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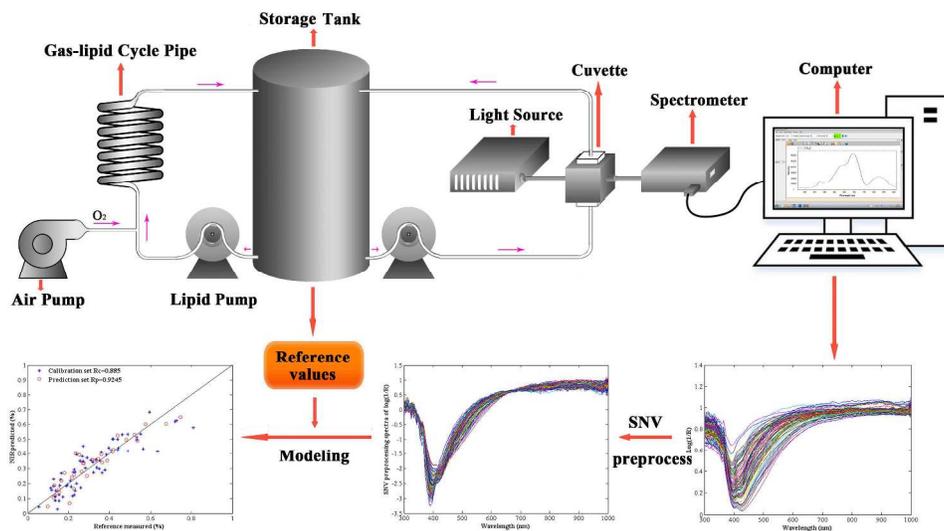


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Schematic diagram for in situ monitoring tea oxidation.
320x172mm (300 x 300 DPI)

1 In situ monitoring total polyphenols content during tea extract
2 oxidation using a portable spectroscopy system with variables
3 selection algorithms

4 Wenxiu Pan, Jiewen Zhao, Quansheng Chen*, Lianjun Yuan

5 *School of Food and Biological Engineering, Jiangsu University, Zhenjiang 212013, China*

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*Corresponding author. Tel.: +86-511-88790318; fax: +86-511-88780201
E-mail address: q.s.chen@hotmail.com (Q.S. Chen)

Abstract:

8 This work researched on rapid monitoring total polyphenols content during tea extract oxidation
9 using a portable spectroscopy system. Firstly, an in situ monitoring installation for tea extract
10 oxidation was developed, including tea extract oxidation system and spectroscopy system for spectra
11 acquisition. Then, partial least square (PLS) with several variables selection algorithms was used for
12 modeling. Synergy interval partial least square (Si-PLS), genetic algorithm (GA), competitive
13 adaptive reweighted sampling (CARS) and ant colony optimization (ACO) algorithm, were used
14 comparatively for selecting the most effective variables. The performance of the final model was
15 evaluated according to the correlation coefficient (R_p) in prediction set. Experimental results showed
16 that the variables selection methods could significantly decrease the number of variables and
17 improve the model performance, especially for ACO algorithm with least variables. Finally, 28
18 independent samples were used to test the performance of the spectroscopy system, and the
19 coefficient of variation (CV) of the final results was used to state the stability and reliability of this
20 system. Results also showed that the CVs for most of the samples were less than 10%. This study
21 demonstrated that the tea extract oxidation system combined with spectroscopy system as a
22 promising tool could be used for in situ monitoring tea fermentation.

24 **Keywords:** in situ monitoring; total polyphenols; tea extract oxidation; spectroscopy system;
25 variables selection

26

27 1. Introduction

28 Tea plantation is extremely season-specific and climate dependent with different categories all over
29 the world.¹ After spring tea leaves harvest, a mass of summer-autumn tea leaves are remained, which
30 are usually picked for low-end products owing to their bitter flavor, leading to enormous economic
31 losses of tea enterprises. In order to increase the economic benefits of tea industries, it is in urgent
32 need to improve the flavor of summer-autumn tea. Currently, summer-autumn tea leaves are prepared
33 for instant black tea products; firstly, digestion is conducted for original summer-autumn tea leaves,
34 and the extracted solution is then concentrated, finally the concentrated solution is oxidized under
35 flowing oxygen. In this process, oxidation is a critical operation, which is a series of biochemical
36 reactions concentrating on the enzymatic oxidation of tea polyphenols.² Thus total polyphenols
37 content is considered to be an important quality property during tea oxidation, which is mainly
38 responsible for characteristic astringent and bitter taste of black tea infusion.^{3,4}

39 However, it is difficult to determine the oxidation degree. Conventionally, on the one hand, the
40 degree of tea oxidation usually depends on experienced experts, which is entirely subjective, leading
41 to inaccurate and inconsistent results owing to adaptation, fatigue and state of mind; on the other
42 hand, wet chemical analysis is often used for determination of main quality parameters in tea, for
43 instance, colorimetric measurements and titration method with potassium permanganate have been
44 employed to measure total polyphenols content in tea,⁵ but the reagents used in this process are
45 harmful to human bodies. Besides, these conventional methods are all time-consuming and
46 labor-intensive,⁶ thus cannot feedback tea oxidation information in time, especially in flowing
47 oxygen condition.

48 On the contrary, near-infrared (NIR) spectroscopy is noninvasive and environmentally friendly,
49 which provides rapid, reproducible results with minimal sample preparation, thus can be employed
50 as an alternative to the conventional methods. During the past decade, substantial researches on the
51 utilization of NIR spectroscopy to determine the tea quality attributes have been performed in
52 research laboratories,⁷⁻⁹ and the current trends in situ monitoring tea quality are to move the
53 measurements to the whole processing line so as to guarantee high quality and consistency of tea
54 products for consumers. In addition, these researches were mostly conducted with commercial NIR
55 instrument that is expensive, enormous and very sensitive to environmental variation, and thus not
56 suitable for online detection in industrial processing line. Accordingly, it is increasingly demand for
57 developing a portable, cost-effective, and specific spectroscopy system for in situ monitoring tea
58 oxidation. Currently, some advanced spectroscopy systems of small size, low-cost, and ease-of-use,
59 have shown great potential for tea quality assessment.^{10, 11} Nevertheless, these advanced
60 spectroscopy systems have not been applied in real-time and on-line monitoring. Therefore, an in situ
61 monitoring installation for tea extract oxidation was developed, including oxidation system and
62 spectroscopy system to monitor total polyphenols content during tea oxidation.

63 In addition, it is obviously essential to develop a simple and robust calibration for this system.
64 Partial least squares (PLS) is one of the most commonly used multivariate methods,^{12, 13} but the
65 classic PLS model based on full spectrum has some irrelevant and collinear spectral variables that
66 may influence the stability and precision of this model. Therefore, variables selection is crucial for
67 model performance improvement and structural simplification,¹⁴ and its result is of great significance
68 for modeling. Synergy interval partial least squares (Si-PLS), genetic algorithm (GA), competitive
69 adaptive reweighted sampling (CARS) and ant colony optimization (ACO) algorithm were employed

70 comparatively in the search for characteristic variables to calibrate models.

71 The main objective of this work was to study the feasibility of in situ monitoring total
72 polyphenols content during tea oxidation by our developed spectroscopy system. The specific
73 procedures were outlined as follows: (1) an in situ monitoring installation for tea extract oxidation
74 consisting of oxidation system and spectroscopy system was developed; (2) four variables selection
75 algorithms of Si-PLS, GA-PLS, CARS-PLS and ACO-PLS were comparatively used for modeling;
76 (3) the independent samples were used for model test. This system will have a very promising
77 application prospect in tea processing enterprises for tea oxidation monitoring.

78 2. Materials and methods

79 2.1. In situ monitoring installation for tea extract oxidation

80 An in situ monitoring installation for tea extract oxidation, including oxidation system and
81 spectroscopy system, was shown in Fig. 1, which was developed by the Institution of Agro-Product
82 Processing in Jiangsu University. The former oxidation system was mainly composed of four parts:
83 (1) an air pump to supply oxygen; (2) a cycle pipe for gas-lipid mixing; (3) a storage tank; (4) two
84 lipid pumps; also the latter spectroscopy system was mainly composed of four parts: (1) a light
85 source (Halogen & LED, OTO Photonics Inc., Taiwan, China); (2) a transmittance module; (3) a
86 spectrometer (SD1200, OTO Photonics Inc., Taiwan, China); and (4) a computer supported with a
87 data acquisition and control software (SSDAA V1.00, Jiangsu University, China). Two optical fibers
88 (Flight Technology Co., Ltd., Hangzhou, China) were used to connect light source and transmittance
89 module, and also to connect the transmittance module and the spectrometer, respectively. All the
90 connectors were standard SMA 905. The concentrated solution of summer-autumn tea was stored in
91 the tank, and then pumped into the cycle pipe to oxidize with flowing oxygen from the air pump (1.1

92 L/min of flow rate); the obtained tea infusion then returned to the storage tank under stirring;
93 meanwhile, tea infusion in the storage tank was pumped by a lipid pump (320 ml/min of flow rate)
94 through a quartz cuvette of 1 cm optical path length, and then returned to the storage tank for further
95 oxidation after spectral collection. Other parameters were set as follows: the exposure integration
96 time of the CCD was set to 3 ms; in order to get a stable database, each spectrum was the average of
97 15 scanning spectra pretreated with Savitzky-Golay smoothing (17 smoothing points); all spectra
98 data were saved as light intensity value in *.txt file format, and the spectrum of each sample was the
99 average of data collection conducted three times. The range of the collected spectra was from 300 to
100 1000 nm, totally containing 889 variables. While working, the temperature was kept around 25°C
101 and a steady humidity level was maintained in laboratory.

102 **[Here for Fig. 1]**

103 To correct dark current effect of spectrometer and obtain a relative spectrum R , a spectrum B of
104 dark and a spectrum W of water were obtained respectively, and the R was calculated as the Eq. (1):

$$105 \quad R = \frac{I - B}{W - B} \quad (1)$$

106 Where I is the original spectrum, B is the dark spectrum recorded by closing completely the
107 transmittance module, and W is the reference spectrum of water.

108 **2.2. Preparation of samples and spectral collection**

109 First of all, digestion is conducted for original summer-autumn tea leaves, and the extracted solution
110 is then concentrated, finally the concentrated solution is oxidized under flowing oxygen. In this work,
111 approximately 1 L summer-autumn concentrated tea was obtained for further oxidation. According to
112 previous experience, the whole process of tea oxidation needs 4 hours approximately. Therefore, one
113 sample was collected every 180 seconds, and then immediately under the preservation of liquid

114 nitrogen for subsequent physiochemical analysis; meanwhile, spectral data was also collected in this
115 process. Finally, 85 tea infusion samples were collected in this work, corresponding to 85 spectra.

116 Fig. 2(a) presents the raw spectra profile of tea infusion samples. Then standard normal variate
117 (SNV) preprocessing method, as a mathematical transformation method of spectra, was employed to
118 remove slope variation and to correct scatter effects due to small particles from tea leaves dissolved
119 in concentrated solution and differences in the particle sizes.^{3, 15}

120 **[Here for Fig. 2]**

121 **2.3. Reference analysis**

122 Total polyphenols content in tea infusion was measured by conventional chemical method, referred
123 to the National Standard of China (GB/T 8313-2008) with slight modification. It was estimated by a
124 photometric Folin-Ciocalteu assay, and determined in a 1 cm light-path cuvette by a UV-1601
125 spectrophotometer (Rayleigh Analytical Instrument, Beijing, China) at 765 nm absorbance of the
126 reaction solution, with its own reagent blank solution for reference. Fig. 3 presents the variation trend
127 of total polyphenols content during tea oxidation, the total polyphenols content first descended
128 quickly, and then descended in a gentle way, eventually keeps a stable level.

129 **[Here for Fig. 3]**

130 In addition, all the samples were divided into two subsets, namely calibration set and prediction
131 set. To avoid bias in subset division, samples in subsets were selected as follows: reference values
132 were arranged in ascending order, and then one prediction sample was chosen from every three
133 samples. Samples in calibration set (57 samples) were used for model calibration, whereas samples
134 in prediction set (28 samples) were used for model verification. Table 1 shows the reference results
135 of total polyphenols content of samples in calibration and prediction sets.

136 **2.4. Multivariate analysis**

137 NIR spectroscopy combined with variables selection methods were used to develop PLS models for
138 predicting total polyphenols content in samples. First, PLS model was calibrated based on full
139 spectrum; then, four commonly used variables selection methods, such as Si-PLS, GA-PLS,
140 CARS-PLS and ACO-PLS, were operated comparatively to eliminate irrelevant variables and extract
141 efficient variables.

142 Si-PLS algorithm was developed by Norgaard et al., which is an all possible interval combination
143 procedure tests based on all possible PLS of all subsets of intervals.¹⁶ The principle of this algorithm
144 is to split the data set into a series of intervals (variable-wise) and then to calculate all possible PLS
145 model combinations of two, three and four intervals.¹⁷

146 GA algorithm described by Leardi and Gonzalez, was based on the principles of genetics and
147 natural selection.¹⁸ It is a mainly stochastic algorithm, and its result depends very much on the
148 randomly generated original population, resulting in enormous difference of the final results from
149 different runs.^{19, 20} Therefore, a single GA run is not enough, and it is worthwhile to conduct a series
150 of different runs. The information of variables can be obtained from the frequency with which each
151 variable is selected in the top chromosome of each run.

152 CARS algorithm first proposed by Hongdong Li et al., employs a simple but effective principle
153 ‘survival of the fittest’ on which Darwin’s Evolution Theory is based, and realizes to some extent the
154 selection of an optimal subset of wavelength.^{21, 22} It selects N subsets of variables by N sampling
155 runs in an iterative manner and finally chooses the subset with the lowest RMSECV value as the
156 optimal subset.

157 ACO algorithm was first proposed as a cooperative learning approach to the traveling salesman

158 problem by Dorigo et al. in the early 1990s.^{23, 24} At present, it has been employed by some
159 researchers for spectral variables selection. This algorithm is aim to choose from a large number of
160 available spectral variables, those relevant to the estimation of analyte concentrations or sample
161 properties when spectroscopic analysis is associated with multivariate calibrations. It resembles the
162 behavior of ant colonies in the search for the best path to food sources, which employs the concept of
163 cooperative pheromone accumulation, and optimizes models using a pre-defined number of variables,
164 occupying a Monte Carlo approach to discard irrelevant variables.²⁵

165 The performance of the final model was evaluated according to correlation coefficient of
166 calibration (R_c) and root mean square error (RMSEC) in calibration set, and tested on the basis of
167 correlation coefficient of prediction (R_p) and root mean square error (RMSEP) in prediction set, and
168 the detail descriptions about them can be referred.²⁶⁻²⁷ In addition, in order to develop a concise
169 model with high precision for this in situ monitoring installation, the number of variables should be
170 as low as possible in order to reduce the complexity of the developed model and improve the
171 detection efficiency of this system. All data processing and analysis were performed in Matlab
172 Version 7.11.0 (Mathworks, Natick, USA) under Windows 7.

173 3. Results and discussion

174 As can be seen from Fig. 1, an in situ monitoring installation for tea extract oxidation was developed
175 to simulate industrial production. While working, the concentrated solution of summer-autumn tea
176 stored in tank was pumped into the cycle pipe to oxidize with flowing oxygen from the air pump.
177 The obtained tea infusion then returned to the storage tank under stirring. Meanwhile, tea infusion in
178 the storage tank was pumped by a lipid pump through a quartz cuvette of 1 cm optical path length,
179 and then returned to the storage tank for further oxidation after spectral collection. Fig. 2(a) presents

180 the original spectra obtained in this process, and then SNV preprocessing method was performed to
181 remove slope variation and to correct scatter effects due to small particles from tea leaves dissolved
182 in concentrated solution and differences in the particle sizes, as shown in Fig. 2(b). Each spectrum is
183 corrected individually by first centering the spectral values, and then the centered spectrum is scaled
184 by the standard deviation calculated from individual spectral values. Thereafter, multivariate analysis
185 methods were applied in this work, and results were described as follows.

186 **3.1. The result of Si-PLS model**

187 In this work, the full spectrum (300-1000 nm) was divided into 11, 12, ... , 25 intervals, and each
188 was performed with PLS combined with two, three and four subintervals. The optimum result was
189 obtained when full spectrum was split into 17 intervals and the combined intervals were the 5th, 9th,
190 14th and 15th interval, thus totally containing 212 spectral variables corresponding to 440.976 –
191 478.431, 597.815 – 638.529, and 814.239 – 905.448 nm in the full-spectrum region, which is shown
192 in Fig. 4(a).

193 **3.2. The result of GA-PLS model**

194 In this research, GA runs ten times, and the best running result with the lowest RMSECV value was
195 selected to build the final PLS model; other parameters for running GA were set as follows based on
196 experience: the initial population was set to 80; the crossover probability was set to 0.5; the mutation
197 probability was set to 0.01; and the number of genetic iterations was set to 50. Fig. 4(b) shows the
198 histogram of frequency selected for the variables in the final model with a dashed line indicating that
199 frequencies of variables that were not lower than 3 could be selected, and the best result of GA-PLS
200 model was obtained when 145 variables were involved.

201 **3.3. The result of CARS-PLS model**

202 Fig. 4(c) shows the variation trend of the number of sampled variables (plot 1), 8-fold RMSECV
203 values (plot 2) and the regression coefficient path of each variable (plot 3) with the increasing of
204 sampling runs from one CARS running. Seen from this figure, the number of sampled variables
205 decreases fast at the first stage of exponentially decreasing function, and then very slowly at the
206 second stage of exponentially decreasing function, demonstrating that the proposed two phase
207 selection, fast selection and refined selection, are indeed implemented in CARS. The RMSECV
208 values first descend quickly from sampling runs 1 to 10, which may be ascribed to the elimination of
209 redundant variables; then descend in a gentle way from sampling runs 20 to 30, corresponding to the
210 phase that the sampled variables reduce slowly; and finally increase fast owing to the loss of
211 information induced by eliminating some key variables from the optimal subset (denoted by asterisk).
212 Therefore, the best result of CARS-PLS model was obtained when 65 variables were involved.

213 **3.4. The result of ACO-PLS model**

214 In this work, the required parameters for running ACO algorithm were set as follows according to
215 experience based on substantial trials: the initial population was set to 80; the maximum number of
216 iterations was set to 50; the maximum number of cycles was set to 20; the probability threshold of
217 variable selection was set to 0.3; and the pheromone attenuation coefficient was set to 0.65. Fig. 4(d)
218 presents the spectral variables selected by ACO algorithm, totally containing 20 variables. As seen
219 from this figure, some of the selected variables assemble together, and the clustering tendency is
220 similar to the intervals previously selected by Si-PLS and GA but not the same.

221 **[Here for Fig. 4]**

222 **3.5. Discussion of the results**

223 In this work, we systemically studied the multivariate calibrations in order to seek an optimum model

224 for the in situ monitoring installation of tea extract oxidation. In order to highlight the superiority of
225 variables selection methods, four different methods of spectral variables selection such as Si-PLS,
226 GA-PLS, CARS-PLS and ACO-PLS were attempted in contrast to the classical PLS model, and to
227 seek the most efficient variables, these variables selection methods were also compared with each
228 other. The overall results can be seen from Table 2, and each model only presents its optimum result.
229 Fig. 5 are the scatter plots showing high correlation between reference measured and NIR predicted
230 values both in calibration and prediction sets, wherein (a) for Si-PLS, (b) for GA-PLS, (c) for
231 CARS-PLS, and (d) for ACO-PLS. Investigated from Table 2 and Fig. 5, the results show that it is
232 feasible to measure total polyphenols content during tea oxidation using our developed in situ
233 monitoring installation; and then, all the variables selection methods have improved model
234 performance in contrast to the classical PLS model, which indicated that variables selection methods
235 can not only reduce the number of variables but also improve the performance of model, especially
236 for the approach of ACO-PLS with least variables. Main reasons could be summarized as follows.

237 The commonly used PLS algorithm was implemented to calibrate model based on full spectrum
238 including 889 variables in this work. However, there are many collinear variables or irrelevant
239 variables that are unrelated to tea polyphenols compositions, namely unwanted variables. If too many
240 unwanted variables were included in PLS model, the performance of PLS model would be inevitably
241 weakened. Si-PLS divides the full spectrum into a series of equidistant intervals and searches for
242 all-possible-interval-combinations to select the optimum model, so it can remove unwanted spectral
243 information and retain some interesting information as much as possible for modeling. The optimal
244 spectra region selected for tea polyphenols was corresponding to 440.976 – 478.431, 597.815 –
245 638.529, and 814.239 – 905.448 nm. Tea polyphenols is a complex of over 30 polyphenolic

246 compounds, generally including flavanols, anthocyanins, flavonoids, flavonols and phenolic acids,²⁸
247 involving lots of Ar-OH (phenolic hydroxyl group) groups and other groups like Ar-CH, CH₃, and
248 CH₂. Thus the variables related to tea polyphenols may be discontinuous and disperse over the whole
249 spectral region, indicating that there were still collinear variables in the subintervals, or some other
250 relevant variables may be omitted in Si-PLS model. Thus other variables selection methods such as
251 GA, CARS and ACO were attempted and all of them achieved good performances. However, GA
252 and CARS searches variables among the whole spectral region in order to avoid local minima,
253 leading to a potential problem: a tendency to include irrelevant variables in the final solutions
254 together with those which are relevant to tea polyphenols.^{21, 25} This may be the reason that the
255 variables selected by GA and CARS were much more than that by ACO. Meanwhile, the larger
256 number of ants can decrease the probability of convergence of ACO to the local optimum. As a result,
257 ACO was adopted as the optimal variables selection method, which greatly improved the model
258 precision with least variables. Once the model was developed, the computation time for each
259 prediction model is less than 50 ms, which totally meets the demand for in situ monitoring tea
260 oxidation in industrial usage.

261 **[Here for Fig. 5]**

262 In addition, in order to verify the stability and reliability of this developed VIS-NIR spectroscopy
263 system, the three times spectra of one sample were respectively taken into the optimal model.
264 Generally, coefficient of variation (CV) is defined as the “relative standard deviation” and a concept
265 that can directly compare uncertainties of different variables given in different dimensions. It is
266 defined as $CV = SD/MV$, where SD is the standard deviation and MV is the mean value.²⁹ Thus, CV
267 of the three times NIR predicted values was employed to test the stability and reliability of this

268 system. Fig. 6 shows CV of the three times NIR predicted values, we could see that the very low CV
269 values were obtained for all the three times NIR predicted values, and most of them were less than
270 10%. CV results indicated that the measurements by this portable spectroscopy system have good
271 stability and reliability in our work.

272 **[Here for Fig. 6]**

273 4. Conclusions

274 In this work, an in situ monitoring installation for tea extract oxidation including oxidation system
275 and spectroscopy system was developed. Combined with variables selection methods, it was
276 successfully used for monitoring total polyphenols content during tea oxidation. Results showed that
277 the ACO-PLS algorithm was extremely suitable for this system. This research provides an important
278 tool for in situ monitoring tea oxidation.

279 Acknowledgements

280 This work has been financially supported by the National Natural Science Foundation of China
281 (31271875), and the Priority Academic Program Development of Jiangsu Higher Education
282 Institutions (PAPD). We are also grateful to many of our colleagues for stimulating discussion in this
283 field.

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329 **Figures Captions**330 **Figure 1** Schematic diagram for in situ monitoring tea oxidation.331 **Figure 2** Raw spectra (a) and SNV preprocessed spectra (b) of tea infusion samples.332 **Figure 3** Variation trend of total polyphenols content during tea oxidation.333 **Figure 4** Spectral variables selected by Si-PLS (a), GA (b), CARS (c), and ACO (d).334 **Figure 5** Scatter plots of reference values versus NIR predicted values in calibration and prediction
335 sets for Si-PLS (a), GA-PLS (b), CARS-PLS (c), and ACO-PLS (d).336 **Figure 6** CV (%) value of three times NIR predicted values for total polyphenols content.

337

338

339 **Table 1** Reference results of total polyphenols content of samples in calibration and prediction sets.

Subsets	Unit	S.N. ^a	Range	Mean	S.D. ^b
Calibration set	%	57	6.73~72.58	22.95	12.85
Prediction set	%	28	7.91~53.40	22.12	11.12

340 ^a S.N.: sample number.

341 ^b S.D.: standard deviation.

342

343 **Table 2** Results of different regression models for predicting total polyphenols content in tea
344 infusion.

Methods	Variables	Calibration set		Prediction set	
		R_c	$RMSEC$	R_p	$RMSEP$
PLS	889	8	0.8358	0.07	0.7659
Si-PLS	212	10	0.9751	0.0283	0.8766
GA-PLS	145	7	0.9651	0.0334	0.8993
CARS-PLS	65	9	0.9751	0.0283	0.8897
ACO-PLS	20	9	0.9148	0.0515	0.8853

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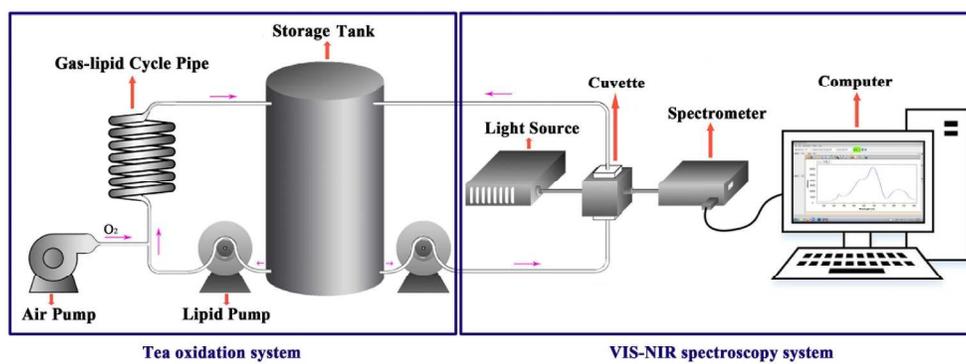


Figure 1 Schematic diagram for in situ monitoring tea oxidation.
316x120mm (300 x 300 DPI)

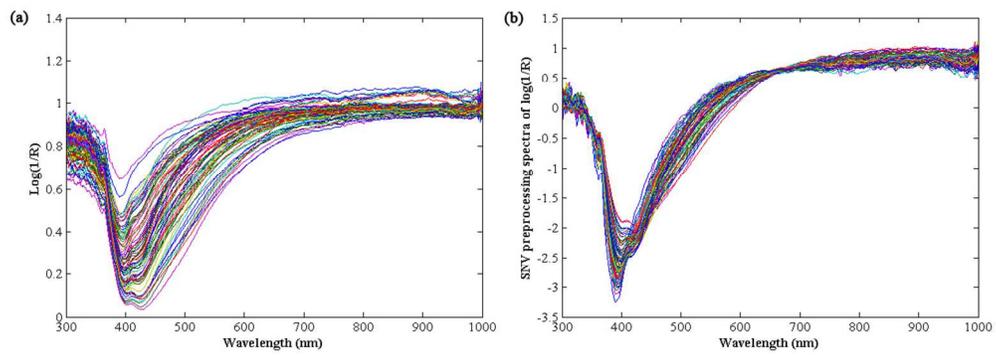


Figure 2 Raw spectra (a) and SNV preprocessed spectra (b) of tea infusion samples.
333x123mm (96 x 96 DPI)

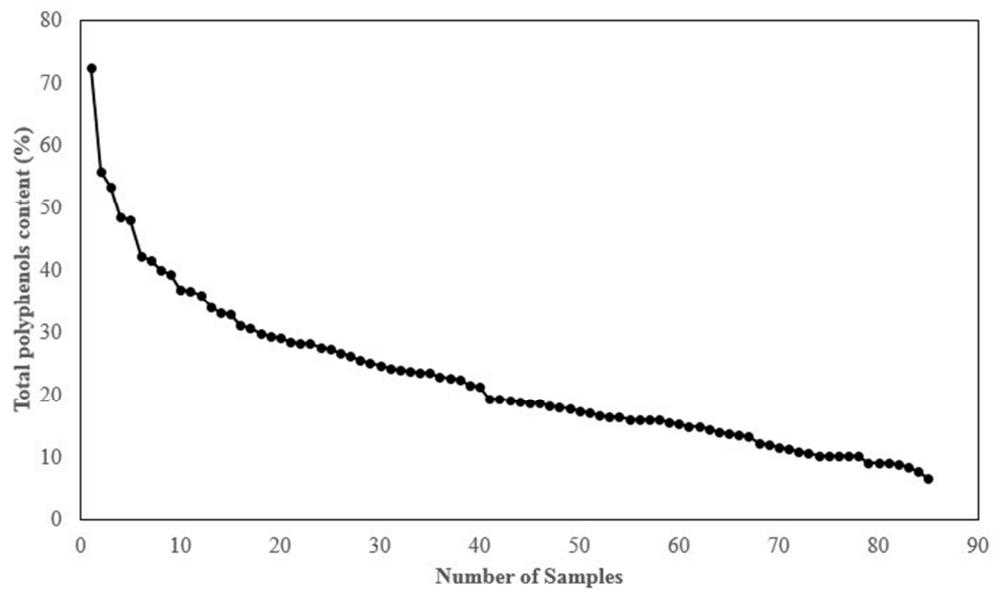


Figure 3 Variation trend of total polyphenols content during tea oxidation.
60x35mm (300 x 300 DPI)

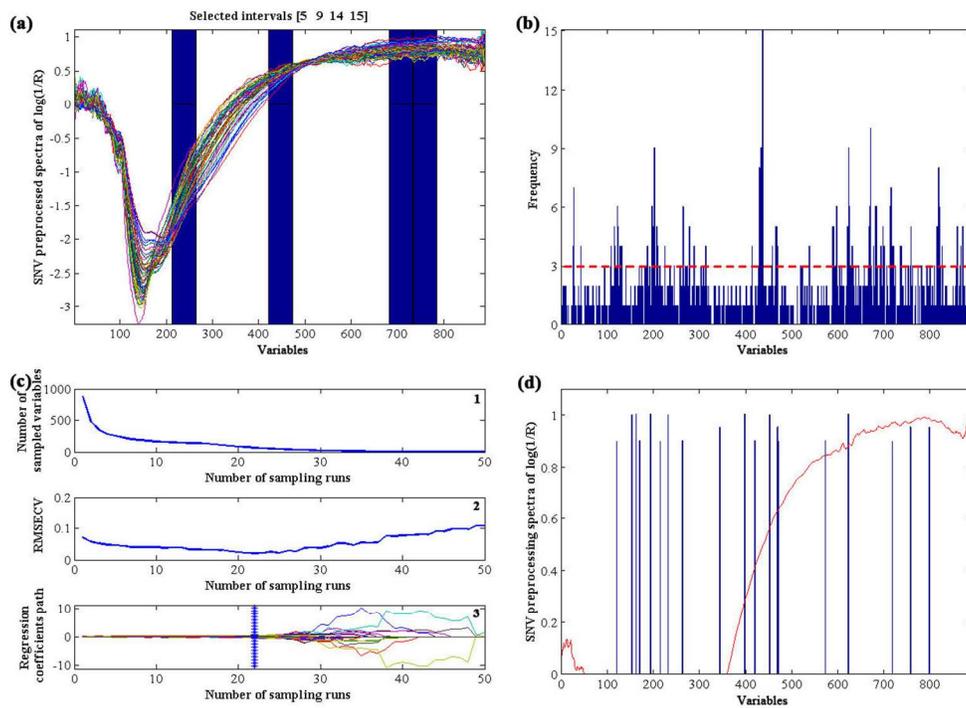


Figure 4 Spectral variables selected by Si-PLS (a), GA (b), CARS (c), and ACO (d).
108x78mm (300 x 300 DPI)

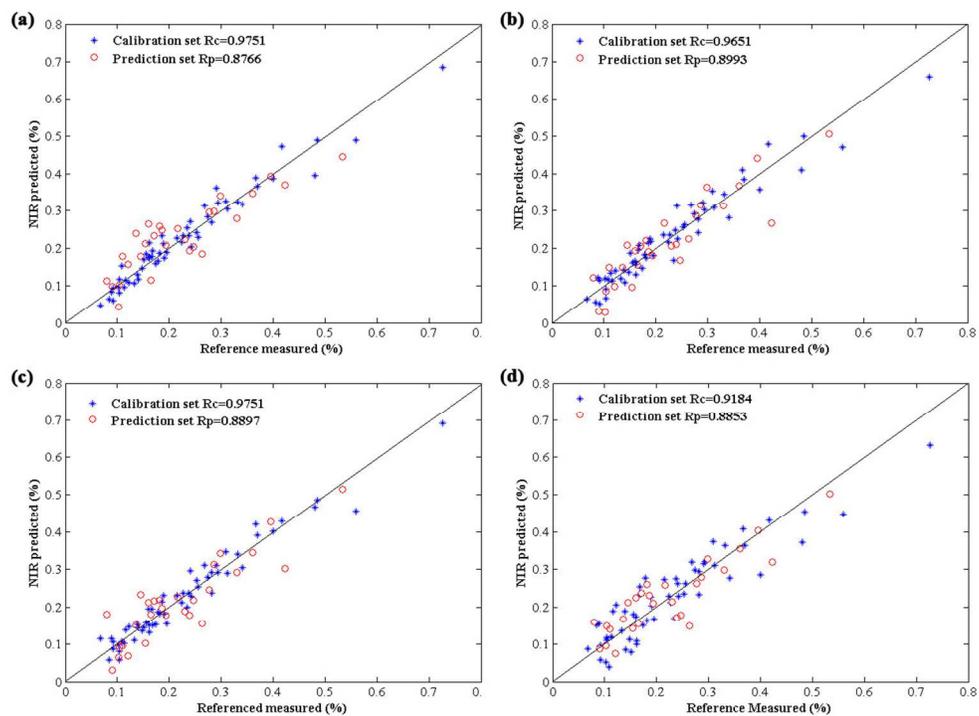


Figure 5 Scatter plots of reference values versus NIR predicted values in calibration and prediction sets for Si-PLS (a), GA-PLS (b), CARS-PLS (c), and ACO-PLS (d).
107x78mm (300 x 300 DPI)

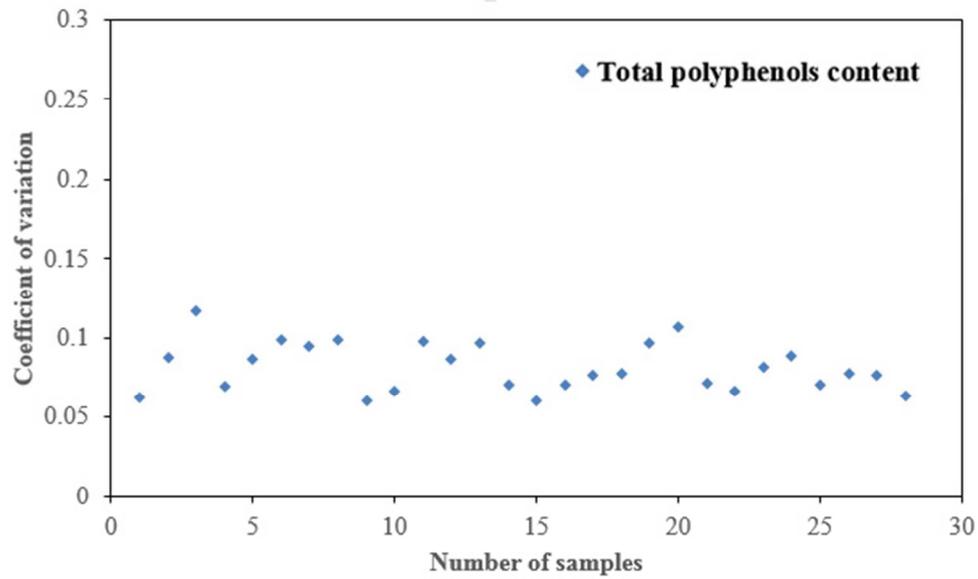


Figure 6 CV (%) value of three times NIR predicted values for total polyphenols content.
52x31mm (300 x 300 DPI)