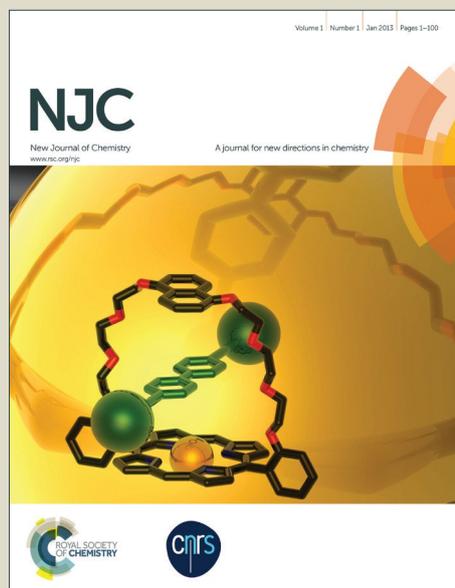


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## Highly efficient removal of TiO<sub>2</sub> nanoparticles from aquatic bodies by silica microspheres impregnated Ca-alginate

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### Abstract

A novel material “calcium–alginate–silica microsphere” (Cal-Alg-SM) bead was developed by impregnating silica microsphere in calcium alginate. These beads were highly efficient in the removal of TiO<sub>2</sub> nanoparticles from aquatic bodies without disturbing its physicochemical characteristics. The optimum composition of the beads was 10% loading of silica microspheres into 4% Ca-alginate matrix. They were formed by controlled addition of homogenised mixture of SM and Na-alginate solution into 0.4M CaCl<sub>2</sub> solution. Cal-Alg-SM beads were characterized by measuring zeta potential, taking Fourier Transform Infra Red spectra and Scanning Electron Microscope hyphenated with Energy dispersive spectrometer mapping both before and after the uptake. Uptake studies carried out in batch mode, showed that Cal-Alg-SM beads are very effective for removal of TiO<sub>2</sub> nanoparticles in the pH range of 3-5 and the sorption was more than 90% in the concentration range of 10–500 µg mL<sup>-1</sup>. Beads were successfully tested with lake and groundwater samples spiked with TiO<sub>2</sub> nanoparticles. Sorption isotherm was seen to follow Langmuir model and the uptake capacity evaluated was 29.9 mg g<sup>-1</sup>. Mechanism of sorption was proposed based on the zeta potential values of the SM and TiO<sub>2</sub> nanoparticles at different pH.

**Keywords:** Silica microsphere, Titanium oxide, Calcium alginate, Sorption isotherm, Nano particle.

## 29 1.0 Introduction

30  
31 With the growth of industry and development of nanotechnology, there has been a  
32 tremendous growth in the application of nanoparticles (NPs) for various uses like antibacterial  
33 materials, drug delivery systems, cosmetics, sunscreens and electronics.<sup>1-4</sup> NPs are defined as  
34 objects with at least one of its three dimensions in the range of 1–100 nm.<sup>5-6</sup> The smaller size of  
35 NPs ensures a large surface area per unit mass. Compared to fine particles, NPs of the same  
36 composition generally possess dramatically different physicochemical properties. Since surface  
37 properties, such as energy level, electronic structure, and reactivity are quite different from bulk,  
38 the bioactivity of NPs will be different from that of the bulk analogue.<sup>7-8</sup>

39 Traditionally, TiO<sub>2</sub> is considered as poorly soluble, low toxicity particles<sup>9-10</sup> and TiO<sub>2</sub>  
40 nanoparticles (TiO<sub>2</sub> NP) have been widely used in industrial and consumer products due to their  
41 stronger catalytic activity when compared to bulk TiO<sub>2</sub>. TiO<sub>2</sub> NP is a white pigment. Because of  
42 its brightness and very high refractive index it is widely used.<sup>11-13</sup> TiO<sub>2</sub> NP are used in the  
43 industries like paints, pharmaceuticals, coatings, food products, cosmetics, plastics, papers, inks,  
44 toothpaste etc.<sup>14-16</sup> In recent times, concerns have been raised that these same properties of TiO<sub>2</sub>  
45 NP may throw challenges to human health because of its unique bioactivity.<sup>17-18</sup> Many in vitro  
46 and in vivo toxicological studies showed adverse effect of TiO<sub>2</sub> NPs on living organisms.<sup>19-20</sup>  
47 Different animal models employing multiple exposure routes of administration, including  
48 inhalation, oral intake, dermal exposure, intravenous injection etc. have been intensively used in  
49 these studies.<sup>21-22</sup> Studies have also revealed that TiO<sub>2</sub> NPs are more toxic than bulk.<sup>23-24</sup> TiO<sub>2</sub>  
50 has been classified as a Group 2B carcinogen by the International Agency for Research on  
51 Cancer (IARC).<sup>25</sup> Wide applications of TiO<sub>2</sub> NPs pose potential for environmental release which  
52 inevitably allows for a potential health risk to the eco-system and to the humans.<sup>26</sup>

53 Removal of pollutants from aquatic medium using adsorption phenomenon is a common  
54 practice, in which the pollutants are accumulated on any solid surface. Various adsorbents have  
55 been developed over the years and used for water treatment using different processes<sup>27-31</sup> but  
56 isolation of nanoparticles from aquatic stream is still a challenging task. Nano-filtration or ultra-  
57 filtration can be useful, but they are not cost effective and practical field application for a large  
58 quantity of water may not be physically viable. A large number of studies have been carried out  
59 by using silica microspheres<sup>32-34</sup> for removal of various pollutants from aquatic environments  
60 including dyes heavy metals and radionuclides<sup>35-38</sup>. They are very effective in removal as they  
61 have large surface area, well-defined and adjustable pore structure, narrow distribution of the  
62 pore size.<sup>39-40</sup> These spheres can be obtained by the synthesis of core-shell type particles. These  
63 core-shell particles often exhibit properties that are substantially different from those of the  
64 template core because of higher surface area, different surface chemical compositions, increased  
65 stability and different optical and magnetic properties.<sup>41-43</sup> Such particles can be applied in  
66 various fields including catalysis, coatings, capsule agents for drug delivery, composite  
67 materials.<sup>44-47</sup>

68 Methods of fabrication of hollow or micro silica spheres mostly involve removing the core  
69 by dissolution into solvents or by calcinations. This can be achieved in two different steps, i.e.,  
70 formation of composite particle, followed by removal of inner structure leaving behind the core  
71 with hollow space. It is also possible to synthesize the silica microsphere in one-step process,  
72 which meant that the formation of the inorganic shells and the dissolution of core particles  
73 occurred in the same medium.<sup>48-50</sup>

74 Although silica microspheres (SM) can be selective towards TiO<sub>2</sub> NP, sufficiently high  
75 sorption capacity could be achieved by high specific surface areas i.e. smaller size and hollow or

76 porous nature of the microspheres. But separation of the powdered sorbent from the water  
77 sample becomes an issue. In addition to this there is definite probability of leaching of its  
78 constituents into water<sup>51-52</sup>, therefore it is always advisable to immobilise the sorbent in the  
79 second medium.<sup>53-56</sup> The use of alginate as an immobilizing agent in most applications rests in its  
80 ability to form heat-stable strong gels which can be developed at room temperatures and are  
81 quiet stable.<sup>57-60</sup>

82 This present study was devoted to the synthesis and characterisation of silica microsphere  
83 impregnated calcium alginate beads (Cal-Alg-SM) and thereby removal of TiO<sub>2</sub> NP from the  
84 natural water. These beads can be used in the pH range of 3.0–5.0 and can reduce TiO<sub>2</sub> NP  
85 concentration as low as 10 ng mL<sup>-1</sup>. The quality of water was monitored at various stages of the  
86 experiments. The sorption capacity of the beads was evaluated and verified by fitting in isotherm  
87 model (Langmuir). Influences of pH, contact time on sorption and kinetics were also tested.

## 88 **2.0 Experimental**

### 89 **2.1 Chemical and reagent**

90 All the reagents used in this work were obtained from Sigma Aldrich. The analytical grade  
91 chemicals were used without any pre-treatment. Demineralised water having resistivity 0.01 cm<sup>-1</sup>  
92 and DOC (Dissolved Organic Carbon) <5 ng mL<sup>-1</sup> was used throughout the experiment.

### 93 **2.2 Sample preparation**

94 Water samples were contaminated with TiO<sub>2</sub> NP powder procured from Nanoshel having  
95 stock no. NS6130-03-350. TiO<sub>2</sub> NP was characterised by XRD, Raman Spectroscopy and DLS  
96 prior to its use. Working TiO<sub>2</sub> NP suspensions in the range of 10 – 10000 µg mL<sup>-1</sup> were prepared  
97 by accurately weighing the TiO<sub>2</sub> NP powder and mixing it in water followed by ultrasonication  
98 (Retsch UR1, 35 kHz) for 6h. Lake & groundwater samples used for the study were collected

99 from Trombay region, Mumbai, India having latitude 19°00'498 (N) and longitude 72°55'136.  
100 Samples were collected in one litre polypropylene bottles and filtered through 0.45µm filter  
101 paper attached to suction filtration assembly (Millipore) before use. Different physicochemical  
102 properties were measured before and after contamination.

### 103 **2.3 Synthesis of silica microspheres**

104 Synthesis of SM involves two steps. In the first step, monodispersed polystyrene (PS)  
105 particles were prepared by emulsion polymerization. Measured quantity of styrene (10g),  
106 polyvinylpyrrolidone (PVP) (1.5g) and water (90mL) were charged into a teflon lined SS  
107 autoclave. The solution was stirred and deoxygenated by passing N<sub>2</sub> at room temperature for 30  
108 min. The mixture was then slowly heated to 70 °C, followed by addition of aqueous solution  
109 containing potassium peroxydisulfate and the reaction was continued at 70 °C for 24 h in the  
110 autoclave.<sup>33,36</sup> In the second step, the PVP functionalized PS latexes were reacted with tetraethyl  
111 orthosilicate (TEOS) in a solution of ammonia in ethanol to yield silica coated latex particles in a  
112 seeded growth process. In a typical procedure, PS emulsion (50mL) and NH<sub>4</sub>OH (4mL) were  
113 added into ethanol (40mL) under stirring and the mixture was kept at 30 °C. Then, TEOS was  
114 added slowly to the suspension under stirring at 30 °C at a rate of 1 mLh<sup>-1</sup> using a peristaltic  
115 pump and the reaction mixture was stirred for an additional 5 h. The suspended particles were  
116 separated using ultracentrifuge (Ultra 5.0, Hanil Scientific) at 35000 rpm for 2 h. Then the dried  
117 particles were treated with toluene to dissolve the PS and to make it porous and hollow and again  
118 washed and dried before use.<sup>33,36</sup>

### 119 **2.4 Preparation of silica microspheres (SM) impregnated calcium alginate (Cal-Alg-SM)** 120 **beads**

121 In order to ease the separation of SM from the aquatic medium the SM was impregnated in  
122 alginate matrix. A 0.4 M solution of sodium alginate (Na-Alginate) in 100 mL of water was  
123 prepared. Weighed SM [10% (wt./vol.)] was mixed thoroughly in the solution to make it  
124 homogeneous. Then the mixture was stirred (600 rpm) for 5 h taken in polypropylene bottles and  
125 was added drop wise into 250 mL 4% calcium chloride ( $\text{CaCl}_2$ ) solution using a peristaltic pump.  
126 Na alginate reacted with  $\text{CaCl}_2$  to form beads of Ca alginate, entrapping the SM within it. The  
127 beads were stable, homogenous and permeable to water.

## 128 **2.5 Characterisation**

129 The zeta potential and size distribution of SM and  $\text{TiO}_2$  NP suspensions were measured using  
130 laser based dynamic light scattering (Melvern: Zeta sizer nano ZS). Zeta potential was recorded  
131 at different pH values using an auto titrator attached to the zeta sizer. The morphology of the  
132 sorbent was characterised by using Scanning Electron Microscope coupled with Energy  
133 Dispersive X-ray Spectrometry (SEM-EDS) (Instrument Model No. VEGA MV 2300T). ATR-  
134 FTIR spectra of the sorbent at various stages were collected in the wavelength range of 500–  
135  $4000\text{ cm}^{-1}$  with a spectrum resolution of  $4\text{ cm}^{-1}$  using Attenuated Total Reflectance Fourier  
136 Transform Infra Red spectrometer equipped with the universal ATR as an internal reflection  
137 accessory having composite zinc selenide ( $\text{ZnSe}$ ) optics and diamond crystal (ATRFTIR; Make  
138 Bruker, Model ALPHA-P).

## 139 **2.6 Sorption experiment**

140 The sorption studies of  $\text{TiO}_2$  NP on Cal-Alg-SM beads were carried out in batch process.  
141 Measured quantity of  $\text{TiO}_2$  NP suspension of desired concentration was taken into a  
142 polypropylene bottle and known weight of sorbent was added into it and shaken intermittently  
143 for 24 h to attain the equilibrium. Beads were then separated by decantation. The  $\text{TiO}_2$  NP

144 concentrations were determined in remaining and the amount of TiO<sub>2</sub> NP sorbed was calculated  
145 from following equation (Eq-1),

$$146 \quad Q_e = \frac{(C_o - C_e) \times V}{W} \quad (1)$$

147 where Q<sub>e</sub> is the sorption capacity (mg g<sup>-1</sup>) at equilibrium, C<sub>o</sub> and C<sub>e</sub> are the initial and  
148 equilibrium TiO<sub>2</sub> NP concentrations (mg L<sup>-1</sup>) respectively; V is the volume (mL) of solution and  
149 W is the mass (g) of sorbent used. Relative standard deviations were found to be within ± 2.0%.

150 The effect of contact time (1 min to 30 h) was examined with initial TiO<sub>2</sub> NP  
151 concentrations of 100 mg L<sup>-1</sup>. The effect of equilibrium pH was were investigated by adjusting  
152 the pH from 1 to 10 using 0.1 M HNO<sub>3</sub> and 0.1 M NaOH under an initial TiO<sub>2</sub> NP concentration  
153 of 100 mg L<sup>-1</sup>.

## 154 **2.7 Measurement of physicochemical characteristics & concentration of major and trace** 155 **metal ions**

156 Various physicochemical characteristics like pH, conductivity and redox potential were  
157 measured by using pH meter and conductivity meter (Model PICO<sup>+</sup>, Lab India). The  
158 concentrations of various metal ions were either measured by Atomic Absorption Spectrometry  
159 (AAS), Inductive Coupled Plasma-Optical Emission Spectroscopy (ICP-OES) or Dionex Ion  
160 Chromatrography [Reagent Free Ion Chromatography System (RFICS) 2000]. The calibrations  
161 for all the elements were carried out by using ICP grade standards in HNO<sub>3</sub> medium.

## 162 **2.8 Determination of TiO<sub>2</sub> NP concentration**

163 Concentration of TiO<sub>2</sub> NP was determined in terms of total elemental concentration of titanium  
164 and was converted to equivalent amount of TiO<sub>2</sub>. Simultaneous solid state detector inductively  
165 coupled plasma optical emission spectrometer (ICP-OES, model ACTIVA S, from Horiba 128  
166 Jobin–Yvon SAS, France) was used for determination of titanium concentration. Emission

167 intensities were measured at two different wavelengths (308.802 nm and 334.904 nm) without  
168 separation of other elements. TiO<sub>2</sub> NP suspension could not be directly introduced into the  
169 nebuliser of ICP-OES, so it was digested with the help of hydrofluoric acid and nitric acid at a  
170 ratio of 1:5 in a teflon beaker and subsequently heating on a hot plate at 70-80°C for 30 min, then  
171 evaporated to dryness by heating at 100-120 °C. The residue was finally dissolved in 2% HNO<sub>3</sub>  
172 solution and made upto 25mL for analysis using ICP-OES.

### 173 2.9 Kinetic and isotherm study

174 Optimum quantity of Cal-Alg-SM beads was added to TiO<sub>2</sub> NP suspension and kept under  
175 stirring using horizontal orbital shaker at 200 rpm. The equilibrium time was evaluated by  
176 studying the amount of TiO<sub>2</sub> NP taken up from 100 µg mL<sup>-1</sup> TiO<sub>2</sub> NP suspension by the sorbent  
177 beads (5 mg mL<sup>-1</sup>) at different time intervals keeping pH 4.0. For the isotherm study, TiO<sub>2</sub> NP  
178 suspensions having different initial concentrations (1-10000 µg mL<sup>-1</sup>) were exposed to fixed  
179 quantity of the sorbents (5 mg mL<sup>-1</sup>) for sufficient time (24h) so that the equilibrium is  
180 established in each case.

## 181 3.0 Results and discussion

### 182 3.1 Synthesis and Characterization

183 Silica microspheres synthesised through  
184 sol-gel route was characterised before its  
185 impregnation into Ca-alginate matrix.  
186 The developed sorbent Cal-Alg-SM  
187 beads and the procured TiO<sub>2</sub> NP were  
188 also characterised.

#### 191 3.1.1 TiO<sub>2</sub> nano particles

192

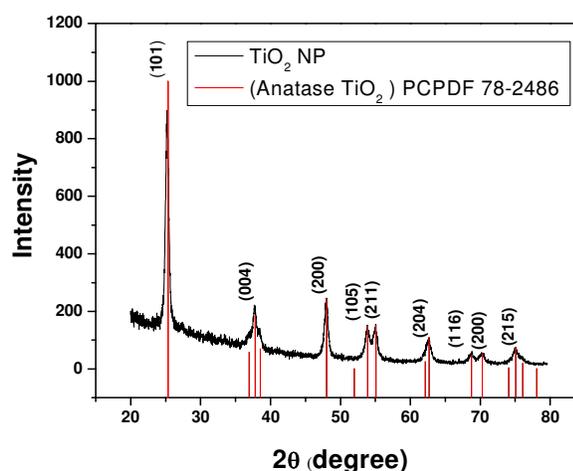


Fig. 1: XRD of TiO<sub>2</sub> NP (Anatase)

193 The XRD analysis and Raman spectra confirms the identity of  $\text{TiO}_2$  as anatase form.<sup>61-62</sup> The  
 194 recorded XRD matches (Fig. 1) with the standard PCPDF card no. 78-2486 which is for the

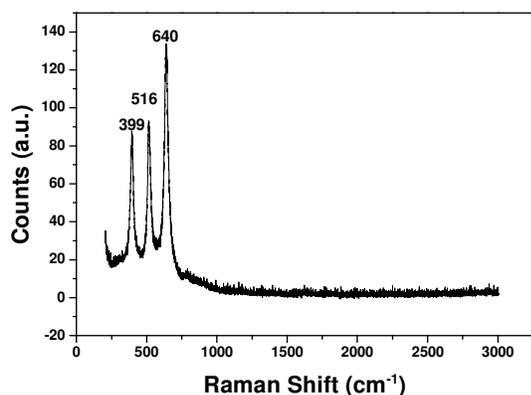


Fig. 2: Raman spectra of  $\text{TiO}_2$  NP (Anatase)

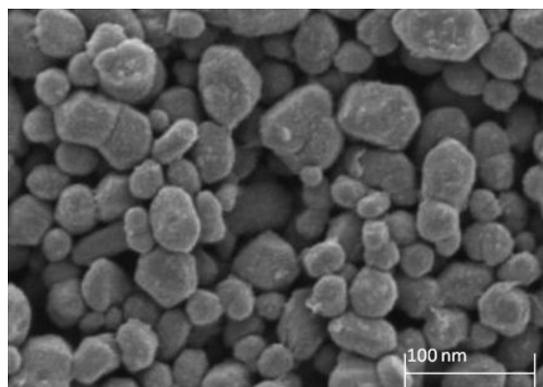


Fig. 3: SEM image of the  $\text{TiO}_2$  NP

195 anatase  $\text{TiO}_2$ . Broadening of the peaks in XRD (Fig.1) suggests the smaller size of the particles,  
 196 however the size was calculated using Sherrer formula considering the FWHM of the most  
 197 intense peak. The size calculated was 29 nm. This was verified by measuring size by zeta sizer  
 198 nano ZS which gave a mean diameter of  
 199 28.2 nm. The isoelectric point (or PZC) of  
 200  $\text{TiO}_2$  NP was found at around pH 5 which  
 201 suggests positive surface charge on the  
 202 particles below pH 5 and negative surface  
 203 charge above pH 5. Three major Raman  
 204 shifts at  $399\text{ cm}^{-1}$ ,  $516\text{ cm}^{-1}$  and  $640\text{ cm}^{-1}$   
 205 (Fig. 2) also confirms the anatase phase of  
 206  $\text{TiO}_2$  NP. SEM image as given in Fig. 3  
 207 shows the surface morphology and size of  
 208 the  $\text{TiO}_2$  NP.

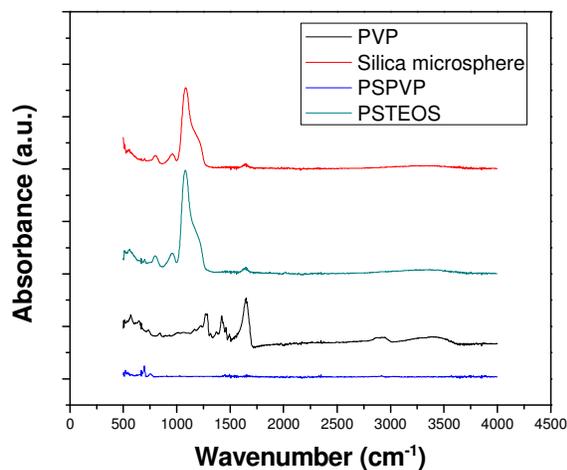


Fig. 4: ATR-FTIR at different stages of SM formation

### 209 3.1.2 Silica microspheres

210 In the formation of SM, PVP first participated in the polymerization reaction as a stabilizer or  
211 surfactant and then played a coupling agent role in the latter process. The polystyrene particles  
212 were dissolved subsequently or simultaneously during the sol-gel coating process followed by

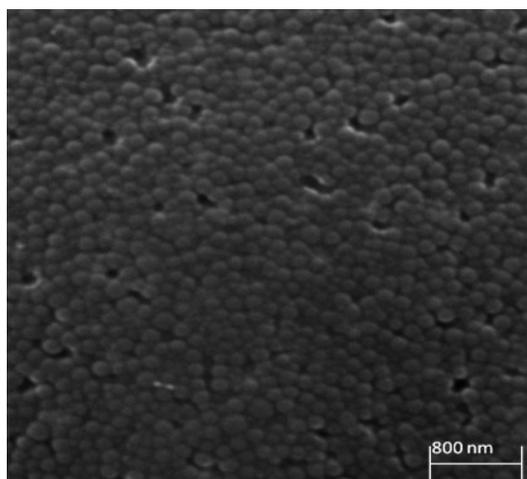


Fig. 5a: SEM image of SM

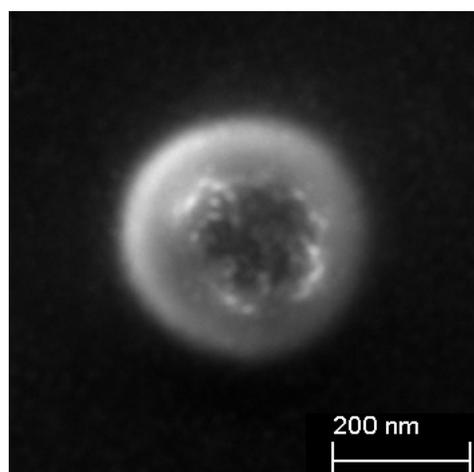


Fig. 5b: SEM image of a single SM

213 treatment with toluene to form silica microspheres. The size distribution of the SM as determined  
214 by the zeta sizer nano (ZS) showed mean value of  $220 \pm 20$  nm. The zeta potential values  
215 evaluated at various pH,

216 showed an isoelectric point or

217 PZC at around pH 2. The

218 surface charge of SM

219 originates mainly from

220 ionization which is strongly

221 dependent upon pH. Figure 4

222 shows the ATR-FTIR

223 spectrum of the microspheres. Band at  $1100 \text{ cm}^{-1}$  in Fig.4. indicates the presence of Si-O-Si

224 bending vibration and band at  $806 \text{ cm}^{-1}$  is due to symmetric stretching. No trace of unreacted

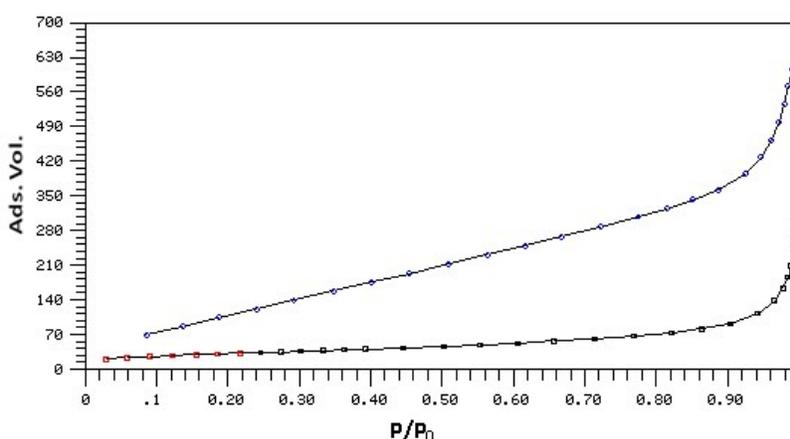


Fig. 6: BET isotherm of SM

225 PVP was observed in the final product which is clear from Fig.4. SEM image shows the surface  
 226 morphology and spherical shape of the SM (Fig.5a and 5b). The BET measurement showed a  
 227 high specific surface area ( $32.6 \text{ m}^2 \text{ g}^{-1}$ ) of the SM making it suitable to be used as sorbent. BET  
 228 isotherm for both adsorption and desorption is given in Fig. 6. Average pore diameter was found  
 229 to be 1.35 nm and the pore size distribution is given in supplementary information. Detailed  
 230 characterisation of SM is discussed elsewhere.<sup>35</sup>

### 231 3.1.3 Silica microspheres impregnated calcium alginate beads

232  
 233 Calcium alginate immobilization of SM

234 involved a simple displacement  
 235 reaction to form the Cal-Alg-SM beads.

236 The uniformity of the beads in shape  
 237 and size were maintained by  
 238 controlling the flow rate of the

239 homogenised mixture of SM and Na-

240 alginate into the solution of calcium chloride by using peristaltic pump and a tube of 1.5 mm  
 241 diameter. The size and

242 shape of the beads as

243 observed in digital image

244 is shown in Fig.7. The

245 average diameter of the

246 beads was  $2 \pm 0.2 \text{ mm}$ .

247 The BET measurement

248 showed a specific surface

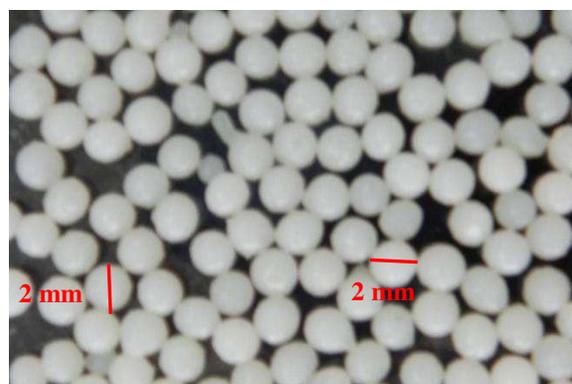


Fig. 7: Digital image of Cal-Alg-SM bead

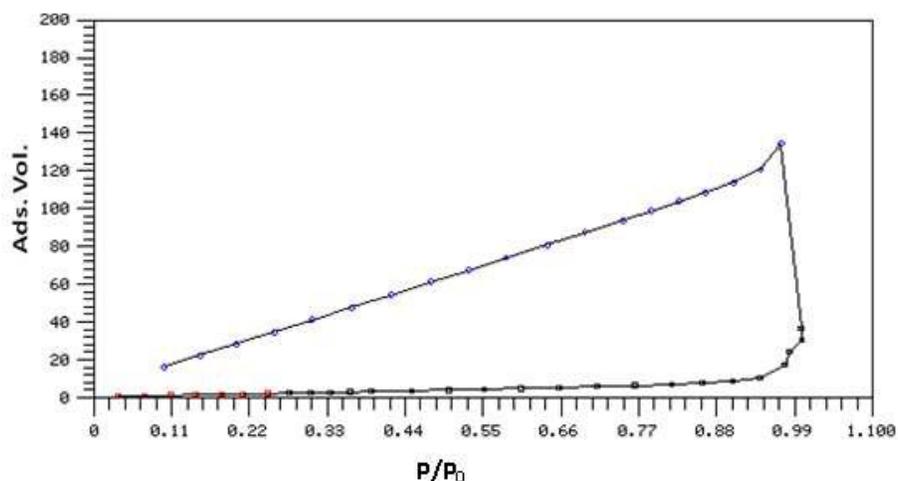


Fig. 8: BET isotherm of Cal-Alg-SM beads

249 area of  $28.3 \text{ m}^2 \text{ g}^{-1}$  for dried Cal-Alg-SM beads. BET isotherm is given in Fig. 8. Average pore  
250 diameter was found to be 1.35 nm and the pore size distribution is given in supplementary  
251 information. The optimum composition of the beads was 10% SM loaded in 4% calcium alginate  
252 and 86% water content making it permeable to  $\text{TiO}_2$  NP. Chemical analysis carried out after  
253 digestion of the pure beads showed that the presence of Ca, Si along with low molecular weight  
254 elements C, O, N, H which suggests proper impregnation of SM into the calcium alginate matrix.  
255 For the C, H, O, N determination elemental analysis was carried out by using Elemental analyzer  
256 [model EuroEA]. C/N, C/H ratios were obtained as 256 and 6.6 respectively.

### 257 **3.2 Composition and stability of the beads**

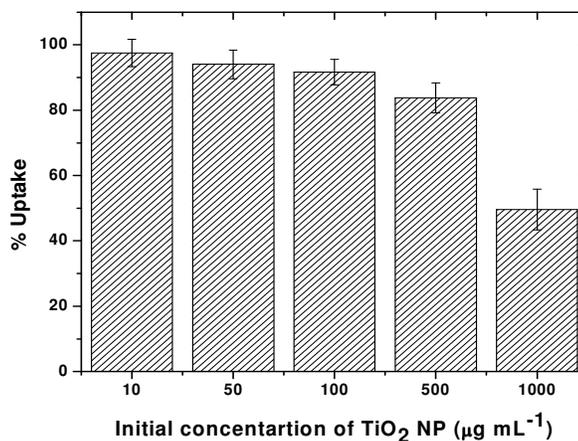
258  
259 To study the effect of SM loading on calcium alginate for the sorption of  $\text{TiO}_2$  NP, SM loading  
260 was varied from 1 to 50 wt.% and it was observed that 10% loading of SM in 4% Ca-ALG is  
261 optimum. When the loading exceeded 12%, integrity of the beads was affected and showed a  
262 tendency to be brittle.

263 Cal-Alg-SM beads were found to be extremely stable for months when stored in  
264 demineralised water. Stability of the beads was however checked without storing them in water.  
265 Under this condition beads were found to slowly lose the water content in it but its integrity was  
266 not affected. Beads were completely dried keeping under IR lamp and then its effectiveness for  
267  $\text{TiO}_2$  NP removal was checked. The uptake capacity of  $\text{TiO}_2$  NP was not reduced when  
268 completely dried and old beads (four months) were used indicating the functional integrity of the  
269 beads.

### 270 **3.3 Uptake studies**

#### 271 **3.3.1 Uptake with different concentrations of $\text{TiO}_2$ NP**

272 The sorption of  $\text{TiO}_2$  NP on Cal-Alg-SM beads was investigated in concentration range of 10-  
 273  $1000 \mu\text{g mL}^{-1}$ , keeping the  
 274 concentration of sorbent as  $10 \text{ mg mL}^{-1}$   
 275 in a poly-propylene container. Fig. 9  
 276 shows the variation in percentage  
 277 uptake for  $\text{TiO}_2$  NP at different initial  
 278 concentrations with error bars  
 279 calculated from five replicate samples.



280 From this figure it's clear that Cal-Alg-  
 281 SM beads are capable of sorbing more  
 282 than 90%  $\text{TiO}_2$  NP in concentration  
 283 range of 10-500  $\mu\text{g mL}^{-1}$ . Similar

Fig. 9: Uptake of  $\text{TiO}_2$  NP at different initial concentrations (Sorbent dose:  $10 \text{ mg mL}^{-1}$ , pH: 4-5, Time: 24h, Temperature: 25-30°C)

284 experiments were also been conducted to quantify the impact of Ca-alginate. It was observed that

285 Ca-alginate could take up only

286 5-10% of  $\text{TiO}_2$  NP, moreover

287 it came out by simply washing

288 the beads with demineralised

289 water. In order to streamline

290 various conditions for sorption

291 of  $\text{TiO}_2$  NP by Cal-Alg-SM

292 beads, pH and time of contact

293 were optimized.

### 294 3.3.2 Effect of pH

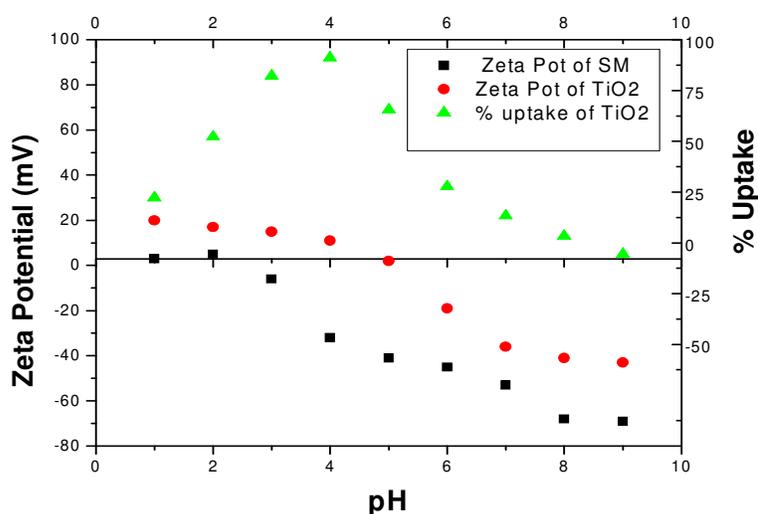


Fig. 10: % Uptake of  $\text{TiO}_2$  NP as a function of pH and zeta potential (Initial concentrations  $100 \mu\text{g mL}^{-1}$ , Sorbent dose:  $5 \text{ mg mL}^{-1}$ , Time: 24h, Temperature: 25-30°C)

295 Percentage uptake of the  $\text{TiO}_2$  NP was studied at pH range between 1-10, keeping all the sets for  
296 24 h and having initial  $100 \mu\text{g mL}^{-1}$   $\text{TiO}_2$  NP and sorbent as  $5 \text{ mg mL}^{-1}$ . Experimental results  
297 showed that the removal  $\text{TiO}_2$  NP by Cal-Alg-SM beads is highly pH dependent (Fig. 10).  
298 Maximum sorption was observed at around pH 4.0. This can be explained on the basis of  
299 positive zeta potential values of  $\text{TiO}_2$  NP below pH 5 and negative surface charge of SM above  
300 pH 2. The range of pH 3-5 is favourable for the sorption as in this window of pH the surface  
301 charges are opposite on the sorbent (SM) and sorbate ( $\text{TiO}_2$  NP) (Fig. 6). At low pH values, both  
302 are positively charged and at high pH value also both are negatively charged and as a result  
303 sorption is not a favourable process.

### 304 3.3.3 Optimisation of contact time

305 In order to optimize the contact time  
306 experiments were conducted for  $\text{TiO}_2$  NP  
307 uptake at pH 4.0 having the concentration  
308 of sorbent as  $5 \text{ mg mL}^{-1}$  for  $100 \mu\text{g mL}^{-1}$   
309  $\text{TiO}_2$  NP. Fig. 11 shows that sorption of  
310  $\text{TiO}_2$  NP increases with time up to 8 hours  
311 and then it becomes almost constant. The  
312 time for all the batch experiments was kept  
313 fixed at 8 hours henceforth to ensure  
314 maximum uptake of  $\text{TiO}_2$  NP. The kinetics

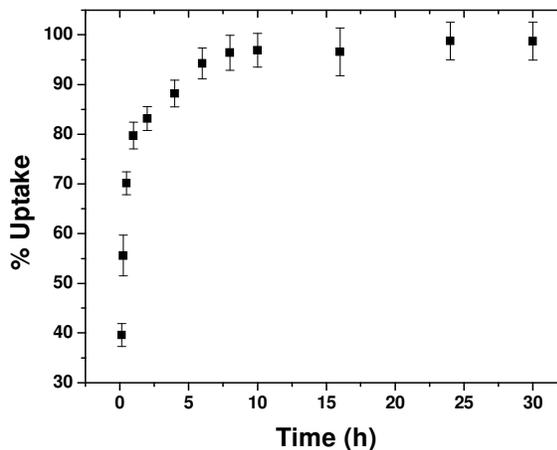


Fig. 11: Effect of contact time on the uptake of  $\text{TiO}_2$  NP on Cal-Alg-SM beads (Initial concentration:  $100 \mu\text{g mL}^{-1}$  Sorbent dose:  $5 \text{ mg mL}^{-1}$ , pH: 4, Temperature: 25-30°C)

315 was seen to be little slow. The reason may be attributed to the slow rate of diffusion of  $\text{TiO}_2$  NP  
316 into the alginate matrix which held the SM responsible for  $\text{TiO}_2$  NP removal.

### 317 3.4 SEM-EDS analysis of the beads before and after the uptake

318 The SEM images of the beads taken before and after uptake of the  $\text{TiO}_2$  NP (Fig. 12a & 13a)  
 319 suggests that the sorbent does not possess any well-defined porous structure. EDS analysis was  
 320 performed to determine the elemental constituents of pure and  $\text{TiO}_2$  NP sorbed Cal-Alg-SM  
 321 beads (Fig. 12b and 13b). In Fig. 13b spectrum shows the presence of titanium besides the  
 322 principal elements Ca, Si in case of  $\text{TiO}_2$  NP sorbed Cal-Alg-SM beads whereas no titanium  
 323 peak was observed in the pure Cal-Alg-SM beads (Fig. 12b).  
 324 The mapping of titanium, scanning a specified cross-sectional area in the beads, showed no

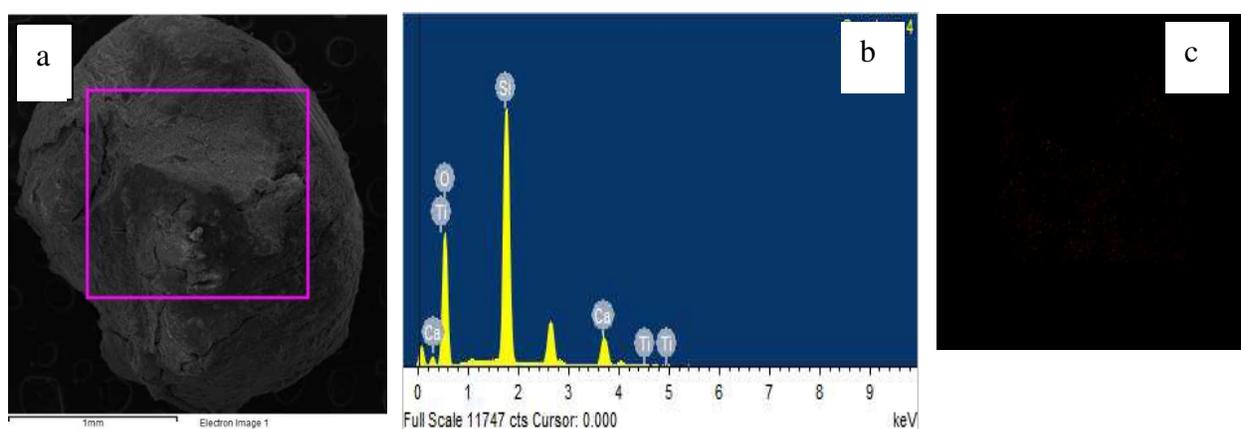


Fig. 12: SEM EDS analysis of Pure Ca-Alg-SM beads (a): SEM (b): EDS spectra (c): Elemental mapping for Ti

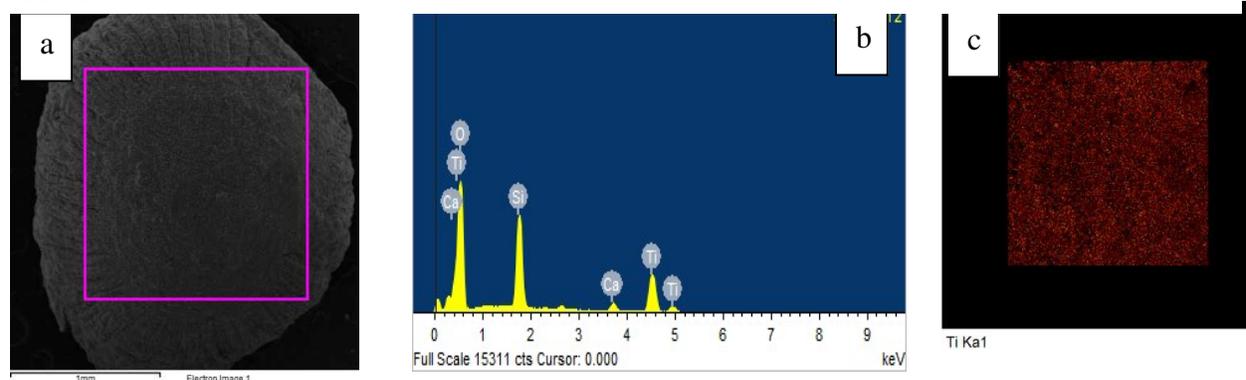


Fig. 13: SEM EDS analysis of  $\text{TiO}_2$  NP sorbed Ca-Alg-SM beads a: SEM b: EDS spectra  
 c: Elemental mapping for Ti

signature of Ti in case of pure beads (Fig. 12c), whereas in the case of TiO<sub>2</sub> NP sorbed Cal-Alg-SM beads, it was seen to be uniformly distributed (Fig. 13c).

### 3.5 FTIR analysis of the beads before and after the uptake

The FTIR spectra of pure and TiO<sub>2</sub> NP sorbed Cal-Alg-SM beads are shown in Fig.14. In FTIR spectra of Cal-Alg-SM beads taken before sorption, the peaks at 806 and 1100 cm<sup>-1</sup> corresponds to the SM vibrations bands. The same peaks are not affected in case of TiO<sub>2</sub> NP sorbed Ca-Alg-SM beads. These observations suggest that probably no direct bonding takes place between Cal-Alg-SM beads and TiO<sub>2</sub> NP, therefore the interaction may be due to electrostatic attraction or due to adsorption.

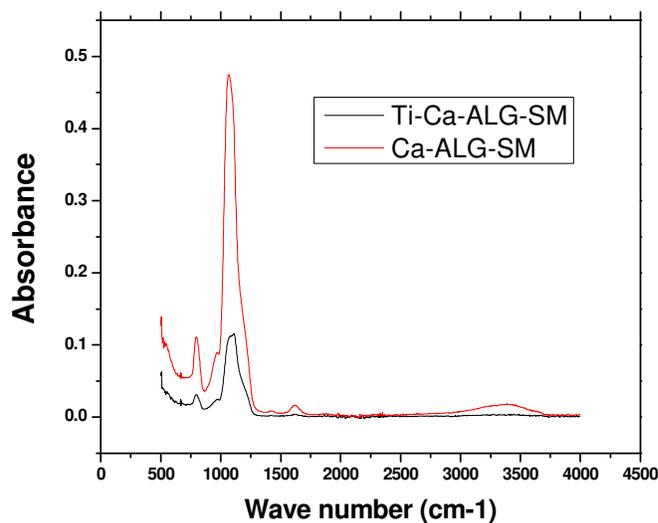


Fig: 14: ATR-FTIR spectra of pure and TiO<sub>2</sub> NP sorbed Ca-Alg-SM beads

### 3.6 Sorption isotherm

In order to evaluate the sorption capacity of Cal-Alg-SM beads for TiO<sub>2</sub> NP, the equilibrium sorption of TiO<sub>2</sub> NP was studied as a function of TiO<sub>2</sub> NP concentration at 25-30 °C. The sorption isotherms are given for Langmuir (Equation 2) and Freundlich (Equation 3) isotherms respectively.

$$Q_e = Q_m b C_e / (1 + b C_e) \quad (2)$$

$$Q_e = k C_e^{1/n} \quad (3)$$

where  $Q_e$  is the amount of sorbate per unit mass of sorbent (mg g<sup>-1</sup>) at equilibrium,  $C_e$  is the equilibrium concentration of sorbent. The Langmuir isotherm as given in equation 2 assumes that

350 the free energy of adsorption does not depend on the surface coverage. It also predicts the solid  
 351 surface saturation with monolayer coverage of adsorbate at high  $C_e$  and a linear adsorption at low  
 352  $C_e$  values.  $Q_0$  is the solid phase concentration corresponding to the complete monolayer coverage  
 353 of adsorption sites and  $b$  is a constant related to the free energy of adsorption.<sup>63</sup>

354 Freundlich isotherm model (equation 3) assumes that the ratio of the amount of solute  
 355 sorbed onto a given mass of sorbent to the concentration of the solute in the solutions is not  
 356 constant at different solution concentrations. The constants  $n$  and  $k$  in the Freundlich model are  
 357 related to the strength of the adsorptive bond and the bond distribution.<sup>63</sup>

358 It is clear from the isotherm plots that Langmuir isotherm (Fig. 15) fits the experimental data  
 359 well with the  $R^2$  value of 0.99 in comparison to the Freundlich model ( $R^2 = 0.96$ ) (Fig. 16).

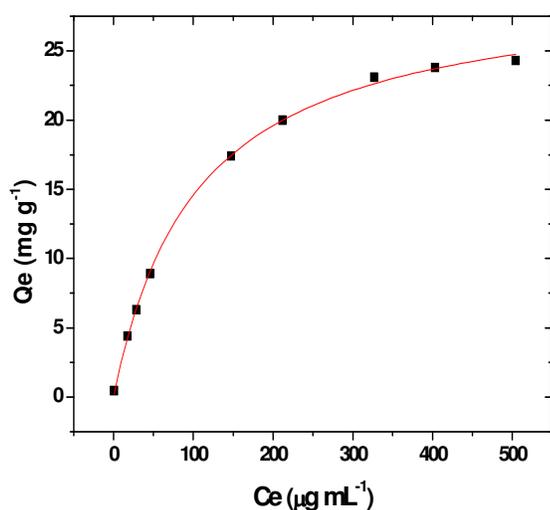


Fig: 15: Langmuir isotherm plot for  $\text{TiO}_2$  NP sorption on Ca-Alg-SM beads (Sorbent dose:  $5 \text{ mg mL}^{-1}$ , pH: 4, Time: 8h, Temperature:  $25\text{-}30^\circ\text{C}$ ).

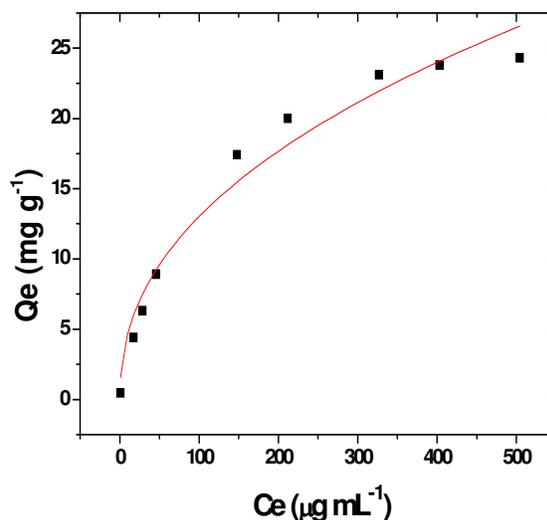


Fig: 16: Freundlich isotherm plot for  $\text{TiO}_2$  NP sorption on Ca-Alg-SM beads (Sorbent dose:  $5 \text{ mg mL}^{-1}$ , pH: 4, Time: 8h, Temperature:  $25\text{-}30^\circ\text{C}$ ).

360  
 361 This indicates that the sorption of  $\text{TiO}_2$  NP on Cal-Alg-SM beads is a monolayer adsorption. The  
 362 monolayer adsorption capacity which is measured as the Langmuir constant  $Q_0$ , was obtained as

363 29.9 mg g<sup>-1</sup> from fitting (Fig. 15) and it is very close to the experimentally determined sorption  
 364 capacity (28.4 mg g<sup>-1</sup>).

### 365 3.7 Sorption kinetic modelling of TiO<sub>2</sub> NP on Cal-Alg-SM beads

366 To study the dynamics of the solute adsorption process, the kinetics of TiO<sub>2</sub> NP sorption on Cal-  
 367 Alg-SM beads was analyzed using pseudo-first-order (Equation 4) and pseudo-second-order  
 368 kinetic models (Equation 5) keeping other parameters constant<sup>64-65</sup> (Concentration of TiO<sub>2</sub> NP  
 369 100 µg mL<sup>-1</sup>, pH 4, dose rate 5 mg mL<sup>-1</sup>).

$$370 \log(q_e - q_t) = \log q_e - K_1/2.303 t \quad (4)$$

$$371 t/q_t = 1/K_2q_e^2 + (1/q_e)t \quad (5)$$

372 where  $q_e$  is the amount of TiO<sub>2</sub> NP sorbed on Cal-Alg-SM (mgg<sup>-1</sup>) at equilibrium;  $q_t$  is the  
 373 amount of TiO<sub>2</sub> NP sorbed on Cal-Alg-SM (mg  
 374 g<sup>-1</sup>) at time  $t$  (h);  $k_1$  is the rate constant for the  
 375 pseudo-first-order kinetics and  $k_2$  is the rate  
 376 constant for the pseudo-second order kinetics.

377 From the linear correlation coefficient  
 378 ( $R^2$ ) values it was clear that the pseudo-second-  
 379 order rate law was fitted well ( $R^2=0.99$ ) as  
 380 given in Figure 17 compared to the pseudo-  
 381 first-order model ( $R^2=0.75$ ). The rate constant  
 382 value was obtained as 0.165 g mg<sup>-1</sup>h<sup>-1</sup> using the  
 383 slope (for  $q_e$ ) and intercept of the fitted line.

384 3.8 Monitoring of drinking water quality after treatment with the Ca-Alg-SM beads and  
 385 effectiveness for real water samples

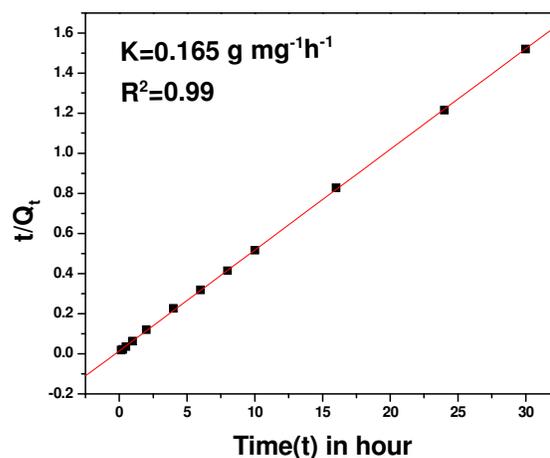


Fig. 17: Pseudo-second-order kinetic fitting of TiO<sub>2</sub> NP sorption on Cal-Alg-SM beads (Concentration of TiO<sub>2</sub> NP 100 µg mL<sup>-1</sup>, pH 4, dose rate 5 mg mL<sup>-1</sup>, Temperature: 25-30°C).

Table 1: Physicochemical characteristics of lake and groundwater before and after removal of TiO<sub>2</sub> NP using Cal-Alg-SM beads.

| Parameters   | Before treatment | After treatment |
|--|------------------|-----------------|
| pH   | 5.5-7.6          | 5.7-7.7         |
| Conductance ( $\mu$ S)   | 321-406          | 346-398         |
| Redox potential (mV)   | 118-125          | 121-129         |
| DOC ( $\text{mg L}^{-1}$ )   | 8-10             | 9-12            |
| Cl <sup>-1</sup> ( $\text{mg L}^{-1}$ )  | 17.5-20.6        | 18.1 -20.9      |
| PO <sub>4</sub> <sup>3-</sup> ( $\text{mg L}^{-1}$ )   | 0.52-0.57        | 0.52-0.57       |
| Na( $\text{mg L}^{-1}$ )   | 23.2-28.2        | 23.4-28.7       |
| K ( $\text{mg L}^{-1}$ )   | 0.85-0.90        | 0.78-0.89       |
| Mg ( $\text{mg L}^{-1}$ )  | 14.4-15.9        | 15.3-16.4       |
| Ca ( $\text{mg L}^{-1}$ )  | 40.1-43.7        | 39.8-43.9       |
| Cu ( $\mu\text{g L}^{-1}$ )  | 5.5-8.6          | 5.3-7.9         |
| Fe ( $\text{mg L}^{-1}$ )  | 1.5-2.1          | 1.6-2.1         |
| Si ( $\text{mg L}^{-1}$ )  | 38.3-51.6        | 39.1-51.7       |
| Experimental conditions: Sorbent dose: 5 mg mL <sup>-1</sup> , Time: 8h, Initial TiO <sub>2</sub> NP concentration: 10 $\mu\text{g mL}^{-1}$ , Temperature: 25-30°C. |                  |                 |

386 Table-1 shows various physicochemical characteristics of lake and groundwater samples used for  
 387 this study, both before and after the treatment with the Cal-Alg-SM beads for removal of TiO<sub>2</sub>  
 388 NP. They were used for spiking with TiO<sub>2</sub> NP. It was clear from Table-1, which gives the range  
 389 of the physicochemical parameters, that no major variation of any particular property was  
 390 observed due to the treatment with the beads. No elevated level of concentration after the

Table 2: Decrease in concentration of TiO<sub>2</sub> NP after the treatment in four different samples

| Sample identification  | Spiked concentration of TiO <sub>2</sub> NP ( $\text{ng mL}^{-1}$ ) | Concentration of TiO <sub>2</sub> NP after treatment with the beads ( $\text{ng mL}^{-1}$ ) |
|--|---|---|
| Groundwater -1   | 1000  | 32  |
| Groundwater -2   | 1000  | 17  |
| Groundwater-3  | 1000  | 26  |
| Lake water   | 1000  | Below detection limit (<10)   |
| Experimental conditions: Sorbent dose: 5 mg mL <sup>-1</sup> , Time: 8h, pH:4-5, Temperature: 25-30°C. |   |   |

391 treatment, assures the drinkability of the water. Special care was taken for calcium (Ca), silica  
 392 (Si) and alginate which are the components of the beads. Results showed no elevated level of

393 concentrations of Ca, Si and DOC (dissolved organic content) in the water after treatment,  
394 suggesting no leaching of any of the components from the beads.

395 Real water samples were spiked with TiO<sub>2</sub> NP and the beads were successfully tested to  
396 decontaminate. Table 2 gives the concentrations of TiO<sub>2</sub> NP before and after treatment with Cal-  
397 Alg-SM beads.

### 398 **3.9 Mechanism of sorption**

399 Mechanism of the uptake is governed by the sorption of TiO<sub>2</sub> NP species on silica microspheres.

400 The surface chemistry of both SM and TiO<sub>2</sub> NP varies with pH. It is clear from Fig. 6 that the  
401 PZC of SM is about pH 2 and for TiO<sub>2</sub> NP is around pH 5. At these pH, the hydroxyl group of  
402 both SM and TiO<sub>2</sub> NP is protonated with only one proton and net surface charge becomes zero.

403 At low pH value, the hydroxyl groups at the surface of the SM (SiO<sub>2</sub>) are doubly protonated and  
404 thus the surface charge of the SM is positive. But at pH above 2.0; SM is negatively charged  
405 which is clear from the zeta potential values. Similarly TiO<sub>2</sub> NP is having positive surface charge  
406 below pH 5.0.

407 Maximum sorption of TiO<sub>2</sub> NP was observed at pH around 3-5 according to our  
408 experimental result. At this pH range, the electrostatic attraction between the negative oxoanion  
409 of SM and the positive surface charge on TiO<sub>2</sub> NP favours sorption. At lower pH value (pH<2),  
410 fully protonated species of both TiO<sub>2</sub> NP and SM are present in solution therefore electrostatic  
411 attraction is no longer possible which results in a lower sorption. At pH above 5, both are  
412 negatively charged and repel each other and consequently sorption decreases. The sorption of  
413 TiO<sub>2</sub> NP having positive surface charge is enhanced by the presence of carboxylic acid and  
414 hydroxyl groups in the alginate. But the most important role the alginate serves, is to bind the

415 SM into the matrix and because of the formation of the beads separation of the sorbent becomes  
416 easy.

### 417 **3.10 Recovery of TiO<sub>2</sub> NP from Cal-Alg-SM beads**

418 Recovery of the sorbate (TiO<sub>2</sub> NP) from the saturated Cal-Alg-SM beads, was carried out with  
419 two different eluents (a) 0.5 M HNO<sub>3</sub> and (b) mixture of 0.5 M HNO<sub>3</sub> and 1% solution of 30%  
420 HF. It was observed that the recoveries were in the range of 5-10% only. Therefore, total  
421 recovery of TiO<sub>2</sub> NP from Cal-Alg-SM was carried out by complete destruction of beads using  
422 HNO<sub>3</sub> (16N) and HF (30%) in the ratio of 3:1. More than 99% recovery of the sorbate was  
423 achieved.

### 424 **4.0 Conclusion**

425  
426 The results from the current study exhibit the potential of Cal-Alg-SM beads for TiO<sub>2</sub>  
427 nanoparticles removal from potable water at pH 3-5 without disturbing the water qualities.  
428 Various parameters for synthesis of the stable beads were optimised. The sorption capacity of the  
429 beads for TiO<sub>2</sub> nanoparticles was evaluated as 29.9 mg g<sup>-1</sup> at 25–35<sup>o</sup> C from Langmuir isotherm  
430 model and this matched well with the experimentally determined value. The kinetics followed  
431 pseudo second order rate law. The Fourier Transform Infra Red spectra and Scanning Electron  
432 Microscope hyphenated with Energy dispersive spectrometer analysis provided an understanding  
433 of the interaction between TiO<sub>2</sub> NP and silica microspheres impregnated into Ca-Alginate.  
434 Mechanism of sorption could be proposed based on the zeta potential values of both silica  
435 microspheres and TiO<sub>2</sub> nanoparticles at different pH.

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439

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544

## Graphical Abstract

Development of new hybrid material (Cal-Alg-SM beads) for  $\text{TiO}_2$  nanoparticle uptake without disturbing the water quality parameters.



**Cal-Alg-SM beads**

