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1 2 3	TITLE: SOLUBILISATION OF WASTE ACTIVATED SLUDGE USING GARBAGE ENZYME PRODUCED FROM DIFFERENT PRE-CONSUMER ORGANIC WASTE.
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### 29 SOLUBILISATION OF WASTE ACTIVATED SLUDGE USING GARBAGE 30 ENZYME PRODUCED FROM DIFFERENT PRE-CONSUMER ORGANIC WASTE.

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- 34

35 Abstract

36 The conversion of pre- consumer solid waste into value added product and utilisation of this 37 for the treatment of activated sludge into reusable form without creating toxic effect to the 38 environment is much focussed in the present days. In the present work, different types of 39 garbage enzymes were produced from pre-consumer waste (pineapple, cauliflower, orange 40 tomato, and mango dregs) and the characteristic of each garbage enzyme produced were 41 investigated. The sludge solubilisation was performed with different types of garbage enzyme 42 at different pH and time. When the treatment time increased from 48- 60 hours, a higher 43 reduction of VSS (Volatile Suspended solids), TSS (Total Suspended solids) and also higher increase of solubility of COD (Chemical oxygen demand), TKN (Total Kjeldhal Nitrogen) 44 45 and TP (Total phosphorus) were obtained for all types of garbage enzyme with pH 7. The 46 pineapple and orange garbage enzyme showed higher reduction % of VSS and TSS nearly 47 20-25% and also increased % solubilisation of COD, TKN and TP nearly 20-25%, 15-20%, 48 9-11% respectively in treated WAS (Waste activated sludge) compared with other garbage 49 enzyme. This significant result showed that garbage enzyme solution has the capability to 50 solubilize the complex (insoluble organic) compounds to soluble organic compounds which 51 can be subsequently treated by anaerobic microbes to produce methane or hydrogen.

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Key words: Pre-consumer waste; Garbage enzyme; Solubilisation; Waste activated sludge.

# 54 **1. Introduction**

55 In recent decades the developments of food processing industries are in the increasing trend in the developing countries. These types of industries are producing pre-consumer vegetable 56 57 and fruit organic waste. On one hand improper disposal of these organic wastes along with other municipal solid waste in open dumps, generates unpleasant odour and increases the 58 disease-causing organisms affecting the human health<sup>1</sup>. On the other hand organic waste 59 disposal by landfill methods produce greenhouse gases and leachate affecting the atmosphere 60 and the water environment in a larger extent<sup>2</sup>. The organic waste and sludge on landfill will 61 62 ultimately degrade to produce carbon dioxide and methane thereby recirculating carbon back to the atmosphere causing global warming<sup>3</sup>. The discharge of greenhouse gases (GHGs) into 63 64 the atmosphere is expected to have significant impact on the environment, human health and 65 the economy. Subsequently an environment-friendly and sustainable technology at low cost is needed for the management and reuse of pre-consumer organic wastes<sup>4</sup>. The pre-consumer 66 organic waste can be used to produce garbage enzyme by fermentation. Garbage enzyme can 67 68 be used as fertilizer, plant growth hormone, pesticides, insecticides, waste water treatment and antimicrobial agent<sup>5</sup>. 69

70 wastewater treatment plants, for industries and domestic (Municipal) wastewater, The 71 increasing day by day, to achieve the permissible limit for discharge of wastewater stipulated 72 by environmental conservation and protection organisations like WHO (World Health 73 Organization), pollution control boards etc. Due to increase of wastewater treatment plants, 74 the generation sludge from them also increased significantly. Sludge produced is usually rich 75 in poorly stabilised organic matter, affecting air, water and soil environment during storage 76 and land spreading. The management of high sludge generated has become one of the challenging tasks for wastewater treatment plants<sup>6</sup>. The incineration and landfilling are the 77 most common methods used to dispose sludge from waste water treatment plants. Recent 78

79 legislation in the developing countries is forcing the industries to reduce the amount of sludge entering landfills and adopting alternate methods to increase the recycling of sludge. 80 Anaerobic digestion and composting are the suitable technology to treat the solid waste and it 81 has been considered as a waste to wealth technology<sup>7,8</sup>. The operating cost of treatment of 82 high-organic industrial wastewater is less by anaerobic digestion than by aerobic 83 composting<sup>9</sup>. The production of biogas through anaerobic digestion offers the most 84 85 environment friendly and energy-efficient technology for bioenergy production. The anaerobic digestion process has four essential stages namely hydrolysis, acidogenesis, 86 87 acetogenesis and methanogens. Among these stages, the hydrolysis stage is a rate limiting step<sup>10</sup> as it involves depolymerisation of complex organic matter (insoluble state). This 88 89 problem can be overcome by solubilizing the insoluble complex organic matter before entering anaerobic digestion because when the organic matter in soluble state, the 90 91 microorganisms can digest the organic matter at a faster rate without further breakdown. Various physical<sup>11, 12</sup>, chemical<sup>13, 14, 15</sup>, and biological methods<sup>16, 17, 18, 19</sup> are available to 92 solubilizes the complex organic matter but the biological (microbial or enzyme) methods are 93 preferred due to eco-friendly and low operating cost<sup>20, 21</sup>. In addition, these methods are 94 95 preferred to improve the solubility of sludge for further utilization or disposal. In the enzymatic hydrolysis, enzyme acts on WAS and releases nutrient into soluble form with 96 reduction of solids<sup>22</sup>. Guo and Xu<sup>23</sup> reported that mostly in the biological treatment, the 97 hydrolysis and degradation of complex biodegradable organic matters depended on the 98 presence of hydrolytic enzymes. Nagina et al<sup>24</sup> reported the alkaline protease; a hydrolytic 99 100 enzyme showed a beneficial effect in pathogen reduction, solids reduction and also improved dewatering of sewage sludge. Roman et al<sup>25</sup> investigated the combined effect of commercially 101 102 available enzymes (Cellulase and pronase E) in solubilising the organic municipal waste 103 activated sludge. All above cited investigation were based on hydrolysis of municipal sludge

treatment with commercial enzyme. Fazna and meera<sup>26</sup> studied the treatment of grey water 104 105 using 5% and 10% of garbage enzyme and confirms that 10% garbage enzyme has the ability to reduce BOD, COD TDS up to 70, 50, and 39 %.respectively. Tang and Tong<sup>27</sup> reported 106 107 that 9% solution of garbage enzyme in wastewater was found to be most cost-effective in 108 removing ammonia nitrogen and phosphorus, and also neutralizing the domestic wastewater. 109 Till now no attempt has been made to solubilise industrial waste activated sludge using 110 garbage enzymes. Also the garbage enzyme production cost is cheaper as it produced from 111 organic solid waste and hence one can get the advantage of both solid waste treatment of 112 preconsumer organic waste and activated sludge solubilisation.

Therefore in the present work, an attempt was made to produce different types of garbage enzymes from pre-consumer waste (pineapple, cauliflower, orange tomato, and mango dregs separately) and the characteristic of each garbage enzyme produced were investigated. Also, the experiments were performed for the solubilisation of dairy waste activated sludge using different crude garbage enzymes. The parameters like VSS, TSS, Soluble COD, Soluble total Kjeldhal nitrogen, and soluble total phosphorus before and after treatment were studied to find out the effect of treatment time and pH on solubilisation of WAS.

# 120 **2. Materials and methods**

# 121 **2.1 Production of garbage enzyme from different types of pre-consumer organic waste**

In this study pre-consumer organic waste like pineapple, orange, tomato, cauliflower and mango peels and dregs were collected from vegetable markets and fruit shop in Tiruchirappalli and stored in refrigerator at 4°C for the production of garbage enzyme. Five 2-liter airtight containers were taken and named as PGE (Pineapple garbage enzyme), OGE (Orange garbage enzyme), TGE (Tomato garbage enzyme), CGE (cauliflower garbage enzyme), and MGE (Mango garbage enzyme). To each container 500 ml of water and 50 grams of molasses were added with sufficient mixing. 150 grams of pineapple peels were

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129 added and well mixed in PGE container and this procedure was repeated for remaining four 130 containers with respective pre-consumer waste. These air tight containers were placed in a 131 cool, dry and well-ventilated area for three months of fermentation.

#### 132 2.2 Characterisation of different types of garbage enzyme

133 After three months of fermentation, the solution from each container was filtered and 134 centrifuged at 3000 rpm for 30 minutes and the purified solution were stored separately in refrigerator at 4°C. The parameters like pH, TS (Total solids), TDS (Total dissolved solids), 135 136 BOD (Biological oxygen demand), COD and MPN (Most probable number) of different types of garbage enzyme were analysed according to the Standard methods <sup>28</sup>. Citric acid 137 138 concentration using HPLC method were determined and presented in the Table 1. From this 139 Table 1 it is observed that all the above analysed parameters are more or less equal in all the 140 enzyme solution and these values are taken into account while determining the environmental 141 parameters of treated WAS with garbage enzyme solution.

142 -Table. 1-

143 Cell-free enzyme activities in the garbage enzyme were determined by centrifuging 10ml of 144 solution at 3000 rpm for 10min. The supernatant was collected and used for the measurement of cell-free enzyme activities. Amylase activity was measured using the method of 145 Bernfeld<sup>29</sup>. The assay solution containing 0.5ml of 1.0% soluble starch solution, 0.5ml of 146 147 enzyme solution was incubated at 25°C for 10min and 1 ml of dinitrosalicylic acid colour 148 reagent was added. Then the mixture solution was incubated in boiling water bath for 5 149 minutes and cooled to room temperature. The absorbance of the mixture was read at 540nm. 150 The reducing groups namely maltose released from starch were measured by the reduction of 151 3,5-dinitrosalicylic acid.

152 1 ml of garbage enzyme solution was mixed with 1ml 2% of casein, the resulting solution is 153 prewarmed for 10 min to allow the reaction to proceed, the reaction was then terminated by 154 the addition of 2ml of trichloroacetic acid solution and then incubated in a water bath at 35 155 °C for 10min. After the centrifugation of this mixture at 3000 rpm, 1 ml of supernatant was 156 taken to it 5ml of Na<sub>2</sub>CO<sub>3</sub> and 1ml folin phenol reagent were added<sup>30</sup>. The absorbance of the 157 mixture was read at 660nm. The activity of protease was expressed as the amount of enzyme 158 that releases 1mg of tyrosine equivalent per minutes.

Lipase activity was determined spectrophotometrically using the procedure of Pandey<sup>31</sup> et.al. The reaction mixture contains 50  $\mu$ l of enzyme solution and 950  $\mu$ l of substrate solution(1 part of 3.0 mM p-NPPin 2 propanol with 9parts of 0.4% Triton X100 and -0.1% gum Arabic).The reaction mixture was incubated at 37 °C for 20min and the absorbance of the mixture was read at 410nm. The activity of lipase was expressed as the amount of enzyme that releases 1  $\mu$ mole of p- nitrophenol per minute of tyrosine equivalent per minutes.

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# 166 **2.3 Sampling and characterization of WAS sludge**

The waste activated sludge (WAS) collected from a dairy industry at Trichy in Tamil Nadu
(India) and stored in refrigerator at 4°C. The characteristics of the raw sludge namely pH, TS,
VSS, TSS, BOD, TCOD(Total chemical oxygen demand), SCOD(Soluble chemical oxygen
demand), TKN(Total Kjeldhal nitrogen), STKN(Soluble Total Kjeldhal nitrogen), TP(Total
phosphorus), STP(soluble total phosphorus) were analysed according to APHA methods <sup>28</sup>.
Total proteins in the sludge was analysed with help of Lowry's method and carbohydrates by
phenol sulphuric acid method and results are presented in Table 2.

174 -Table. 2-

# 175 2.4 Treatment of sludge using different types of garbage enzyme

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176 20 ml of the concentrated PGE, OGE, TGE, CGE, MGE enzyme solution were diluted with 177 200 ml of ultra-pure water. The pH of garbage enzyme was adjusted to 3.5 and 7 with help of 178 sodium citrate and phosphate buffer solution. These diluted garbage enzyme solution with pH 179 adjusted were used for the treatment to improve the soluble COD, TKN and TP in WAS. Five numbers of 250 ml conical flasks were taken and 20 grams of WAS was added in all the 180 181 flasks. After this 50 ml of diluted PGE, OGE, TGE, CGE and MGE enzyme were added 182 separately in all the flasks, labelled respectively. Another 250ml conical flask labelled as 183 control was taken and 20 grams of WAS only added with respective buffer solution. All the 184 conical flask are kept in incubator shaker at 100 rpm and sludge treatment experiments were 185 conducted for 60 hours by maintaining temperature at 35°C. The solubility of sludge was 186 evaluated by determining the COD solubilisation, VSS and TSS reduction and nutrient 187 (nitrogen and phosphorus) solubilisation after treatment. At regular time interval the above 188 parameters were estimated and the experiments were repeated twice to determine the 189 consistency in the result obtained. The increase in COD Solubilisation %, STKN % and STP 190 % were calculated by the following equation 1, 2, 3 respectively.

191 COD Solubilisation 
$$\% = \frac{SCOD after treatment}{TCOD after treatment} * 100$$

192 TKN Solubilisation 
$$\% = \frac{STKN \ after \ treatment}{TKN \ after \ treatment} * 100$$
 2

193 TP Solubilisation 
$$\% = \frac{STP \ after \ treatment}{TP \ after \ treatment} * 100$$
 3

#### 194 **3. Result and discussion**

#### **3.1 Hydrolytic enzyme activity in garbage enzyme solution**

196 In the present study cell free hydrolytic enzyme activities in garbage enzyme solution 197 produced from different pre consumer organic waste were determined and results are

1

198 presented in Fig.1a and Fig.1b. From these figures, it is observed that all types of garbage 199 enzyme at pH 3.5 and pH 7 have amylase, protease and lipase activity. Hydrolytic enzyme 200 activity is higher for garbage enzyme solution with pH 7 when compared to garbage enzyme 201 solution with pH 3.5. Among them the amylase activity is higher for tomato garbage enzyme 202 solution and lower for mango garbage enzyme. Similarly protease activity is higher for 203 pineapple garbage enzyme solution and lower for tomato garbage enzyme solution. Lipase 204 activity is higher for pineapple garbage enzyme and all other garbage enzyme solution 205 contains comparable lipase activity. Thus this experiment confirms the presence of hydrolytic 206 enzyme activity in all types of garbage enzyme solution at pH 7 is higher when compared 207 with pH 3.

208

-Fig. 1a-

209

-Fig. 1b-

210

#### 211 **3.2 VSS and TSS reduction**

212 Stability and effectiveness of sludge treatment process can be determined using VSS and TSS reduction<sup>32</sup>. The removal percentage of volatile solids and suspended solids from sludge after 213 214 treatment with different types of garbage enzymes (pH 3.5 and 7) are presented in Figs. 2a, 215 2b and Figs. 3a, 3b respectively. From these figures it is observed that the removal percentage 216 of VSS and TSS increased for all types of garbage enzyme, when the treatment time 217 increased from 12- 60 hours at both the pH. But the significant reduction in VSS and TSS is 218 higher for the sludge treated with garbage enzyme at a pH 7 when compared with garbage 219 enzyme at a pH 3.5. The reason for higher reduction of VSS and TSS at pH 7 is due to 220 enhanced activity of hydrolytic enzyme at pH 7 whereas enzyme activity got suppressed at

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pH 3.5 due to acidic condition. Similarly Qi Yanga et al., <sup>22</sup>demonstrated municipal 221 222 secondary sludge treatment with protease, amylase, mixed-enzyme treatment and concluded 223 that the solid reduction was found to be 42%, 56.32% and 68.43% of respectively.

- 224 -Fig. 2a-
- 225

226 It is also observed that WAS treated with PGE and OGE showed increase in VSS and TSS 227 reduction from 21 -25 %. The reason for higher VSS and TSS reduction by PGE and OGE 228 enzyme treated sludge is explained as follows,

-Fig. 2b-

229 OGE contains organic acids mainly citric acid as it was produced from fermentation of citrus 230 fruit peels. Citric acid has the power to disturb the extracellular polymeric substances (EPS) and releases hydrolytic enzyme <sup>12, 33</sup>. In addition to garbage enzyme these released hydrolytic 231 232 enzyme also has an impact on sludge solubilisation. Thus citric acid has a property to 233 enhance the sludge matrix breakage, which in turn resulted in higher % of VSS and TSS 234 reduction, when sludge treated with OGE. MGE has lower citric acid concentration when 235 compared to other garbage enzyme thus it shows lower removal % of solids (Table 1).

236 The PGE enzyme solution is produced by fermentation from the peels of pineapple along 237 with water and molasses. During the production of this enzyme, at acidic condition protease 238 from the peels of pineapple released into garbage solution. This extracellular Proteolytic 239 enzyme has higher activity at pH 7, which activates the hydrolysis of protein present in dairy 240 waste activated sludge. Because of this reason the VSS and TSS reduction % is increased, 241 when sludge treated with PGE.

242

-Fig. 3a-

-Fig. 3b-

# 244 **3.3 COD Solubilisation**

245 Treatment process of sludge aims to improve the biodegradability and bioavailability of sludge organic matter in soluble form. The increase in biodegradability is directly 246 proportional to the solubilized COD<sup>34, 35.</sup> Since SCOD calculation is considered as a main 247 parameter for the evaluation of the maximum level of sludge solubilisation<sup>32</sup>. Figs 4a and 4b, 248 249 present the effect of different garbage enzyme on COD solubilisation of WAS at pH 3.5 and 250 7 respectively. From Figs 4a and 4b, it is observed that the COD solubilisation of WAS at 251 both the pH (3.5 and 7) starts increasing for all the types of garbage enzyme (PGE, OGE, 252 TGE, CGE, MGE) when compared to control (WAS with respective buffer solution) while 253 the treatment time increased from 12 -60 hours. Also, the sludge treated with garbage enzyme 254 at a pH 7 showed significant increase of COD solubilisation, compared with garbage enzyme 255 at a pH 3.5. The reason for higher COD solubilisation rate at pH 7 is due to the enhanced 256 activity of hydrolytic enzyme at that pH whereas its activity got suppressed at pH 3.5(acidic), 257 due to loss in enzyme stability. The increase in SCOD level in treated sludge indicates that 258 the sludge containing large amount of soluble substances. When organic particles are 259 solubilised and it can be readily degraded by microorganism during anaerobic digestion process to produce biogas. Similarly Roman et al<sup>25</sup> investigated the combined effect of 260 261 commercially available enzymes (Cellulase and pronase E) in solubilising the organic 262 municipal waste activated sludge (MWAS) and reported the increases in SCOD level in 263 MWAS after treatment with the enzymes.

-Fig. 4a-

-Fig. 4b-

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#### 268 **3.4 TKN and TP solubilisation**

269 WAS contains a large amount of nitrogenous compounds in the form of organic nitrogen, 270 ammonia, and ammonium and among them most of them are in insoluble complex form namely amino acids, amino sugars and proteins<sup>36</sup>. By observing the characteristic of WAS 271 272 before treatment with garbage enzyme solution (Table 2) it is seen that less than 20-25% of 273 nitrogenous compounds are in soluble form and remaining 75-80% are in insoluble in nature. 274 Therefore solubilisation process of such waste activated sludge is required to increase the 275 soluble nitrogen components, which in turn minimizes the rate limiting hydrolysis stage 276 during biological treatment of sludge. Hence, the sludge was treated with different garbage 277 enzyme solution and STKN in WAS after treatment with respect to treatment time is 278 presented in Figs 5a and 5b. From Figs 5a and 5b, it is observed that soluble TKN increases 279 when compared to control while the treatment time increases from 12 to 60 hours. The reason 280 for the increasing soluble TKN % is due to the presence of organic acids (carbon source) in 281 garbage enzyme solution.

282

- -Fig. 5a-
- 283 -Fig. 5b-

284 By observing the characteristics of WAS before treatment with garbage enzyme solution 285 (Table 2) it is seen that less than 9% of phosphorus are in soluble form and remaining 91 % 286 are insoluble form. The phosphorus content of waste activated sludge includes 287 orthophosphate, polyphosphate and organic phosphate. Polyphosphate (insoluble) in sludge should be converted to orthophosphate (soluble) by the process of hydrolysis<sup>36</sup>. Therefore, 288 289 WAS was treated with different garbage enzyme solution and STP in WAS after treatment 290 with respect to treatment time is presented in Figs 6a and 6b. From the Figs 6a and 6b, it is 291 observed that the increase of soluble phosphorus in WAS, when compared to control while 292 the treatment time increases from 12 to 60 hours for all types of garbage enzymes. The

maximum increase of STKN (15 -20 %) and STP (9-11%) were found, when the sludge was
treated with PGE and OGE.

The reason for increase in solubilisation of TKN and TP in treated sludge is due the presence of organic acid (carbon source) and hydrolytic enzyme in the garbage enzyme solution, which helped in breakdown of insoluble form of minerals to soluble from. Ely Nahas<sup>37</sup> reported the similar observation, when investigating the microbial solubilisation of phosphorus, carbon and nitrogen in soil.

300

301 -Fig. 6a-

302 -Fig. 6b-

303

### **304 4.** Conclusion

305 The cell free hydrolytic enzyme activities in garbage enzyme solution produced from 306 different pre consumer organic waste were determined. Thus this experiment confirms the 307 presence of hydrolytic enzyme activity in all types of garbage enzyme solution at pH 7. The 308 WAS treatment was performed with different types of garbage enzyme at pH 3.5 and 7 and 309 treatment time (12, 24, 36, 48 and 60 hours). The pineapple and orange garbage enzyme 310 showed slightly higher reduction % of VS and SS nearly 20-25% and also increased % 311 solubilisation of COD, TKN and TP nearly 20-25 %, 15-20%, 9-11% respectively were 312 obtained in treated WAS. The above significant results showed that garbage enzyme solution 313 have the capability to solubilize the complex (i.e.) insoluble organic compounds to soluble 314 organic compounds which can be subsequently treated by anaerobic microbes to produce methane or hydrogen. 315

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- Fig.1a. Determination of Hydrolytic enzyme activity in different garbage enzyme solutionwith pH 3.5.
- Fig.1b. Determination of Hydrolytic enzyme activity in different garbage enzyme solutionwith pH 7.
- Fig.2a. Effect of garbage enzyme with pH 3.5 on VSS reduction in WAS with respect to treatment time.
- Fig.2b. Effect of garbage enzyme with pH 7 on VSS reduction in WAS with respect to treatment time.
- Fig.3a. Effect of garbage enzyme with pH 3.5 on TSS reduction in treated WAS with respectto treatment time.
- Fig.3b. Effect of garbage enzyme with pH 7 on TSS reduction in treated WAS with respect totreatment time.
- Fig.4a. Effect of garbage enzyme with pH 3.5 on SCOD increase in treated WAS with respectto treatment time.
- 406 Fig.4b. Effect of garbage enzyme with pH 7 on SCOD increase in treated WAS with respect407 to treatment time.
- Fig.5b. Effect of garbage enzyme with pH 3.5 on STKN increase in treated WAS with respectto treatment time.
- 410 Fig.5b. Effect of garbage enzyme with pH 7 on STKN increase in treated WAS with respect411 to treatment time.
- Fig.6a. Effect of garbage enzyme with pH 3.5 on STP increase in treated WAS with respectto treatment time.
- Fig.6b. Effect of garbage enzyme with pH 7 on STP increase in treated WAS with respect totreatment time.
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# 417

Parameters	PGE	OGE	TGE	CGE	MGE
			Range		
pН	3.4-3.7	3.23.3	3.1-3.4	3.4-3.6	3.5-3.7
TDS (mg/l)	997-1006	995-1008	1013-1019	1006-1020	1009-1027
BOD (mg/l)	70-79	65-74	69-81	67-79	71-78
COD (mg/l)	150-157	152-160	151-158	154-160	151-154
MPN(C.F.U/ml)	<3	<3	<3	<3	<3
Citric acid	2.367	4.402	1.483	1.075	0.5734
(mg/ml)					

418 Table 1 Characteristic of different types of garbage enzymes

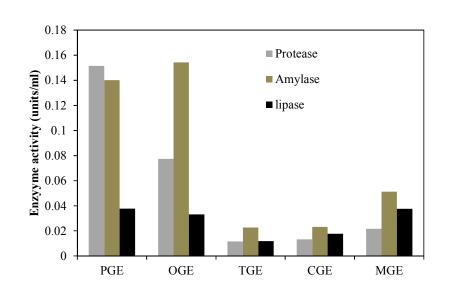
419

420 Table 2 Characteristic of dairy waste activated sludge

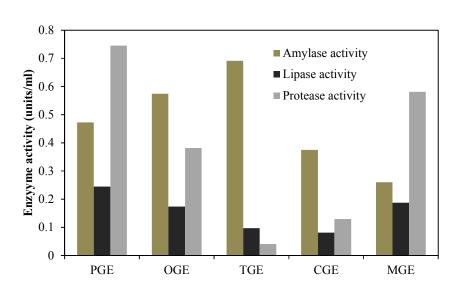
Parameters	Value	
рН	6.7-7.2	
Total Solids	9038mg/l	
Volatile Suspended solids	4971 mg/l	
Total Suspended Solids	5034 mg/l	
Total COD	24094 mg/l	
Soluble COD	853 mg/l	
TKN	1209 mg/l	
STKN	283 mg/l	
ТР	326 mg/l	
STP	25mg/l	
Total protein	814 mg/l	
Carbohydrates	366 mg/l	
MPN(C.F.U/100ml)	$9.7*10^{7}$	

421

422









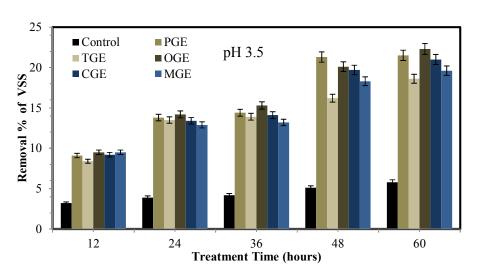


Fig.2a.

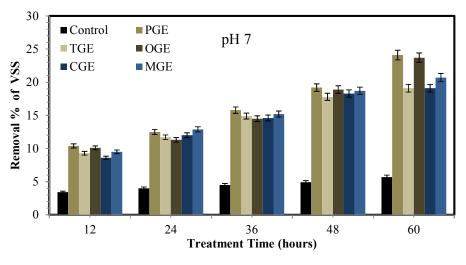
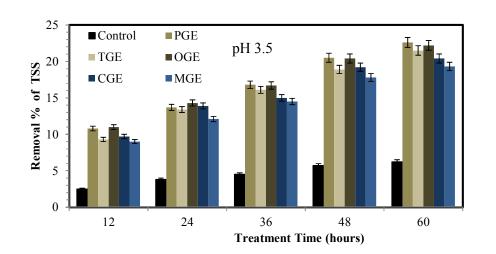


Fig.2b.





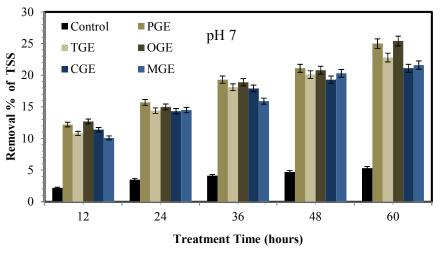


Fig.3b.

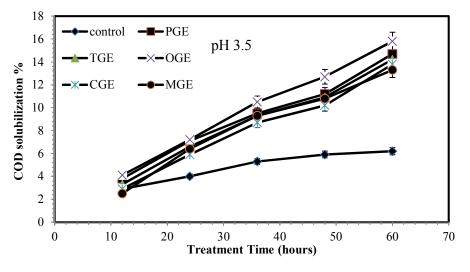


Fig.4a.

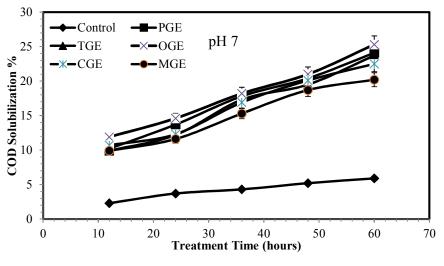


Fig.4b.

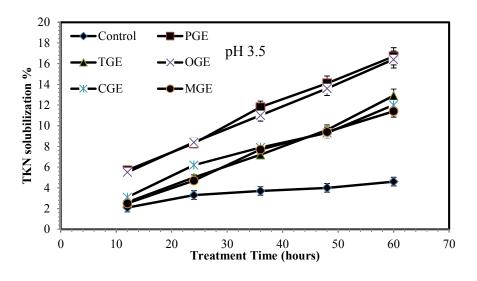


Fig.5a.

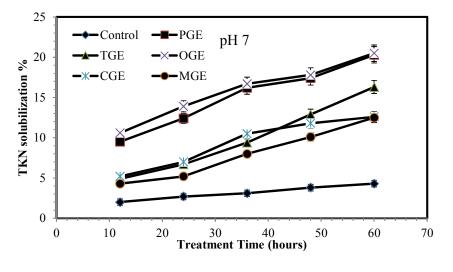
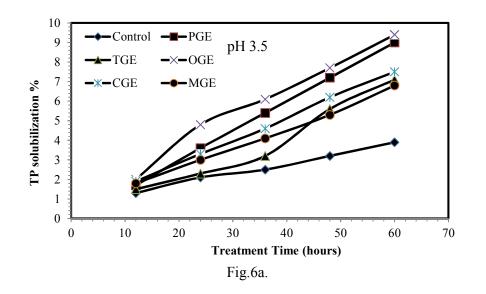


Fig.5b.



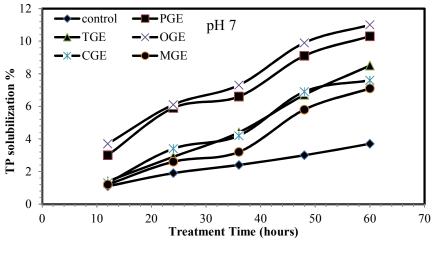


Fig.6b.