RSC Advances

This is an *Accepted Manuscript*, which has been through the Royal Society of Chemistry peer review process and has been accepted for publication.

Accepted Manuscripts are published online shortly after acceptance, before technical editing, formatting and proof reading. Using this free service, authors can make their results available to the community, in citable form, before we publish the edited article. This *Accepted Manuscript* will be replaced by the edited, formatted and paginated article as soon as this is available.

You can find more information about *Accepted Manuscripts* in the Information for Authors.

Please note that technical editing may introduce minor changes to the text and/or graphics, which may alter content. The journal's standard Terms & Conditions and the Ethical quidelines still apply. In no event shall the Royal Society of Chemistry be held responsible for any errors or omissions in this *Accepted Manuscript* or any consequences arising from the use of any information it contains.

www.rsc.org/advances

Cite this: DOI: 10.1039/c0xx00000x

www.rsc.org/xxxxxx

ARTICLE TYPE

A comparative study of ordered mesoporous carbons with different pore structures as anode materials for lithium-ion batteries

Diganta Saikia,*^a* **Tzu-Hua Wang,***^a* **Chieh-Ju Chou,***^a* **Jason Fang,***^b* **Li-Duan Tsai***^b* **and Hsien-Ming Kao****^a*

Received (in XXX, XXX) Xth XXXXXXXXX 20XX, Accepted Xth XXXXXXXXX 20XX ⁵**DOI: 10.1039/b000000x**

In this study, ordered mesoporous carbons (OMCs) with different pore structures, namely 2D hexagonal CMK-3 and 3D cubic CMK-8 prepared by the nanocasting method using mesoporous silicas SBA-15 and KIT-6 as hard templates, respectively, in their pure forms are used as anode materials in lithium ion batteries (LIBs) to evaluate the role of mesoporous structures in their electrochemical performances. The

- ¹⁰results demonstrate that the CMK-8 electrode exhibits a higher reversible capacity and better cycling stability and rate capability, as compared to the CMK-3 electrode, due to its unique 3D cubic mesostructure. The initial capacities of 1884 and 964 mAh g⁻¹ are obtained for the CMK-8 and CMK-3 electrodes, respectively. The CMK-8 electrode exhibits a higher capacity value (around 37.4% higher) than the CMK-3 electrode at the $100th$ cycle. The enhanced electrochemical performance of CMK-8 is
- ¹⁵mainly attributable to its unique 3D channel networks, which are beneficial for efficient Li storage and volume change. Although CMK-3 is the most investigated OMCs used in LIBs, herein we demonstrate that CMK-8 is a better carbon matrix for the fabrication of the electrode materials composed of mesoporous carbons.

Introduction

- ²⁰Rechargeable lithium-ion batteries (LIBs) are promising power sources that are currently used in many portable electronic devices and electric vehicles due to its high energy density, high operating voltage, low self-discharge, long cycle life and low toxicity.1-5 To date, graphite is still the most commonly used
- ²⁵anode material in LIBs because of its desirable characteristics such as low cost, easy processability and chemical stability. However, the Li storage capacity of graphite is limited to 372 mAh g^{-1} due to the formation of LiC₆ in the lithium-ion intercalation process, which greatly restricts the development of
- 30 LIBs with high energy density.⁶ Other carbonaceous materials, in their various forms such as amorphous carbons, carbon nanotubes, carbon nanofibers, graphene and large porous carbon monoliths, have been extensively studied in order to achieve higher specific capacities.⁷⁻¹⁵ However, the high irreversible
- ³⁵capacity due to the formation of solid electrolyte interface (SEI) layers is still a concern for using these materials as anodes in LIBs. To overcome this shortcoming and to further improve the LIB anode performance, much of the recent research have been focused on the incorporation of metal oxide nanoparticles (e.g.,
- $40 \text{ Co}_3\text{O}_4$, $Fe_3\text{O}_4$, $Sn\text{O}_2$, $Mo\text{O}_2$, $Ti\text{O}_2$ and others) into carbonaceous materials to integrate the advantages of metal oxides and carbons.16-25 Although it is considered to be a promising strategy, the development of new carbonaceous materials with favorable structural properties, such as morphology, crystallinity, and ⁴⁵porosity, as ideal carbon matrices for the high performance of
- LIBs is highly desirable.

 In recent years, ordered mesoporous carbons (OMCs), e.g., CMK-3, have gained more attention to be used as the anode materials in lithium-ion batteries due to their unique structural 50 characteristics such as ordered mesoporous channels, high surface areas, large pore volumes and uniform pore size distribution.^{16,17,26} The ordered mesoporous channels and large surface areas of OMCs have the advantages to shorten the diffusion length of lithium ions. Moreover, their pore structures 55 provide a continuous pathway for rapid transport of electrons, and thus exhibit high conductivities.²⁷ Among various types of OMCs, the mesoporous carbon CMK-3, a reverse replica of mesoporous silica SBA-15 with a two-dimensional (2D) hexagonal pore structure, and its composites have become the 60 most widely investigated electrode materials for LIBs.^{18,19,27} For example, Zhou et al. have tested the performance of CMK-3 in a three-electrode cell and obtained a high reversible specific capacity.²⁷ Zhang et al. have prepared the CoO/CMK-3 composite by an infusing method and obtained a capacity value 65 of 709 mAh g^{-1} after 20 cycles, in comparison to that of pure CMK-3 (350 mAh g^{-1}).¹⁸ CMK-3 and SnO₂/CMK-3 nanocomposites have been synthesized by the sonochemical method and achieved a reversible capacity of 546 mAh g^{-1} after 35 cycles, which was higher than pure CMK-3 (234 mAh g^{-1}).¹⁹ 70 When CMK-3 was modified with FeO_x nanoparticles, it exhibited a reversible capacity of 320 mAh g^{-1} after 50 cycles, much higher than that of 50 mAh g^{-1} of the parent CMK-3 sample at high current density rate of 1600 mA g^{-1} .²⁰ Guo et al. have found that graphene-encapsulated ZnO/CMK-3 composite exhibited a better 75 reversible capacity (650 mAh g^{-1}) than the ZnO/CMK-3

Journal Name

Cite this: DOI: 10.1039/c0xx00000x

www.rsc.org/xxxxxx

ARTICLE TYPE

Scheme 1 Schematic illustration of nanocasting synthesis of (A) CMK-3 and (B) CMK-8 and dispersion of lithium ions on these ordered mesoporous carbons.

- composite (320 mAh g^{-1}) after 100 cycles.²⁸ It is believed that the 5 mesopores of CMK-3 can suppress the growth of metal oxides particles and accommodate the volume change during lithium ion intercalation/deintercalation processes. On the other hand, CMK-8, a kind of three-dimensional (3D) cubic mesoporous carbon, can be prepared through a reverse replica of 3D cubic ¹⁰mesoporous silica KIT-6 (*Ia*3*d* symmetry) that consists of an interpenetrating bicontinuous network of channels.²⁸ In comparison to CMK-3, little attention has been paid to the
- applications of CMK-8 and its composites in lithium-ion batteries. It will be of particular interest and significance, from ¹⁵the structural point of view, to compare electrochemical performance with the changes in pore arrangements of OMCs,
- which, to the best of our knowledge, has not been reported yet. The 2D hexagonal mesopores of CMK-3 and 3D cubic mesopores of CMK-8 make these materials very interesting to
- ²⁰study the effects of pore arrangements on their electrochemical behaviors such as capacity, cycle efficiency, and rate capability, since the different mesopore arrangements of OMCs might have significant influences on the lithium ion transport properties. The goal of the present work is to perform a systematic analysis in
- 25 order to understand the key structural parameters of CMK-3 and CMK-8, in their pure forms without incorporation of metal oxides, on their electrochemical performances in LIBs.

Experimental section

Materials

30 The triblock co-polymer $EO_{20}PO_{70}EO_{20}$ (Pluronic P123), poly(vinylidene fluoride) (PVdF), tetraethyl orthosilicate (TEOS), HCl (36.5%) and H_2SO_4 (98%) were purchased from Aldrich. n-Butanol (99.4%) and sucrose were purchased from J. T. Baker. The electrolyte, 1 M LiPF₆ in ethylene carbonate ³⁵(EC)/diethyl carbonate (DEC) was acquired from Tomiyama Chemicals, Japan. KS6 graphite was purchased from Timcal. Lithium metal (Alfa Aesar) and *N*-methyl-2-pyrrolidone (NMP, Macron chemicals) were used as received.

Preparation of CMK-3 and CMK-8

- ⁴⁰To prepare the CMK-3 and CMK-8 by nanocasting, the mesoporous silica materials SBA-15 and KIT-6 were first synthesized according to the procedures reported in the literature, $29,30$ and then they were used as hard templates, respectively, by using sucrose as the carbon precursor.^{31,32} The ⁴⁵overall synthesis routes and schematic representation of pore arrangements of CMK-3 and CMK-8 are illustrated in Scheme 1. To synthesize CMK-3, 1 g of SBA-15 and 1.25 g of sucrose were first dissolved in 6 g of deionized (DI) H_2O . Then, 0.18 g of H2SO⁴ (98%) was added dropwise to the solution. After stirring 50 for 1 h, the mixture was dried at 100 °C for 6 h and subsequently at 160 °C for another 6 h. The resulting product was impregnated again with an aqueous solution consisting of 0.75 g of sucrose, 4 g of DI H_2O and 0.08 g of H_2SO_4 , and thermally treated at 100 °C for 6 h and at 160 °C for another 6 h.
- ⁵⁵For the synthesis of CMK-8, 1 g of KIT-6 and 1.25 g of sucrose were dissolved in 3 g of DI $H₂O$ to form a solution. Then, 0.15 g of $H₂SO₄$ was added dropwise to the solution and stirred for 1 h. The mixture was dried at 100 °C for 6 h and then at 160 °C for another 6 h. The impregnation process was repeated once ⁶⁰as the case of CMK-3.

 Both the resulting products were carbonized separately by treating them at 150 °C for 1 h and subsequently at 900 °C for 3 h under 5% H² /95% Ar atmosphere. Afterward, the silica template was removed by etching in 1 M NaOH (50 vol% DI $H₂O/50$ vol% 65 ethanol) at 90 °C for 24 h. Finally, CMK-3 and CMK-8 were obtained by filtration, washed with $DI H₂O$ several times, and

dried at 60 °C.

Preparation of anodes and fabrication of batteries

The anode was prepared by blade-coating a slurry of 70 wt.% OMC (either CMK-3 or CMK-8), 20 wt.% KS6 and 10 wt.%

- ⁵PVdF binder in NMP on copper foil, drying overnight at 100 °C in a vacuum oven, roller-pressing the dried coated foil, and punching out circular discs. Cell assembly was carried out in an Ar-filled glove box using a CR2032-type coin cell. Lithium metal was used as the counter and reference electrode. The
- 10 polypropylene (PP) membrane was used as the separator while the electrolyte solution was $1 \text{ M } \text{LiPF}_6$ in EC/DEC.

Characterization methods

Powder X-ray diffraction (XRD) patterns were recorded on PANalytical X'Pert Pro and Shimadzu LabX XRD-6000 X-ray 15 diffractometers for small angle and wide angle measurements, respectively.

 N_2 adsorption-desorption isotherms were measured at 77 K on a Micromeritics ASAP 2020 analyzer. The samples were degassed at 150 °C for 10 h before the measurements. Specific

- 20 surface areas were calculated by using the Brunauer-Emmett-Teller (BET) method in the relative pressure range of $P/P_0 =$ 0.05–0.3. The pore size distribution was obtained from the analysis of the desorption branch of the isotherm by using the Barrett-Joyner-Halenda (BJH) method. Pore volumes were
- 25 obtained from the volume of N_2 adsorbed at, or in the vicinity of, $P/P_0 = 0.95$.

 Raman scattering spectra were obtained from a UniRaman spectrometer (Protrustech Co. Ltd.) equipped with a 532 nm laser source. Scanning electron microscopy (SEM) was performed on a

³⁰FEI Nova NanoSEM 230 field-emission electron microscope at an accelerating voltage of 10 kV. High resolution transmission electron microscopic (TEM) images were acquired on a JEOL JEM2100 electron microscope at an acceleration voltage of 200 kV. The particle size was measured by photon correlation

³⁵spectroscopy by using a Zetasizer 300 laser particle analyzer (Malvern Instruments, UK) at 25 °C.

 The galvanostatic charge-discharge performance was measured with WonATech WBCS3000 automatic battery cycler at room temperature in the voltage range of $0.01-3.0$ V versus Li/Li⁺.

- ⁴⁰Cyclic voltammetry (CV) studies were performed between 0.01 and 3.0 V at a scan rate of 0.1 mV s⁻¹. Electrochemical impedance spectroscopy (EIS) measurements were carried out after 45 charge-discharge cycles in the frequency range of 1 MHz to 100 Hz with a zero-bias potential and 10 mV of amplitude
- ⁴⁵using Bio-Logic SP-150 potentiostat/galvanostat at room temperature.

 The cycled cells were disassembled in the glove box. The anodes based on CMK-3 and CMK-8 were washed with pure EC to remove the electrolyte. The washed electrodes were dried in

50 vacuum to evaporate the EC. The morphology of the electrodes was observed by SEM (FEI Nova NanoSEM 230).

Results and discussion

Structural analysis

Small angle powder XRD patterns, as shown in Fig. S1 in ⁵⁵Electronic Supplementary Information (ESI), are recorded to

Fig. 1 (A) Small angle and (B) wide angle XRD patterns of mesoporous carbons CMK-3 and CMK-8.

check the structural ordering of mesoporous silicas SBA-15 and ⁶⁰KIT-6 that are employed as the hard templates for the synthesis of OMCs. Both the SBA-15 and KIT-6 samples show well resolved XRD peaks corresponding to *p*6*mm* and *Ia*3*d* symmetry, respectively, indicative of good quality of the template materials. After nanocasting, the small angle powder XRD patterns of the ⁶⁵synthesized CMK-3 and CMK-8 samples are depicted in Fig. 1. The ordered mesoporous channels of CMK-3 give rise to the XRD peaks at $2\theta = 1.1^{\circ}$, 1.8° and 2.1° , which correspond to the (100), (110) and (200) diffractions of 2D hexagonal mesostructure with the *p6mm* space group.³² On the other hand, 70 the ordered structure of CMK-8 exhibits two XRD peaks at 2θ = 1.1° and 1.3°, corresponding to the (211) and (220) diffractions of a 3D cubic mesoporous structure with the $Ia3d$ space group.³⁰ Both XRD results confirm that the CMK-3 and CMK-8 structures are reverse replicas of SBA-15 and KIT-6, respectively. In the ⁷⁵wide angle XRD patterns, both CMK-3 and CMK-8 exhibit two broad peaks around $2\theta = 23^{\circ}$ and 43° , corresponding to the (002) and (100) diffractions due to the graphitic structure. This confirms the presence of small amounts of stacked crystalline graphite phase in both CMK-3 and CMK-8.^{19,27}

⁸⁰**Textural properties**

Nitrogen adsorption-desorption isotherm measurements were carried out to identify the mesoporous structures of SBA-15, KIT-6, CMK-3 and CMK-8. The adsorption-desorption isotherms and pore size distribution of the hard template materials SBA-15 ⁸⁵and KIT-6 are shown in Fig. S2 (ESI). Both SBA-15 and KIT-6 show the characteristics of the type IV isotherms with H1 hysteresis loops according to the IUPAC classification, indicating the presence of mesoporous channels. The results of the textural properties of the hard templates SBA-15 and KIT-6 are ⁹⁰summarized in Table 1. Fig. 2 shows the adsorption-desorption isotherms and pore size distribution of the CMK-3 and CMK-8 samples. Both the mesoporous carbon samples also exhibit typical type IV isotherms with H1 hysteresis loops, corresponding to mesoporous materials with ordered structures. ⁹⁵The surface area, pore volume, and pore diameter of both samples are also listed in Table 1. It should be noted that both CMK-3 and

⁵**Fig. 2** N2 adsorption-desorption isotherms and pore-size distribution curves of CMK-3 and CMK-8.

CMK-8 possess high surface areas with similar values (1168 vs. 1131 m^2 g⁻¹) and large pore volumes with similar values (1.11 vs. 1.36 cm³ g⁻¹). The adsorption isotherm over P/P_0 of 0.8 of CMK-¹⁰3 and CMK-8 suggests the presence of some interparticle pores or void spaces in the samples.³³ The pore size distribution (PSD) curves of CMK-3 and CMK-8 reveal that their pore sizes are about 3.3 and 3.8 nm, respectively. In addition to the mesopores, a fraction of micropores formed during the carbonization of the 15 carbon precursor. The micropore volume of both CMK-3 and CMK-8 is significantly low (0.05 vs. 0.06 cm³ g^{-1}) compared to the mesopore volume $(1.06 \text{ vs. } 1.30 \text{ cm}^3 \text{ g}^{-1})$, suggesting that the contribution to the electrochemical performance is mainly due to the mesopores, instead of the micropores, while they are used as

20 anode materials.

Raman spectroscopy

Raman spectroscopy has been widely used to characterize the ordered and disordered structures of carbon materials as well as the layers of graphite. To gain more information on the carbon

²⁵structure, Raman spectra of the mesoporous carbon materials CMK-3 and CMK-8 used in this study were measured and

Fig. 3 Raman spectra of mesoporous carbons CMK-3 and CMK-8.

depicted in Fig. 3. Two prominent peaks are observed at 1324 $_{30}$ and 1590 cm⁻¹, corresponding to the D and G bands, respectively. The D band is related to the structural defects and partially disordered (amorphous) structures of the $sp²$ domains, while the G band indicates the sp²-bonded carbon-carbon stretching (E_{2g}) vibration mode in a two-dimensional hexagonal lattice for 35 graphene sheets.³⁴ The peak intensity ratio between the D and G band (I_D/I_G) is usually used to measure the degree of in-plane defects, crystalline dimension and edge defects in the carbon materials.^{34,35} The commercial graphite exhibits an I_D/I_G value of 0.366.³⁶ The I_D/I_G ratios for the CMK-3 and CMK-8 samples are 400.999 and 1.001, respectively. As the I_D/I_G values for CMK-3 and CMK-8 are much higher than the pure graphite, both the carbon materials reveal characteristics of nanocrystalline carbon with a low graphitization degree. The observation of low graphitic structures in CMK-3 and CMK-8 is consistent with the wide 45 angle XRD results.

Particle size and structure analysis

The morphologies and mesostructures of CMK-3 and CMK-8 are probed by SEM and TEM, respectively, and the results are shown in Fig. 4. The SEM image of CMK-3 (Fig. 4A) reveals the ⁵⁰particle with a short rod shape with a length of ca. 1 µm. Moreover, the morphologies and dimensions of CMK-3 are relatively homogeneous. CMK-8, on the other hand, exhibits aggregated irregular spherical shape particles of size around 1 μ m consisting of tiny particles (Fig. 4A). To verify the SEM results, ⁵⁵dynamic light scattering (DLS) measurements are carried out on the CMK-3 and CMK-8 samples. The particle size distribution curves and the particle size measurements of the OMCs are shown in Fig. S3 (ESI). It is observed that the particle size of CMK-8 is around 615 nm (with a sharp distribution at 220 nm), ⁶⁰which is smaller than that of CMK-3 (712 nm with a small shoulder near 250 nm). However, the larger size particles of ca 5.6 µm are observed for both the OMCs due to partial

aggregation of particles in the water, which is the solvent used to disperse the samples. As the mesoporous carbons are 65 hydrophobic in nature, aggregation of particles takes place easily in water. The particle size distribution results of OMCs are relatively consistent with the SEM observations. A highly

Fig. 4 SEM (A) and TEM (B) images of mesoporous carbons CMK-3 and CMK-8.

- ordered hexagonal array of uniform pore structure is clearly 5 visible in the high resolution TEM images of CMK-3 (Fig. 4B). In the TEM image of CMK-8, on the other hand, a long-ranged ordered cubic mesostructure was observed. The mesostructure of CMK-8 consists of 3D cubic (*Ia*3*d* symmetry) mesoporous tubelike channels with interpenetrating bicontinuous network of 10 channels. The pore sizes of both CMK-3 and CMK-8 obtained
- from the TEM images are in the range of 3.5–3.9 nm, which are in good agreement with the pore sizes determined from the nitrogen adsorption-desorption isotherm measurements.

Cyclic voltammetry

- ¹⁵Cyclic voltammetry (CV) measurements were carried out to explore the redox reactions with respect to the lithium insertion/extraction processes in the CMK-3 and CMK-8 anodes. Fig. 5 displays the CV data of the $1st$, $5th$ and $10th$ cycles for CMK-3 and CMK-8 used as the anodes, which were measured
- 20 over a potential range of $0.01-3.0$ V at a scan rate of 0.1 mV s⁻¹. For the CMK-3 electrode, three peaks at 0.90, 0.10, and 0.02 V were observed in the first cathodic scan. The reduction peak around 0.90 V is attributed to the electrolyte decomposition on the carbon material and the formation of solid electrolyte
- 25 interphase (SEI) layer.³⁶ The peak at 0.10 V is slightly shifted to 0.16 V in the subsequent cycles. The peak around 0.02–0.16 V corresponds to the insertion of lithium into the carbon. In the reverse anodic process, the oxidation peaks at 0.19 V and 0.26 V are ascribed to the extraction of lithium from carbon. The small
- ³⁰oxidation peak around 1.2 V is attributed to the partial deposition of SEI.²⁸ For the CMK-8 electrode, almost the same type of CV profiles was observed with the $1st$ cycle cathodic peaks at 0.78, 0.12, and 0.03 V. While the 0.78 V peak is related to the formation of SEI layer on the electrode, the peaks at *ca.* 0.03–
- ³⁵0.12 V are ascribed to the lithium insertion into the carbon. In the anodic scan, the oxidation peaks observed around 0.17 V and 0.25 V are associated with the lithium extraction from carbon.

Fig. 5 Cyclic voltammograms of CMK-3 and CMK-8 electrodes at a scan 40 rate of 0.1 mV s^{-1} .

The near overlapping of the peak positions, intensities, and integral areas in the $5th$ and $10th$ cycles suggests good reversibility and electrochemical stability of the CMK-3 and CMK-8 electrodes.

⁴⁵**Charge-discharge performance**

Electrochemical impedance spectroscopy (EIS) is an effective tool for exploring the interfacial processes and kinetics of electrode reactions in the electrochemical systems. Fig. 6 shows the Nyquist plots of the CMK-3 and CMK-8 electrode materials ⁵⁰measured after 45 charge-discharge cycles. The simplified equivalent circuit model (inset of Fig. 6) was used to interpret the measured results. Both the electrodes exhibit a depressed semicircle at a high and medium frequency range and an inclined line at low frequencies. The semicircle is related to the contact 55 resistance, the SEI resistance (R_{SEI}) and the charge-transfer resistance (R_{ct}) , while the inclined line is designated as Warburg impedance (Z_w) , which is attributed to the diffusion of lithium ions within the mesoporous electrode materials. $37,38$ Normally, the influence of contact resistance on SEI resistance is very small as ⁶⁰the change in contact resistance during the first Li insertion process is much smaller than R_{SEI} , and hence it is negligible.³⁹ The smaller semicircle of CMK-8, as compared to that of CMK-3, indicates a lower charge-transfer resistance (R_{ct}) and faster reaction rate for the charge-discharge process in the CMK-8 65 electrode. The decrease in the charge-transfer resistance improves the electron kinetics in the CMK-8 electrode. It is believed that the unique 3D cubic mesostructure of CMK-8 could facilitate lithium ion diffusion throughout the pore channels with much less

Fig. 6 Nyquist plots of CMK-3 and CMK-8 electrodes measured after 45 charge-discharge cycles. The inset shows the proposed equivalent circuit. R_{e} , R_{SEI} , C_{SEI} , R_{ct} , C_{dl} , and Z_w denoted the electrolyte resistance, the ⁵resistance and capacitance of the SEI film, the charge transfer resistance, the double layer capacitance, and the Warburg impedance, respectively.

Fig. 7 Charge-discharge voltage profiles of CMK-3 and CMK-8 electrodes for the $1st$, $2nd$, $10th$, $30th$, and $60th$ cycles at a current density of 100 mA g^{-1} .

pore blockage, and thus enhances the electrochemical performance of the CMK-8 electrode in lithium-ion batteries in comparison to the CMK-3 electrode.

 Fig. 7 depicts the charge-discharge voltage profiles of five 15 cycles ranging from $1st$ to $60th$ cycles for the CMK-3 and CMK-8 anodes at a current density of 100 mA g^{-1} and in the voltage range of 0.01–3.0 V. As observed in Fig. 7, the first cycle discharge

Fig. 8 Rate performance of CMK-3 and CMK-8 electrodes at various 20 current densities.

capacity of 1884 mAh g^{-1} was obtained for CMK-8, which is almost two times higher than the discharge capacity value of CMK-3 (964 mAh g^{-1}). A voltage plateau around 0.76 V and 0.70 V (*vs.* Li/Li⁺) was observed with a specific capacity of *ca.* 500 25 mAh g^{-1} and 265 mAh g^{-1} for CMK-8 and CMK-3, respectively, at the first Li⁺ insertion process, corresponded to the reaction of lithium with the electrolyte, which caused the decomposition of electrolyte and the formation of the SEI layer. The second cycle discharge capacity values of 654 mAh g^{-1} and 407 mAh g^{-1} were ³⁰obtained for CMK-8 and CMK-3, respectively, implying that the irreversible capacities of 1230 mAh $g⁻¹$ for CMK-8 and 557 mAh $g⁻¹$ for CMK-3 may be caused by the formation of the SEI film. The large surface areas of CMK-3 and CMK-8 facilitate in the formation of a SEI layer to inhibit the reversible faradic reaction, 35 which give rise to the high irreversible specific capacities.²⁷ Very little difference was observed between $2nd$ and $60th$ cycles, suggesting that the SEI layer became steady for the subsequent lithium insertion and extraction, and demonstrated good cycling performance of both the CMK-3 and CMK-8 electrodes.

⁴⁰The rate capability of the CMK-3 and CMK-8 electrodes was evaluated to understand their electrochemical performance as the anode materials for lithium-ion batteries. Fig. 8 displays the rate capability of the CMK-3 and CMK-8 electrodes. The CMK-8 electrode exhibits better performance than the CMK-3 electrode ⁴⁵with the increase in the current density. At a current density of 50 mA g⁻¹, the CMK-8 electrode possesses a reversible capacity of around 800 mAh g^{-1} compared to ~522 mAh g^{-1} for the CMK-3 electrode. At a comparatively higher C-rate of 1500 mA g^{-1} , the reversible capacity values of 126 mAh g^{-1} and 73 mAh g^{-1} were ⁵⁰obtained for the CMK-8 and CMK-3 electrodes, respectively,

after 30 cycles. At an extremely high C-rate of 5000 mA g-1, the reversible capacity values of CMK-8 and CMK-3 were reduced to 37 and 27 mAh g^{-1} , respectively, after 40 cycles. When the current density was returned to 100 mA g^{-1} after 40 cycles, the ⁵capacity of the CMK-8 electrode was still maintained above 620

- mAh g^{-1} , which was better than the capacity value of CMK-3 (420 mAh g^{-1}) . The higher reversible capacity of CMK-8 in comparison to CMK-3 can be inferred to the different mesostructures of the materials. Since the textural properties of
- ¹⁰CMK-3 and CMK-8 are quite similar (surface area, pore volume and pore size), it suggests that the unique 3D cubic mesostructure of CMK-8 with interpenetrating bicontinuous network of pore channels provides a highly opened porous host with an easier access to $Li⁺$ ions, thus facilitating the faster $Li⁺$ diffusion and
- 15 electron transfer throughout the pore channels without pore blockage in comparison to the 2D hexagonal cylindrical mesostructure of CMK-3. Scheme 1 also depicts the $Li⁺$ ions diffusion in the pore channels of CMK-3 and CMK-8. Consequently, more surface active sites are accessible for $Li⁺$ ion
- ²⁰adsorption in the bicontinuous cubic structure of CMK-8, which resulted in a higher Li storage capacity and rate performance than the hexagonal structure of CMK-3. In addition, the smaller particle size of CMK-8 in comparison to that of CMK-3 (Fig. S3) reduces the travel path and favors the rapid mass and charge
- ²⁵transfer during insertion/extraction of lithium ions. Moreover, the slightly larger pore diameter of CMK-8 relative to CMK-3 is also helpful for the faster movement of $Li⁺$ ions, and thus enhances the rate performance.
- The cycle performance of the CMK-3 and CMK-8 electrodes 30 is shown in Fig. 9 at a charge/discharge rate of 100 mA g^{-1} . The CMK-3 electrode exhibits the discharge capacities of 964, 407 and 356 mAh g^{-1} at the 1st, 2nd, and 100th cycles, respectively. Alternatively, the CMK-8 electrode shows the discharge capacities of 1884, 654 and 569 mAh g^{-1} at the 1st, 2nd, and 100th
- 35 cycles, respectively. At the $100th$ cycle, the discharge capacity value of the CMK-8 electrode is almost 37.4% higher than the discharge capacity of the CMK-3 electrode. The higher Li storage capacity observed for the CMK-8 electrode is one of the reasons for its better capacity and cyclability than the CMK-3 electrode.
- ⁴⁰Although both the mesoporous carbon based electrodes demonstrate good capacity values, the ordered 3D cubic mesoporous structure of CMK-8 is more preferable for charge transport than the 2D hexagonal structure of CMK-3. As the ion transport is unidirectional in the 2D hexagonal cylindrical
- ⁴⁵channels of CMK-3, the cubic mesoporous CMK-8 based electrode has better ion transport properties due to the higher degree of pore interconnectivity. It is believed that the unique 3D network of CMK-8 could facilitate ion diffusion throughout the mesoporous channels with much less pore blockage, which
- ⁵⁰makes the CMK-8 based electrode more favorable for charge transfer. Moreover, the 3D interconnected ordered mesopore framework of CMK-8 can accommodate the volume change (expansion/contraction) during the charge/discharge cycling to enhance the structural stability.⁴⁰ In comparison to CMK-3,
- ⁵⁵CMK-8 exhibits a slightly larger mesopore diameter and pore volume, which allow more Li-ions to be accommodated, and thus are also helpful in improving the specific capacity.

The structural stability of the CMK-3 and CMK-8 electrode

60 **Fig. 9** Cycle performance and coulombic efficiency of CMK-3 and CMK-8 mesoporous electrodes at a current density of $100 \text{ mA} \text{ g}^{-1}$.

materials is analyzed by the SEM measurements after 100 charge-discharge cycles. The morphological changes of the electrode materials that had occurred during cycling are shown in ⁶⁵Fig. S4 (ESI). It is observed that the CMK-3 electrode possesses a slightly layered type structure with tiny particles on the surface. On the other hand, the structure of the CMK-8 electrode is more or less uniform with very small particles on the surface. As there are no cracks observed on the surfaces, it suggests that the OMCs ⁷⁰have efficiently managed the volume expansion and contraction during the lithium insertion and extraction processes.

 Coulombic efficiency can be used to determine the impact of electrolytes, impurities, electrode materials, etc., on the cycle life of a battery. Although some fluctuations observed in the ⁷⁵coulombic efficiency values for initial cycles of the CMK-3 electrode, the coulombic efficiency values become stable and maintain around 96–99% from 23 to 100 cycles. On the other hand, the coulombic efficiency of CMK-8 is almost stable excluding a few initial cycles, and maintained around 97–99% ⁸⁰efficiency from 10 to 100 cycles. The observed irreversible

- capacity loss is caused by the formation of SEI film on the surface of the mesoporous electrode due to the decomposition of electrolyte. The formation of SEI layer consumes a part of the electrode capacity corresponding to an irreversible capacity loss.
- 85 The SEI layer reduces the charge transfer in the electrode and slower the diffusion rate of $Li⁺$ ions. It is also observed that the first and second cycles coulombic efficiency values of CMK-3 (37.3% and 90.9%, respectively) are higher than the CMK-8 (30.9% and 84%, respectively), although the latter possesses
- ⁹⁰higher capacity. This may be attributed to the 3D cubic mesostructure of the CMK-8, where the electrolyte can diffuse easily and quickly, and decomposed to form the SEI layer. On the

other hand, the diffusion of the electrolyte in 2D hexagonal mesostructure of CMK-3 is slower, and hence the formation of SEI layer takes a comparatively longer time, which help to achieve relatively higher coulombic efficiency values than CMK-

- ⁵8 in the initial two cycles. As the coulombic efficiency is over 95% after some initial cycles, it is suggested that the SEI layer becomes steady for subsequent lithium insertion and extraction processes. It should be noted that the charge-discharge performance of CMK-3 reported in this study somehow varies to
- 10 some extents with the results reported in the literature, mainly due to different preparation techniques and the fabrication method of the battery cells. Nevertheless, given to the better overall electrochemical performance of CMK-8, we believe that CMK-8 is an ideal carbon matrix, in comparison to CMK-3, to be 15 used as the anode material in LIBs.

Conclusions

Two types of ordered mesoporous carbons CMK-3 and CMK-8 with different mesostructures were synthesized by the nanocasting method and used as anode materials for lithium ion

- ²⁰batteries. A comparative study was carried out to evaluate the effects of morphology and structure of the CMK-3 and CMK-8 electrodes on their electrochemical performances in Li-ion batteries. The 3D cubic ordered mesostructure of CMK-8 allowed the mass transport and charge transfer easier at the time of
- ²⁵charge-discharge cycling than the 2D hexagonal ordered mesostructure of CMK-3. In comparison to the CMK-3 electrode, the CMK-8 electrode possesses a higher reversible capacity, better cycling stability and rate performance. The initial capacities of 1884 and 964 mAh g^{-1} were obtained for the CMK-8
- ³⁰and CMK-3 electrodes, respectively, which finally delivered reversible capacities of 569 and 356 mAh g^{-1} after 100 cycles at the current density of 100 mA g^{-1} . The unique structural advantages of CMK-8, in comparison to CMK-3, could be extended for the fabrication of the electrode materials composed
- ³⁵of metal oxide decorated CMK-8 composites to achieve further enhancement of their electrochemical performances in lithiumion batteries.

Acknowledgements

The financial support of this work by the Ministry of Science and ⁴⁰Technology, Taiwan is gratefully acknowledged. The authors would also like to thank Prof. C. S. Chen from Chang Gung University for providing Raman measurements.

Notes and references

a Department of Chemistry, National Central University, Chung-Li

45 *32054, Taiwan, R.O.C. Fax: +886-3-4227664; Tel: +886-3-4275054; Email: hmkao@cc.ncu.edu.tw*

b Department of Fuel Cell Materials and Advanced Capacitors, Division of Energy Storage Materials and Technology, Material and Chemical Laboratories, Industrial Technology Research Institute, Hsin-Chu 300, ⁵⁰*R.O.C.*

† Electronic Supplementary Information (ESI) available: [Small angle XRD and nitrogen adsorption-desorption isotherms of SBA-15 and KIT-6, Dynamic light scattering measurements of CMK-3 and CMK-8, and SEM images of CMK-3 and CMK-8 samples after 100 cycles]. See ⁵⁵DOI: 10.1039/b000000x/

- 1 J.B. Goodenough and K.-S. Park, *J. Am. Chem. Soc.*, 2013, **135**, 1167.
- 2 Y. Xing, Y. Wang, C. Zhou, S. Zhang and B. Fang, *ACS Appl. Mater.* ⁶⁰*Interfaces*, 2014, **6**, 2561.
	- 3 J.M. Tarascon and M. Armand, *Nature*, 2001, **41**, 359.
- 4 V. Etacheri, R. Marom, R. Elazari, G. Salitra and D. Aurbach, *Energy Environ. Sci.*, 2011, **4**, 3243.
- 5 L. Lu, X. Han, J. Li, J. Hua and M. Ouyang, *J. Power Sources*, 2013, ⁶⁵**226**, 272.
- 6 S. Flandrois and B.Simon, *Carbon*, 1999, **37**, 165.
- 7 Z.H. Yi, Y.G. Liang, X.F. Lei, C.W. Wang and J.T. Sun, *Mater. Lett.*, 2007, **61**, 4199.
- 8 Y. Chen, Z. Lu, L. Zhou, Y.-W. Mai and H. Huang, *Energy Environ.* ⁷⁰*Sci.*, 2012, **5**, 7898.
- 9 Y. Chen, Z. Lu, L. Zhou, Y.-W. Mai and H. Huang, *Nanoscale*, 2012, **4**, 6800.
- 10 Y. Chen, X. Li, X. Zhou, H. Yao, H. Huang, Y.-W. Mai and L. Zhou, *Energy Environ. Sci.*, 2014, **7**, 2689.
- ⁷⁵11 Y. Chen, C. Liu, X. Sun, H. Ye, C. Cheung and L. Zhou, *J. Power Sources*, 2015, **275**, 26.
	- 12 E. Frackowiak and F. Béguin, *Carbon*, 2002, **40**, 1775.
	- 13 L. Ji and X. Zhang, *Electrochem. Commun.*, 2009, **11**, 684.
- 14 Z.S. Wu, W. Ren, L. Xu, F. Li and H.M. Cheng, *ACS Nano*, 2011, **5**, 5463.
- 15 K.T. Lee, J.C. Lytle, N.S. Ergang, S.M. Oh and A. Stein, *Adv. Funct. Mater.*, 2005, **15**, 547.
- 16 A. Chen, C. Li, R. Tang, L. Yin and Y. Qi, *Phys. Chem. Chem. Phys.*, 2013, **15**, 13601.
- ⁸⁵17 J. Ma, D. Xiang, Z. Li, Q. Li, X. Wang and L. Yin, *CrystEngComm*, 2013, **15**, 6800.
- 18 H. Zhang, H. Tao, Y. Jiang, Z. Jiao, M. Wu and B. Zhao, *J. Power Sources*, 2010, **195**, 2950.
- 19 H. Qiao, J. Li, J. Fu, D. Kumar, Q. Wei, Y. Cai and F. Huang, *ACS* ⁹⁰*Appl. Mater. Interfaces*, 2011, **3**, 3704.
- 20 Z. Li, X. Wang, C. Wang and L. Yin, *RSC Advances*, 2013, **3**, 17097.
- 21 J.-W. Lang, X.-B. Yan, X.-Y. Yuan, J. Yang and Q.-J. Xue, *J. Power Sources*, 2011, **196**, 10472.
- 22 S. Tao, W. Yue, M. Zhong, Z. Chen and Y. Ren, *ACS Appl. Mater.* ⁹⁵*Interfaces*, 2014, **6**, 6332.
- 23 J. Park, G.-P. Kim, H. N. Umh, I. Nam, S. Park, Y. Kim and J. Yi, *J. Nanopart. Res.*, 2013, **15**, 1943.
- 24 F. D. Lupo, C. Gerbaldi, G. Meligrana, S. Bodoardo and N. Penazzi, *Int. J. Electrochem. Sci.*, 2011, **6**, 3580.
- ¹⁰⁰25 M. Yang and Q. Gao, *Microporous Mesoporous Mater.*, 2011, **143**, 230.
	- 26 M.-S. Kim, D. Bhattacharjya, B. Fang, D.-S. Yang, T.-S. Bae and J.- S. Yu, *Langmuir*, 2013, **29**, 6754.
- 27 H.S. Zhou, S.M. Zhu, M. Hibino, I. Honma and M. Ichihara, *Adv.* ¹⁰⁵*Mater.*, 2003, **15**, 2107.
	- 28 R. Guo, W. Yue, Y. An, Y. Ren and X. Yan, *Electrochim. Acta*, 2014, **135**, 161.
	- 29 D.Y. Zhao, J.L. Feng, Q.S. Huo, N. Melosh, G.H. Fredrickson, B.F. Chmelka and G.D. Stucky, *Science*, 1998, **279**, 548.
- ¹¹⁰30 F. Kleitz, S.H. Choi and R. Ryoo, *Chem. Commun.*, 2003, **17**, 2136. 31 R. Ryoo, S.H. Joo, S. Jun, T. Tsubakiyama and O. Terasaki, *Stud. Surf. Sci. Catal.*, 2001, **135**, 150.
	- 32 S. Jun, S.H. Joo, R. Ryoo, M. Kruk, M. Jaroniec, Z. Liu, T. Ohsuna and O. Terasaki, *J. Am. Chem. Soc.*, 2000, **122**, 10712.
- ¹¹⁵33 Y. Chen, X. Li, K. Park, J. Song, J. Hong, L. Zhou, Y.-W. Mai, H. Huang and J.B. Goodenough, *J. Am. Chem. Soc.*, 2013, **135**, 16280.
	- 34 K.N. Kudin, B. Ozbas, H.C. Schniepp, R.K. Prudhomme, I.A. Aksay and R. Car, *Nano Lett.*, 2008, **8**, 36.
- 35 G. Wang, W. Xing and S. Zhuo, *Electrochim. Acta*, 2013, **92**, 269.
- ¹²⁰36 B. Fang, M.-S. Kim, J.H. Kim, S. Lim and J.-S. Yu, *J. Mater Chem.*, 2010, **20**, 10253.
	- 37 S. Yang, X. Feng, L. Zhi, Q. Cao, J. Maier and K. Müllen, *Adv. Mater.*, 2010, **22**, 838.
- 38 J. Jamnik and J. Maier, *J. Electrochem. Soc.*, 1999, **146**, 4183.
- ¹²⁵39 C.S. Wang, A.J. Appleby and F.E. Little, *Electrochim. Acta*, 2001, **46**, 1793.
	- 40 M.-H. Park, K. Kim, J. Kim and J. Cho, *Adv. Mater.*, 2010, **22**, 415.

Table of Contents

A comparative study of ordered mesoporous carbons with different pore structures as anode materials for lithium-ion batteries

Diganta Saikia, Tzu-Hua Wang, Chieh-Ju Chou, Jason Fang, Li-Duan Tsai and Hsien-Ming Kao*

Ordered mesoporous carbons CMK-3 and CMK-8 with different mesostructures are evaluated as anode materials for lithium-ion batteries. CMK-8 possesses higher reversible capacity, better cycling stability and rate capability than CMK-3.

