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Graphical abstract

"A facile and general synthesis strategy to doped TiO₂ nanoaggregates with mesoporous structure and comparable property"

Gang Cheng^a*, Feifan Xu^a, Florian J. Stadler^b, and Rong Chen^a*



A facile and general route was explored to fabricate porous metal-doped TiO₂ nanoaggregates from titanium glycolate precursor and metal salts, and the doping with Co or Ni is an effective approach to improve the photocatalytic efficiency.

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A facile and general synthesis strategy to doped TiO₂ nanoaggregates with mesoporous structure and comparable property

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Gang Cheng,^{a,*} Feifan Xu,^a Florian J. Stadler,^b and Rong Chen^{a,*}

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A facile and general route was explored to fabricate porous metaldoped TiO₂ nanoaggregates from titanium glycolate precursor and metal salts, in which the metal salts not only provide the dopant precursor but also favor for the formation of a porous structure. The as-prepared Co-TiO₂ and Ni-TiO₂ nanoaggregates showed higher photocatalytic performance than pure TiO₂ nanoparticles, P25, and Zn-TiO₂ nanoaggregates, indicating that the doping with Co or Ni is an effective approach to improve the photocatalytic efficiency.

Titanium dioxide (TiO₂) has been recognized as one of the most promising semiconductor materials for energy and environmental applications due to its environmental friendliness and low cost.¹⁻³ However, large band gap, low electric conductivity, poor photochemical, electrochemical, and electronic properties of TiO₂, resulting from the intrinsic crystal structure, largely limits its efficient applications such as photocatalysis, water splitting, dyesensitized solar cells, and lithium-ion batteries.^{4, 5} Accordingly, many recent works have been conducted to solve the aforementioned intrinsic problems.

Element doping is an established, significant technique to effectively modify the electrical conductivity and optoelectronic properties of materials. Doping TiO₂ nanocrystals with a second element can narrow the band gap of TiO₂ via electronic coupling effects between doping ions and TiO₂ or introduce some impurity energy level just above the valence band or just below the conduction band of TiO₂ to extend the visible absorption.^b In addition, the as-produced impurity energy level resulting from including dopants can accelerate electron transport or prolong lifetime of photogenerated hole-electron pairs, leading to an enhanced short circuit current density or a high photocatalytic

^{b.} Nanshan District Key Lab for Biopolymers and Safety Evaluation, College of

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activity. For instance, Doping TiO₂ nanoparticles with Zn^7 or S were found to improve the photocurrent and, thereby, enhance the energy conversion efficiency of dye-sensitized solar cells when use as the photoanode materials. At the same time, various kinds of dopants, including nonmetals (C, N, F, P, S, etc.), transition metals (Fe, Cu, Mn, Co, etc.), noble metals (Au, Ag, Pt, etc.), and rare earths (La, Er, Y, Eu, etc.), have been widely tested to design dopine materials for TiO₂ to improve the photocatalytic capability.⁹⁻¹² Therefore, it is of significance to explore an effective fabrication approach to doped TiO₂ materials.

Recently, synthesis of porous TiO₂ nanoaggregates has attracted great interest owing to the benefits of the porous structure in enhancing the adsorption capacity of the dyes in dye-sensitized solar cells system, and promoting the diffusion of the reactants and products as well as in facilitating access to the reactive sites on the surface of the photocatalysts in photocatalysis system.¹³⁻¹⁸ F example, Xiao et al. prepared cerium-doped TiO₂ mesoporous nanofibers, which show improved visible light photocatalysis performance for the degradation of Rhodamine B.¹⁹ However, most of the synthesis methods involved the use of template, the employ of long reaction time and high temperature, and the control of complex process.

Herein, porous TiO₂ nanoparticles aggregates with transition metal doping are obtained by a simple, economical, and environmentally benign method from titanium glycolate nanoprecursors and transition metal salts. Compared to previous methods for Co^{20} or Zn^7 or Ni²¹-doped TiO₂, this strategy avoids the process of calcinations treatment with high temperature. In particular, this synthesis provides a general approach, and does not involve any surfactant or toxic materials. By controlling the kind of metal salts, the structure of the products can be tailored from wellcrystallized and dispersed TiO₂ nanoparticles to porous Ti nanoaggregates with Co, Zn, or Ni doping.

Figure 1a and b show the typical SEM and TEM images of titanium glycolate precursor synthesized according to the previous work.^{22, 23} It was observed that the precursor shows the morphology of aggregated particles with the size of about 100-200 nm. Once putting those precursor powders into the autoclave and performing the hydrothermal treatment at 180 °C for 6h, as show

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^{a.} School of Chemistry and Environmental Engineering, Wuhan Institute of Technology, Xiongchu Avenue, Wuhan 430073, PR China, *Corresponding author: gchenglab@163.com (G. Cheng); rchenhku@hotmail.com (R. Chen)

Materials Science and Engineering, Shenzhen University, Shenzhen 518060, PR

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in Figure 1c and d, aggregates consisting of many small TiO_2 nanocrystals were obtained. A representative HRTEM image of a single TiO_2 nanoparticle shown as the insert in Figure 1d displays well-resolved lattice fringe, and further confirms that the assynthesized TiO_2 is well-crystallized. The plane spacing of ~0.35 nm corresponds to the lattice plane of (101) in anatase TiO_2 .



Figure 1 SEM (a and c) and TEM (b and d) images of the assynthesized products: (a and b) titanium glycolate precursor, (c and d) titanium oxide. Inset of (d) is a HRTEM image of a single TiO_2 nanocrystal.

The metal doping into the TiO₂ aggregates were confirmed by XRD and XPS analysis, Raman spectroscopy, and diffuse reflectance UV-vis spectra measurements. Figure 2a shows the XRD patterns of pure and doped TiO₂ products. The diffraction peaks are assigned well with standard XRD pattern (JCPDS No. 71-1187) of pure tetragonal anatase TiO₂, which indicates that the doping of metal does not change the anatase crystal structure of TiO₂. It was observed that the (101) diffraction peak in all the samples is the strongest, suggesting the predominant crystal growth along the same plane of anatase TiO₂.²⁴ Figure 2b shows the enlarged (004) diffraction peak of pure and doped TiO₂ products. It can be seen that there is a small shift to a higher 2 θ angle value of the XRD diffraction peaks for doped TiO₂ products as compared with those of pure TiO₂. This change indicates the lattice deformation of doped TiO₂ products.

Raman scattering is a very useful technique to analyse the microstructural change of nanocrystalline materials. Figure 2c shows the typical Raman spectra of pure and doped TiO₂ products. In pure TiO₂, the prominent Raman modes including $E_g(1)$, $B_{1g}(1)$, $A_{1g} + B_{1g}(2)$, and $E_g(2)$ are observed, assigning well with four characteristic bands at about 152, 400, 516, and 637 cm^{-1} , respectively.²⁵ The typical anatase TiO₂ phase is found, which was also consistent with the XRD results. The low-frequency modes at Eg of 152 cm^{-1} and those at B_{1g} of 400 cm^{-1} are O-Ti-O bending-type vibrations, and the modes at E_g of 637 cm⁻¹ and those at A_{1g} + B_{1g} of 516 cm⁻¹ are the Ti-O bond stretching type vibrations.^{26, 27} As shown in inset of Figure 2c, an obvious shift in Raman scattering is observed for the $E_{g}(1)$ -peak, the strongest mode in the spectrum. Particularly, the $E_g(1)$ Raman mode of Co-doped TiO₂ product is slightly shifted to 155 cm⁻¹ from 152 cm⁻¹ for pure TiO₂ product, while the one of Zn- and Ni-doped TiO₂ product is significantly shifted to 144 and 162 cm⁻¹, respectively, implying the incorporation of Co, Zn, and Ni into the TiO_2 lattice.^{26, 28}

The corresponding UV-vis diffuse reflectance spectra of the pure TiO₂ and doped TiO₂ samples are shown in Figure 2d. Similar result were also observed by Swati et al.²⁹ for Bi³⁺-doped and Zhang et al.³⁰ for Ce³⁺-doped TiO₂ nanomaterials, respectively. All doped TiO₂ samples exhibit an important visible absorption beyond 400 n n, indicating that the metal doping changes the optical absorption ability of TiO₂ products. The absorption edges of doped TiO₂ samples showed regular and slight red-shifts compared to pure TiO₂

products. Figure S1 shows the plot of $(\alpha hv)^{1/2}$ versus photon energy (hv) for the as-synthesized pure TiO₂ and doped TiO₂ samples, where a, n, and h are the absorption coefficient, light frequency, and constant, respectively. The band gap energy (Eg) of Co-TiO₂, Zn-TiO₂, and Ni-TiO₂ estimated from a plot of $(\alpha hv)^{1/2}$ versus photon energy (hv) was about 2.97, 3.08, and 3.10 eV, respectively, which shows a tendency of narrowing comparing to pure TiO₂ (Eg=3.16 eV). These results indicate that the preparation of doped TiO₂



Figure 2 (a) XRD pattern, (b) the enlarged (101) and (00⁷) diffraction peaks, (c) Raman spectra, (d) UV-vis diffuse reflectan e spectrum, (e) XPS survey spectra of pure and doped TiO_2 products: (f) Co binding-energy peak; (g) Zn binding-energy peak, and (h) [i-binding-energy peak.

100 nm

(a) 100 nm (c) (e) (a) $\begin{bmatrix} 100 \text{ nm} \\ 100 \text{ nm} \\$

Figure 3 (a, c, and e) SEM images and (b, d, and f) EDX spectra of doped TiO_2 products: (a and b) Co-TiO₂; (c and d) Zn-TiO₂; (e and f) Ni-TiO₂.

The X-ray photoelectron spectroscopy (XPS) in Figure 2e shows the intrinsic characteristic and the chemical states of the compositional elements of the pure TiO_2 and doped TiO_2 samples. All spectra have been calibrated with the adventitious C 1s peak at 284.2 eV. Figure S2 shows the Ti2p XPS spectra of the pure TiO₂ and doped TiO₂ samples. The two peaks of the Ti2p spectra for both of Co-TiO₂ and Zn-TiO₂ show a slight negative shift, while for Ni-TiO₂ has a shift to lower binding energy comparing with the spectra for pure TiO₂, which is likely attributed to the interaction between titanium atoms, oxygen atoms and metal atoms.^{31, 32} The highresolution scans of Co 2p, Zn 2p, and Ni 2p are shown in Figure 2f-h. As shown in Figure 2f, the binding energies of Co $2p_{3/2}$ and Co $2p_{1/2}$ peaks are located at 781.2 and 796.5 eV, respectively, indicating Co²⁺ in anatase phase structure.^{28, 33} There are also two symmetric peaks in Figure 2g. The first one located at 1020.2 eV is ascribed to Zn $2p_{3/2}$ and the other one centered at 1043.4 eV corresponds to Zn $2p_{1/2}$, ^{34, 35} which suggests the Zn(II) chemical state in Zn-TiO₂ products. In Figure 2h, the binding energies observed at 856.4 and 874.4 eV for pure Ni-TiO₂ can be ascribed to Ni(II) $2p_{3/2}$ and Ni(II) 2p_{1/2}, respectively, matching the reference values.³⁶ The above XPS analysis revealed that all the doped metals in the TiO₂ products are in the +2 oxidation state.

The morphology and composition of doped TiO₂ products were characterized by SEM, EDX, TEM, HRTEM, and SAED analysis. Figure 3a, c, and e show the SEM images of Co-TiO₂, Zn-TiO₂, Ni-TiO₂, respectively. It can be seen that all the doped TiO₂ products show significant differences to pure TiO₂ product displayed in Figure 3c. Insteading of well-dispersed nanoparticles, nanoparticle aggregates of Co-TiO₂, Zn-TiO₂, Ni-TiO₂ were obtained. The EDX spectrum was also used to analyze the elemental compositions of the as-

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synthesized doped TiO_2 nanoaggregates. As shown in Figure 3b, the Ti, O, and Co signals observed indicated that the samples we composed of Ti, O, and Co, which was in good agreement with the XPS result of Co-TiO₂. Figure 3d and f also suggest the as-prepared Zn-TiO₂ and Ni-TiO₂ consist of Ti, O, Zn and Ti, O, Ni, respectively.



Figure 4 (a, c, and e) TEM and (b, d, and f) HRTEM images of doped TiO_2 products: (a and b) Co-TiO₂; (c and d) Zn-TiO₂; (e and f) Ni-TiO₂. Inset of (a, c, and e) is the corresponding SAED pattern.

The structure of the doped TiO₂ nanoaggregates was further investigated by TEM and HRTEM images. As displayed in Figure 4a, c and e, the Co-TiO₂, Zn-TiO₂, Ni-TiO₂ products are in the form of spherical structure, comprising of nanoaggregates assembled from many small nanocrystals. The corresponding HRTEM images (Figure 4b, d, and f) show that all the doped materials are composed of fine nanoparticles, leading to the formation of a mesoporous structure. Further, it can be seen from the clear lattice fringes of a single TiO₂ nanoparticle with a *d*-spacing of ~0.35 nm, corresponding to the (101) lattice plane, that the TiO₂ nanoparticle aggregates are wellcrystallized and have a high order of crystallinity. The insets Figure 4a, c, and e show the corresponding SAED pattern, taken at a selected area of the TiO₂ nanoparticle aggregates, exhibiting several diffraction ring patterns, thus, indicating a polycrystalline structure.

The above results demonstrate that the introduction of metal salts not only provides the dopant precursor but also lead to the formation of aggregated structure. In previous work, we hale systematically investigated the formation of $TiO_2@RGO$ and $TiO_2@c$ nanohybrids from titanium glycolate precursor,^{22, 23} in which it wiss proven that the water could penetrate into the spherical titanium glycolate precursor, resulting in the formation of a porous

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nanoparticulate structure. In the present work, it is proposed that the metal salt could adsorb on the surface of the titanium glycolate precursor and to some extent inhibit the penetration of water, leading to the fabrication of such porous structure.

The Brunauer-Emmett-Teller (BET) specific surface areas and porosity of the doped TiO₂ nanoaggregates were studied by nitrogen adsorption and desorption measurements. Figure 5a shows the nitrogen adsorption-desorption isotherms of the assynthesized doped ${\rm TiO}_2$ nanoaggregates. It was observed that all the curves display type II adsorption-desorption isotherms with a distinct hysteresis loop in the range of $0.5-1.0p/p_0$, being typical of porous materials, which is in good agreement with TEM results. The BET specific surface area of porous Co-TiO₂, Zn-TiO₂, Ni-TiO₂ product was found to be 208.9, 247.9, 193.4 m² g⁻¹, respectively. Figure 5b displays the pore size distribution of the doped TiO₂ nanoaggregates. It was found that the Zn-TiO₂ nanoaggregates contained small mesopores with an average diameter of 3.2 nm, determined from the Barret-Joyner-Halenda (BJH) method. The formation of such mesopores may be ascribed to the aggregation of nanoparticles during the crystal growth process. Using the same method, the Co-TiO₂ nanoaggregates contained a bimodal distribution of small mesopores with average diameters of 4.6 and 8.8 nm, while the Ni-TiO₂ product have bimodally distributed mesopores with diameters of 4.9 and 7.6 nm.



Figure 5 (a) Nitrogen adsorption–desorption isotherms and (b) pore size distribution of doped TiO₂ products; (c) change of rhodamine B concentration (C_t/C_0) with irradiation time over different photocatalysts and photolysis of rhodamine B from a 500 W Xe lamp with a 420 nm cutoff filter; (d) rhodamine B removal rate upon exposure to different samples; (e) Photocurrents of doped TiO₂ products under a 500 W Xe lamp light irradiation at a constant potential; (f) PL spectra of doped TiO₂ products recorded at room temperature with the excitation wavelength of 200 nm.

Furthermore, the photocatalytic behaviour of the doped TiO₂ nanoaggregates for the degradation of rhodamine B dyes und visible-light irradiation was investigated. As a benchmark, the direct photolysis of rhodamine B, the performances of pure TiO₂, and of commercial photocatalyst P25 were also investigated. The e experiments were performed in a way that the solution of the photocatalyst and RhB was irradiated for 270 min, after 30 min soaking time to get the establishment of adsorption-desorption equilibrium. As shown in Figure S3, the as-synthesized doped TiO2 nanoaggregates display higher adsorption capacity than pure TiO₂, which might be due to the unique mesoporous structure and specific surface areas. Figure 5c depicts the variations of rhodamine B concentration (C_t/C_0) with irradiation time over different photocatalysts, where C₀ was the initial concentration of rhodamine B and C_t was the rhodamine B concentration at time t. It was clearly observed that the rhodamine B concentration changed slightly with the increase of irradiation time in the absence of photocatalys. while pure TiO₂ nanoparticles, P25, and the doped Ti nanoaggregates exhibited different photocatalytic activities for the rhodamine B degradation. Figure 5d shows rhodamine B removal rate upon different samples, which was found to be much higher for both Co-TiO₂ and Ni-TiO₂ nanoaggregates than that of pure TiO₂ nanoparticles and P25, while Zn-TiO₂ nanoaggregates show an inferior performance, indicating that Co- or Ni-doping rather than Zn-doping improve the photocatalytic activity of TiO₂ materials.

Photocurrent response and PL emission determination were widely used to investigate separation efficiency and recombination rate of the photo induced electron and holes in the photocatalysts during the photocatalysis reaction, 37, 38 respectively. As shown in Figure 5e, a fast and uniform photocurrent response is observed upon both the light-on and light-off in the doped TiO2 nanoaggregates samples. The photocurrent produced by the Ni-TiO₂ nanoaggregate sample is much higher than that of the Co-Ti and Zn-TiO₂ samples. This reflects the higher separation efficiency of photoinduced electrons and holes in the Ni-TiO₂ nanoaggregate. Figure 5f demonstrates that the tested photocatalysts showed the main PL emission peaks at similar position of 456 nm, which can be ascribed to the recombination of electron and holes. The Ni-TiO2 nanoaggregate showed a diminished intensity in comparison to Co-TiO₂ and Zn-TiO₂, indicating that the introduction of Ni would inhibit the recombination of the carriers generated in TiO₂. For pure TiO₂, it can be observed that the TiO₂ nanoparticles show both high photocurrent and high PL intensity, demonstrating that a highly efficient generation of photoinduced carriers and a fast recombination rate of photogenerated electron and hole. Based on the existing results, it was concluded that the enhancement of photocatalytic activity of Ni-TiO₂ nanoaggregate photocatalysts was due to the higher separation efficiency of photogenerated carriers and lower recombination efficiency of photoinduced electron-hole pairs. Further study on the surface structure tailoring and photocatalytic activity optimization of doped TiO₂ nanomaterials by different dopant concentrations as well as the relate photocatalytic mechanism is still in progress.

Conclusions

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In summary, a facile and general synthesis strategy was explored to prepare porous metal-doped TiO₂ nanoaggregates from titanium glycolate precursor and metal salts, in which the metal salts not only provided the dopant precursor but also favor for the formation of a mesoporous structure. The composition of the as-synthesized Co-TiO₂, Zn-TiO₂, Ni-TiO₂ products were characterized by XRD, XPS, and EDX analysis. SEM, TEM, HRTEM images, and BET surface areas measurement showed that the as-prepared doped ${\rm TiO}_2$ products had porous structure, and were composed of many small TiO₂ nanocrystals. The UV-vis diffuse reflectance spectra evaluation showed that the involving of metal dopant enhance the visible light absorption of TiO₂ materials. The photocatalytic behavior of the doped TiO₂ products was investigated by photocatalytic degradation of rhodamine B under visible light irradiation. Both Co-TiO₂ and Ni-TiO₂ nanoaggregates showed much higher photocatalytic performance than pure TiO₂ nanoparticles and P25, while Zn-TiO₂ nanoaggregates worsen it, indicating the doping of Co or Ni is an effective approach to improve the photocatalytic efficiency in the present work. It is expected that the assynthesized doped porous materials have potential application in energy conversion and storage and the synthesis method provides a new approach for the preparation of others doped functional materials.

Experimental section

All of the chemical reagents were of analytical grade and were used directly without further purification. Deionized water was used in all experiments.

Doped porous TiO₂ nanoparticles aggregates were synthesized by reacting titanium glycolate powder precursor with metal salt in aqueous solution. The titaniumglycolate precursor was prepared according to the previously reported procedure.^{22, 23, 39} In а typical synthesis, 2mL tetrabutoxytitanium was added to 50 mL ethylene glycol and magnetically stirred for 2 h at 60 $^\circ\mathrm{C}$ in a water bath. After cooling to room temperature, the mixture was immediately poured into a solvent mixture solution which contains 150 mL acetone and 30 mL deionized water under vigorous stirring, and then the above mixture was further stirred for about 1.5 hours. Finally, the white precipitate was collected and washed with deionized water and ethanol five times by centrifugation, and then dried at 60 °C overnight to obtain titanium glycolate powder. For the synthesis of doped TiO₂ nanoaggregates, 0.1 g of the as-synthesized titanium glycolate precursor and 1 mmol of one of the following metal salts (CoSO₄·7H₂O, Zn(CH₃COO)₂, $(NH_4)_2Ni(SO_4)_2 \cdot 6H_2O)$ were sonicated in 30 mL of water until to form a homogeneous colloidal solution. Then the solution was transferred to a 50 mL Teflon-lined autoclave and hydrothermally treated at 180 °C for 6 h. After cooling to room temperature, the precipitates were collected and washed eight times with de-ionized water and ethanol via centrifugation, and finally dried for 12 h at 80 °C to get powder products. The nanoparticles synthesized in the presence of CoSO₄·7H₂O,

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 $Zn(CH_3COO)_2$, and $(NH_4)_2Ni(SO_4)_2 \cdot 6H_2O$ in the reaction system are referred to as Co-TiO₂, Zn-TiO₂, and Ni-TiO₂, respectively

The crystal phase, morphology, and structure of the synthesized precursor powder, pure, and doped TiO₂ products were characterized by powder X-ray diffraction (XRD), X-r photoelectron spectroscopy (XPS), scanning electron microscopy (SEM), transmission electron microscopy (TEM), selected area electron diffraction (SAED), UV-vis diffuse reflectance spectrum (UV-DRS), and Raman spectroscopy. XRD was performed on a high-performance X-ray diffractometer with CuK α radiation (λ = 1.54 Å, PANalytical), at 20, from 10° to 90°, and with a scanning rate of 0.03 ° s⁻¹. XPS was carried out using an AXIS-NOVA CJ109 (Kratos Inc.) in the range of 0-800 eV to evaluate the surface composition of the products. The binding energies were calibrated from the C1s photoelectron peak (284.2 eV). SEM images were taken on a field-emission electron microscope (ZEISS, SUPRA 40V.) operating at an acceleration voltage of 3 kV. TEM images a SAED patterns were recorded on a JEOL 2010 electron microscope at an accelerating voltage of 200 kV. A UV-2550 UV-vis spectrophotometer (Shimadzu) was used to measure the UV-vis diffuse reflectance spectrum of the as-synthesized materials. The Raman spectrum of the as-synthesized product was carried out by a Raman microscope (Renishaw). Nitrogen adsorption was performed with Micromeritics ASAP 2020 (USA) to determine the Brunauer- Emmett-Teller (BET) specific products. surface area of the as-synthesized Photoluminescence spectra (PL) were detected with a HITACHI F4600 fluorescence spectrophotometer.

The photocatalytic activities of the as-synthesized products were evaluated by the degradation of rhodamine B under visible light irradiation of a 500 W Xe lamp with a 400 nm cutoff filter. In a typical test, 0.05g photocatalyst were add into 100 mL rhodamine B solution with a concentration of 10⁻¹ mol L⁻¹. Prior to irradiation, the suspensions were stirred in the dark for 30 min to reach adsorption-desorption equilibrium. After that, the solution was exposed to visible light irradiation under magnetic stirring. At each irradiation time interval, 3 mL of the suspensions were collected and the slurry samples, including the photocatalyst and rhodamine B solution were centrifuged to remove the photocatalyst particles. The solutions analyzed by Shimadzu UV2800 were а spectrophotometer, and the characteristic absorption of rhodamine B at 554 nm was used to monitor the photocatalytic degradation. All of the measurements were carried out at room temperature.

The electrochemical measurement were conducted on a Cm 660E electrochemical system (Shanghai, China) using a standard three-electrode cell with a working electrode, a platinum wire counter electrode, a standard calomel electrode (SCE) reference electrode and 0.5 M Na₂SO₄ was used as the electrolyte. The working electrode was prepared according t the following process: 20 mg of as-prepared sample was mixed with 1 mL of DMF and 0.01 mL of Nafion solution (5%, DuPont) to form a homogeneous ink. Then 0.1 ml of the catalyst i k was dip coated on a 10 mm × 10 mm indium–tin oxide (ITO) glass electrode. The estimated loading amount of the sample s 2 mg/cm^2 . After drying at room temperature, the as-prepared electrode was annealed at 150 °C for 4 h *in vacuo* to remove the resin. Photocurrent responses of the photocatalyst as light on and off were measured at open-circuit potential, with simulated light irradiation provided by a 500 W Xe lamp.

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Contributions

GC designed the project, organized the entire research, prepared the materials, and wrote the manuscript. FX did the photocatalysis, photocurrent, and PL measurements. FJS and RC were involved in interpretation of the result and commented on the manuscript. All authors reviewed the manuscript.

Notes and references

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