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PAPER

Importance of polypyrrole in constructing 3D hierarchical carbon nanotube@MnO₂ perfect core-shell nanostructures for high-performance flexible supercapacitors

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Jinyuan Zhou, ‡* Hao Zhao, ‡ Xuemei Mu, Jiayi Chen, Peng Zhang, Yaling Wang, Yongmin He, Zhenxing Zhang, Xiaojun Pan and Erqing Xie*

This study reports the preparation of 3D hierarchical carbon nanotube (CNT) @MnO₂ core-shell nanostructures under assistance of polypyrrole (PPy). The as-prepared CNT@PPy@MnO₂ core-shell structures show a perfect coating of MnO₂ on each CNT and, more importantly, a robust bush-like pseudocapacitive shell to effectively increase the specific surface area and enhance the ion accessibility. As expected, a high specific capacity of 490–530 F g⁻¹ has been achieved from CNT@PPy@MnO₂ single electrode. And about 98.5% of the capacity is retained after 1000 charge/discharge cycles at current density of 5 A g⁻¹. Furthermore, the assembled asymmetric CNT@PPy@MnO₂//AC capacitors show the maximum energy density of 38.42 W h kg⁻¹ (2.24 mW h cm⁻³) at power density of 100 W kg⁻¹ (5.83 mW cm⁻³), and maintain 59.52% of the initial value at 10,000 W kg⁻¹ (0.583 W cm⁻³). In addition, the assembled devices show high cycle stabilities (89.7% after 2000 cycles for asymmetric, and 87.2% for symmetric), and high bending stability (64.74% after 200 bending tests). This ability to obtain high energy density at high power rates while maintaining high cycle stability demonstrates that this well-designed structure could be a promising electrode material for high-performance supercapacitors.

Introduction

Recently, supercapacitors (also called electrochemical capacitors) have attracted intensive attention due to their high power densities and high cycle stabilities.^{1, 2} However, those supercapacitors possess a fatal flaw, i.e., low energy density, which greatly hindered their further development and applications compared to the commercial batteries.^{3, 4} To obtain a high energy density, various pseudocapacitive materials have incorporated into the electrodes for supercapacitors due to their high specific capacitance resulting from stable redox reactions.^{5–7} As a pseudocapacitive material, MnO₂ show many advantages such as high abundance, low cost, chemical stability, and high theoretical specific capacitance of 1370 F g⁻¹.⁸ Like most pseudocapacitive materials, unfortunately, MnO₂ possesses a very low electrical conductivity (10⁻⁵–10⁻⁶ S cm⁻¹)^{9, 10}, greatly limiting the charge transfer during the charge/discharge process and accordingly decreasing energy density of their counterpart supercapacitors.

To overcome the above problem, many hierarchical carbon nanostructures have been applied to improving their energy

density.^{11–14} These nanostructures can not only work as charge-transfer highways, but also increase the special surface area of the electrodes and shorten the diffusion distance of the ions. In particular, carbon nanotubes (CNTs) have frequently used as conductive additives in electrode materials.^{15–20} As for the design of hierarchical CNT-MnO₂ composites, it is an ideal idea that pseudocapacitive materials can be uniformly coated on the surface of CNTs to obtain a large ionic reaction interface and a short ion diffusion distance. However, due to their super chemical properties, it is demonstrated hard to uniformly coat MnO₂ on the surface of an individual CNT, just forming CNT-MnO₂-particle composites.^{21, 22} And this situation often greatly limits the improvement in charge transport performances of supercapacitors. Then, various pre-treatments, such as acid, alkali or electrochemical treatments, have been applied to generating more oxygen function groups on the surface of CNTs that are helpful to the absorption of MnO₂ nanoparticles.²³ More often, those oxygen function groups first form at CNTs' defect sites that are random and non-uniform, and usually induce the formation of MnO₂ clusters, even bulk MnO₂.^{24, 25} Thus, it is still urgent and important to further explore the design and fabrication of a type of high-efficient charge-transfer highways of CNT@MnO₂ core shell structures. More recently, Li et al.²⁶ have reported a type of CNT@polypyrrole (PPy) @MnO₂ core-double-shell structures and obtained highly improved electrochemical performances.

Herein, we have designed and fabricated a type of 3D hierarchical CNT@MnO₂ perfect core-shell nanostructures by introducing a conductive polymer (PPy) to modify the surface

* School of Physical Science and Technology, Lanzhou University, Lanzhou, Gansu, 730000, People's Republic of China. E-mail: zhoujy@lzu.edu.cn, xieeq@lzu.edu.cn; Tel/fax: +86 931 89125895

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‡ These authors contributed equally to this work.

of hierarchical CNTs before MnO₂ loading. Results showed that the obtained 3D hierarchical CNT@PPy@MnO₂ possess a uniform core-shell structure of CNT@MnO₂, indicating the importance of PPy for coating MnO₂ on CNTs. Moreover, series of electrochemical characterizations showed that the specific capacitance, rate capabilities, and capacitance retention of CNT@PPy@MnO₂ electrodes are rather superior to those of CNT@MnO₂ electrodes. These enhancements are mainly due to three aspects: 1) the greatly improved the adhesion between MnO₂ and CNTs, leading to high cycle stability of the electrodes; 2) to construct perfect core-shell structure of CNT@PPy@MnO₂, decreasing the electrolyte contact resistance of the electrodes; and 3) the formed 3D hierarchical MnO₂ nanosheets possess a much high specific surface, largely increasing the specific capacitance of the electrodes. Furthermore, the assembled asymmetric supercapacitor based on CNT@PPy@MnO₂ electrodes demonstrates the maximum energy density of 38.42 W h kg⁻¹ and a high retention rate of 59.53% even at the power density up to 10,000 W kg⁻¹. In addition, the asymmetric supercapacitors also exhibit high cycling and bending stabilities.

Experimental

Growth of CNTs on SSMs

CNTs were grown by a thermal CVD technique,²⁷ and a type of commercial 316[#] stainless steel meshes (SSMs) with size of 1 cm × 2 cm was chosen as substrates. Before CNT growth, the well-washed SSMs were immersed in iron acetylacetonate/ethanol solution with a concentration of 5 mM for a 10-min catalyst coating. After dried for 1 min, the SSMs were then placed in a one-inch quartz-tube furnace. And the CNT growth procedure is as follows: First, the furnace was quickly heated up to 700 °C for 20 min in ambient air, then a mixture flow of Ar (150 sccm) and H₂ (50 sccm) was introduced into the quartz tube, and the furnace was further heated up to 750 °C and kept for 15 min. After hydrogen reduction treatments, another flow of acetylene (C₂H₂) was added into the Ar/H₂ stream (Ar of 200 sccm, H₂ of 20 sccm, C₂H₂ of 30 sccm) to start the CNT growth at 750 °C, and the growth process was kept for 60 min. Finally, the furnace was quickly cooled down to the temperature lower than 50 °C before taking out the samples for analysis and deposition of PPy and MnO₂.

Fabrication of CNT@PPy@MnO₂ core-shell structures.

PPy treatment to CNTs

To enhance the MnO₂ coating on CNTs, PPy treatments have been done to the CNTs grown on SSMs by an electropolymerization technique.²⁸ Prior to the PPy treatments, hydrophilic treatments have been applied to the grown CNTs by a electrochemical approach, in which 1 M Na₂SO₄ was used as electrolyte and galvanostatic charge-discharge (GCD) processes were conducted at 2.5 mA cm⁻² (0 ~ 0.8 V) for 10 cycles. Then, the treated and well-washed CNTs were taken to another electrochemical process for further PPy treatments. In this process, a solution of 0.2 M NaClO₄ containing 5% (V:V) pyrrole monomer was used as electrolyte,

and a constant voltage of 0.92 V was applied, and the electropolymerization process was maintained for 5, 10, 20, 40, 60, and 120 seconds. Both electrochemical treatments above were conducted in a three-electrode system on an electrochemical workstation (CS350, Wuhan Corrtest Instruments Co., Ltd., China) under ambient conditions, in which here and thereafter a Ag/AgCl electrode is used as reference electrode, a platinum foil as counter electrode, and the samples as working electrode.

MnO₂ deposition on CNTs

The MnO₂ deposition was conducted in a hydrothermal process. First, 0.03 M KMnO₄ solution was prepared and transferred into a Teflon-lined stainless steel autoclave. After loading the samples (PPy-treated or untreated), the autoclave was then sealed and maintained at 60 °C for 0.5, 1, 3, 5, and 7 h. Finally, the resulting mesh was rinsed with DI water and naturally dried at room temperature.

Electrochemical tests

All electrochemical tests were carried out at room temperature. In single-electrode tests, a three-electrode system was used to measure the CV with potential ranging from 0 to 1 V at different scan rates, galvanostatic charge/discharge (GCD) behaviours with potential ranging from 0 to 1 V at different current densities, and electrochemical impedance spectroscopy (EIS) in the frequency range from 0.1 to 10⁵ Hz at the open-circuit voltage with an alternating amplitude of 5mV.

In full-cell tests, a two-electrode system was used. For the asymmetric supercapacitor, a piece of SSM/CNT@PPy@MnO₂ (1 cm × 2 cm, 0.15 mg of PPy and 0.55 mg of MnO₂) and a piece of SSM/activated carbon (AC) (1 cm × 2 cm, 1.75 mg of AC) were separated by a ~30-μm-thick polymer membrane (DR2012, Suzhou Beige New Materials & Technology Co. Ltd.) and used as positive and negative electrode, respectively. Two copper tapes were used as lead wires that adhere to each electrode. Then, two piece of polyethylene terephthalate (PET) membrane (thickness of ~40 μm) were used to assemble the two electrodes containing electrolyte (1 M Na₂SO₄ aqueous solution) into a sandwich configuration. Finally, the device was sealed with plastic adhesive tape and instant adhesive. It is noted that the SSM/AC composites were prepared by dropping the AC ink (including 85 wt% AC, 10 wt% acetylene black, and 5 wt% polyvinylidene fluoride binder in N-methyl-2-pyrrolidone solvent) on the SSM.

For comparison, a type of symmetric supercapacitors was also assembled with the same configuration with the above asymmetric ones. Two similar pieces of SSM@CNT@PPy@MnO₂ (or SSM@CNT@MnO₂) were used as the positive and negative electrodes, respectively, and the total thickness and weight of all devices is less than 1 mm and 10 mg, respectively. The CV, GCD and EIS spectra of the assembled devices were performed by respectively connecting their positive and negative electrodes with working and counter electrodes and short-circuiting the reference electrode with the counter electrode. And the other parameters were the same with those of the single-electrode tests.

Calculation: The specific capacitance (C_s, F g⁻¹) values were calculated from the CV data according to the following equations:

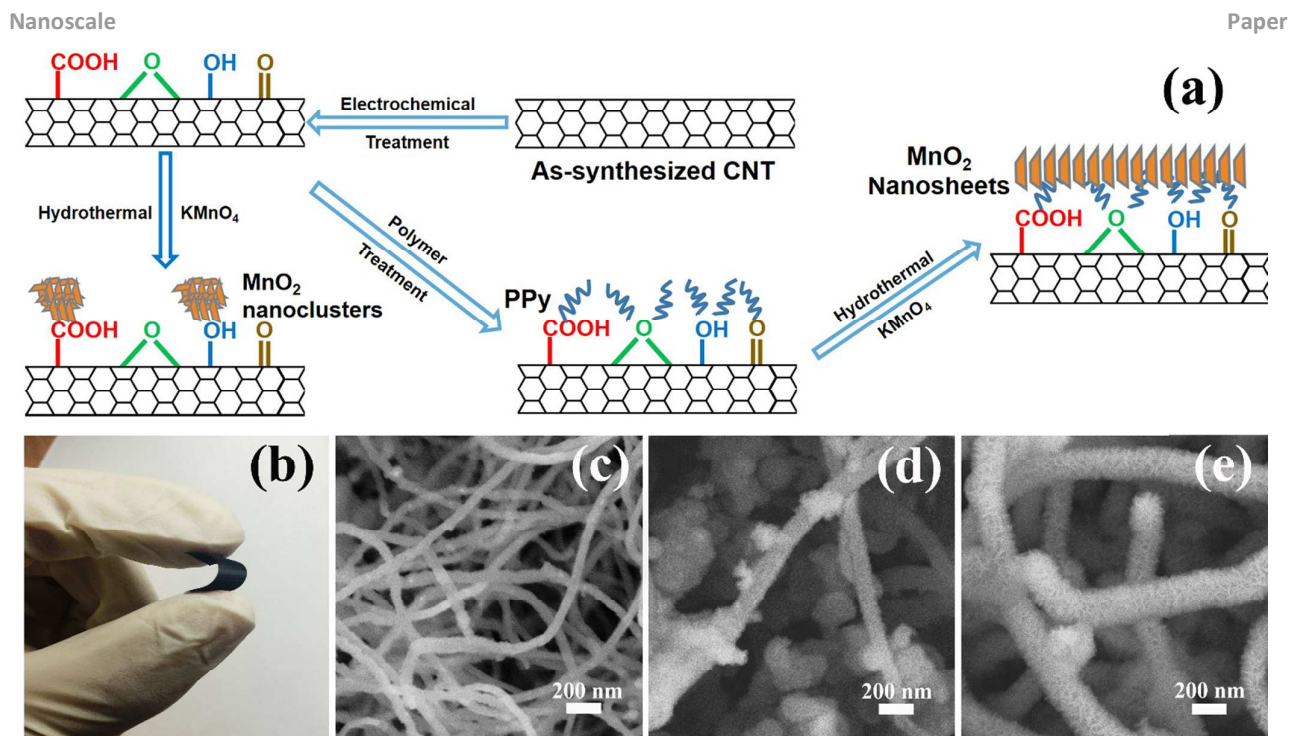


Fig. 1 (a) Schematic illustration for fabrication process of CNT@MnO₂ core-shell structures, (b) digital photograph and (c) SEM image shows as-synthesized CNTs by CVD, (d) and (e) SEM images of CNT@MnO₂ structures without and with PPy modification, respectively.

$$C_s = (I/dv)/mv(\Delta U), \quad (1)$$

where C_s is the specific capacitance, I is the response current, v is the potential scan rate (V/s), and ΔU is the applied potential, m is the mass of active material.

The C_s can also be calculated from the GCD curve based on equation:

$$C_s = (I/dt)/m(\Delta U) \quad (2)$$

where t is the discharge time.

And the volumetric capacitance (C_v) can be calculated by replacing m in Eqs. (1) and (2) with the volume (V , cm³). This volume is the whole volume of the device, including the volumes of SSM/CNT @PPy@MnO₂ electrodes, the encapsulating PET membranes, and the polymer separator. In our case, the devices are 2 cm in length and 1 cm in width; and the thickness of the components (electrodes, PET membranes, and polymer separator) are measured by an Olympus BX51 microscope. The energy density and power density of the device was obtained from the equations:

$$E = C \times \Delta U^2 / 7200, \quad (3)$$

$$P = E \times 3600 / \Delta t, \quad (4)$$

where E is the energy density (in W h kg⁻¹ using C_s or W h cm⁻³ using C_v), P is the power density (in W kg⁻¹ or W cm⁻³) and Δt is the discharge time.

Material Characterization.

The morphologies of the obtained structures were characterized by field emission scanning electron microscopy (FE-SEM, Hitachi S-4800) with an accelerating voltage of 5 kV. Their fine structures were characterized using transmission electron microscopy (FEI Tecnai F30, operated at 300 kV). The chemical component was analysed on a micro-Raman

spectroscopy (JY-HR800, 532-nm wavelength YAG laser) and a multifunctional X-ray photoelectron spectroscopy (PHI-5702, Mg KR X-ray, 1253.6 eV). The masses of the deposited MnO₂ and PPy were measured by a microbalance (Mettler, XS105DU).

Results and discussion

Preparation and characteristics

Fig. 1(a) schematically illustrates the process in fabricating CNT@MnO₂ core-shell structures for electrode materials of supercapacitors. As reported previously, the as-synthesized CNTs (Figs. 1(b) and 1(c)) should be electrochemically treated before MnO₂ deposition before a hydrothermal process. Then, the formed limited oxygenated functional groups (such as epoxide, carboxyl, and/or hydroxyl) by electrochemical treatments can enhance the deposition of MnO₂ to some extent, and the deposited MnO₂ is usually in form of nanoclusters with size of several tens of nanometers, as shown in Fig. 1(d). Unfortunately, it is demonstrated that this type of MnO₂ nanoclusters show a relatively low pseudocapacitive behaviour.²⁹ On the other hand, those oxygenated functional groups can also benefit the deposition of electrically conducting polymers on CNT materials,³⁰ For instance, one oxygenated functional group can absorb one MnO₂ nanoparticle, and it can likewise absorb a polymer chain. While one polymer chain usually contains several to several tens of monomers, each of which can absorb one MnO₂ nanoparticles. Thus, the polymer treatment can greatly enhance the MnO₂ deposition. In our case, a type of pseudocapacitive polymer,

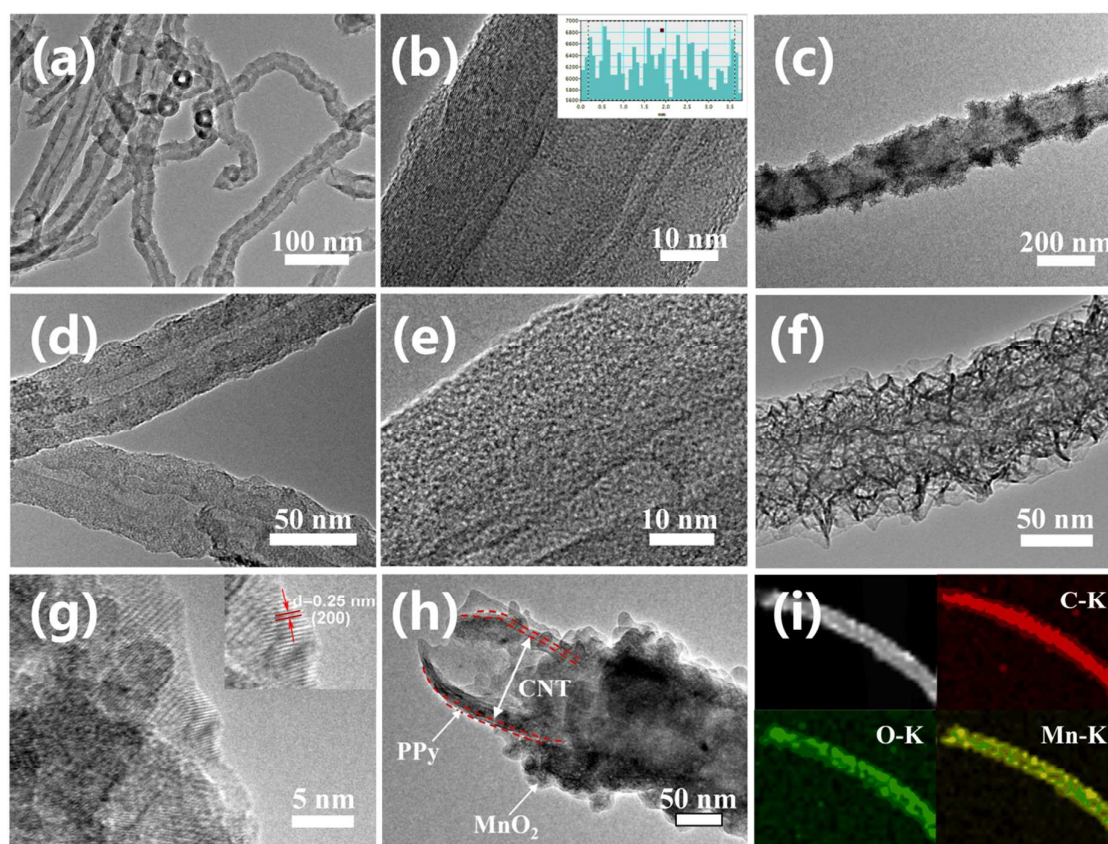


Fig. 2 TEM images of (a) CNTs, (c) CNT@MnO₂, (d) CNT@PPy core-shell structures, and (f) CNT@PPy@MnO₂ core-shell structures; (b), (e) and (g) the corresponding HRTEMs images of (a), (c), and (f), respectively. The inset in (b) shows the wall spacing of MWCNTs, and the inset in (g) indicates the lattice spacing of <200> crystalline plane of MnO₂. (h) high-magnification TEM image shows the core-shell structure; (f) HAADF-STEM image of individual CNT@PPy@MnO₂ core-shell structure and the corresponding EDX mapping images of C, O, and Mn elements.

PPy, was used to enhance the MnO₂ deposition on CNTs. Under assistance of PPy, the MnO₂ deposition on CNTs are greatly enhanced (Fig. 1(e)), in form of nanosheets. Here, it is noted that the critical advantage of this polymer modification of CNT materials is to easily obtaining a perfect CNT@MnO₂ core-shell structure. Alternatively, this polymer modification can also be used to design other pseudocapacitive core-shell structures for electrodes. And this approach is both straightforward and cost-effective, and could easily fit into a scalable, roll-to-roll process for industrial production of flexible CNT-based energy storage systems.

Further characterizations of the microstructures of the prepared samples were conducted on a TEM. The grown CNTs have an average diameter of ~40 nm with wall-thickness of about 10 nm (Fig. 2(a)). And the CNT are about 30-walled CNTs with spacing of about 0.34 nm (Fig. 2(b)). Fig. 2(c) shows the deposited MnO₂ without PPy modification is not uniformly on the surface of CNTs and in form of nanoclusters, which is consistent with the SEM result above. Fig. 2(d) shows the morphologies of CNT@PPy core-shell structures, in which the PPy shells are about 10 nm and uniform all over the surface of CNTs. Moreover, this type of core-shell structure exhibits a good contact between PPy and CNTs (Fig. 2(e)). Under assistant

of PPy, a type of CNT@PPy@MnO₂ perfect core-shell structures was obtained, as shown in Fig. 2(f). Interestingly, the loaded MnO₂ on CNT@PPy structures are in form of crystalline nanosheets (Fig. 2g), which will result in more accessible surface area and thus better electrochemical performances. Moreover, the inset in Fig. 2g indicates the lattice fringes with spacing of about 0.25 nm, which correspond to the <200> plane of birnessite-type MnO₂.³¹ To more clearly characterize CNT@PPy@MnO₂ core-shell structure, we carefully chose a TEM test at one tip, as marked in Fig. 2(h). The CNT wall, PPy shell and MnO₂ coating can be roughly distinguished. More information of core-shell microstructures can be revealed from the chemical element distributions of CNT@PPy@MnO₂ core-shell structure by HAADF-STEM and EDX elemental mapping analysis techniques (Fig. 2(i)). The upper left figure in 2(f) shows a representative HAADF-STEM image of core-shell structure. The contrast of incoherent high-resolution HAADF-STEM images depends directly on the sample atomic number and thickness for the materials. It reveals a tubular structure and a uniform chemical composition. The corresponding EDX mappings of C (K α , 0.26 keV), O (K α , 0.52 keV), and Mn (K α , 5.9 keV) elements show that the elements C is evenly

distributed in the inner shell, O and Mn are evenly throughout the outer shell, indicating a perfect shell structure of MnO_2 .

Raman spectra have been employed to characterize the chemical components in various samples. As shown in Fig. 3(a), the typical three Raman bands at 1583 (G band), 1353 (D band), and 2693 cm^{-1} (2D band) can be observed from the pristine CNTs.^{17, 32, 33} After MnO_2 loading (CNT@MnO_2), three new Raman bands locating at 502, 576, and 635 cm^{-1} are in good agreement with the three major vibrational features of the birnessite-type MnO_2 .^{34, 35} As for PPy coated CNTs (CNT@PPy), two new peaks appearing at about 912 and 1035 cm^{-1} , which correspond to be the symmetric stretching mode of ClO_4^- dopants³⁶ and the N-H in-plane deformation of PPy.³⁷ These results are in good agreement with the major feature of the polypyrrole electropolymerized in the solution contain ClO_4^- . And, another two weak peaks at 862 and 961 cm^{-1} might be due to the ring deformation associated with dication and radical cation,³⁸ further confirming the existence of PPy. All these peaks also appear in the spectrum of CNT@PPy@MnO_2 and well prove the component of PPy in our core-shell structures. Furthermore, the other two low peaks (1218 and 1415 cm^{-1}) from PPy disappear in the spectrum of CNT@PPy@MnO_2 , which might be assigned to the anti-symmetrical stretching mode of the C-H and C-N.³⁸ This disappearance should be due to the oxidation reaction during the hydrothermal process in the solution of KMnO_4 .

Further characterization on chemical components was

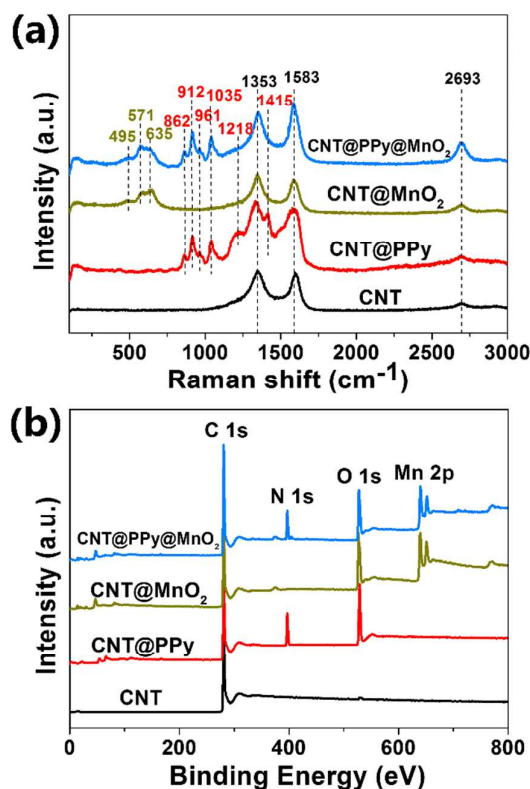


Fig. 3 (a) Raman and (b) XPS spectra of the pristine CNTs, CNT@PPy, CNT@MnO₂, and CNT@PPy@MnO₂ core-shell structure.

carried out on a XPS. As shown in Fig. 3(b), the full XPS spectrum from CNT@PPy@MnO_2 reveals the signals from Mn, O, N, and C elements. Compared to the spectra from pure CNTs, CNT@PPy , and CNT@MnO_2 , it can be seen that the C 1s peak at 281 eV could be mainly due to the grown CNTs, the N 1s peak at 397 eV to the deposited PPy, and O 1s at 529 eV and Mn 2p at about 650 eV to the loaded MnO_2 .^{39, 40} These results are well consistent with the above Raman results, indicating the existence of PPy and MnO_2 .

Electrochemical tests

Electrochemical properties of the prepared electrodes

In order to evaluate the electrochemical properties of the CNT@PPy@MnO_2 electrodes, the CV curves of CNT@PPy@MnO_2 single electrode were first tested at different scan rates. Noted here, to furthest reduce the influence of PPy on the capacitance of the whole electrode, we chose to use the least PPy content in our work. Once the treat time reaches 10 s, the PPy can just cover the CNTs thoroughly, as shown in Figs. S1 and S2. Thus, the deposition mass of PPy in the CNT@PPy@MnO_2 electrodes is chosen to be 0.15 mg (0.075 mg cm^{-2}). As for the deposition mass of MnO_2 , as shown in Fig. S3, the optimized deposition time is 3 h and the optimized deposition mass is 0.55 mg (0.275 mg cm^{-2}). Thus, in this case, the CNT@PPy@MnO_2 electrodes containing 0.15 mg of PPy and 0.55 mg of MnO_2 were chosen to conducted series of electrochemical tests.

As shown in Fig. 4(a), the CVs show a quasi-rectangular shape, and almost show no change in curve shape at different scan rates. To investigate the effect of PPy on CV performances of the prepared electrodes, a type of CNT@MnO_2 electrodes with MnO_2 loading mass of 0.55 mg was also studied for comparison. From Fig. 4(b), it can be seen that the CVs from CNT@MnO_2 also show a flat-rectangular shape, and exhibit an obvious current polarization near the potential of 1V. And, it can be seen that the areas covered by

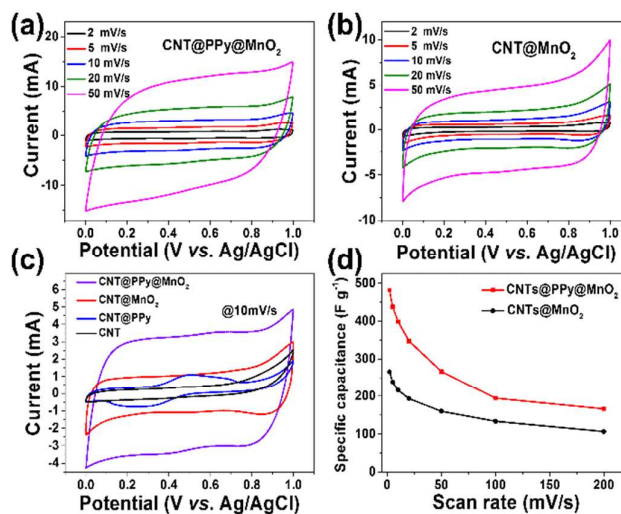


Fig. 4 CV curves of (a) CNT@PPy@MnO_2 and (b) CNT@MnO_2 at different scan rates; (c) comparison of CV curves from CNTs, CNT@PPy , CNT@MnO_2 , and CNT@PPy@MnO_2 at scan rate of 10 mV s^{-1} ; (d) specific capacitances of CNT@PPy@MnO_2 and CNT@MnO_2 as a function of scan rates.

these CVs are much less than those by CNT@PPy@MnO₂ electrodes. More comparisons were conducted between four types of electrodes, i.e., CNTs, CNT@MnO₂, CNT@PPy, and CNT@PPy@MnO₂. As shown in Fig. 4(c), the capacitance from pure CNTs grown on SSMS is very low. After coated a thin layer of PPy, the capacitance from CNT@PPy show a little increase compared to that from CNTs. Comparison between the electrodes with and without MnO₂ loading indicates that most capacitance from CNT@MnO₂ and CNT@PPy@MnO₂ origins from MnO₂, and CNTs and PPy can only contribute a small part of capacitance, about 3.3%. Moreover, it can also found that the capacitance of CNT@PPy@MnO₂ is much higher than that of CNT@MnO₂. The capacitance More details can be reviewed from Fig. 4(d). The specific capacitance of CNT@PPy@MnO₂ reaches 481.7 F g⁻¹ at scan rate of 2 mV s⁻¹, while that of CNT@MnO₂ is only 265.8 F g⁻¹. Further increasing scan rate up to 200 mV s⁻¹, the CNT@PPy@MnO₂ electrodes still show a specific capacitance of 181 F g⁻¹, and the CNT @MnO₂ ones only show a specific capacitance of 106.4 F g⁻¹.

To investigate the abilities of delivering energy of the prepared electrodes, the GCD curves of CNT@PPy@MnO₂ and CNT@MnO₂ electrodes were tested at different charge/discharge currents. Figs. 5(a) and 5(b) compare their GCD curves at different current density (0.1, 0.2, 0.5, 1, 2, 5, and 10 A g⁻¹). The GCD curves from both types of electrodes are almost symmetrical for charge and discharge process, and the area covered by the GCD curve from CNT@PPy@MnO₂ electrodes is almost double that from CNT@MnO₂ ones. More details can be found from Fig 5(c). At 1 A g⁻¹, the discharge time of CNT@PPy@MnO₂ electrodes is about 400 s, while that of CNT@MnO₂ ones is only about 150 s. This comparison in discharge time indicate that the CNT@PPy@MnO₂ electrodes

have much higher capacitance that CNT@MnO₂ ones. Here, using these above series of GCD curves, we calculated the specific capacitances of CNT@PPy@MnO₂ and CNT/MnO₂ composite electrodes at different current densities; more details can be found in the ESI. As shown in Fig 5(d), the initial specific capacitances at 0.1 A g⁻¹ are achieved to be 529.3 and 293.4 F g⁻¹ for CNT@PPy@MnO₂ and CNT@MnO₂ electrodes, respectively. Increasing current density to 10 A g⁻¹, the CNT@PPy@MnO₂ electrodes still remain a specific capacitance of 303 F g⁻¹; while the CNT@MnO₂ ones only of 158.7 F g⁻¹.

Fig. 5(e) presents the EIS curves of two types of electrodes in the frequency range between 0.01 and 100 kHz. Both EIS curves show a linear shape. The impedance curve of CNT@PPy@MnO₂ electrodes shows an inclination angle of about 60°; while that of CNT@MnO₂ ones about 35°. Bigger inclination angle usually implies higher capacitive type behaviours, suggesting that the capacitance of CNT@PPy@MnO₂ electrodes is higher than that of CNT@MnO₂ electrodes. As for the high frequency region, it is mainly associated with two resistances: (1) the solution or electrolyte contact resistance (R_e), and (2) the charge transfer resistance (R_{ct}).⁴¹ In this case, the EIS curve only intercepts the Z' axis at R_e. It can be seen from the inset figure of Fig. 5(e) that the coating of MnO₂ largely increases the R_e of the corresponding electrodes from 1.25 to 3.2 Ω; while the incorporation of PPy into the electrodes only slightly decreases the R_e from 3.2 to 2.8 Ω. Thus, it could be deduced here that the enhanced electrochemical performances are mainly due to the well-designed CNT@MnO₂ charge transfer highway and the enhanced accessibility of the ions from the obtained MnO₂ nanosheets.

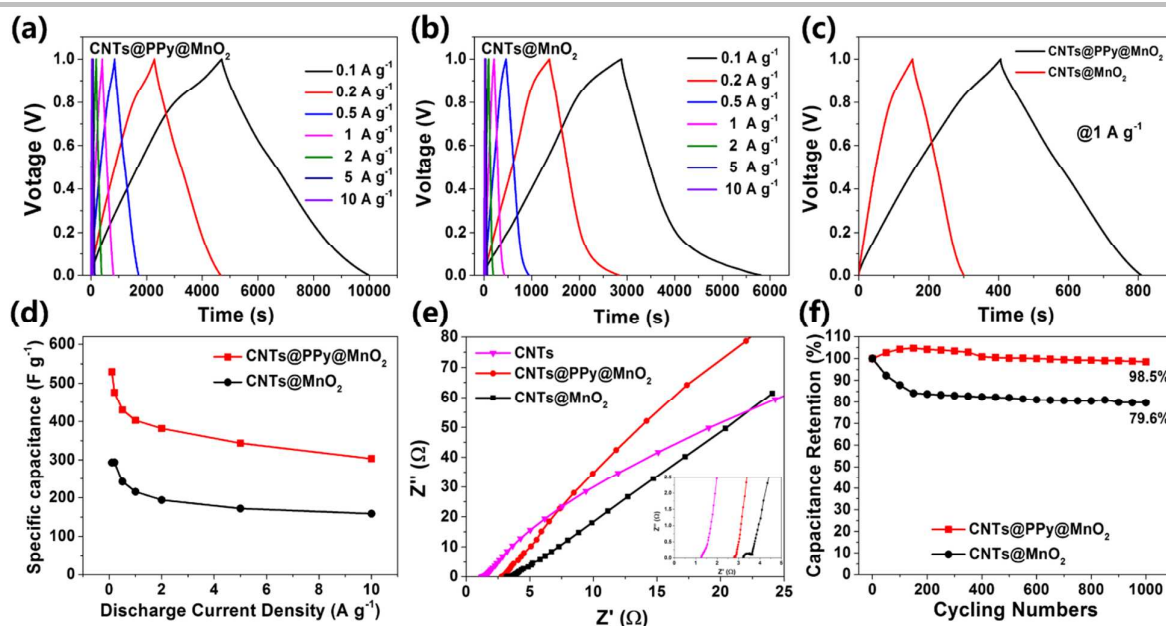


Fig. 5 GCD curves of (a) CNT@PPy@MnO₂ and (b) CNT@MnO₂ at different discharge current densities; (c) comparison of GCD curves from CNT@PPy@MnO₂ and CNT@MnO₂ electrodes at current density of 1 A g⁻¹; (d) specific capacitance of CNT@PPy@MnO₂ and CNT@MnO₂ as a function of discharge current densities; (e) Nyquist plots of CNT, CNT@MnO₂ and CNT@PPy@MnO₂ electrodes, inset: the details of high frequency region; (f) cycling performances of CNT@PPy@MnO₂ and CNT@MnO₂ electrodes for charge/discharge at current density of 5 A g⁻¹.

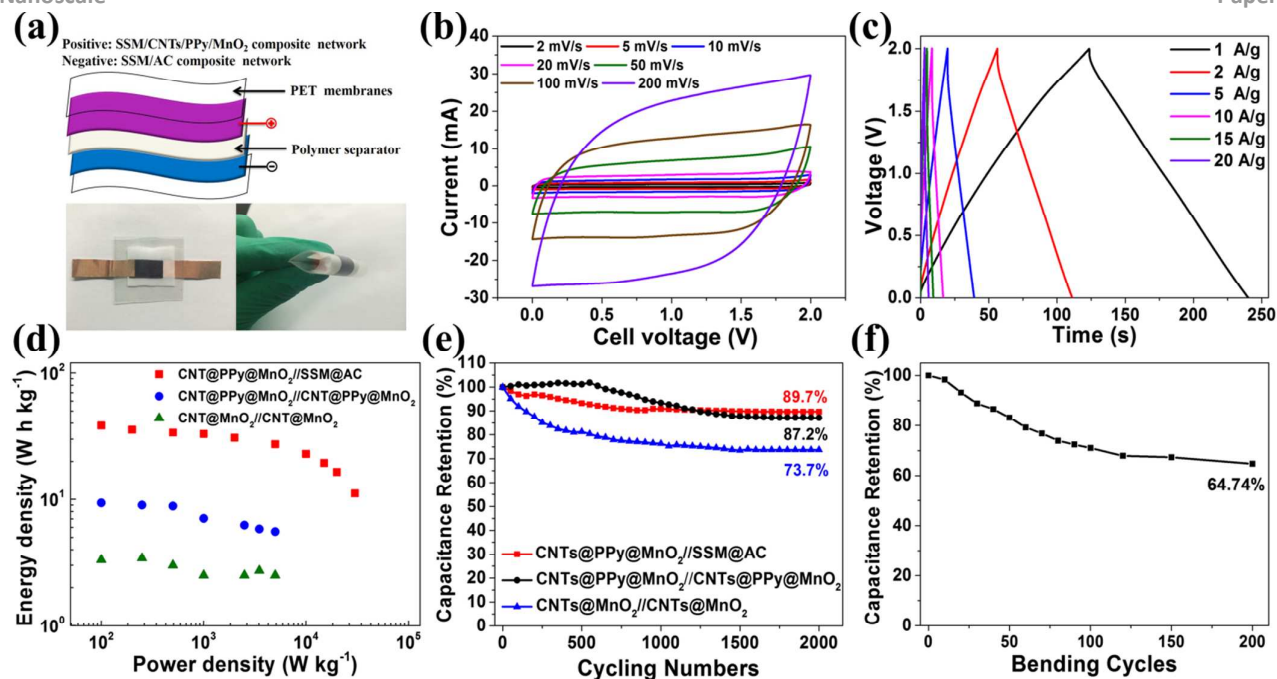


Fig. 6 (a) Schematic illustration of the assembly configuration of our flexible asymmetric supercapacitor, and the two digital photographs at the bottom show the flexible supercapacitor under flat and bending conditions; (b) CVs of the optimized asymmetric supercapacitor at different scan rates, (c) GCDs of the optimized asymmetric supercapacitor at different current densities; (d) Ragone plots of the optimized asymmetric supercapacitor and two symmetric supercapacitors; (e) capacitance retention of the optimized asymmetric supercapacitor and two symmetric supercapacitors; and (f) bending cycling performance of the flexible asymmetric supercapacitor at scan rate at 50 mV s^{-1} .

In addition, cycling stabilities of CNT@PPy@MnO_2 and CNT@MnO_2 electrodes have been further investigated at charge/discharge current density of 5 A g^{-1} for 1000 cycles. As shown in Fig. 5(f), the CNT@PPy@MnO_2 electrodes show a capacitance retention of about 98.5%, which is much higher than that of CNT@MnO_2 ones (79.6%). It is noted that the initial slight increase in capacitance retention of CNT@PPy@MnO_2 electrodes could be due to the contribution from PPy.

Electrochemical properties of the assembled supercapacitors

To explore the potential applications of our designed electrodes, one type of flexible asymmetric supercapacitors has been assembled using a simple method as described in Experimental Section. The schematic illustration of the flexible asymmetric supercapacitor is shown in Fig. 6(a). SSM/CNT@PPy@MnO_2 and $\text{SSM/active carbon (SSM/AC)}$ electrodes are separated by a polymer separator and wrapped by two PET membranes, serving as positive and negative electrodes, respectively. The insets at the bottom of Fig. 6(a) show the prototype of our assembled capacitors, which exhibits high flexibility without destroying the structural integrity of the device. The effective volume of the devices is about $2 \text{ cm} \times 1 \text{ cm} \times 100 \mu\text{m}$. In the asymmetric device, the charge balance is very important and should follow the relationship $Q^+ = Q^-$.⁴² Fig. S4 present comparative CVs of CNT@PPy@MnO_2 and SSM/AC electrodes at scan rate of 20 mV/s , suggesting that the two prepared electrodes could meet the require for a asymmetric capacitor. Fig. S5 shows the CVs of the optimized asymmetric supercapacitor at different window potentials (from 1.0 to 2.0 V) at a constant scan rate

of 50 mV s^{-1} . It can be seen that the optimized asymmetric supercapacitors show an ideal capacitive behavior with rectangular CVs, even at the window potential up to 2 V. Thus, the CVs at different scan rates shown in Fig. 6(b) were totally carried out at window potential of 2 V. The obtained CVs exhibit rectangular-like shapes without obvious redox peaks, indicating an ideal capacitive behavior, and their profiles show little distortion with the scan rates increasing, even at a high scan rate of 200 mV s^{-1} , indicating the desirable fast charge/discharge property for the potential applications in high power devices.

To further evaluate the performance of the asymmetric supercapacitor, the GCDs at different current densities were tested and shown in Fig. 6(c). From these GCDs, it can be seen that the potentials of charge/discharge lines are nearly proportional to the charge/discharge time. This linear shape indicates a rapid I-V response, a small ESR, and an ideal capacitive characteristics.⁶ Moreover, using these GCDs, the power densities and energy densities of the assembled devices can be calculated. The thickness of the devices is roughly evaluated by the total thickness of two electrodes, two PET membranes and one separator, which is determined to be $210 \mu\text{m}$ (Fig. S7). From the Ragone plots shown in Fig. 6(d), the energy density of $\text{CNT@PPy@MnO}_2//\text{AC}$ show the maximum value of $38.42 \text{ W h kg}^{-1}$ ($2.24 \text{ mW h cm}^{-3}$) at power density of 100 W kg^{-1} (5.83 mW cm^{-3}), and even maintains at a high value of $22.87 \text{ W h kg}^{-1}$ ($1.33 \text{ mW h cm}^{-3}$) at power density of 10000 W kg^{-1} (0.583 W cm^{-3}), showing an excellent energy retention of 59.52%, which is much higher than those reported in other

works.^{20, 22, 43, 49} Here, for comparison, two types of symmetric supercapacitors were also assembled using CNT@PPy@MnO₂ and CNT@MnO₂ electrodes. As shown in the corresponding Ragone plots (Fig. 6d), it can be seen that the energy densities of symmetric supercapacitors are much lower than those of asymmetric ones, and that of CNT@PPy@MnO₂//CNT@PPy@MnO₂ is much higher than that of CNT@MnO₂//CNT@MnO₂. Their maximum energy densities are 9.34 and 3.32 W h kg⁻¹ (0.31 and 0.086 mW h cm⁻³) at the power density of 100 W kg⁻¹ (6.67 and 2.62 mW cm⁻³), while their energy densities maintain 5.56 (59.5%) and 2.5 W h kg⁻¹ (75.3%) at the power density of 5000 W kg⁻¹, respectively. From these comparisons, it can be found that the maximum energy densities of two symmetric supercapacitors have a big difference at low power density, which can be ascribed to the slow electron transport and ion diffusion induced by the small current density. In our case, the advantages of perfect CNT@PPy@MnO₂ core-shell structures might be critical to high energy density. To get a direct comparison and adequately demonstrate the advantages of CNT@PPy@MnO₂ core-shell structures for supercapacitors, we compare our results to the performances of supercapacitors reported in other work that listed in Table 1.^{20, 22, 43-49} The comparison further suggests this type of perfect CNT@PPy@MnO₂ core-shell structures are useful for high energy density supercapacitors.

For practical applications, the stabilities of the constructed supercapacitors are very important. First, the cycling stabilities of the assembled supercapacitors (symmetric and asymmetric) were tested at charge/discharge current density of 5 A g⁻¹. The retention related to the initial specific capacitance is given in Fig. 6(e). After 2000 cycles, the CNT@PPy@MnO₂//AC

asymmetric supercapacitors show a retention rate of about 89.7%, and the CNT@PPy@MnO₂//CNT@PPy@MnO₂ and CNT@MnO₂//CNT@MnO₂ symmetric ones respectively of about 87.2% and 73.7%, respectively, suggesting a high potential for practical applications. Moreover, the CVs under bending of 0° and 180° shown in Fig. S6 demonstrate an excellent performance for the potential flexible applications. Then, we have tested the bending stability of our assembled CNT@PPy@MnO₂//CNT@PPy@MnO₂ devices at scan rate of 100 mV s⁻¹. Fig. 6(f) shows the capacitance retention ratio as a function of the bending cycle numbers. The retention rate remains about 64.74% after 200 bending cycles with 180°, suggesting a good bending stability for practical flexible applications.

Conclusions

In summary, we have successfully designed and fabricated a type of CNT@MnO₂ perfect core-shell structures under assistance of PPy, and investigated the importance of PPy in constructing 3D hierarchical carbon nanotube@MnO₂ perfect core-shell nanostructures. Compared to the previous reported direct loading of MnO₂ on CNT materials, this PPy treatment is very useful to deposit MnO₂ uniformly on CNTs, forming a perfect charge transfer channels. And the deposited MnO₂ induced by PPy is in form of nanosheets, which can further increase the specific surface area, enhance the accessibility of the ions. Electrochemical tests indicate that the CNT@PPy@MnO₂ single electrodes exhibits a high specific capacitance of 529.3 F g⁻¹ at current density of 0.1 A g⁻¹, which is much higher than that of CNT@MnO₂ ones (322.9 F g⁻¹ at 0.1

Table 1 Energy density retention of the assembled 3D nanostructure supercapacitors reported in literatures compared with our flexible supercapacitors

Supercapacitors	Power density Range (W kg ⁻¹)	Energy density Range (W h kg ⁻¹)	Flexibility	Reference
CNF/CNT/MnO ₂ //CNF/CNT/MnO ₂	100-10000	3.88-2.5	YES	20
3DG/CNT/MnO ₂ //3DG/AC	170.5-22727.3	33.71-19.16	YES	22
MnO ₂ nanowire/graphene//graphene	100-5000	30.4-7.0	NO	43
MnO ₂ /CNT textile//reduced MnO ₂ /CNT textile	9000-13000	17.5-4	YES	44
MnO ₂ /CNT//AC	600-2100	13.3-8.5	NO	45
Carbon/MnO ₂ DNTAs//C	16000-50000	35-30	NO	46
CNT@MnO ₂ //ZNC	1600-16000	20.44-14.22	NO	47
CNP/MnO ₂ nanorod// CNP/MnO ₂ nanorod	14000-15000	4.8-1	YES	48
GNR/MnO ₂ //GNR	12100-25900	29.4-22.5	NO	49
CNT@PPy@MnO ₂ //AC	100-30000	38.42-11.11	YES	Our work
CNT@PPy@MnO ₂ // CNT@PPy@MnO ₂	100-5000	9.34-5.56	YES	Our work

A g^{-1}). EIS result comparison suggests that this great enhancement in specific capacitance should be due to the well-designed perfect core-shell structure of CNT@MnO₂ and the grown MnO₂ nanosheets. Moreover, the excellent cycling stability with 98.5% retention of the initial specific capacitance after 2000 cycles is much higher than that of CNT@MnO₂ electrodes. Meanwhile, our assembled asymmetric CNT@PPy@MnO₂//AC devices show a high energy density of 38.42 W h kg⁻¹ (2.24 mW h cm⁻³) at power density of 100 W kg⁻¹ (5.83 mW cm⁻³), and maintain 59.52% of the initial value at 10000 W kg⁻¹ (0.583 W cm⁻³), showing a high rate capability. In addition, the assembled devices show high cycle stability (89.7% after 2000 cycles), and bending stability (64.74% after 200 bending cycles). These impressive results suggest that our designed 3D hierarchical CNT@MnO₂ perfect core-shell nanostructures in this work might give a new insight for the development of high energy density flexible energy storage devices.

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