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# Phase Transition and Piezoelectric Properties of Alkali Niobate Ceramics through Composition Tuning

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**Abstract:**  $(1-x)(\text{K}_{0.40}\text{Na}_{0.60})(\text{Nb}_{0.95}\text{Sb}_{0.05})\text{O}_{3-x}(\text{Bi}_{0.5}\text{K}_{0.5})\text{HfO}_3$  lead-free piezoceramics were prepared by conventional sintering method, and effects of BKH on phase transition and piezoelectric properties of the ceramics are systematically investigated. XRD as well as TEM analysis indicates rhombohedral, orthorhombic and tetragonal phase coexistence for  $0.03 \leq x \leq 0.05$  and greatly enhanced piezoelectric properties are observed in the ceramics with mixed phase coexistence regime, i.e.,  $d_{33}^*$  ( $\sim 614 \text{ pm/V}$ ) and  $d_{33}$  ( $\sim 400 \text{ pC/N}$ ) for  $x=0.035$ . The results show that KNNS- $x$ BKH ceramics have potential to partially substitute PZT, and demonstrate polymorphic phase boundary (PPB) involving R phase induced by composition tuning is mostly contributed to remarkably enhanced properties of KNN-based ceramics because of lower anisotropic energy than in O-T phase coexistence PPB.

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## 1. Introduction

As well known, the most widely used piezoelectric ceramics are the family of lead zirconate titanate [Pb(Zr,Ti) O<sub>3</sub>, PZT] piezoceramics, which play a dominant role in practical applications of actuators, surface acoustic wave, transducers filters, and sensors, owing to their excellent function of realizing the transformation between electrical and mechanical energy.<sup>1</sup> However, Pb element of which the content is more than half of all in PZT piezoceramics causes terrible damage to our health as well as environment, and considerable concerns of sustainable development reasonably have made lead-free piezoceramics researches flourish recently. Due to superior piezoelectric performances and relatively high Curie temperature compared to other lead-free categories like sodium bismuth titanate (Bi<sub>0.5</sub>Na<sub>0.5</sub>TiO<sub>3</sub>, BNT) and barium titanate (BaTiO<sub>3</sub>, BT) piezoceramics, alkali niobates (K,Nb)NbO<sub>3</sub> (KNN) lead-free piezoceramics are regarded as very promising candidates for PZT. Especially, in 2004, Saito *et al.* reported that alkaline niobates ceramics based on Li, Ta, and Sb-modified KNN show a giant  $d_{33}$  by the reactive-templated grain growth (RTGG),<sup>2</sup> and then it greatly encourages most researchers to highly focus on the family of KNN-based ceramics. But there is still a long way to go for practical applications regarding KNN-based ceramics, although a great of achievements have been made currently. So how to improve comprehensive properties of KNN-based ceramics is of great importance and has attracted more and more attention. Methods to solve the issue mainly include two kinds, i.e., chemical modification through doping ions as well as adding end members, and the utilization of advanced synthesis technologies. Effects

of the later on properties enhancement of KNN-based ceramics are limited, and it costs highly.<sup>3-6</sup> Therefore, chemical modification is more attractive and effective, and a great of attention have been paid to it lately.<sup>7-11</sup> Nevertheless, the properties of KNN-based ceramics are sensitive to the stoichiometry and tiny change in the composition can bring out large variations of piezoelectric properties. Additionally, how to estimate which kinds of ions can work as expected or not, is also very complicated. So chemical modification of KNN-based ceramics through composition tuning needs reasonable considerations. Previous reported researches on chemical modification of KNN-based ceramics have demonstrated the realization of polymorphic phase transition (PPT) between orthorhombic (O) and tetragonal (T) phase around room temperature (RT) through decreasing phase transition temperature of O and T phase ( $T_{O-R}$ ) is of great validity,<sup>4, 12, 13</sup> but the contribution of O-T phase boundary to enhanced properties isn't remarkable, and recently a new phase boundary between rhombohedral (R) and tetragonal (T) phase has been detected in some KNN-based lead-free ceramics via adding new  $ABO_3$ -type perovskite components, which is solidly confirmed to be more available to attain much better piezoelectric properties than those of KNN-based ones owing to R, O, T phase or O-T phase coexistence boundary.<sup>14-17</sup>

Therefore, in order to realize the goal to improve properties of KNN-based lead-free ceramics to a larger degree, BNT-type ceramics which have been well studied as the

additions to induce R-T phase boundary in KNN,<sup>16, 18, 19</sup> are chosen to be the end-member of KNN ceramics, but different from previously reported researches, Hf is used to wholly substitute for Ti or Zr to form perovskite structure. In the case that quadrivalent Ti or Zr ions are responsible for spontaneous polarization and enhanced piezoelectric properties of the ceramics with perovskite structure, as they universally do in PZT and BT,<sup>20, 21</sup> Hf which belongs to the same IIIB in periodic table like Ti and Zr, and possesses similar electronic configuration of  $6s^2$  as well as slightly bigger ionic diameter, can also be expected to form stable solid solution with uniform perovskite structure and consequently facilitate property enhancements.<sup>22-25</sup>

In view of above,  $(1-x)(K_{0.40}Na_{0.60})(Nb_{0.95}Sb_{0.05})O_3-x(Bi_{0.5}K_{0.5})HfO_3$  (KNNS- $x$ BKH) were determined to be our research objects in this work, and effects of BKH on phase transition and piezoelectric properties of the ceramics were systematically studied. Significant improvement of  $d_{33} \sim 400$  pC/N and  $d^*_{33} \sim 614$  pm/V is acquired when  $x=0.035$ , showing that adding optimum BKH is an effective way to prompt piezoelectric properties of KNN-based ceramics, and the family of KNNS- $x$ BKH lead-free piezoelectric ceramics have great potential to partially substitute PZT. Besides, the results suggest polymorphic phase boundary (PPB) involving R phase induced by composition tuning is mostly contributed to enhanced properties of KNN-based ceramics.

## 2. Experimental section

The  $(1-x)(\text{K}_{0.40}\text{Na}_{0.60})(\text{Nb}_{0.95}\text{Sb}_{0.05})\text{O}_3-x(\text{Bi}_{0.5}\text{K}_{0.5})\text{HfO}_3$  (KNNS- $x$ BKH) lead-free piezoceramics ( $x=0, 0.01, 0.02, 0.03, 0.035, 0.04, 0.045, 0.05, \text{ and } 0.06$ ) were prepared by the conventional solid-state reaction method.  $\text{K}_2\text{CO}_3$  (99%),  $\text{Na}_2\text{CO}_3$  (99.5%),  $\text{Nb}_2\text{O}_5$  (99.5%),  $\text{Bi}_2\text{O}_3$  (99%),  $\text{Sb}_2\text{O}_3$  (99.99%), and  $\text{HfO}_2$  (99%) were used as starting raw materials. These weighed powders were ball-milled in a polyethylene jar using  $\text{ZrO}_2$  balls and the anhydrous ethanol for 24 h, and calcined at 850 °C for 6 h after drying. Calcined powders were ball milled again for 12 h and after drying, pressed into the disk pellets of 10 mm diameter and 1 mm thickness under 8 MPa. Green pellets were sintered in air at 1060~1090 °C for 2 h. Silver paste was coated on both sides of the samples and fired at 700 °C for 10 min as electrodes for measurements of electrical properties. For piezoelectric measurements, the sintered samples were poled in the silicone oil at room temperature by applying a *dc* field of 4 kV/mm for 20 min.

The crystal structure of sintered samples was characterized by the X-ray diffraction analysis (XRD, EMPYREAN, PANalytical Co., Netherlands) with  $\text{CuK}\alpha$  radiation, their surface microstructure was measured by the scanning electron microscopy (FESEM; S4800, Hitachi, Ltd., Japan), and TEM analysis was conducted for  $x=0.035$  (TEM, Tecnai G2 F20 S-TWIN, FEI, USA). The temperature dependence of the dielectric constant ( $\epsilon_r-T$ ) was investigated by a programmable furnace in connection with an *LCR* analyses (HP4980, Agilent, USA). Their dielectric properties ( $\epsilon_r$ ) were observed by the Agilent 4294A precision impedance analyzer at the room temperature, and their piezoelectric constant ( $d_{33}$ ) and the electromechanical coupling coefficients

( $k_p$ ) were measured using a piezo- $d_{33}$  meter (Channel Product DT-3300) and impedance analyzer (Agilent 4294A), respectively. Their polarization against electric field ( $P$ - $E$ ) hysteresis loops were conducted using a standardized ferroelectric test system at room temperature and a frequency of 10 Hz. The strains that developed under the applied electric fields at 10 Hz and room temperature were examined with a MTI-2000 photonic sensor.

### 3. Results and discussions

As can be seen from the characteristics of XRD patterns in Fig. 1(a), the ceramics with pure perovskite structure are obtained for  $0 \leq x \leq 0.06$ , suggesting BKH completely diffuses into KNNS lattice and uniform perovskite-type solid solution of KNNS- $x$ BKH ceramics forms. Furthermore, phase transition happens for  $0.03 \leq x \leq 0.05$  according to split (200) peak between  $45^\circ$  and  $46.5^\circ$ , as shown in Fig. 1(b). The ceramics with  $0.03 \leq x \leq 0.05$  exhibit similar split characteristics of (200) peak, indicating a mixed phase coexistence in the regime. In order to discriminate phase structure, (200) peak for  $x=0.035$  which is regarded to be a representative of mixed phases coexistence is simulated in Fig. 2, and it is clearly to see (200) peak split into three characterized peaks of T, O, and R phase, i.e., (200) and (020) for O phase, and (002) and (200) for T phase,<sup>26</sup> demonstrating R-O-T phase coexistence. The results can be generalized for  $0.03 \leq x \leq 0.05$ , for which (200) peaks exhibit similar shape. Different from most of previous reports on KNN-based ceramics with O-T phase

coexistence,<sup>4, 12, 13</sup> polymorphic phase boundary (PPB) in the work is involving R phase, and with the purpose of further examining R phase, high resolution electron microscopy (HR-TEM) measurement is conducted for  $x=0.035$ . Only a one-dimension lattice is observed in HR-TEM image of Fig. 3(a), suggesting monocrystal structure in the examination area and the most probable reason is grain size is too large to be fully detected. The insets of Fig. 3(b) and (c) are the magnification of selected area denoted in green dashed box and their fast Fourier transform (FFT), respectively. From Fig. 3(b), we obtain lattice constant  $d$  of 4.08 Å, consistent with (211) of bcc. Its fast Fourier transform (FFT) was conducted in 3(c), and corresponding diffraction spots are indexed to characteristic planes of rhombohedral phase, and therefore, R phase is determined. All indexed planes of HR-TEM and FFT strongly prove R phase exists in the ceramics with  $x=0.035$ , further verifying previous XRD analysis and simulated results. These results suggest that R-O-T phase boundary is successfully achieved for  $0.03 \leq x \leq 0.05$ , agreeing with the discussion of temperature-dependent dielectric constants of the ceramics measured at different temperature range later.

As well known, phase diagram of KNN-based ceramics is wholly different from PZT-based ceramics, i.e., there has no near-vertical phase boundary in KNN-based ceramics and polymorphic phase transition (PPT) is not only composition-driven but also temperature-dependent, which leads to properties instability with temperature variation.<sup>27-29</sup> The probable reason for PPT resulting from composition tuning is

lattice deformation through doping the ions with different radius. With respect to KNNS- $x$ BKH, because the space of A and B sites enlarges due to the substitutions of larger  $(\text{Bi,K})^{2+}$  and  $\text{Hf}^{4+}$  for  $(\text{K,Na})^+$  and  $\text{Nb}^{5+}$ , and results in lattice expansion, as shown in Fig. 4. Besides, lattice expansion in A site induced by the impurities which lies in (001) plane, is less restricted by coordinated ions compared with the one in the center of oxygen octahedral, so the lattice is primarily stretched along [001] direction in (001) plane and phase structure reasonably turns into O phase. As a result, KNNS- $x$ BKH ceramics exhibit R-O-T phase coexistence for  $0.03 \leq x \leq 0.05$ . In addition, because radius ratio of A site and B site is bigger than in PZT, lattice structure of KNN-based ceramics is much loose and the restriction to lattice expansion decreases compared with PZT, so phase structure of KNN-based ceramics is susceptible to tiny change of dopants, in other word, mixed phase structure coexistence regime is commonly narrower than in PZT. The loose R phase structure is also the reason why the Curie temperature decreases with  $x$  increasing, as discussed later. In conclusion, R phase can be induced by lattice expanding or compressing through the incorporation of the ions with proper radiuses, but in view of properties enhancement, the other factors, such as electron structure, should be taken in consideration.

Fig. 5 is surface morphologies of KNNS- $x$ BKH ceramics with different  $x$ . All studied samples possess dense microstructure. However, anomalous grain growth with the increase of  $x$  is obviously detected. The results suggest that BKH significantly

facilitate grain growths. Larger grain is in favor of piezoelectric properties enhancement because the motion of domain wall can be released more compared with small grain.<sup>30-32</sup> On the other hand, too much larger grains can deteriorate piezoelectric properties inversely, because of much more bubbles are generated during the process of grain excessively growing, and therefore the densification of the ceramics reduces.

Temperature dependence of dielectric constant of KNNS- $x$ BKH ceramics measured at different temperatures range is shown in Fig. 6. The  $\epsilon_r$ - $T$  plot for  $x=0.06$  broadens obviously, showing the general features of relaxation ferroelectrics in Fig. 6(a). Besides, so as to more clearly observe phase transition activity of KNNS- $x$ BKH, phase transition temperature as a function of  $x$  is plotted in the inset of Fig. 6(a). It can be clearly seen that  $T_{O-T}$  and  $T_{R-O-T}$  decreases with  $x$  increasing, and only one phase transition temperature happens for  $0.03 \leq x \leq 0.05$  at low temperature, resulting from phase transition temperature of R-O phase ( $T_{R-O}$ ) combining with  $T_{O-T}$  while  $T_{O-T}$  for  $x=0.01$  or  $0.02$  shifts downwards to around RT, as demonstrated by previous analysis of mixed phases coexistence. Transition temperature of ferroelectric-paraferroelectric phase ( $T_C$ ) for  $x=0.02, 0.035, 0.045, 0.06$  is also observed in Fig. 6(b), and  $T_C$  decreases with  $x$  increasing. Besides, relaxation behavior for  $x=0.06$  is investigated in the set of Fig. 6(b) as well, in which the  $\epsilon_r$ - $T$  plot broadens and shifts slightly to higher temperatures as the frequency increases. The reason for the declination of  $T_C$  is

closely related to easier domain wall motion stimulated by heat field due to low anisotropy energy between mixed phases and original C phase in R-O-T phase coexistence regime. Lastly, vanishing anisotropy energy between R-C phase leads to the ceramics with  $x=0.06$  which only possess R phase experiencing the spread of ferroelectric-paraelectric phase transition over a rather wide temperature range, corresponding to broadening  $\epsilon_r$ - $T$  plot. Furthermore, vanishing anisotropy energy between R-C phase leads to polarization nanoregions (PNRs) arising from electric field fluctuation (RFs) induced by composition when the temperature is far above  $T_C$ , which take the most responsible for relaxor behavior of  $x=0.06$ , and decreasing temperature facilitates the nucleation of PNRs. As a result, low anisotropy energy not only makes  $T_C$  decrease in R-O-T phase coexistence regime for  $0.03 \leq x \leq 0.05$ , but also results in diffused phase transition (DPT) between R-C phase for  $x=0.06$ .<sup>33, 34</sup> Polymorphic phase transition (PPT) is confirmed to be helpful for the enhanced piezoelectric properties of KNN-based ceramics,<sup>4, 12, 13</sup> and in particular, dramatic properties enhancement is obtained in R-T/R-O-T phase coexistence region,<sup>14-17</sup> also demonstrated by optimum piezoelectric properties of KNNS-  $x$ BKH for  $x=0.03$  and  $x=0.035$ , as shown later.

In Fig. 7(a), all samples of KNNS- $x$ BKH exhibit saturated ferroelectric hysteresis loops, demonstrating KNNS- $x$ BKH to be good ferroelectrics. Notably, slim  $P$ - $E$  loop for  $x=0.06$  is ascribed to vanishing anisotropy energy. Fig. 7(b) gives  $P_r$  and  $E_c$  as a function of  $x$ , the effects of BKH on ferroelectricity of the ceramics are to reduce both

of them to varying degree as compared with a pure KNN, and they are consequences of easier orientation of non-180° domain wall under external field due to lower energy<sup>35</sup> between different phases. Furthermore, reduced  $E_c$  is helpful for sufficiently artificial poling and also results in enhanced piezoelectric properties. In a word, good ferroelectricity partially contributes to piezoelectric properties enhancement of KNNS- $x$ BKH ceramics.

The unipolar electric field-induced strain (%) of the ceramics with different  $x$  is shown in Fig. 8. The shape of  $S$ - $E$  loops reflects hysteretic behavior of the ceramics, and converse piezoelectric constant  $d^*_{33}$  is calculated by the slope of the loops, i.e.,  $S_{\max}/E_{\max}$ . In Fig. 8(a), nearly linear strain of 0.14%-0.26% can be obtained at ~40 kV/cm while  $x$  increases from 0.01 to 0.05, and especially, the strain for  $x=0.035$  increase by ~60% compared to the one for  $x=0.01$ , suggesting the non-180° domain orientation is improved remarkably under unipolar electric field due to vanishing anisotropy energy in R-O-T phase boundary. Slim  $S$ - $E$  loops which represent degenerated hysteretic behavior resulting from the declination of non-180° domain reorientation are investigated in Fig. 8(a), and  $\Delta s/s$  is used to estimate the hysteresis, in which  $\Delta s$  is the width of the widest part of the loop and  $s$  is the largest strain at high electric field, as shown in the inset as a function of  $x$ . As well known, degenerated hysteretic behavior as well as high strain makes ceramics especially favor of the actuator. Notably, the strain for  $x=0.01$  is nearly equal with the one for  $x=0.02$ , and

similar phenomenon can be observed in the ceramics with  $x=0.04$  and  $0.05$ , suggesting that the two groups of KNNS- $x$ BKH ceramics have similar ability of non- $180^\circ$  domain orientation under external field, shown in the inset of Fig. 8(b). Combining with the variation of  $d^*_{33}$  with  $x$  changing in Fig. 8(b), it can be easily concluded that non- $180^\circ$  domain orientation is key factor to influence  $d^*_{33}$  of KNNS- $x$ BKH ceramics, because the two groups with similar ability of non- $180^\circ$  domain orientation consequently possess nearly the same  $d^*_{33}$ , respectively. Furthermore, the maximums of  $d^*_{33}$  ( $\sim 614$  pm/V) and  $d_{33}$  ( $\sim 400$  pC/N) simultaneously are acquired for  $x=0.035$  with the largest strain, which structure lies in R-O-T phase coexistence region, illustrating the large linear strain resulting from mixed phases coexistence induced by the incorporation of BKH is extremely responsible for large piezoelectric response.

Piezoelectric properties of KNNS- $x$ BKH ceramics as a function of  $x$  is presented in Fig. 9. It can be clearly seen  $d_{33}$  increases firstly, then begins to gradually decrease as  $x$  further increasing, and reaches its maximum of  $\sim 400$  pC/N at  $x=0.035$ . The values of  $d_{33}$  of KNNS- $x$ BKH ceramics are higher than those of pure KNNS ( $\sim 120$  pC/N), showing appropriate BKH benefits enhanced piezoelectric properties of KNNS- $x$ BKH. More about the degree to which piezoelectric properties are enhanced, can be investigated in Fig. 9(b) concerning the amplification of  $d_{33}$  calculate by the ratio of  $d_{33}$  for the others to the one for  $x=0.01$ . Obviously, the ceramics with  $0.03 \leq x \leq 0.045$

which structures lie in R-O-T coexistence phase boundary around RT, have much larger  $d_{33}$  than the ceramics with  $x=0.02$  which possess O phase only, and impressively, the amplification for  $x=0.03$  or  $x=0.035$  are on the order of  $\sim 100\%$ . The results show that the construction of R-O-T phase boundary is mostly contributed to great enhancement of piezoelectric properties of KNN-based ceramics, and appropriate BKH is an effective addition to construct R-O-T phase boundary. Different from  $d_{33}$ ,  $k_p$  changes slightly for  $0.01 \leq x \leq 0.45$  with the change of  $x$ , except  $k_p$  of  $\sim 0.28$  for  $x=0.05$ . The reasons for enhanced piezoelectric properties can be explained that R-O-T phase coexistence for  $0.03 \leq x \leq 0.045$  generates more possible polarization states and the motion of domain wall becomes easier due to lower anisotropy energy among these mixed phases,<sup>1, 36, 37</sup> both of them resulting in more sufficient polarization orientation through artificial poling. Nevertheless, the ceramics with  $x=0.05$  which also lie in R-O-T phase boundary behave in a different fashion, and the reason is illustrated later.

In order to clearly identify what mainly influences piezoelectric properties enhancement of KNNS- $x$ BKH, the comparison of  $P$ - $E$  loops and  $S$ - $E$  loops for two group ceramics with different  $x$  is presented in Figs. 10(a), (b), (c) and (d). As mentioned before, the ceramics for  $x=0.01$  and  $0.02$  have nearly the same remnant polarization ( $P_r$ ), and the result is also observed for  $x=0.04$  and  $0.05$  in Fig. 10(b). Strain (%) variations of two group ceramics under high electric field are also similar,

as shown in Figs. 10(c) and (d). As well known, main contributions to piezoelectric properties are spontaneous polarizations as well as their orientation, and domain wall motion. The results of  $P_r$  and strain comparison between  $x=0.01$  and  $0.02$ , or  $x=0.04$  and  $0.05$  suggest that the effect of spontaneous polarizations and their orientation under external field is nearly equal in the two groups. But piezoelectric properties in the two groups are not the same but obviously variable, indicating phase boundary migration owing to domain wall motion takes primary responsibility for large piezoelectric response, which is also affected by two factors, i.e., the energy and pinning effect. As far as the energy is concerned, domain wall motion is easier in polymorphic phases coexistence than in sole ferroelectric phase due to lower anisotropy energy among mixed phases, and especially, the contribution of PPB involving R phase to lowering anisotropy energy is of more importance, because the energy decreases while  $\theta$  reducing, as presented in Fig. 10(e). This is the main reason why piezoelectric properties for  $0.03 \leq x \leq 0.045$  in R-O-T phase boundary are much higher than those for  $x=0.01$  and  $0.02$  in O-T phase boundary in Fig. 9(b). Exceptionally, piezoelectric properties for  $x=0.05$  degenerate inversely, which is defined as the margin of R-O-T phase coexistence regime, and the cause of the most probability is strengthened pinning effect owing to excess addition of BKH. Nonequivalence of  $(\text{Bi}, \text{K})^{2+}$  and  $\text{Hf}^{4+}$  partially substitute for  $(\text{K}, \text{Na})^+$  and  $(\text{Nb}, \text{Sb})^{5+}$ , giving rise to equal cation vacancies ( $V_C'$ ) and oxygen ion vacancies ( $V_O''$ ) simultaneously, as shown in following formula:  $(\text{Bi}, \text{K})^{2+} + \text{Hf}^{4+} \rightarrow (\text{K}, \text{Na})^+ + (\text{Nb},$

$\text{Sb}^{5+} + V_{\text{C}}' + 1/2V_{\text{O}}''$ , these defects created by the impurities function together and influence domain wall motion, and the more  $x$  is, the more remarkable the contribution of pinning centers to domain motion becomes.<sup>38, 39</sup> Consequently, when  $x=0.05$ , domain wall motion is severely hindered, resulting in piezoelectric properties anomalously decreasing. But this pinning effect works only for a particular range of temperatures, and valid method to decrease the effect as well as increase the level of domain wall motion is preventing the diffusion of these defects through thermal quenching from far above  $T_{\text{C}}$ .<sup>40, 41</sup> The schematic diagrams of domain wall motion are shown in Fig. 10(f).

In order to learn more about the depolarization behavior of KNNS- $x$ BKH, composition-dependent  $d_{33}^0/d_{33}^{\text{T}}$  as a function of the temperature is observed in Fig. 11, where  $d_{33}^0$  is piezoelectric constant at room temperature and  $d_{33}^{\text{T}}$  is the ones at different depolarization temperature. As we can see,  $d_{33}^0/d_{33}^{\text{T}}$  changes gently until over 200°C for  $0.01 \leq x \leq 0.035$ , and variation rate of piezoelectric constant keeps within the limit of ~10%. With further increasing  $x$ , the decrease of piezoelectric constant with temperature variation becomes steeper, suggesting that temperature stability degenerates. In general, KNNS- $x$ BKH ceramics with  $x=0.035$  possess optimum properties and good depolarization behavior as the temperature rises, and are promising substitutes for lead-free ceramics in some actual application.

#### 4. Conclusion

$(1-x)(\text{K}_{0.40}\text{Na}_{0.60})(\text{Nb}_{0.95}\text{Sb}_{0.05})\text{O}_3-x(\text{Bi}_{0.5}\text{K}_{0.5})\text{HfO}_3$  (KNNS- $x$ BKH) piezoceramics are well prepared by conventional sintering method, and phase structure as well as piezoelectric properties are systematically studied. Significantly enhanced properties are obtained for  $0.03 \leq x \leq 0.045$ , which structures locate in R-O-T phase coexistence regime. In particular, the ceramics with  $x=0.035$  possess the best piezoelectric properties (i.e.,  $d_{33}^* \sim 614$  pm/V and  $d_{33} \sim 400$  pC/N) and good depolarization behavior, suggesting to be promising candidates for PZT in some application. Above all, the results demonstrate polymorphic phase boundary (PPB) involving R phase induced by composition tuning is mostly contributed to dramatically enhanced properties of KNN-based ceramics because of lower anisotropic energy than in O-T phase coexistence PPB.

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**Table I: Comparison of piezoelectric properties among different KNN-based ceramics**

<b>Prop erties</b>	This work	KNNLT <sup>8</sup>	KNN- NTK <sup>9</sup>	KNN- xPr <sup>10</sup>	KNNS <sup>14</sup>	KNN- xBNZ <sup>15</sup>	PZT5A <sup>27</sup>
$d_{33}$ (pC/N)	<b>~400</b>	195	252	108	210	360	375
$d^*_{33}$ (pm/V)	<b>~614</b>	308	---	---	~300	---	600
$K_p$	<b>0.40</b>	0.38	0.52	0.29	0.45	0.32	0.71

**Figure captions**

Fig. **1(a)** XRD patterns and **(b)** expanded XRD patterns ( $45^\circ\sim 46.5^\circ$ ) of KNNS- $x$ BKH ceramics

Fig. **2** Simulated peaks of (200) characteristic peak for  $x=0.035$

Fig. **3** HR-TEM image for  $x=0.035$ ; **(a)** the magnification of selected area denoted in green dashed box; **(b)** their fast Fourier transform (FFT) and **(c)** corresponding XRD patterns of rhombohedral phase

Fig. **4** Schematic diagram of R-O-T phase coexistence induced by lattice expansion

Fig. **5** Surface morphologies of KNNS- $x$ BKH ceramics with **(a)**  $x=0.01$ ; **(b)**  $x=0.035$ ; **(c)**  $x=0.045$  and **(d)**  $x=0.06$

Fig. **6**  $\epsilon_r$ - $T$  loops as a function of  $x$  over temperature range of **(a)**  $-150^\circ\text{C}$ - $200^\circ\text{C}$ ; **(b)**  $0^\circ\text{C}$ - $500^\circ\text{C}$

Fig. **7(a)**  $P$ - $E$  loops of KNNS- $x$ BKH ceramics; **(b)** the change of  $P_r$  and  $E_c$  with the variation of  $x$

Fig. **8(a)** Unipolar strain curves of the indicated samples and **(b)**  $d_{33}$  and  $d^*_{33}$  as a function of  $x$

Fig. **9(a)** Piezoelectric properties of KNNS- $x$ BKH ceramics as a function of  $x$  and **(b)** the amplifications of  $d_{33}$  compared with  $x=0.01$

Fig. **10** The comparison of **(a)**, **(b)** ferroelectric properties and **(c)**, **(d)** the strains for the two groups with different  $x$ ; **(e)** anisotropic energy ascribed to  $\theta$  and **(f)** domain wall motion related to pinning effect.

Fig. **11** Depolarization behavior of KNNS- $x$ BKH ceramics as a function of the temperature

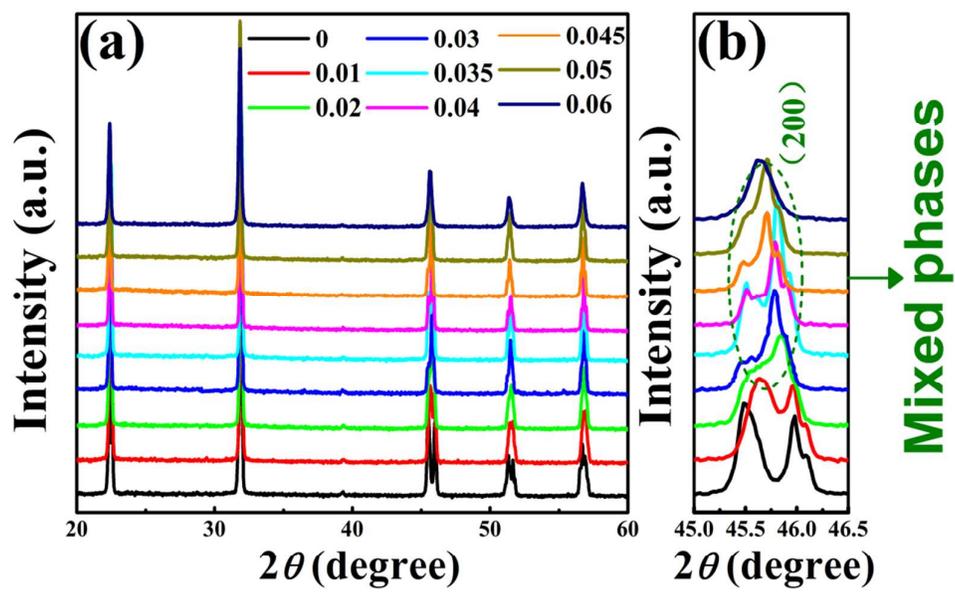


Fig. 1

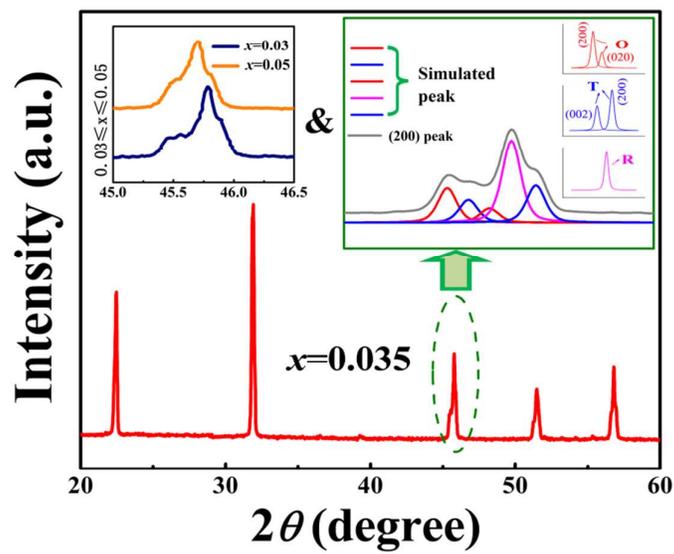


Fig. 2

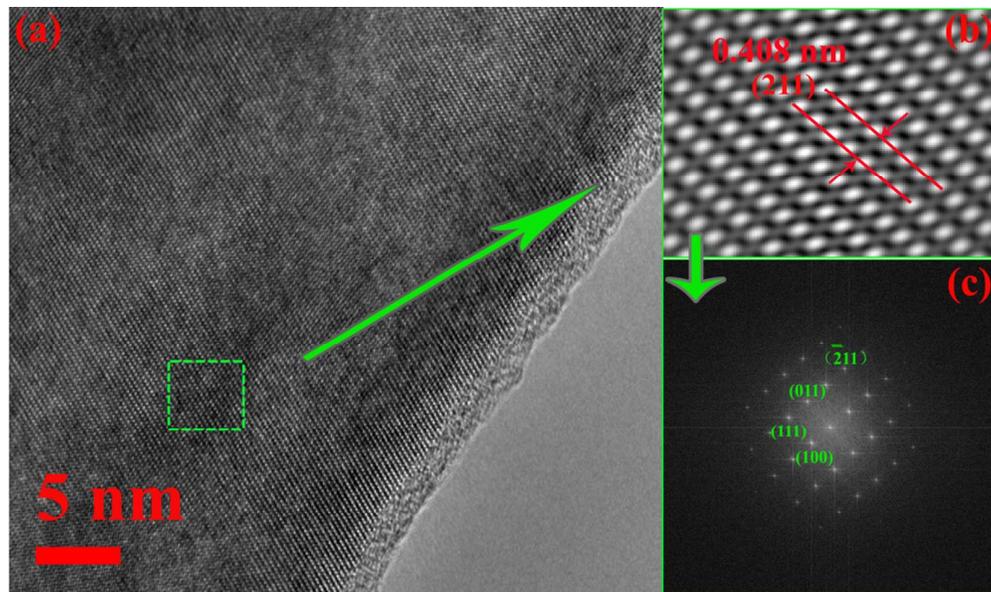


Fig. 3

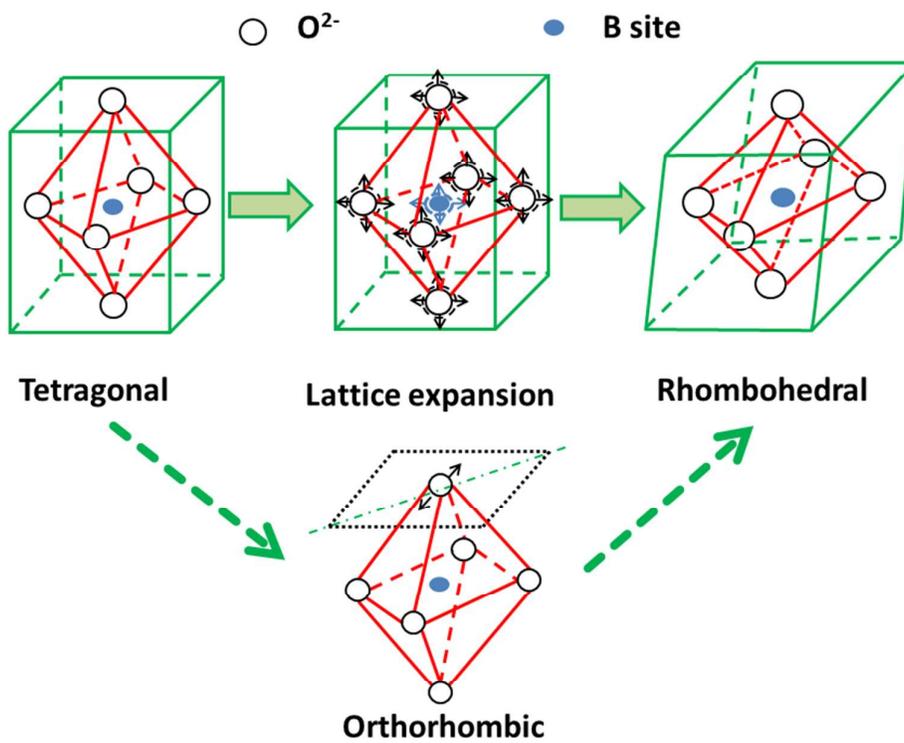


Fig. 4

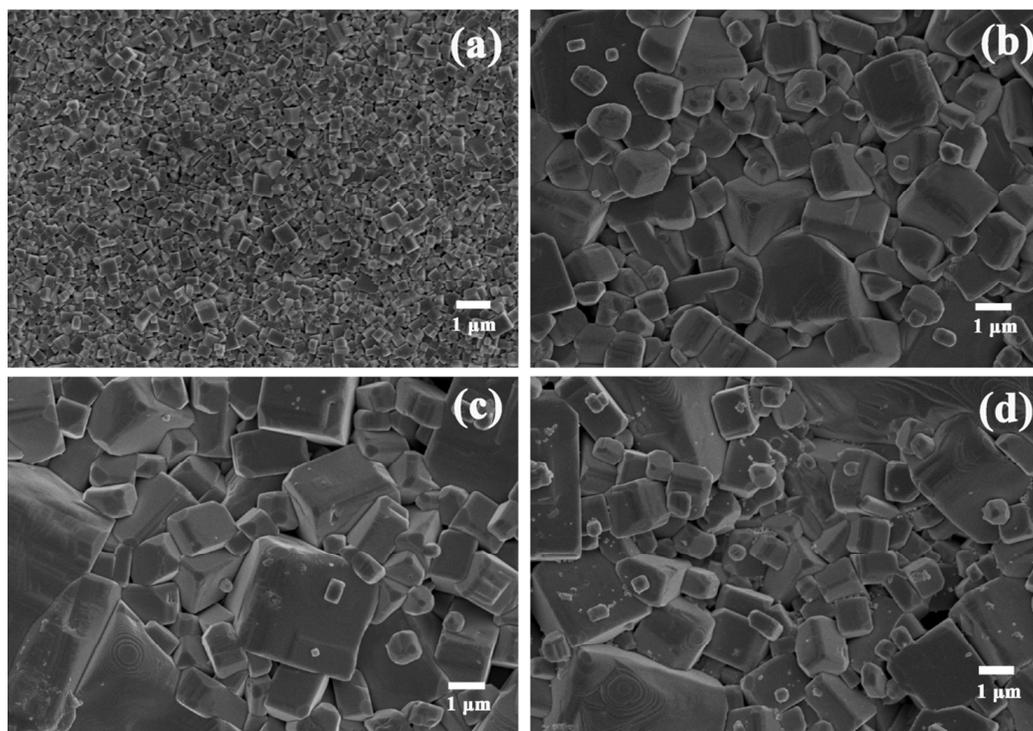


Fig. 5

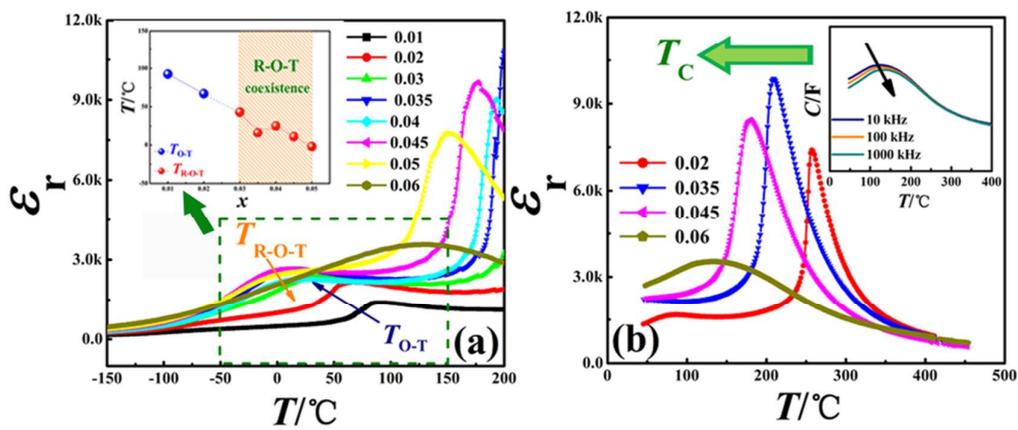


Fig. 6

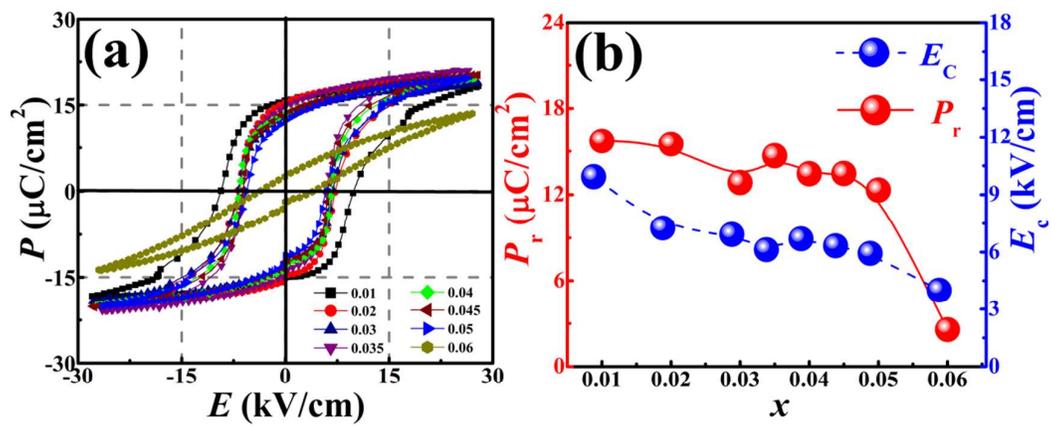


Fig. 7

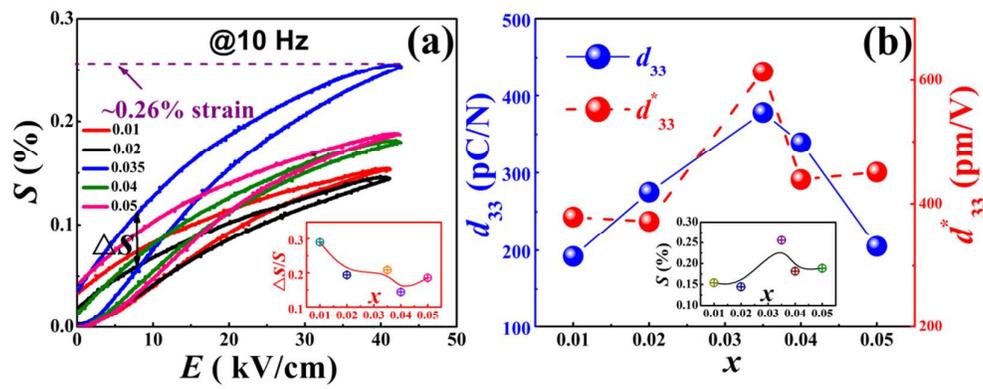


Fig. 8

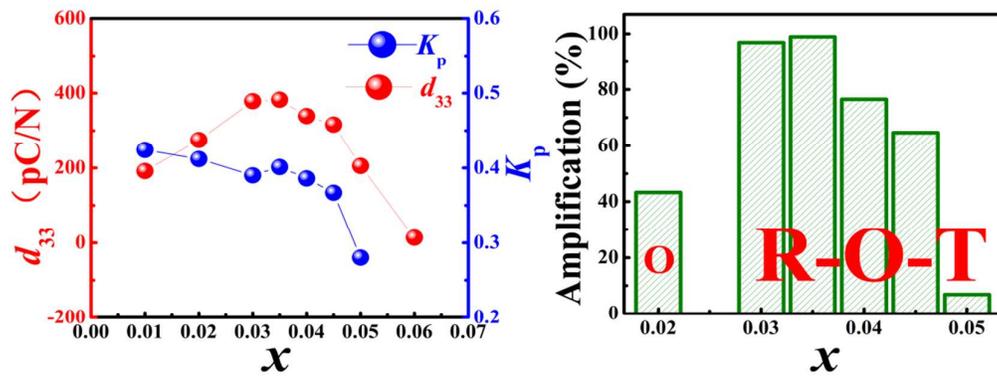


Fig. 9

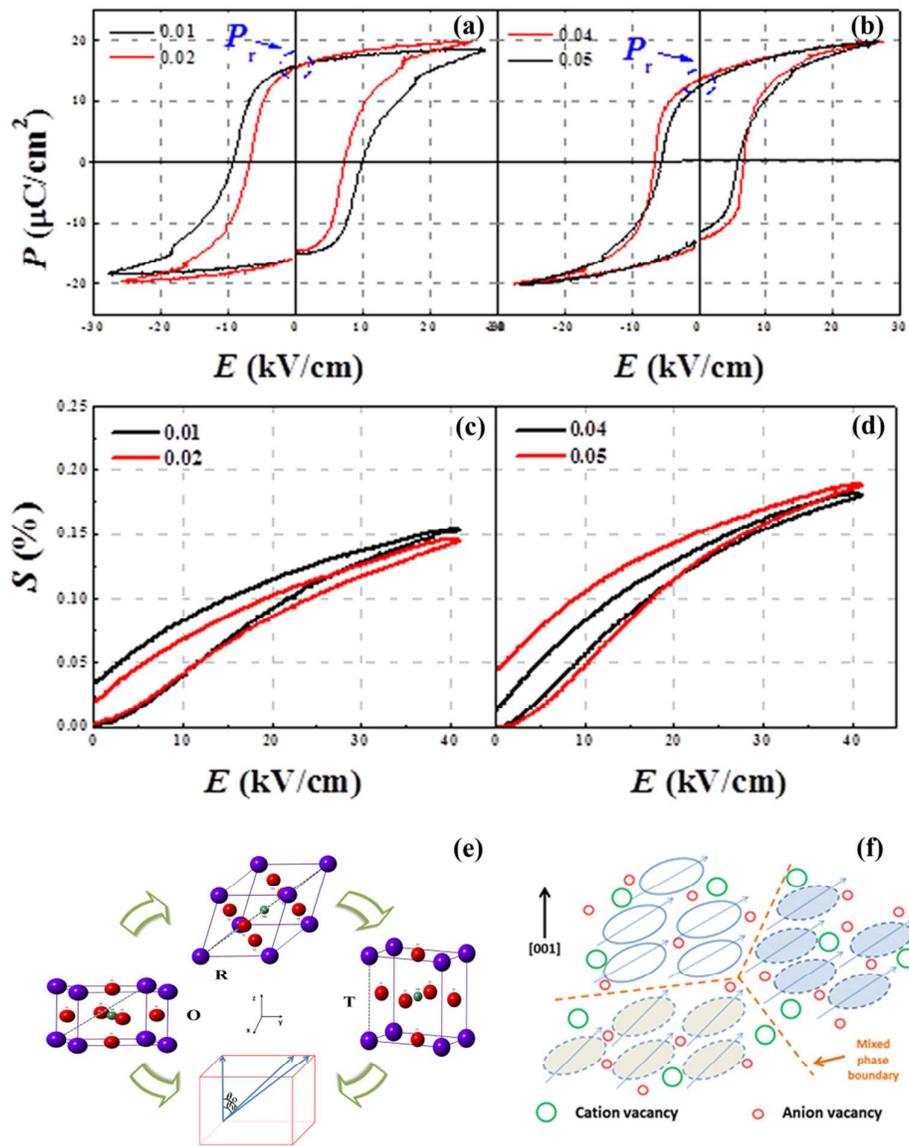


Fig. 10

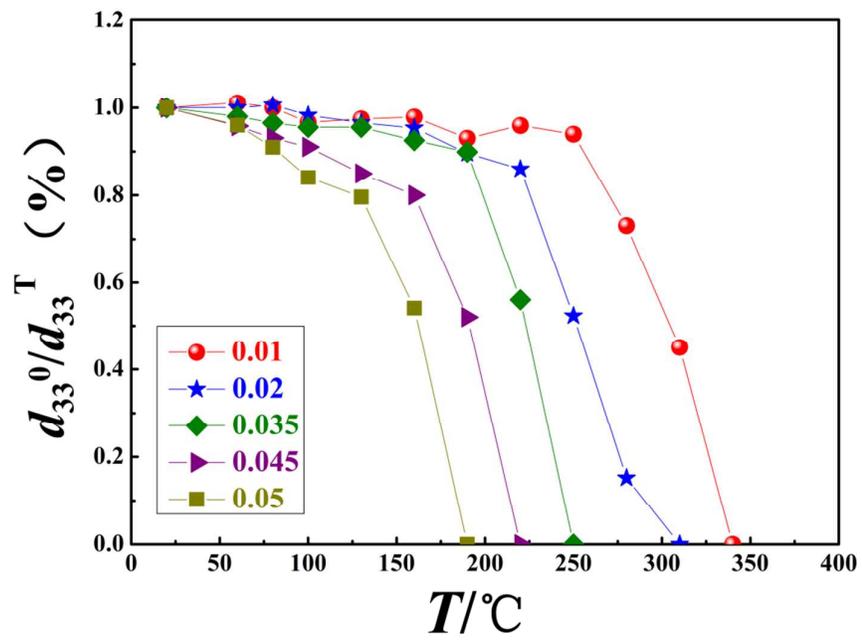


Fig. 11