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Well-defined Polymethylene-Based Block Co/Terpolymers by Combining Anthracene/Maleimide Diels-Alder Reaction with Polyhomologation[†]

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A novel strategy towards well-defined polymethylene-based co/terpolymers, by combining anthracene/maleimide Diels-Alder reaction with polyhomologation, is presented. For the synthesis of diblock copolymers the following approach was applied: a) synthesis of α -anthracene- ω -hydroxypolymethylene by polyhomologation using tri (9-anthracene-methyl propyl ether) borane as initiator, b) synthesis of furan-protected-maleimide-terminated poly (ϵ -caprolactone) or polyethylene glycol and c). Diels-Alder reaction between the anthracene and maleimide-terminated polymers. In the case of triblock terpolymers the α -anthracene- ω -hydroxy-polymethylene was used as macroinitiator for the ringopening polymerization of D, L-lactide to afford an anthracene-terminated PM-*b*-PLA copolymer, followed by Diels-Alder reaction with furan-protected maleimide-terminated poly (ϵ -caprolactone) or polyethylene glycol to give the triblock terpolymers. All intermediate and final products were characterized by SEC, ¹H NMR, UV-VIS spectroscopy and DSC.

Introduction

The Diels-Alder (DA) reaction is still one of the most useful and important reactions in modern organic chemistry.¹⁻² Recently, due to its broad practicability and orthogonality, DA reaction became an important linking method in polymer chemistry too.³⁻⁴ Indeed, the Diels–Alder reactions fulfill most of the requirements for the "click" chemistry concept. It has been successfully applied for the synthesis of polymers, mainly styrenic and (meth) acrylic, with different macromolecular architectures, e.g. homo- and miktoarm stars ⁵⁻⁶, combs ⁷⁻⁸, cyclic ⁹, dendritic ¹⁰, etc. ¹¹⁻¹²

On the other hand, alkylborane-initiated polymerization of dimethyl sulfoxonium methylide recently developed by Shea, ¹³⁻¹⁵ leads to perfectly linear polymethylene, PM (or polyethylene, PE). The general reaction scheme involves the formation of an organo boron zwitterionic complex between the dimethylsulfoxonium methylide and the trialkylborane which breaks down by intramolecular 1, 2-migration. As a consequence, the methylene group is randomly inserted one by one (C1 polymerization or polyhomologation) into the three branches of the trialkylborane leading to a 3-arm star having boron as junction point. The resulting star is subsequently oxidized/hydrolysed to give OH-end-capped linear PMs.

By combining polyhomologation and anthracene/furan-protected maleimide Diels-Alder reaction we were able to synthesize welldefined PM-based diblock copolymers of PM with poly(εcaprolactone) (PCL) or polyethylene glycol (PEG) as well as triblock terpolymers of polylactide with PM and either PCL or PEG. This method is a general one opening new horizons for the synthesis of well-defined PE-based polymeric materials with different macromolecular architectures. Due to their amphiphilic nature these copolymers are perfect candidates for many industrial applications in compatibilization, dyeing, printing, adhesion, etc.¹⁶⁻³²

Experimental

Materials

Sodium hydride (60% dispersion in mineral oil, Acros) was washed with petroleum ether (40-60°C) before use. Methanol (99%, Fisher), acetonitrile (99%, Fisher), diethyl ether (99%, Aldrich), dichloromethane (>99%, Fisher), and hexane (99%, Fisher) were used as received. Tetrahydrofuran (99%, Fisher) and toluene (99.7%, Fluka) were freshly distilled over sodium and benzophenone.1,8 diazabicyclo[5,4,0]undec-7-ene (DBU) (99%, Fluka), ɛ-caprolactone (99%, Alfa Aesar), allyl bromide (97%, Aldrich), and ethanol amine (99.5%, Aldrich) were distilled from CaH₂. D, L-lactide (99%, Across); exo-3,6-epoxy-1,2,3,6-tetrahydrophathalic anhydride (99%, Aldrish) was purified by crystallization in toluene. 9anthracenemethanol (97%, Alfa Aesar) was purified by crystallization in ethyl acetate. Calcium hydride (CaH₂) (95%, Aldrich), trimethylsulfoxonium iodide (98%, Alfa Aesar), t-BuP₂ (2.0 M in THF, Aldrich), benzyltri-n-butylammonium chloride (98%, Alfa Aesar), trimethylamine N-oxide dihydrate (TAO) (>99%, Fluka), succinic anhydride (99%, Aldrich), 4-(dimethyl (99%, amino) pyridine (DMAP) Aldrich), Ν. N'dicyclohexylcarbodiimide (DCC) (99%, Aldrich), polyethylene glycol methyl ether (PEG) (M_n =4000 g/mol, DP_n =91, Aldrich), and BH₃.THF (1M in THF, Aldrich) were used as received.

Instrumentation

High-temperature-size exclusion chromatography (HT-SEC) measurements were performed on a Viscotek HT-SEC module 350 with two PL gel 10 μ m MIXED-B columns using 1,2,4-trichloro benzene as eluent at a flow rate of 0.8 mL/min at 150 °C. ¹H NMR spectra were recorded on a Bruker AVANCE III-600 spectrometer. SEC chromatograms at 35 °C were recorded on a Viscotek TDA 305 instrument with a column of PLgel 10 μ m MIXED-C (only used for PS₃B) or two columns of Styragel HR2 THF (7.8×300 mm) and Styragel HR4 THF (7.8×300 mm). THF was the eluent at a flow rate

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of 1 mL/min. The system was calibrated by PS standards. Differential scanning calorimetry (DSC) characterization was performed on a Mettler Toledo DSC1/TC100 system in an inert nitrogen atmosphere. The second heating curve was used to determine the melting temperature (T_m), glass transition temperature (T_g), and degree of crystallinity. UV-VIS measurements were performed on an Evolution 600 instrument with a manual temperature controller.

Synthesis of the PM-based diblock copolymers and triblock terpolymers

The synthesis of dimethylsulfoxiunim methylide and α furan-protected-maleimide- ϵ -polycaprolactone (PCL-MI) are given in the Supporting Information. 9-Anthracenemethyl allyl ether and furan-protected-maleimide-terminated polyethylene glycol (PEG-MI) were prepared according to published procedure.^{33,34} The *DP*_n of PEG (Aldrich, nominal *DP*_n=91) checked by ¹H NMR (Figure S2†) found to be 100. This more accurate *DP*_n was used to calculate the molecular weight of diblock copolymers and triblock terpolymers.

Synthesis of the initiator tri (9-anthracene-methyl propyl ether)borane

1.5 mL (1.5 mmol) of a THF solution of BH₃.THF (1.0 M) was added over 5 min to a toluene solution (3.5 mL, 1.5 g, 6.04 mmol) of 9-anthracene-methyl allyl ether at 0°C. The reaction was allowed to reach room temperature over 2 h. The final concentration of the initiator solution in toluene was 0.3 mmol/mL.

Synthesis of anthracene-terminated polymethylene(ant-PM-OH)

(0.95 mL, 0.3mmol/mL, 0.29 mmol) of the initiator tri(9anthracenemethyl propyl ether)borane was added to the methylide solution (80 mL, 0.75 mmol/mL, 60 mmol) at 50°C. After consumption of methylide, 0.29 g of TAO was added to the solution. Then, the solution was stirred for 2 h and precipitated in methanol. Finally, the purified polymer was dried in vacuum oven at 50°C (yield = 0.9 g, 100%, $M_{n,NMR}$ =1600 g/mol, M_w/M_n =1.20). ¹H NMR (600 MHz, toluene- d_8 , 80°C) values included 8.40 ppm (s, 1H, ArH of anthracene), 8.18 ppm (d, 2H, ArH of anthracene), 7.77 ppm (d, 2 H, ArH of anthracene), 7.35–7.28 ppm (m, ArH of anthracene), 5.34 ppm (s, 2H, O-*CH*₂-anthracene), 3.56 ppm (t, 2H, *CH*₂-O-CH2anthracene), 1.36 ppm (m, -*CH*₂- of PM), and 3.38 ppm (m, 2H, *CH*₂-OH, end-group of PM).

Synthesis of PM₁₀₀-b-PEG₁₀₀ and PM₁₀₀-b-PCL₅₀ copolymers

ant-PM₁₀₀-OH (0.1 g, 0.062 mmol, $M_{n,NMR}$ =1600 g/mol, 1 equiv.) and PEG₁₀₀-MI (0.18 g, 0.041 mmol, $M_{n,NMR}$ =4500g/mol, 1.5 equiv.) were dissolved in 25 mL of toluene under Ar. The mixture was refluxed at 110°C and kept in the dark for 48 h. The solvent was then evaporated until dryness, the product was dissolved in THF, precipitated in hexane, and dried in vacuum oven at 40°C overnight (yield=0.24 g, 70%, $M_{n,NMR}$ =5600 g/mol, M_w/M_n =1.14). ¹H NMR (600 MHz, toluene- d_8 , 80°C) values included 3.54 ppm (m, 4H, CH_2CH_2O of PEG), 1.40 ppm (m, - CH_2 - of PM).

The Diels-Alder reaction of ant-PM₁₀₀-OH and MI-PCL₅₀ targeting PM₁₀₀-*b*-PCL₅₀ (subscript: degree of polymerization) was performed similarly to that described for the synthesis of PM₁₀₀-*b*-PEG₁₀₀. The toluene was evaporated until dryness; the product was dissolved in THF, precipitated in methanol, and dried in a vacuum oven at 40°C overnight (yield = 0.20, 50%, $M_{n,NMR}$ =6900 g/mol, M_w/M_n = 1.51). ¹H NMR (600 MHz, toluene- d_8 , 80°C) values included 4.02 ppm (t, CH₂O- of PCL), 2.23 ppm (t, C=OCH₂ of PCL), 1.61-1.26 ppm (m, CH₂ of PCL), 1.40 ppm (m, -CH₂- of PM).

Synthesis of anthracene-terminated block copolymer (ant-PM₁₀₀b-PLA₂₀)

The macroinitiator ant-PM₁₀₀-OH (0.27 g, 0.173 mmol, $M_{n,NMR}$ = 1600 g/mol) and D,L-lactide (0.5 g, 3.46 mmol) were dissolved in 15 mL of dry toluene at 90°C in a Schlenk flask equipped with a stirring bar under dry Ar. After the polymer was completely dissolved, the catalyst solution (0.02 mL DBU, 0.173 mmol in 1 mL toluene) was added to perform ROP under argon at 90°C. After 21h, the solvent was evaporated; the polymer was precipitated/washed with methanol several times, and dried overnight at 40°C in vacuum oven. (yield = 0.68 g, 89%, $M_{n,NMR}$ = 4500 g/mol, M_w/M_n = 1.56). ¹H NMR results of PM₁₀₀-*b*-PLA₂₀ (600 MHz, toluene- d_8 , 80°C) include 8.40 ppm (s, 1H, Ar*H* of anthracene), 8.18 ppm (d, 2H, Ar*H* of anthracene), 7.77 ppm (d, 2H, Ar*H* of anthracene), 7.35–7.28 ppm (m, Ar*H* of anthracene), 5.34 ppm (s, 2H, O-*CH*₂-anthracene), 5.11 ppm (m, 2 *CHC*=O of LA), 3.56 ppm (t, 2H, *CH*₂-O-CH2-anthracene), 3.40 ppm (m, 2*CH*3CHC=O of LA), and 1.42 ppm (m, *CH2* of PM).

Synthesis of PLA₂₀-*b*-PM₁₀₀-*b*-PEG₁₀₀ and PLA₂₀-*b*-PM₁₀₀-*b*-PCL₅₀ terpolymers via the Diels-Alder reaction

ant-PM₁₀₀-*b*-PLA₂₀ (0.2 g, 0.044 mmol, $M_{n,NMR}$ =4500 g/mol, 1 equiv) and PEG₁₀₀-MI (0.13g, 0.029 mmol, $M_{n,NMR}$ =4500g/mol, 1.5 equiv.) were dissolved in 25 mL of toluene under Ar. The mixture was refluxed at 110°C and stored in the dark for 48 h. The solvent was then evaporated until dryness, the product was dissolved in THF, precipitated in hexane, and dried in vacuum oven at 40°C overnight (yield = 0.26 g, 72%, $M_{n,NMR}$ =8300, M_w/M_n =1.32). ¹HNMR (600 MHz, toluene- d_8 , 80°C) values include 5.17 ppm (m, 2 *CHC*=O of LA), 3.54 ppm (m, 4H, *CH*₂*CH*₂O of PEG), and 1.40 ppm (m, -*CH*₂- of PM).

The Diels-Alder reaction of ant-PM₁₀₀-PLA₂₀ and PCL₅₀-MI targeting PLA₂₀-*b*-PM₁₀₀-*b*-PCL₅₀ was performed similarly to the procedure described for the synthesis of PLA₂₀-*b*-PM₁₀₀-*b*-PEG₁₀₀. The solvent was evaporated until dryness, the product was dissolved in THF, precipitated in methanol, and dried in vacuum oven at 40°C overnight (yield=0.25, 60%, $M_{n,NMR}$ =9500 g/mol, M_w/M_n =1.64). ¹H NMR (600 MHz, toluene- d_8 , 80°C) values include 5.17 ppm (m, 2 *CHC*=O of LA), 4.09 ppm (m, *CH*₂OC=O of PCL), 2.23 ppm (t, C=OCH₂ of PCL), and 1.42 ppm (m, *CH2* of PM).

Results and Discussion

Polymethylene (PM)-based diblock copolymers.

The basic reaction for the synthesis of diblock copolymer is given in Scheme 1.



Scheme 1. Synthesis of polymethylene-based diblock copolymers via the Diels-Alder coupling.

reaction.

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The α -anthracene- ω -hydroxy polymethylene (ant-PM-OH) was prepared by polyhomologation of sulfoxonium methylide using tri(9-anthracenemethyl propyl ether)borane as initiator (Scheme 2) at 50°C for 1 h, followed by oxidation with TAO.



Scheme 2. Preparation of α -anthracene ω -hydroxy polymethylene.

The structure of ant-PM-OH was confirmed by ¹H NMR and UV-VIS spectroscopy. As shown in Figure 1 all hydrogen of the ant-PM-OH are present in the ¹H NMR spectrum, except that of the –OH group (extremely low concentration) and in Figure 2 (upper line) the characteristic five-finger absorbance (350-400 nm) of anthracene is also present. The number-average molecular weight of ant-PM-OH was estimated from the ¹H NMR spectrum by comparing the integrated peak of polymethylene (-*CH*₂ -) at 1.40 ppm to the peak of the end-*CH*₂-OH group at δ = 3.40 ppm, $M_{n,NMR}$ = [100 (*DP*_n of PM) X [14 g/mol (M_W of CH₂)] + 248 g/mol (M_W of anthracene endgroup)] = 1600 g/mol close to the theoretical value (Table 1).



Figure 1. ¹H NMR spectrum of α -anthracene- ω -hydroxy polymethylene in toluene- d_8 at 80°C (600 MHz).

The SEC trace of ant-PM-OH [Figure 3 (A)] shows a monomodal distribution (PDI= 1.20) with no tail in the lower molecular weight region or any shoulder in the higher molecular weight region. This evidences the successful initiation of the polyhomologation of ylide using this novel borane initiator (Scheme 2).

The ant-PM₁₀₀-OH was reacted with furan-protected-maleimideterminated PCL or PEG to afford PM₁₀₀-*b*-PEG₁₀₀ and PM₁₀₀-*b*-PCL₅₀ diblock copolymers. The Diels-Alder reaction was monitored by UV-VIS spectroscopy by following the disappearance of the characteristic five-finger absorbance of anthracene (Figures 2 and S8† red line).

The HT-SEC chromatograms of PM_{100} -*b*-PEG₁₀₀ (Figure 3(C)) and PM_{100} -*b*-PCL₅₀ copolymers (Figure S4† (C)) display a monomodal distribution of polymethylene-based diblock copolymers and clearly after the Diels-Alder reaction the chromatogram is shifted to the



higher molecular weight region. Furthermore, the ¹HNMR spectra of

PM₁₀₀-b-PEG₁₀₀ (Figure 4) and PM₁₀₀-b-PCL₅₀ copolymers (Figure

S3[†]) are clear proofs of the target structures of diblock copolymers,

demonstrating the successful performance of the Diels-Alder

Figure 2. UV-VIS spectra of ant- PM_{100} -OH (C₀= 6.2X10⁻⁵M), PM_{100} -*b*- PEG_{100} (C= 1.5 X10⁻⁵M), PLA_{20} -*b*- PM_{100} -*b*- PEG_{100} (C=1.11 X 10⁻⁵ M) in 1, 2-dichloroethane at 80°C.



Figure 3. SEC traces of ant-PM₁₀₀-OH from HT-SEC (**A**), PEG₁₀₀-MI from THF-SEC (**B**), and diblock copolymer PM₁₀₀-*b*-PEG₁₀₀ from THF-SEC (**C**).

Figure 4 shows the ¹HNMR spectrum of PM_{100} -*b*-PEG₁₀₀, all characteristic proton signals of polyethylene glycol (4H,- CH_2CH_2O -) and polymethylene (2H, - CH_2 -) are present. The molecular weight of the PM_{100} -*b*-PEG₁₀₀ copolymer was calculated from ¹H NMR (Figure 4) by comparing the integrated signal at 1.40 ppm (2H,- CH_2 -) to 3.54 ppm (4H, - OCH_2CH_2 -), $M_{n,NMR}$ = [100 (DP of PEG) X 44 g/mol (MW of CH₂CH₂O)] + [86 (DP of PM) X 14 g/mol] = 5600 g/mol, close to the theoretical value (Table 1).



Figure 4. The ¹H NMR spectrum of the diblock copolymer (PM_{100} -*b*-PEG₁₀₀) in toluene-*d*8 at 80°C (600MHz).

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The ¹H NMR spectrum of the obtained PM₁₀₀-*b*-PCl₅₀ copolymer (Figure S3†) shows signals at $\delta = 1.40$ ppm (polymethylene backbone) and at $\delta = 4.02$, 3.56, 1.61–1.26 ppm (protons of poly (ε -caprolactone, PCL). The *DP*_n of homopolymer PCL, calculated by ¹H NMR (Figure S1†) from the ratio of integrated signal at 4.02 ppm (2H, OCH₂C=O) and the integrated signal for the initiator at 6.58 ppm (2H,-CH=CH-) was 50. The molecular weight of the PM₁₀₀-*b*-PCL₅₀ copolymer was calculated from the ¹H NMR spectrum (Figure S3†) by comparing the integrated signal at 1.40 ppm to 4.02 ppm $M_{n,NMR} = [50(DP_{PCL})X114.14 g/mol (MW of repeating unit)] + (87 (DP of PMX14 g/mol)=6900 g/mol close to the theoretical value (Table 1).$

Polymethylene (PM)-based triblock terpolymers

The basic reactions for the synthesis of PM-based triblock terpolymers are given in Scheme 3.



Scheme 3. Synthesis of polymethylene-based triblock terpolymers via the Diels-Alder coupling.

The ring opening polymerization (ROP) of D,L-lactide was initiated by ant-PM₁₀₀-OH with DBU as a catalyst in toluene at 90°C to give ant-PM₁₀₀-b-PLA₂₀ copolymer. The ¹H NMR spectrum of this polymer shows the characteristic signals of anthracene, of polymethylene at 8.49 - 7.32 ppm, and the polylactide segments

(Figure S7†). The DP_n of the PLA, calculated from ¹H NMR by comparing the integrated signals of the main backbone of polylactide (2H, 2 -*CHC*=O of LA) at 5.11 ppm to the signal of the macroinitiator (2H, anthracene -*CH*₂-O-) at 5.34 ppm, was found to be 20. Consequently, the $M_{n,NMR}$ of the ant-PM₁₀₀-*b*-PLA₂₀ is 4500 g/mol [20 (DP_{PLA} from NMR)X144.11 g/mol + M_n of macroinitiator ant-PM₁₀₀-OH (1600 g/mol)]. Moreover, the SEC chromatogram (Figure 5(A)) shows a symmetrical shape meaning that the ant-PM-OH initiated system did not show any transesterification reaction.

The (ant-PM₁₀₀-*b*-PLA₂₀-OH) copolymer was reacted with the furan-protected-maleimide-terminated linear homopolymer PCL and homopolymer PEG₁₀₀-MI to yield polymethylene-based triblock (PLA₂₀-*b*-PM₁₀₀-*b*-PCL₅₀) and (PLA₂₀-*b*-PM₁₀₀-*b*-PEG₁₀₀) terpolymers. The Diels-Alder adducts were monitored using UV-VIS spectroscopy by following the disappearance of the characteristic five-finger absorbance of the anthracene from 300 to 400 nm (Figure 2 and S8†); the Diels-Alder efficiency of terpolymers (DA eff. %) was given in Table 1.

The HT-SEC chromatograms of terpolymers (PLA_{20} -b- PM_{100} -b- PEG_{100}) in Figure 5(C) and (PLA_{20} -b- PM_{100} -b- PCL_{50}) in Figure 56 \dagger show monomodal distribution traces shifted to the higher molecular weight region indicating the success of the Diels Alder reaction.



Figure 5. SEC traces of ant-PM₁₀₀-*b*-PLA₂₀-OH from HT-SEC (**A**), PEG₁₀₀-MI from THF-SEC (**B**), and the triblock terpolymer PLA_{20} -*b*-PM₁₀₀-*b*-PEG₁₀₀ from THF-SEC (**C**).

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Entry	Polymer	$M_{\rm w}/M_{\rm n}$	M _{n∙NMR} g/mol	M _{n•theo.} g/mol	DA eff.
1	Ant-PM ₁₀₀ -OH	1.20^{a}	1600^{b}	1200 ^c	_
2	PM_{100} - <i>b</i> -PEG_{100}	1.14^{d}	5600 ^f	6600 ^g	82%
3	PLA ₂₀ - <i>b</i> -PM ₁₀₀ - <i>b</i> -PEG ₁₀₀	1.32^{d}	8300 ^f	9500 ^g	85%
4	PM_{100} - <i>b</i> -PCL ₅₀	1.51 ^e	6900 ^f	7300 ^g	75%
5	PLA ₂₀ - <i>b</i> -PM ₁₀₀ - <i>b</i> -PCL ₅₀	1.64 ^e	9500 ^f	10200 ^g	82%

Table1. Characteristic Molecular Weight Data of PM-based copolymers

^{*a,e*} High-temperature SEC, PS standards.

^b $M_{n,NMR}$ of PM homopolymer =14 X DP_n of PM (integrated value of - CH_2 - at1.40 ppm/ integrated value of - CH_2 -OH at 3.40ppm).

- $M_{n,\text{theo.}}$ of PM homopolymer was calculated from the ratio of ylide to the initiator.
- ^d SEC in THF, PS standards, PEG is not stable in HT-SEC.
- $f M_{n,NMR}$ of copolymers were calculated by taking into account the ratio of integrated values of PM signals to PCL or PEG signals.
- $M_{n,\text{theo.}} = \text{sum of } M_{n,\text{NMR}} \text{ of homopolymers.}$

^{*n*}
$$DA_{eff}$$
.%=[1-(A_t/A_0)]X100.

The ¹H NMR spectrum of (PLA₂₀-*b*-PM₁₀₀-*b*-PEG₁₀₀) is given in Figure 6, all characteristic proton signals of polymethylene (δ =1.40 ppm), poly ethylene glycol (δ = 3.54 ppm, and polylactide (δ =5.11 ppm) segments are present. The molecular weight of the PLA₂₀-PM₁₀₀-*b*-PEG₁₀₀ terpolymer was calculated from the ¹H NMR (Figure 6) by comparing the integrated signal at 1.40 ppm to 3.54 ppm. The *M*_{n,NMR} of (PLA₂₀-*b*-PM₁₀₀-*b*-PEG₁₀₀) terpolymer = [100 (*DP*_{PEG}) X44 g/mol)] + [(72 (*DP*_{PM}) X14 g/mol) + [20 (*DP*_{PLA}) X144.11 g/mol = 8300 g/mol close to the theoretical value (Table 1).

Similarly, the ¹H NMR spectrum (Figure S5†) of (PLA₂₀-*b*-PM₁₀₀-*b*-PCL₅₀) clearly confirms the structure of the target triblock terpolymer by showing all characteristic signals for the three polymers PCL (δ = 4.02 ppm), PM (δ =1.40 ppm), and PLA (δ = 5.11ppm). The $M_{n,NMR}$ of the terpolymer = [50 (DP_{PCL}) X114.14

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 $g/mol] + [53 (DP_{PM}) X14 g/mol] + [20 (DP_{PLA}) X144.11 g/mol] = 9500 g/mol close to the theoretical value (Table 1).$



Figure.6: ¹H NMR spectrum of triblock terpolymer (PLA_{20} -b- PM_{100} -b- PEG_{100}) in toluene-d8, 80°C, (600MHz).

As an example, the DSC traces of PLA_{20} -b- PM_{100} -b- PCL_{50} as well as the corresponding diblock and monoblock precursors are shown in Figure 7. In all cases the melting point of PM (116-118.3 0 C) is present and only in the case of the diblock copolymer the PCL melting point appears. It seems that in the case of triblock copolymer the PCL trace is absent, maybe due to the triblock structure. This is in accordance with the decrease in crystallinity of PM going from the monoblock to the triblock terpolymer.



Figure 7. DSC curves of ant-PM₁₀₀-OH, PM_{100} -b-PCL₅₀, and PLA_{20} -b-PM₁₀₀-b-PCL₅₀ (N₂ atmosphere, 10 °C/ min, second heating cycle).

Conclusions

In this work, a simple and effective method for the synthesis of polymethylene-based di/triblock co/terpolymers by combining polyhomologation and furan-protected-maleimide/anthracene Diels-Alder coupling is presented. This method is a general one opening new horizons for the synthesis of well-defined PE-based polymeric materials with complex macromolecular architectures.

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Notes and references

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[Electronic supplementary information (ESI) available: Experiments details, SEC traes and full $^1\mathrm{H}$ NMR spectra] See DOI: 10.1039 /b000000x/

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