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**Effective catalytic hydrodechlorination of chlorophenoxyacetic acids over
Pd/graphitic carbon nitride**

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Abstract

Catalytic hydrodechlorination (HDC) of chlorophenoxyacetic acids was performed over Pd/graphitic carbon nitride (Pd/g-C₃N₄) catalysts in the present work. A series of Pd/g-C₃N₄ catalysts were prepared by deposition-precipitation method, and characterized by X-ray diffraction (XRD), N₂ adsorption-desorption, transmission electron microscopy (TEM), CO chemisorption and X-ray photoelectron spectroscopy (XPS). The Pd/g-C₃N₄ catalysts showed excellent activity to convert dichlorophenoxyacetic acid (2,4-D) into phenoxyacetic acid (PA) and the catalytic activity was correlated with the ratio of Pd²⁺/(Pd⁰+Pd²⁺) and Pd particle size. In addition, HDC of 2,4-D over Pd/g-C₃N₄ catalyst followed Langmuir-Hinshelwood model, indicating an adsorption-controlled mechanism. Other chlorophenoxyacetic acids, such as 2-chlorophenoxyacetic acid (2-CPA), 4-chlorophenoxyacetic acid (4-CPA) and 2,4,5-Trichlorophenoxyacetic acid (2,4,5-T) could also be completely dechlorinated to PA over Pd/g-C₃N₄ catalyst.

Keywords: Catalytic hydrodechlorination (HDC); chlorophenoxyacetic acid; Pd/g-C₃N₄ catalyst; Pd²⁺/(Pd⁰+Pd²⁺) ratio; Pd particle size

1. Introduction

Chlorophenoxyacetic acids, including 4-chlorophenoxyacetic acid (4-CPA), 2,4-dichlorophenoxyacetic acid (2,4-D) and 2,4,5-trichlorophenoxyacetic acid (2,4,5-T), are widely used as pesticides to control harmful plant pests.¹⁻³ Relatively high levels of these components are found in surface and ground waters for their intensive use in agriculture. The consequent contamination caused by the residues has attracted extensive attentions due to its high toxicity and carcinogenicity.^{4,5} In this case, many techniques have been developed to remove them, such as adsorption,⁶ advanced oxidation,⁷ photocatalysis^{8,9} and reductive dechlorination techniques.¹⁰ Zero-valent iron (nZVI) reduction has been proved to be an effective technology for the conversion of chlorophenoxyacetic acid to less toxic compounds.^{11,12} However, subsequent treatment processes are required for the removal of Fe^{2+} formed in the reaction. Some developments were made by using an electrochemical approach for the dechlorination of chlorophenoxy herbicides.¹³⁻¹⁵ Sun et al.¹⁵ reported an effective electrochemical reductive dechlorination process of 2,4-D and found that 2-chlorophenoxyacetic acid (2-CPA) and phenoxyacetic acid (PA) were the main dechlorinated products. Recently, Zhu et al.¹⁶ investigated a combination of nZVI reduction with electrochemical method for enhanced catalytic hydrodechlorination of 2,4-D.

An alternative approach for the removal of chlorophenoxyacetic acids is liquid phase catalytic hydrodechlorination (HDC), which is one of the most effective and environmentally friendly methods for the abatement of many organochlorinated pollutions, such as chlorophenols,¹⁷⁻¹⁹ chlorobenzenes^{20,21} and halogenated hydrocarbons,^{22,23} etc. More recently, Diaz et al.²⁴ explored the HDC process of 2,4-D and found that 2,4-D could be dechlorinated to 2-CPA and PA. Besides of this, there

are no far investigations on HDC of chlorophenoxyacetic acids and the reaction mechanism is also scarce.

Previous literatures on HDC of organochlorinated pollutions have demonstrated the important role of Pd active species on catalytic efficiency.^{25,26} The dependence of HDC activity on Pd particle size was investigated, while no general consensus has been achieved. Gómez-Quero et al.²⁷ investigated the effect of metal particle size on the HDC of 2,4-dichlorophenol over Pd/Al₂O₃ catalysts and found that a higher activity was achieved over smaller Pd particles. Nevertheless, a volcano-type dependence of catalytic activity on Pd particle size was observed in HDC of chloroacetic acid over Pd/ZrO₂ catalysts.²⁸ Apart from Pd particle size, Pd electronic structure is another key factor which markedly affects the catalytic activity. Gómez-Sainero et al.²⁹ studied the catalytic HDC of CCl₄ over Pd/AC and found both Pd⁰ and Pdⁿ⁺ species had effect on HDC efficiency. Similar conclusions were obtained in HDC of 2,4-dichlorophenol over mesoporous carbon supported Pd catalysts.²⁵ Besides of Pd supported catalysts, bimetallic catalysts, such as Pd-Fe,³⁰ Pd-Rh,³¹ Pd-Cu,³² were approved to be efficient catalysts to treat many organochlorinated pollutions.

Carbon nitride is a fascinating material which has attracted worldwide attention for its excellent textural properties and extreme chemical and thermal stability.^{33,34} We have recently shown that the carbon nitride material was an effective support for Pd dispersion due to its nitrogen functionalities, which could serve as active sites to anchor Pd particle,³⁵ and the Pd/graphitic carbon nitride catalysts (Pd/g-C₃N₄) prepared by photo-deposition method could be used in catalytic hydrodechlorination of 2,4-dichlorophenol.³⁶ Similarly, Feng et al.³⁷ prepared an effective palladium catalyst supported on carbon-nitrogen composites for aqueous-phase hydrogenation of

phenol.

In order to get further insight about the effect of Pd properties on HDC of chlorophenoxyacetic acids, we used deposition-precipitation method to prepare a series of Pd/g-C₃N₄ catalysts, and these catalysts were tested in HDC of 2-CPA, 4-CPA, 2,4-D and 2,4,5-T in this work. Results showed that chlorophenoxyacetic acids could be completely dechlorinated to PA, revealing the potential of the liquid phase catalytic HDC method to remove chlorophenoxyacetic acids.

2. Experimental

2.1. Catalyst preparation

Graphitic carbon nitride (g-C₃N₄) was synthesized by directly thermal polymerization of cyanamide (CN-NH₂) at 550 °C for 4 h.^{33,36} The obtained g-C₃N₄ was ground to pass through a 400-mesh sieve. Supported Pd catalysts were prepared using deposition-precipitation method. Typically, 0.5 g of sieved g-C₃N₄ was dispersed in 50 mL PdCl₂ solution and then the pH of the solution was adjusted with 1 M NaOH. After stirring for 1 h, a certain amount of NaBH₄ in 0.2 mol L⁻¹ NaOH solution was added dropwise and stirred for another 1 h. The obtained catalysts were filtrated and washed with distilled water several times till no chloride ion was detected. The resultant catalysts dried at 70 °C are denoted as Pd(x)/g-C₃N₄, where x is the Pd loading amount (wt %). A series of catalysts with different parameters were summarized in Table 1. In order to gain catalyst 1, 2, 3 and 4, we added different amounts of NaBH₄, while the amount of PdCl₂ solution and the pH during deposition-precipitation process was the same for these catalysts. Besides, the only difference among catalysts 3, 5 and 6 was pH values during precipitation. In comparison with catalyst 3, 7, 8 and 9, different amounts of PdCl₂ solution were added to obtain catalysts with different Pd loading. Prior to activity evaluation, all

catalysts were ground to pass through a 400-mesh sieve (<37 μm) to make sure negligible intraparticle diffusion.³⁸

2.2. Catalyst characterization

The Pd content was determined by ICP-MS (OPTIMA7000DV, Perkin Elmer, US). Before measurement, the catalysts were digested by mixed acid digestion.

X-ray diffraction (XRD) patterns of the catalysts were recorded on a Rigaku D/max-RA powder diffraction-meter. The wavelength of the beam was 0.154 nm. The XRD patterns were scanned in the 2θ range of 10-80° with step width 0.05°. Plots of the 2θ data were generated from the EVA software developed by Bruker.

Brunauer-Emmett-Teller (BET) specific surface areas of the support and catalysts were obtained from the N_2 adsorption-desorption isotherms, measured at 77 K using Micromeritics ASAP 2020. Before measurement, the samples were outgassed at 250 °C for 4 h.

The morphologies of the catalysts were observed on a transmission electron microscope (JEM-2100, JEOL, Japan). The average Pd particle size could be quantified using equation:³⁹

$$\bar{d}_s = \sum n_i d_i^3 / \sum n_i d_i^2 \quad (1)$$

where n_i is the number of Pd particles with diameter of d_i , the total number ($\sum n_i$) is larger than 100.

X-ray photoelectron spectroscopy (XPS) was conducted on a PHI5000 Versa Probe equipped with a monochromatized Al $K\alpha$ excitation source ($h\nu= 1486.6$ eV) (ULVAC-PHI, Japan).

Pd dispersion of the catalysts was determined by CO chemisorption measurement. 200 mg of reduced catalyst was flushed by Ar flow (30 mL min^{-1}) at 200 °C for 1 h. After the temperature of the catalyst was cooled down, the CO chemisorption was

conducted with pulses of 0.4 ml. The Pd dispersion was calculated on the assumption of adsorption stoichiometry of Pd/CO = 1.⁴⁰

2.3. Hydrodechlorination experiments

The liquid phase catalytic hydrodechlorination experiments were conducted in a 250 mL three-necked flask reactor with vigorous stirring (1200 rpm) at atmospheric pressure. The reaction temperature was maintained at 25 °C by a thermostatic water bath. Typically, 40.0 mg of catalyst was added to 200 mL of 0.48 mmol·L⁻¹ reactant solution with the pH preadjusted to 11.0 by 1 M NaOH. After purged with a N₂ (60 mL·min⁻¹) for 30 min, H₂ was switched into the reactor (60 mL·min⁻¹). The samples were taken periodically, filtrated with 0.45 μm membrane and neutralized with 1 M HCl. The concentrations of the reactant and products were quantified by HPLC with a UV/Visible Detector (Waters 2489) at 285 nm using a 4.6×250 mm C18 column. A mixture of methanol and 5% acetic acid (60:40, V:V) was selected as mobile phase.

The effect of mass transfer limitation under the reaction condition was evaluated. HDC of 2,4-D over catalyst 3 with different catalyst dosages was compared and the results were presented in Fig. 1S (see Supporting information). Increasing catalyst dosage enhanced the HDC efficiency; while the dosage normalized initial activities remained nearly constant, indicating the absence of mass transfer limitation.⁴¹ The initial activity was calculated by the removal rate of 2,4-D within initial 3 min.

3. Results and discussion

3.1. Catalyst properties

Textural properties of support and catalysts are summarized in Table 1. The Pd loading slightly varied around the theoretical value 2% for catalysts prepared with different amount of NaBH₄ and pH (catalyst 1 to 6), suggesting that the preparation condition had no significant influence on Pd loading. Additionally, the BET surface

areas (S_{BET}) of catalyst 1 to 9 were smaller than g- C_3N_4 material, indicating the loading of Pd resulted in a slight drop in S_{BET} .

The XRD patterns of g- C_3N_4 and Pd/g- C_3N_4 catalysts are compiled in Fig. 2S. Clearly, g- C_3N_4 has two distinct peaks at 13.1° and 27.7° , which are indexed as (100) and (002) diffraction, respectively (JCPDS 87-1526). The intensities of the two peaks slightly decreased for catalyst 1 to 9, attributed to the introduction of Pd. However, there was no diffraction peaks assigned to metallic or oxide Pd in all catalysts, implying of a high Pd dispersion.

3.2. Liquid phase catalytic HDC of 2,4-D

3.2.1. Effect of the catalyst preparation condition

Liquid phase catalytic HDC of 2,4-D over catalyst 1 to 6 are summarized in Fig 1. For all catalysts, 2-CPA and 4-CPA were the partially dechlorinated products and PA was the ultimate dechlorinated product. The total amount of 2,4-D, 2-CPA, 4-CPA and PA during the procedure was approximately equaled to the initial amount of 2,4-D, reflecting of the absence of other dechlorinated product. The catalytic HDC of organochlorinated pollutions may be completed via stepwise or/and concerted pathways. As reported for HDC pathway of 2,4-dichlorophenol, the substituted Cl can be removed by two stepwise routes with 2-chlorophenol or 4-chlorophenol as reaction intermediates or by the simultaneous removal of both substituted Cl; both of the two routes produced phenol as the final HDC product.⁴² A possible reaction pathway for HDC of 2,4-D was depicted in Scheme 1. H_2 was activated by Pd and then reacted with 2,4-D, consequently 2-CPA, 4-CPA and PA were formed by the breaking of the C-Cl bond. Afterwards, the produced 2-CPA and 4-CPA could react with active H to PA.

Notably, the concentration of 2-CPA was much higher than that of 4-CPA in all

HDC processes over these catalysts in Fig. 1, indicating that the para-position Cl atom was more susceptible to be eliminated than ortho-position Cl as a result of steric hindrance. The role of steric hindrance has also been reported in HDC of 2,4-dichlorophenol, as well as electrocatalytic dechlorination of 2,4-D.^{15,16}

Among the Pd/g-C₃N₄ catalysts prepared with different amount of NaBH₄ (catalyst 1 to 4), catalyst 3 possessed the highest catalytic activity. After reaction for 90 min, 0.48 mmol 2,4-D was completely dechlorinated to PA. The catalytic efficiency varied in the order catalyst 3 > catalyst 2 > catalyst 4 > catalyst 1. In comparison with Pd/g-C₃N₄ prepared in different pH condition (catalyst 3, 5 and 6), the catalytic efficiency followed the order catalyst 3 > catalyst 5 > catalyst 6, suggesting that Pd/g-C₃N₄ prepared in high pH solution favored the HDC process.

Considering the reason causing the difference in catalytic activity among these Pd/g-C₃N₄ catalysts, we should know that the catalytic activities are relevant to the properties of Pd, such as Pd particle size and Pd species. To obtain the morphology and dispersion of Pd particles, TEM and CO chemisorptions measurements were investigated. The TEM images of catalyst 1 to 6 are displayed in Fig. 2, with uniform Pd particles clearly identified in all catalysts. The average sizes of the Pd particles calculated by equation (1) are listed in Table 2. The Pd dispersions measured by CO chemisorption are also listed in Table 2. They were found to be 44.20%, 48.13%, 46.31%, 45.66%, 45.68% and 48.52% for catalyst 1 to 6, respectively. The corresponding Pd particle sizes calculated from CO chemisorption was consistent with the results of TEM. Both TEM and CO chemisorption results indicated that these catalysts exhibited very similar Pd dispersion and Pd particle size, thus the Pd particle size was not a major factor causing the differences in HDC activities among these catalysts. Worth noting is Pd dispersion on these catalysts was relevantly high. The

interaction between the pyridine nitrogen groups and the Pd nanoparticles enabled high Pd dispersion on the g-C₃N₄ support. A previous work has also shown well-dispersed Pd nanoparticles on NH₃ functionalized carbon nanofibers, which attributed to the similar interaction between the pyridinic nitrogen and Pd nanoparticles.⁴³

XPS was performed to understand the surface chemical states of Pd species on Pd/g-C₃N₄, and the results were illustrated in Fig. 3. The binding energy of Pd 3d_{5/2} around 335.2 eV and 337.2 eV could be attributed to the presence of Pd⁰ and Pd²⁺ species, respectively. Upon NaBH₄ reduction treatment, Pd²⁺ is partially retained due to the stabilization of Pd²⁺ by interaction of Pd²⁺ to N-containing groups, such as pyridine nitrogen groups which existed on the support surface.^{44,45} The intensity of Pd²⁺ species decreased when the amount of NaBH₄ increased during catalyst preparation (catalyst 1 to 4), indicating weakened interaction. The ratios of Pd²⁺/(Pd⁰+Pd²⁺) in these catalysts are summarized in Table 2. It can be clearly seen that the ratio of Pd²⁺/(Pd⁰+Pd²⁺) decreased from 0.71 (catalyst 1) to 0.39 (catalyst 4), reflecting of decreased Pd²⁺ content. For samples prepared in different pH, the ratios of Pd²⁺/(Pd⁰+Pd²⁺) followed the order catalyst 3 (pH 10) > catalyst 5 (pH 9) > catalyst 6 (pH 8), implying that higher Pd²⁺ content existed in the catalyst prepared in higher pH condition. As reported, the isoelectric point of g-C₃N₄ was around 2.0.³⁶ The zeta potential of g-C₃N₄ decreased as elevating the solution pH, caused strengthening of the interaction between Pd²⁺ and negative g-C₃N₄. As a result, more Pd²⁺ species were retained during the NaBH₄ reduction process at high pH solution.

More information was gained by the comparison of turnover frequency (TOF) versus ratios of Pd²⁺/(Pd⁰+Pd²⁺) as shown in Fig. 4. As shown in Fig. 4, the initial activity and TOF increased with the ratio up to 0.5, and then progressively decreased.

During the process, molecular H_2 could chemisorb and activated on the surface of Pd^0 , whereas 2,4-D tended to chemisorb onto Pd^{2+} by slightly electrostatic attraction for the presence of chloride anion in 2,4-D. Thus, both Pd^0 and Pd^{2+} could affect the catalytic activity of $Pd/g-C_3N_4$. Similar result has been depicted by Gómez-Sainero et al.²⁹ on liquid-phase hydrodechlorination of CCl_4 . It was demonstrated that the HDC reaction rate was related to the amount of Pd^0 and Pd^{n+} , and the maximum reaction rate achieved when $[Pd^{n+}]/[Pd^0]=1$. Here, we observed that a maximum reaction rate could be obtained in the catalyst 3 with $Pd^{2+}/(Pd^0+Pd^{2+})=0.5$, which demonstrated that both Pd^0 and Pd^{2+} species play an important and complementary role on HDC reaction. A dual mechanism was also proposed by Ordóñez et al.⁴⁶ to explain the HDC of tetrachloroethylene (TTCE) over supported Pd catalysts. They found that Pd^{2+} could form a complex with TTCE, and then the complex was attacked by hydrogen activated by Pd^0 . A reaction scheme similar to previous reports can be proposed: 2,4-D can form a complex with the Pd^{2+} , and this complex will be attacked by the hydrogen to accomplish the Cl-H exchange, which is accomplished by the reduction of the Pd^{2+} to Pd^0 (as speculated in HDC of TTCE⁴⁶). The XPS spectra of used catalyst 3 shown in Fig. 3S confirmed the reaction scheme. As seen, some Pd^{2+} species were reduced to Pd^0 during the HDC process, causing the increasing amount of Pd^0 .

3.2.2. Effect of Pd loading amount

$Pd(x)/g-C_3N_4$ catalysts with different Pd loading amounts were employed for HDC of 2,4-D. As shown in Fig. 5, the catalytic efficiency enhanced with Pd loading amount ranging from 0.46% to 4.11%. To obtain a further understanding of the relationship between catalytic activity and Pd properties, the Pd particle size and species of $Pd(x)/g-C_3N_4$ catalysts were analyzed by TEM, CO chemisorption and XPS

measurement. TEM images of catalyst 7, 8 and 9 are given in Fig. 6, where increasing Pd loading amount resulted in rising Pd particle size. As listed in Table 2, the average Pd particle sizes calculated by equation (1) were 2.07, 2.36 and 4.22 nm for catalyst 7, 8 and 9, respectively. The Pd particle sizes calculated from CO chemisorption were also listed in Table 2, with analogous results of TEM. The enlarged Pd particles were caused by the aggregation of the Pd particles with high loading.^{47,48} Pd species on catalyst 7, 8 and 9 were investigated by XPS measurement and the results were displayed in Fig. 4S. The Pd 3d_{5/2} peaks assigned to Pd⁰ (around 335.2 eV) and Pd²⁺ (around 337.2 eV) species were appeared for all catalysts. An apparent decrease of Pd²⁺/(Pd⁰+Pd²⁺) was observed when raising the Pd loading. The lower Pd²⁺/(Pd⁰+Pd²⁺) ratio in high Pd loading reflected the weakened interaction between Pd and g-C₃N₄ support, induced by larger Pd particle size on the catalyst surface. The variation trend of metal support interaction with Pd loading was also observed in other catalysts, such as Pd supported on boron-doped mesoporous carbon⁴⁹ and Pd/ZrO₂.²⁸

Further insight was acquired by investigating the TOF versus Pd particle size and Pd species. Fig. 7a demonstrated a steep enhancement of TOF with Pd particle size increased from 1.90 to 2.54 nm, while further increase of Pd particle size caused a gentle increase in TOF, suggesting that the reaction is structure sensitive. This effect of structure sensitive has been found in other hydrodechlorination reactions. Aramendía et al.⁵⁰ studied the liquid-phase HDC of chlorobenzene over Pd-supported catalysts; they found the reaction is structure-sensitive and the increase in dispersion leads to a decrease in TOF. Díaz et al.⁵¹ studied the Pd-catalyzed aqueous-phase trichloroethylene hydrodechlorination and found the reaction is strongly structure sensitive, being the largest Pd particles the most active. They considered the formation of palladium hydrides in the catalyst was especially important to the catalytic activity.

Notably, TOF versus the ratio of $\text{Pd}^{2+}/(\text{Pd}^0+\text{Pd}^{2+})$ exhibited in Fig. 7b differed from the result of Fig. 4 (the dashed line). It indicated that the variation of TOF was related to both Pd particle size and Pd species. As mentioned above, the activation of H_2 and C-Cl bond was believed to be two crucial steps during the HDC process of 2,4-D. Small Pd particles with high Pd^{2+} content facilitated the activation of C-Cl bond, while catalyst with large Pd particles would boost H_2 activation due to the formation of $\beta\text{-PdH}^{50}$. Hence, although the Pd(2.09)/g- C_3N_4 had the most appropriate ratio of $\text{Pd}^{2+}/(\text{Pd}^0+\text{Pd}^{2+})$, the TOF was lower than that of Pd(4.11)/g- C_3N_4 , confirming the important role of Pd particle size on catalytic activity.

3.2.3. Effect of 2,4-D adsorption

Adsorption of reactants was considered to be a critical effect on HDC of many chlorinated organics, such as 2,4-dichlorophenol⁵² and chloroacetic acids²⁸. In order to clarify the influence of adsorption on catalytic activity, HDC of 2,4-D with different initial concentration was examined and the initial catalytic activity was shown in Fig 8a. With the increase of 2,4-D concentration from 0.23 to 2.71 mM, the initial catalytic activity increased from 21.21 to 65.66 $\text{mM g}_{\text{cat}}^{-1}\text{h}^{-1}$, while further increase of 2,4-D concentration caused little enhancement in initial catalytic activity. This phenomenon can be described by the Langmuir-Hinshelwood model:^{23,53}

$$r_0 = -\frac{dC}{dt} = k\theta_s = k \frac{bC}{1+bC} \quad (2)$$

$$\frac{1}{r_0} = \frac{1}{kb} \frac{1}{C_0} + \frac{1}{k} \quad (3)$$

where r_0 is the initial catalytic activity at concentration C , θ_s is the 2,4-D coverage on the catalyst surface, k is the apparent reaction rate constant and b is the equilibrium constant for 2,4-D adsorption on the catalyst.

The plot of $1/r_0$ with $1/C$ is further summarized in Fig 8b. A good linear

relationship ($R^2 > 0.97$) suggested that the HDC of 2,4-D could be well described by Langmuir-Hinshelwood model and the reaction was controlled by 2,4-D adsorption on the catalyst surface. Such phenomena was also observed by Wu et al.⁵⁴; they found the liquid phase hydrodechlorination of diclofenac over Pd/CeO₂ could be well described using the Langmuir-Hinshelwood model, indicating the adsorption of reactant was crucial to catalytic efficiency.

3.3. HDC of other chlorophenoxyacetic acid

The liquid phase catalytic HDC of 2-CPA, 4-CPA and 2,4,5-T over catalyst 3 is compared in Fig. 9. For all of the chlorophenoxyacetic acids, the completely dechlorinated product was PA. In comparison of monochlorophenoxyacetic acids, 2-CPA could be completely dechlorinated within 40 min, while the dechlorination of 4-CPA was accomplished within 20 min. The catalytic activities were summarized in Table 3. The steric hindrance caused the difference between the catalytic activities for 2-CPA and 4-CPA, so that the para-position Cl atom was more susceptible to be eliminated than ortho-position Cl. The selectivities of dechlorinated products in HDC of chlorophenoxyacetic acids were summarized in Table 3. The selectivity could be defined as:⁵⁵

$$S = \frac{C_{t,\text{production}}}{C_{0,\text{reactant}} - C_{t,\text{reactant}}} \times 100\% \quad (4)$$

where $C_{0,\text{reactant}}$ is the concentration of reactant at the beginning of the hydrodechlorination process, $C_{t,\text{reactant}}$ is the concentration of reactant at time t, $C_{t,\text{production}}$ is the concentration of production at time t.

It was found that the selectivity of 2-CPA was much higher than that of 4-CPA in HDC of 2,4-D at reaction time of 10 min and 30 min. The higher dechlorinated rate of 4-CPA and the higher selectivity of 2-CPA in HDC of 2,4-D could be attributed to

steric effect. Cl on the ortho-position of 2,4-D was less susceptible to be attacked than Cl on the para-position. The possible dechlorination pathway of 2,4,5-T is presented in Scheme 1. 2,4-D, 2,5-D, 2-CPA, 4-CPA and PA were detected as the dechlorinated products during the HDC process of 2,4,5-T, while 4,5-D and 5-CPA were not detected. The selectivity of each product in HDC of 2,4,5-T at the reaction time of 10 and 30 min was listed in Table 3. As can be seen, the selectivity of 2,4-D and 2-CPA was much higher than that of 2,5-D and 4-CPA, indicating that 2,4-D and 2-CPA were the main partially dechlorinated products.

4. Conclusions

In the present study, Pd catalysts supported on g-C₃N₄ were prepared and the liquid phase catalytic hydrodechlorination of chlorophenoxyacetic acids was investigated. Chlorophenoxyacetic acids, including 2-CPA, 4-CPA, 2,4-D and 2,4,5-T, could be completely dechlorinated to PA. Both Pd²⁺ and Pd⁰ are the active sites in HDC process, and the catalytic activity is related to the ratio of Pd²⁺/(Pd⁰+Pd²⁺). A volcano-shape dependence of initial activity and TOF on Pd²⁺/(Pd⁰+Pd²⁺) was found, and catalyst 3 with Pd²⁺/(Pd⁰+Pd²⁺)=0.5 had a maximum activity. Apart from Pd species, the HDC of 2,4-D was also related to the Pd particle size, wherein large Pd particles favored HDC process. Moreover, the HDC of 2,4-D over catalyst 3 followed Langmuir-Hinshelwood model, reflecting an adsorption-controlled mechanism. Findings in this work clearly demonstrate the potential of liquid phase catalytic HDC to effectively remove chlorophenoxyacetic acids.

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Figure captions:

Figure 1: Liquid phase catalytic HDC of 2,4-D over catalyst 1, 2, 3, 4, 5 and 6. (■) 2,4-D, (▲) 2-CPA, (○) 4-CPA, (□) PA and (×) total amount.

Figure 2: TEM images of catalyst 1, 2, 3, 4, 5 and 6.

Figure 3: XPS profiles of Pd 3d spectra on catalyst 1, 2, 3, 4, 5 and 6. Black line refers to the experimental data; Red line refers to the fitting curve; Blue line refers to Pd⁰; Green line refers to Pd²⁺.

Figure 4: Initial activity and TOF of the Pd/g-C₃N₄ catalysts versus Pd²⁺/(Pd⁰+Pd²⁺) for HDC of 2,4-D.

Figure 5: Liquid phase catalytic HDC of 2,4-D over catalyst 3, 7, 8 and 9.

Figure 6: TEM images of catalyst 7, 8 and 9.

Figure 7: TOF of catalyst 3, 7, 8 and 9 versus (a) Pd particle size and (b) Pd²⁺/(Pd⁰+Pd²⁺) for liquid phase catalytic HDC of 2,4-D. The dashed line in (b) was the result in Fig. 4.

Figure 8: (a) Initial activity of catalyst 3 as a function of initial 2,4-D concentration and (b) linear plot of 1/r₀ versus 1/C.

Figure 9: Liquid phase catalytic HDC of 2-CPA, 4-CPA and 2,4,5-T over catalyst 3.

Tables and Figures

Table 1 Textural property of g-C₃N₄ and the Pd/g-C₃N₄ catalysts.

Serial number	Catalyst ^a	pH ^b	NaBH ₄ :Pd (mol/mol) ^c	S _{BET} (m ² g ⁻¹) ^d
-	g-C ₃ N ₄	-	-	57.35
1	Pd(2.09)/g-C ₃ N ₄	10	0.5:1	56.42
2	Pd(1.94)/g-C ₃ N ₄	10	1:1	55.87
3	Pd(1.96)/g-C ₃ N ₄	10	3:1	49.15
4	Pd(2.07)/g-C ₃ N ₄	10	10:1	49.22
5	Pd(1.98)/g-C ₃ N ₄	9	3:1	30.65
6	Pd(1.93)/g-C ₃ N ₄	8	3:1	35.40
7	Pd(0.46)/g-C ₃ N ₄	10	3:1	54.68
8	Pd(0.98)/g-C ₃ N ₄	10	3:1	49.51
9	Pd(4.11)/g-C ₃ N ₄	10	3:1	40.80

^a the Pd content were determined by ICP;

^b the pH value during catalyst preparation;

^c the molar ratio of NaBH₄ and Pd during catalyst preparation;

^d determined by N₂ adsorption-desorption using the Brunauer-Emmett-Teller (BET) method.

Table 2 Pd properties and parameters of XPS spectra of catalysts 1 to 9.

Catalyst	CO uptake ($\mu\text{mol g}^{-1}$) ^a	Pd dispersion (%) ^b	Average Pd diameter (nm)		Binding energy (eV)		Pd ²⁺ /(Pd ⁰ +Pd ²⁺)
			d ₁ ^c	d ₂ ^d	Pd ⁰	Pd ²⁺	
1	86.8	44.20	2.54	2.51	335.2	337.3	0.71
2	87.7	48.13	2.33	2.40	335.2	337.1	0.64
3	85.3	46.31	2.43	2.57	335.5	337.2	0.50
4	88.8	45.66	2.46	2.47	335.1	337.0	0.39
5	85.0	45.68	2.46	2.49	335.2	337.2	0.42
6	88.0	48.52	2.31	2.69	335.2	337.2	0.41
7	25.5	59.00	1.90	2.07	335.0	337.0	0.64
8	45.1	48.98	2.29	2.36	335.2	337.0	0.55
9	110.3	28.55	3.93	4.22	335.3	337.1	0.46

^{a, b, c} calculated from CO chemisorption;

^d calculated from TEM.

Table 3 Initial activity and selectivity for HDC of chlorophenoxyacetic acids over catalyst 3.

	Initial activity (mM $\text{g}_{\text{cat}}^{-1}\text{h}^{-1}$)	S _{2,4-D} (%)		S _{2,5-D} (%)		S _{2-CPA} (%)		S _{4-CPA} (%)		S _{PA} (%)	
		t ₁₀	t ₃₀	t ₁₀	t ₃₀	t ₁₀	t ₃₀	t ₁₀	t ₃₀	t ₁₀	t ₃₀
2-CPA	61.78	-	-	-	-	-	-	-	-	100	100
4-CPA	80.56	-	-	-	-	-	-	-	-	100	100
2,4-D	40.08	-	-	-	-	49.62	31.28	1.47	0.52	54.13	70.23
2,4,5-T	9.64	23.32	12.95	12.59	6.63	14.38	13.92	-	0.006	56.14	70.42

Scheme 1. Dechlorination pathways of the liquid phase catalytic HDC of 2-CPA, 4-CPA, 2,4-D and 2,4,5-T.

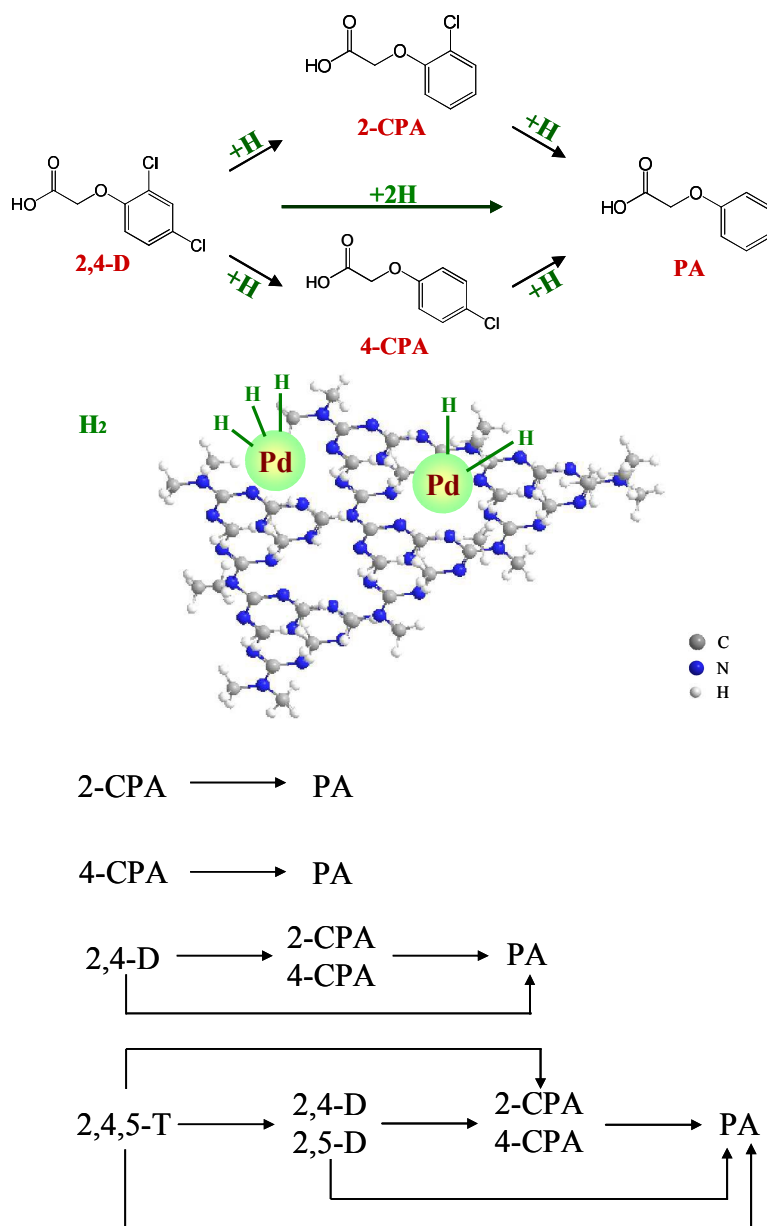


Figure 1:

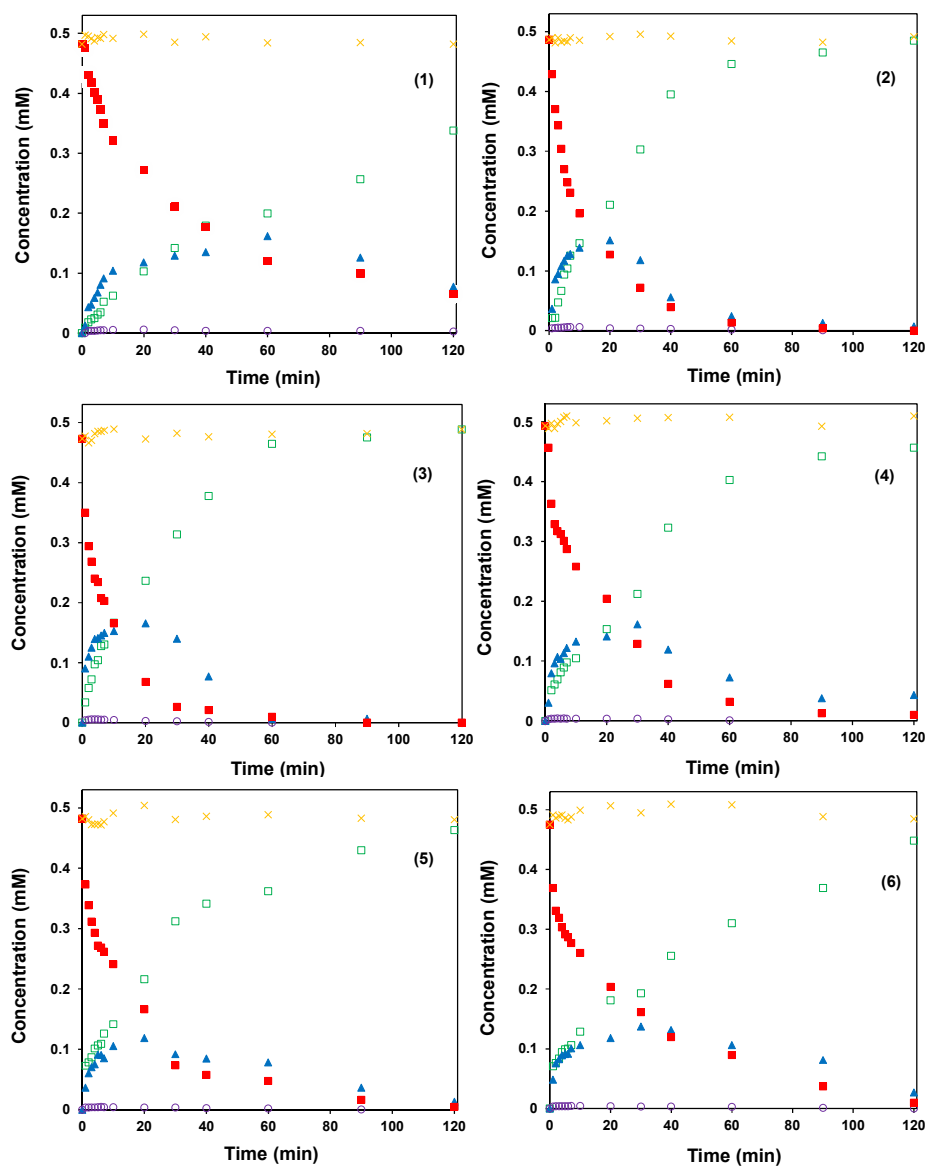


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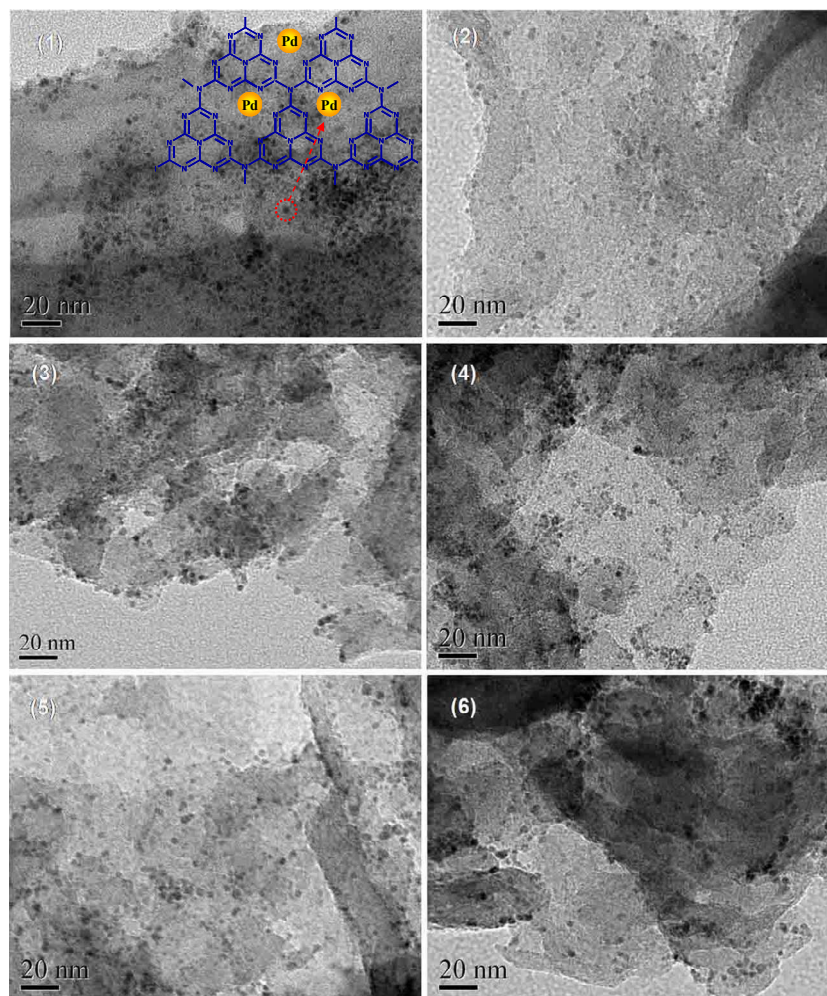


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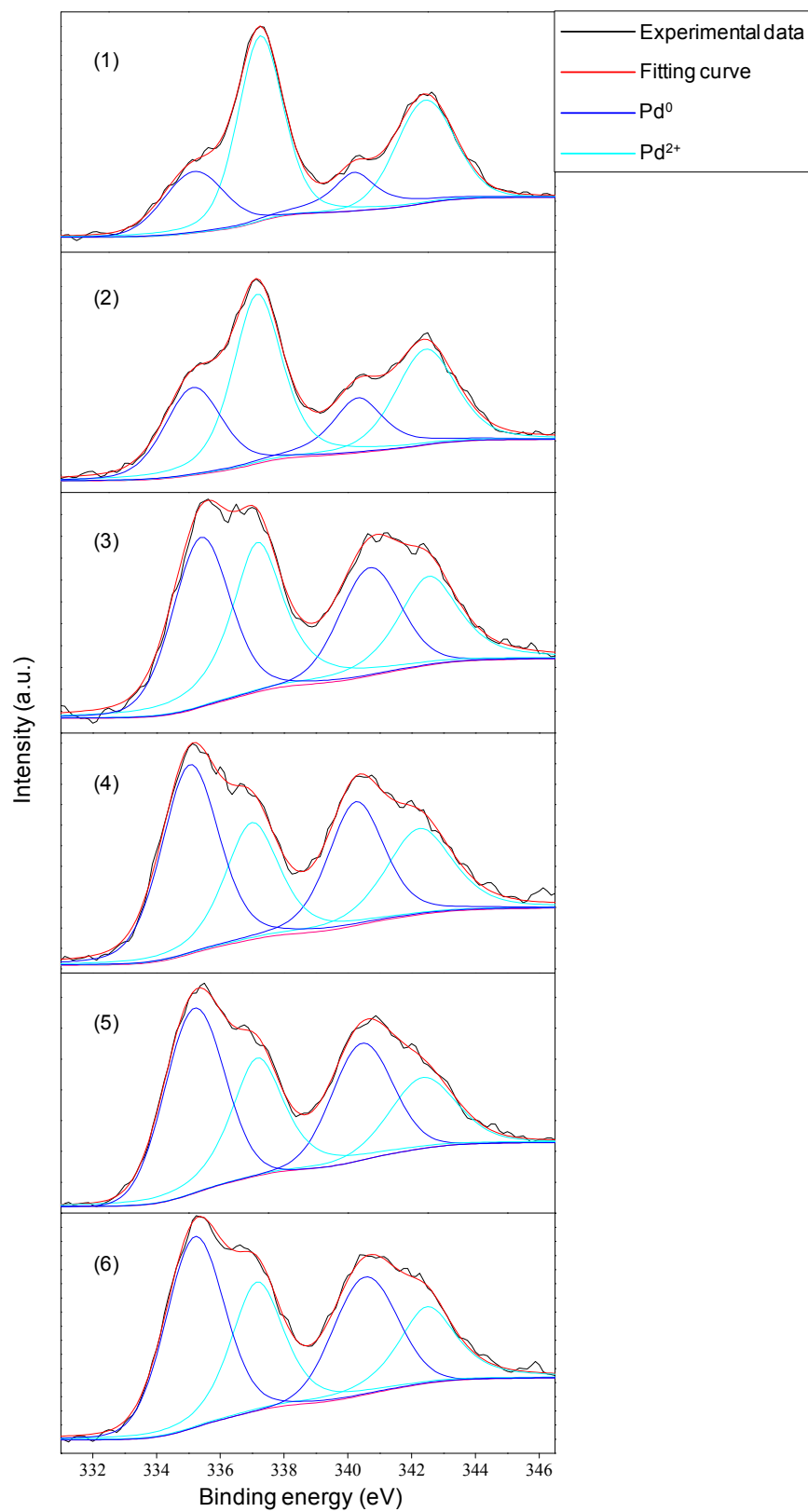


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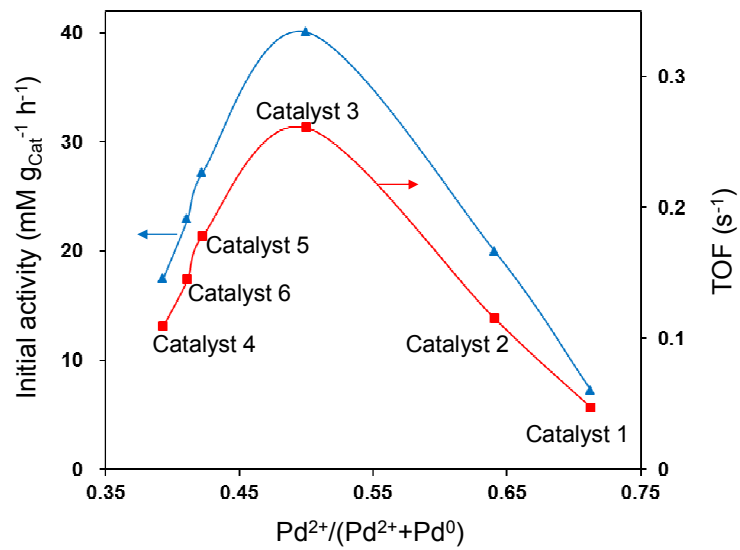


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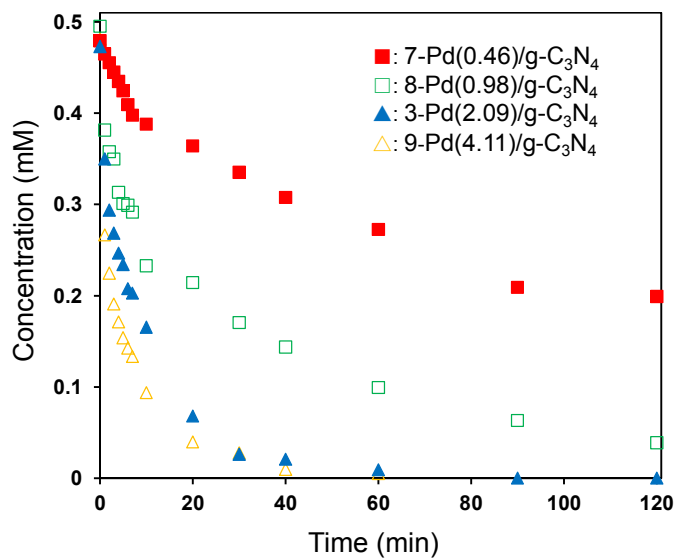


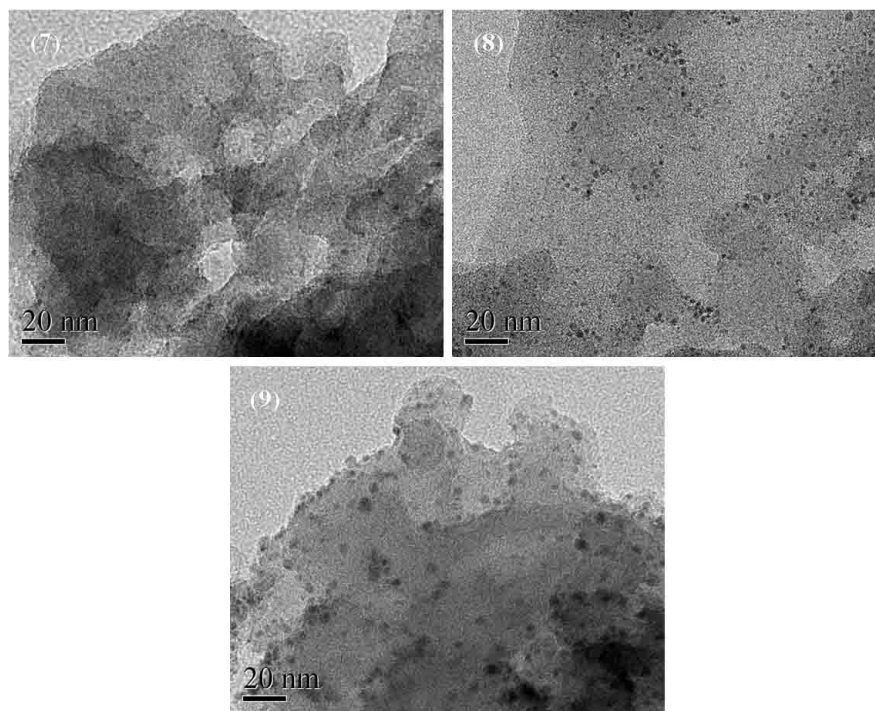
Figure 6:

Figure 7:

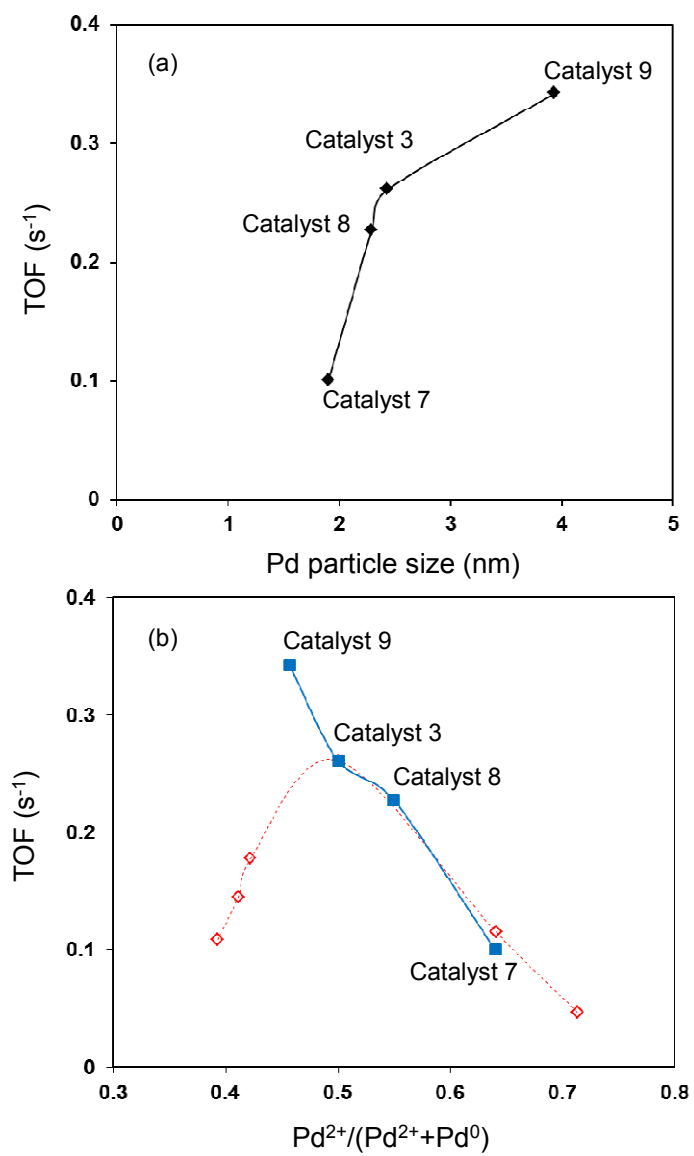


Figure 8:

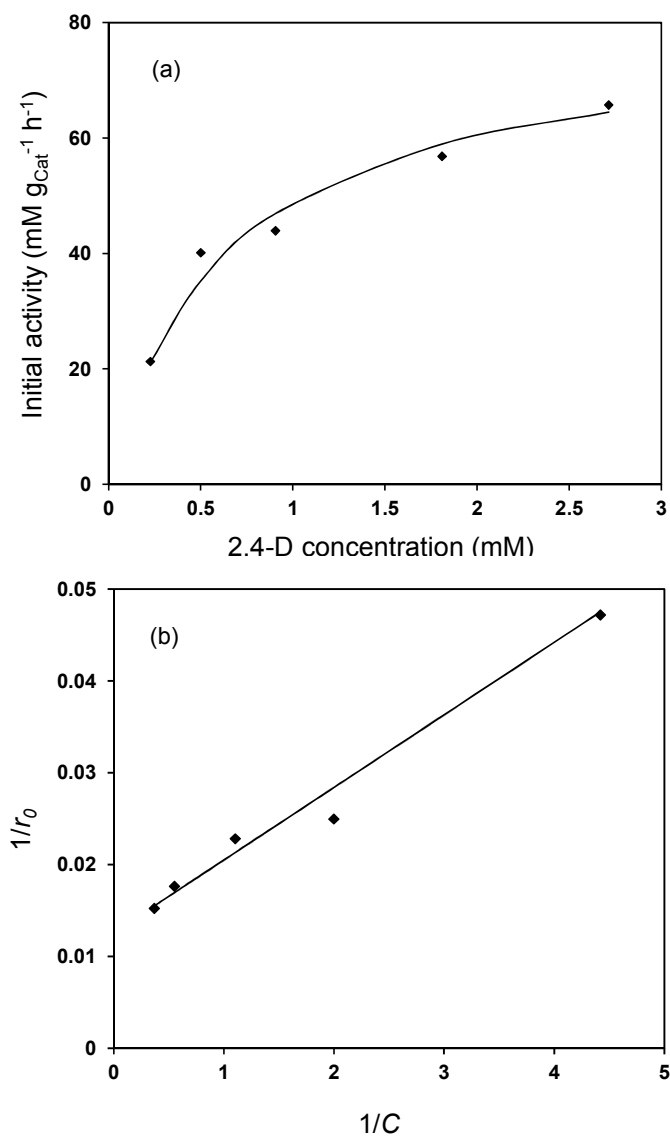


Figure 9:

