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1 **Influence of ionic liquids as solvents for chemical synthesis of**
2 **poly(3-octylthiophene) with FeCl₃**

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23 polymerization

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25 **Ionic liquids (ILs) were used as solvents for the FeCl₃-catalyzed oxidative**
26 **polymerization of 3-octylthiophene (3OT) for the first time. An excellent yield of 99%**
27 **was obtained by using 1-butyl-3-methylimidazolium hexafluoroantimonate. The effect**
28 **of the IL structure on the oxidative polymerization of 3OT was analyzed by the linear**
29 **solvation energy relationship equation.**

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32 Among the known conducting polymers, polythiophenes (PTs) are one of the most important
33 conjugated polymers. However, chemical modification of PTs is generally difficult because they are
34 insoluble in most organic solvents, as well as in water. Therefore, the development of highly soluble
35 and easy-to-process PTs is of considerable interest. A number of approaches have utilized
36 incorporation of alkyl, aryl, or sulfonyl groups and carboxyl or sulfonyl groups into thiophenes to
37 achieve dissolution in organic solvents and water, respectively, in order to synthesize various PTs.^{1,2}

38 Among the substituted thiophenes, alkylthiophenes (ATs) are generally difficult to polymerize
39 because the alkyl chain length of the substituent linked to the thiophenic ring has a significant
40 influence on the electrochemical properties and solubilities of the produced polyalkylthiophenes
41 (PATs) in the reaction media.³ PATs may be prepared either by electrochemical or chemical
42 polymerization methods.⁴ The first chemical synthesis to prepare poly(2,5-thienylene) using transition
43 metal-catalyzed C-C coupling was reported by Yamamoto et al. in 1980.⁵ Compared with

44 electrochemical polymerization, chemical polymerization offers several advantages, including a
45 greater selection of monomers, the ability to synthesize perfectly regioregular substituted PATs using
46 proper catalysts, and higher productivity.^{4,6-9} Oxidative polymerization using inexpensive ferric(III)
47 chloride (FeCl_3) at room temperature has been reported for the synthesis of PATs for large-scale
48 production.^{4,10} However, the selection of solvents as reaction media is still under consideration,
49 because the reaction media can influence the solubility of the monomer, production yield of PATs,
50 and molecular weight of PATs. Chloroform is commonly used to synthesize PATs; however, this
51 solvent has associated environmental and operational issues because of its high toxicity and
52 volatility.^{4,10}

53 Recently, ionic liquids (ILs) have been exploited as green solvents in the synthesis of conducting
54 polymers via electrochemical polymerization and chemical polymerization.¹¹⁻¹⁵ ILs are organic salts
55 that melt below 100°C . Their nonvolatile character and thermal stability make them attractive
56 alternatives to volatile organic solvents. In chemical processes, ILs exhibit excellent physical
57 characteristics, including the ability to dissolve polar and nonpolar organic, inorganic, and polymeric
58 compounds. Green polymerization systems employing ILs do not utilize any toxic solvents and the
59 used ILs can be easily recovered after the reaction. Therefore, environmentally friendly, low-cost
60 routes for the synthesis of PATs may be developed by using ILs. ILs have been used as reaction
61 media for the FeCl_3 -catalyzed reactions. Ji et al. reported the FeCl_3 -catalyzed electrophilic substitution
62 reactions of indoles with various aldehydes in ILs.¹⁶ Pringle et al. showed the FeCl_3 -catalyzed

63 synthesis of PT nanoparticles in 1-ethyl-3-methylimidazolium bis(trifluoromethanesulfonyl)imide
64 ([EmIm][Tf₂N]).¹³ Shang et al. reported the synthesis of poly(3-methyl thiophene) nanospheres in
65 magnetic ionic liquid containing [FeCl₄]⁻.¹¹ In this study, various ILs are used as reaction media for
66 the chemical synthesis of poly(3-octylthiophene) (P3OT) using FeCl₃. First, ILs containing the same
67 cation, 1-butyl-3-methylimidazolium ([BmIm]), were used to investigate the effect of the anion
68 structure on the oxidative polymerization of 3OT. Five counter-anions were employed, namely,
69 [Tf₂N], hexafluoroantimonate ([SbF₆]), hexafluorophosphate ([PF₆]), tetrafluoroborate ([BF₄]), and
70 trifluoromethanesulfonate ([OTf]). The effect of the cation structure was studied by using 1-methyl-3-
71 octylimidazolium trifluoromethanesulfonate ([OmIm][OTf]) (Figure S1, ESI). Additionally,
72 multiparameter linear regression using the solvatochromic parameters of the ILs was also carried out
73 to elucidate the effect of the solvent parameters of the ILs on the FeCl₃-catalyzed oxidative
74 polymerization of 3OT.

75 Green polymerization in various ILs and conventional polymerization in chloroform were performed
76 at 25°C for 48 h using 0.42 mmol 3OT as a monomer and 1.68 mmol FeCl₃ as a catalyst (Scheme 1).
77 FeCl₃-catalyzed oxidative polymerization was successfully achieved in all ILs. The molecular weights,
78 polydispersity indices (PDI), and yields of the P3OTs are listed in Table 1. The yield of conventional
79 polymerization in chloroform, as a control experiment, was 87%. The weight-average molecular
80 weight (M_w) and polydispersity index (PDI) of P3OT produced in chloroform were 34672 g/mol and
81 12.9, respectively. The highest yield of P3OT achieved to date via FeCl₃-catalyzed chemical oxidative

82 polymerization of 3OT was obtained herein with the use of [BmIm][SbF₆] (Table S1, ESI).¹⁷⁻²¹ A
83 remarkable 99% yield of P3OT with a M_w of 42584 g/mol and PDI of 15.9 was obtained using
84 [BmIm][SbF₆]. The oxidative polymerization of 3OT is initiated by the reaction between 3OT
85 monomer and the Fe₃⁺ ions and then the propagation reactions between the cationic 3OT monomeric
86 radicals are repeated. The high yield of P3OT in [BmIm][SbF₆] may be due to the strong acidic
87 condition of SbF₆ anion which can help producing radicals in thiophene rings.²² Hence, the proposed
88 alternative synthetic approach for the synthesis of PATs using [BmIm][SbF₆] instead of chloroform
89 may have remarkable advantages such as higher product yield, greener reaction medium, easier work-
90 up, and more facile reusability of the reaction medium in large-scale production for the development
91 of environmentally friendly and energy efficient industrial processes.²³

92 As shown in Table 1, the M_w , PDI, and yield of P3OT were strongly influenced by the structure of the
93 ILs. The highest M_w of P3OT was obtained with [BmIm][BF₄] and it was about 1.5 times higher than
94 the M_w of P3OT synthesized in chloroform, whereas the lowest M_w was obtained with [BmIm][Tf₂N].
95 The higher M_w may be derived from the higher solubility of 3OT and P3OT in ILs. The lowest PDI
96 was obtained with [BmIm][Tf₂N], whereas the highest PDI was obtained with [OmIm][OTf]. The PDI
97 was highly influenced by the cation structure of the ILs because the PDI of P3OT synthesized in
98 [OmIm][OTf] was much higher than that synthesized in [BmIm][OTf]. It may be caused by the
99 different solubility of P3OT, because the hydrophobicity of [OmIm][OTf] is much higher than that of
100 [BmIm][OTf] while other physicochemical properties of two ILs are very similar. The yield of P3OT

101 synthesized in ILs containing the [BmIm] cation increased in the following order: [BmIm][OTf] <
102 [BmIm][BF₄] < [BmIm][PF₆] < [BmIm][Tf₂N] < [BmIm][SbF₆]. Changing the cation structure of the
103 ILs did not enhance the yield of P3OT.

104 In order to elucidate the effect of the physicochemical properties of the ILs on the oxidative
105 polymerization of 3OT, the correlation between the hydrophobicity (log *P*), hydrophilicity (water
106 solubility, log *S_w*), dipolarity/polarizability (π^*), hydrogen bond acidity (α), and hydrogen bond
107 basicity (β) of the ILs and the *M_w*, PDI, and yield of P3OT was evaluated. Table 2 lists various
108 parameters of the ILs. The logarithm of the *M_w* of P3OT was well correlated with the π^* value, with a
109 high coefficient of determination (*r*²) value of 0.788 (*n* = 6). The *M_w* of P3OT increased with
110 increasing dipolarity/polarizability of the ILs. On the other hand, the logarithm of the yield of P3OT
111 was well correlated with the β value, with an *r*² value of 0.649 (*n* = 6). The yield of P3OT increased
112 with decreasing hydrogen bond basicity of the ILs. Although the mechanism of FeCl₃-catalyzed
113 oxidative polymerization of 3-alkylthiophenes (3AT) is still unclear, Niemi et al. proposed a radical
114 mechanism and reported that FeCl₃ must be solid to be active as a polymerization oxidant for 3AT.⁴
115 They also reported that polymerization of 3AT did not occur when FeCl₃ was completely dissolved in
116 organic solvents. However, these results could be more clearly understood by considering the
117 hydrogen bond basicity of the solvents. The β values of chloroform (0.10), hexane (0.00), and carbon
118 tetrachloride (0.00), in which polymerization can be achieved, are much lower than those of formic
119 acid (0.38), diethylether (0.47), and acetone (0.43), in which polymerization is unsuccessful (Table S2,

120 ESI).^{24,25} When the logarithm of the yield of P3OT was correlated with the β values of the ILs and that
121 of chloroform ($n = 7$), a higher r^2 value (0.743) could be obtained than the r^2 value (0.649) calculated
122 using the ILs only. This indicates that the hydrogen bond basicity of the solvents is a very important
123 factor for the successful performance of FeCl₃-catalyzed oxidative polymerization.

124 It is generally difficult to elucidate the effect of a solvent on various physicochemical systems using
125 only one solvent parameter. Therefore, Kamlet et al. developed a linear solvation energy relationship
126 (LSER) using four independent parameters: π^* , α , β , and the solubility parameter; the LSER equation
127 has been successfully applied to many equilibrium and kinetic phenomena, including solubilities,
128 partition coefficients, toxicities, and catalytic reactions. The general form of the LSER for the solvent
129 effect is as follows:²⁶

$$130 \quad \Delta G = \Delta G^0 + d_2\delta_1 + s_2\pi_1^* + a_2\alpha_1 + b_2\beta_1 + h_2(\delta_H)_1^2 \quad (1)$$

131 where subscripts 1 and 2 refer to the solvent and solute, respectively, and δ , π^* , α , β , and δ_H represent
132 the polarizability correction, dipolarity/polarizability, acidity, basicity, and Hildebrand solubility
133 parameter, respectively. Recently, LSER equations have been successfully used to analyze the effect
134 of ILs on various chemical reactions, enzyme reactions, and equilibrium phenomena.²⁶⁻²⁸ Typically,
135 only three solvatochromic parameters are used for LSER analysis because π^* , α , and β values for
136 various ILs have been reported, whereas the δ_H values have rarely been measured. LSER analysis was
137 conducted for the present system by using three solvatochromic parameters to elucidate the effect of
138 the ILs. The multiparameter linear regression analysis of the yield data produced the relation:

139 $\log(\text{yield}) = 5.13(\pm 0.87) + 0.63(\pm 0.39)\pi^* - 5.77(\pm 0.98)\alpha - 1.15(\pm 0.11)\beta$ (2)

140 where $n = 6$, $r^2 = 0.986$, and $\text{SEE} = 0.028$. As shown in Figure 1, the experimental yield data were

141 well predicted by the LSER equation containing π^* , α , and β .

142 The UV-vis spectra of P3OT synthesized using [BmIm][SbF₆] as a solvent were acquired in CHCl₃

143 solutions (Figure S2, ESI). In CHCl₃ solutions (10 mg/mL), the most intense maximum peak was

144 observed at 420 nm. Figure 2 shows the photoluminescence (PL) spectra of monomeric 3OT and

145 P3OT synthesized using various ILs. The intensity of the peak at 560 nm for P3OT synthesized using

146 various ILs was significantly enhanced in comparison with that of monomeric 3OT. This result

147 indicates that P3OT was successfully polymerized by FeCl₃ in the ILs and could be useful as a light-

148 emitting polymer in a wide variety of applications such as organic light emitting diodes (OLEDs),

149 optical sensors, and luminescent devices.

150

151 **Conclusions**

152 An environmentally friendly and energy efficient protocol for the synthesis of P3OT using ILs instead
153 of chloroform was presented. An excellent yield of 99% was obtained by using [BmIm][SbF₆]. The
154 molecular weight and yield of P3OT were strongly influenced by the dipolarity/polarizability and
155 hydrogen bond basicity of the ILs, respectively. The yield of P3OT in the ILs was well predicted by
156 multiparameter linear regression using three solvatochromic parameters. FeCl₃-catalyzed oxidative
157 polymerization using ILs could have remarkable advantages such as higher product yield, greener
158 reaction conditions, and easier solvent reusability than conventional systems. P3OTs synthesized by
159 using ILs may have potential applications in the field of OLEDs, optical sensors, and luminescent
160 devices.

161

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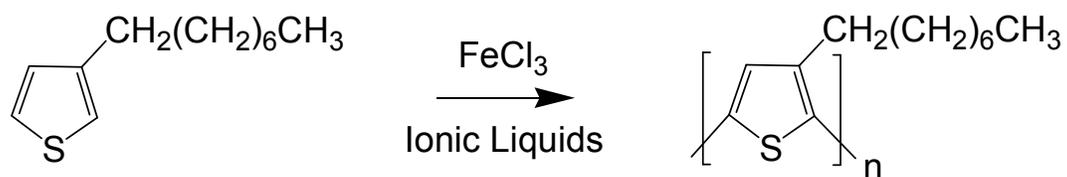
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Scheme 1. Reaction scheme for the synthesis of P3OT via FeCl₃-catalyzed oxidative polymerization in ILs.

Table 1. Molecular weight, polydispersity index, and yield of P3OTs synthesized in various solvents

Solvent	M_w (g/mol)	PDI (M_w/M_n)	Yield (%)
[BmIm][SbF ₆]	42584	15.9	99
[BmIm][Tf ₂ N]	16088	10.6	51
[BmIm][PF ₆]	22921	19.2	45
[BmIm][BF ₄]	51444	17.7	44
[BmIm][OTf]	26109	15.5	38
[OmIm][OTf]	32842	43.2	39
CHCl ₃	34672	12.9	87

Synthesis of P3OT was carried out using 83 mg OT, 273 mg FeCl₃, and 5 g solvent. Polymerization reactions were performed at 25°C for 48 h.

Table 2. Solvent parameters of various ILs used for the synthesis of P3OT

Solvent	$\log P$	$\log S_w$	π^*	α	β
[BmIm][SbF ₆]	-2.66	0.108	1.038	0.630	0.136
[BmIm][Tf ₂ N]	-0.55	0.061	0.950	0.635	0.293
[BmIm][PF ₆]	-2.06	0.220	0.982	0.664	0.235
[BmIm][BF ₄]	-2.71	1.121	1.036	0.626	0.450
[BmIm][OTf]	-1.63	1.183	1.000	0.613	0.537
[OmIm][OTf]	0.17	1.183	0.974	0.605	0.595
CHCl ₃	1.97	-	0.28	0.00	0.10

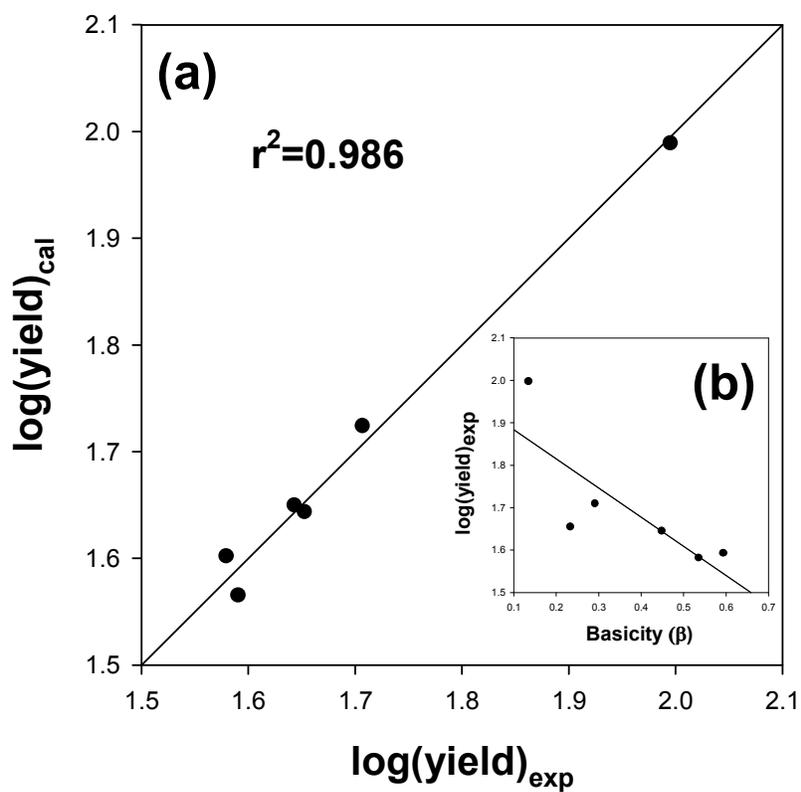


Figure 1. (a) Calculated values of $\log(\text{yield})$ against experimental values of $\log(\text{yield})$ and (b) linear plot of $\log(\text{yield})$ against β values of ILs.

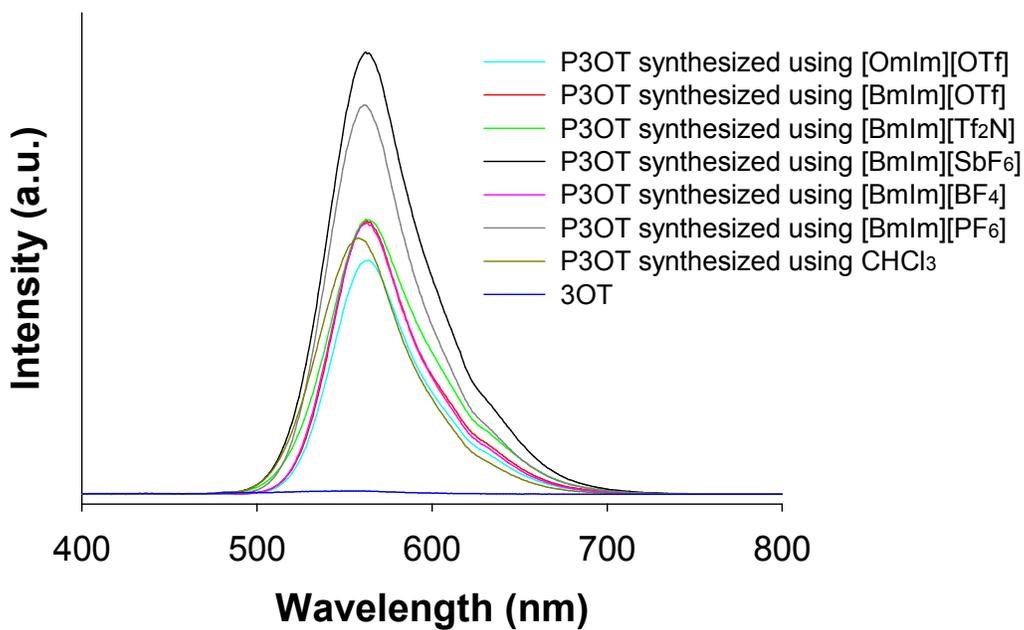
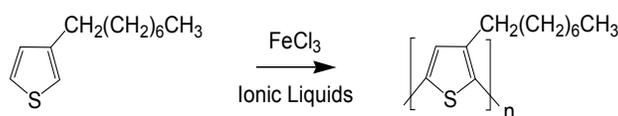


Figure 2. PL spectra of P3OT synthesized using various ILs (excitation wavelength = 420 nm).

Ionic liquids (ILs) were used as solvents for the FeCl_3 -catalyzed oxidative polymerization of 3-octylthiophene (3OT) for the first time. An excellent yield of 99% was obtained by using 1-butyl-3-methylimidazolium hexafluoroantimonate. The effect of the IL structure on the oxidative polymerization of 3OT was analyzed by the linear solvation energy relationship equation.



PL spectra of P3OT

