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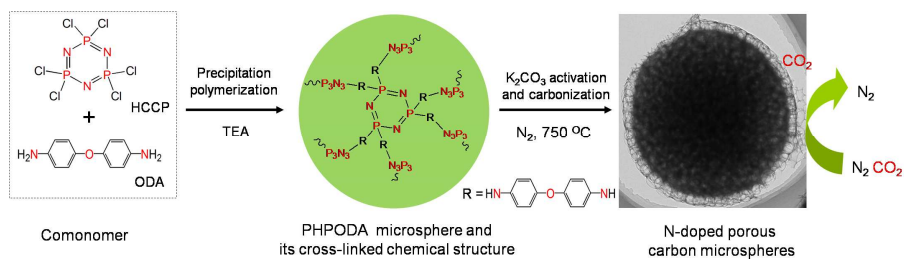
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ARTICLE TYPE

Novel N-doped porous carbon microspheres containing oxygen and phosphorus for CO₂ absorbent and metal-free electrocatalysts

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Novel N-doped porous carbon microspheres were synthesized facilely from polyphosphazene. These carbons exhibit a considerable performance for CO₂ capture with high uptake, excellent selectivity, and good recyclability, and also show good electrocatalytic activity for oxygen reduction reaction.

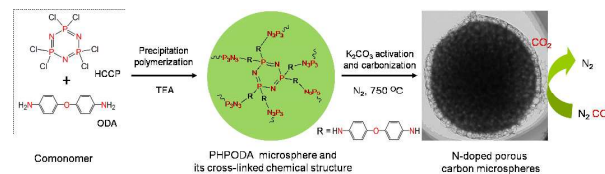
With the rapid development of world economics, anthropogenic CO₂ emission from the burning of fossil fuels has increased drastically over the past several decades, which is considered to be a significant contributor to global climate change.¹ This opens the demand for the development of efficient materials for CO₂ capture and storage.^{2, 3} Conventional CO₂ capture systems based on chemical absorption through amine solvents have major drawbacks such as the corrosion of equipment, toxicity, large energy consumption and poor material stability.⁴ To address these drawbacks, various porous solids as CO₂ sorbents have been investigated, including metal-organic frameworks (MOF),⁵ microporous organic polymers,⁶ and porous carbons.⁷ Among them, porous carbons have been under intensive study due to their low cost, availability, and high moisture/chemical stabilities.⁸

Generally, the porous carbons, in which the micropores with a pore size lower than 1 nm contribute to most of the pore volume, are considered as better CO₂ adsorption-storage media,⁹ and the increasing micropore specific surface area, micropore volume, and well-defined micropore size distribution of porous carbons are key to achieve a better CO₂ capture capacity.¹⁰ So considering the importance of porous carbons in practical applications, more and more intensive efforts have been focused on producing and tailoring the micro structures of porous carbons by various procedures including the template method,¹¹ physical activation and chemical activation.¹² Among these methods, the chemical activation of various carbonaceous materials is especially suitable for forming activated porous carbons with a very high specific surface area, large pore volume, and well-defined micropore size distribution (<1 nm).^{10, 13} Apart from optimizing the pore structure of porous carbons, the introduction of heteroatoms such as nitrogen into the carbon framework is also promising to improve the CO₂ capture capacity and selectivity.^{14, 15} Nitrogen-containing groups in porous carbons can act as Lewis basic sites for anchoring acidic CO₂ molecules, thus resulting in enhanced CO₂ adsorption capacity and selectivity. Therefore, it is great interest to investigate the CO₂ capture performance of nitrogen doped porous carbons, which additionally possess very high

surface and pore volumes, and a well-defined micropore size. However, many N-doped porous carbon materials have been fabricated from various polymer materials, such as polyamine¹⁶, polypyrrole¹⁷, polyacrylonitrile,¹⁸ and few of these porous carbons are with a high surface area and large pore volume. So it is still highly desirable to develop novel nitrogen-rich and highly porous carbons from other polymer.

Herein, we use poly(hexachlorocyclotriphosphazene-co-4,4'-oxydianiline) (PHPODA) microspheres as a novel precursor, which contain plenty of nitrogen, phosphorus, and oxygen elements, and K₂CO₃ as chemical activator to prepare N-doped porous carbon microspheres (N-PCMSs). Meanwhile, their CO₂ capture performance was investigated and their electrocatalytic activity for oxygen reduction reaction (ORR) was examined.

Scheme 1 illustrates the fabrication process of the N-PCMSs. Firstly, PHPODA microspheres were fabricated by directly precipitation polymerization between hexachlorocyclotriphosphazene (HCCP) and 4,4'-oxydianiline (ODA), using triethylamine (TEA) as acid-acceptor in acetonitrile. Then, using PHPODA microspheres as precursor and K₂CO₃ as chemical activator, novel N-doped porous carbons microspheres containing oxygen and phosphorus were prepared.



Scheme 1. Schematic illustration of the fabrication process for the N-PCMSs. N₃P₃ indicated other phosphazene cores.

Fig. 1A and 1B show SEM and TEM images of the PHPODA microspheres, respectively. Obviously, the as-prepared PHPODA possess a solid structure and uniformly spherical shape with a smooth surface and an average diameter of 2.6 μm. After carbonization, the spherical morphology of the carbonized sample was retained, as shown in Fig. 1C. But a porous structure for the carbonized sample was observed clearly, which might originate from mass-transfer flow during the carbonization. To deeply investigate the porous carbon microstructure, the sample was characterized by a magnified TEM image (Fig. 1D). Result reveals that large quantities of pores are homogeneously dispersed within the carbon matrix. Moreover, the wall of the pores is very thin, just like 2D graphene sheet. And this structure is beneficial to the facile capture of CO₂.

To investigate the porosity of the N-PCMSs in detail, the N₂

sorption isotherm at 77 K was collected and shown in Fig. 2A. The N₂ adsorption-desorption isotherm for the N-PCMSs exhibits typical type-IV adsorption behavior and has a sharp uptake at $P/P^0 < 0.1$ and distinct hysteresis loops at $P/P^0 = 0.4-1.0$, indicating the existence of micropore and mesopore in the N-PCMSs matrix and the N-PCMSs is a hierarchical structure. The pore size distribution analysis further proved the above conclusion, as shown in Fig. 2B. Obviously, the pore size of the N-PCMSs is predominantly distributed around 4 and 0.62 nm, respectively. The textural properties of the N-PCMSs were summarized in Table S1 (ESI[†]). It should be noted that the N-PCMSs exhibit a high BET surface area of 1427 m² g⁻¹ and a high total pore volume of 1.23 cm³ g⁻¹. Especially, the surface area and pore volume of the micropore part is up to 794 m² g⁻¹ and 0.36 cm³ g⁻¹, respectively. Importantly, as Fig. 2B shows, most of the micropores have a diameter below 1 nm. This micropore structure may result in a high CO₂ uptake for the N-PCMSs. Other parts of the pores such as mesopores and micropores (> 1 nm) may effect the CO₂ adsorption capacity less but enhance the gas transportation for better CO₂ accessibility to the micropores where gas is mainly captured, thus facilitate diffusion and adsorption of CO₂ molecules.¹⁹ Therefore such textural properties favor the CO₂ capture for the N-PCMSs.

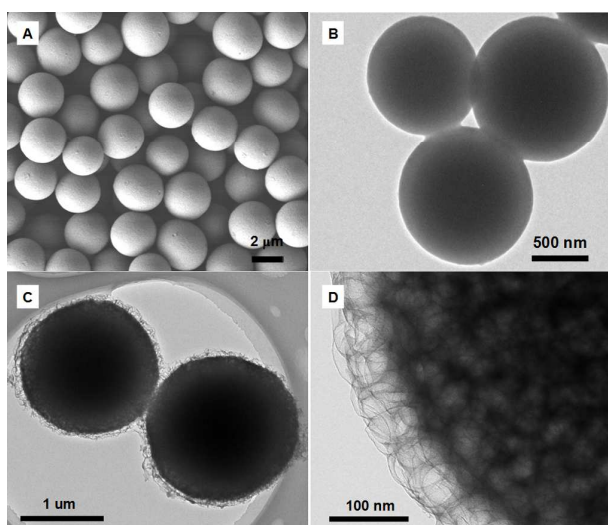


Fig. 1 (A) SEM and (B) TEM images for PHPODA microspheres. (C, D) TEM images with different magnification for the N-PCMSs.

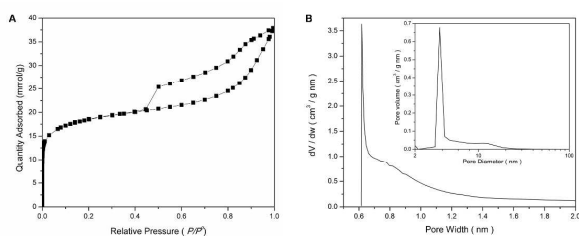


Fig. 2 The nitrogen adsorption - desorption isotherms at 77 K (A) and the pore size distribution of micropores (B) by H-K method for the N-PCMSs. (inset: the pore size distribution of mesopores.)

In addition, XPS was performed to further investigate the surface states of the N-PCMSs. The XPS survey spectrum of the N-PCMSs is shown in Fig. 3A, and it exhibits four typical peaks assigned to C1s, N1s, O1s, and P2p respectively. As Fig. 3B shows, the N1s peak can be resolved into four individual component peaks representing N-6 (398.5 eV), N-5 (400.0 eV), N-Q (401.2 eV), and N-X (403.0 eV) groups. The peak at 400.0

eV corresponds to N atoms trigonally bonded with sp² or sp³ C atoms. And the peak at 398.5 eV can be assigned to sp² N atoms bonded to carbon atoms.^{20, 21} It should be stressed here N - 6 and N - Q peaks do not just correspond to pyridinic and quaternary N but also to the remaining P = N and P - N bonds.²²⁻²⁴ It is worth to note that in the N-PCMSs, the pyrrolic groups (N-5) are the main type of N-functionalities, which give Lewis basicity to the materials and exhibit the highest influence on CO₂ capture among the nitrogen functional groups.^{25, 26} The C1s peak also can be resolved into six individual component peaks at 284.6, 285.4, 286.3, 287.5, 288.8 and 289.0 eV (Fig. S1, ESI[†]). It is obvious that the major peak is at 284.6 eV, which can be assigned to pure graphitic C=C species.^{27, 28} The higher peak at 285.4 eV is corresponding to C=C localized bonds.²⁹ The peak at 286.3 eV is not only assigned to sp³ carbon species, but also to C-O bonds in ether, phenol and anhydride functional groups and C-N bonds in aromatic rings.^{30, 31} Moreover, the signals of the C-O-P, C-P and C-P=O linkages in the case of phosphorus-containing samples are also detected at around 286 eV, thus they could appear in this peak.³² The peak at 287.5 eV is attributed to C=O and C=N bonds and the $\pi \rightarrow \pi^*$ shake up peak of band centered at 285.4 eV. The peak at 288.8 eV is assigned to C-O bonds in carboxyl and ester groups and nitrogen component.^{29, 32} The highest peak at 290.0 eV is contributed to the $\pi \rightarrow \pi^*$ shake up peak of band centered at 284.6 eV.^{29, 31} These assignments are consistent with the N1s spectrum. These results are further confirmed by the FTIR spectrum (Fig. S2, ESI[†]). In addition, element analysis shows the corresponding content of each elements (C, N, O, and P) is 83.02, 3.65, 11.64, and 1.16 at.% respectively, indicating that a significant number of nitrogen atoms are bonded to C atoms and numerous O and P are remained in the N-PCMSs. The exist of amount of nitrogen atoms in the carbons will be beneficial to the CO₂ adsorption for the N-PCMSs. Although the presence of numerous oxygen and phosphorus atoms may be detrimental for the CO₂ adsorption for their groups as acidic ones toward adsorption of CO₂ molecules, especially at a high temperature,²⁶ the oxygen-containing groups such as oxygen-containing ether and hydroxyl groups can also interact with CO₂ molecules via electrostatic interactions leading to enhanced CO₂ capture capacity and developed CO₂ selectivity.³³⁻³⁵

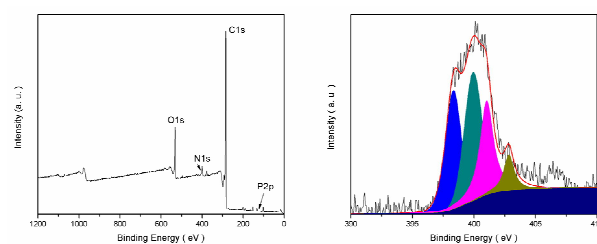


Fig. 3 The XPS spectra of the N-PCMSs: (A) survey spectrum and (B) N1s spectrum.

XRD pattern for the N-PCMSs is shown in Fig. S3 (ESI[†]). There are two broad peaks at 2θ values of around 25 and 43°, which can be assigned to (002) and (100) planes of graphite carbon materials respectively.^{36, 37} The broad diffraction peaks indicate that no pronounced graphitization occurred during the pyrolysis process. Also, the Raman spectrum of the N-PCMSs further confirmed the above conclusion (Fig. S4, ESI[†]). It exhibits two broad and strong bands at about 1590 and 1347 cm⁻¹, corresponding to the in-plane bond-stretching motion of the pairs of C-sp² atoms and the disorder-induced mode associate with structure defects and imperfections, respectively.^{38, 39} The ratio of D and G bands (I_D/I_G) for N-PCMSs calculated is 0.96,

suggesting the low graphitized degree of the N-PCMSs.

Fig. 4A shows the CO₂ sorption isotherms of the N-PCMSs at different temperature. It indicates that the N-PCMSs have a much higher performance for CO₂ capture with a capacity of 5.7 mmol g⁻¹ at 273 K and 1.0 bar. Moreover, the CO₂ uptake of the N-PCMSs is still up to 3.8 mmol g⁻¹ at 298 K and 1.0 bar, indicating that the CO₂ capture capacities of the N-PCMSs reported here are among the highest ever reported for porous carbons. This is evidenced by comparing our CO₂ uptake data with that of other porous carbon materials reported in recent work, which was shown in Table 1. In addition, it is important that there is no saturation observed up to a pressure of 1.0 bar, which indicates a higher CO₂ adsorption capacity can be achieved at a higher pressure. This high CO₂ adsorption amount could be attributed to the high surface area, especially the large part of micropores, and the high nitrogen content of the N-PCMSs. This result is strongly supported by the fact that the isosteric heat of CO₂ adsorption, calculated by means of the Clausius–Clapeyron equation from the CO₂ adsorption-desorption isotherms of the N-PCMSs at two temperatures (*i.e.*, 273 and 298 K). The isosteric heat of adsorption decreases from 41 to 23 kJ mol⁻¹ as the CO₂ adsorption amount increases from 0.2 to 3.8 mmol g⁻¹ (Fig. S5 ESI†). The high initial isosteric heat of adsorption is mainly due to the amine groups that serve as Lewis bases and readily interact with the acidic CO₂ molecules, and this is consistent with previous studies.⁴⁰ This also suggests that the large CO₂ uptake by the N-PCMSs is due to a synergistic effect of the narrow microporosity and the large number of N functional groups.

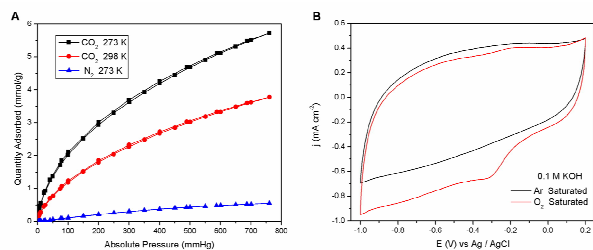


Fig. 4 (A) The gas adsorption isotherms of the N-PCMSs at different temperature. (B) The cyclic voltammograms of oxygen reduction reactions on N-PCMSs in Ar- (black) and oxygen- (red) saturated 0.1 M KOH electrolyte solution.

Table 1 Comparison of CO₂ uptakes at 1.0 bar for different carbon sorbents

| Sample | CO ₂ uptake /mmol g ⁻¹ | | Selectivity | Ref. |
|-----------|--|-------|-------------|-----------|
| | 273 K | 298 K | | |
| HTC-K1-T8 | 4.9 | 3.0 | -- | 41 |
| NPC-650 | 5.27 | 3.1 | 6.6 (273 K) | 42 |
| AS-2-600 | 6.1 | 4.8 | 5.4 (298 K) | 43 |
| N-PCMSs | 5.7 | 3.8 | 10 (273 K) | This work |
| AC-2-635 | 5.9 | 3.86 | 21 (298 K) | 44 |

To evaluate the CO₂ separation performance of the N-PCMSs, single component CO₂ and N₂ sorption isotherms are collected at 273 K (Fig. 4A). Comparatively, the absorption capacity of the N-PCMSs for N₂ is only 0.55 mmol g⁻¹ at 273 K and 1.0 bar, which is below 10% of the value for CO₂ at the same temperature. This suggests the N-PCMSs have a high selectivity for CO₂ over N₂. (Table 1) Furthermore, as shown in Fig. S6 (ESI†), the selectivity has the tendency of increase with the pressure decreasing, and it is up to around 50 at the initial adsorption, which is higher than those previously reported values of other porous carbons.^{8, 19, 45} The result indicates that the N-PCMSs are

potential selective sorbents for CO₂ and N₂ separation, highly advantageous for practical applications.

The recycling performance of the N-PCMSs as CO₂ adsorbent was examined by performing the adsorption - desorption cycle for several times at 273 K. As shown in Fig. S7 (ESI†), no evidence decrease in the CO₂ uptake for the adsorption-desorption cycle after five cycles is observed and all the adsorption capacities of the CO₂ are still around 5.7 mmol g⁻¹ at 1 bar, indicating that the N-PCMSs are highly stable CO₂ capture sorbents and possess good recyclability toward CO₂.

In addition, it is well known that the N-doped carbons have electrochemical activity as metal free catalyst for oxygen reduction reaction (ORR).^{46, 47} So the electrocatalytic activity of the N-PCMSs for ORR was tested by cyclic voltammetry (CV) in an Ar or O₂ saturated 0.1 M KOH solution at a scan rate of 100 mV s⁻¹. As shown in Fig. 4B, there was not any obvious peak observed in the Ar saturated solution. In contrast, it is clearly seen that a well-defined cathodic ORR peak at -0.3 V with a high reaction current of -0.64 mA cm⁻² occurred in the CV analysis when the electrolyte solution was saturated with O₂. This indicates that the N-PCMSs have a pronounced electrocatalytic activity toward ORR.

In summary, the N-PCMSs were prepared facilely using PHPODA as precursor and K₂CO₃ as activator in this study. Results show that as-prepared N-PCMSs have a high surface area of 1427 m² g⁻¹, a large pore volume of 1.23 cm³ g⁻¹, and a nitrogen content of 3.65 at.%. Importantly, the micropore surface area is up to 794 m² g⁻¹, and the micropore size is mostly below 1 nm. The N-PCMSs have achieved a remarkable performance for CO₂ capture and the CO₂ uptake is up to 5.7 and 3.7 mmol g⁻¹ at 273 and 298 K respectively. Moreover, these porous carbons show an excellent selectivity for CO₂/N₂ separation and good regeneration ability. In addition, the N-doped porous carbons also exhibit good electrocatalytic activity for oxygen reduction reaction. Further application of the novel N-PCMSs with different nitrogen content as high-surface-area electrode materials is currently underway.

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Notes and references

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† Electronic Supplementary Information (ESI) available: Detailed synthetic processes and additional characterization available. See DOI: 10.1039/b000000x/

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