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## **ABSTRACT**

With the imposition of more stringent regulations governing the disposal and use of sewage sludge, the need to develop more cost-effective and environmentally benign re-uses of sewage sludge is of particular concern. Pyrolysis converting the sewage sludge to porous carbon is an emerging technology for the disposal of huge amounts of sewage sludge. In this study, a unique heteroatom-doped porous carbon was 22 prepared via the direct pyrolysis of sewage sludge with  $SiO<sub>2</sub>$ , transition metals and organic matter, the special components of sewage sludge, acted as the in-built template, the graphitizing catalysts, and the ideal precursor and nature dopant, respectively. The as-prepared N, O-doped porous carbon had a high specific surface area, numerous heteroatoms, good electrical transport properties and a meso-/macroporous composite. It exhibited favorable charge storage capacity and good stability over 10000 cycles. The supercapacitor performance results from its hierarchical porous structure and heteroatom doping effects, which combine electrical double-layer capacitors and Faradaic contributions. Our protocol demonstrates a new approach for the potentially eco-friendly benign re-use of sewage sludge and provides a proven technique for synthesizing electrode materials as promising candidates for electrochemical energy storage.



## **1. Introduction**

Sewage sludge, which is the residue generated from the activated sludge method, consists of organic material, mainly dead bacterial cells and organic pollutants, and inorganic components in the form of silica, iron salts, calcium oxide, alumina, magnesium oxide and a wide variety of transition metals (e.g., Cr, Co and Ni). The European Environmental Agency defines it as "a future waste problem". [1, 2] With the increasing generation of sewage sludge around the world, the disposal of sewage sludge has remained a thorny issue to date.[3] Recently, this issue has been further aggravated by the imposition of more stringent regulations governing the disposal of sewage sludge. Traditional options for sludge disposal such as combustion, landfilling or ocean dumping are no longer acceptable.[4, 5] In this situation, the initiation of more cost-effective, environmentally benign re-use of sewage sludge is certainly necessary from an environmental standpoint.[6, 7]

Sludge pyrolysis, different from sludge combustion, is a proven, innovative technology that can convert approximately half of the organic matter in sewage sludge into useful bioenergy (oil and gas). This process can also immobilize the rest of the organic and inorganic matter into a stabilized form of pyrolytic residue (biochar).[8, 9] Furthermore, sludge pyrolysis is often carried out under inert atmospheric conditions, which precludes the production of highly toxic dioxin-like compounds and particulate matter (e.g., PM2.5). The gases and oils produced in the sludge pyrolysis process can be used as renewable liquid fuels and chemical feedstocks.[10, 11] However, no

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value-added utilization has been found for biochar, which is a carbonaceous matrix byproduct that is environmentally resistant.

Supercapacitors are energy storage devices that accumulate energy in the form of electrical charge and bridge the gap between dielectric capacitors and batteries. These devices are attracting considerable attention due to their high specific power, short charging time and long cycle life.[12, 13] Porous carbonaceous materials have been found to be promising candidates for electrical double-layer capacitors (EDLCs) because they possess a large specific area, a more favorable cycle durability and a high level of electrical conductivity.[14, 15] Recently, the synthesis of porous carbonaceous materials derived from waste and biomass for making energy storage materials has attracted considerable attention. For instance, heteroatom-doped porous carbon flakes, porous carbon materials and hierarchically porous carbon nanosheets, which were prepared via carbonization of human hair fibers, broad beans and waste coffee grounds respectively,[16-18] were used for supercapacitor electrode materials, and exhibited high specific capacitance. Compared with conventional carbon precursors (e.g., wood, coal, pitch or nutshell), the cost-effectiveness and environmental friendliness of waste and biomass-derived porous carbon materials make them more suitable for large-scale production and for various practical applications.[16-18] Although biochar produced from sludge pyrolysis holds potential for carbon sequestration, the use of sewage sludge to prepare carbon nanomaterials for EDLCs has not yet been achieved.

In this study, for the first time, we demonstrate the synthesis of

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heteroatom-doped carbon materials for EDLCs via the direct pyrolysis of the 84 "all-in-one" precursor sewage sludge. During this pyrolysis process,  $SiO<sub>2</sub>$ , a special component of sewage sludge, acts as an in-built template that prevents agglomeration and results in the formation of a unique pore size distribution. The organic matter in sewage sludge exhibited as the structure-directing templates through carbonization and graphitizing under the catalytic action of the transition metals. These organic matter abundant in nitrogen and oxygen also serve as the source of heteroatom dopant, which leads to a significant enhancement in the charge storage capacity. The as-synthesized heteroatom-doped carbon material has a high specific surface area, numerous heteroatoms, good electrical transport properties and a meso-/macroporous composite. The electrochemical results demonstrate its favorable charge storage capacity and good stability. The results of our study provide a novel route for the synthesis of heteroatom-doped carbon materials for use in energy storage devices by using a simple, low-cost, green process. This study therefore demonstrates a new approach for the value-added re-use of sewage sludge.

#### **2. Experimental section**

*2.1. Synthesis of the Sewage Sludge-derived Carbon Material.* As the raw material for this process, a dewatered sewage sludge sample was obtained from the Anting wastewater treatment plant in Shanghai, China.[7] The obtained sludge was stored at 104 -20°C before use. All other reagents were of analytical grade and were used as

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received unless otherwise stated. All of the water used was prepared with a purification system (Hitech Instrument Co., Shanghai, China).

The sewage sludge-derived heteroatom-doped carbon material was synthesized by a facile one-step pyrolysis process in a quartz tubular reactor (Fig. S1). In brief, the lyophilized sewage sludge was first placed in the quartz tubular reactor under 100 110 ml/min of  $N_2$  flow for 30 min to remove air. Then the quartz tubular reactor was 111 heated to 800 °C at a heating rate of 5 °C/min under a 50 ml/min of  $N_2$  flow, and held 112 at that temperature for 2 h. After being cooled to ambient temperature in the  $N_2$  flow, a resultant black power was obtained and designated as SS-800. The SS-800 was 114 immersed in 20 wt% HF to etch-out the  $SiO<sub>2</sub>$ , then washed until the pH reached 7, and dried at 100°C. The product of this process was the sewage sludge-derived carbon nanomaterial (SS-NC).

*2.2. Characterization.* Scanning electron microscopy (SEM; FEI Nova-Nano, The Netherlands) was used to image the morphology of the as-synthesized sewage sludge-derived nanomaterials. The analysis of the surface area, pore diameter and volume was carried out by using the Brunauer-Emmett-Teller (BET) method on an AUTOSORB-IQ instrument (Quantachrome Co., USA). The x-ray diffraction (XRD) patterns were measured with an X' Pert PRO system (Philips Co., The Netherlands) to characterize the crystal structure of the nanomaterials. The functional groups of the as-prepared catalysts were determined by Fourier transform infrared (FTIR) spectra recorded with a VERTEX 70 FT-IR (Bruker Co., Germany) and by Raman analysis with a laser Raman spectrometer (ProTT-RZRaman-B2, Enwave Optronics Inc.,

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*2.3. Electrochemical Characterization.* All of the electrochemical tests were carried out on a CHI760E electrochemical workstation (Shanghai Chenhua Instruments Co., China) at room temperature in a conventional three-electrode system. 137 An aqueous solution of  $0.5 M Na<sub>2</sub>SO<sub>4</sub>$  was used as the electrolyte, a platinum wire was used as the counter electrode and an Ag/AgCl electrode served as the reference electrode. To prepare the work electrode, a slurry containing 80 wt% active material 140 (e.g., SS-800, SS-NC), 10 wt% carbon black (Vulcan XC-72R, surface area 254 m<sup>2</sup>/g, Cabot Co., USA) and 10 wt% polytetrafluoroethylene was mixed and loaded on a nickel foam substrate. After being dried in an oven at 353 K for several hours, the as-prepared work electrode was pressed at 15 MPa to assure good electrical contact between the nickel foam substrate and the active material. The electrode was then further dried in an oven at 373 K for several hours. The total mass of the active 146 materials on the nickel foam substrate was about  $2\neg 3$  mg per electrode with a surface 147 area of  $1.0 \text{ cm}^2$ .

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where *C* (F/g) is the discharge specific capacitance, *I* is the discharge current, *∆t* is the discharge time consumed in the potential range of *∆V* and *m* (g) is the weight of the active materials loaded on the work electrode.

## **3. Results and discussion**

*3.1. Textural Properties of the As-synthesized Nanomaterials.* The surface morphology and structure of the as-synthesized sewage sludge-derived nanomaterials were examined using SEM, and the typical images are shown in Figure 1. Numerous particles with diameters ranging from about 20 nm to 2 um were identified by EDX as 166 being composed of SiO<sub>2</sub>, a special component of sewage sludge. These particles, inlaid into the nanomaterials derived from the sewage sludge (Figs. 1A and B), acted as the in-built template during the synthesized process. This template prevented

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agglomeration and resulted in the formation of mesoporous structures combined with graphitization or evaporated of the organic matters in sewage sludge during the 171 pyrolysis process (Figs. 1A and B). The highly porous structures around the  $SiO<sub>2</sub>$ particles (Fig. 1B) were formed by the partial graphitization of the organic matter as 173 the carbon precursor. [19] After being immersed in HF, all of these  $SiO<sub>2</sub>$  particles vanished. Also, the rough mesoporous structures displayed accumulations of numerous particles with nanometer-sized diameters that increased the surface area of the catalyst (Figs. 1C and D). This accumulation was made further evident by the increased BET surface area of the as-synthesized nanomaterial SS-NC compared with 178 that of the SS-800 (Table 1).

The surface area and pore structure of the as-synthesized sewage sludge-derived nanomaterials were analyzed by the nitrogen adsorption-desorption method. The representative results for SS-800 and SS-NC (Fig. 2A) showed characteristic type IV curves (according to the IUPAC classification) with sharp capillary condensation steps that are typical features of mesoporous solids.[20] The isotherms of the SS-800 184 and SS-NC all had a clear upward trend at a low relative pressure  $(P/P_0 < 0.4)$ , suggesting that the as-synthesized nanomaterials were rich in micropores. The appearance of a sharp upward-type H3 hysteresis loop at *P*/*Po* > 0.4 implied the presence of abundant mesopores in the nanomaterials[16, 21]. At high relative pressures before 1.0, the curve exhibited a slight upward tendency, which could be ascribed to the internal macropores that represented the accumulation of particles present in the nanomaterials.

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*3.2. Structural Characterization of the As-synthesized Nanomaterials.* XRD was used to investigate the phase structure of the as-synthesized sewage sludge-derived 204 nanomaterials (Fig. 2C). Obvious diffraction peaks at  $2\theta = 20.9^{\circ}$  and  $26.7^{\circ}$  were observed for the SS-800. These peaks corresponded to the typical crystallite structures 206 of  $SiO<sub>2</sub>$  (JCPDS, File No. 33-1161) that originate from sewage sludge. However, such peaks disappeared in the SS-NC, indicating the total removal of the hard template. This development was further confirmed by the disappearance of the characteristic 209 asymmetric stretching vibrations of the Si-O-Si  $(1036 \text{ cm}^{-1})$  peak in the FTIR (Fig. S2A) and the elemental composition of the nanomaterials (Table 1). The HF wishing process could remove most of the unwanted elements. No Si content was detected for

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the SS-NC, and this disappearance of Si was accompanied by an increase in the C content from 31.13% to 51.14%.

The amount of Fe content in the sewage sludge and in the as-synthesized nanomaterials was significant, while the content of other heavy metals was relatively low (Fig. S2 and Table 1). The presence of heavy metals such as Fe and Cr would 217 tend to improve the degree of graphitization. [19] A well-developed peak at  $22.3^\circ$  and a weak peak at 43.8°, which corresponded to the (002) and (100) spacing of the graphene stacks, respectively,[16] could be clearly observed. The pattern of the 220 SS-NC also showed several peaks at  $15.4^{\circ}$ ,  $29.5^{\circ}$ ,  $30.9^{\circ}$ ,  $39.2^{\circ}$ ,  $47.1^{\circ}$  and  $51.5^{\circ}$ , which could be attributed to the pentlandite (JCPDS, File No. 08-0090) (Fig. 2C). This pattern suggested the existence of iron sulphide, which is also a type of energy-storage material and may have contributed to the excellent electrochemical performance.[22] It should be noted that there was still some N and O content detected (Table 1), which would suggest that the as-synthesized nanomaterials were N- and O-doped.

FTIR and Raman spectra were used to characterize the structures of the as-synthesized nanomaterial surfaces (Fig. S3). Comparing the FTIR spectra of SS-800 and SS-NC, it could be clearly seen that the characteristic peaks of carbon 230 nanomaterial ranging from to  $1750$  cm<sup>-1</sup> appeared on both curves. These peaks indicated that the framework structures and functional groups were analogous to each other (Fig. S2A).[23] The two peaks in the Raman spectra at around 1335 and 1532 233 cm<sup>-1</sup> were the characteristic D and G bands of carbon, which reflected the degree of

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disorder and the level of graphitization in the carbon materials, respectively (Fig. S2B).[16, 18, 23] These measurements suggested that the obvious G peak, which accorded with the XRD results, was formed by the partial graphitization of the organic materials as carbon precursors under the catalytic action of the critical toxic heavy metals (e.g., Fe, Cr, Co and Ni) that were uniformly distributed in the sewage sludge. The relatively higher D peak implied defects from the ideal graphitic lattice, which might have been caused by the heteroatom doping effects. The significantly decreased numbers of peaks in the SS-NC compared with those in the SS-800 indicated the removal of impurities, e.g., inorganic matter, accompanied with the 243 etching-out of the in-built  $SiO<sub>2</sub>$  template. This process would tend to generate considerable quantities of porous structures, increase the surface areas of the as-synthesized nanomaterials and expose the functional groups in the carbon wall to the pore surfaces.

XPS analysis was used to further analyze the content and chemical state of the elements in the as-synthesized nanomaterials (Fig. 3A). The binding energies were calibrated with respect to the C 1s peak at 284.6 eV. Obvious C 1s and O 1s peaks and fine N 1s, Fe 2p and S 2p peaks were all observed as expected. Compared with SS-800, the intensity ratio of Si 2p vanished, demonstrating the etch-out of the 252 in-built  $SiO<sub>2</sub>$  template in accordance with the above-described results. As the positions of the elemental peaks depended on the local chemical environment, high resolution scans of C, O and N were performed and deconvoluted to obtain the corresponding atom binding states by searching for the optimal combination of

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Gaussian bands (Figs. 3B, C and D). In the case of the C1s XPS spectrum of SS-NC,



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capacitance of many other EDLCs reported previously.[16-18] The quasi-rectangular shape of the CV curve could still be maintained with little distortion even when the scan rate rose to 100 mV/s (Fig. 4B), which indicated that rapid ion transport and good rate capability could operate in the SS-NC. The distortion of the CV curve reflected the universal characteristic that ion diffusion and transport on the EDLC electrode surface are restricted at high scan rates.

Galvanostatic charge/discharge experiments were carried out at different current densities to further explore the capacitance performance and estimate the specific capacitance of the SS-NC. The appearance of shapes that were almost isosceles triangles demonstrated the ideal charge and discharge characteristics for EDLCs with low dynamic voltage drops and almost 100% Coulombic efficiency over a large voltage range.[18, 26] The insignificant dynamic voltage drop indicated a low internal series resistance, which could also be demonstrated by the EIS (Fig. 5A). The SS-NC had a specific capacitance of 109.73 F/g at a current density of 0.5 A/g (Fig. 4D), which was marginally higher than the previous reports for 100% carbon nanotube (CNT) film (24 F/g) or pristine CNT paper (32 F/g).[18] The 55.26% decrease of the capacitance with a current density increase from 0.5 to 8.0 A/g was attributed to the insufficient electrolyte ion diffusion kinetics at higher operating current densities. These diffusion kinetics would reduce the amounts of electrolyte ions accumulated onto the electrode interfaces and result in the decrement of specific capacitance.[18, 24]

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performance. A greater than 99% retention of the initial capacitance of SS-NC was observed after 10000 charge/discharge cycles at a current density of 1 A/g, which indicated its excellent cycling stability (Fig. 5B).

*3.4. Significance of This Work.* We synthesized a unique heteroatom (N, O) doped porous carbon nanomaterial, SS-NC, via direct pyrolysis of the "all-in-one" precursor sewage sludge. This material exhibited favorable charge storage capacity with excellent stability and durability. The unique qualities of this carbon nanomaterial and its favorable electrochemical performance as a supercapacitor stem from the particular compositions of sewage sludge and the proper utilization of almost all of the content of the sludge in synthesizing this carbon material. The organic matter in sewage sludge, which is mainly composed of carbon, hydrogen, oxygen and nitrogen, worked as an ideal precursor and nature dopant for the synthesis of heteroatom (N, O) doped porous carbon nanomaterials. The doping of nonmetal 355 heteroatoms in the  $sp^2$  carbon framework not only improved the electrical conductivity and the wettability between the electrodes and electrolytes, but also induced additional pseudocapacitance via reversible redox reactions, consequently improving the capacitive performance of the SS-NC as the electrode.[16, 18, 24]

 The  $SiO<sub>2</sub>$  content in sludge was used as the in-built template. The critical toxic heavy metals (e.g., Fe, Cr, Co and Ni) that are uniformly distributed in sewage sludge with different phases were used as the "in-built catalysts" to catalyze the partial graphitization of the numerous special components of organic matter as carbon precursors during the pyrolyzation process.[19] The intrinsic hierarchical pore

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364 structures of the SS-NC were formed due to the combined effects of the in-built  $SiO<sub>2</sub>$ template that prevented agglomeration and the uniformly in-built heavy metal catalysts that produced graphitized areas with a three-dimensional stacking order, resulting in transition-metal-containing carbon materials with essentially highly porous during the pyrolyzation process.[19, 28] These hierarchical pore structures with their unique designs could offer abundant mesopore and macropore structures that could improve the migration and diffusion of the electrolyte ions, resulting in a decreased diffusion distance and high power performance.[29] The micropores within the walls of the mesopores and macropores could supply a highly effective specific surface area for double-layer capacitance to obtain a high specific capacitance and a favorable electrochemical energy storage performance.

The generation of sewage sludge around the world is continually increasing and now exceeds annual totals of 30 million tons in China, 10 million dry tons in the EU and 5.6-7 million dry tons in the US, respectively.[2, 5, 7] In this situation, the need to develop a more cost-effective and environmentally benign value-added re-use of sewage sludge is of particular concern. Our protocol uses the proven pyrolysis technique to convert sewage sludge into a unique porous carbon nanomaterial for the sustainable development of low-cost energy storage devices. This simple and easy-to-handle process is suitable for large-scale industrial production. We suggest that our approach deserves particular attention not only as an eco-friendly and value-added way of re-using sewage sludge, but also as a means of easy fabrication of a low-cost heteroatom-doped nanocarbon composite with a favorable charge storage

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capacity. The sludge source and property, especially the C content, do has important influence on this preparation. Thus dewatered sewage sludge from domestic wastewater treatment plant is more approach.

Although the specific capacitance of the as-synthesis SS-NC is intermediate in all of the reported carbon materials,[16-18, 30] the excellent stability and durability of these materials makes them promising candidates for energy storage devices in many electronics products. Further studies are needed to investigate possible methods of 393 chemical activation (KOH activation and carbonized in  $NH<sub>3</sub>$  flow for instance),[16] which are expected to enable additional increases in the specific capacitance of the sewage sludge-derived carbon material by increase its specific surface areas and the N content.

## **4. Conclusions**

In summary, a unique heteroatom (N, O) doped porous carbon nanomaterial, SS-NC, 401 was synthesized via the direct pyrolysis of sewage sludge, with  $SiO<sub>2</sub>$  used as the in-built template, transition metals, the critical toxic components of sewage sludge, used as the graphitizing catalysts, and organic matter, which is mainly composed of carbon, hydrogen, oxygen and nitrogen, worked as an ideal precursor and nature dopant. The SS-NC exhibited favorable charge storage capacity, with a specific 406 capacitance of 109.73 F/g in 0.5 M  $Na<sub>2</sub>SO<sub>4</sub>$  at a current density of 0.5 A/g, and excellent stability and durability over 10000 charge/discharge cycles. This high

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518  $\frac{b}{c}$ : The contents of C and N were obtained by Elemental Analyze.

519  $\cdot$  <sup>c</sup>: The content of O was obtained by EDX.

520 <sup>d</sup>: The contents of Si and metals were obtained by ICP.

<sup>517 &</sup>lt;sup>a</sup>: Calculated from the Barrett-Joyner-Halenda equation using the desorption isotherm.



with its entire range shown in the inset. (B) Long-term cycling performance of the

544 SS-NC during 10000 charge/discharge cycles at a current density of 1 A/g.













## **Graphical contents entry**

A unique heteroatom (N, O) doped porous carbon nanomaterial with favorable charge storage capacity and excellent stability and durability was synthesized via direct pyrolysis of the "all-in-one" precursor sewage sludge.

