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Environmental and economic tradeoffs of using corn stover for liquid fuels and power production †

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Using agricultural residues, such as corn stover, as feedstocks for liquid fuel or electricity generation has the potential to offset anthropogenic climate impacts associated with conventional utilities and transportation fuels. In this paper, the environmental and economic costs and benefits associated with the usage of corn stover for different applications are calculated. Combined heat and power (CHP), ethanol, Fischer-Tropsch (FT) middle distillate (MD) fuels (i.e. diesel and jet), and advanced fermentation (AF) MD fuels are considered. The net societal costs or benefits of different corn stover usages are calculated as the difference between the sum of monetized greenhouse gas (GHG) emissions and the supply costs of a certain corn stover usage, and the sum of these metrics for the conventional commodity that is assumed to be displaced by the renewable alternative. Uncertainty associated with the analysis is captured using a Monte Carlo approach. It is found that corn stover derived electricity and fuels, compared to their conventional counterparts, reduce GHG emissions by 21-92%. The mean reduction for electricity in a CHP plant is 89% compared to the US grid-average, 70% for corn stover ethanol compared to conventional US gasoline and 85% and 55% for FT MD and AF MD compared to conventional US MD, respectively. Mean supply costs for corn stover-derived utilities and liquid fuels are $\sim 9\%$ and $\sim 1\%$ lower than the conventional counterparts for electricity and FT MD, respectively, and \sim 45% and \sim 300% higher for ethanol and AF MD, respectively. Using corn stover for CHP yields a net mean societal benefit of \$131.23/t of corn stover, which decreases by two-thirds if only electricity is produced, while FT MD production presents a mean societal benefit of \$27.70/t of corn stover. Using corn stover for ethanol and AF MD results in a mean societal cost of \$24.86/t and \$121.81/t of corn stover use, respectively, driven by higher supply costs compared to their conventional counterparts.

1 Introduction

Bioenergy accounted for approximately 5% of primary en-2 ergy consumption in the United States in 2013^1 and its share $\frac{1}{10}$ 3 is expected to increase over time due to the implementation $_{20}$ of bioenergy mandates or goals at the federal and state level. 5 For example, the largest energy-consuming agency within the 22 6 US government, the Department of Defense (DoD) has a 22 7 goal of 25% renewable energy use by 2025^2 and most states $\frac{1}{24}$ 8 in the US have implemented renewable portfolio standards 25 9 (RPSs) for using renewable feedstocks to generate electric-26 10 itv³. For transportation fuels, the U.S. Environmental Pro-11 tection Agency's Renewable Fuel Standard program mandates 12 0.14 trillion liters of renewable fuel use by 2022^4 , which, ac-13 cording to the most recent EIA consumption forecast⁵, might ⁻⁻ 14 amount to approximately 13% of total transportation fuel con-15

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supplementary information available should be included here]. See D	OI: 33
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16 sumption.

Bioenergy feedstocks may be used to produce liquid fuels and electricity. However, bioenergy crop cultivation competes for available land with food crops and industrial uses⁶. One strategy to mitigate such competition is to use agricultural residues – a by-product of agricultural production for food and feed purposes⁷. Agricultural residues available in the US include corn stover, rice straw and sugarcane bagasse, among others^{8–10}. Corn stover is the most abundant of all such residues, amounting to 65 million t of dry corn stover in 2012¹⁰ or approximately three-quarters of available residues by mass¹¹, and has been studied previously as a feedstock for ethanol production in the US^{8,12–14}. Globally, 27.2% of agricultural residues are estimated to come from corn, while rice and wheat straw account for 26.7% and 21.9%, respectively¹⁵.

Approximately 5% of corn stover on the field is currently removed for use as a cattle feed and bedding¹⁶. The remainder is left on the field after harvesting corn grain, to preserve soil organic carbon levels and inhibit soil erosion¹⁷. Up to 30% of corn stover can be removed for alternative uses without affecting soil quality¹⁸. This presents an opportunity for additional bioenergy production such as ethanol¹⁴, electricity, combined heat and electricity¹⁹, or middle distillate (MD) (i.e.

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jet and diesel) fuel production²⁰, which is otherwise foregone ⁸¹
 if corn stover is left unutilized.

Given that corn stover biomass is a limited resource, a key 83 41 question from a societal perspective is to determine the en-42 vironmentally and economically optimal use of the resource. 43 Answering this question first entails calculating the societal 44 benefits or costs of producing a corn stover-derived transporta-45 tion fuel or utility in terms of associated production costs and 46 impact on the environment, and subtracting the costs of pro-47 duction and environmental impact of the conventional com-48 modity that is being displaced by the corn-stover derived prod-49 uct. This yields the "net benefit" of using corn stover for pro-50 ducing a specific transportation fuel or utility. Second, it en-51 tails comparing the net benefit among different usages of corn 52 stover in order to determine the highest net benefit among the 53 different competing usages. This second step deals with the 54 "opportunity costs" of corn stover use, which arises from the ⁸⁴ 55 fact that every unit of corn stover can only be used once. 56



Fig. 1 Corn stover pathways for end uses considered

Figure 1 illustrates the different corn stover based prod-93 57 ucts considered in this study and the key production steps in- 94 58 volved. While prior studies have assessed lifecycle energy use 95 59 and greenhouse gas (GHG) impacts of liquid fuel production 96 60 from lignocellulosic biomass²¹, this is the first assessment of ₉₇ 61 both environmental and economic opportunity costs of using 98 62 corn stover for liquid fuels and electricity generation. Previous 99 63 analyses have assessed competing end uses of biomass from₁₀₀ 64 either an environmental perspective^{12,22-26}, or from a tech-101</sup> 65 noeconomic perspective²⁷⁻³⁴. To our knowledge, no study,₁₀₂ 66 to date, has integrated these metrics in a societal cost-benefit₁₀₃ 67 framework. Moreover, available technoeconomic studies usu-104 68 ally calculate minimum selling prices, rather than supply costs105 69 valued at the shadow price of resources³⁵. The latter is nec-106</sup> 70 essary for an analysis on the optimal use of resources from a₁₀₇ 71 societal perspective. 72 108

In this study, the societal cost or benefit of using corn stover109 73 for production of liquid fuels and power is calculated as the110 74 difference between the sum of monetized GHG emissions and₁₁₁ 75 the supply costs of a certain corn stover usage, and the sum₁₁₂ 76 of these metrics for the conventional commodity that is being113 77 displaced by the renewable alternative. Table 1 lists the con-114 78 ventional commodities that are assumed to be displaced for₁₁₅ 79 each scenario of corn stover usage. We note that our environ-116 80

mental analysis is limited to GHG emissions and associated climate impacts, and that other environmental impacts such as those on air quality and public health are not considered.

 Table 1 Scenarios for corn stover end uses and conventional commodities displaced.

Scenario	End use of corn stover	Conventional commodity displaced
1a	Electricity generation Heat production	US grid average electricity Natural gas heat
1b	Electricity generation	US grid average electricity
2	Fischer-Tropsch (FT) MD production	US conventional MD
3	Ethanol production	US conventional gasoline
4	Advanced fermentation (AF) MD production	US conventional MD

2 Materials and methods

A cost-benefit analysis framework for comparing alternative uses of corn stover is applied ³⁶. Costs and benefits to society from the use of corn stover are quantified relative to a conventional fuel or utility displaced.

2.1 Lifecycle GHG emissions

Three issues associated with lifecycle analyses (LCA) are addressed — system boundary definition, co-product allocation and data quality and uncertainty³⁷. Feedstock recovery and transport, feedstock-to-fuel conversion, distribution and combustion of the finished fuel are included within the system boundary for the LCA. GHG emissions associated with direct farm operations such as swathing, baling and transport are included, in addition to indirect GHG emissions arising from the production and use of replaced fertilizer after corn stover removal. Upstream direct and indirect emissions arising from feedstock transport to facility, pretreatment and conversion to fuel are taken into account. Potential emissions from land use change do not need to be considered in this study since no existing crops are being displaced. Emissions from the construction of facilities such as (bio)-refineries and machinery are not taken into account. Contribution of these steps have previously been estimated at approximately 1% of total lifecycle energy requirements for corn grain ethanol³⁸. A full list of processes considered within the system boundary for each product is shown in the ESI. Following Wang et al.³⁹, GHG emissions are allocated among fuel co-products and utilities based on their energy content. Probability distributions (Table 2) capture uncertainty associated with parameters that affect the lifecycle GHG emissions for alternative corn stover uses. Fuel conversion parameters are used from industry data and archival literature on commercialized conversion technologies or those that are near commercial deployment.

The production of corn stover derived products and their con-118 ventional counterparts requires the use of resources such as la-119 bor, capital, fuels and raw materials, and yields undesired co-168 120 products such as GHG emissions. For a societal analysis, re-121 sources and outputs should be valued according to their value 122 to society, which is measured by the social opportunity costs, 123 also known as shadow price³⁵. If markets function well, mar-¹⁷⁰ 124 ket prices can be taken as a proxy for shadow prices. Where,171 125 markets are significantly imperfect, market prices need to be,122 126 corrected to obtain shadow prices by removing price distor-127 tions such as taxes, subsidies and profits⁴⁰. Where market₁₇₄ 128 prices do not exist at all, as in the case of undesired envi-129 ronmental co-products such as GHG emissions, the physical 130 impacts need to be monetized using appropriate monetization 131 techniques⁴¹. 132

133 2.3 Supply costs

Supply costs quantify the use of resources, including labor, 134 capital, fuel and raw material. Supply cost calculations are 135 devoid of monetary transactions that are not directly associ-136 ated with any resource use, such as loan payments, taxes and 137 subsidies. Supply costs calculations for the corn-stover de-138 rived products in this paper rely on technoeconomic (bottom 139 up) approaches, which are corrected for monetary transactions 140 without resource use. Capital costs in this approach are dis-141 tributed over the lifetime total energy amount of fuel or utility 142 produced. Since there are existing and mature markets for the 143 conventional products being displaced by the corn stover de-144 rived products, a top-down approach is used for their supply 145 costs in which existing market prices are corrected for taxes, 146 subsidies and profits. Probability distributions (Table 2) cap-147 ture uncertainty associated with parameters that affect the sup-148 ply costs for alternative corn stover uses. 149

150 2.4 Societal costs and benefits

The societal costs comprise the supply cost and monetized cli-151 mate impacts of GHG emissions. Doing so allows to consis-152 tently compare both economic and environmental impacts of 153 corn stover use. To monetize lifecycle GHG emissions, we 154 use estimates on the societal cost of CO₂ from the simplified 155 climate and environmental impact model APMT⁴². APMT 156 translates GHG emissions into temperature changes and quan-157 tifies the monetary costs of temperature change using damage 158 functions. Uncertainty with regard to the societal costs of CO_{2176} 159 are considered as shown in Table 2. The ESI contains addi-177 160 tional detail about the APMT model. 161 178

In addition to the societal cost of alternative corn stover¹⁷⁹ uses, the societal costs of conventional fuel counterparts are¹⁸⁰ also assessed. The net societal cost is then calculated by subtracting the societal cost of the conventional commodity being displaced from the societal cost of alternative products from corn stover. In order to consistently compare the societal cost or benefit for each end use, the results are normalized on a per unit mass of corn stover basis.

2.5 Monte Carlo analysis

Uncertainty associated with the analysis is quantified using a Monte Carlo approach. Probability distributions are defined and referenced in Table 2. Section 2.7 discusses key parameters and pathway-specific assumptions.

Table 2 Input values for Monte Carlo analysis (Triangular: [Low (a), Mode (b), High (c)])

Parameter	Nominal range [Low, Mode, High]	Units	Distribution
Feedstock			
Corn stover yield ¹⁰	[1.5,2.4,4.5]	t/ha	Triangular
Moisture content (at field) 17,18,43	[0.15,0.25,0.35]	%	Triangular
Moisture content (at facility)44,45	[10,15,20]	%	Triangular
Nitrogen fertilizer application 12,25,46,47	[0,7.4,8.8]	(kg/t stover)	Triangular
Phosphorus fertilizer application 12,25,46,47	[0,2.9,4.1]	(kg/t stover)	Triangular
Potassium fertilizer application 12,25,46,47	[0,12.5,16.5]	(kg/t stover)	Triangular
Tractor hauling distance 19,48	[10,15,20]	km	Triangular
Truck transport distance 19,48	[40,60,80]	km	Triangular
GHG footprint, farming hay49	$\mu = 94.5, \sigma = 10.1$	gCO2e/kg	Normal
Swathing cost 50	[25.20,31.88,39.54]	\$/t	Triangular
Baling cost 50	[51.50,43.69,36.48]	\$/ha	Triangular
Transport cost ⁵⁰	[4,5,6]	\$/ha	Triangular
Nitrogen fertilizer cost ⁵¹	[551,863,992]	\$/bale (700 kg)	Triangular
Phosphorus fertilizer cost ⁵¹	[551,800,992]	\$/t	Triangular
Potassium fertilizer cost ⁵¹	[551,863,882]	\$/t	Triangular
Price of hay 10	[159.13,211.37, 261.17]	\$/t	Triangular
US grid electricity price 52	[6.40,9.84,12.30]	cents/kWh	Triangular
US NG extraction cost 53	[4.27,5.83,8.91]	\$/MMBtu	Triangular
Brent crude oil price 34	[79.61,111.63,143.65]	\$/bbl	Triangular
Crude transport cost 35	[2,3,5]	\$/bbl	Triangular
Fuel conversion			
CHP rating 57.58	[10000,25000,40000]	kW	Triangular
Overall CHP efficiency 37,38	[70,75,80]	%	Triangular
GHG footprint, US grid 52,59	[170.7,186.2,190.7]	gCO _{2e} /MJ	Triangular
GHG footprint, N.G. heat ⁵⁷	[59.2,66.2,75]	gCO _{2e} /MJ	Triangular
CHP O&M cost 37	[0.42,0.49,0.50]	cents/kwh	Triangular
Ethanol yield the second	[42,79,90]	gai/ton	Triangular
GHG footprint, ethanol refinery 59	[9.7,12.0,19.7]	gCO _{2e} /MJ	Triangular
GHG lootprint, US gasoline 334	[90.0,92.0,95.2]	gCO _{2e} /MJ	Triangular
Eived cost for EtOH production 13.14	[30.3,48.4,00.5]	cents/gal EtOH	Triangular
Carital cost for EtOH production ^{13,14}	[14.3,19.4,24.2]	cents/gai EtOH	Triangular
Advanced formantation MD viald ⁶²	[351.2,408.3,585.3]	\$IVIN MU/re stover	Triangular
GHG footprint US conventional MD 59.61	[82 7 00 5 07 5]	aCO ₂ /MI	Triangular
Capital cost for AE MD production ⁶²	[0.38 0.53 2.03]	\$/ml MD	Triangular
Fixed cost for AF MD production 62	[1 20 1 90 4 36]	\$/gal MD	Triangular
FT synthesis efficiency ⁶³	[42 45 52]	wgai MD	Triangular
Capital cost for FT MD production 64.65	[42,45,52]	thousand \$/bnd	Triangular
Societal cost of CO	[00,215.5,400]	ulousand \$70pu	Thangulai
500000000000000000000000000000000000000	$\mu = 41.5, \sigma = 22.3$		
Societal cost of CO2, 2% discount rate	95% C.I. range [2.3.89.2]	\$/tCO ₂	Normal
	$\mu = 149.7, \sigma = 80.9$	AL 6 -	
Societal cost of CO ₂ , 1% discount rate	95% C.I. range [8.1,326.5]	\$/tCO ₂	Normal
0.1.1	$\mu = 4.9, \sigma = 2.6$	¢1.00	N7 1
Societal cost of CO2, 7% discount rate	95% C.L. range [0.3, 10, 3]	\$/tCO2	Normal

2.6 Discount rates for climate costs

Discounting addresses the time value of environmental costs, and is used to assess the present value of future climate damages. APMT uses a constant discount rate to calculate the monetized net present value of CO_2 emissions- induced climate damages⁶⁶. The damages are assessed over a 30 year

accrual period, which is considered to be appropriate for pol-230 181 icy analyses⁴². The choice of discount rate is debated in pub-231 182 lished literature⁶⁷. Reported choices for the appropriate dis-232 183 count rate for climate change impacts range between 1-7%. 184 The US Office of Management and Budget (OMB) suggests 185 using a discount rate of $2-7\%^{68}$, while widely cited studies by 186 Stern (2007)⁶⁹ and Nordhaus (1992)⁷⁰ discount climate dam-187 ages at 1.4% and 5.5%, respectively. A discount rate of 2% in $_{222}$ 188 the baseline case is applied, and sensitivity of societal costs to 189 discount rates of 1% and 7% as done by Withers et al. $(2014)_{235}$ 190

¹⁹² 2.7 Assumptions for corn stover sourcing and conversion²³⁸

is assessed ⁷¹.

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The bottom-up method for calculating lifecycle GHG emissions and supply costs for the considered corn stover uses is specified in the following sections.

2.7.1 Feedstock. Corn stover is assumed to be sourced²⁴³ 196 from a 40-80 km radius around the fuel production or elec-244 197 tricity generation facility. A removal sjare of 30% of corn²⁴⁵ 198 stover by mass from the field post corn harvest is applied, re-246 199 ferring to previous estimates for sustainable residue removal₂₄₇ 200 rates 11,17,19,72-74. Further, the ratio of corn stover yield to₂₄₈ 201 corn yield is assumed to be 1.0 on a mass basis¹⁸. Higher₂₄₉ 202 removal rates (double that of the assumed rate) have been₂₅₀ 203 shown to deplete soil organic carbon levels⁷⁵. The system₂₅₁ 204 boundary for corn stover collection includes farm operations252 205 required to gather and remove corn stover from the field in₂₅₃ 206 a second swathing pass, after corn harvest. GHG emissions₂₅₄ 207 from swathing, baling and transporting corn stover from the₂₅₅ 208 field to the farm gate⁴⁸ are included. Additional fertilizer re-256 209 quired to replace lost nutrients during corn stover remova is₂₅₇ 210 accounted for, as well 1^{12,25,46,47}. Corn stover bales are as-258 211 sumed to be delivered to the facility via truck, prior to be-259 212 ing chopped in preparation for conversion or combustion. The₂₆₀ 213 cost of delivered corn stover is computed using survey data₂₆₁ 214 on farm operation costs⁵⁰ and fertilizer price indices⁵¹. Vari-262 215 ability and uncertainty in collection and transport costs are 216 captured using probability distributions based on reported cost²⁶³ 217 264 data (summarized in Table 2). 218 265

2.7.2 Electricity and heat. Chopped corn stover can be266 219 incinerated or gasified to produce electricity through a steam₂₆₇ 220 or gas turbine. In the analysis, combined heat and power268 221 (CHP) plants are modelled with an electrical generation capac-269 222 ity of 10-40 MW, based on a survey of existing plants⁵⁸. The₂₇₀ 223 reported electrical efficiency of steam turbine CHP systems271 224 varies between 15-38%, with a US industry average of 18%,272 225 while gas turbine-based systems have a typical electrical effi-273 226 ciency of 35%^{57,76}, reaching 40% as a maximum. The range₂₇₄ 227 of CHP configurations and efficiencies is correlated against₂₇₅ 228 rated capacity to establish bounds for fuel requirements. The276 229

overall efficiency of the CHP system is estimated to vary between $70-80\%^{57}$. The quantity of heat generated for each scenario is determined from:

$$Efficiency = \frac{Elec. output (MJ) + Heat output (MJ)}{LHV of fuel input (MJ)}$$
(1)

The GHG emissions for the CHP facility are estimated using the ecoinvent LCA database⁴⁹. Electric power transmission and distribution line losses are assumed to amount to $6.5\%^{77}$. Combined heat and power systems are installed onsite to meet local power or thermal requirements⁵⁷. Emissions are allocated among electricity and heat outputs in CHP system scenario 1a, and only to electricity in scenario 1b. The cost of CHP generation is based on statistics of installed capital costs together with operating and maintenance costs⁵⁷. Costs for steam and gas turbine technology-based CHP plants are calculated with respect to their rated capacity, with a capacity factor of $82\%^{57,78}$. The cost of fuel is assessed as the cost of delivered dry corn stover.

2.7.3 Fischer-Tropsch MD. Fischer-Tropsch MD is produced through catalytic synthesis of gasified biomass to paraffinic hydrocarbons. The production of FT MD is modeled for a biorefinery with a capacity of 5000 fuel barrels per day 63 . Following Baitz et al. $(2004)^{79}$ and Stratton et. al. $(2011)^{63}$, the facility is assumed to produce utilities internally using biomass. We assume an FT synthesis efficiency of 45% in the baseline case⁶³. Lifecycle GHG emissions for FT MD from corn stover are calculated using a greenhouse gas accounting model for transportation fuels called GREET ("The Greenhouse Gases, Regulated Emissions, and Energy Use in Transportation Model") developed and maintained by Argonne National Laboratory⁸⁰. The supply costs of MD from the FT facility are calculated using capital and operating expenditure data from Pearlson et al. (2012)⁶⁴, corrected for financing costs, profit margins and taxes as in all supply costs calculations.

2.7.4 Ethanol. Assumptions are based on a literature review of 7 studies that assess the production of ethanol from corn stover $^{13,14,29-32,60}$.

Ethanol is produced from corn stover using enzymatic sugar extraction and conversion in a biorefinery. Steps include dilute-acid pretreatment of corn stover, saccharification, fermentation, separation and distillation¹⁴. Ethanol yields are assumed to vary between 42–90 gal/ton (175–376 l/t) of corn stover, with a baseline value of 79 gal/ton (330 l/t) in a 61 MMgal/year (230.9 million l/year) facility^{13,14,29–32,60}. Waste residue and biogas are combusted to produce steam, which is run through a steam turbine for fulfilling plant utility requirements. Lifecycle GHG emissions of corn stover ethanol are modeled in GREET, using the existing pathway

in this model for the US. Supply cost calculations are based₃₂₆ 277 on a process simulation from the National Energy Technology₃₂₇ 278 Laboratory for an ethanol production facility^{14,81}. The costs₃₂₈ 279 of ethanol production comprise the cost of installed capital, as₃₂₉ 280 well as fixed and variable operating costs. Variable operating₃₃₀ 281 costs include the feedstock costs and the cost of raw materials,331 282 while the fixed operating costs include labor and maintenance.332 283 The ethanol plant is assumed to operate at a 96% capacity fac-333 284 tor 82 . 285 334

2.7.5 Advanced fermentation MD. Corn stover deliv-286 ered to an AF middle distillate production facility is pretreated 287 and hydrolyzed to extract monomer sugars. Engineered mi-288 croorganisms metabolize sugars into intermediate platform 289 molecules, which are subsequently upgraded to produce the fi- $_{340}$ 290 nal fuel. Data on feedstock-to-fuel conversion efficiency, util-291 ity requirements and other process parameters are taken from $_{342}$ 292 Staples et al.²⁰. Lifecycle GHG emissions for AF MD are 293 calculated in GREET. Inputs for calculating lifecycle GHG³⁴³ 294 emissions and supply costs are based on probability distribu-344 295 tions corresponding to a range of possible intermediate plat-345 296 form molecules: fatty acids, ethanol and triglycerides. Supply³⁴⁶ 297 cost for AF MD is calculated using industry and literature esti-347 298 mates for capital and operating costs for a 4000 bpd facility⁸³.³⁴⁸ 299 349

3002.8Assumptions for conventional transportation fuels350
351301and utilities displaced by corn-stover products352

Below the top-down approach is described for calculating the³⁵³ supply costs and lifecycle GHG emissions of conventional fuels or utilities that can be displaced by corn stover derived₃₅₄ fuels and utilities.

355 2.8.1 Electricity and heat from conventional sources. 306 The GREET model is employed for calculating average $\mathrm{GHG}^{^{356}}$ 307 emissions of the US grid electricity mix⁸⁴, and to calculate the₃₅₇ 308 GHG emissions for heat from natural gas. Supply costs for the₃₅₈ 309 US grid average are assessed via a revenue analysis of existing₃₅₉ 310 electric utilities, estimated at 70% of the electricity price⁸⁵.360 311 The retail price of electricity is assumed to vary between 6-361 312 12 cents/kWh, with a mean of 9.84 cents/kWh⁵². The ESI₃₆₂ 313 contains additional data on grid electricity assumptions. 363 314 The US Department of Energy estimates the US average₃₆₄ 315 exploration and recovery cost of natural gas at \$6.24/MMBtu₃₆₅ 316 (0.59 cents/MJ)⁵³. The Henry Hub spot price of natural gas₃₆₆ 317 has been lower than its extraction cost over the past five years,367 318 indicating a cross-subsidy from the co-production of crude368 319 oil. The natural gas pipeline transport cost is estimated at₃₆₉ 320 \$0.28/MMBtu (0.03 cents/MJ)⁷¹. The delivered supply cost₃₇₀ 321 of natural gas is estimated at \$6.52/MMBtu (0.62 cents/MJ).371 322 An annual fuel utilization efficiency of between 75-95%⁸⁶ is₃₇₂ 323 taken and capital and operating costs for natural gas fired heat-373 324 ing units are assumed to be 4% of the overall heating cost⁸⁷. ₃₇₄ 325

2.8.2 US conventional MD. Lifecycle GHG emissions for conventional MD are calculated in GREET using the US averaged conventional crude oil mix and refining assumptions from Stratton et al. (2011)⁶³. The Energy Information Administration reports the 2012 US Brent crude price at \$111.63/bbl $(94 \text{ cents/l})^{54}$. The supply cost of crude oil is calculated by factoring oil producers' profit margins and corporate income taxes, estimated at 26.4% and 40%, respectively ^{71,88}. This results in a crude supply cost of \$70.37/bbl (59 cents/l). The difference between the MD spot price and the brent crude price is taken as the cost to refine crude oil to MD fuels, after accounting for profit margins and taxes. Using a 2012 MD spot price of \$128.35/bbl (\$1.08/l), and removing a profit margin of 7.9% for US refiners, along with a 40% corporate income tax⁸⁸, an MD refining cost of \$14.87/bbl (12 cents/l) is obtained. Transport and distribution costs are estimated at \$3/bbl (2.5 cents/l)⁵⁵.

2.8.3 US conventional gasoline. Lifecycle GHG emissions for US gasoline from the US average crude oil mix are calculated using the existing pathway in the GREET model. For the supply costs, the difference between the gasoline spot price and the Brent crude price is taken as the cost to refine crude oil to gasoline, after removing profit margins and taxes. Assuming a 2012 gasoline spot price of \$118.23/bbl (99 cents/l) in the baseline case, and removing profit margin and taxes, gasoline refining costs of \$5.87/bbl (5 cents/l) are calculated. Transport and distribution costs are estimated at $3/bbl (2.5 cents/l)^{55}$.

3 Results and discussion

3.1 High-level results for GHG emissions and supply costs

The results for each corn stover use are compared against the results for conventional fuels or utilities that are displaced.

Lifecycle GHG emissions for the US grid average are estimated at 182.6 gCO_{2e}/MJ of electricity in the baseline case. The supply cost for US grid in the baseline case is found to be 6.65 cents/kWh, compared to the US average retail price of 9.84 cents/kWh in 2012^{52} . Mean lifecycle GHG emissions for electricity from a corn stover fueled CHP plant are found to be 20.5 gCO_{2e}/MJ in a scenario where no heat is displaced, resulting in a potential GHG emissions reduction of ~89% relative to the US grid average. The supply cost of electricity from corn stover is approximately 12% less than that of the US grid average at 5.95 cents/kWh in the baseline case. The mean supply cost of natural gas heat is estimated at 0.82 cents/MJ, compared to a mean supply cost of 0.70 cents/MJ for heat from corn stover.

Average supply costs for US gasoline are estimated at 1.89 \$/gal (1.54 cents/MJ) in the baseline case, while life-

cycle GHG emissions for US gasoline are estimated at425 375 92.4 gCO_{2e}/MJ. Lifecycle GHG emissions for corn stover426 376 ethanol are computed at 27.8 gCO_{2e}/MJ, resulting in a $\sim 70\%_{427}$ 377 reduction relative to US gasoline. The supply cost for $corn_{428}$ 378 stover ethanol is found to be $\sim 45\%$ higher than US gasoline₄₂₉ 379 in the baseline case. Compared to the baseline lifecycle GHG_{430} 380 emissions of 90.3 gCO_{2e}/MJ for conventional US MD, those₄₃₁ 381 of FT MD and AF MD fuel are 87% lower (12.0 gCO_{2e}/MJ)₄₃₂ 382 and 55% lower (40.3 gCO_{2e}/MJ), respectively. The sup-433 383 ply costs for FT MD fuel in the baseline case at \$1.99/gal₄₃₄ 384 (1.57 cents/MJ) are 6% less than those of conventional MD_{435} 385 (2.11/gal or 1.60 cents/MJ). The supply cost of AF MD fuel₄₃₆ 386 is \$5.99/gal (4.74 cents/MJ) in the baseline case, which is₄₃₇ 387 183% higher than the cost of conventional MD. 388 438

389 3.2 Discussion of lifecycle GHG emissions of corn-stover⁴⁴⁰ derived products 441 442

GHG emissions from corn stover sourcing are primarily driven443 391 by nutrient or fertilizer replacement rates - accounting for 56% 392 of the GHG emissions in the baseline case. Of the nutrients 393 reapplied, nitrogen (N) fertilizer has the highest GHG emis-444 394 sions footprint, accounting for up to 40% of the total GHG_{445} 395 emissions for baled corn stover. GHG emissions for trans-396 397 porting corn stover to the facility contribute 15% of sourcing₄₄₆ GHG emissions, and chopping corn stover in preparation for₄₄₇ 398 fuel conversion contributes 18% of sourcing GHG emissions. 448 399

The GHG footprint for combined heat and power for corn449 400 stover is driven by the conversion efficiency of the CHP plant.⁴⁵⁰ 401 Using gas turbine technologies with an electrical efficiency as451 402 high as 38% can result in the lifecycle GHG emissions for⁴⁵² 403 electricity from corn stover being a factor of 20 less than the453 404 US grid average. Feedstock sourcing, transport and prepara-454 405 tion collectively comprise 83% of lifecycle GHG emissions455 406 for electricity generation in a CHP plant in the baseline case. 456 407 Approximately 47% of the GHG emissions for corn stover⁴⁵⁷ 408 ethanol are attributable to the feedstock-to-fuel conversion458 409 process, driven by cellulase and yeast requirements at the fa-459 410 cility for metabolic conversion (comprising 57% of lifecycle460 411 GHG emissions attributable to the conversion process). Re-461 412 ported ethanol yields are highly variable (42-90 gal/ton of₄₆₂ 413 corn stover), resulting in a lifecycle GHG footprint of 22.2–463 414 35.4 gCO_{2e}/MJ of ethanol. 415

A majority of the GHG footprint of FT MD production465 416 comprises feedstock recovery, transport, and chopping in₄₆₆ 417 preparation for gasification (95% in the baseline case). Energy₄₆₇ 418 requirements at the FT facility are fulfilled by cogeneration₄₆₈ 419 of heat and power, therefore leading to a relatively low GHG469 420 footprint for feedstock conversion as compared to ethanol or470 421 AF MD production from corn stover. Feedstock extraction,471 422 transportation, and processing accounts for 61% of the life-472 423 cycle GHG emissions for AF MD production in the baseline473 424

case. The remainder is driven by utility requirements for fuel conversion 62 .

Compared to a mean value of 70% in this paper, prior studies estimate a 70-89% reduction in GHG emissions for cornstover ethanol relative to conventional gasoline ^{25,75,89,90}. Differences in results are primarily attributable to differences in assumed rates of corn stover removal, rates of nutrient replacement and assumed yields of ethanol. Compared to a mean of 20.5 gCO_{2e}/MJ of electricity corn stover CHP, reported lifecycle GHG emissions for biomass CHP systems lie between -175-21 gCO_{2e}/MJ⁹¹. Differences to prior estimates are a function of the LCA method used, the biomass assumed to be used as fuel, and the assumed CHP technology. Finally, compared to a mean value of 12.0 gCO_{2e}/MJ of FT MD in our analysis, Stratton et al. report a baseline value of 18.2 gCO_{2e}/MJ for FT MD from switchgrass, Wu et al (2006)⁹² calculate approximately 5.5 gCO_{2e}/MJ, and Xie et al. (2011)⁹³ report a value of approximately 20.5 gCO_{2e}/M for FT diesel from forest residues.

3.3 Discussion of supply costs of corn-stover derived products

Supply costs for baled corn stover at the farm gate are primarily driven by the costs of farm operations (~60%), including diesel and labor costs for swathing, baling and transport. Fertilizer costs account for ~40% of corn stover supply costs, primarily driven by the costs of potassium. Transporting corn stover to a fuel conversion or CHP facility accounts for roughly 21% of the supply costs in the baseline case. In the baseline case, capital costs, fuel, and operating costs account for 12%, 80% and 8% of supply costs for combined heat and power generation systems, respectively. Variability in the supply cost, within the 95% confidence interval (CI), primarily due to variable feedstock costs. Feedstock costs vary between \$55.98–88.07/t of corn stover (95% CI), with a mean of \$71.68/t.

Corn stover ethanol supply costs comprise primarily of variable operating costs (75% of total in the baseline case). Variable operating costs are driven by feedstock costs and the cost of enzyme production for fermentation, comprising 68% and 19% of total variable operating costs, respectively. Unlike other fuel pathways, where the capital costs comprise less than 15% of total supply costs, FT MD production has high capital requirements, leading to 33% capital costs as a percentage of supply costs. Feedstock costs primarily drive supply costs for both FT and AF MD production, comprising 65% and 45% of supply costs in the baseline case, respectively. Other operating costs at the AF facility, such as utility requirements, account for 43% of AF MD supply costs in the baseline case.

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474 **3.4** Results for societal costs and benefits

3.4.1 High-level results. We normalize the results with⁴⁹⁴ 475 respect to corn stover unit mass. We then monetize lifecy-476 cle GHGs using estimates for the societal cost of CO₂, with a 477 mean value of \$41.50/tCO₂ and a range of $2.30-89.20/tCO_{2498}$ 478 (95% CI). The resulting societal costs of corn stover use (sum 479 of monetized GHG emissions and supply costs) are compared₄₉₉ 480 against those of displaced conventional products to calculate₅₀₀ 481 a net societal cost (or benefit), per unit mass of corn stover₅₀₁ 482 usage. Figure 2 illustrates the net GHG emissions and net_{502} 483 societal costs for each end use of corn stover considered. A_{503} 484 negative value indicates savings in net GHG emissions or a 504 485 net societal benefit, while a positive value indicates increases₅₀₅ 486 in net GHG emissions or a net societal cost. 487 506



Fig. 2 Overview of societal costs/benefits from alternative corn stover use

From a societal standpoint, displacing the average US elec-538 tricity grid and heat from natural gas with combined heat and539 power from corn stover results in a mean societal benefit of540 \$131.23/t corn stover. The mean societal benefit decreases541 by approximately two-thirds for a scenario where electricity542 alone from the CHP plant displaces the US grid average electricity (\$48.79/t corn stover). The use of FT MD fuel results in a mean societal benefit of approximately \$27.70/t of corn stover in the baseline case. Ethanol and AF MD fuels incur a net mean societal cost of \$24.86/t and \$121.81/t of corn stover in the baseline case, respectively.

3.4.2 Variability in results. In all simulations of the Monte Carlo analysis, the net GHG emissions impact for alternative corn stover usage as a transportation fuel or utility is negative — indicating a net emissions saving.

Supply costs for power generation from corn stover are lower (by $\sim 9\%$) than that of the conventional US grid in 73% of simulation runs, while supply costs for heating from a corn stover CHP facility are lower (by $\sim 13\%$) than that of natural gas heating in 80% of simulations. As shown on the left side of Table 3, net societal costs for combined heat and power are less than zero (lower than that of conventional generation) in all simulations at the baseline discount rate of 2%, while that of power generation is lower than the societal cost of the US average grid in 99% of simulations analyzed. The supply costs for corn stover derived ethanol are higher (by \sim 45%) than US gasoline supply costs in 99% of simulations, whereas the net societal cost of ethanol is higher than that of US gasoline in 91% of simulations. The net societal cost for FT MD production is negative (less than conventional MD) in 85% of simulations, while that for AF MD is greater than zero (higher than conventional MD) in all simulations. The supply costs of conventional MD are higher than FT MD in 55% of simulations and lower than AF MD in all simulations.

3.4.3 Sensitivity to electricity and heat displacement scenarios. The net lifecycle GHG emissions for power and heat is driven by the difference between the lifecycle GHG emissions footprint of the current US grid and natural gas derived heat, and that of combined heat and power from corn stover. Cases are assessed where electricity and heat from corn stover displace other non-renewable and renewable sources of electricity and heat. The net lifecycle GHG emissions from displacing various combinations of electricity and heat from corn stover are presented in Figure 3. For example, if cornstover based electricity were to displace a hydroelectric source of power, this would yield a net increase in lifecycle GHG emissions of $\sim 100 \text{ kgCO}_{2\rho}/\text{t}$ of corn stover used for electricity generation, compared to a lifecycle GHG emissions benefit of $\sim 900 \text{ kgCO}_{2e}/\text{t}$ for displacing the current US grid average electricity mix.

3.4.4 Sensitivity to choice of discount rate. The results of the sensitivity analysis as shown in Table 3 indicate that higher discount rates are associated with decreases in the net benefit of corn-stover utilization. That is because GHG emissions savings attributable to the use of corn-stover derived

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Fig. 3 Alternative displacement scenarios for electricity and heat from corn stover $% \left[{{\left[{{{\mathbf{F}}_{i}} \right]}_{i}} \right]_{i}} \right]$

products occurring in the future are valued less at higher dis-580 543 count rates. However, in case of corn stover based CHP, while581 544 the mean benefit decreases by 39%, using it still leads to a582 545 net societal benefit with 100% probability even when a high-583 546 bound discount rate of 7% is chosen. For corn-stover derived584 547 ethanol the choice of discount rate determines the sign of the585 548 mean societal costs, which becomes negative for a low dis-586 549 count rate of 1%. AF MD from corn stover results in a soci-587 550 etal cost with 99% probability for a 1% discount rate, and with588 551 100% probability for higher discount rates. Compared to the589 552 results for a 2% discount rate, AF MD mean societal costs de-590 553 crease by 19% if a discount rate of 1% is chosen, and increase591 554 by 6% for a discount rate of 7%. 592 555 593

							595
	Mean societal cost (\$/t) Discount rate for climate cost			Probability of societal benefi			_
				Discount rate for climate cost Discount rate for climate co			climate cost
	1%	2%	7%	1%	2%	7%	
CHP	-\$282.89	-\$131.23	-\$80.06	100%	100%	100%	596
Electricity	-\$146.25	-\$48.79	-\$15.82	99%	97%	80%	
FT MD	-\$91.97	-\$27.70	-\$6.20	97%	85%	61%	
Ethanol	-\$18.87	\$24.86	\$39.77	66%	9%	1%	597
AF MD	\$98.71	\$121.81	\$129.58	1%	0%	0%	598
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3.4.5 Break-even societal costs of CO₂**.** As shown in₆₀₁ Table 2, there is significant uncertainty associated with the₆₀₂ choice of an appropriate value for the monetary costs of CO_{2.603} Therefore, the break-even societal costs of CO₂ are calculated,₆₀₄ at which the net societal costs of using corn-stover for the different bioenergy products would be less than zero with at least 50% probability. Combined heat and power and FT MD have at least a 50% probability of a societal benefit with a zero societal cost of CO₂. For ethanol and AF MD, one would need to choose a value in excess of \sim \$100/tCO₂ and \sim \$600/tCO₂, respectively, in order for the Monte Carlo simulations to yield at least a 50% probability of a net societal benefit for these usages.

4 Conclusion

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It is found that CHP, ethanol and MD produced from corn stover results in a 21-92% reduction in GHG emissions compared to their conventional counterparts. The environmental benefit is greatest for combined heat and power in the reference scenario of displacing the US average grid and natural gas (1.4 tCO_{2e}/t corn stover). There is significant variability in the results (net GHG emissions increase of 0.1 tCO_{2e}/t to a net benefit of 2.5 tCO_{2e}/t of corn stover), associated with offsetting sources of electricity and heat other than the current US grid and natural gas, respectively. After accounting for differences in supply costs between corn stover-derived products and their conventional counterparts, power and CHP generation from corn stover present a mean societal benefit of \$48.79 and \$131.23 per t of corn stover (at a 2% discount rate), respectively, while FT MD production presents a mean societal benefit of \$27.70/t of corn stover. If 30% of the \sim 65 million t of dry corn stover available in the U.S. in 2012¹⁰ were removed from the field and used for bioenergy production, the total mean societal benefit at a 2% discount rate for FT MD or CHP production would amount to \$1.8 billion or \$8.5 billion, respectively. From a societal cost standpoint, AF MD and ethanol production from corn stover incur higher supply costs than their conventional fuel counterparts that more than offset monetized GHG emissions savings, resulting in a mean societal cost of \$121.81/t and \$24.86/t of corn stover use, respectively.

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Broader context

Biomass can be used for different purposes such as the production of transportation fuels or electricity and heat. Given this choice, a key question from a societal perspective is to determine the environmentally and economically optimal use of the resource. Our analysis guantifies the societal benefit of different possible bioenergy-related uses of corn stover, which is the largest source of agricultural residue in the United States and one that is currently largely left unutilized. We find a net greenhouse gas (GHG) emissions benefit from using corn stover derived transportation fuels compared to fossil transportation fuels. We also find that the GHG emissions benefit of corn stover derived electricity and heat is significantly larger than that of corn stover transportation fuels. This is because of the relative ease of corn stover conversion into electricity and heat, and relatively high GHG emissions of current grid electricity in the US. When factoring in differences in production costs, we find that for some corn stover derived transportation fuels the higher production costs compared to their conventional counterparts more than offset monetized savings in GHG emissions, whereas corn stover derived electricity and heat remain societally beneficial even after production costs are factored in.

TOC entry

Using agricultural residue biomass for electricity and heat production results in greater carbon dioxide emissions reductions than creating transportation biofuel.