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ARTICLE TYPE

Si microstructures laminated with nanolayer of TiO₂ as long-term stable and effective photocathodes in PEC devices

Chittaranjan Das,*^a Massimo Tallarida^a and Dieter Schmeisser^a

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Photoelectrochemical (PEC) water splitting is one of the most emerging fields for green energy generation and storage. Here we show a study of microstructured Si covered by TiO_2 nano-layer. The microstructures are prepared by Galvanostatic selective etching of Si. The TiO_2 nano-layer was deposited by atomic layer deposition (ALD) to protect the microstructured photocathode against corrosion. The

¹⁰ obtained microstructured photocathode showed a shift in onset potential of 400mV towards anodic direction compared to bare Si. The Si microstructures laminated with nano-layer of TiO_2 shows stability over 60 hours of measurement.

Introduction

Photoelectrochemical (PEC) water splitting is one of the most 15 emerging fields for green energy generation and storage. PEC devices can be fabricated using semiconducting materials for photocatalytic water splitting. But for this purpose, the semiconductor must have an appropriate band gap around 1.7eV and a right band edge position with respect to the water oxidation

²⁰ and reduction potentials¹. Presently, the semiconducting materials satisfy the above conditions only partially, and efficient PEC devices need a tandem-cell design. In this case, Si is one of the most promising materials for the tandem-cell PEC devices, although it has low band gap. In fact, Si has a band gap of 1.1eV ²⁵ and can absorb within the visible range of the light but it can produce a maximum photovoltage of 450mV.

In addition, Si has distinct problems in PEC devices, such as photoelectrochemical corrosion or low quantum yield. The p-type Si is considerably more stable against photooxidation than the n-

³⁰ type counterpart but it has a lower quantum yield (QY). Also, its high reflectance is typically an issue. The QY of p-type Si can be increased by a surface modification, e.g. by using a catalyst, while reflectance can be reduced by a surface structuring.

In both n- and p-type Si, self-oxidation of surface in aqueous ³⁵ electrochemical media occurs. In non-aqueous medium, instead, Si has a lower photovoltage due to the small band bending at the redox level of the electrolyte. To overcome these limitations usually an external potential is applied.

The catalytic activity of both n- and p-type Si can be increased ⁴⁰ by using various catalysts for either water oxidation or reduction on either n- or p-type Si, respectively. Noble catalyst materials such as Pt or Pd are typically used for hydrogen evolution reaction (HER) on Si. More recently, MoS₂, Ni-Mo and Ni-Co² alloys have been successfully used as well. For oxygen evolution

 $_{45}$ reaction (OER) on Si, the typical catalysts were Pt, RuO₂, IrO, Co₂O₃ $^3.$

Another problem arising in PEC devices based on planar Si

electrodes is the high reflectivity which reduces the light absorption and leads to a lower efficiency. Absorption may be ⁵⁰ also reduced by the loading of catalyst onto the Si surface because of the scattering of the light on the catalyst surface.

It was demonstrated that the reflectance can be decreased, and consequently the light collection can be increased, by structuring the silicon surface, bringing to an overall increase the efficiency ⁵⁵ of Si photocathodes. It was also reported that structured p-type Si photocathodes present an increased onset potential towards anodic direction ⁴. The synthesis of nanostructure needs lithography or catalyst based etching in the top down method and catalyst based CVD deposition in bottom up method. Both of

these methods are multi step and each step is critical to control. In this work, we demonstrate a cost-effective and a single-step etching process to enhance the Si photoelectrochemical activity. In particular, the electrochemical (catalyst-less) etching process of p-Si which can produce a reproducible and efficient
microstructuring of the Si surface with a formation of Si micropillars (SiMPs) will be shown. Such prepared SiMPs show a higher photocurrent density than the planar Si and a shift in the onset potential towards anodic direction. Moreover, the conformal cover of the SiMPs by a highly conductive ⁵ and ⁷⁰ conformal ⁶ thin atomic layer deposited (ALD) TiO₂ overlayer will be presented.

Experimental

A p-type Si(100) wafer with a resistivity of 10⁻²⁰Ωcm from ⁷⁵ the CrysTec GmbH was taken as a substrate for etching. It was cut into pieces of 1×1cm² and prior to the electrochemical etching the Si pieces were sonicated for 5min in each of the following solutions: isopropanol, acetone and deionized water using an ultrasonic bath. The electrochemical etching solution is prepared ⁸⁰ by taking a mixture of HF(48%)-C₂H₅OH(99%)-H₂O in 1:1:2 volume ⁷. A single compartment, two electrode system was used for electrochemical etching. The electrochemical etching was carried out in a galvanostatic mode by applying a current density starting from 2mA/cm² to 40mA/cm² for different etching times with a KEITHLEY system. The preparations of microstructured Si were carried out in a fume hood to avoid contaminations from ⁵ the electrochemical system during etching.

The surface morphology of the etched samples was characterized by scanning electron microscope (SEM). To determine the elemental composition of these structures X-ray photoelectron spectroscopy (XPS) was carried out by using Omicron XPS 10 system. Mg K α X-ray source with energy of 1253eV was used.

- The photoelectrochemical activity of the Si electrodes was investigated by using a VERSTAT4 potentiostat with a three electrode bottom cell electrochemical setup. As electrolyte an $0.1M H_2SO_4$ was used and Ag/AgCl and Pt foil were applied as
- ¹⁵ reference and counter electrodes, respectively. The scan rates for CV and j-V measurements were 50mV/sec. A visible light source from Euromex Illuminator EK 1 with an intensity of 40mW/cm² and the wavelength of 580nm was used for the photoelectrochemical measurements. The lamp has tungsten ²⁰ filament.

A shower head-type, laboratory-built ALD system was used to deposit a TiO_2 thin film⁷. A titanium isopropoxide (TTIP) was used as a source of Ti and water as a source of O_2 . The pulse time for TTIP was 4sec and for water 0.5sec. The time interval 25 between two consecutive cycles was 10sec. The substrate

temperature was 250 °C and the pressure in the range of 10^{-6} mbar.

Results and discussion



Fig. 1 Scanning electron microscopy (SEM) images of the Si substrate after 30 minutes of etching in a galvanostatic mode by applying current densities of 2mA/cm² (a), 10mA/cm² (b), 30mA/cm² (c) and 40mA/cm² ³⁵ (d).

The electrochemical etching was carried out in a galvanostatic mode in a mixture of HF(48%)- $C_2H_5OH(99\%)$ - H_2O in a volume relation of 1:1:2. The formation of pores or microstructures consists of two processes: (1) an electrochemical step and (2) a

⁴⁰ chemical step⁸. In the electrochemical step the formation of SiF_2 takes place, followed by the formation of SiO_x . The SiO_x film is subsequently removed in the chemical step. This process flow is

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illustrated in Fig. 1 (a-d), where the morphology of samples treated with increasing galvanostatic current density are shown.

At low current density the formation of SiO_x is dominated and the etching process is limited, whereas at high current density both, the formation of the SiF_2 -SiO_x layer and the etching occur simultaneously and form pillar-like structures. In fact, the surface etched with a 2mA/cm² of current density shows only small 50 cracks (Fig.1a), while for higher value of applied current density the formation of micropores on the Si surface appears (Fig. 1(b)-(d)).

It has been shown, that when the applied current density is higher than 20mA/cm² the Si pores start to form⁸. In our case, the ⁵⁵ pores formation has been observed already at 10mA/cm² of a current density, as shown in Fig. 1(b), but the pores were always covered with a thick initiation layer. The slow rate of dissolution of the initiation layer at this current density hinders the formation of the pillar-like structures. Therefore, to prepare SiMPs with ⁶⁰ different thicknesses we selected a current density of 40mA/cm² for etching and we changed the etching time.



Fig. 2 Cross-sectional SEM image of the microstructured Si etched with a ⁶⁵ current density of 40mA/cm² for 5min (a), 10min (b), 20min (c) and 30min (d). Is should be noticed that the scale bars in the images are not the same, so the reader should consider the increase in magnification bar.

The thickness of the structured layers indeed increased with the ⁷⁰ etching time at a constant applied current density. In Fig. 2(a), after 5min of etching the surface of Si is covered with a thick initiation layer and underneath micropillars are formed. While increasing the etching time, the initiation layer is also etched and the thickness of the SiMPs increases due to the anisotropic ⁷⁵ etching. After etching for 10min the initiation layer is still present on the surface (Fig. 2(b)), but after 20min of etching the initiation layer is completely removed, as can be seen in Fig. 2(c) and 2(d). When the etching time is increases further and they cannot stand ⁸⁰ freely and they collapse.



Fig. 3 Si 2p (a) and O 1s (b) XPS core levels of the $12 \mu m$, $22 \mu m$, and etched by HF $22 \mu m$ thick as grown samples. The O 1s spectra are normalized to the same maximum intensity to show evidence in the different peak position, while the Si 2p spectra are not modified.

The Si 2p core level XPS spectra of the 12, 22 and 22 μ m_HF SiMPs samples are shown in Fig. 3(a). The two peaks located at around 102.8 and 106 eV in the 12 μ m sample spectrum can be attributed to SiO₂ and Si-OH/Si-F components, ¹⁰ respectively. Due to the formation of SiO₂ and Si-OH/Si-F on the sample surface the signal from the metallic silicon (Si⁰ at binding energy of 100eV) is attenuated. Therefore, it can be concluded that the 1.5 μ m thick initiation layer of the 12 μ m sample consists of SiO₂, Si-OH/Si-F and non-reacted Si.

- ¹⁵ The 22 μ m SiMPs sample has two distinct peaks in the Si 2p XPS spectrum at around 102 and 105.7eV with a clear shoulder at 100eV. The peak at 102eV could be due to differential charging of the Si underneath the SiO₂ and Si-OH/Si-F covering, while the peak at 105.7eV could be due to SiO₂ with little amount of Si-
- ²⁰ OH/Si-F. Therefore, it can be concluded that for longer electrochemical etching time the initiation layer is only partially removed and the Si micropillars are still covered by SiO₂ and Si-OH/Si-F.
- To identify whether the micropillars, shown in Fig. 3(c), ²⁵ consist of pure Si or of SiO₂ and/or Si-OH/Si-F, the 22µm sample was etched with HF and the Si 2p XPS spectrum (22µm_HF) was collected. It can be seen, that the HF etching procedure successfully removed the SiO₂ and/or Si-OH/Si-F (broad peak at around 105eV) initiation layer and that the micropillars consist of ³⁰ metallic Si (high intense peak at 100eV in the 22µm_HF spectrum).

The Si 2p XPS results are further confirmed by the O 1s XPS spectra, shown in Fig. 3(b). The O 1s core level spectra of the 12 and 22 μ m samples consist of two main peaks at around

- ³⁵ 533.3 and 535eV, which can be attributed to Si-O and absorbed $H_2O^{9,10}$. However, after the etching procedure with HF the adsorbed H_2O is removed and the O 1s spectrum shows only a single peak at 533.3eV which corresponds to the remaining SiO₂ on the Si microstructure surface.
- ⁴⁰ Therefore, it can be concluded, that the longer

electrochemical etching time not only increases the height of the mircopillars, but also removes more effectively the initiation layer consisting of SiO₂ and/or Si-OH/Si-F; and that this initial layer can be successfully removed by the HF etching.

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⁵⁰ **Fig.4** Photoelectrochemical activity (density of current vs. voltage (j-V) characteristics) (a) of the planar and microstuctured Si photocathodes prepared with pillars of different thickness to check the H_2 production performance under visible light irradiation in 0.5M sulfuric acid, and (b) of the microstructured Si samples before and after HF etching.

- ⁵⁵ The photocurrent density vs. voltage (j-V) graph in Fig. 4 shows the performance in 0.1M sulfuric acid electrolyte of the planar Si and SiMPs photocathodes having different thickness. In the j-V curve the photocurrent of Si starts to change at around -400mV (RHE) and reaches saturation at around -1V (RHE). The
- ⁶⁰ SiMPs photocathodes show the same behavior but in most of the SiMPs photocathodes, with the exception of the 5µm thick sample, the photocurrent starts at more positive voltages than that in the bare Si photocathode. Although the onset potential of bare Si and the 12µm are same, the photocurrent density and the slope ⁶⁵ of the curve that represents the reaction kinetics are better in the ⁶⁵
- $12 \,\mu\text{m}$ SiMPs as can be seen in the onset of Fig. 4(a). Apparently in the 5 μm thick SiMPs photocathode, the photocurrent starts at more negative voltage compared to bare Si, and the saturation photocurrent density of the 5 μ m SiMPs photocathode is smaller 70 than the bare Si.

The increase of the photocurrent density and the shift in onset potential towards anodic direction shows the improvement in the electrochemical performance of the SiMPs when a thickness larger than $5 \,\mu m$ is used. However, we observed that the ⁷⁵ diameter of the pillars is similar (~1 μm) in all the SiMPs samples, and only their height is different. Therefore, we tentatively suggest that the photoelectrochemical performance depends on the height of the pillars.



Fig.5 Optical reflectance of planar Si, 22µm_HF and 22µm_HF_TiO₂ photocathodes in the wavelength range from 300 to 1100 nm.

In our setup, we found that the saturation current density of

the planar Si is about 21mA/cm^2 whereas for the 5, 12, 22 and 40µm thick SiMPs it displayed values of 18, 25, 24 and 37.5mA/cm², respectively (Fig. 4(a)). The difference in the saturation photocurrent could be related to the surface reflectance

- ⁵ as well as the surface area of the photocathodes. Indeed, the planar Si electrode is expected to have a higher surface reflectance of the incident light of about 25%¹¹, at the Si-water interface. To indentify the difference in reflectance of planar Si and the SiMPs we performed UV-Visible spectroscopy using
- ¹⁰ total hemispherical reflectance mode, as shown in Fig.5. In the total visible photon energy range the SiMPs have lower reflectance in comparison to planar Si. At the wavelength of 580 nm the planar Si has a reflectance of 39.5% while for SiMPs of 22um_HF it is only about 1%. The lamination of TiO₂ ALD layer
- ¹⁵ on the SiMPs does not influence the reflectance. The reduction of the surface reflectance increases the current density due to the higher absorption and hence the quantum efficiency also increases. For example, the photoabsorption property of microstructures is discussed in the literature in terms of enhanced
- ²⁰ light trapping that enhances the photocurrent of nanostructured Si^{12,13}. The microstructures here have rough surfaces and poor surface properties compared to planar Si. But the microstructuring decreases the surface reflectance (Fig.5) of the Si and increases the surface area of the photoelectrode. The
- ²⁵ increase in surface area and surface absorption is reflected in the J-V measurements and SiMPs have better photoresponse and more positive onset potential (Fig.4). Also SiMPs with diameters of around 1 μ m were used as efficient photoabsorber by Warren *et al.*¹⁴. The orthogonal light absorption and the radial diffusion of
- ³⁰ photogenerated minority carriers in microstructured pillars have been demonstrated to efficiently increase the photocurrent density of microstructured Si¹⁵. Nevertheless, the microstructuring also increases the surface area of the photocathode. Therefore, increase in photocurrent density in case of SiMPs samples could
- $_{35}$ be due to the higher light absorption efficiency and larger surface area for water reduction reaction. In case of the 5 μm sample the photocurrent density is lower due to the thicker initiation layer that hinders the transfer of photogenerated minority carriers to the electrolyte. To check the influence of the SiO₂ layer covering the
- ⁴⁰ SiMPs, we compared the behavior of the 22 μ m thick film with and without HF etching. After the removal of the SiO₂, stated by the XPS analysis, the saturation current density increased from 24 to 30mA/cm², and the onset moved further into anodic direction (Fig. 4(b)).
- ⁴⁵ Dai *et al.*¹⁶ have shown that a Si nanowire with 1nm thin layer of SiO₂ exhibits higher photoelectrochemical performance than nanowire with thicker SiO₂ layer on it. A possible explanation for this result is that, due to the removal of the SiO₂ layer from the SiMPs photocathode, the photogenerated electrons
- ⁵⁰ can move to the electrolyte surface with a reduced recombination probability, producing a higher photocurrent as well as the shift of the onset potential in anodic direction.

According to the study of Warren *et al.*, SiMPs of 100mm height can absorb and convert 90% of the incident light¹⁴. In our ⁵⁵ study the photocurrent density of 40µm shows a value of 37.5mA/cm² but the onset potential (the voltage where the photocurrent is stronger than the dark current) shifts towards cathodic direction in comparison to the 22µm sample. This

indicates that the increase of the micropillars height increases the ⁶⁰ absorption of photons and gives rise to the higher photocurrent density. On the other hand, in 40 µm SiMPs sample the onset potential shifts towards cathodic direction, i.e a higher applied potential is needed to get H₂ from electrolyte. The shift in the onset potential towards cathodic direction for the 40 µm could be ⁶⁵ due to the formation of larger semiconductor-electrolyte junction area that shifts the onset potential unfavorably^{2,17,18}.



Fig. 6 Open circuit potential in dark and light in 30sec intervals for planar Si and SiMPs sample of different thicknesses as labeled in the graph. The sample 22µm HF corresponds to the etched 22µm sample.

85 Table 1 Open circuit potential, onset potential at 1mA/cm² current density and saturation current density of Si and SiMPs samples of different thickness and 22µm sample etched with HF.

sample	OCP (V vs RHE)	On set pt. at - 1mA.cm ⁻² (V/RHE)	Saturatio n current density mA.cm ⁻²
Si	0.080	-0.341	21
5µm	0.034	-0.390	17
12µm	0.080	-0.328	24
22µm	0.170	0.090	24
22µm_HF	0.245	0.134	30
^{<i>a</i>} Footnote text.			

The shift of the onset potential in the SiMPs samples shows that not only the absorption of incident photon but also the electrochemical performance gets better than in planar Si photocathode. In fact, the shift of onset potential does not depend on the absorption efficiency, but rather depends on the amount of ⁹⁵ photovoltage generated by the photoelectrodes. Due to the microstructuring the surface area of the photocathode increases and produces more sites for chemical reaction to occur which cause in the shift in onset potential ¹¹. The microstructures have also higher roughness than the planar Si and with the increase in increase of photovoltage and hence the shift in onset potential of the SiMPs ²². To determine the amount of photovoltage generated by the photocathodes, we measured the open circuit potential (OCP) under illumination, as shown in Fig. 6. The OCPs of the 20

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photocathodes are 0.034, 0.060, 0.080, 0.170 and 0.240V for, respectively, the 5μm, planar Si, 12μm, 22μm, and 22μm_HF (HF treated) photocathodes. The photovoltage is determined by the generation of minority charge carriers and their movement s towards the semiconductor/electrolyte interface under

- illumination due to the generation of minority charge carriers and their movement to the electrolyte. It is already theoretically demonstrated by Walter et al. the orthogonal absorption of the light bye the microstructure and less distance travel by the
- ¹⁰ minority charge carrier before recombination enhances the open circuit potential ¹⁸. In the present study the microstructures have diameter close to the theoretical value $1 \mu m$. Therefore the collective effect of lower surface reflectance and shorter distance for minority charge carrier to react increases the OCP and hence
- 15 the onset potential at 1mA/cm² shifted by ~400mV for SiMPs compared to planer Si photocathodes.

In Table 1 the OCPs, onset potentials, and the saturation current densities of the investigated samples are summarized. For higher OCP the shift in the onset of the photocurrent is higher.



Fig. 7 The 1^{st} and 20^{th} cyclic voltametry (CV) curves of SiMPs $22\mu m$ samples etched with HF with light irradiated (a). OCP after 1^{st} and 20^{th} CV cycle (b).

The microstructuring results in higher OCP with the 30 exception of the 5 µm thick SiMPs. The maximum OCP obtained for planar Si and Si wire with n^+ -p junction are 0.56 and 0.54V ¹⁹. The increase of the OCP of SiMPs photocathodes reflects the onset shifts towards more anodic direction in the j-V. PEC devices have the problem of the stability of the photoelectrode. 35 An efficient photoelectrode must be stable under cyclic operation as well as in photoelectrochemical media. To study the stability we perform the repeated cyclic voltammetry test under illumination of light. In Fig. 7(a), the 1st and 20th CV cycle under illumination are shown for the SiMPs sample etched with HF 40 (20 µm_HF). Just after 20 cycles the onset potential shifts towards cathodic direction by 130mV and the current density also decreases from 29 to 25mA/cm². On careful analysis we can see that the slope of the CV also changes after 20 cycles and this shows that the reaction kinetics also changes with cycling. 45 Although the operating potential is in cathodic direction there may not be oxidation due to the applied potential but the Si surface is immerged in the electrolyte and the evolution of H_2 also produces O₂ that can react with the Si surface to oxidize it. In addition, the OCP dropped down from 249 to 180mV between ⁵⁰ the 1st and 20th CV loop (Fig. 7(b)). The aforementioned results show a quick degradation of SiMPs photocathodes only after 20 cycles of CV. The decrease in photocurrent density and the shift in onset potential towards cathodic direction are related to photogenerated charge separation at the electrode-electrolyte 55 interface. The decrease in PEC performance of the photocathode could be due to the formation of a thicker SiO₂ layer on micropillars. For the stable performance of the photocathodes the

SiMPs surface must be modified to check further oxidation.



Fig. 8 O1s, Ti2p and Si2p XPS spectra of the TiO₂/SiMPs sample (a), j-V characteristics of the TiO₂ coated SiMPs in comparison to the bare SiMPs (b), chronoamperemetry test of TiO₂ coated and bare SiMPs sample at -0.8V of applied (c) and the j-V curve before and after 10h of chronoamperometry test (d). In the latter the curves with circles joined with line shows the j-V curve after chronoamperometry test.

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The SiMPs surface can be protected by laminating a conducting layer on it. Here, we use atomic layer deposition technique to deposit a very thin film of TiO₂ (4nm) on top of the SiMPs (22 μ m_HF sample was chosen as it showed the best PEC ⁵ performance). XPS spectra of the Ti2p, O1s and Si2p core levels, shown in Fig. 8(a), confirm the successive deposition of TiO₂ on SiMPs. The peak at 460eV in the Ti2p core level spectrum corresponds to the Ti⁴⁺ states, and the O1s peak at 530eV corresponds to oxygen bonded to Ti atom. But in O1s spectra a ¹⁰ shoulder at higher binding energy at 533.4eV comes from O-Si bond. The presence of SiO₂ can be observed also in the Si2p spectra shown in Fig. 8(a). The peak in the Si2p spectrum at 104.1eV corresponds to Si⁴⁺ and the peak at lower energy at 99.7eV is attributed to Si⁰. The Si⁴⁺ peak has higher intensity than the Si⁰ peak thic mean the the Si⁰ peak thick the sing peak the sing performance.

- ¹⁵ the Si⁰ peak, this means that the SiMPs sample is covered with a thin layer of SiO₂.The formation of SiO₂ on SiMPs sample may come from two routes; (1) micro- or nanostructure Si has high tendency to react with ambient atmosphere to form SiO₂ and (2) during the ALD processing the Si surface also reacts with the
- ²⁰ precursor and water to form a thin layer of SiO₂. The electrochemical performances of the TiO₂ coated SiMPs samples are shown in Fig. 8(b). After the deposition of TiO₂ onto the SiMPs sample the electrochemical performance show a very little change in the onset potential but the photocurrent density remains
- ²⁵ the same. The OCP of the TiO₂ coated SiMPs is about 20mV higher than that of bare SiMPs samples (inset in Fig. 8(b)). This increase of the OCP results in a shift of the onset potential in more anodic direction by about 30mV compared to the SiMPs sample. The shift in onset of the TiO₂ laminated SiMPs could be ³⁰ related to the surface passivation effect of TiO₂ as are result of
- which the charge carriers at Si-electrolyte surface separate very easily without excessive recombination.

The photoelectrochemical stability of the TiO_2 coated and ³⁵ bare SiMPs samples are checked by the chronoamperometry test under illumination at applied potential of -800mV (RHE) and the result is shown in Fig. 8(c). In case of bare SiMPs the current density remains constant within the noise signal for 2h of illumination and then it starts to decrease gradually. After 10h of

- ⁴⁰ illumination, the current density of bare SiMPs decreased from 28 to 20mA/cm². On the other hand the SiMPs sample coated with TiO₂ shows considerable stable current density of 30mA/cm² for 3.5h and then a small fluctuation is observed. Unlike the bare SiMPs, the decrease in photocurrent density is slow in case of
- ⁴⁵ TiO₂ coated SiMPs samples where the value changes from 30 to 28mA/cm² after illumination in electrochemical medium for 60h. The thin and compact film of TiO₂ deposited by ALD does not allow the SiMPs to be in direct contact with the electrolyte. Due to its high optical band gap (~3.2eV) TiO₂ can only absorb the
- ⁵⁰ UV region of light and the rest of the radiation in the non-UV spectral region can pass the TiO_2 layer²⁰. Moreover the thickness of TiO_2 here is about 4nm and hence the TiO_2 cannot effectively absorb light. So the coating of the SiMPs with TiO_2 does not

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compromise the optical property of the SiMPs photocathode. The 55 onset potential and the current density show that the TiO₂ did not negatively affected the electrical property of the SiMPs sample. The photogenerated minority charge carriers move across the thin film of TiO₂ to the electrolyte to perform the chemical reaction. The protections of Si against photoelectrochemical corrosion 60 have been studied by using insulating Al2O3 21, conducting graphene layer²², and semiconducting TiO₂ layers ²³. In case of Al₂O₃ the limiting thickness for photogenerated electron to be transferred to the electrolyte is 4nm since the Al₂O₃ is insulating and the charge carrier has to tunnel through this layer. On the 65 other hand while using TiO₂ prepared by ALD the thickness of TiO₂ can go up to more than 40nm since this layer is amorphous and carries a high conductivity. In our study, the TiO₂ grown by ALD is amorphous²⁴ so it has higher conductivity than the crystalline TiO₂. The ALD layers facilitate the easy flow of 70 charge carriers across the Si/TiO2 interface and protect the Si surface against direct contact to the electrolyte. Therefore, after electrochemical dissociation of the electrolyte the H2 and O2 will not be in direct touch with Si and none of them can interact with Si to decrease the photoelectrochemical property of the 75 photocathode.

In Fig. 8(d) the j-V characteristic before and after 10h of chronoamperometry test is shown. The bare SiMPs shows a considerable decrease in the photocurrent density as well as a shift of the onset potential towards cathodic direction; the ⁸⁰⁰ corresponding values are 21mA/cm² and 80mV shift, respectively. These changes reflect degraded charge separation ability and catalytic activity of the based PEC devices. In contrast, when the SiMPs is coated with TiO₂ layer the change in current density is not visible and there is a smaller shift in the onset potential ⁸⁵ compared to bare the SiMPs by about 15mV towards cathodic direction. Thus, the conducting layer of TiO₂ protect against photocorrosion of SiMPs as well as against degradation of electrocatalytic properties.

Basing on the results shown in Fig. 8, we suppose that the $_{90}$ TiO₂ has a little passivation effect on the performance of SiMPs. However, the chronoamperometry test indicates that the overlayered TiO₂ on the SiMPs protects against corrosion very effectively whereas its effect on surface passivation is comparatively weak.

Conclusions

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In this study, we use Si microstructures as very promising candidates for the photocathodes for water splitting application. These structures can be obtained in low-cost processes and, in ¹⁰⁰ addition, can be used without any additional catalysts. This process of Si microstructure preparation can be controlled to obtain SiMPs with different thickness.

The as grown Si microstructures were covered with a thick (155nm) SiO_2 layer which, as we have shown, can be removed by

appropriate etching.

The microstructured Si is in two ways beneficial for photocathode applications in water splitting devices. It not only increases the photocurrent density but also shifts the onset

- ⁵ potential in anodic direction without any catalyst. The shift of onset potential is related to the generation of higher photovoltage in microstructures when compared to planar Si. However, the microstructured Si itself shows no long-time stability when used for photocatalytic water splitting.
- ¹⁰ Therefore, we used ALD technique to deposit TiO_2 homogenously on these microstructures. The TiO_2 grown by ALD at 250 °C yields a film thickness of 4nm. It has a positive effect on the onset potential and we have seen that the onset of TiO_2 coated SiMPs shifts further towards anodic direction.
- ¹⁵ Obviously, the shift is due to a better charge separation across the Si/TiO_2 interface than across the Si/SiO_2 interface. We could demonstrate in addition that the thin ALD-TiO₂ layer has a considerable improved long-term stability (over 60h of illumination) and we find no significant change in the
- $_{\rm 20}$ electrochemical properties of the electrodes. Moreover, using conformal ALD-TiO_2 thin films the Si microstructures can be protected against oxidation.

Although, the TiO_2 overlayer has been intensively studied for the stability of photoelectrodes, (^{23,25}) it was not investigated

 $_{25}$ yet to block the surface oxidation of SiMPs. The TiO₂ layer here was used to control the SiO₂ thickness on SiMPs which has an effect on the photocatalytic activity of the SiMPs photocathodes.

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Notes and references

^a Brandenburg University of Technology, Panta Rhei

- 40 K.-Wachsmann-Allee 17, Cottbus, Germany. Fax: +49 (0)355-69-3931;
- Tel: +49 (0)355-69-2999; E-mail: chittaiit@yahoo.com
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