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1	Fabrication and design of a toxic gas sensor based on polyaniline/
2	titanium dioxide nanocomposite film by layer-by-layer self-assembly
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10 Abstract

11 A sensitive Polyaniline (PANI)/ titanium dioxide (TiO₂) based toxic gas sensor deposited on quartz crystal 12 microbalance (QCM) chip was fabricated and developed through electrostatic layer-by-layer (LbL) self-13 assembly (SA) with polyaniline (PANI) and titanium dioxide (TiO₂) sol as original materials. The synthesis 14 process and the obtained nanocomposite were confirmed through home-made measurement set-up, field-15 emission scanning electron microscopy (FE-SEM), transmission electron microscopy (TEM), fourier transform 16 infrared spectroscopic (FTIR) and X-ray diffraction (XRD), which demonstrates an thin PANI/TiO₂ 17 nanocomposite sensing film was successfully achieved by LbL self-assembly. The sensor response was found 18 greatly influenced by the number of deposited layers. The resulting PANI/TiO₂ based gas sensor exhibited 19 good sensitivity and smooth shift in terms of responses based on frequency data than that based on resistance 20 data. It exhibited high sensitivity toward 10 ppm of three different toxic gases (ammonia, hydrogen sulfide and 21 trimethylamine) with evident frequency shift, fast response and recovery time. The sensor was further 22 demonstrated possessing excellent reversibility, long-term stability, as well as accepted selectivity with 23 significant selectivity toward NH_3 , and trimethylamine (TMA), and H_2S followed by. In real-time application, 24 the designed corresponding examination set-up based on the obtained PANI/TiO₂ based sensor exhibited excellent performance and accurate evaluation for three typical foodstuffs. The PANI/TiO₂ nanocomposite 25 26 based gas sensor coated on QCM substrate via LbL self-assembly provides a promising efficient sensor to 27 detect toxic gases in relative low concentrations.

28 Keywords: nanostructure, polyaniline/titanium dioxide (PANI/TiO₂), nanocomposite, gas sensor, toxic

29 gases

31 Introduction

32 With the wide and extensive use of gas sensors in food quality monitoring, environment protection, health care, industrial production, and society safety¹⁻⁴, characteristics such as high sensitivity, good reversibility, excellent 33 34 reproducibility, and long stability of gas sensors are strongly required. Therefore, developing novel and 35 efficient sensitive materials has been greatly promoted. Among various known materials, semiconducting 36 polymers such as polyaniline (PANI), polypyrrole, and polythiophehe have attracted great interest because of their prominent advantages of low cost, flexible modification, facile synthesis, and friendly operating 37 condition⁵⁻⁷. PANI is one of the most popular semiconducting polymer and has been extensively investigated 38 39 because of its additional unique doping chemistry and high conductivity. Pavlínek et al. investigated the 40 electric conductivity changes of polyaniline after the solidification and during the melting transition in the function of conducting polymer concentration⁸. Previous literatures have also intensively investigated on the 41 mechanisms, structural aspects, physicochemical characteristics and the applications of polyaniline⁹⁻¹⁰. 42 43 However, its fabrication and application are relatively limited because of its low processing ability, poor mechanical strength, and environmental stability. 44

To address the problems, inorganic metal oxides such as ZnO₂, WO₃, and TiO₂ are introduced in the synthesis 45 46 with organic polymer. According to previous study from Mohammad et al and An et al., this heterogeneous 47 organic-inorganic material exhibited good properties and unique electrical, catalytic, optical, and sensing properties allowing optimized and expanded applications¹¹⁻¹². The improvement is attributed to structure 48 49 modification, extended surface area, as well as potential interaction. Among many metal oxide nanoparticles, 50 TiO₂ has been reported to be an excellent partner for PANI. Su et al. found that different PANI/TiO₂ mixture ratios have significant influence on composite conductivity¹³. Karim et al. revealed that different crystal forms 51 of TiO₂ and oxide forms of PANI significantly affect composite characteristics¹⁴⁻¹⁵. For the synthesis of 52 PANI/TiO₂ nanocomposites, several methods such as chemical oxidative polymerization of aniline in the 53 presence of TiO₂¹³, electrochemical polymerization of aniline, polymerization of aniline using reverse micelles, 54

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ultrasonic, sol-gel methods, and physical mixing have been employed¹⁶⁻¹⁸. However, most of them are focused **RSC Advances Accepted Manuscript**

on the preparation of PANI nanostructures via in situ polymerization in the presence of TiO₂ nanoparticles; 56 only limited studies are related to the layer-by-layer (LbL) synthesis approach¹⁹⁻²⁰. Compared with 57 58 conventional in situ polymerization, LbL self-assembly exhibits attractive advantages of fabricating ultrathin film, saving energy, facile operation, and improved versatility. More importantly, the synthesis process and the 59 60 thickness of sensitive film can be easily visible and controlled, which are critical for promoting sensor properties. However, disadvantages still exist. The limited studies mostly measured the resistance parameter 61 62 based on silicon substrates. However, the resistance value is usually tremendously high with some noise signal because TiO₂ nanoparticles are insulated, thereby leading to difficulty in measurement, reduced sensitivity, and 63 complex data process. In addition, noise is also introduced by incomplete electron attachment, inconsistent 64 65 film thickness, and circuit resistance. To overcome these problems, studies have focused on the use of innovative materials such as piezoelectric materials. 66

67 In this research, a toxic gas-sensitive film was deposited on guartz crystal microbalance (OCM), which was 68 developed as a highly sensitive mass sensor based on the piezoelectric properties of quartz crystal. The primary 69 principle of QCM sensors is based on the physical or chemical interaction between the sensitive film and the target gas resulting in mass change (Δm), which is in the function of the resonant frequency change (Δf) of 70 QCM crystal. Their relationship (Δm and Δf) could be illustrated and demonstrated by the Sauerbrey 71 72 equation, which shows that a mass change of nano-scale can cause observed frequency shift, indicating extremely high sensitivity²¹. Moreover, given that different sensitive films correspond to different target gases, 73 74 thereby specific gas sensors can be designed by coating special films on the surface to realize satisfactory 75 selectivity and flexible processability. This possible due to the P-N junction is considered to be generated 76 between adjacent layer of PANI and TiO₂ layers, which enhances the conductivity of prepared polymer. When 77 exposure to different toxic gases, the absorption ability and the number of exchanged electrons are probably different, leading to different frequency shifts, which therefore improves the conductivity and selectivity of the 78 79 fabricated sensitive film. In addition, sensor behaviors based on frequency measurements perform much better

than those based on chemical resistance because of high sensitivity, high signal-to-noise ratio, good reversibility, and easy operation. Therefore, the QCM sensor has been widely used in biomedical engineering, biochemical analysis, analytical science, and industry monitoring $^{22-24}$. However, few studies have investigated the nanocomposite sensitive film of PANI/TiO₂ by depositing on QCM by LbL and then examining its properties for real-life applications, *e.g.* shelf-life evaluation of easy rotten foodstuffs.

85 In this work, with QCM as substrate and as-prepared PANI and TiO_2 colloid as starting materials. An ultrathin 86 nanocomposite of PANI/TiO₂ was fabricated and its corresponding gas sensor deposited on QCM via a facile 87 electrostatic LbL self-assembled approach was achieved. The process and the so-resulting sensitive film were 88 fully characterized via home-made examine set-up, field-emission scanning electron microscopy (FE-SEM), 89 transmission electron microscopy (TEM), and X-ray diffraction (XRD) analysis. Sensor performance based on 90 frequency and resistance data were accordingly compared and analyzed before further examination. The 91 sensitivity, reversibility, and stability of the so-obtained QCM gas sensor in a corresponding E-nose system 92 were examined with three pure targeted gases by observing dynamic responses. The corresponding home-made 93 measurement device based on the QCM gas sensor was examined by detecting toxic VOCs, involved in NH₃, 94 H₂S and trimethylamine (TMA), which emitted from three typical types of foodstuff during one week of 95 storage.

96 **Experimental**

97 Reagents and chemicals

Aniline was purchased from Alfa Aesar and distilled at reduced pressure. Ammonium persulfate (APS) was
purchased from Wulian Chem. Co. Titanium (IV) isopropoxide and poly styrenesulfonic acid (PSSA, MW:
75000, 30 wt.% in water) was purchased from Alfa Aesar. Hydrogen peroxide (30% wt), concentrated sulfuric
acid (98% wt), concentrated nitric acid, and polydiallyldimethyl ammonium chloride (PDDA, Mw; 200,000–
350,000, 20 wt.% water solution) were purchased from Sigma–Aldrich Co.

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Preparation of polyaniline and titanium dioxide

PANI was synthesized via solution polymerization of aniline with APS as oxidant and PSSA as soft template. The resulting PANI was considered as PANI–PSSA in this research. Accord to previous literature¹⁹, the molar ratios of aniline/ APS/PSSA was set at $1/1/1^{19, 25}$. Commonly, water vapor is a typical interfering gas in gas monitoring, and it should be considerably avoided in designing gas sensors. PANI–PSSA exhibited good conductivity and good solubility in water.

109 TiO_2 sol was synthesized via peptization of precipitation from titanium (IV) isopropoxide in the presence of 110 nitric acid²⁶. The molar ratio of titanium isopropoxide to deionized water was controlled at 1/200. The specific 111 procedure was as follows: 15 mL of titanium isopropoxide was dropwise added into 185 mL of deionized 112 water with vigorous stirring at room temperature. A white suspension was immediately observed. Afterwards, 113 1.3 mL of concentrated HNO₃ was added, and the suspension was transferred to an open flask and heated at 114 85 °C with stirring for 8 h–12 h. A semi-transparent light blue TiO₂ sol was then obtained.

115 Fabrication of QCM sensor deposited by PANI–PSSA/TiO₂

116 The designed QCM gas sensor coated with PANI-PSSA/TiO₂ was fabricated via electrostatic LbL self-117 assembled method. The specific procedure was as follows: a prepared QCM sensor was treated with a piranha solution (30% H_2O_2 : 98% $H_2SO_4 = 1:3$, v/v) for 30 min to increase the concentration of hydroxyl and carboxyl 118 119 groups on the gold surface of the QCM sensor. The treated sensors were decorated with three bilayers of 120 PDDA and PSS (PDDA/PSS)₃ by alternately immersing into 2 wt.% of PDDA solution and 2 wt.% of PSS 121 solution three times. After each immersion, the electrode was rinsed with deionized water and dried with dry 122 N₂. The bilayers of TIO₂ and PANI–PSSA were self-assembled on the gold electrode of the OCM decorated with $(PSS/PDDA)_3$ LbL. The decorated electrode was alternately immersed in 1 mg/mL of TiO₂ sol (pH = 1.5, 123 124 adjusted by HCl, positive charge) and PANI-PSSA solution (pH = 1.5, negative charge) for 10 min. After each 125 immersion, the electrode was rinsed with HCl solution (pH = 1.5) for 60s and then dried with N₂. The 126 electrode covered with the desired number of bilayer of PANI-PSSA/TiO₂ was further deposited with a layer

of PANI–PSSA by dip coating in PANI–PSSA solution (1 mg/mL) without rinsing¹⁹. Finally, the fabricated
 gas sensor was obtained.

129 Characterization of the QCM gas sensor

The general morphologies of PANI–PSSA, TiO₂, and LbL self-assembled ultrathin films were observed via FE-SEM (Hitachi S4800, 3 kV accelerating voltage) and TEM (JEOL Jem-1230, 60 kV accelerating voltage). Crystallinity and crystal phase analysis were carried out via XRD (PAN analytical X Pert PRO, Cu K α radiation $\lambda = 1.5418$ A) in the range of 2 θ of 5°–80°. The Fourier transform infrared (FTIR) spectra of PANI– PSSA/TiO₂ were obtained in the range of 4000 cm⁻¹ to 400 cm⁻¹ by using a Bruker Vector 22 infrared spectrometer (cast from N, N-dimethyl formatmide solution). The LbL self-assembled growth of PANI/TiO₂ bilayers was monitored via QCM analysis (QCM, Biolin ZCEC-100768F, 8 MHz QCM gold electrode).

137 Measurement of the QCM sensor in E-nose system

The gas-sensing detection of the QCM sensor coated with $PANI-PSSA/TiO_2$ was conducted using a homemade gas-sensing system that includes a gas configuration part and sensor response examination set, as shown in Fig. 1.

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Fig. 1 Schematic diagram of QCM gas sensor measurement system

In the gas configuration part, four mass flow controllers (MFC) with their corresponding valves were employed to accurately test the gases at different concentrations. Before sending to the gas sensing chamber, the target gas and resin gas were mixed first in a gas mixing chamber, which is in constant pressure and humidity, to avoid the interference from humidity and non-uniform pressure. The last MFC and valve were designed to ensure that only the specific concentration of gas or dried gas can flow, that is, the given tested gas or resin gas was alternatively injected into the gas sensing chamber.

148 The sensor response examination set was designed to measure sensor response, record data, and display 149 response curve. It consists of three units, as illustrated in Fig. 1. The QCM sensors (test and reference sensor)

150 and the corresponding driver oscillator circuits were fixed in the sealed gas sensing chamber at room 151 temperature. The power supply, frequency counter circuit, signal conditioning circuit, and data acquisition card 152 (DAQ 6602 card) constitute the signal processing unit and cooperate to calculate frequency, filter noise signal, and communicate with a computer. The resonant frequency of OCM was measured in this set. By comparison, 153 the impedance change of the PANI/TiO₂ based gas sensors was also recorded by Ouartz Crystal Analyzer 154 155 QCA922 (Princeton Applied Research, Oak Ridge, TN, U.S.A). The virtual instrumental software was used as the "brain" in recording, reading, displaying, and analyzing data by using different pattern recognition 156 157 technologies. In this experiment, three different test gases, namely, NH₃, H₂S, and trimethylamine (TMA), 158 were examined separately from a concentration range of 10 ppm to 250 ppm by recording their sensor response 159 of Δf and ΔR .

160 **Results and discussion**

161 Characterization of the PANI–PSSA/TiO₂ nanocomposite

The general morphology of sensitive composite significantly affects the sensor properties²⁷⁻²⁸. Specifically, excellent sensitivity and good reversibility of PANI/TiO₂ based sensors mainly depended on its homogeneous dispersion, proper doping state, and good adhesion and long-term stability, therefore, their physical and chemical properties were in focus of intensively considered during the preparing and synthesizing. The process and the resulting film were fully characterized via QCM measurement set, field-emission scanning electron microscopy (FE-SEM), transmission electron microscopy (TEM), and X-ray diffraction (XRD) analysis.

The morphologies of the monolayer of PANI and TiO_2 deposited on a QCM chip were observed via SEM. For PANI deposition, the QCM chip was first treated with piranha solution and then coated with three bilayers of self-assembled PDDA/PSSA. A layer of PDDA with a positive charge was deposited on the chip before the target PANI layer, which has a negative charge. Similarly, for TiO₂ monolayer, a layer of PSSA with a negative charge was deposited on the chip before the TiO₂ layer was coated on, given TiO₂ particles having a

positive charge in acid solution. The SEM micrographs are shown in Fig. 2 (a) and (b), which clearly reveal that both PANI–PSSA and TiO₂ nanoparticles adhered well on the QCM chip. More important, they were uniformly distributed, thereby suggesting successful deposition process on the treated QCM substrate.

176 The TEM micrographs show the general dispersion and average particle diameter of PANI–PSSA and TiO_2 177 nanoparticles. As shown in Fig.2(c), TiO₂ nanoparticles, dispersed uniformly and stayed stably with a diameter ranging from several nanometers to tens of nanometers. Fig.2 (d) is the SEM image of PANI particles, it is 178 179 observed that PANI particles were also dispersed well in deionized water with a diameter at several 180 nanometers. Clearly, both TiO₂ and PANI had a constant diameter range, indicating relatively uniform particle 181 size. Moreover, after storing for three months at ambient temperature, both solutions remained stable with no 182 agglomeration. As shown in Fig.3 inset image, the PANI-PSSA solution were dark green (left), which might be ascribed to the emeraldine salt of PANI (dark green) doped by PSSA, whereas the TiO₂ solution was light 183 184 blue translucent (right). The SEM and TEM images clearly indicate that both prepared PANI and TiO₂ 185 monolayer give excellent uniform films, good adhesion on gold electrodes and allow improved properties for a successfully self-assembled process. Additionally, their excellent spherical geometry allows potential 186 187 improvement on so-resulting films, such as enlarged specific surface area and porous frame, which probably 188 results in gas diffusion occurring more easily.

Fig. 2 SEM images of TiO₂ nanoparticles (a) and PANI nanoparticles (b); TEM image of TiO₂ nanoparticles (c) and PANI nanoparticles (d)

To verify whether emeraldine salt was synthesized completely, the XRD patterns of nanostructured PANI– PSSA was observed. As shown in Fig.3, PANI exhibited a broad peak at 21 °C to 25 °C, which is ascribed to the typical crystalline form emeraldine salt and was disorderly scattered²⁹. The TiO₂ nanoparticles presented typical conspicuous diffraction peak, demonstrating the nanoparticles were well crystallized as anatase phase and in amorphous form. The resulting properties of the fabricated PANI–PSSA and colloid TiO₂ materials were proven to be suitable for LbL self-assembly.

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Fig. 3 XRD patterns of PANI and TiO₂ nanoparticles

198 To compare and characterize the obtained composite and initial materials, the FTIR spectra were investigated 199 and used to confirm the presence of emeraldine salt form of PANI in neat PANI and PANI/TiO₂. As shown in 200 Fig. 4, PANI emeraldine salt bands can be observed at 1569 [quinonoid ring stretching], 1490 [benzenoid ring stretching], 1243 [the C–N⁺ stretching in polaron form], and 1146 cm⁻¹ [the stretching vibration of –NH⁺= in 201 202 the $B-NH^+=O$ segment in the bipolaron form of PANI emeraldine salt]; the C-H out-of-plane bending vibration was at 821 cm⁻¹. At high wavenumbers, 2854 cm⁻¹ corresponded to the C-H stretching of aromatic 203 amines, whereas 3225 cm^{-1} - 3451 cm^{-1} was related to the N-H stretching of aromatic amines. Apparently, the 204 spectra of neat PANI seems to be similar to that of PANI/TiO₂ composites, which indicate that the properties 205 of PANI in the PANI/TiO₂ composites are more significant than that of TiO₂. But, actually, they were 206 207 observed differently with some peaks weakening and some slightly shifting. For instance, the bands at 1041 cm⁻¹, 618 cm⁻¹ and 588 cm⁻¹ corresponded to hydrogen sulfate counter ions were shorten, meanwhile, the band 208 at 3453 cm⁻¹ was slight shifted. This could possibly be attributed to the action of hydrogen bonding between 209 the surfaces of colloidal TiO₂ nanoparticles and the N-H groups in the PANI particles³⁰. In other words, these 210 211 observed changes indicated an interfacial interaction occurring between the PANI layer and the inorganic TiO₂ 212 layer.

213

Fig. 4 FTIR spectra of PANI and PANI /TiO₂ composite

According to previous literature, the thickness of composite film significantly influences sensor performance¹⁹; thus, the sensor response (frequency shift) as a function of different numbers of assembled bilayers was investigated. Fig. 5 shows that frequency (Δf) increased with the increasing NH₃ concentration (from 10ppm to 250ppm) for all deposited bilayers at different numbers, thereby indicating that sensor sensitivity significantly depended on the bilayer number. The composite with five bilayers exhibited a nonlinear increase with NH₃ concentrations, probably due to the saturated absorption toward high content Of NH₃. By comparison, the composite with 10 bilayers showed good performance not only over 100ppm–250ppm but

221 also at low concentrations from 10ppm to 100ppm. The composite with 15 or more bilayers showed less linear 222 trend and lower sensitivity than that with 10bilayers. It is supposed that the decrease in sensitivity was 223 associated with the difficulty in gas diffusion caused by the increase in sensing film thickness. Conclusively, 224 the nanocomposite with 10 assembled bilayers exhibited highest sensitivity to low concentrations and most 225 excellent linear variance with increasing NH_3 concentration. Therefore, it was selected as the most suitable 226 number of bilayers in this study. The progress of self-assembly (10 bilayers) was also monitored by measuring the frequency shift in QCM, as shown in inset plot of Fig. 5. Apparently, the frequency changed linearly with 227 228 increasing bilayer, thereby indicating the successful self-assembly of PANI and TiO₂ particles on the QCM 229 chip via electrostatic interaction.

230

Fig. 5 Effect of self-assembled number on the NH₃ sensitivity of the gas sensors

231 Comparison of sensor response based on frequency and resistance signal

232 The sensor performance was examined with different NH₃ concentration by using home-made measurement device. As shown in Fig. 6, the designed strategy consists of three parts: sensitivity test (labeled A), fast 233 response test without flush nitrogen (labeled B), and repeatability test (labeled C). In this test system, both 234 235 frequency and impedance change were measured and recorded simultaneously in the same condition. 236 Obviously, in Fig.6, the frequency signal shows higher sensitivity toward NH_3 and behaves much more 237 smoothly than the resistance signal. By contrast, the resistance showed lots of noise peaks over the whole 238 detection range. Specifically, in the sensitivity test (stage A), the frequency signal exhibits noticeable 239 magnitude variation ranging from 25 Hz to 75 Hz, which corresponded to low concentrations from 10 ppm to 240 50 ppm. But the magnitude change in resistance was less significant with only 10 Ohm (Ω) to 30 Ohm (Ω). 241 thereby revealing that the frequency signal has a higher resolution than resistance signal. In the fast response 242 test (stage B), the frequency signal presents obvious jumps between different concentrations; however, the impedance signal only showed continuous decrease without clear change, probably due to non-neglected noise 243 244 signal, thereby covering the effective signal. In repeatability evaluation (stage C) in the cycle tests, the

frequency displayed better and clearer performance than resistance, indicating satisfactory reproducibility.
Therefore, in the succeeding study, frequency data was employed as the gas sensor response.
Fig. 6 Comparison of frequency and resistance signal of NH₃ detection
Two reasons might attribute the unexpected sensor behaviors that impedance data showing poor performance.
First, the resulting composite films is ultrathin, leading no equivalent resistance change compared with
frequency shift, but the thin film is meet the requirement of Sauerbrey's equation allowing frequency changes,

which leads to high sensitivity and good reversibility. Another explanation for the poor reversibility and huge

noise signal is attributed to the chemical reaction between NH_3 and doping acid, therefore leading to the compensation electrical neutralization of the PANI/TiO₂ chains³³⁻³⁴⁻. At stage B, an interaction of ammonia with APS-doped nanocomposite was inferred to occur, but the irreversible interaction was inhibited because of the lack of N₂ flushing, thereby leading to the continuous decrease in resistance without any jumps, despite being exposed to different concentrations.

257 Gas sensing properties of PANI/TiO₂ nanocomposite

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258 NH_3 is widely used as industrial coolant and explosive gas, however, it is pungent and hazardous. Even at few 259 tens of ppm concentration, it could be detected by human beings and could damage human olfactory system at 260 above 25 ppm level. Thereby, reliable sensor sensitivity towards lower concentration is enormously required. 261 Fig.7 (a) shows the typical dynamic sensor performance of the prepared PANI/TiO₂ gas sensor toward NH₃. It 262 is obvious that NH₃ at lower concentration, even at ten ppm, can causing clearly frequency shift (around 25 Hz 263 to 10 ppm), demonstrating high solution and satisfied sensitivity. Additionally, the sharp decrease toward 264 rinsing air and instant increase toward NH₃ revealing good reversibility and fast recovery (≈ 100 s response time and 200 s recovery time). This result was greatly consistent with other literature^{11, 19, 31}. However, its 265 266 cross-sensitivity toward other toxic gases, such as H₂S and TMA, showing similar physicochemical properties 267 as NH₃, was ignored. Therefore, H₂S and TMA were employed to test the cross-sensitivity of the obtained 268 PANI/TiO₂ based gas sensors.

 H_2S is irritating toxic gas that can do significant damage to the human respiratory system and is found to be released from decayed eggs. Thus, the need to develop a novel sensor for detecting H_2S has arisen great attention. The typical sensor response of the synthesized film toward H_2S is illustrated in Fig. 7 (b). Similarly, the sensor exhibited regular frequency shift in contact with H_2S as a function of concentration, inferring relatively high sensitivity and good reversibility. Unlike the chemical characteristics of NH_3 , H_2S is acidic gas, which leads to no neutralization interaction with the dopant APS. Thus, the exposure of the sensor to H_2S gas mainly involved physical adsorption.

276 TMA is another harmful gas, which is generated from rotten vegetables, fruits, and fishes, that is used as a 277 remarkable index to test the freshness of fishes during storage. Fig. 7 (c) shows the dynamic sensor response of 278 PANI/TIO₂ nanocomposite toward TMA. The sensor exhibited fast and good reversible response over 279 increasing concentrations ranging from 10 ppm to 200 ppm. Compared with excellent NH₃ response, the 280 sensor performance toward TMA presented small noise in the dynamic response and a slight deviation of 281 response-recovery shape in the repeatability test. This result was probably due to TMA having a larger mass 282 and being more alkaline than NH₃, thereby resulting in incomplete adsorption, harder desorption, and slower diffusion of TMA molecules with PANI/ TiO₂ bilayer³². 283

Fig. 7 Dynamic responses of the gas sensor deposited by PANI/TiO₂ toward (a) NH₃, (b) H₂S, (c) TMA (d)
 100 ppm of NH₃, H₂S and TMA during cyclic tests

The reproducible ability test of PANI/TiO₂ sensor were carried out among three targets gases at the same concentration of 50ppm. Fig.7 (d) shows fast and accurate change between target gases and flushing air in the cycle tests, exhibiting pretty good reproducibility. Moreover, the different magnitude of frequency shift to three different gases indicates good selectivity to ammonia gas, following with TMA and H_2S .

To improve the further wide application of the designed sensor in quantitative analysis, its linearity and stability were also investigated. As shown in Fig. 8 (a), the frequency increased linearly with increasing concentration of the three tested gases. Among which, NH₃ showed the most regular change and sharpest

increase with $R^2 = 0.98$, followed by H_2S ($R^2 = 0.95$), and TMA ($R^2 = 0.96$). Excellent linear change is considered to be the primary properties for quantitative analysis and prediction. Stability during long periods in open environment was studied. In this work, the frequency changes were continuously measured and recorded toward NH₃ at a constant concentration of 200ppm over 90 days. Obviously, in the first 60 days, the sensor maintained satisfactory stability with slight variations, but in the last 30 days, its response decreased sharply, indicating poor stability, which is probably ascribed to different interaction between the sensitive film and the different toxic gases.

Fig. 8 (a) Fitting curve of sensor response as a function of the concentrations of NH₃, TMA, and H₂S; (b)
Stability of the sensor to NH₃, TMA and H₂S during 90 days

302 On the basis of above discussion, excellent sensitivity, good reversibility and linearity were represented, 303 therefore, the facile fabrication of QCM based gas sensor deposited with sensitive PANI/TiO₂ composite film 304 by lay-by-lay self-assembled approach might provide an efficient ammonia gas sensor.

305 Application in food storage

306 For further investigation, examining the QCM-based sensor in life application is necessary. The home-made 307 measurement device (Fig.1) was employed to detect toxic gases and further monitor qualitative changes in 308 rotten mango, egg, and fish during one week of storage. Mango is known to easily deteriorate during short 309 storage and releases low contents of NH₃. H₂S and TMA are the typical volatile gases generated from rotten 310 eggs and fishes. These three toxic gases are demonstrated to be included in volatile organic compounds (VOCs) 311 emitted from some deteriorated foodstuff. Furthermore, the variance in contents of NH_3 , H_2S and TMA might 312 be used as biomarkers in evaluating quality of these three foodstuff (mango, egg and fish). Thereby, sensor 313 response of volatile organic compounds emitted from above mentioned three typical foods were measured 314 successively during 6 days storage. It was assumed that if apparent frequency change can be observed among 315 different storage days, the shelf-life could be predicted or evaluated by this obtained sensor and corresponding 316 home-made system. Their typical sensor response (4th day) were shown in Fig. 9. For mango, a typical

317 dynamic sensor response and good reversibility can be observed in Fig.9 (a), revealing effective and accurate 318 frequency values. Fig.9 (b) is the sensor response of decayed eggs. The fast response and good reproducibility 319 could also be observed. Fig. 9 (c) despite the slight shift from the first cycle to the third cycle, excellent sensor 320 behavior and good reversibility can be demonstrated. Fig. 9 (d) shows the trends of sensor responses towards 321 designed foodstuff during almost one week storage. It is worth to note that the frequency shift is significantly 322 different from the first several days to the last two days. For example, the curves of mango and eggs present 323 slight increase over the first four days, but noticeable increase at the last two days, probably due to great 324 growth of biomarker gases in toxic VOCs, such as NH₃ or H₂S, during the storage. The trend of fish detection 325 is different, as there is early increase starting from the third day. As expected, the trends of sharp increase 326 demonstrate that the designed QCM gas sensors can effectively detect some toxic gases in toxic VOCs and 327 could be used to evaluate shelf-life of some typical foodstuff.

Fig. 9 plot(a), Sensor response of mango detection on day 4, plot (b), Sensor response of fish detection on day
4, plot (c), Sensor response of egg detection on day 4, plot (d), Trends of the obtained sensor toward
volatile organic compounds (VOCs) emitted from mango, fish and egg during 6 days monitor.

331 Based on the above analysis, the designed QCM sensor deposited by PANI/TiO₂ nanocomposite via LbL self-

assembled technology can be successfully applied in food quality monitoring at room temperature.

334 Conclusion

335 PANI-PSSA/TiO₂ ultrathin film was successfully and facilely synthesized via LbL self-assembly on QCM 336 chip. The sensor response based on frequency showed higher sensitivity, higher S/N ratio, and better stability 337 than that based on resistance. The resulting QCM gas sensor exhibited high sensitivity to different gases at 10 338 ppm with high frequency shift, fast response and recovery time within 100s, significant selectivity toward NH₃, 339 TMA, H₂S, and ethanol, excellent reversibility, and long-term stability. The sensor sensitivity was closely 340 related to the number of bilayers, with 10 bilayers as the most suitable. The successfully detection of toxic 341 volatile organic compounds emitted from some rotten foodstuff indicated that NH₃, H₂S and TMA could be 342 considered as biomarkers for shelf-life evaluation. Moreover, the resulting sensitive PANI/TiO₂ based toxic 343 gas sensor coated on QCM chip could be considered as a potential sensor in toxic VOCs detection and food 344 quality determination. The satisfying gas sensor characteristics and outstanding sensor performance could be 345 related to the formation of p/n junction at the interface of PANI bilayer and TiO₂ bilayer and improved high 346 specific surface area, which led to facilitated adsorption and diffusion of target molecules.

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Figures

- 394 Fig. 1 Schematic diagram of QCM gas sensor measurement system
- Fig. 2 SEM images of TiO₂ nanoparticles (a) and PANI nanoparticles (b); TEM image of TiO₂ nanoparticles
- 396 (c) and PANI nanoparticles (d)
- 397 Fig. 3 XRD patterns of PANI and TiO₂ nanoparticles
- 398 Fig. 4 FTIR spectra of PANI and PANI /TiO₂ composite
- 399 Fig. 5 Effect of self-assembled number on the NH₃ sensitivity of the gas sensors
- 400 Fig. 6 Comparison of frequency and resistance signal of NH₃ detection
- 401 Fig.7 Dynamic responses of the gas sensor deposited by PANI/TiO₂ toward (a) NH₃, (b) H₂S, (c) TMA (d)
- 402 100 ppm of NH₃, H₂S and TMA during cyclic tests
- Fig. 8 (a) Fitting curve of sensor response as a function of the concentrations of NH₃, TMA, and H₂S; (b)
 Stability of the sensor to NH₃, TMA and H₂S during 90 days
- 405 Fig. 9 plot(a), Sensor response of mango detection on day 4, plot (b), Sensor response of fish detection on day
- 406 4, plot (c), Sensor response of egg detection on day 4, plot (d), Trends of the obtained sensor toward
- 407 volatile organic compounds emitted from mango, fish and egg during 6 days monitor

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Fig. 2 SEM images of TiO₂ nanoparticles (a) and PANI nanoparticles (b); TEM image of TiO₂ nanoparticles (c)
and PANI nanoparticles (d)

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(Color Figure)



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Fig. 3 XRD patterns of PANI and TiO₂ nanoparticles

(Color Figure)

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(Color Figure)



442 Fig. 8 (a) Fitting curve of sensor response as a function of the concentrations of NH₃, TMA, and H₂S; (b)
443 Stability of the sensor to NH₃, TMA and H₂S during 90 days

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(Color Figure)

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Fig. 9 plot(a), Sensor response of mango detection on day 4, plot (b), Sensor response of fish detection on day
4, plot (c), Sensor response of egg detection on day 4, plot (d), Trends of the obtained sensor toward volatile
organic compounds emitted from mango, fish and egg during 6 days monitor

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(Color Figure)

Graphical abstract



A QCM gas sensor was fabricated by self-assembling approach with ultrathin nanocomposited PANI/TiO₂. It was demonstrated to be sensitive to toxic gases (10ppm) and to be effective in shelf-life evaluation.