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ARTICLE

Color-Tunable Emission in Ce³⁺, Tb³⁺ Co-doped Ca₅(BO₃)₃F Phosphor

Liping Yi,^{a, b} Jilin Zhang,^{*a, b} Zhongxian Qiu,^{a, b} Wenli Zhou,^{a, b} Liping Yu,^{a, b} and Shixun Lian^{*a, b}Received 00th January 20xx,
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In this paper, Ce³⁺ doped and Ce³⁺, Tb³⁺ co-doped Ca₅(BO₃)₃F phosphors were synthesized by a high-temperature solid-state reaction. Upon excitation at 360 nm, the emission spectra of Ce³⁺ doped phosphors exhibit a broad emission band peaking at 392 nm, which originates from 5d to 4f transition of Ce³⁺. The Ce³⁺, Tb³⁺ co-doped phosphors show strong energy transfer from Ce³⁺ to Tb³⁺, and the emission color can be tuned from purplish blue to green by changing Tb³⁺ content. The excitation band in 300-400 nm region broadens when monitored at 541 nm compared to that monitored at 392 nm. Furthermore, the co-doping of Tb³⁺ facilitates the appearance of green emitting Ce³⁺, which originates from Ce³⁺ on Ca site other than that for purplish-blue Ce³⁺. The relationship between the luminescent properties of Ce³⁺ and its coordination environments, namely, different Ca sites, is discussed based on the calculations of centroid shift and crystal field splitting of 5d energy levels of Ce³⁺. Results suggest that Ce³⁺, Tb³⁺ co-doped Ca₅(BO₃)₃F phosphors may be a candidate for near-UV chip based white light-emitting diodes.

1. Introduction

White light-emitting diodes (w-LEDs) have been regarded as the new generation of illumination source due to the numerous advantages, such as long lifetime, energy saving, environmental friendliness, etc, when they compare with the traditional incandescent and fluorescent lamps.¹⁻³ However, the commonly used w-LEDs at present, which are based on the combination of a blue InGaN LED chip and a yellow emitting Y₃Al₅O₁₂:Ce³⁺ (YAG:Ce), have a low color rendering index (CRI, Ra < 80) and a high color temperature due to the lack of red-emitting component.^{4, 5} These problems can be overcome by combining a near-UV LED chip with a white-emitting phosphor or blue, green and red emitting phosphors.^{2, 6} Therefore, it is important to search phosphors that could be excited efficiently by near-UV LEDs.

Ce³⁺ ion is a common activator for phosphors with intense and broad excitation and emission bands due to the allowed 4f-5d and 5d-4f transitions, respectively, which is similar as Eu²⁺ ion. Furthermore, the excitation and emission bands can be adjusted by changing hosts or crystallographic sites in a host.^{7, 8} Therefore, it is quite convenient to obtain phosphors that are suitable for near-UV LEDs by selecting a proper host. In the past year, there were several new Ce³⁺ doped phosphors reported, such as, BaLa₂Si₂S₈:Ce³⁺,⁹ γ-Ca₂SiO₄:Ce³⁺,¹⁰

MSiAl₂O₃N₂:Ce³⁺ (M = Sr, Ba),¹¹ novel garnet Ca₂GdZr₂(AlO₄)₃:Ce³⁺,¹² and Ca_{3-x}Sr_xAl₂O₆:Ce³⁺ (x = 0, 1 and 2),^{8, 13, 14} etc.

Tb³⁺ ion is used as a green-emitting component of phosphors, which usually has an intense emission peak at ~540 nm originating from ⁵D₄-⁷F₅ transition. However, the excitation bands in near-UV region are usually very weak due to the forbidden 4f-4f transitions. Therefore, Ce³⁺ and Eu²⁺ ions are utilized to enhance the emission intensity of Tb³⁺ by energy transfer.¹⁵⁻²⁶

In the present work, we are going to report the luminescent properties of Ce³⁺ doped and Ce³⁺, Tb³⁺ co-doped Ca₅(BO₃)₃F phosphors. The emission color of the phosphors can be tuned from purplish blue to green by energy transfer from Ce³⁺ to Tb³⁺. Furthermore, the excitation and absorption bands of the Ce³⁺, Tb³⁺ co-doped phosphors broaden compared to the single-doped ones, which show potential application as phosphor for near-UV LEDs.

2. Experimental Section

Ca₅(BO₃)₃F: Ce³⁺/Tb³⁺ Phosphors were prepared by a high-temperature solid-state reaction under a reductive atmosphere. In a typical synthesis procedure, raw materials CaCO₃ (A.R.), CaF₂ (A.R., excess 10%), H₃BO₃ (A.R., excess 3%), CeO₂ (4N) and Na₂CO₃ (A.R.) were thoroughly mixed with a hypothetical composition of Ca_{5-2x}(BO₃)₃F: xCe³⁺, xNa⁺ (CBOF: xCe³⁺, xNa⁺), where Na⁺ acted as charge compensator. After ground thoroughly, the mixed raw materials were calcined in a tube furnace at 1000 °C for 6 h under a gas flow of 5% H₂ plus 95% N₂. The as-synthesized phosphors were ground and subjected to phase characterization and luminescent study.

^a Key Laboratory of Chemical Biology and Traditional Chinese Medicine Research (Ministry of Education of China), Hunan Normal University, Changsha 410081, China.

^b Key Laboratory of Sustainable Resources Processing and Advanced Materials of Hunan Province College, Hunan Normal University, Changsha 410081, China. Fax and Tel: +86 731 88865345; E-mail: chemzhangjl@hunnu.edu.cn (Jilin Zhang), sxlian@hunnu.edu.cn (Shixun Lian).

Raw material Tb_4O_7 (4N) is used as the source of Tb^{3+} ion. The amount of $CaCO_3$ is reduced for the substitution of luminescent centers. One should notice that the molar concentrations for Ce^{3+} and Tb^{3+} are $0.2x$ and $0.2y$, respectively.

X-ray powder diffraction (XRD) patterns were collected by a Shimadzu X-ray Diffractometer XRD-6100 with $Cu\ K\alpha$ radiation at 40 kV and 30 mA with a scan speed of 8 degree/min. Photoluminescence (PL) and photoluminescence excitation (PLE) spectra of the phosphors were collected on a Hitachi F4500 spectrophotometer with a 150 W xenon lamp. Diffuse reflectance (DR) spectra were performed on a Hitachi U-3310 Spectrophotometer using $BaSO_4$ as a standard reference. Decay curves were recorded on an EDINBURGH FLS920 combined Fluorescence Lifetime & Steady State Spectrometer with a 450 W xenon lamp. The morphology and elemental mapping of samples were observed with a thermal field emission scanning environmental SEM-EDS-EBSD (Quanta 400F). Ce and Tb elements on the surface of phosphors are detected by X-ray photoelectron spectroscopy (Thermo Scientific ESCALAB 250, USA). Transmission electron microscopic (TEM) micrographs and high resolution TEM (HR-TEM) images were obtained on a Tecnai G2 F20 S-TWIN electron microscope (America, FEI, 200 kV). All measurements were carried out at room temperature.

3. Results and Discussion

3.1 Phase Characterization, Crystal Structure and Morphology

The XRD patterns of selected CBOF: xCe^{3+} , xNa^+ and CBOF: $0.03Ce^{3+}$, yTb^{3+} , $(0.03 + y)Na^+$ phosphors are shown in Figure 1 together with standard PDF cards. When the doping contents of Ce^{3+} or Tb^{3+} are low, the samples contain mainly $Ca_3(BO_3)_3F$ phase (PDF#80-1702) and an impurity phase, namely, CaO (PDF#75-0264). The diffraction intensity of CaO peaks weakens gradually and finally disappears as the increase of Ce^{3+} or Tb^{3+} content (see Figure 1d). We attempted to avoid the formation of CaO by reducing the amount of $CaCO_3$ raw material. The

diffraction peaks of CaO weaken indeed, however, additional peaks that belong to $Ca_3(BO_3)_2$ appear. Fortunately, the luminescent properties of CaO: Ce^{3+} , Na^+ can be distinguished from that of CBOF: Ce^{3+} , Na^+ , which will be discussed below. The crystal structure of $Ca_3(BO_3)_3F$ is illustrated in Figure 1e. $Ca_3(BO_3)_3F$ crystallizes in a monoclinic phase. There are three Ca crystalline sites, which are denoted as Ca(1), Ca(2) and Ca(3). Ca(1) coordinates with 5 O and 1 F, Ca(2) coordinates with 6 O, and Ca(3) coordinates with 4 O and 2 F. The numbers of Ca(1), Ca(2) and Ca(3) atoms in a unit cell are 4, 4 and 2, respectively.

The XRD analysis implies that Ce^{3+} , Tb^{3+} and Na^+ ions have entered into the lattice of the host. XPS and elemental mapping are also conducted to confirm the above assumption. Figure 2 shows the XPS results of Ce and Tb in CBOF: $0.03Ce^{3+}$, $0.15Tb^{3+}$, $0.18Na^+$. The binding energies of Ce $3d_{5/2}$, Ce $3d_{3/2}$ and Tb 4d are inconsistent with the reference data,²⁷ which indicates the existence of Ce and Tb in the final products. Elemental mapping was conducted by using SEM and EDS, in order to get the information of the distribution of these doping elements in the particles. The elemental maps of Ca, Ce, Tb and Na for corresponding particles of selected Ce^{3+} -doped, Ce^{3+} and Tb^{3+} co-doped phosphors are shown in Figure 3. Results indicate that the doping ions are well distributed in the particles.

The SEM images of three representative phosphors are shown in Figure 4. The morphologies of the phosphor particles are irregular with a size in micrometer region. Furthermore, the particle size increases with the amount of Na^+ , which implies that Na_2CO_3 acts as not only the supplier of charge compensator (Na^+), but also fluxing agent. TEM and HRTEM images of selected Ce^{3+} doped and Ce^{3+} , Tb^{3+} co-doped phosphors are illustrated in Figure 5. The interplanar distances of (110) plane for these two phosphors are near the same, indicating the doping ions make little change to the crystal lattice of the host.

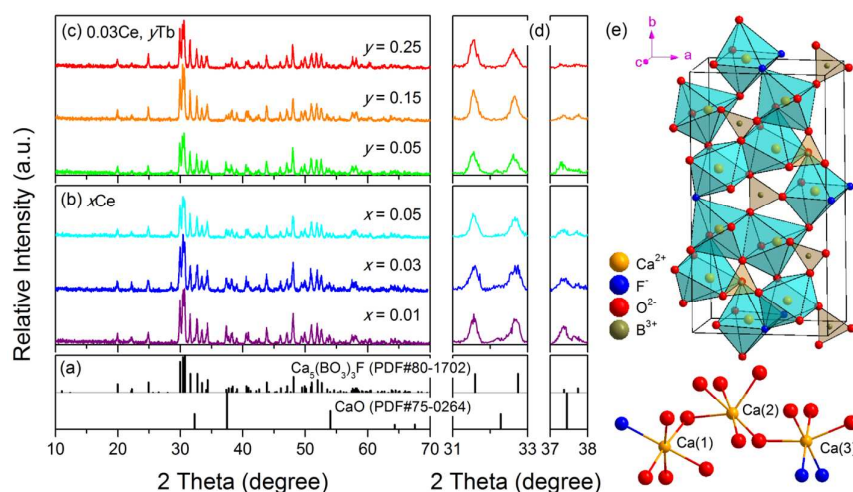


Figure 1. XRD patterns of (a) Stand PDF cards, (b) CBOF: xCe^{3+} , xNa^+ and (c) CBOF: $0.03Ce^{3+}$, yTb^{3+} , $(0.03 + y)Na^+$, (d) the magnified XRD patterns in 31–33° and 37–38° regions, (e) crystal structure of $Ca_3(BO_3)_3F$.

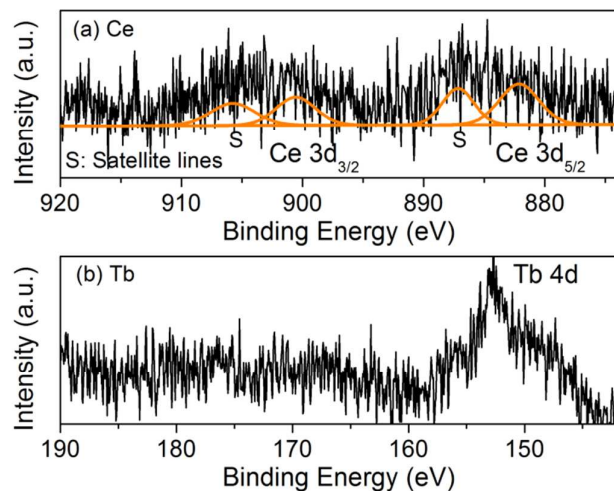


Figure 2. XPS spectra of (a) Ce 3d and (b) Tb 4d in CBOF: 0.03Ce³⁺, 0.15Tb³⁺.

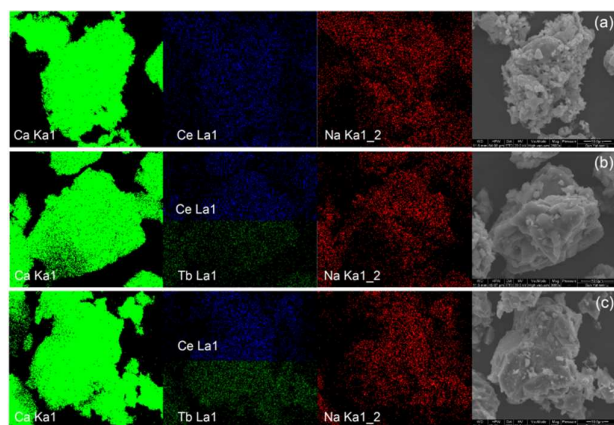


Figure 3. Elemental mapping of Ca, Ce, Tb and Na for corresponding SEM images of (a) CBOF: 0.03Ce³⁺, 0.03Na⁺, (b) CBOF: 0.03Ce³⁺, 0.05Tb³⁺, 0.08Na⁺ and (c) CBOF: 0.03Ce³⁺, 0.15Tb³⁺, 0.18Na⁺.

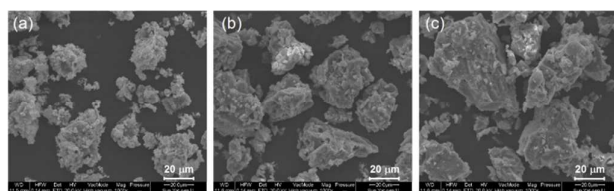


Figure 4. SEM images of selected phosphors. (a) CBOF: 0.03Ce³⁺, 0.03Na⁺, (b) CBOF: 0.03Ce³⁺, 0.05Tb³⁺, 0.08Na⁺ and (c) CBOF: 0.03Ce³⁺, 0.15Tb³⁺, 0.18Na⁺.

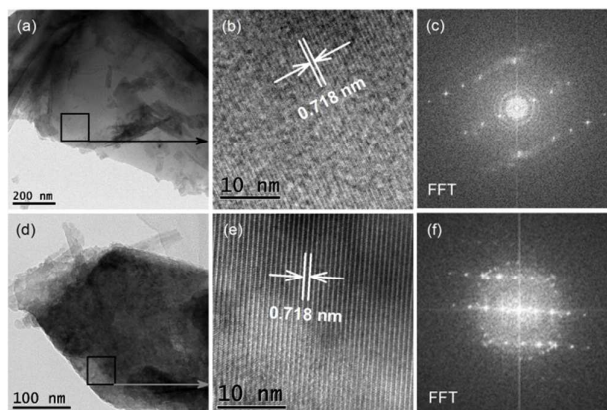


Figure 5. TEM and HRTEM images of phosphors: (a-c) CBOF: 0.03Ce³⁺, 0.03Na⁺ and (d-f) CBOF: 0.03Ce³⁺, 0.15Tb³⁺, 0.18Na⁺ (FFT: Fast Fourier Transform).

3.2 Luminescence Properties

The DR spectra of CBOF host, Ce³⁺/Tb³⁺ single-doped and Ce³⁺, Tb³⁺ co-doped phosphors are illustrated in Figure 6. There is a weak absorption band around 250 nm for the host. There are two obvious absorption bands peaking at ~340 and ~420 nm for CBOF: Ce³⁺, Na⁺. Furthermore, a weak band around 470 nm is deduced from the asymmetric band of 420 nm. For Tb³⁺ doped phosphor, there are several absorption bands in 200–330 nm region. While, the absorption bands for Ce³⁺, Tb³⁺ co-doped phosphors seem the combination of those for Ce³⁺ and Tb³⁺ single-doped ones. Furthermore, the absorption intensities for Ce³⁺, Tb³⁺ co-doped phosphors increase with Tb³⁺ content.

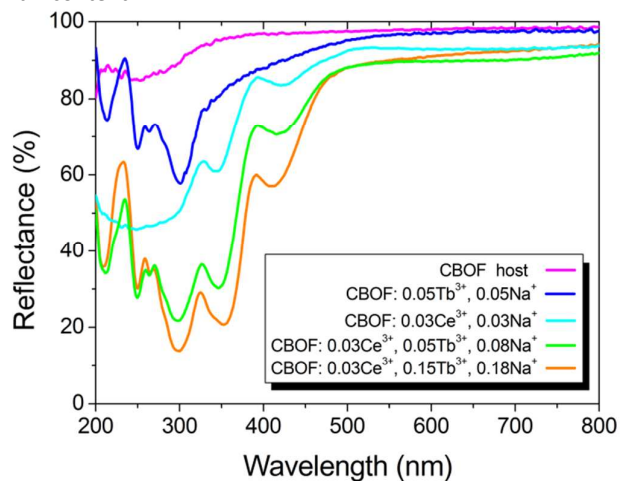


Figure 6. Diffuse reflectance spectra of host, Ce³⁺/Tb³⁺ single-doped and Ce³⁺, Tb³⁺ co-doped phosphors.

The PL and PLE spectra of CBOF: 0.03Ce³⁺, 0.03Na⁺ are illustrated in Figure 7. Firstly, the PL spectrum excited by a 360 nm light contains an asymmetric band peaking at 392 nm originating from 5d → 4f transition of Ce³⁺ (Figure 7a), suggesting a purplish-blue emission. The corresponding PLE spectrum in the 200–380 nm near UV region is composed of four bands at 250, 290, 338 and 360 nm. The strongest excitation band locates at 360 nm. Secondly, the PL spectra excited by 400 and 465 nm are also collected and shown in Figure 7b according to the DR spectra. There is no emission band when excited at 400 nm. While a broad emission band at 550 nm is observed when excited by a blue light around 460 nm, which is the same as that of CaO: Ce³⁺, Na⁺^{28,29}. This PLE and PL spectra, indeed, belong to CaO: Ce³⁺, Na⁺, which will be approved below by the luminescent properties of Ce³⁺, Tb³⁺ co-doped samples. Figures 3c–f show the PL spectra excited by 250, 290, 338 and 360 nm lights, which indicate that the resulted emission bands peak at a same wavelength. All the emission bands contain two Gaussian fitted bands, with energy differences of 1539–1806 cm⁻¹, which are in consistent with the energy differences of 4f sublevels of Ce³⁺ due to spin-orbital coupling. Therefore, these four excitation bands, which are monitored at 392 nm, originate from the 4f → 5d transitions of Ce³⁺ ions on a same crystalline site. The curves of PL intensity versus Ce³⁺ content is illustrated in Figure 7a, which suggests that the optimal doping content (x) of Ce³⁺ is 0.03, namely, Ca_{4.94}(BO₃)₃F: 0.03Ce³⁺, 0.03Na⁺. The difference between DR and PLE spectra of Ce³⁺ doped phosphor suggests that the

absorption of a light is not necessarily accompanied by emission of a light.

The PLE spectrum of CBOF: Tb³⁺, Na⁺ monitored at 541 nm contains five bands at 241, 261, 272, 284 and 324 nm and two weaker peaks at 379 and 485 nm (see Figure 8a). DR spectrum of CBOF: Tb³⁺, Na⁺ also exhibits 5 absorption bands in 200–350 nm region, one of which is on the shoulder of the band at 300 nm. By comparing the DR spectra of the host and CBOF: Tb³⁺, Na⁺, and the PLE spectrum of CBOF: Tb³⁺, Na⁺, it could be deduced that the five excitation bands of CBOF: Tb³⁺, Na⁺ originate from 4f → 5d transitions of Tb³⁺. While the excitation peaks at 379 and 485 nm belong to ⁷F₆ → ⁵D₃ and ⁷F₆ → ⁵D₄ of Tb³⁺, respectively. Figure 8b shows again the PLE and PL spectra of CBOF: Ce³⁺, Na⁺ for comparison. There is overlap between the PL spectrum of Ce³⁺ and the PLE spectrum of Tb³⁺, suggesting the existence of energy transfer from Ce³⁺ to Tb³⁺. The PLE spectrum of Ce³⁺, Tb³⁺ co-doped CBOF phosphor monitored at 541 nm contains not only excitation bands from 4f → 5d and intra-4f transitions of Tb³⁺, but also two broad bands in about 330–450 nm region as shown in Figure 8d, which are not the same as that monitored at 392 nm (Figure 8b,c). The Gaussian fitting result of the 300–450 nm band for CBOF: 0.03Ce³⁺, 0.30Tb³⁺, 0.33Na⁺ is illustrated in Figure 8d, which contains five Gaussian peaks at 324, 341, 362, 379 and 400 nm. Therefore, the 300–385 nm PLE band of Ce³⁺, Tb³⁺ co-doped CBOF phosphors is the overlap of bands at 324 nm (Tb³⁺), 338 nm (Ce³⁺) and 360 nm (Ce³⁺). The PLE band of Ce³⁺, Tb³⁺ co-doped phosphors at ~400 nm exists neither in Tb³⁺ single-doped nor in Ce³⁺ single-doped CBOF phosphors.

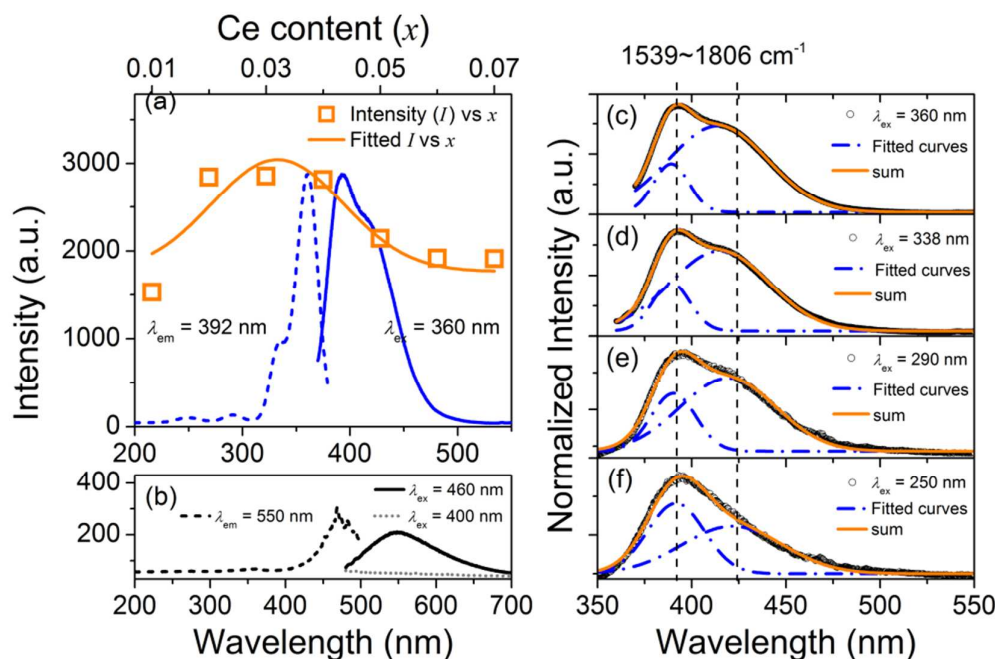


Figure 7. (a) PL ($\lambda_{\text{ex}} = 360$ nm) and PLE ($\lambda_{\text{em}} = 392$ nm) spectra of CBOF: 0.03Ce³⁺, 0.03Na⁺, and Curve of PL intensity versus Ce³⁺ content; (b) PL ($\lambda_{\text{ex}} = 400, 465$ nm) and PLE ($\lambda_{\text{em}} = 550$ nm) spectra of CBOF: 0.03Ce³⁺, 0.03Na⁺; (c–f) PL spectra under different UV lights and corresponding Gaussian fitted curves.

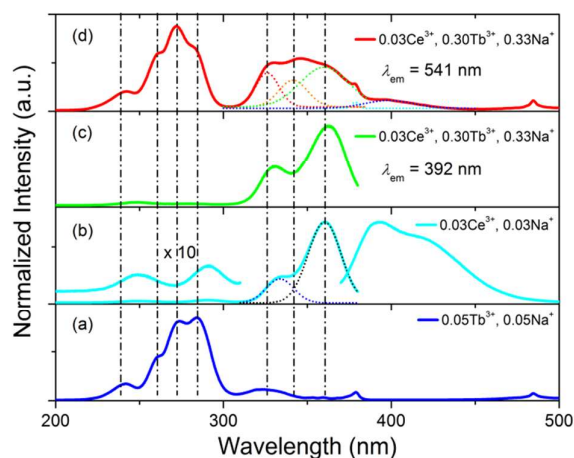


Figure 8. Comparison in PLE spectra of (a) Tb^{3+} single-doped CBOF phosphor ($\lambda_{\text{em}} = 541$ nm), (b) PL ($\lambda_{\text{ex}} = 360$ nm) and PLE ($\lambda_{\text{em}} = 392$ nm) of Ce^{3+} single-doped phosphor and (c, d) PLE of Ce^{3+} - Tb^{3+} co-doped CBOF phosphors.

The PL spectra of $\text{CBOF}: 0.03\text{Ce}^{3+}, y\text{Tb}^{3+}, (0.03 + y)\text{Na}^{+}$ excited by 360 nm light contain both the purplish-blue emission band of Ce^{3+} and the typical narrow emission bands of Tb^{3+} as shown in Figure 9a. The emission intensities of 392 nm band decrease with the increase of Tb^{3+} content (y), while those of Tb^{3+} bands increase firstly, reaching a maximum at $y = 0.20$, and then decrease. Figure 9b is the PLE spectra of Ce^{3+} , Tb^{3+} co-doped samples monitored at 541 nm. Intensities of all the PLE bands belonging to Ce^{3+} and Tb^{3+} in CBOF have similar tendencies as that of Tb^{3+} PL bands in co-doped samples. Figure 9c illustrates the PL intensities of Ce^{3+} (392 nm) and Tb^{3+} (541 nm) versus Tb^{3+} content in $\text{CBOF}: 0.03\text{Ce}^{3+}, y\text{Tb}^{3+}, (0.03 + y)\text{Na}^{+}$ for clarity. Figure 9d illustrates the CIE

chromaticity diagram of $\text{CBOF}: 0.03\text{Ce}^{3+}, y\text{Tb}^{3+}, (0.03 + y)\text{Na}^{+}$ ($y = 0 - 0.30$) under 360 nm excitation and the photographs of corresponding phosphors under 365 nm lamp, indicating that the emission color of the phosphors can change from purplish blue to green with the increase of Tb^{3+} content. These results indicate that there is energy transfer from Ce^{3+} to Tb^{3+} .

Decay time curves of the Ce^{3+} single-doped and Ce^{3+} , Tb^{3+} co-doped samples monitored at 392 nm are illustrated in Figure 10. The decay time curve of $\text{CBOF}: \text{Ce}^{3+}, \text{Na}^{+}$ is single exponential, while it changes to non-exponential for Ce^{3+} , Tb^{3+} co-doped ones, and the decay time shortens with the increase of Tb^{3+} content. The decay curves can be well fitted by the following equations³⁰

$$I = A_1 \exp(-t/\tau_1) \quad (1)$$

$$I = A_1 \exp(-t/\tau_1) + A_2 \exp(-t/\tau_2) \quad (2)$$

where I is the luminescence intensity, t is the time, τ_1 and τ_2 are lifetimes, and A_1 and A_2 are constants. The average decay times (τ) can be calculated by the following formula³⁰

$$\tau = (A_1 \tau_1^2 + A_2 \tau_2^2) / (A_1 \tau_1 + A_2 \tau_2) \quad (3)$$

The decay times decrease with the increase of Tb^{3+} as shown in Table 1 and Figure 10. These phenomena suggest the existence of energy transfer from purplish-blue emitting Ce^{3+} to Tb^{3+} . The energy transfer efficiency (η_T) from Ce^{3+} to Tb^{3+} can be calculated by the following equation³¹

$$\eta_T = 1 - \frac{\tau}{\tau_0} \quad (4)$$

where τ_0 and τ are the lifetimes of Ce^{3+} in the absence and presence of Tb^{3+} , respectively. The energy transfer efficiency can reach 45% when Tb^{3+} content (y) is 0.30 (Table 1).

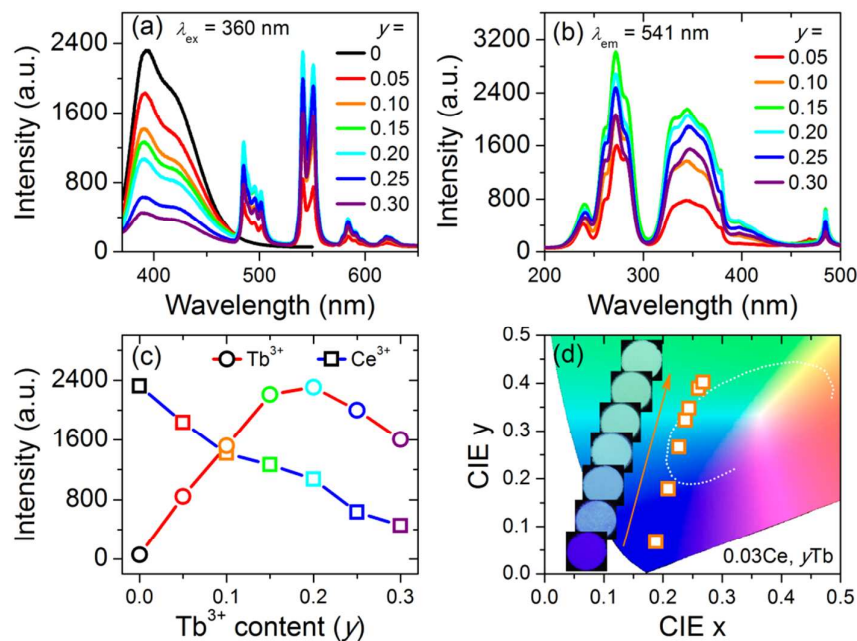


Figure 9. (a) PL ($\lambda_{\text{ex}} = 360$ nm) and (b) PLE ($\lambda_{\text{em}} = 541$ nm) spectra of $\text{CBOF}: 0.03\text{Ce}^{3+}, y\text{Tb}^{3+}, (0.03 + y)\text{Na}^{+}$; (c) PL intensities of Ce^{3+} (392 nm) and Tb^{3+} (541 nm) versus Tb^{3+} content (y); (d) CIE chromaticity diagram for $\text{CBOF}: 0.03\text{Ce}^{3+}, y\text{Tb}^{3+}, (0.03 + y)\text{Na}^{+}$ ($y = 0 - 0.30$) under 360 nm excitation, insert: photographs of phosphors under 365 nm lamp.

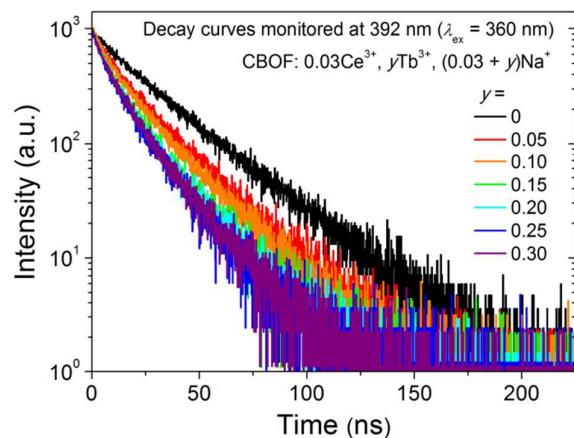


Figure 10. Decay curves of Ce^{3+} in CBOF: 0.03 Ce^{3+} , $y\text{Tb}^{3+}$, (0.03 + y) Na^+ phosphors monitored at 392 nm and excited by a 360 nm light. Inset shows the decay times and efficiencies of energy transfer from purplish-blue Ce^{3+} to Tb^{3+} .

Table 1. Decay times of purplish-blue Ce^{3+} obtained from the decay curves

Tb^{3+} content	A_1	τ_1/ns	A_2	τ_2/ns	τ/ns	$\eta(\%)$
0	918.56	26.0			26.0	
0.05	670.27	22.2	298.15	6.0	20.5	21.2
0.10	611.17	21.0	410.14	5.9	18.6	28.5
0.15	605.29	17.1	401.84	4.2	15.3	41.2
0.20	549.65	17.6	445.70	4.6	15.3	41.2
0.25	528.34	16.6	429.66	4.8	14.4	44.6
0.30	588.88	16.2	405.43	4.4	14.3	45.0

On the basis of Dexter's energy-transfer expressions of multipolar interactions and Reisfeld's approximation, the energy transfer behavior from Ce^{3+} to Tb^{3+} can be deduced by the following formula^{32, 33}

$$\eta_{50}/\eta_5 \propto C^{\alpha/3} \quad (5)$$

where η_{50} and η_5 are the luminescence quantum efficiencies of Ce^{3+} in the absence and presence of Tb^{3+} , respectively; C is the total concentration of Ce^{3+} and Tb^{3+} ; and the α values 3, 6, 8 and 10 correspond to exchange interaction, electric dipole-dipole (d-d), dipole-quadrupole (d-q) and quadrupole-quadrupole (q-q) interactions, respectively. η_{50}/η_5 can be estimated approximately by the ratio of relative emission intensities (I_{50}/I_5), where I_{50} and I_5 are the emission intensity of Ce^{3+} in the absence and presence of Tb^{3+} , respectively. Figure 11 shows the dependence of I_{50}/I_5 of purplish-blue Ce^{3+} on $C^{\alpha/3}$ in CBOF: 0.03 Ce^{3+} , $y\text{Tb}^{3+}$, (0.03 + y) Na^+ . The linear relationship for $I_{50}/I_5 - C^{8/3}$ and $I_{50}/I_5 - C^{10/3}$ is better than the other two. However, q-q interaction is generally not expected to play an important role in solids in view of the very short interaction range.³⁴ Therefore, d-q interaction is responsible for the energy transfer from purplish-blue Ce^{3+} to Tb^{3+} .

The critical distance (R_c) of energy transfer from purplish-blue Ce^{3+} to Tb^{3+} can be calculated by using the equation given by Blasse³⁵

$$R_c = 2[3V/(4\pi X_c N)]^{1/3} \quad (6)$$

where V is the volume of the unit cell, N is the number of host

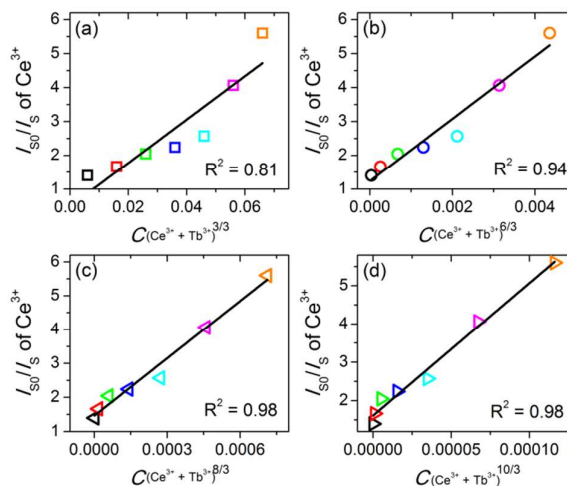


Figure 11. Dependence of I_{50}/I_5 of purplish-blue Ce^{3+} on $C^{\alpha/3}$ in CBOF:0.03 Ce^{3+} , $y\text{Tb}^{3+}$, (0.03 + y) Na^+ .

cations in the unit cell. X_c is the total concentration of Ce^{3+} and Tb^{3+} , where the emission of Tb^{3+} in the co-doped phosphor reaches the maximum. By introducing the values of V (453.08 \AA^3), N (10) and X_c (0.046, 0.03×0.2+0.20×0.2), the critical distance is calculated to be 12.3 \AA , which is an effective distance for d-q interaction.

The PLE spectra in Figure 9 may suggest that the introduction of Tb^{3+} ion forces Ce^{3+} to occupy another Ca site and results in additional PLE and PL spectra. The PL spectra of Ce^{3+} , Tb^{3+} co-doped phosphors excited at 400 nm are illustrated in Figure 12a, which contain not only the emission peaks of Tb^{3+} , but also a broad band in 450-700 nm region peaking at ~ 530 nm. The emission intensities of both the broad band and Tb^{3+} peaks increase with Tb^{3+} content from 0.05 to 0.20, and then decrease. However, the PL intensities are much weaker than those based on purplish-blue emitting Ce^{3+} . The PL spectra of Ce^{3+} , Tb^{3+} co-doped samples excited by a 465 nm light are shown in Figure 12b, which also contain a broad band at ~ 540 nm. The broad band weakens and disappears with the increase of Tb^{3+} content. When monitored by 520 nm as containing little emission intensity from Tb^{3+} , the PLE spectra exhibit a strong band peaking at ~ 400 nm, a band at ~ 465 nm and several other weaker bands in the region of 200-370 nm (Figure 12c). The profile of the weaker bands is similar as that monitored at 541 nm (Figure 9b), which belongs to $4f \rightarrow 5d$ transition of Tb^{3+} and purplish-blue Ce^{3+} . Sharp peaks on the 465 nm band are due to the interference of Xe lamp. The PLE bands at 400 and 465 nm have similar tendencies as those of the corresponding PL spectra. Figure 12d shows the PLE intensities versus Tb^{3+} content. All the luminescent properties shown before indicate that the co-doping of Tb^{3+} ions forces Ce^{3+} ions to occupy another Ca site, which results in a broad emission band at ~ 530 nm excited by a light around 400 nm. The PLE band at 465 nm and corresponding PL band at ~ 540 nm belong to $\text{CaO}:\text{Ce}^{3+}$, as these bands decrease with the increase of Tb^{3+} , which are in accordance with the XRD results.

Co-doping of Tb^{3+} ions facilitates the disappearance of CaO phase.

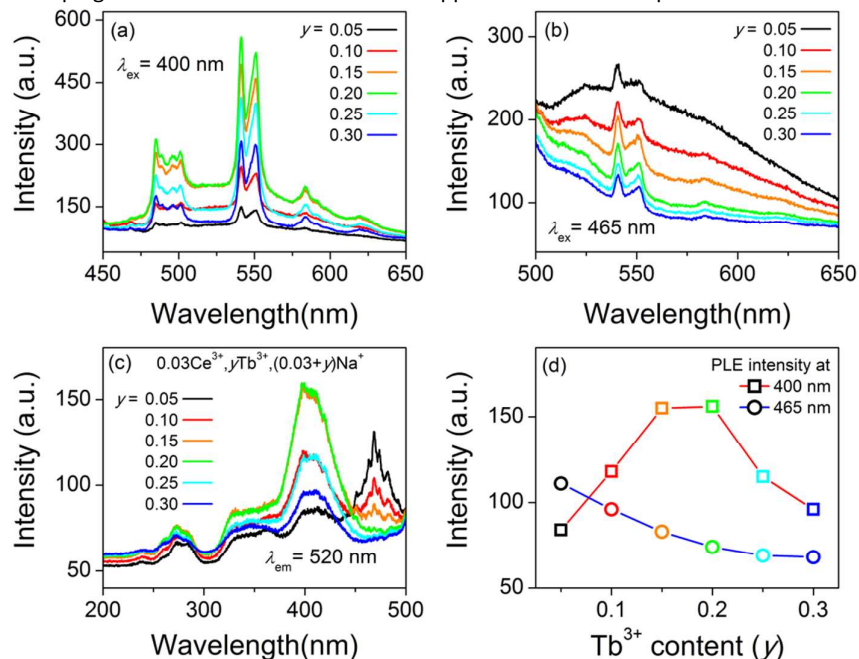


Figure 12. PL spectra of CBOF: Ce^{3+} , Tb^{3+} , Na^+ excited by (a) 400 nm and (b) 465 nm light, (c) PLE spectra monitored at 520 nm, (d) PLE intensity at 400 and 465 nm versus Tb^{3+} content.

The above discussion indicates that Ce^{3+} ions can occupy two Ca sites of CBOF and exhibit two different luminescent properties. It is well known that the excitation and emission spectra of Ce^{3+} doped phosphors are related to nephelauxetic effect, crystal field splitting effect and Stokes shift.³⁶⁻³⁸ The nephelauxetic effect will result in a shift of the energy barycenter (centroid shift, ϵ_c) of $5d$ levels relative to the free ion value. The crystal field splitting (ϵ_{cfs}) is the energy difference between the highest and lowest $5d$ levels of Ce^{3+} in a certain crystalline site. While Stokes shift is the energy difference between the peaks values of the lowest excitation band and the highest emission band.

The $5d$ centroid shift of Ce^{3+} (in eV, relative to the free ion value of 6.2 eV) can be expressed by the following equation^{39, 40}

$$\epsilon_c = 1.79 \times 10^{13} \sum_{i=1}^N \frac{\alpha_{sp}^i}{(R_i - 0.6\Delta R)^6} \quad (7)$$

where R_i is the distance (pm) between Ce^{3+} and anion i in the undistorted lattice. The summation is over all N anions that coordinate Ce^{3+} . $0.6\Delta R$ is a correction for lattice relaxation around Ce^{3+} , and ΔR is the difference between the radii of Ce^{3+} and cation sites that Ce^{3+} ions occupy. α_{sp}^i (in units of $10^{-30} m^3$) is the spectroscopic polarizability of anion i . For O, $\alpha_{sp}^O = 0.33 + 4.8/\chi_{av}^2$. For F, $\alpha_{sp}^F = 0.15 + 0.96/\chi_{av}^2$. χ_{av} is the electronegativity of the cations. $\chi_{av} = (10\chi_{Ca} + 9\chi_B)/19 = 1.47$ in $Ca_5(BO_3)_3F$, and one obtains $\alpha_{sp}^O = 2.55 \times 10^{-30} m^3$ and $\alpha_{sp}^F = 0.59 \times 10^{-30} m^3$. If Ce^{3+} can occupy all the three Ca sites, the ϵ_c values for $Ce^{3+}(1)$, $Ce^{3+}(2)$ and $Ce^{3+}(3)$ are calculated to be 1.52, 1.44 and 1.27 eV, respectively.

The energy of the lowest $5d$ excited level of Ce^{3+} is influenced by crystal field splitting and centroid shift. The crystal field splitting of the $5d$ levels can be expressed as⁴¹

$$\epsilon_{cfs} = \beta_{poly}^Q R_{av}^{-2} \quad (8)$$

where β_{poly}^Q is a constant that depends on the type of the coordination polyhedron, Q is 3+ for Ce^{3+} , and R_{av} is close to the average distance between anions and cations that is replaced by Ce^{3+} . Three Ca sites are all coordinated by six anions. To simplify the comparison, the β_{poly}^Q values are assumed to be the same, viz. $\beta_{octa}^Q = 1.35 \times 10^9 pm^2 cm^{-1}$.⁴² R_{av} values for Ca(1), Ca(2) and Ca(3) in $Ca_5(BO_3)_3F$ are 233.9, 241.5 and 235.6 pm, respectively. Therefore, the ϵ_{cfs} values for $Ce^{3+}(1)$, $Ce^{3+}(2)$ and $Ce^{3+}(3)$ are 3.06, 2.87 and 3.02 eV, respectively. The ϵ_c and ϵ_{cfs} values for $Ce^{3+}(1)$, $Ce^{3+}(2)$ and $Ce^{3+}(3)$ are in the following order:

$$\begin{aligned} \epsilon_c: & Ce^{3+}(1) > Ce^{3+}(2) > Ce^{3+}(3) \\ \epsilon_{cfs}: & Ce^{3+}(1) > Ce^{3+}(3) > Ce^{3+}(2) \end{aligned}$$

Ca(2) is coordinated by six O atoms, forming an octahedron which is the most distorted one among the three Ca polyhedra. Ce^{3+} on an octahedron with a more distorted form may have more $5d$ sublevels. Therefore, it could be deduced that the PLE (360 nm) – PL (392 nm) spectra belong to $Ce^{3+}(2)$. While PLE (400 nm) – PL (~530 nm) spectra may originate from $Ce^{3+}(1)$ based on the comparison of ϵ_c and ϵ_{cfs} . Different Stokes shift values are related to the difference in size and morphology of the Ca sites occupied by Ce^{3+} . The $4f$ and $5d$ energy levels of Ce^{3+} on the two Ca sites and energy transfer from Ce^{3+} to Tb^{3+} are illustrated roughly in Figure 13.

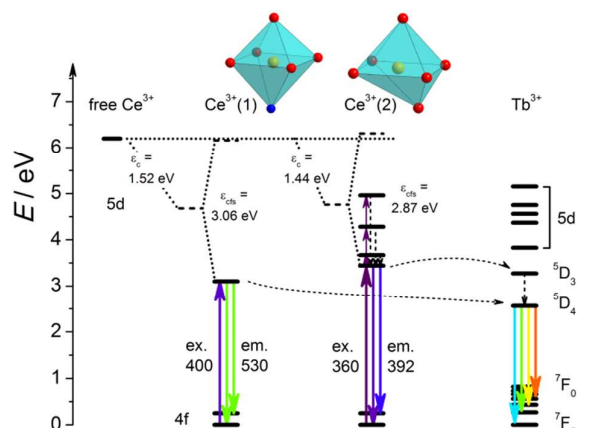


Figure 13. Schematic diagram of 4f and 5d energy levels for Ce³⁺ and Tb³⁺, and Ce³⁺ → Tb³⁺ energy transfer in CBOF host.

4. Conclusion

In summary, Ce³⁺ doped and Ce³⁺, Tb³⁺ co-doped Ca₅(BO₃)₃F phosphors have been synthesized successfully by a high-temperature solid-state reaction. Ca₅(BO₃)₃F: Ce³⁺, Na⁺ phosphor exhibits a purplish-blue emission peaking at 392 nm with a strongest excitation band at 360 nm, which originates from Ce³⁺ on Ca(2) site. The excitation energy of Ce³⁺ can transfer to Tb³⁺ efficiently, showing a broader excitation band in 300–400 nm region for Tb³⁺. Furthermore, the co-doping of Tb³⁺ ion results in the appearance of green emitting Ce³⁺ on Ca(1) site. Ce³⁺, Tb³⁺ co-doped Ca₅(BO₃)₃F shows potential application as green emitting phosphor for near-UV LEDs.

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