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1 **Effective solar-based iron oxide supported HY zeolite catalyst for decolorization of**
2 **organic and simulated dyes**

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26 **Abstract**

27

28 Highly dispersed of electrogenerated nanoparticles iron oxide onto HY zeolite (EGFe₂O₃/HY)
29 was prepared by a facile electrochemical method, and has been characterized using XRD, TEM,
30 BET, and UV–vis/DRS. The formation of EGFe₂O₃ nanoparticles <30 nm in size and well
31 distributed on the surface of HY, led to enhanced the catalytic activity for decolorization of
32 organic dyes such as methylene blue (MB), Congo red (CR), and methyl orange (MO) under
33 sunlight irradiation. The MB dye shows the highest decolorization (99.9%) followed by CR
34 (96.4%) and MO (91.3%). Kinetics study signifies that the reaction follows pseudo first–order
35 kinetics, and the rate constants was determined using the Langmuir–Hinshelwood model that
36 gave $K_R = 0.48 \text{ mg L}^{-1}\text{h}^{-1}$, $K_{LH} = 3.83 \text{ L mg}^{-1}$ for MB; $K_R = 0.39 \text{ mg L}^{-1}\text{h}^{-1}$, $K_{LH} = 1.78 \text{ L mg}^{-1}$
37 for CR; and $K_R = 0.29 \text{ mg L}^{-1}\text{h}^{-1}$, $K_{LH} = 0.13 \text{ L mg}^{-1}$ for MO. There is no dissolution of
38 EGFe₂O₃ ions was detected during the photoreaction. The catalyst was stable with a slightly
39 decrease of decolorization (<13%) after five cycling runs. Good performance of decolorization
40 of simulated dyes was observed with nearly complete mineralization as measured by COD and
41 TOC removal.

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44 **Keywords:** nanoparticles; EGFe₂O₃; electrochemical; photodecolorization; organic dyes

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51 1. Introduction

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53 Large amount of dyes were synthesized in this recent time to be used for many industries
54 such as textiles, papers, cosmetics, plastics, and etc. More than 10, 000 dyes with a total per
55 annum productions over 7×10^5 MT worldwide are commercially available with nearly 15% of
56 dyestuffs are released in textile effluents [1,2]. The discharge of these highly coloured substances
57 hindered the light penetration in the stream, subsequently disturbed the biological processes and
58 also aquatic life. Numerous approaches have been developed for the removal of these pollutants
59 from water bodies, such as the conventional biological and physical treatment [3-8]. However,
60 these methods were unproductive and have their own limitations including led to the generation
61 of secondary pollutants.

62 The use of semiconductor metal oxides such as TiO_2 , ZnO , Fe_2O_3 , ZrO_2 , etc. under
63 advanced oxidation processes (AOPs) have been employed, and become popular in recent years
64 because they can convert various types of dye compounds into non-toxic products, CO_2 and
65 water at ambient temperatures [2,9-12]. The generation of OH radicals plays an important role in
66 the photoreaction which led to complete degradation and mineralization [13]. Utilization of
67 Fe_2O_3 as tremendous photocatalyst have been widely studied due to its unique properties such as
68 nanosized in range, high surface area, superparamagnetism, low toxicity, chemically inertness,
69 and biocompatibility [14-16].

70 The mesoporous materials such as zeolite have become the focus of intensive research as a
71 support for metal oxides (TiO_2 -HZSM5, Co-ZSM5 and CuO-X) because they influence the
72 catalytic performance through structural features [17-19]. These zeolitic materials offer high
73 surface areas, thermally stable, eco-friendly in nature, and also have specific photophysical
74 properties for controlling charge- and electron-transfer processes [20,21]. In addition to

75 lessening the amount of metal oxide required, the relationship between zeolite and metal oxides
76 also leads to the enhancement of the contact between the catalyst surface and irradiation [9].

77 We have reported on the preparation method for electrogenerated metal oxides supported
78 HY catalyst by a simple and rapid electrochemical process, which possesses high photoactivity
79 in the decolorization of dyes [22-25]. The nanosized metal oxides were found to play important
80 roles in the enhancement of the reaction [22,25]. Therefore, herein, we report the facile synthesis
81 of highly dispersed electrogenerated nanoparticles of a Fe_2O_3 onto HY ($\text{EGFe}_2\text{O}_3/\text{HY}$) catalyst,
82 and its remarkable performance toward the photodecolorization of various types of organic dye,
83 such as methylene blue (MB), congo red (CR), and methyl orange (MO). The 1 wt%
84 $\text{EGFe}_2\text{O}_3/\text{HY}$ catalyst was electrosynthesized within a short time that less than 2 min. The
85 catalyst was characterized by X-ray diffraction (XRD), transmission electron microscopy
86 (TEM), Brunnauer–Emmett–Teller surface area (BET), and ultraviolet–visible diffuse
87 reflectance spectroscopy (UV–vis/DRS). The photoactivity of the catalyst for decolorization of
88 MB, CR, and MO was studied under various conditions to determine the effect of pH, catalyst
89 dosage, and initial dye concentrations. The kinetics study, dissolution of iron (leaching),
90 regeneration, and biodegradability of the system as well as an appropriate proposed
91 photocatalytic mechanism were discussed in details. The photocatalytic decolorization validation
92 of catalyst performance and application of the system under the simulated dyes was also
93 investigated.

94

95 **2. Experimental**

96

97 **2.1. Materials**

98

99 The HY zeolite had a Si/Al ratio of 80 and was purchased from Zeolyst International. *N,N*-
100 dimethylformamide (DMF) was purchased from Merck and naphthalene was obtained from
101 Fluka. Sodium hydroxide (NaOH), hydrochloric acid (HCl), methylene blue (MB), congo red
102 (CR), and methyl orange (MO) were obtained from QReCTM. The platinum (Pt) and iron (Fe)
103 plate cells were obtained from Nilaco Metal, Japan (>99% purity). All reagents were of
104 analytical grade and were used as received. Deionized water was used for the preparation of the
105 pH solution and adjustments to the pH were performed using 0.1M HCl and NaOH solutions.

106

107 2.2. Catalyst preparation

108

109 1 wt% EGFe₂O₃/HY catalyst was prepared according to the previous reported procedure
110 [12,22-25]. A 10 mL of DMF solution containing 0.1 M tetraethylammonium perchlorate was
111 electrolyzed in the presence of 6 mmol naphthalene as a mediator and 1.5 g HY zeolite in a
112 normal one-compartment cell fitted with a Pt plate cathode (2 × 2 cm²) and a Fe plate anode (2 ×
113 2 cm²) at a constant current density of 120 mA/cm² under a nitrogen atmosphere at 273 K.
114 Naphthalene was used as a mediator in the system to produce radical anions, which then reduced
115 the iron cations from the anode to give iron nanoparticles (Fe⁰). After electrolysis the mixture
116 was impregnated, oven dried overnight at 378 K, and calcined at 823 K for 3 h to yield a white
117 powder, EGFe₂O₃/HY catalyst, which ready for characterization and photocatalytic testing.

118 The bare EGFe₂O₃ were prepared using the same procedure as above but in the absence of
119 HY zeolite. The required weight percent of the EGFe₂O₃ supported on HY was calculated by the
120 time of electrolysis, which is based on the Faraday's law,

121

$$122 \quad t = \left(\frac{F}{I} \right) (z \times n) \quad (1)$$

123

124 where t = total time for the constant current applied (s); $F = 96486 \text{ C mol}^{-1}$, which is the Faraday
125 constant; I = the electric current applied (mA); z = the valency number of ions of iron (electrons
126 transferred per ion); and n = the number of moles of iron (number of moles, liberated $n = m/M$).

127

128 2.3. Characterization

129

130 The crystalline structures of the catalysts were studied by XRD recorded on a D8
131 ADVANCE Bruker X-ray diffractometer using Cu K_α radiation at a 2θ angle ranging from 3° to
132 90° . The particle sizes of the catalyst were calculated using the Debye–Scherrer equation:

133

$$134 \quad D = \frac{k\lambda}{\beta \cos \theta} \quad (2)$$

135

136 where $k = 0.94$ is a coefficient, $\lambda = 1.5406 \text{ \AA}$ is the X-ray wavelength, β is the full width half
137 maximum (FWHM) of the sample and θ is the diffracting angle. The phases were identified with
138 the aid of the Joint Committee on Powder Diffraction Standards (JCPDS) files.

139 The morphological properties of the $\text{EGFe}_2\text{O}_3/\text{HY}$ catalyst were examined by TEM (JEOL
140 JEM–2100F). The textural properties were determined from nitrogen adsorption–desorption
141 isotherms at the temperature of liquid nitrogen using a Micromeritics ASAP 2010 instrument.
142 The nitrogen adsorption–desorption isotherm and Barrett–Joyner–Halender (BJH) pore
143 distributions were calculated from the desorption branch of the nitrogen isotherm of the samples.
144 Prior to measurement, all the samples were degassed at 383 K to 0.1 Pa. The optical absorption
145 properties of the catalyst were obtained using a UV–vis DRS (Perkin Elmer Spectrophotometer)

146 in the range of 200–800 nm at room temperature. The band gap of EGFe_2O_3 was determined
147 from plots of the Kubelka–Munk (K–M) function [$f_{\text{K-M}} = (\text{h}\nu/\lambda)^{1/2}$] as a function of the energy of
148 the excitation light [$\text{h}\nu$].

149

150 **2.4. Photocatalytic testing**

151

152 The photocatalytic activity of the prepared $\text{EGFe}_2\text{O}_3/\text{HY}$ catalyst was tested for the
153 decolorization of MB, CR, and MO. A 0.08 g sample of the $\text{EGFe}_2\text{O}_3/\text{HY}$ was dispersed in 200
154 mL of 10 mg L^{-1} dye aqueous solutions. The adsorption–desorption equilibrium was achieved
155 under dark conditions after 1 h, and the mixture was then exposed for 2 h with constant stirring
156 under sunlight (January to March 2013, between 12 NN until 3 PM). The average intensity of
157 sunlight during this period is 1.315×10^5 Lux unit. Irradiation was carried out in the open air
158 conditions. However, during the illumination time, no volatility of the solvent was observed.

159 At specific time intervals, 2.5 mL of the sample solution was withdrawn and centrifuged
160 prior to measurements of the dye concentration using a UV–vis spectrophotometer (Agilent
161 Technologies Cary 60 UV–vis) using the characteristic adsorption band at 664 nm, 496 nm, and
162 464 nm; for MB, CR, and MO, respectively. The decolorization percentage was calculated as
163 follows:

164

$$165 \text{ Decolorization (\%)} = \frac{(C_0 - C_t)}{C_0} \times 100 \quad (3)$$

166

167 where C_0 represents the initial concentration and C_t denotes a variable concentration.

168

169 **2.5. Analyses**

170

171 The elemental analyses of Fe in a solution during an experiment were determined by
172 ICP–MS using ELAN 6100 Perkin Elmer ICPMS. The HACH DR4000 spectrometer was used
173 for COD measurement, whereas the total organic carbon (TOC) removal was determined using a
174 TOC Shimadzu Vcph spectrophotometer for each run before and after a 1 h reaction time for the
175 evaluation of the mineralization of dyes. TOC was calculated as the difference between the total
176 carbon (TC) and inorganic (IC) in the liquid sample.

177

178 3. Results and Discussion

179

180 In this study, single metal oxide, iron nanoparticles supported HY zeolite catalyst was
181 synthesized using a simple electrochemical method, and denoted as $\text{EGFe}_2\text{O}_3/\text{HY}$. The
182 characterizations of the catalysts were done by XRD, TEM, EDX, BET, UV-vis DRS, and XPS.
183 The activity of the catalysts for the photodecolorization of methylene blue (MB), congo red
184 (CR), and methyl orange (MO) were studied under various conditions to determine the effect of
185 pH, catalyst dosage, and initial dye concentration, and were exposed under sunlight irradiation.
186 The kinetics modelling of the photodecolorization was described, and the stability of catalysts
187 was conducted in term of reusability and leaching effect. Then, the mineralization of simulated
188 dyes (MB, CR, and MO) were measured with TOC and COD analyses. Finally, the reaction
189 mechanism of photocatalytic activity was proposed.

190

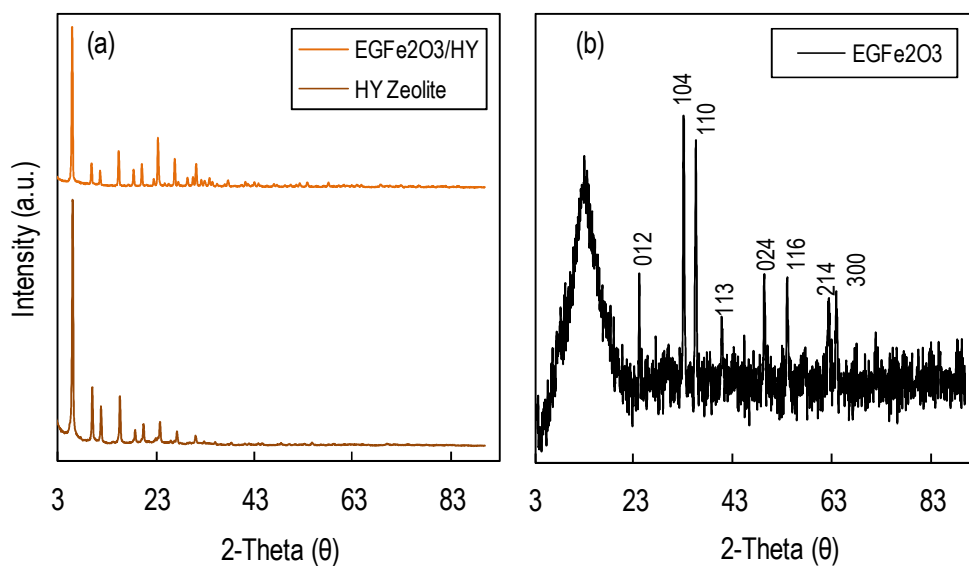
191 3.1. Characterization

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193 3.1.1 Crystallinity, phase, and structural studies

194

195 The XRD pattern of the prepared $\text{EGFe}_2\text{O}_3/\text{HY}$ catalyst was compared with bare HY, and
196 the results are shown in Fig. 1a. The peak intensity of HY decreased as the EGFe_2O_3 were loaded
197 onto HY, suggesting that the presence of foreign substances affected the morphology of the
198 supported HY fingerprint. No obvious diffraction peaks of EGFe_2O_3 could be identified in all
199 ranges of XRD patterns, suggested that there are highly dispersed of nanoparticles or even
200 amorphous EGFe_2O_3 species over the HY samples [26]. A series of peaks were observed at 24.2°
201 (012), 33.1° (104), 35.6° (110), 40.8° (113), 49.5° (024), 54.1° (116), 62.6° (214), and 64.1° (300)
202 which are consistent to the hematite phase of $\alpha\text{-Fe}_2\text{O}_3$ with rhombohedral symmetry (JCPDS 33–
203 0664) (Fig. 1b). There is no other diffraction peaks being detected, indicating the purity of the
204 prepared catalyst [12,27]. The average crystallite size of the EGFe_2O_3 was estimated by the
205 Debye–Scherrer equation on the basis of the major peaks at 33.1° (104) which were 26.5 nm.
206



207

208 Fig. 1. XRD patterns of the (a) $\text{EGFe}_2\text{O}_3/\text{HY}$ and (b) EGFe_2O_3 catalyst for full range 3–93°.

209

210 *3.1.2 Morphological properties*

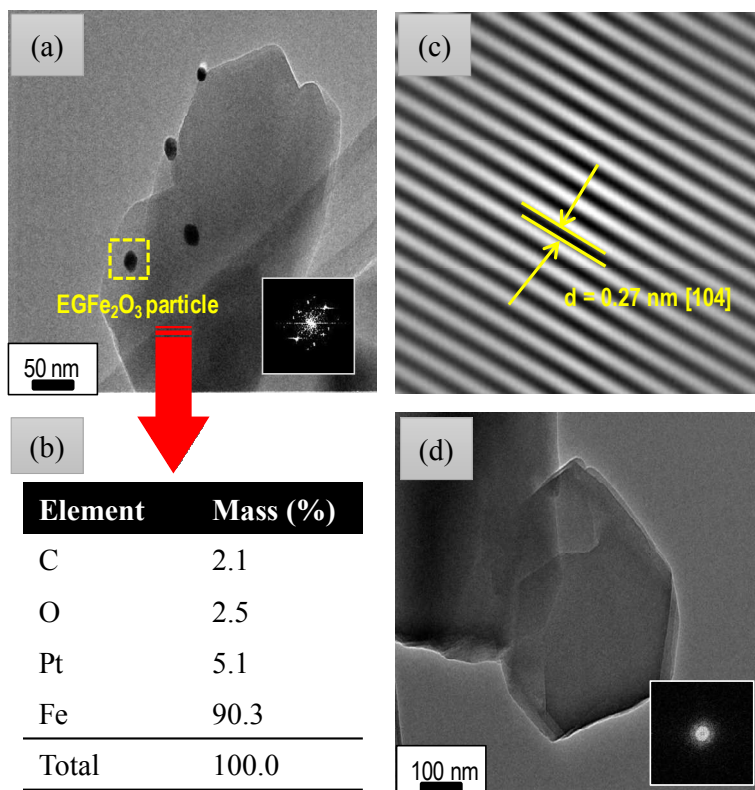
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212 The morphological properties of the $\text{EGFe}_2\text{O}_3/\text{HY}$ catalyst was examined by TEM, and
 213 compared with pure HY zeolite, as shown in Fig. 2. The average particle size was observed for
 214 the EGFe_2O_3 which is varied in a narrow range from 5–30 nm, and the images are presented in
 215 Fig. 2a. The theoretical values of the particle sizes (D) were also found to be 15.2 nm, which
 216 were estimated by the following equation:
 217

$$218 \quad D = \frac{6}{\rho S} \quad (4)$$

219
 220 where ρ is the theoretical density of the electrogenerated metal oxide powder and S is the surface
 221 area determined by N_2 adsorption–desorption isotherms, assuming that the particles are spherical
 222 in shape [28].

223



224

225 Fig. 2. HR-TEM micrographs of the (a, c) $\text{EGFe}_2\text{O}_3/\text{HY}$ photocatalyst, (b) EDX analysis of
226 elemental composition of EGFe_2O_3 , and (d) HY zeolite in low and high magnification, and the
227 insert figure is its corresponding FFT.

228

229 The inset image shows the fast Fourier transform patterns (FFT), and magnification of the
230 selected area in the FFT patterns showed the atomic arrangement in the crystal, and allowed the
231 estimation of the interplanar distances (Fig. 2c). The inter-planar distance value (d -spacing) of
232 the lattice fringes estimated (0.27 nm) from this image was consistent with the value of lattice
233 spacing of EGFe_2O_3 , which was obtained from the XRD database software. This agreement
234 confirms that the EGFe_2O_3 nanoparticles were deposited and well dispersed on the HY support
235 as seen in Fig. 2a. In addition, the EDX analysis was employed to determine the composition of
236 the EGFe_2O_3 , and result was tabulated in inset table in Fig. 2b. The presence of Pt and C were
237 corresponded to the coated material as well as the platform of the holder sample. No other
238 element was detected indicating that the prepared EGFe_2O_3 is free from other impurities.

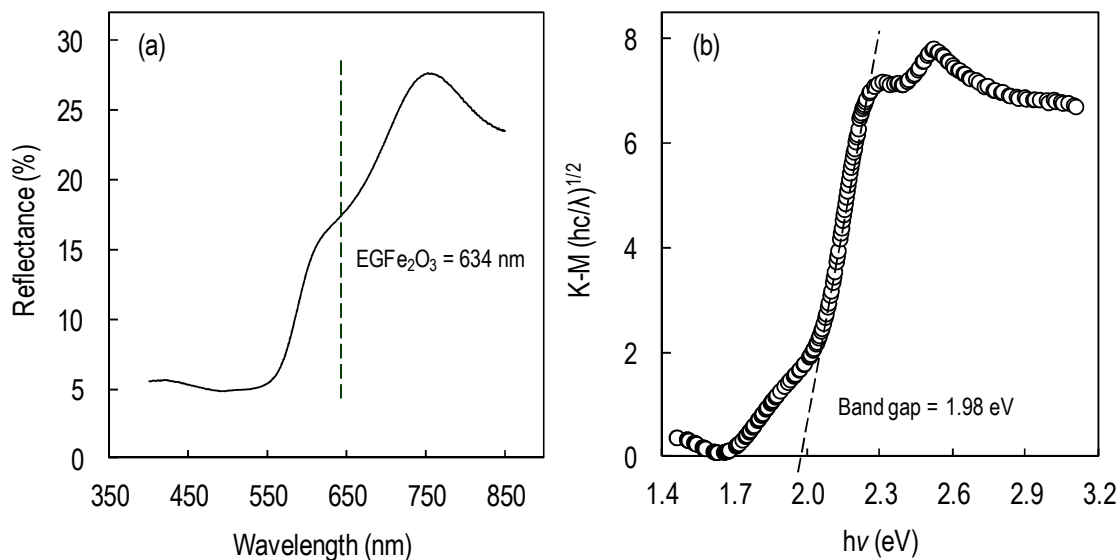
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240 3.1.3 Study of optical properties

241

242 The optical properties of the respective catalysts were studied by UV-vis diffuse
243 reflectance spectroscopy (UV-vis/DRS). EGFe_2O_3 catalyst shows a characteristic peak at 634
244 nm (Fig. 3a) which exhibited a red shift region, signifying that the photoreaction was suitable to
245 be conducted under visible light region. The band gap energy of EGFe_2O_3 was also determined
246 using the Kubelka-Munk (K-M) spectrum by plotting $f_{\text{K-M}} = (hc/\lambda)^2$ as a function of $h\nu$, and the
247 results are shown in Fig. 3b [29]. The band gap value of the prepared EGFe_2O_3 catalysts was
248 similar and agreed with those reported in the literatures [30].

249



250
 251 Fig. 3. (a) UV-vis reflectance and (b) the (f_{K-M}) vs. (hv) spectra of EGF₂O₃ photocatalyst.

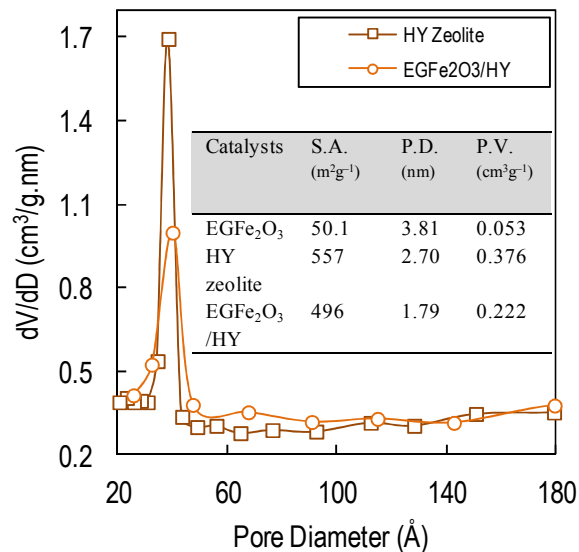
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253 3.1.4 Study of textural properties

254

255 The surface area analysis (S.A.) data obtained from the BET method, as well as the pore
 256 volume (P.V.) and pore diameter (P.D.) determined by the Barret-Joyner-Halenda (BJH)
 257 desorption isotherms method are tabulated in insert table in Fig. 4. The addition of EGF₂O₃ onto
 258 HY decreased the surface area, pore volume, and pore diameter. The decrease in pore volume
 259 was confirmed by the pore blockage as shown in Fig. 4 and maybe also due to a reflection of the
 260 uneven particle sizes of the catalyst. A smaller pore diameter was reported to enhance the
 261 photocatalytic activity [31]. Apart from that, a highly dispersed of EGF₂O₃ onto HY confirmed
 262 by TEM analysis could be subsequently improved the surface contact of the catalyst and
 263 enhanced the light irradiation, thereby increased the photodecolorization of the dyes.

264



265

266 Fig. 4. The pore size distribution curves of the photocatalysts, and the insert table shows the
 267 textural properties of the photocatalysts.

268

269 3.1.5 Chemical oxidation state determination

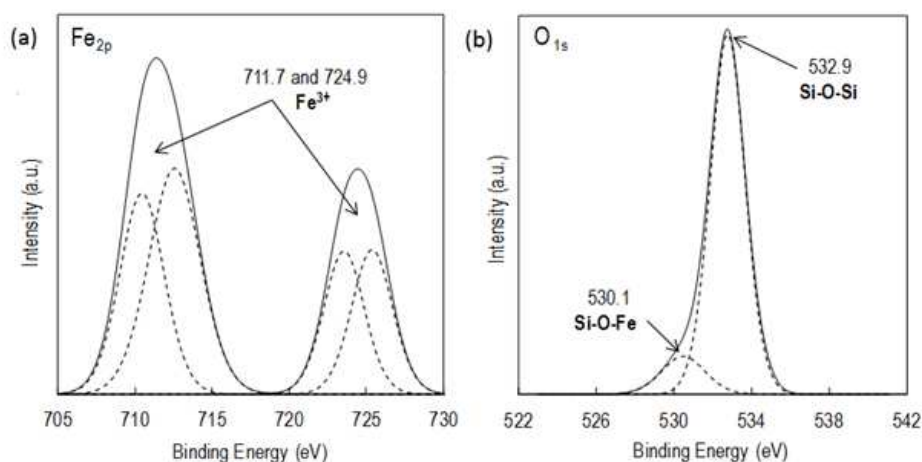
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271 XPS analysis was performed to determine the chemical states of the surface metal in the
 272 catalyst. Fig. 5 shows the XPS spectra of Fe_{2p} and O_{1s} for EGFe₂O₃/HY catalyst. There are two
 273 deconvolution peaks were observed in the Fe_{2p} at 711.7 eV (Fe_{2p3/2}) and 724.9 eV (Fe_{2p1/2}) (Fig.
 274 5a). Both of the binding energy is similar to the reported values of 710.5 and 724.1 eV for Fe_{2p} in
 275 α-Fe₂O₃ [31]. However, the observed values for the catalysts material were slightly shifted to
 276 higher binding energies compared to pure metal oxide, which suggests strong interaction
 277 between iron and HY [32,33]. These peaks indicate the type of Fe occurred in the sample. Peaks
 278 at 709.5 eV and 722.75 eV indicated pure Fe while peaks at 712.75 eV and 726.25 eV indicated
 279 the bonded Fe with HY.

280

Next, the spectra of O_{1s} were obtained to differentiate the bonded oxygen atoms in silica
 281 environments. The photoelectron spectra of O_{1s} shown in Fig. 5b displays two peaks that

282 correspond to Si–O–Fe and Si–O–Si with binding energies of 530.1 and 532.9 eV [35]. The
283 530.1 eV peak that exists might be due to the increase in the ionic state of the oxygen bond when
284 some of Si-O-Si groups convert to Si-O-Fe. The same phenomenon was observed by Simon *et*
285 *al.*, (2005) when iron doping yttrium aluminosilicate glasses [36]. The XPS spectrum of Fe_{2p} and
286 O_{1s} indicated that the valence state of Fe and O are +3 and -2, respectively.
287



288

289 Fig. 5. XPS spectra of Fe_{2p} and O_{1s} for EGF₂O₃/HY catalyst.

290

291 3.2. Photocatalytic testing for the decolorization of dyes

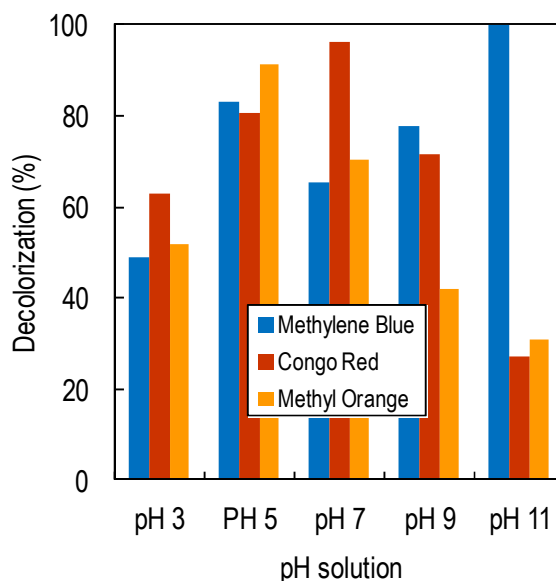
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293 3.2.1. Effect of pH

294

295 The pH is most important parameters that influence the rate of photocatalytic activity [37].
296 Commonly, the multiple roles including electrostatic interactions between the catalyst surface,
297 solvent molecules and substrate, and charged radicals formed during the reaction make an
298 interpretation of the effect of pH is more difficult [11]. The effect of pH was studied in the range
299 of 3–11 in presence of EGF₂O₃/HY catalyst under sunlight conditions, and the results are

300 presented in Fig. 6. Each experiment was performed under dark conditions for 1 h to reach an
301 adsorption–desorption equilibrium prior to photocatalytic reaction. The highest decolorization
302 was obtained by MB with a complete decolorization at pH 11 (99.9%), followed by CR with
303 96.4% decolorization at pH 7, and MO with 91.3% decolorization at pH 5.
304



305

306 Fig. 6. Effect of pH on the decolorization of MB, CR, and MO dye. ($C_o = 10 \text{ mg L}^{-1}$; $W = 0.38 \text{ g}$
307 L^{-1} ; $t = 2 \text{ h}$; 1 wt% $\text{EGFe}_2\text{O}_3/\text{HY}$; under sunlight irradiation)

308

309 At pH 11, the MB cations are easily attracted to the catalyst surface because of the low
310 competition given by the abundance of hydroxyl anions in the solution. Direct exposure of this
311 state to sunlight increased the formation of hydroxyl radicals and the photocatalytic reaction rate,
312 which led to an increase in MB decolorization up to 100% after 2 h of contact time (Fig. 6).
313 Lowering the pH to acidic conditions will cause competition between the MB cations and H^+
314 ions that inhibit the MB dye from approaching the catalyst surface, thus reduced the efficiency of
315 the photoreaction to 83.2% and 48.9% of the MB decolorization at pH 5 and pH 3, respectively.

316 In contrast, a neutral pH appears to decrease in the photocatalytic activity (65.5%). This may be
317 due to diminutive hydroxyl formation in neutral condition; resultant less radicals being generated
318 through an electron-hole pair, which is the most crucial factor for initiation of the
319 photodecolorization activity. Therefore, the reaction did not perform well under neutral
320 condition. This occurrence was identical to our previous reported regarding to the
321 photodecolorization of MB using EGZrO₂/HY zeolite at optimum pH 11 [23].

322 In contrary, the CR shows the optimum pH value at 7 after 2 h when exposure to sunlight
323 irradiation (Fig. 6). This observation is quite similar to the reported study [38]. The reduction on
324 decolorization was occurred at lower pH, which gave 80.6% and 62.8% of CR decolorized at pH
325 5 and pH 3, respectively. The surface of the photocatalyst becomes more negatively charged at
326 higher pH value which could repel the CR anions, hence gave about 71.4% and 27.1% of CR
327 decolorization at pH 9 and pH 11, respectively.

328 The MO dye generally has two chemical structures dependent on the pH value of solution.
329 Quinoid structure is a main form at low pH value, while azo structure at high pH value. In Fig. 6,
330 it was observed that MO molecules were readily decolorized when the pH was 5. The efficiency
331 of decolorization was significantly effective in the appropriate acidic solution, which accounted
332 of 51.6% and 91.3% for pH 3 and pH 5, respectively. In alkaline solution, when pH was 11 and
333 9, the decolorization efficiency was only 30.7% and 42.0%, respectively. However, at pH 7, the
334 decolorization was found to be 70.4%. It indicates that the photocatalytic activity of the
335 EGFe₂O₃/HY in acidic solutions is higher than the basic solutions. The suitability of MO to be
336 decolorized under alkaline conditions was also reported in literature [39]. Thus, it confirms
337 that the primary factor affecting the substrate decolorization in the system is pH. Different
338 types of dye could achieve different rate of decolorization, at variance of pH environment.

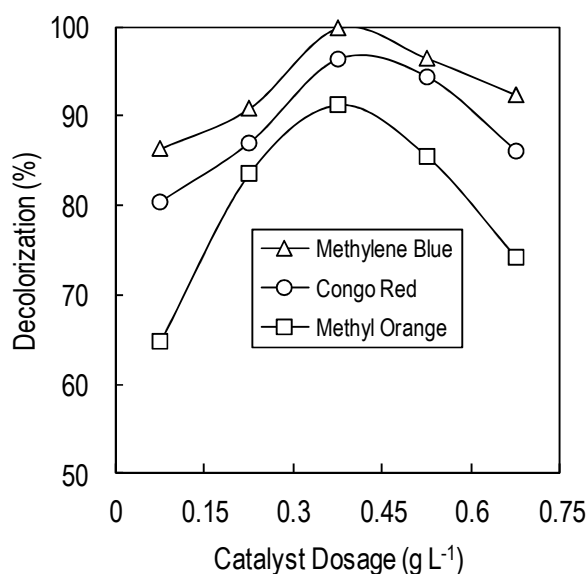
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340 *3.2.2. Effect of catalyst dosage*

341

342 The effect of catalyst dosage on the difference types of dye decolorization was studied in
343 range from 0.08 to 0.68 g L⁻¹, and the results were shown in Fig. 7. Increase in the number of
344 active sites towards higher catalyst dosage contributing to an increase in the number of photons
345 and dye molecules absorbed, thus increase in decolorization [31]. It was observed that the most
346 effective decolorization of dye use was achieved with a catalyst dosage of 0.38 g L⁻¹, and a
347 further increase in catalyst dosage resulted in a decrease in decolorization. Higher turbidity of the
348 suspension due to higher particle concentration leads to the reducing of light penetration and
349 inhibits photodecolorization [40].

350



351

352 Fig. 7. Effect of catalyst dosage on the decolorization of MB, CR, and MO dye. ($C_o = 10 \text{ mg L}^{-1}$;

353 $pH_{MB} = 11$, $pH_{CR} = 7$, $pH_{MO} = 5$; $t = 2 \text{ h}$; 1 wt% EGFe₂O₃/HY; under sunlight irradiation)

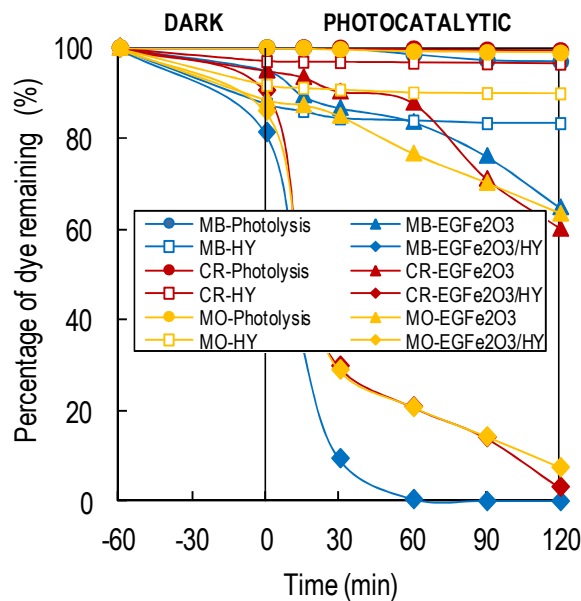
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355 3.2.3. Photocatalytic performance of validation and confirmation

356

357 The photocatalytic performance of validation and confirmation of the prepared
358 $\text{EGFe}_2\text{O}_3/\text{HY}$ catalyst for the decolorization of MB, MO, and CR was examined, and the results
359 are shown in Fig. 8. A controlled experiment was conducted under four different conditions
360 including photolysis and the reaction in the presence of the bare HY, EGFe_2O_3 , and
361 $\text{EGFe}_2\text{O}_3/\text{HY}$ catalysts. Each experiment was performed under both dark and sunlight
362 conditions. The experiments under dark conditions removed less than 19% of the dyes after 2 h
363 of contact time, which indicated the importance of sunlight in this study, as revealed by the
364 optical properties study. Under photolysis, 3.1% of the MB, 1.2% of the CR and 0.6% of the MO
365 was decolorized; this might due to the degradation of the substance after long exposure to
366 sunlight. In addition, only 12.4% and 4.9% of the MB, 3.1% and 0.6% of the CR, and 8.3% and
367 2.1% of the MO was removed when using bare HY under dark and sunlight conditions,
368 respectively. The porosity of the catalyst surface may play an important role in adsorption, as
369 previously reported for liquid–gas adsorption systems used to treat wastewater [21]. The use of
370 EGFe_2O_3 catalyst under sunlight resulted in 31.8%, 36.7%, and 28.4% decolorization of MB,
371 CR, and MO which was approximately 2 – 8 times higher than the same reaction under dark
372 conditions, respectively. However, the removal percentage was increased up to 99.9% for MB,
373 96.4% for CR, and 91.3% for MO when using 1 wt% $\text{EGFe}_2\text{O}_3/\text{HY}$. Good distribution with
374 highly dispersed of the EGFe_2O_3 nanoparticles on the surface of the HY accompanied by
375 synergistic effects might facilitate their surface contact with light, which led to higher efficiency
376 of decolorization. This result reveals that $\text{EGFe}_2\text{O}_3/\text{HY}$ is a potential photocatalyst
377 semiconductor for dyes removal.

378



379

380 Fig. 8. Photocatalyst performance on the decolorization of MB, CR, and MO. ($C_o = 10 \text{ mg L}^{-1}$;381 $pH_{MB} = 11, pH_{CR} = 7, pH_{MO} = 5; W = 0.38 \text{ g L}^{-1}; t = 2 \text{ h}$)

382

383 **3.3. Kinetic analysis**

384

385 The kinetics study of MB, MO, and CR photodecolorization were performed using a series
 386 of reactions by following the optimum conditions of every single dye, respectively, and were
 387 conducted under different initial concentrations of dye ranging from 10 to 100 mg L^{-1} (Table 1).
 388 The concentration of 10 mg L^{-1} for each dye gave the highest rate of decolorization after 2 h of
 389 irradiation. Lower efficiency of photodecolorization was observed at higher dye concentration
 390 due to the formation of several layers of adsorbed dye on the catalyst surface, and no direct
 391 contact of the catalyst with photogenerated holes or hydroxyl radicals that prevented the dye
 392 molecules from reaching the catalyst surface to adsorb light and photons [37].

393

394 Table 1. The parameters of photodecolorization at different initial concentration of MB, CR, and
 395 MO dye.

Initial concentration (mg L ⁻¹)	Reaction rate, <i>k</i> (min ⁻¹)			Initial reaction rate, <i>r_o</i> (mg L ⁻¹ min ⁻¹)			Decolorization (%)		
	Types of dye								
	MB ^a	CR ^b	MO ^c	MB ^a	CR ^b	MO ^c	MB ^a	CR ^b	MO ^c
10	0.0766	0.0256	0.0213	0.766	0.256	0.213	99.9	96.4	91.3
20	0.0326	0.0179	0.0098	0.652	0.358	0.196	90.0	89.8	70.8
30	0.0140	0.0147	0.0069	0.420	0.441	0.207	57.2	84.1	55.9
50	0.0086	0.0087	0.0051	0.430	0.435	0.255	41.0	63.5	43.6
70	0.0063	0.0053	0.0039	0.441	0.371	0.273	30.8	46.4	35.7
100	0.0052	0.0038	0.0027	0.520	0.380	0.270	25.9	38.3	25.5

396 ^aMB – Methylene Blue ; ^bCR – Congo Red ; ^cMO – Methyl Orange

397

398 In the previous study, it was confirms the photocatalytic decolorization rate was described
 399 by pseudo first-order kinetics, which is rationalized in terms of the Langmuir–Hinshelwood
 400 model [23]. This indicates that the reactions occurring at a solid–liquid interface. Integration of
 401 the simplest Eq. (5) for the rates of photodecolorization yields Eq. (6):

402

$$403 \ln C_t = -kt + \ln C_0 \quad (5)$$

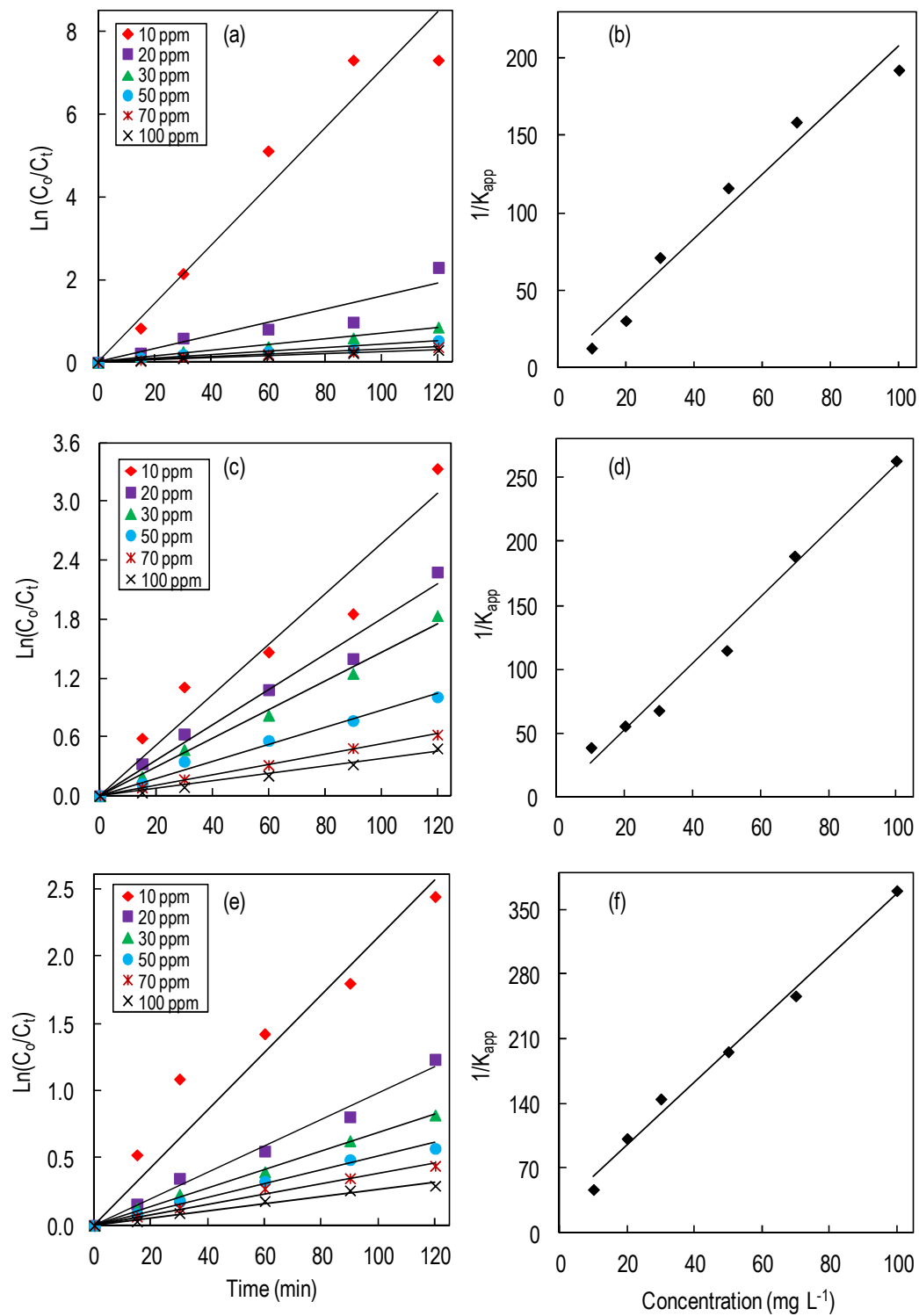
404

$$405 \ln \left(\frac{C_0}{C_t} \right) = kt \quad (6)$$

406

407 where *k* is the pseudo first-order rate, *C_o* and *C_t* are the concentrations of dyes at initial and time
 408 *t*, respectively.

409 Theoretically, the straight line of a plot of $\ln (C_o/C_t)$ as a function of time confirmed the
410 reaction follows first-order kinetics (Fig. 9a). The slope of the line is the apparent first-order
411 rate constant (k_{app}), and the values of k obtained from these experiments are listed in Table 1. It is
412 well-recognized that the concentrations of dyes in the wastewater from textile industry effluents
413 are always in the range of 0.01–0.05 g L⁻¹ [13]. For that reason, the suitability of this system for
414 low dye concentrations was in ordered to the higher value of first-order rate constant gave by a
415 lower concentration of dye.
416



417

22

418 Fig. 9. Photodecolorization kinetics of (a) MB, (c) CR, and (e) MO using 1 wt% EGF₂O₃/HY at
 419 different dye concentrations, and the relationship between 1/k_{app} and initial concentration of (b)
 420 MB, (d) CR, and (f) MO dye.

421

422 The photocatalytic activity of dye decolorization could be an interface process which might
 423 follow the Langmuir–Hinshelwood model (Eqs. 7 and 8):

424

$$425 \quad r_0 = -\frac{dC}{dt} = \frac{K_R K_{LH} C_0}{1 + K_{LH} C_0} = k_{app} C_0 \quad (7)$$

426

$$427 \quad \frac{1}{k_{app}} = \frac{1}{K_R K_{LH}} + \frac{C_0}{K_R} \quad (8)$$

428

429 where K_R is the reaction rate constant and K_{LH} is the Langmuir–Hinshelwood adsorption
 430 equilibrium constant.

431 Fig. 9b demonstrated a linear plot of 1/k_{app} as a function of C₀, verified that the
 432 photodecolorization of dye by EGF₂O₃/HY is consistent with the Langmuir–Hinshelwood
 433 model. The reaction rate constant and the adsorption equilibrium constant were calculated to be
 434 K_R = 0.48 mg L⁻¹min⁻¹, K_{LH} = 3.83 L mg⁻¹ for MB; K_R = 0.39 mg L⁻¹min⁻¹, K_{LH} = 1.78 L mg⁻¹
 435 for CR; and K_R = 0.29 mg L⁻¹min⁻¹, K_{LH} = 0.13 L mg⁻¹ for MO. The value of K_{LH} > K_R was
 436 obtained for both MB and CR dye suggested that the reaction would occur in the bulk of the
 437 solution as well as at the surface of the catalyst, and the number of adsorption sites may also not
 438 be abundant enough to initiate the reaction [23]. In contrast, the MO dye shows the value of K_R >
 439 K_{LH} suggested that the dye adsorption was the controlling step of the process [12].

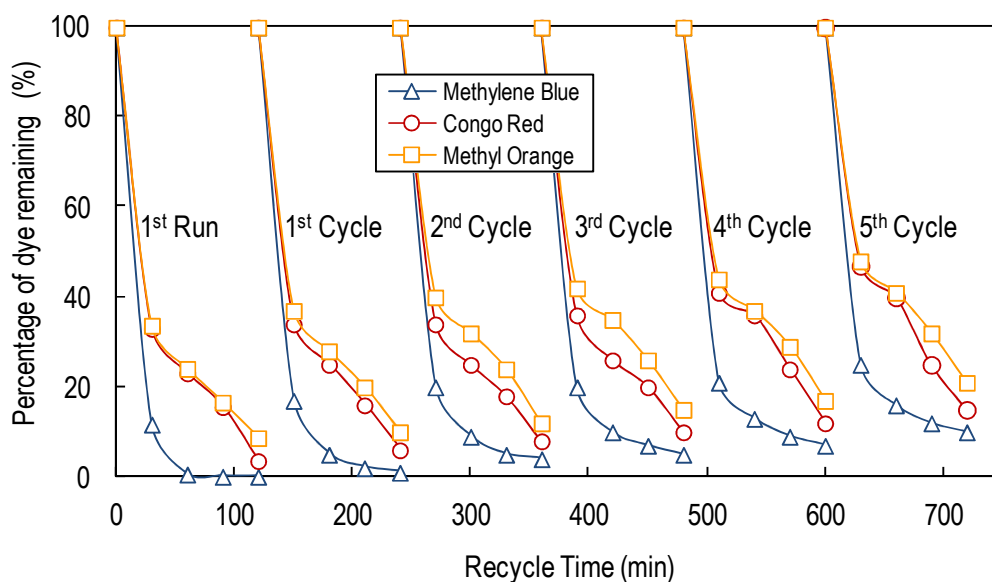
440

441 **3.4. Leaching and reusability study**

442

443 The samples were kept in the dark for 1 h, and then irradiated under sunlight for 2 h before
444 being subjected to ICP–MS to study the effect of iron leaching into the solution. The results
445 showed that no Fe ions were detected, indicating the photocatalytic occurrence is mainly due to
446 the Fe that exists on the catalyst surface. Further, the reusability of $\text{EGFe}_2\text{O}_3/\text{HY}$ catalyst was
447 evaluated towards the photocatalytic activity of MB, CR, and MO decolorization (Fig. 10). The
448 initial concentration of the dye used was maintained constant at 10 mg L^{-1} , and follows the
449 previous optimum conditions, respectively. The catalyst was regenerated after filtration and
450 calcination at 523 K for 3 h at every cycle. A slight decrease less than 13% was observed for
451 every single dye with no obvious catalyst deactivation, indicating the reaction could be
452 maintained after five cycling runs [11,12,23,24,41-43].

453



454

455 Fig. 10. Reusability and regeneration of 1 wt% $\text{EGFe}_2\text{O}_3/\text{HY}$ on the photocatalytic
456 decolorization of MB, CR, and MO dye. ($C_o = 10 \text{ mg L}^{-1}$; $pH_{\text{MB}} = 11$, $pH_{\text{CR}} = 7$, $pH_{\text{MO}} = 5$; $W =$
457 0.38 g L^{-1} ; $t = 2 \text{ h}$, under sunlight irradiation)

458

459 **3.5. Investigation on the simulated dyes and biodegradability**

460

461 Since that the wastewater contains a lot of color and has a toxic odour, the removal of color
 462 from wastewater is more significant than the removal of other organic colorless chemicals [44].

463 Therefore, the change in the color of the simulated dyes over $\text{EGFe}_2\text{O}_3/\text{HY}$ catalyst was

464 examined under sunlight irradiation for a different time intervals, and shown in Fig. 11a. The

465 color was disappeared steadily with increased in irradiation time, and the decolorization

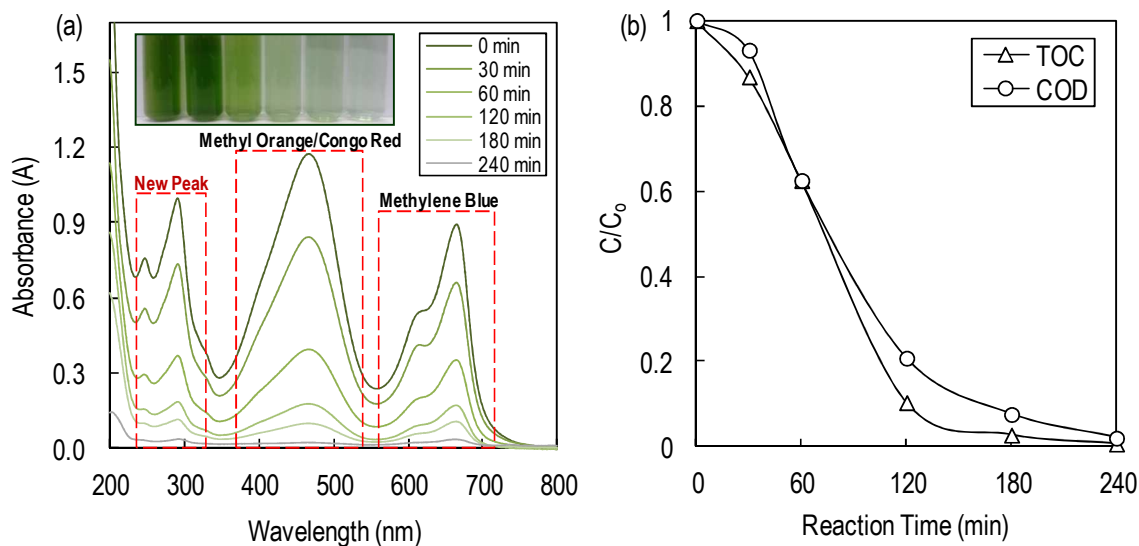
466 efficiency is inversely related to the dye concentration. A new dark green color was observed

467 from a mixture of MB, CR, and MO dye; is believed to generate a new peak that appears at 291

468 nm and 244 nm in the system. However, these peaks were also diminished with the increased in

469 time of irradiation.

470



471

472 Fig. 11. (a) Photography image represents change in color of simulated dyes and UV spectra of

473 the decolorization progress, and (b) the graph of COD and TOC reduction levels. ($C_0 = 10 \text{ mg L}^{-1}$;

474 $pH = 7$; $W = 0.38 \text{ g L}^{-1}$; $t = 4 \text{ h}$; 1 wt% $\text{EGFe}_2\text{O}_3/\text{HY}$; under sunlight irradiation)

475

476 In general, the color degradation is closely related to TOC data [13,45]. Fig. 10b shows
477 TOC and COD results for degradation of simulated dyes for different intervals of time. The TOC
478 and COD results exhibit that the concentration of dyes decreases significantly with increasing
479 time of sunlight irradiation. The catalyst exhibits high photocatalytic activity not only in the
480 decolorization but also in the mineralization of colorless organic pollutants.

481

482 3.6. Proposed reaction mechanism of photocatalytic activity

483

484 In this study, both of the $EGFe_2O_3$ and HY were verified plays an important role in
485 enhancing the photodecolorization of organic dyes. Hence, a proposed reaction mechanism of the
486 photocatalytic activity of the decolorization of dyes was illustrated in Fig. 12. In relation to the
487 presence of Fe^{3+} ions, the photocatalytic decolorization of MB, MO, and CR dye are proposed as
488 follows; irradiated $EGFe_2O_3/HY$ under sunlight generates electron-hole pair, and (Fe^{3+}) ions of
489 $EGFe_2O_3$ are also crucial species that would take parts in the subsequent reaction [19].

490



492



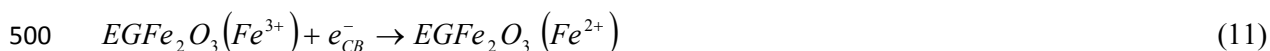
494

495 The electron in the conduction band (e_{CB}^-) is highly potential and negatively enough to
496 reduce Fe^{3+} to Fe^{2+} , but then re-oxidizes to Fe^{3+} to ensure the formation of O_2^- radicals.

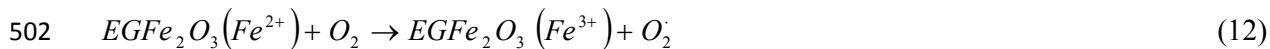
497 Subsequent reaction of the Fe^{2+} with the formed partial O_2^- radicals resulted in formation of

498 H_2O_2 .

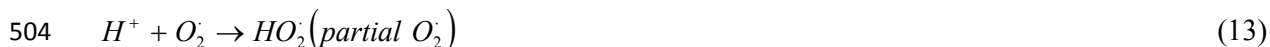
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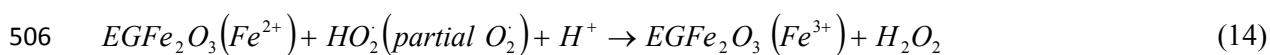
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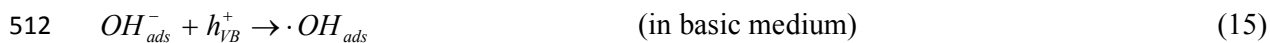
505



507

508 On the other hand, the valence band hole (h_{VB}^+) potential is positively enough to generated
 509 hydroxyl radicals on the surface. The high oxidative potential of holes can lead to direct (Eq. 23)
 510 and indirect (Eqs. 16 and 22) oxidation of dye [11].

511



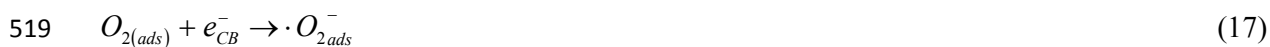
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515

516 Electron in the conduction band (e_{CB}^-) on the catalyst surface also reduced molecular
 517 oxygen to superoxide anion,

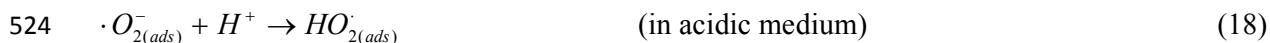
518



520

521 The radical $O_2^- \cdot$ species was responsible for the production of hydroxyl and hydrogen
 522 peroxides radicals:

523



525



527



529



531

532 Therefore, it could be concluded that the ions (Fe^{3+}) of the $EGFe_2O_3$ are active catalytic
533 species which leads to the formation of the three highly reactive radicals; hydroxyl ($HO \cdot$),
534 hydrogen peroxides ($HO_2 \cdot$) and superoxide ($\cdot O_2^-$) for the MB, CR, and MO oxidation. The high
535 oxidation potential of the holes (h^+_{VB}) in the photocatalyst also permits the direct oxidation of
536 MB, CR, and MO to reactive intermediates.

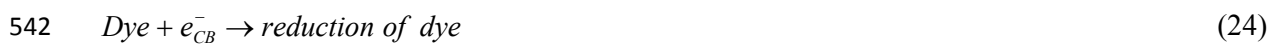
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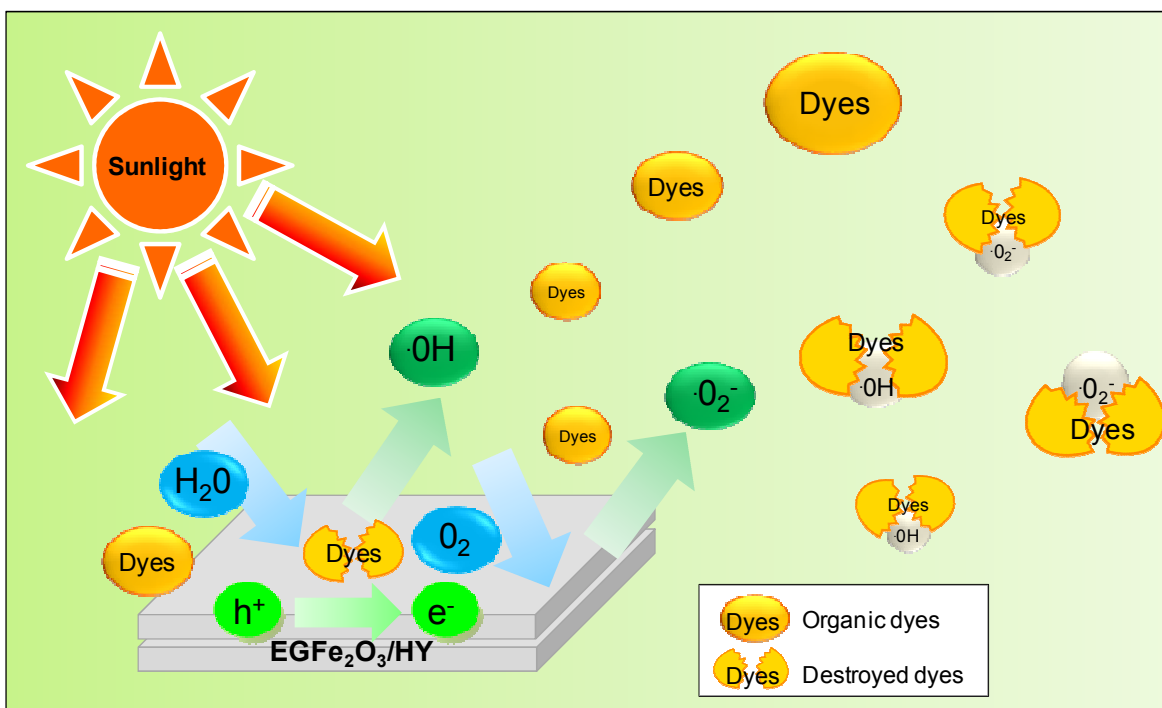
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541



543



544

545 Fig. 12. Schematic diagram of a proposed reaction mechanism for the photodecolorization of
 546 dyes.

547

548 4. Conclusions

549

550 In this study, we have introduced a facile electrosynthesis method of $\text{EGFe}_2\text{O}_3/\text{HY}$ with
 551 highly dispersed < 30 nm in size EGFe_2O_3 nanoparticles onto HY surface for superior
 552 decolorization of methylene blue (MB), congo red (CR), and methyl orange (MO) dye. The MB
 553 dye shows the highest decolorization which accounted of 99.9%, followed by CR (96.4%), and
 554 MO (91.3%) under particular optimum conditions. The photocatalytic performance of validation
 555 and confirmation was carried out to reveals that $\text{EGFe}_2\text{O}_3/\text{HY}$ is a potential photocatalyst
 556 semiconductor for dyes removal under sunlight irradiation. The photoreaction follows pseudo
 557 first-order kinetics, and the rate constants was determined using the Langmuir-Hinshelwood
 558 model that gave $K_R = 0.48 \text{ mg L}^{-1}\text{h}^{-1}$ and $K_{\text{LH}} = 3.83 \text{ L mg}^{-1}$ for MB; $K_R = 0.39 \text{ mg L}^{-1}\text{h}^{-1}$ and

559 $K_{LH} = 1.78 \text{ L mg}^{-1}$ for CR; and $K_R = 0.29 \text{ mg L}^{-1}\text{h}^{-1}$ and $K_{LH} = 0.13 \text{ L mg}^{-1}$ for MO. There is no
560 leaching of EGFe_2O_3 ions was found during the photoreaction, hence for this reason, the
561 photocatalyst could be maintained with a slight decrease of decolorization (<13%) after five
562 cycling runs. The prepared $\text{EGFe}_2\text{O}_3/\text{HY}$ photocatalyst was also demonstrated a good
563 performance for decolorization of the simulated dyes, a mixture of MB, CR, and MO dyes
564 solution. Nearly complete mineralization was observed for the simulated dyes when measured by
565 COD and TOC removal. An appropriate proposed photocatalytic mechanism was also discussed
566 in details. This system is believe to exhibits a great potential for improving the quality of
567 wastewater discharged from the textile industry due to the simple process of preparing the
568 catalyst with the low amount of metal loaded required.

569

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571

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577

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579

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