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1 **Preparation, characterization, and in vitro release of carboxymethyl starch/ $\beta$ -cyclodextrin**  
2 **microgel-ascorbic acid inclusion complexes**

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21 **Abstract**

22 Carboxymethyl starch (CMS)/ $\beta$ -cyclodextrin ( $\beta$ -CD) microgels have been synthesized. The  
23 percentages of effective  $\beta$ -CD in the microgels have been determined by measuring the amount of  
24 iodine retained in its hydrophobic cavity. A microgel-ascorbic acid inclusion complex has been  
25 prepared and characterized by Fourier-transform infrared (FTIR) spectroscopy and differential  
26 scanning calorimetry (DSC). In vitro release of ascorbic acid from the microgel has been  
27 investigated. Most of the microgel particles had diameters distributed between 10 and 25  $\mu$ m. The  
28 effective  $\beta$ -CD contents in microgels with weight ratios  $R_{\beta\text{-CD}/\text{CMS}}$  of 0.05, 0.1, 0.2, and 0.4 were  
29 1.04, 2.27, 3.96, and 4.12%, respectively. The ascorbic acid loading of the microgels increased as  
30 ascorbic acid concentration was increased, but the encapsulation efficiencies of the microgels  
31 decreased with increasing its concentration. FTIR and DSC data demonstrated the formation of a  
32 microgel-ascorbic acid inclusion complex. In vitro release results indicated that the CMS/ $\beta$ -CD  
33 microgels may potentially be applied as a carrier system to prevent the early release of ascorbic acid  
34 in the stomach and target its delivery to the intestine.

35 **Key words:** Ascorbic acid, Carboxymethyl starch/ $\beta$ -cyclodextrin microgels, In vitro release

## 36 1. Introduction

37 Ascorbic acid, a soluble vitamin, is an essential nutrient for humans. In living organisms,  
38 ascorbic acid is an antioxidant that can protect the body against oxidative stress <sup>1</sup>. However, it is  
39 highly sensitive to heat, alkali, oxygen, light, and also to contact with traces of copper and iron <sup>2</sup>.  
40 This instability of ascorbic acid represents an inconvenience for its preservation and application.  
41 Cyclodextrins (CDs) are capable of including guest molecules in their hydrophobic internal cavity,  
42 thus protecting them from the influence of external factors <sup>3</sup>. The inclusion of ascorbic acid in  $\beta$ -CD  
43 in an acidic medium increases its stability to oxidation. However, no effect is observed with  $\alpha$ -CD <sup>4</sup>.

44 Microgels are commonly meant hydrogels with an average diameter ranging between 50 nm  
45 and 100  $\mu$ m <sup>5</sup>. Potent microgels explored for pharmaceutical and biological applications are largely  
46 synthetic and seldom of natural origin. Examples of widely studied synthetic hydrophilic polymers  
47 include poly(ethylene glycol) (PEG) <sup>6</sup>, poly(vinyl alcohol) (PVA) <sup>7</sup>, poly(acrylic acid) (PAA) <sup>8</sup>,  
48 polyacrylamide (PAM) <sup>9</sup>, and poly(methyl methacrylate) (PMA) <sup>10</sup>. Examples of the few natural  
49 polymers studied in this context are alginic acid <sup>11</sup>, pectin <sup>12</sup>, chitin and chitosan <sup>13</sup>, dextran <sup>14</sup>,  
50 agarose <sup>15</sup>, starch <sup>16</sup>, and chitin <sup>17</sup>. Comparatively high toxicity and lower biodegradability and  
51 bioactivity of synthetic polymers have often compelled scientists to take interest in  
52 natural/biopolymers as better alternatives. Indeed, they show excellent biocompatibility and  
53 biodegradability, and are natural carriers of more biologically recognizable moieties that support  
54 good cellular activities.

55 A suitable microgel contains a molecular inclusion component such as  $\beta$ -CD and a  
56 pH-sensitive component such as CMS. Due to the unique molecular recognition ability of  
57 cyclodextrin and environmental stimuli-sensitive nature of microgels, the combination of microgels

58 with cyclodextrin is becoming increasingly attractive<sup>18, 19</sup>. The microgels obtained may not only  
59 possess the function of including organic compounds, but may also sensitively respond to external  
60 stimuli, such as pH and ionic strength. Furthermore, such dual-functionalities may be effectively  
61 applied in many industries to develop new functional products. In our previous work, we  
62 synthesized pH-responsive carboxymethyl starch microgels, which showed shrinkage at low pH  
63 due to protonation of their carboxylic groups and expanded at neutral pH due to the dissociation of  
64 these groups<sup>20</sup>. In this study, carboxymethyl starch/ $\beta$ -cyclodextrin microgels have been synthesized  
65 by chemical crosslinking with sodium trimetaphosphate (STMP). A microgel-ascorbic acid  
66 inclusion complex has been prepared and characterized by Fourier-transform infrared (FTIR)  
67 spectroscopy. In vitro release of ascorbic acid from the microgel has also been evaluated.

## 68 **2. Materials and methods**

### 69 **2.1 Materials**

70 CMS, with a degree of substitution of 0.35, was purchased from Puluoxing Starch Co., Ltd.  
71 (Hangzhou, China) and the moisture of CMS was 10.5%. Sodium trimetaphosphate (STMP) was  
72 purchased from Sigma-Aldrich Trading Co. Ltd. (Shanghai, China) and was of analytical grade.  
73  $\beta$ -CD was purchased from TCI, Japan. All other chemicals and reagents were purchased from  
74 Sinopharm Chemical Reagent Co., Ltd. (Suzhou, China) and were of analytical grade.

### 75 **2.2 Preparation of CMS/ $\beta$ -CD microgels**

76 The microgels were prepared by crosslinking CMS and  $\beta$ -CD using STMP as the crosslinking  
77 agent according to the methods described in previous reports with slight modification<sup>20</sup>. First, CMS  
78 polymer (10 g) and the different requisite masses of  $\beta$ -CD were dissolved in deionized water  
79 (50 mL) with stirring using a glass bar at 25 °C, which required around 30 min. The cross-linker

80 STMP (2 g) and sodium hydroxide (0.67 g) were then added to the polymer solution. The mixture  
81 was thoroughly stirred with the glass bar, and then heated at 40 °C for 1 h without stirring, which led  
82 to gel formation. The weight ratios of  $\beta$ -CD to CMS ( $R_{\beta\text{-CD/CMS}}$ ) were 0.05, 0.1, 0.2, and 0.4. After  
83 the gel had formed, it was kept overnight in a cold room at 4 °C. The whole gel was ground and  
84 passed through a sieve (1 mm) covered with a nylon cloth of 200 mesh to obtain reasonably uniform  
85 microgel particles. The gel was then washed at least three times with deionized water through the  
86 nylon cover on the sieve to remove salts until the electrical conductivity of the washings was equal  
87 to that of deionized water. Thereafter, the microgel particles were washed for a further three times  
88 with 100% ethanol to remove water, and then three times with 100% acetone to remove the ethanol  
89 and traces of water. Finally, the microgel particles were dried overnight in an oven at 40 °C. The  
90 dried microgel powder was again ground to obtain small and homogeneous particles that passed  
91 through a 200-mesh sieve.

### 92 **2.3 Size distribution of microgel particles**

93 The size distributions of the microgel particles with different  $R_{\beta\text{-CD/CMS}}$  in suspensions were  
94 determined using a Malvern MasterSizer 2000 (Malvern Instruments, Ltd., UK). The sample  
95 concentration was within the range of the instrument specifications. Prior to measurement,  
96 suspensions were sonicated for 15 min to obtain finely dispersed gel particles.

### 97 **2.4 Field emission scanning electron microscopy (FE-SEM)**

98 Samples of the microgel particles with different  $R_{\beta\text{-CD/CMS}}$  were fixed on aluminum specimen  
99 stubs with double-sided adhesive tape, coated with a thin film of gold (10 nm), and placed in a  
100 vacuum evaporator. The specimens were observed in a FE-SEM (Hitachi S-4800; Hitachi Company,  
101 Japan) at an accelerating voltage of 5 kV.

## 102 2.5 $\beta$ -Cyclodextrin determination in the microgels

103 The  $\beta$ -cyclodextrin in the microgels was determined by iodine absorption according to a  
 104 previously reported method <sup>21</sup>. Microgel (100 mg) was soaked in 10 mL of 0.1 N iodine solution in  
 105 a 10% solution of potassium iodide (KI) for 24 h under gentle stirring. Thereafter, 5 mL of the  
 106 iodine solution was removed and assayed for iodine content by titration with 0.1 N Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub> in the  
 107 presence of starch solution (1%) as an indicator. In parallel, blank samples of the CMS microgels  
 108 were checked for iodine retention. The amount of effective  $\beta$ -CD in the microgels was determined  
 109 as follows:

$$110 \beta\text{-CD (\%)} = (I_A - I_B) \times M_{w\beta\text{-CD}} / M_{w\text{Iodine}}$$

111 where  $I_A$  is % iodine retained by the CMS/ $\beta$ -CD microgel,  $I_B$  is % iodine retained by the CMS  
 112 microgel, and  $M_{w\beta\text{-CD}}$  and  $M_{w\text{Iodine}}$  are the molecular weights of  $\beta$ -CD and iodine, respectively.

## 113 2.6 Preparation of microgel-ascorbic acid inclusion complexes

114 The concentration dependence of ascorbic acid uptake by the microgels was determined. Dry  
 115 microgels with different  $R_{\beta\text{-CD}/\text{CMS}}$  (10 mg) were suspended in 25 mL ascorbic acid solutions of  
 116 different concentrations (0.1, 1, 10, 20, 50, and 100 mg/mL) and the mixtures were sonicated for 1 h.  
 117 The samples were subsequently centrifuged at 5000  $\times$ g for 10 min, and the ascorbic acid  
 118 concentration in the supernatant was measured according to the previous method <sup>22</sup>. The ascorbic  
 119 acid loading  $\Gamma$  (mg ascorbic acid/mg dry gel) and encapsulation efficiency ( $EE$  %) in each microgel  
 120 were calculated from the mass balance given by:

$$121 \Gamma = \frac{C_{add} \times V_{add} - C_s \times V_s}{m_{gel}} \quad (1)$$

$$122 EE = \frac{C_{add} \times V_{add} - C_s \times V_s}{C_{add} \times V_{add}} \times 100 \quad (2)$$

123 where  $C_{\text{add}}$  is the ascorbic acid concentration added,  $V_{\text{add}}$  is the volume of the ascorbic acid solution  
124 added,  $V_{\text{s}}$  is the volume of the supernatant after centrifugation,  $C_{\text{s}}$  is the ascorbic acid concentration  
125 in the supernatant, and  $m_{\text{gel}}$  is the weight of added dry microgel.

## 126 **2.7 Fourier-transform infrared (FTIR) spectroscopy**

127 Samples of ascorbic acid, microgels, a physical mixture of ascorbic acid and microgel, and an  
128 ascorbic acid-microgel inclusion complex were blended with KBr powder and then pressed into  
129 tablets before measurement. FTIR spectra were recorded between 2000 and 900  $\text{cm}^{-1}$  using an FTIR  
130 spectrometer (5DXC FTIR, Nicolet Co., USA).

## 131 **2.8 Differential scanning calorimetry (DSC)**

132 The thermal properties of ascorbic acid, microgels, the physical mixture of ascorbic acid and  
133 microgels, and the microgels-ascorbic acid inclusion complex samples were determined using a  
134 DSC7000 instrument (Seiko Instruments Inc., Chiba, Japan) under ultrahigh-purity nitrogen  
135 atmosphere. All samples were sealed in an aluminum pan and then scanned from 20  $^{\circ}\text{C}$  to 300  $^{\circ}\text{C}$  at  
136 a heating rate of 10  $^{\circ}\text{C}/\text{min}$ .

## 137 **2.9 In vitro release of ascorbic acid from the microgels**

138 Simulated gastrointestinal fluid was prepared according to a previous method<sup>23</sup>. The simulated  
139 stomach fluid with enzyme at pH 2 consisted of 1 L of aqueous solution containing pepsin (0.26 g)  
140 and 10% (w/w) hydrochloric acid (16.4 mL). Likewise, intestinal fluid at pH 6.8 was simulated by  
141 dissolving potassium dihydrogen phosphate (6.8 g) in water (500 mL). The solution was adjusted to  
142 pH 6.8 with a 0.1 M solution of sodium hydroxide. Pancreatin (10 g) was added to the above  
143 solution, and the resulting mixture was diluted to 1 L with distilled water.

144 Samples of microgel-ascorbic acid complexes (the sediments after centrifugation) were



145 prepared under the same conditions with an ascorbic acid concentration of 50 mg/mL, and these  
146 were added to 30 mL incubation fluid with continuous agitation by a magnetic stirrer bar (at  
147 100 rpm) at 37 °C<sup>24</sup>. This concentration was set as 100%, and the concentrations of all other  
148 samples were related to this value. Following standard pharmacopoeia methods<sup>25</sup>, the compounds  
149 were firstly incubated for 2 h in simulated gastric fluid at 37 °C; the percentage of released ascorbic  
150 acid was measured at times 0, 15, 30, 60, 80, 100, and 120 min. After incubation in the  
151 stomach-mimicking medium, the microgel-ascorbic acid complexes were separated and transferred  
152 to simulated intestinal fluid for continuous release for 3 h. The percentage of released ascorbic acid  
153 was measured at times 0, 15, 30, 60, 90, 120, and 180 min in the stimulated intestinal fluid. At  
154 periodic intervals, samples (1 mL) were withdrawn and centrifuged, and the ascorbic acid content of  
155 the supernatant was determined according to previously reported methods<sup>22</sup>. An equal volume of  
156 medium was added to the release mixture after each sampling to maintain a constant volume. These  
157 studies were carried out in triplicate. The quoted data represent average values from three  
158 independent experiments.

## 159 2.10 Statistical analysis

160 The samples were analyzed in triplicate and standard deviations were evaluated. The means  
161 were compared by a Tukey's test (to a 5% level of significance) using analysis of variance  
162 (ANOVA).

## 163 3. Results and discussion

### 164 3.1 Size distribution of microgel particles

165 Fig. 1 shows the number of carboxymethyl starch/ $\beta$ -cyclodextrin microgel particles versus  
166 particle size (volume-weighted mean diameter in  $\mu\text{m}$ ) for microgels with varying  $R_{\beta\text{-CD/CMS}}$  in water.

167 The microgel particle size exhibited a relatively wide distribution, although it was mostly  
168 concentrated in the range 10–25  $\mu\text{m}$ . The size distributions of the microgels slightly shifted to lower  
169 values as  $R_{\beta\text{-CD}/\text{CMS}}$  increased, which could be attributed to smaller amounts of carboxyl groups in  
170 the microgels with high  $R_{\beta\text{-CD}/\text{CMS}}$ .

### 171 3.2 Surface morphology of microgels

172 The surface morphology of microgels with different  $R_{\beta\text{-CD}/\text{CMS}}$  was characterized by SEM.  
173 Similar surface morphology was observed for all microgels (Fig. 2). There was aggregation  
174 behavior of microgels resulted from drying methods. The size of microgels was smaller than the  
175 result determined using a Malvern MasterSizer 2000 for the same sample, which was attributed to  
176 their swelling capacity in the deionized water.

### 177 3.3 $\beta$ -Cyclodextrin determination in microgels

178 The effective  $\beta$ -CD in microgels at various  $R_{\beta\text{-CD}/\text{CMS}}$  is presented in Fig. 3. The effective  $\beta$ -CD  
179 content in the microgels increased with increasing  $R_{\beta\text{-CD}/\text{CMS}}$ . According to the literature, STMP  
180 reacts with two alcohol groups belonging to two different polymer chains, thus forming an  
181 intermolecular linkage<sup>26</sup>. A higher weight ratio of  $\beta$ -CD to CMS meant a larger number of hydroxyl  
182 groups available for reaction and therefore a higher probability of linking in the polymer network.  
183 The effective  $\beta$ -CD contents in the microgels with  $R_{\beta\text{-CD}/\text{CMS}}$  of 0.05, 0.1, 0.2, and 0.4 were 1.04,  
184 2.27, 3.96, and 4.12%, respectively.

### 185 3.4 Microgel-ascorbic acid inclusion complexes

186 As can be seen in Table 1, the ascorbic acid loading of the microgel with  $R_{\beta\text{-CD}/\text{CMS}}$  0.05  
187 significantly increased from 0.101 to 1.883 mg/mg as the concentration of ascorbic acid was  
188 increased from 0.1 to 50 mg/mL, but thereafter remained constant. However, the encapsulation

189 efficiency of the microgel with  $R_{\beta\text{-CD}/\text{CMS}}$  0.05 (Table 2) decreased when the concentration of  
190 ascorbic acid was increased. The results could be explained by the fact that loading of ascorbic acid  
191 reached its saturation at 50 mg/mL, such that a further increase in the ascorbic acid concentration  
192 had little effect on the amount loaded, but significantly decreased the efficiency of its encapsulation.  
193 Furthermore, increasing  $R_{\beta\text{-CD}/\text{CMS}}$  resulted in a relatively higher ascorbic acid loading ratio and  
194 encapsulation efficiency. The results were positively correlative with the estimated effective  $\beta\text{-CD}$   
195 contents in the microgels.

### 196 3.5 Fourier-transform infrared (FTIR) spectroscopy

197 Fig. 4 shows the infrared spectra of (a) ascorbic acid, (b) the microgel with  $R_{\beta\text{-CD}/\text{CMS}}$  0.2, (c) a  
198 microgel-ascorbic acid inclusion complex, and (d) a microgel/ascorbic acid physical mixture. The  
199 characteristic bands of ascorbic acid were found at  $\nu=1755$  (C=O), 1500 (C=C), and  $1117\text{ cm}^{-1}$   
200 (C-O-C)<sup>27</sup>, which were not superimposed by bands of the microgel. Differences between the  
201 spectrum of ascorbic acid and those of the mixed systems were found in these regions. In the  
202 spectrum of the microgel-ascorbic acid inclusion complex, the band of the carbonyl group of  
203 ascorbic acid at  $\nu=1755\text{ cm}^{-1}$  was shifted to  $\nu=1770\text{ cm}^{-1}$  and was decreased in intensity, whereas  
204 the bands corresponding to C=C and C-O-C (at  $\nu=1500$  and  $1117\text{ cm}^{-1}$ , respectively) were shifted to  
205  $1490$  and  $1159\text{ cm}^{-1}$ , respectively. These observations could be attributed to the formation of  
206 hydrogen bonds between the encapsulated ascorbic acid and the microgel, suggesting that the ring  
207 moiety of the ascorbic acid molecule interacts with the microgel. However, the FTIR spectrum of  
208 the physical mixture showed approximate superimposition of the individual spectra of ascorbic acid  
209 and the microgel. These results indicated that a microgel-ascorbic acid inclusion complex had been  
210 obtained.

### 211 3.6 DSC

212 Fig. 5 shows DSC curves of microgels with  $R_{\beta\text{-CD/CMS}}$  0.2, ascorbic acid, the microgel/ascorbic  
213 acid physical mixture, and the microgel-ascorbic acid inclusion complex. The thermogram of  
214 ascorbic acid presented an endothermic peak at about 197 °C, which was consistent with previous  
215 reports <sup>22</sup>. The thermogram of microgel showed a wide endothermic peak at around 135 °C. The  
216 DSC curve of the microgel/ascorbic acid physical mixture showed a superimposition of the two  
217 individual components, which was ascribed to both of peaks at about 135°C and 197 °C observed in  
218 the thermogram. However, the thermogram of microgel-ascorbic acid inclusion complex presented  
219 an endothermic peak at about 144 °C, which was attributed to the fact that the endothermic peak of  
220 microgel was slightly shifted to a higher temperature. This single peak indicated an interaction  
221 between ascorbic acid and microgels. The endothermic peak of ascorbic acid at 197 °C was not  
222 observed in the DSC curve of the microgel-ascorbic acid inclusion complex, indicating that the  
223 microgel-ascorbic acid inclusion complex had been formed.

### 224 3.7 In vitro release of ascorbic acid from microgels

225 To evaluate the effectiveness of the microgel as an intestine-targeted delivery system, release  
226 experiments were performed in vitro in simulated physiological gastric and intestinal fluids. Fig. 6  
227 shows the percentages of ascorbic acid released from microgels during incubation in the simulated  
228 gastric fluid. The pH of simulated gastric fluid was about 2 with enzyme. It was found that the  
229 release rates of ascorbic acid from the microgels decreased with increasing  $R_{\beta\text{-CD/CMS}}$ . For example,  
230 the cumulative amounts of ascorbic acid released from the microgels with  $R_{\beta\text{-CD/CMS}}$  0.05, 0.1, 0.2,  
231 and 0.4 were 15.4, 13.46, 12.38, and 12.13% after 120 min, respectively. The mechanism of  
232 ascorbic acid release after the initial boost could be mainly attributed to its diffusion from the

233 surface and inclusion in the cavities of  $\beta$ -CD. Thus, ascorbic acid may also be adsorbed on the  
234 surface of the microgel. This surface-adsorbed ascorbic acid would account for the observed release  
235 in the simulated gastric fluid.

236 After incubation in the stomach-mimicking medium, the microgels were separated and  
237 transferred to simulated intestinal fluid. The difference between the stomach and the small intestine  
238 is that the pH and ionic strength in the latter are substantially higher. The percentages of ascorbic  
239 acid released from the microgels during incubation in simulated intestinal fluid were plotted in  
240 Fig. 7. The release rates of ascorbic acid from the microgels were faster in simulated intestinal fluid  
241 than those in simulated gastric fluid. This might be attributed to a higher swelling degree of the  
242 microgels in simulated intestinal fluid as a result of the ionization of carboxylic groups, leading to a  
243 stronger electrostatic repulsion. The pore size of the microgels became larger, resulting in a rapid  
244 release of ascorbic acid. Furthermore, the increase in salt concentration in the simulated gastric fluid  
245 could also promote the release of ascorbic acid<sup>25</sup>. The results indicated that such microgels could be  
246 useful in the design and development of novel controlled delivery systems.

#### 247 4. Conclusions

248 In this study,  $\beta$ -CD-based microgels with CMS have been synthesized by chemical  
249 crosslinking. It was found that the encapsulation efficiency was increased with increasing the  
250 weight ratio of  $\beta$ -CD to CMS. Formation of a microgel-ascorbic acid inclusion complex has been  
251 proven by FTIR and DSC analyses. The results clearly indicated that as carrier materials, the  
252  $\beta$ -CD-based microgels indeed possessed unique release characteristics. This could be useful in the  
253 design and development of novel controlled delivery systems. The CMS/ $\beta$ -CD microgels would  
254 seem to be a good starting point for developing an intestinal-targeted delivery system for sensitive

255 functional ingredients.

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310 **Figure captions**

311 **Fig. 1** Number of carboxymethyl starch/ $\beta$ -cyclodextrin microgel particles vs. particle size  
312 (volume-weighted mean diameter in  $\mu\text{m}$ ) for microgels with varying  $R_{\beta\text{-CD/CMS}}$  in water.

313 **Fig. 2** SEM micrographs of microgels with different  $R_{\beta\text{-CD/CMS}}$  (A  $R_{\beta\text{-CD/CMS}}$  0.05, B  $R_{\beta\text{-CD/CMS}}$  0.1, C  
314  $R_{\beta\text{-CD/CMS}}$  0.2, D  $R_{\beta\text{-CD/CMS}}$  0.4).

315 **Fig. 3** Estimated amounts of  $\beta$ -cyclodextrin in microgels with different  $R_{\beta\text{-CD/CMS}}$  in weight.

316 **Fig. 4** Infrared spectra of (a) ascorbic acid, (b) microgel with  $R_{\beta\text{-CD/CMS}}=0.2$ , (c) microgel-ascorbic  
317 acid inclusion complex, and (d) microgel/ascorbic acid physical mixture.

318 **Fig. 5** DSC curves of (a) microgels with  $R_{\beta\text{-CD/CMS}}$  0.2, (b) ascorbic acid, (c) the microgel/ascorbic  
319 acid physical mixture, and (d) the microgel-ascorbic acid inclusion complex.

320 **Fig. 6** Percentages of ascorbic acid released from microgels during incubation in simulated gastric  
321 fluid. The pH of the simulated gastric fluid was about 2 with enzyme.

322 **Fig. 7** Percentages of ascorbic acid released from microgels during incubation in simulated  
323 intestinal fluid. The pH of the simulated intestinal fluid was about 6.8 with pancreatic enzyme.

**Table 1** Amount loading of ascorbic acid (mg/mg) in the microgels with different R<sub>β-CD</sub>/CMS

R <sub>β-CD</sub> /CMS	Ascorbic acid Concentration (mg/mL)					
	0.1	1	10	20	50	100
0.05	0.101±0.004 a A	0.572±0.009 a B	0.975±0.013 a C	1.524±0.011 a D	1.883±0.024 a F	1.892±0.014 a F
0.1	0.125±0.003 b A	0.597±0.01 b B	0.991±0.017 a C	1.593±0.009 b D	1.909±0.015 ab F	1.908±0.016 a F
0.2	0.138±0.005 c A	0.621±0.008 c B	1.026±0.005 b C	1.642±0.007 c D	1.937±0.011 b F	1.942±0.012 b F
0.4	0.139±0.007 c A	0.624±0.014 c B	1.029±0.013 b C	1.648±0.012 c D	1.941±0.012 b F	1.949±0.009 b F

Values are means ±SD. Values with the same lowercase superscript letters in the same column are not significantly different ( $p > 0.05$ );

numbers in the same row followed by the same uppercase superscript letters are not significantly different ( $p > 0.05$ ).

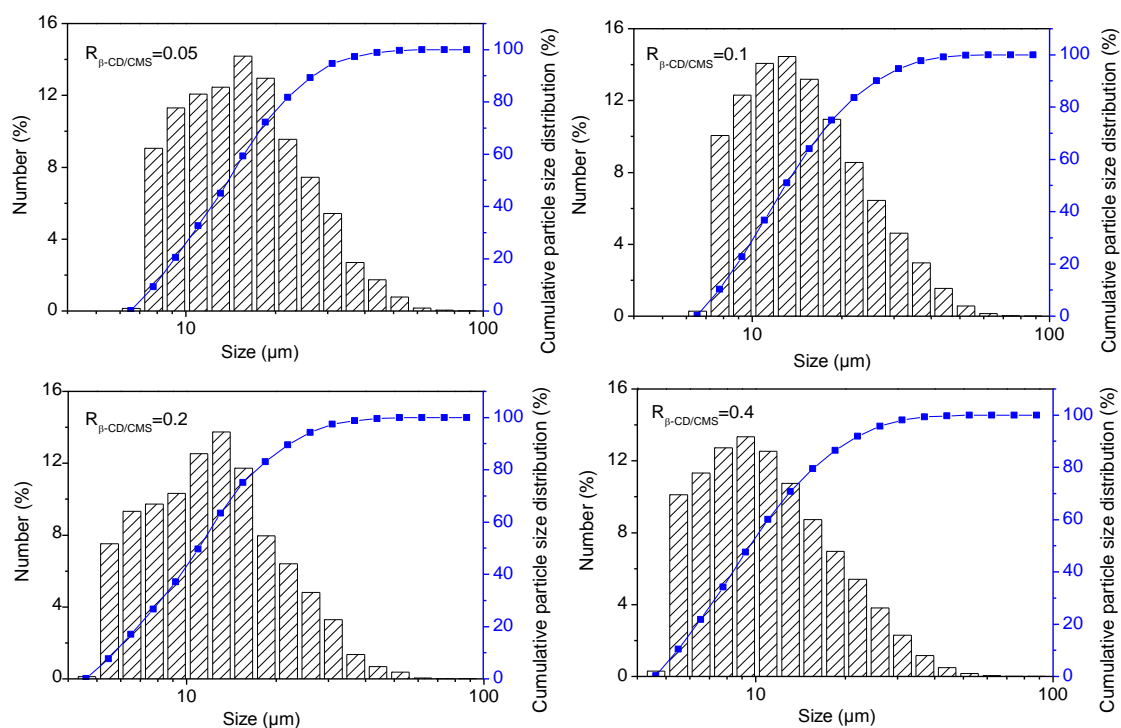
**Table 2** Ascorbic acid encapsulation efficiency (%) in the microgels with different  $R_{\beta\text{-CD}}/C_{MS}$ 

$R_{\beta\text{-CD}}/C_{MS}$	Ascorbic acid concentration (mg/mL)					
	0.1	1	10	20	50	100
0.05	50.5±2 a A	28.6±0.45 a B	4.875±0.065 a C	3.81±0.028 a D	1.883±0.024 a F	0.946±0.007 a G
0.1	62.5±1.5 b A	29.85±0.5 b B	4.955±0.085 a C	3.983±0.023 b D	1.909±0.015 ab F	0.954±0.008 a G
0.2	69±2.5 c A	31.05±0.4 c B	5.13±0.025 b C	4.105±0.018 c D	1.937±0.011 b F	0.971±0.006 b G
0.4	69.5±3.5 c A	31.2±0.7 c B	5.145±0.065 b C	4.12±0.03 c D	1.941±0.012 b F	0.975±0.005 b G

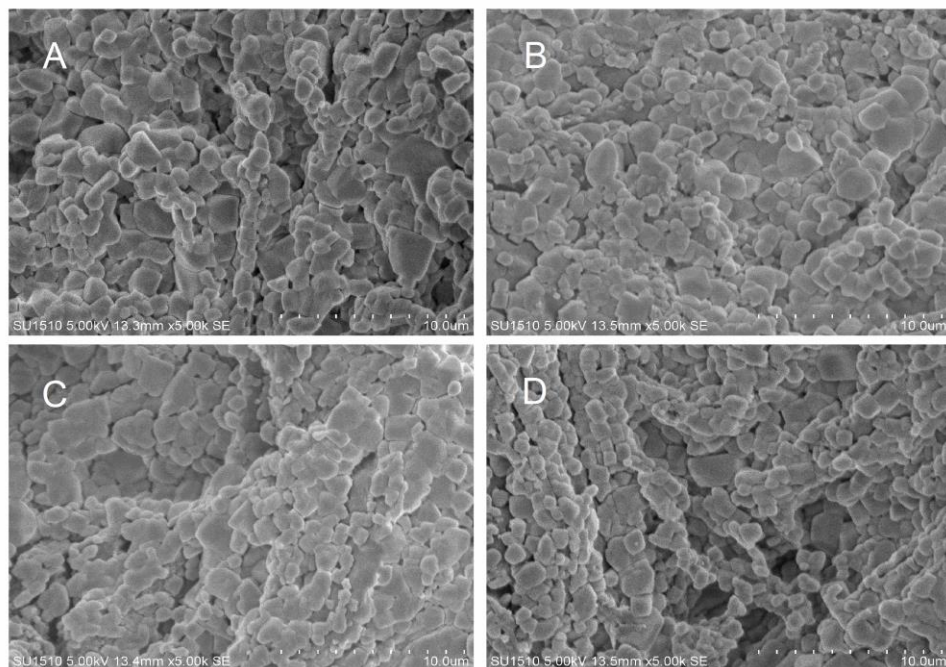
Values are means ±SD. Values with the same lowercase superscript letters in the same column are not significantly different ( $p > 0.05$ );

numbers in the same row followed by the same uppercase superscript letters are not significantly different ( $p > 0.05$ ).

Fig. 1

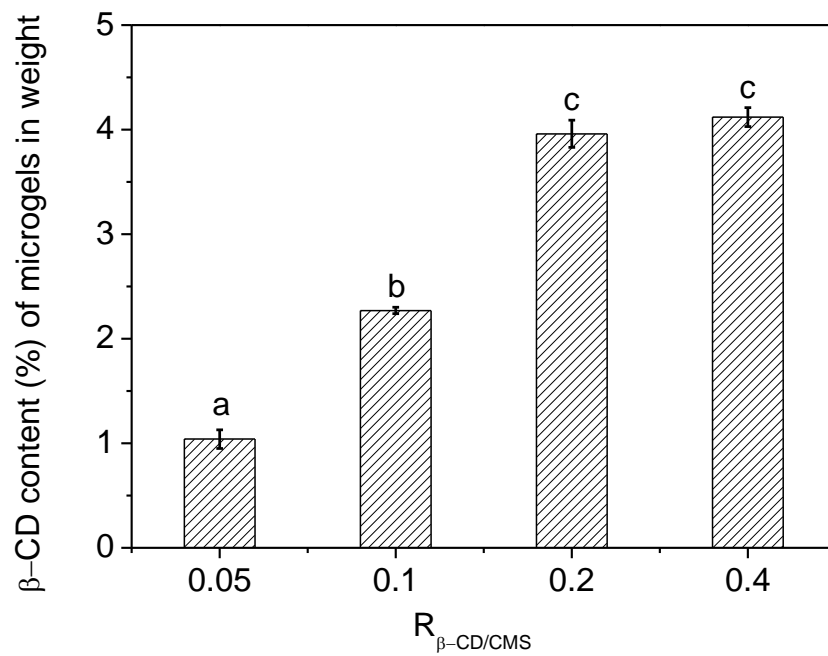


**Fig. 1** Number of carboxymethyl starch/ $\beta$ -cyclodextrin microgel particles vs. particle size (volume weighted mean diameter in  $\mu\text{m}$ ) for microgels with varying  $R_{\beta\text{-CD/CMS}}$  in water.

**Fig. 2**

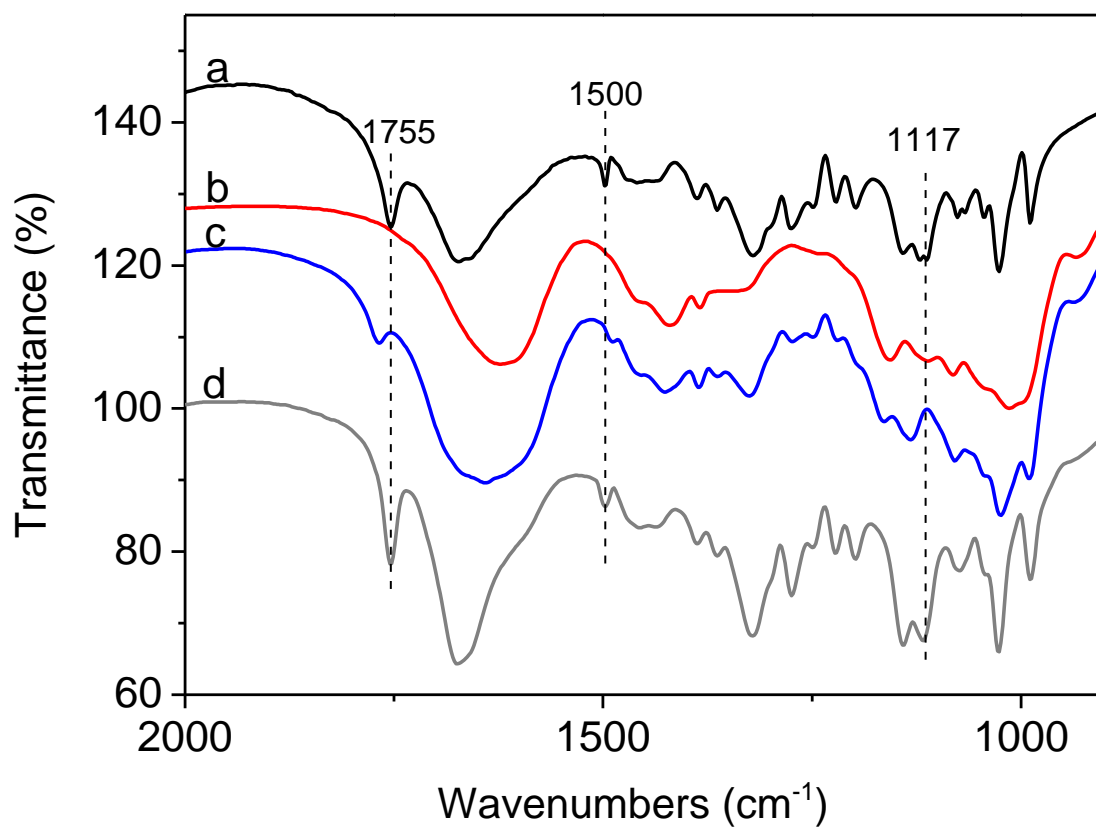
**Fig. 2** SEM micrographs of microgels with different  $R_{\beta\text{-CD/CMS}}$  (A  $R_{\beta\text{-CD/CMS}}$  0.05, B  $R_{\beta\text{-CD/CMS}}$  0.1, C  $R_{\beta\text{-CD/CMS}}$  0.2, D  $R_{\beta\text{-CD/CMS}}$  0.4).

Fig. 3



**Fig. 3** Estimated amount of  $\beta$ -cyclodextrin in microgels with different  $R_{\beta\text{-CD/CMS}}$  in weigh

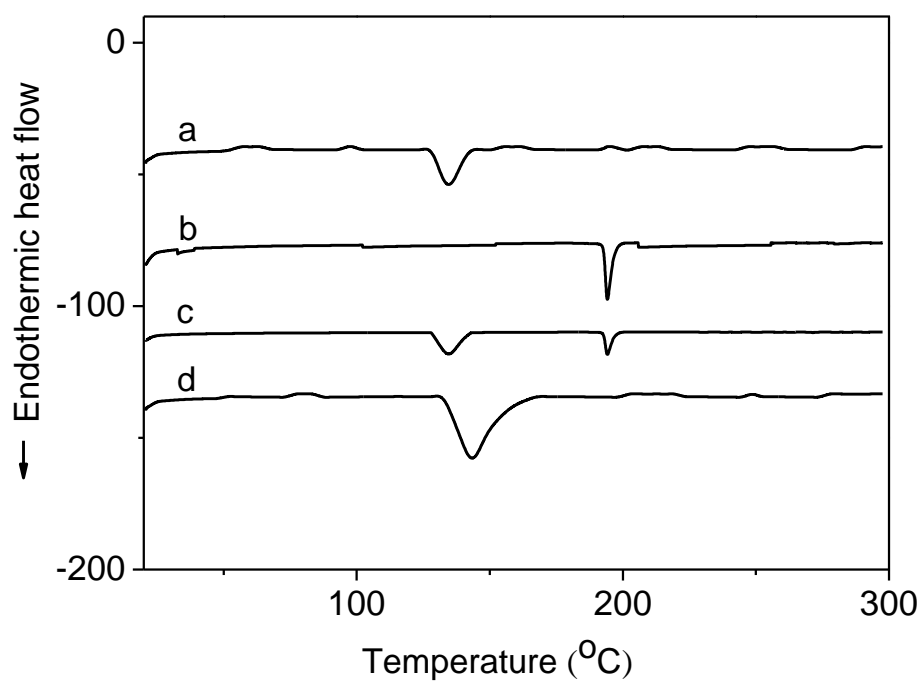
Fig. 4



**Fig. 4** The infrared spectra of (a) ascorbic acid, (b) microgels with  $R_{\beta\text{-CD/CMS}}=0.2$ , (c) the microgel-ascorbic acid inclusion complex, and (d) the microgel/ascorbic acid physical mixture.

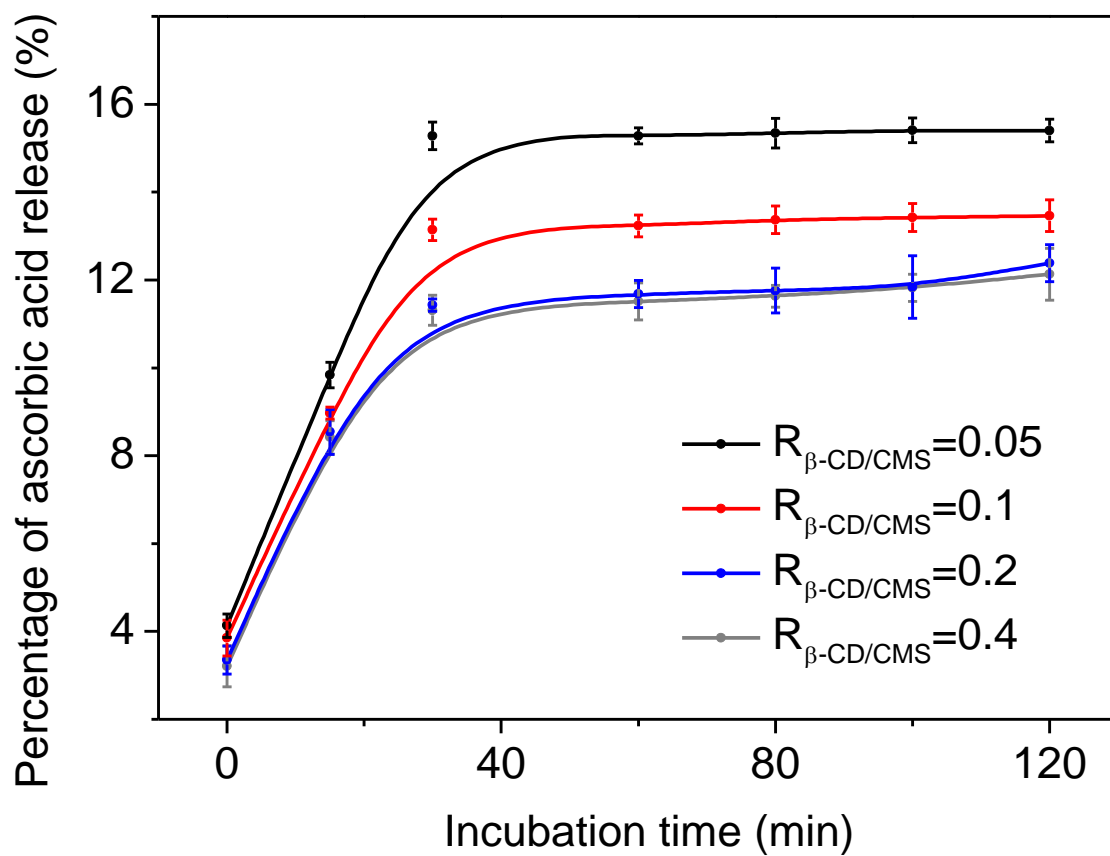


Fig. 5



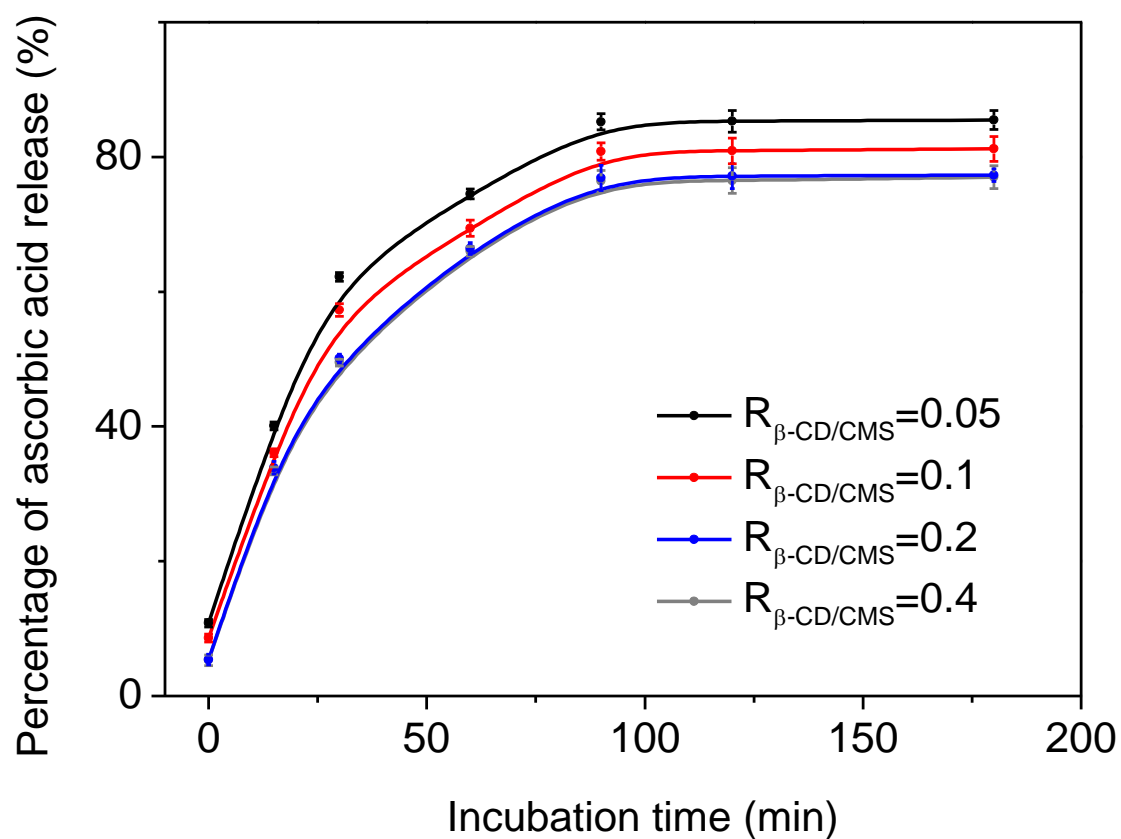
**Fig. 5** DSC curves of (a) microgels with  $R_{\beta\text{-CD}}/\text{CMS}$  0.2, (b) ascorbic acid, (c) the microgel/ascorbic acid physical mixture, and (d) the microgel-ascorbic acid inclusion complex.

Fig. 6



**Fig. 6** Percentage of ascorbic acid released from microgels during incubation in simulated gastric fluid. The pH of simulated gastric is about 2 with enzyme.

Fig. 7



**Fig. 7** Percentage of ascorbic acid released from microgels during incubation in simulated intestinal fluid. The pH of simulated gastric is about 6.8 with pancreatic enzyme.