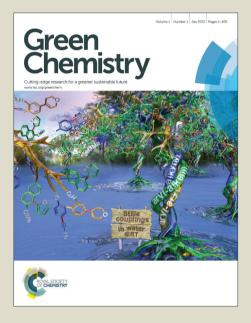
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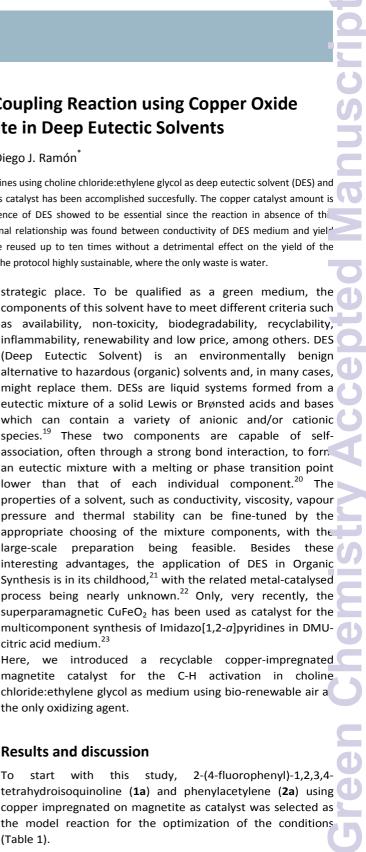
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Cross-Dehydrogenative Coupling Reaction using Copper Oxide Impregnated on Magnetite in Deep Eutectic Solvents

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Accepted 00th January 20xx DOI: 10.1039/x0xx00000x

Received 00th January 20xx,

www.rsc.org/

The synthesis of different tetrahydroisoquinolines using choline chloride:ethylene glycol as deep eutectic solvent (DES) and copper(II) oxide impregnated on magnetite as catalyst has been accomplished succesfully. The copper catalyst amount is the lowest loading ever reported. The presence of DES showed to be essential since the reaction in absence of the medium did not proceed. A direct proportional relationship was found between conductivity of DES medium and yield obtained. The DES and the catalyst could be reused up to ten times without a detrimental effect on the yield of the reaction, with the aerobic conditions making the protocol highly sustainable, where the only waste is water.

Introduction

Tetrahydroisoquinolines are widely present in Nature.¹ The synthesis of these compounds has been payed attention in industrial and academic research due to their biological and pharmaceutical properties, such as anticancer² and anticonvulsant activities,³ enzymes inhibitors,⁴ ligands receptors⁵ and therapeutic agents.⁶

The C-C bond formation via C-H activation⁷ is one of the most challenging reactions in organic synthesis. Various strategies for transition-metal-catalysed C-H bond activation have been of significant interest, as they are environmentally friendly processes, since no functionalization step needed. The $C(sp^3)$ -H bond activation at α -position of a nitrogen has been broadly used in different transformations. The key step, in this transformation, is the generation of an iminium intermediate assisted by the lone pair of nitrogen atom, via a single-electron transfer (SET) mechanism.⁸

For this purpose an important number of different methods have been developed, with metal-catalysed protocols being well stablished. Different catalysts derived from vanadium, iron,¹⁰ copper,¹¹ ruthenium,¹² rhodium,¹³ palladium,¹⁴ antimonium,¹⁵ iridium¹⁶ or gold,¹⁷ among others have been recently introduced. In all cases, the protocols needed a highly reactive oxidizing agent such as peroxides or high oxygen pressure. Moreover, the lack of recyclability, and the high catalyst loading (5-20 mol%) made these protocols unsustainable for large chemicals production. The metal-free version using organic radical promoters, recently published, has similar drawbacks.¹⁸

Within the framework of green chemistry, solvents occupy a

components of this solvent have to meet different criteria such as availability, non-toxicity, biodegradability, recyclability, inflammability, renewability and low price, among others. DES (Deep Eutectic Solvent) is an environmentally benign alternative to hazardous (organic) solvents and, in many cases, might replace them. DESs are liquid systems formed from a eutectic mixture of a solid Lewis or Brønsted acids and bases which can contain a variety of anionic and/or cationic species.¹⁹ These two components are capable of selfassociation, often through a strong bond interaction, to forn an eutectic mixture with a melting or phase transition point lower than that of each individual component.²⁰ The properties of a solvent, such as conductivity, viscosity, vapour pressure and thermal stability can be fine-tuned by the appropriate choosing of the mixture components, with the large-scale preparation being feasible. Besides these interesting advantages, the application of DES in Organic Synthesis is in its childhood,²¹ with the related metal-catalysed process being nearly unknown.²² Only, very recently, the superparamagnetic CuFeO₂ has been used as catalyst for the multicomponent synthesis of Imidazo[1,2-a]pyridines in DMUcitric acid medium.²³

Here, we introduced a recyclable copper-impregnated magnetite catalyst for the C-H activation in choline chloride:ethylene glycol as medium using bio-renewable air a the only oxidizing agent.

Results and discussion

start with this study, 2-(4-fluorophenyl)-1,2,3,4 То tetrahydroisoquinoline (1a) and phenylacetylene (2a) using copper impregnated on magnetite as catalyst was selected as the model reaction for the optimization of the conditions (Table 1).

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Electronic Supplementary Information (ESI) available: [TEM images, characterization data, ¹H-NMR and ¹³C-NMR]. See DOI: 10.1039/x0xx00000x

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| | | | Catalyst (mol%) DES (molar ratio) | N N | | |
|-----------------|---|---------|---|--------|----------------------------|----------------------------|
| | F + | – Ph | T (°C), 3d | F + | O N | F |
| | 1a | 2a | F I | 3a | 4a | |
| Entry | Catalyst (mol%) | | DES (molar ratio) | T (ºC) | 3a (%) ^b | 4a (%) ^b |
| 1 | CuO-Fe ₃ O ₄ (1.82) | | ChCl:urea (1:2) | 50 | 55 | 29 |
| 2 | CuO-Fe ₃ O ₄ (1.82) | | AcChCl:urea (1:2) | 50 | 50 | 13 |
| 3 | CuO-Fe ₃ O ₄ (1.82) | | ChCl:glycerol (1:2) | 50 | 59 | 11 |
| 4 | CuO-Fe ₃ O ₄ (1.82) | | ChCl:ethylene glycol (1:2 |) 50 | 83 | 2 |
| 5 | CuO-Fe ₃ O ₄ (1.82) | | Ph ₃ P ⁺ MeBr [−] :glycerol (1:2 |) 50 | 60 | 11 |
| 6 | CuO-Fe ₃ O ₄ (1.82) | | ChCl:resorcinol (1:1) | 50 | 10 | 21 |
| 7 | CuO-Fe ₃ O ₄ (0.91) | | ChCl:ethylene glycol (1:2 |) 50 | 83 | 3 |
| 8 | CuO-Fe ₃ O ₄ (0.37) | | ChCl:ethylene glycol (1:2 |) 50 | 56 | 21 |
| Э | CuO-Fe ₃ O ₄ (3.64) | | ChCl:ethylene glycol (1:2 |) 50 | 95 | 3 |
| 10 ^c | CuO-Fe ₃ O ₄ (1.82) | | ChCl:ethylene glycol (1:2 |) 50 | 75 | 2 |
| 11 ^d | CuO-Fe ₃ O ₄ (1.82) | | ChCl:ethylene glycol (1:2 |) 50 | 92 | 2 |
| 12 | CuO-Fe ₃ O ₄ (3.64) | | ChCl:ethylene glycol (1:2 |) RT | 57 ^e | 0 |
| 13 | CuO-Fe ₃ O ₄ (3.64) | | ChCl:ethylene glycol (1:2 |) 100 | 38 | 0 |
| 14 ^f | CuO-Fe ₃ O ₄ (3.64) | | ChCl:ethylene glycol (1:2 |) 50 | 42 | 0 |
| 15 ^g | CuO-Fe ₃ O ₄ (3.64) | | ChCl:ethylene glycol (1:2 |) 50 | 49 | 9 |
| 16 ^h | CuO-Fe ₃ O ₄ (3.64) | | ChCl:ethylene glycol (1:2 |) 50 | 32 | 6 |
| 17 ⁱ | CuO-Fe ₃ O ₄ (3.64) | | ChCl:ethylene glycol (1:2 |) 53 | 17 | 0 |
| 18 | CuO-Fe ₃ O ₄ (3.64) | | Ethylene glycol | 50 | 40 | 9 |

^a Reaction carried out using compounds **1a** (0.5 mmol) and **2a** (1 mmol) in 1mL of DES. ^b Conversion determined by ¹H-NMR. ^c Reaction carried out using compounds 1a (0.5 mmol) and 2a (0.5 mmol) in 1mL of DES.^d Reaction carried out using 1a (0.5 mmol) and 2a (2.5 mmol) in 1mL of DES.^e99% of conversion after 7 days of reaction.[†] Reaction carried out in Argon atmosphere.^g Reaction carried out using visible LED light irradiation.ⁿ Reaction carried out under microwave irradiation during 10h at 80W.¹ Reaction carried out under ultrasound bath during 8h.





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Initially, the reaction was performed using different DESs (entries 1-6), obtaining the best result with the mixture choline chloride (ChCl):ethylene glycol (1:2) (entry 4), with the only byproduct observed being the corresponding lactam 4a. Then, the amount of catalyst was evaluated obtaining similar results when loading was decreased (entry 7). However, a further decrease of catalyst loading down to 0.37 mol% (entry 8) led to lower yield. Increasing the amount of copper to 3.64 mol% (entry 9) the yield could be improved. It should be pointed out that even this high amount of copper catalyst is one of the lowest metal catalyst loading reported so far in the literature. The addition of only one equivalent of alkyne led to the decrease of the reaction yield (entry 10), and the addition of an excess of alkyne did not improve it (entry 11). The study of the temperature of reaction was carried out obtaining, after seven days of reaction at room temperature, a full conversion of the starting material (entry 12). Increasing the temperature up to 100 °C decreased the yield (entry 13). The reaction was carried out under argon atmosphere (entry 14) obtaining a very low yield, highlighting the capital role of oxygen in the air as final oxidizing agent. To finish with the optimization of the reaction conditions, the reaction was tested using LED irradiation (photoredox conditions), microwave irradiation and an ultrasound bath (entries 15-17), but the yield was not improved. Finally, the reaction was repeated in ethylene glycol obtaining a modest result (entry 18).

To prove the essential role of DES $[ChCl:(CH_2OH)_2]$, other VOC solvents were tested as reaction medium (Figure 1). In all cases a mixture of products **3a** and **4a** were obtained in a ratio close to 1:1, highlighting the role of DES for minimizing the lactam formation. It should be pointed out that when the reaction was performed in 1,4-dioxane as solvent the main product was **4a**.

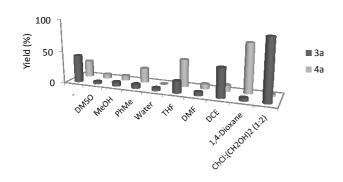


Figure 1. Obtained yield in different solvents.



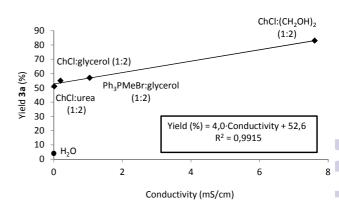


Figure 2. Relationship between solvent conductivity and yield.

We also found an interesting correlation between the DES conductivity and the yield of the desired product (Figure 2), in such a way that a higher conductivity affords a better yield. Since an iminium intermediate is generated on the reaction media, a better conductivity means an easier movement of ions that could explain the increase in the yield. Nevertheless, yields and conductivities of VOC solvents or water did not fit in this plot. It should be pointed out that the reaction using ChCl:1,2-propanodiol:water (1:1:1, conductivity 12.09mS/cm) or ChCl:glycerol:water (1:2:1, conductivity 13.78mS/cm) gave the product **3a** in 46 and 53% yield respectively. Although these two mixtures have higher conductivity than previous DES used, the presence of water change the direct proportion between yield and conductivity probably due to the high nucleophilic character of water.

Once the optimal conditions were determined, the reaction was repeated with a variety of catalysts prepared by the simple impregnation protocol²⁴ (Table 2). The reaction without catalyst gave a poor yield (entry 2). Then, the activity of the support was evaluated using magnetite as the unique catalyst. Nanoparticles or microparticles of magnetite (entries 3 and 4) were used with the results showing the inactivity of the support, reaching a low conversion of product and biggest amount of compound 4a, as the only by-product detected by CG-MS. Once the activity of magnetite was tested, different metal oxides impregnated on magnetite (entries 5-17) were evaluated as catalyst, observing that none of them gave better results than the copper catalyst (entry 1). After that, different copper salts were tested (entries 18-20), obtaining from moderate to good results, but poorer results than the one obtained by the heterogeneous copper oxide impregnated on magnetite.

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| Table 2. Optimization | of the | catalyst. ^a |
|-----------------------|--------|------------------------|
|-----------------------|--------|------------------------|

| | $R = 4 + FC_6 H_4$ | + R Ph 2a | Catalyst (mol%) ChCl:(CH₂OH)₂ (1:2) 50 ℃C, 3d | Ph 3a | |
|-------|---|----------------------------|---|---|----------------------------|
| Entry | Catalyst (mol%) | 3a (%) ^b | Entry | Catalyst (mol%) | 3a (%) ^b |
| 1 | CuO-Fe ₃ O ₄ (3.64) | 95 (3) | 12 | IrO ₂ -Fe ₃ O ₄ (0.26) | 33 (47) |
| 2 | - | 6 (20) | 13 | PtO/PtO ₂ -Fe ₃ O ₄ (1.08) | 33 (7) |
| 3 | Nano-Fe ₃ O ₄ (259.15) | 0 (34) | 14 | Au ₂ O ₃ -Fe ₃ O ₄ (0.28) | 13 (4) |
| 4 | Micro-Fe ₃ O ₄ (259.15) | 15 (48) | 15 | PdO/Cu-Fe ₃ O ₄ (3.05/1.79) | 35 (28) |
| 5 | CoO-Fe ₃ O ₄ (2.83) | 4 (31) | 16 | NiO/Cu-Fe ₃ O ₄ (1.82/1.76) | 78 (2) |
| 6 | NiO-Fe ₃ O ₄ (2.06) | 30 (30) | 17 | WO ₃ -Fe ₃ O ₄ (1.13) | 37 (8) |
| 7 | Ru ₂ O ₃ -Fe ₃ O ₄ (2.64) | 8 (28) | 18 | CuCl ₂ (8.5) | 88 (5) |
| 8 | Rh ₂ O ₃ -Fe ₃ O ₄ (0.84) | 0 (45) | 18 | CuO (4.04) | 46 (10) |
| 9 | PdO-Fe ₃ O ₄ (2.43) | 46 (7) | 20 | Cu(OAc) ₂ (3.64) | 80 (6) |
| 10 | Ag ₂ O-Fe ₃ O ₄ (2.5) | 13 (0) | 21 | CuO (3.64) + Fe ₃ O ₄ (255.26) | 51 (9) |
| 11 | OsO ₂ -Fe ₃ O ₄ (1.03) | 5 (21) | | | |

^a Reaction carried out using compounds **1a** (0.5 mmol) and **2a** (1 mmol) in 1mL of DES. ^b Yield determined by ¹H-NMR, yield of oxidised compound **4a** in brackets.

After that, the addition of a mixture of CuO and Fe_3O_4 , was evaluated (entry 21), obtaining a decrease in the conversion compared to the impregnated catalyst, what seems to be related with a synergic effect between the metal oxide and support in the catalyst.

In order to establish the reusability of the catalyst and DES, the reaction with nitromethane (see Table 5, entry 1) was repeated under standard conditions (Figure 3). When the reaction was completed, the mixture was extracted with cyclopentyl methyl ether, recently reported as a potential green alternative solvent.²⁵ All organic compounds were removed and the mixture of DES and catalyst, lower phase in the decantation, was reused under the same reaction conditions. This catalytic mixture could be recycled

up to 10 times without any decrease in the yield. When just the catalyst was recovered, by magnetic decantation, and fresh solver was used, the obtained yield showed an important decrease, pointing out the sharp decrease of the catalyst after 4 reaction cycles. In fact, the ICP-MS analysis of crude reaction solution showed the leaching of a small amount of copper (14.2 ppm; 3.6 % of the initial amount) and iron (0.30 ppm; 0.001% of initial amount), values completely different from the reported solubility of these metal oxides (3.68 ppm for CuO and 10.85 ppm for Fe₃O₄).²⁶ The higher solubility in DES of copper species could seem to show that the heterogeneous catalyst is only a reservoir of highly activ copper clusters. To try to understand more this effect, the standard reaction was performed as usual (Table 2, entry 1) and, after 36 h,

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only the catalyst was removed by magnetic decantation, with the yield of **3a** being estimated in 40% by CG-MS. The mixture was heated again during 36 h, and after usual work up the yield of compound **3a** increased up to 65%, with the oxidised by-product **4a** reaching 25%. At the end of the first cycle, the catalyst was removed, by magnetic decantation, as well as the organics by cyclopentyl methyl ether extraction (yield of compound **3a** 93%). Then, the used DES medium was employed alone in other cycle (without catalyst) and the final product **3a** was obtained in 52% (29% for by-product **4a**). These two experiments showed that there was a partial leaching of active species, capable to perform the oxidative step. However, and due to the great amount of by-product, these leached species seemed to be less effective to catalyze the final nucleophilic addition.

In order to study the effect of the reaction conditions on the copper heterogeneous catalyst, the nanosize distribution of the copper nanoparticles were measured after one reaction cycle. A uniform size distribution was found, 60% of nanoparticles have an average size between 2-4 nm. In the fresh catalyst 63% of them have a size average between 2-6 nm, showing a small overall decrease on the particle size with the reaction cycles which is in concordance with a partial solubilization-readsorption of copper species.

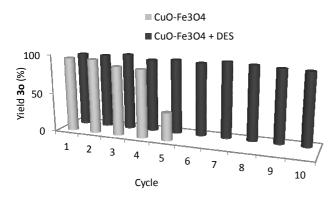


Figure 3. Recycling of the CuO-Fe₃O₄ catalyst and CuO-Fe₃O₄+DES.

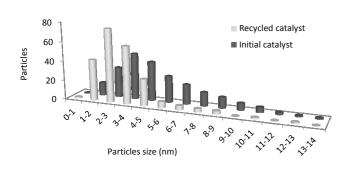


Figure 4. Particle size distribution of fresh and recycled catalyst.

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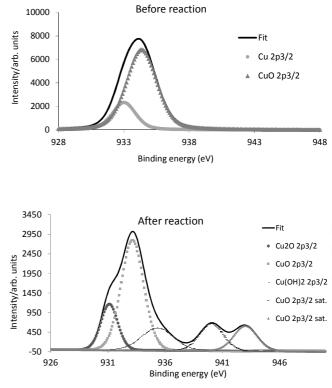


Figure 5. XPS of fresh and recycled copper catalyst.

The XPS and Auger Electron Spectroscopy (AES, see supporting information) studies of catalyst showed the transformation of the initial Cu(0) onto the corresponding copper(I) oxide and Cu(OH)₂ in the recycled catalyst (Figure 5) with CuO being the main species in both cases. These changes in particle size as well as the initial oxidation state seemed not to affect the activity of the catalyst, since it could be reused ten times without losing its activity.

Once the best conditions were established, the scope of the reaction was evaluated. First of all, different pro-electrophiles were tested by modifying the nitrogen substituent at the tetrahydroisoquinoline ring (Table 3). The reaction was carried out with different *N*-substituted substrates. When the substituent was an aryl group, bearing both, electron-withdrawing or electron-donating groups (entries 1, 3), the results were excellent. In the case of phenyl derivatives, the yield was moderate. On the other hand, when the reaction was carried out with the free amine or with a strong electron-withdrawing group such as tosyl, the reaction did not take place at all (entries 4-5), recovering the starting material unchanged.

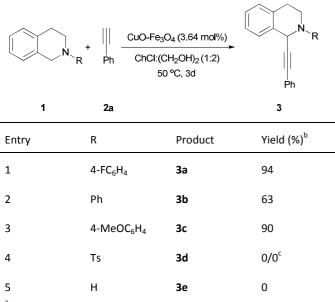
Having studied the scope for pro-electrophiles, we tested a variety of alkynes as pro-nucleophiles (Table 4). Once again, the reaction took place obtaining from moderate to good yields when the alkyne had an electron-rich (entry 1) or electron-poor (entries 2-5) aryl substituent ones. Not only aryl substituents were tested, but also olefinic and aliphatic ones (entries 6-9) and the reaction still worked smoothly. It has to be pointed out that, in the case of using a dialkyne, the reaction was selective in such a way that only one c the two alkynes reacted (entry 8).

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Table 3. Scope of the reaction with different pro-electrophiles.^a



 $^{\rm a}$ Reaction carried out using compounds ${\bf 1a}$ (0.5 mmol) and ${\bf 2a}$ (1 mmol) in 1mL of DES. ^b Isolated yield after distillation. ^c Yield obtained after 7 days of reaction at room temperature.

Table 4. Scope of the reaction using different alkynes.^a

| $R = 4 - F C_6 H_4$ | + | O₄ (3.64 mol%) CH ₂ OH) ₂ (1:2) 0 °C, 3d | R' 3 |
|---------------------|------------------------------------|--|------------------------|
| Entry | R' | Product | Yield (%) ^b |
| 1 | 4-MeOC ₆ H ₄ | 3f | 57 |
| 2 | $4-BrC_6H_4$ | Зg | 61 |
| 3 | $4-CF_3C_6H_4$ | 3h | 68 |
| 4 | 3-CIC ₆ H ₄ | 3i | 58 |
| 5 | $2-BrC_6H_4$ | 3j | 64 |
| 6 | 1-C ₆ H ₉ | 3k | 37 |
| 7 | $C_{6}H_{11}$ | 31 | 83 |
| 8 | $HC \equiv CC_5 H_{10}$ | 3m | 71 |
| 9 | THPOCH2 ^c | 3n | 65 |

^a Reaction carried out using compounds 1a (0.5 mmol) and 2a (1 mmol) in 1mL of DES. ^b Isolated yield after distillation. ^c THPO stands for 2-(tetrahydro-2H-pyran-2-yl)oxy.

After the study of alkynes, as pro-nucleophiles, was completed, we decided to check other type reagents (Table 5), such as nitroalkanes (entry 1), heterocycles (entry 2), phosphonates (entry 3), sylil enol ethers (entry 4), ketones (entries 5-6) and fluoroborates (entry 7), proving that this methodology can be applied to a wide range of substrates with very different properties and obtaining similar results. It should be noted that both, silyl enol ether and ketone (entries 4 and 5) afford the same product 3r but with different diastereomeric ratio. Only starting material alongside with a small amount of by-product 4a were detected from the crude of the reaction, when moderate or low yield of product was obtained.

Experimental

General

XPS analyses were carried out on a VG-MicrotechMutilab. XRI analyses were obtained on a BRUKER D-8 ADVANCE diffractometer with Göebel mirror, with a high temperature chamber (up to 900°C), with a X-ray generator KRISTALLOFLEX K 760-80F (3KW, 20-60KV and 5-80mA).

| R = 4-FC ₆ H ₄ | + Nu-H R CuO-Fe ₃ O ₄ (3: ChCl:(CH ₂ OI 50 °C, 3 | H) ₂ (1:2) | Nu R |
|--------------------------------------|---|-----------------------|------------------------|
| 1a | 4 | | 3 |
| Entry | Nu-H | Product | Yield (%) ^b |
| 1 | MeNO ₂ | 30 | 95/15 ^c |
| 2 | N | Зр | 84 |
| 3 | OEt H-P=0 I OEt | 3q | 45 |
| 4 | OTMS | 3r | 50 ^d |
| 5 | o | 3r | 38 ^e |
| 6 | o N | 3 s | 24 |
| 7 | BF ₃ K | 3t | 51 |
| а. | | | |

Table 5. Scope of the reaction with different pro-nucleophiles.^a

 $^{\rm a}$ Reaction carried out using compounds ${\bf 1a}$ (0.5 mmol) and ${\bf 4}$ (1 mmol) in 1mL of DES. ^b Isolated yield after distillation. ^c Yield after 7 days at rt. ^d Mixture of isomers syn:anti (1:1.25).^e Mixture of isomers syn:anti (1.4:1).

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TEM images were obtained on a JEOL, model JEM-2010 equipped with an X-ray detector OXFORD INCA Energy TEM 100 for microanalysis (EDS). XRF analyses were obtained on a PHILIPS MAGIX PRO (PW2400) X-ray spectrometer equipped with a rhodium X-ray tube and a beryllium window. BET isotherms were carried out on a AUTOSORB-6 (Quantachrome), using N₂. Melting points were obtained with a Reichert Thermovar apparatus. NMR spectra were recorded on a Bruker AC-300 (300 MHz for ¹H and 75 MHz for ¹³C) using CDCl₃ as a solvent and TMS as internal standard for ¹H and ¹³C; chemical shifts are given in δ (parts per million) and coupling constants (J) in Hertz. FT-IR spectra were obtained on a JASCO 4100LE (Pike Miracle ATR) spectrophotometer. Mass spectra (EI) were obtained at 70 eV on a Himazdu QP-5000 spectrometer, giving fragment ions in m/z with relative intensities (%) in parentheses. The chromatographic analyses (GLC) were determined with a Hewlett Packard HP-5890 instrument equipped with a flame ionization detector and 12 m HP-1 capillary column (0.2 mm diam, 0.33 mm film thickness, OV-1 stationary phase), using nitrogen (2 mL/min) as a carrier gas, T_{injector} = 275 °C, T_{detector} = 300°C, T_{column} = 60ºC (3 min) and 60-270 ºC (15 ºC/min), P = 40 kPa. Thin layer chromatography (TLC) was carried out on Schleicher&Schuell F1400/LS 254 plates coated with a 0.2 mm layer of silica gel; detection by UV₂₅₄ light. Column chromatography was performed using silica gel 60 of 40-63 mesh. All reagents were commercially available (Acros, Aldrich, Fluorochem) and were used as received. The ICP-MS analyses were carried out on a Thermo Elemental VGPQ-ExCell spectrometer. The Elemental Analysis was performed on an Elemental MicroanalyzerThermoFinningan Flash 1112 Series. Synthetic procedures

General procedure for the preparation of CuO-Fe₃O₄ catalyst. To a stirred solution of CuCl₂ (1 mmol, 130 mg) in deionized water (120 mL) was added commercially available Fe₃O₄ (4 g, 17 mmol, powder < 5 μ m, BET area: 9.86 m²/g). After 10 minutes at room temperature, the mixture was slowly basified with NaOH (1M) until pH around 13. The mixture was stirred in air during one day at room temperature. After that, the catalyst was filtered and washed several times with deionized water (3 × 10 mL). The solid was dried at 100°C during 24 h in a standard glassware oven, obtaining thereafter the expected catalyst.

General procedure for the preparation of DES. A mixture of hydrogen-bond donor and hydrogen-bond acceptor, with the previously specified molar ratio, were added in a round bottom flask under inert atmosphere. The mixture was stirred during 60 minutes in a range value of T between 65-80 °C, obtaining the corresponding DES.

General procedure for the **N**-arylation of tetrahydroisoquinolines.²⁷ Copper(I) iodide (200 mg, 1.0 mmol) and potassium phosphate (4.25 g, 20.0 mmol) were placed into a 50 mL two-neck flask. The flask was evacuated and back filled with argon. 2-Propanol (10.0 mL), ethylene glycol (1.11 mL), 1,2,3,4tetrahydroisoquinoline (2.0 mL, 15 mmol) and the corresponding iodoaryl (10.0 mmol) were added successively by syringe at room temperature. The reaction mixture was heated at 90 °C for 24 h and then allowed to cool to room temperature. Diethyl ether (20 mL) and water (20 mL) were then added to the reaction mixture. The organic layer was extracted with diethyl ether (2 \times 20 mL). The combined organic phases were washed with brine and dried over sodium sulphate. The solvent was removed and the residue was purified by column chromatography on silica gel using hexane/ethyl acetate (20:1) as an eluent.

preparation Procedure for the 2-tosyl-1,2,3,4of tetrahydroisoquinoline (1d).²⁸ To a mixture of 1,2,3,4 tetrahydroisoquinoline (0.2663 g, 2 mmol) and pyridine (0.5 mL), ptoluenesulfonyl chloride (0.46 g, 2.4 mmol) in dry dichloromethane (5 mL) was added slowly and stirred at room temperature for 1 h. The reaction mixture was then washed with aqueous 1N HCl (10 mL) and extracted with diethyl ether (2 x 10 mL). The combined organic phases were washed with water (10 mL), brine solution (10 mL) and dried over anhydrous sodium sulphate. The filtered solution was concentrated and was purified by column chromatography to yield 2-tosyl-1,2,3,4-tetrahydroisoquinoline 1d. General procedures for the synthesis of compounds 3. To a stirred solution of the corresponding tetrahydroisoquinoline 1 (0.5 mmo, and catalyst (100 mg) in 1 mL of DES were added and th corresponding nucleophiles 2 (1 mmol). The resulting mixture was stirred at 50 °C during 3 days until the end of the reaction. The mixture was guenched with water and extracted with AcOEt (3 x 5 mL). The organic phases were dried over MgSO₄, followed by evaporation under reduced pressure to remove the solvent. The product was usually purified by chromatography on silica gel (hexane/ethyl acetate) and/or distillation to give the corresponding product 3. Physical and spectroscopic data, as well as literature for known compounds, are given below.

Procedure for catalyst recycling. Reaction was performed according to the general procedure. After 3 days, the mixture was extracted with cyclopentyl methyl ether, dissolving all organic compounds, in such a way that the mixture of DES and catalyst remained in the reaction vessel. To the remaining mixture, nitromethane (or phenylacetylene) and compound **1a** were added, carrying out the reaction again under the same reaction conditions.

On the other hand, in order to recycle only the catalyst, we added water to the reaction mixture, dissolving the DES and decanting the solution with the aid of a magnet, the catalyst remained in the reaction vessel. Then, fresh DES, nitromethane and compound **1a** were added to the vessel, carrying out the new reaction under standard conditions.

Conclusions

In conclusion, we have demonstrated that the appropiate mixture of DES and copper (II) oxide impregnated o... magnetite is a good catalytic system to perform the cross dehydrogenative coupling reaction between tetrahydroisoquinolines with a broad range of pronucleophiles in a highly selective way. The little amount of copper catalyst used is the lowest copper catalyst loading ever published. A direct proportional relationship between yield and conductivity was found in absence of water. The highly recyclability of the mixture (solvent + catalyst), as well as the use of cyclopentyl methyl ether for the work up drives this protocol to the Green Chemistry topic. Moreover, the protoco uses only the oxygen present in air, showing the high activity of catalytic system and providing the first example of a

biorenewable approach, with water being the only stoichiometric waste. All these facts made the sustainability of the hole process extremely high, compare with any other alternative.

Acknowledgements

This work was supported by the Spanish Ministerio de Economía y Competitividad (MICINN; CTQ2011-24151) and University of Alicante. J.M.P. thanks the MICINN (FPI program) for her fellowship.

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