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2 **Formation of W/O microemulsions in the extraction of Nd(III) by**
3 **bis(2,4,4-trimethylpentyl)dithiophosphinic acid and its effect on**
4 **Nd(III) coordination**

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17

1 Abstract

2 The formation of water-in-oil (W/O) microemulsions during the extraction of
3 Nd(III) by bis(2,4,4-trimethylpentyl)dithiophosphinic acid (also known as purified
4 Cyanex 301, denoted as HC301) was studied. Results from the measurement of the
5 concentration of Nd(III), Na⁺ and NO₃⁻ in the organic phase, IR spectroscopy, and
6 dynamic light scattering (DLS) all indicated that W/O microemulsions could form as
7 the ratio of the neutralized ligand to Nd(III) in the aqueous phase is over 3:1. The
8 coordination environment of Nd(III) in the extracted complexes was monitored by
9 absorption spectroscopy and extended X-ray absorption fine structure (EXAFS) and
10 was found to vary significantly with the formation of W/O microemulsions. When
11 only 10% of HC301 was neutralized and with no formation of W/O microemulsions,
12 the inner coordination shell of Nd(III) in the organic phase was occupied dominantly
13 by sulfur atoms from HC301. As HC301 was further neutralized, the coordinated
14 sulfur atoms around Nd(III) were replaced gradually by oxygen atoms from water.
15 This work provide further insights into the extraction mechanism in the extraction
16 system using purified Cyanex 301 as an extractant.

17

1 Introduction

2 The partitioning of minor actinides (MAs) from high level liquid waste (HLLW)
3 and the subsequent transmutation of MAs to short lived or stable isotopes in
4 accelerators or reactors (the so-called Partitioning and Transmutation strategy) are
5 beneficial to the repository of radioactive nuclear waste. Several processes have been
6 developed for the separation of MAs from HLLW in the past a few decades, such as
7 trialkylphosphine oxide (TRPO), transuranium extraction (TRUEX),
8 diisodecylphosphoric acid (DIDPA), and diamide extraction (DIAMEX), etc.^{1,2} In
9 these processes, a large amount of trivalent lanthanides are usually co-extracted along
10 with MAs to form a mixed product. In this context, most of the lanthanides must be
11 removed from the MAs prior to the transmutation since otherwise lanthanides would
12 act as neutron poisons and prevent the transmutation of MAs.³ However, the
13 separation of trivalent lanthanides from MAs was proven to be a quite challenging
14 task owing to the similar chemical properties of trivalent lanthanides (Ln(III)) and
15 actinides (An(III)).⁴ Some extractants containing soft donor N and S have been
16 demonstrated to have a high selectivity toward trivalent MAs.^{5,6} Among these
17 extractants, the purified Cyanex 301, i.e., bis(2,4,4-trimethylpentyl)dithiophosphinic
18 acid (denoted as HC301, Figure 1), is a S-donor ligand that can selectively extract
19 Am(III) from lanthanides with an extremely high separation factor over 1000.⁶⁻⁹

20 In previous studies using HC301 as an extractant, researchers focused mainly on
21 the extraction behaviors and identification of the extracted complexes. However,
22 controversies over the structure and composition of An(III) and Ln(III) complexes in

1 the organic phase still remain to be clarified. The complexes $An(C301)_3$ and
2 $Ln(C301)_3$ with no discernible nitrate or water molecules in the inner coordination
3 shell of the metal were reported by Jensen and coworkers, where C301 is the
4 bis(2,4,4-trimethylpentyl)dithiophosphinic anion.¹⁰ Differently, Tian et al. found that
5 the molecular formula of the An(III) complexes might be $An(C301)_3 \cdot HC301$.¹¹⁻¹³ As
6 to the Ln(III) complexes with HC301, they reported very recently that light Ln(III)
7 were mainly coordinated by the sulfur atoms of HC301, while heavy Ln(III) were
8 completely hydrated in the organic phase.¹⁴ Other studies by theoretical calculation
9 also suggested different extracted complexes of An(III) and Ln(III).¹⁵⁻¹⁷

10 Another aspect need to be clarified in the study of the HC301 extraction system is
11 the aggregation behavior of the extracted complexes in the organic phase. Jensen et al.
12 studied the dimerization of HC301 in organic solutions, and found that at high Nd(III)
13 capacity the extracted complex is dinuclear with an average formula of
14 $Nd_2(C301)_6$.^{18,19} With respect to this phenomenon, we speculate that an even more
15 interesting supramolecular organization, i.e., water-in-oil (W/O) microemulsions,
16 could form in the HC301 extraction system under certain conditions due to the
17 amphiphilic property of the HC301 molecules. It is well known that amphiphilic
18 extractants and the extracted complexes can form various aggregates including W/O
19 microemulsions in the organic phase.²⁰ In 1980s, Wu et al. first demonstrated the
20 formation of W/O microemulsions in the extraction system using neutralized
21 bis(2-ethylhexyl)phosphoric acid (HDEHP) to separate rare earth metals.²¹

22 To the best of our knowledge, the formation of W/O microemulsions in the

1 extraction of An(III)/Ln(III) by HC301 has not been reported in the literature. In this
2 work, we studied the formation of W/O microemulsions in the extraction of Nd(III)
3 by HC301 and its effect on the coordination environment of Nd(III) extracted into the
4 organic phase. Results from this work will help researchers to further understand the
5 extraction behavior of HC301.

6 **Experimental section**

7 **Materials**

8 Cyanex 301 was purchased from Cytec Inc. and purified as described in the
9 reference.⁷ Unless specially noted, all other materials used in this work were of
10 analytical grade. The toluene solution of HC301 was prepared by dissolving purified
11 HC301 in toluene, while the aqueous solution of Nd(III) was prepared by dissolving
12 $\text{Nd}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ in water.

13 **Methods**

14 In a typical extraction, 3 mL of 1 mol/L HC301 in toluene and 3 mL of aqueous
15 solution were mixed in a plastic tube. The initial concentration of Nd(III) in the
16 aqueous phase was 0.1 mol/L. The neutralization degree of HC301 (nd, defined by Eq.
17 1) in the extraction system was adjusted by adding certain amounts of 1 mol/L NaOH
18 in the mixed system.

$$19 \quad \text{nd} = \frac{n(\text{NaOH})}{n(\text{HC301})} \times 100\% \quad (1)$$

20 where $n(\text{NaOH})$ and $n(\text{HC301})$ are the initial mole numbers of NaOH and HC301,
21 respectively. After thorough mixing, centrifugation and phase separation, both the
22 aqueous phase and the organic phase samples were taken for characterization.

1 The concentration of Nd(III) in the aqueous phase after extraction was
2 determined by EDTA titration. Nd(III), Na⁺ and NO₃⁻ extracted into the organic phase
3 were stripped by 1 mol/L HCl, and their concentrations in the solution were then
4 determined by EDTA titration, atomic absorption spectrophotometry and ionic
5 chromatography, respectively. IR spectrum of the organic phase was recorded on a
6 Nicolet Nexus 470 spectrometer (Thermo Fisher Scientific, USA) between 1000 and
7 4000 cm⁻¹. Dynamic light scattering (DLS) measurements of the organic solutions
8 were performed on a Malvern Nano ZS3000 instrument (Malvern Instruments, UK) at
9 293.2 K and at a scattering angle of 90°. The absorption spectra were collected on a
10 Lambda 800 spectrophotometer.

11 Samples for extended X-ray absorption fine structure (EXAFS) measurements
12 were loaded in 2 mm thick holders with a rectangular opening sealed with two Kapton
13 film windows. The L₃-edge EXAFS spectra of Nd(III) were collected in transmission
14 mode on the beam line 1W1B at Beijing Synchrotron Radiation Facility (BSRF),
15 China. Data reduction and analysis were conducted according to standard procedures
16 with pre-edge background removal, edge normalization to a unit step height,
17 conversion to momentum space, and extraction of the EXAFS with a spline function.
18 The data analysis was carried out using the Athena and Artemis interfaces to the
19 IFEFFIT program package.²²

20 **Results and discussion**

21 *Formation of W/O microemulsions*

22 As shown in Figure 2, the change of concentrations of Nd(III) in the aqueous and

1 organic phases after extraction at different neutralization degrees indicated that more
2 Nd(III) was extracted into the organic phase as the neutralization degree increased. At
3 a neutralization degree over 30%, almost no Nd(III) was detected in the aqueous
4 phase. Note that the concentration of Nd(III) in the organic phase slightly decreased
5 as the neutralization degree was over 50%. This decrease of concentration was likely
6 caused by the increase of volume of the organic phase. The initial volume ratio in the
7 extraction experiments was 1:1. However, at a neutralization degree over 50%, the
8 volume of the organic phase increased slightly (inset picture in Figure 2), indicating
9 the entering of water into the organic phase from the aqueous phase, and thus
10 resulting in the decrease of the concentration of Nd(III) in the organic phase.

11 The change of concentrations of Na^+ and NO_3^- in the organic phase is shown in
12 Figure 3. It can be seen that no Na^+ and NO_3^- was detected in the organic phase at
13 neutralization degrees lower than 30%. When the neutralization degree further
14 increased, the concentrations of Na^+ and NO_3^- in the organic phase increased
15 gradually. It is worth noting that only a small fraction of NO_3^- was extracted into the
16 organic phase even at very high neutralization degrees, and we speculate that these
17 nitrate anions were carried into the organic phase by the extracted water.

18 In IR spectroscopy of the organic phase (Figure 4), the absorption band belonged
19 to the absorption of water appeared at around 3396 and 1635 cm^{-1} as the
20 neutralization degree was over 30%. No characteristic absorption band of water could
21 be observed in the IR spectra when the neutralization degree was lower than 30%. The
22 peak at about 1605 cm^{-1} is assigned to the C=C stretching vibration of toluene. By

1 plotting the change of the relative absorption intensity at 3396 cm^{-1} in the IR spectra
2 with the neutralization degree, similar trend was observed to that of the change of Na^+
3 and NO_3^- concentration shown in Figure 3. The results of IR spectra confirmed the
4 entering of water into the organic phase at high neutralization degrees ($> 30\%$), which
5 was consistent with the observation of the phase volume variation.

6 In a previous work by Tian and coworkers, the solvent (toluene) of the organic
7 phase for IR determination were vaporized before measurement.¹¹ For comparison,
8 we also recorded the IR spectra of the organic phase after the vaporization of toluene,
9 as shown in Figure 5. The characteristic peak of toluene at 1605 cm^{-1} no longer
10 appeared. The relative intensity of the stretching vibration absorption of S-H at 2408
11 cm^{-1} gradually decreased with the increase of neutralization degree. A new peak at
12 around 1600 cm^{-1} was arisen when 10% HC301 was neutralized, which was from the
13 scissors vibration of water according to the literature.¹¹ The relative peak intensity
14 gradually increased as the neutralization degree increased. In addition, the peak
15 started to broaden over 30% neutralization degree, reflecting the association of water
16 molecules. The absorption band from 3050 cm^{-1} to 3700 cm^{-1} belong to the stretching
17 vibration of H_2O also emerged at 10% neutralization degree, although it was not as
18 significant as that around 1600 cm^{-1} .

19 DLS measurement provided more reliable evidences for the formation of W/O
20 microemulsions in the organic phase, and the results are shown in Figure 6. DLS can
21 be used to analyze the size of microemulsions droplets via determination of the
22 hydrodynamic radius which can be extracted from measurements of the diffusion

1 constants of droplets undergoing Brownian motion.²³ At neutralization degrees less
2 than 30%, no scattering signal was detected. At a neutralization degree of 35%, the
3 DLS signal indicated the formation of aggregates with a diameter around 2 nm, and
4 the aggregates quickly swelled to about 40 nm in diameter as the neutralization degree
5 increased to 40%. Further increase of the neutralization degree led to no obvious
6 variation of the aggregates dimension. The DLS results obviously demonstrated the
7 formation of W/O microemulsions in the extraction of Nd(III) by HC301 in toluene at
8 high neutralization degrees.

9 Based on the changes of the concentrations of Nd(III), Na⁺ and NO₃⁻ in the
10 organic phase, and results from IR spectroscopy and DLS measurements, it can be
11 concluded that W/O microemulsions could be formed in the extraction of Nd(III) by
12 HC301 in toluene at high neutralization degrees. As there was a large amount of Na⁺
13 in the organic phase after the formation of W/O microemulsions, a preliminary
14 inference is that the hydration of sodium ions might be one of the driving force for the
15 formation of W/O microemulsions.²⁴⁻²⁷ W/O microemulsions seemed to be formed
16 only in the presence of hydrated Na⁺ in the organic phase after all Nd(III) was
17 exchanged into the organic phase. As shown in Figure 2, the extraction of Nd(III)
18 appears to linearly correlate with the neutralization degree until almost all the Nd(III)
19 was extracted at a neutralization degree of 30%. At a starting HC301 concentration of
20 1 mol/L, and a neutralization degree of 30%, the concentration of C301 was 0.3 mol/L,
21 exactly the value needed to complex with all of Nd(III) (starting concentration of 0.1
22 mol/L). After all of the hard Nd(III) is extracted, extra C301 anions generated by

1 further neutralization of HC301 begin interacting with the softer Na^+ , and it gets
2 extracted. The extraction of the hydrated Na^+ into the organic phase induced the
3 formation of W/O microemulsions. Accordingly, not only the neutralization degree
4 but also the initial concentrations of HC301 in the organic phase and Nd(III) in the
5 aqueous phase are the key factors affecting the formation of W/O microemulsions. In
6 a previous work by Tian and coworkers,¹² the initial concentrations of HC301 and
7 Ln(III) were 0.5 and 0.087 mol/L, respectively, with a volume ratio $V_o/V_a = 1:1.15$.
8 Although the neutralization degree was as high as 30%, no W/O microemulsions
9 could form due to the relatively high concentration of Ln(III) in the system. A higher
10 neutralization degree (calculated to be about 60%) should be required to result in the
11 exchanging of all Ln(III) into the organic phase, and W/O microemulsions would
12 form as HC301 was further neutralized.

13 ***Effect of W/O microemulsions formation on Nd(III) coordination***

14 The effect of W/O microemulsions formation on the coordination environment of
15 Nd(III) in the organic phase was characterized by absorption spectroscopy and
16 EXAFS. In the visible region, Nd(III) has characteristic absorptions that are very
17 sensitive to the coordination environment. As shown in Figure 7, the absorption
18 spectra of Nd(III) in the organic phase varied gradually as the neutralization degree
19 increased. At a low neutralization degree of 10% (bottom curve in Figure 7), strong
20 characteristic peaks of Nd(III) complexes were found at 531, 592, 753 and 808 nm, all
21 are largely red-shifted compared to that in an acidic aqueous solution (top curve in
22 Figure 7), indicating that the coordination environment of Nd(III) in the organic phase

1 is quite different from that in Nd(III) aqua ions. When the neutralization degree
2 further increased, the absorptions were blue-shifted to short wavelengths and the
3 intensities weakened. At high neutralization degrees (e.g., 55%), the absorptions of
4 Nd(III) in the organic phase were very similar to those of Nd(III) in aqueous solutions,
5 suggesting that the Nd(III) ion was surrounded almost by water molecules in the
6 organic phase. Recently, the interactions of HC301 with Nd(III) in a homogeneous
7 medium (1% v/v water/ethanol) were studied by spectrophotometry and
8 microcalorimetry, and the molar absorptivities of $\text{Nd}(\text{C301})_3$, $\text{Nd}(\text{C301})_2^+$,
9 $\text{Nd}(\text{C301})_2^{2+}$ and Nd^{3+} were fitted out.²⁸ By comparing the absorptions in the present
10 work with those reported in the literature, it can be inferred that the C301 anions
11 coordinated with Nd(III) in the organic phase were replaced by water molecules
12 gradually as the neutralization degree increased.

13 Results from EXAFS experiment (Figure 8 and Table 1) further confirmed the
14 change of the coordination environment of Nd(III) in the extracted complexes along
15 with the neutralization degree. At 10% neutralization degree, Figure 8 showed that
16 sulfur donors were dominant in the first coordination shell of Nd(III). The fitting
17 results (Table 1) implied that some oxygen donors (assigned to the coordination of
18 H_2O) might exist in the first coordination shell of Nd(III), which is consistent with the
19 appearance of the absorption band of water in the IR spectrum (Figure 5). The
20 structural parameters from the fitting results, e.g, distance between the Nd(III) center
21 and the sulfur atoms, and the relative number of phosphorous atoms in the second
22 coordination shell (P shell), all indicate that each C301 ligand directly bonded to

1 Nd(III) through two sulfur atoms in bidentate mode. As the neutralization degree
2 increased, the coordination number of oxygen atoms increased apparently while that
3 of S decreased with the increase of the neutralization degree, indicating the
4 replacement of HC301 by water molecules in the coordination with Nd(III), which is
5 in good accordance with the results from absorption spectroscopy. At a sufficiently
6 high neutralization degree (e.g., 50%), the inner coordination shell of Nd(III) was
7 almost occupied by O atoms, suggesting that the Nd(III) ion was in an “aqueous
8 environment” provided by the W/O microemulsions formed in the organic phase. The
9 results in Figure 3 has demonstrated the partitioning of NO_3^- into the organic phase
10 after the formation of W/O microemulsions, thus whether NO_3^- coordinates with
11 Nd(III) or not in the W/O microemulsions is an important issue to be clarified. As
12 aforementioned, NO_3^- in the organic phase is speculated to be carried by the extracted
13 water. Therefore, NO_3^- was located in the water pool of the W/O microemulsions with
14 a concentration of about 0.3 mol/L (initial concentration in the aqueous phase). Rao et
15 al. studied the complexation of Nd(III) with NO_3^- in the aqueous phase at different
16 temperatures.²⁹ Nd(III) and NO_3^- can form a NdNO_3^{2+} complex with a binding
17 constant ($K_M = [\text{NdNO}_3^{2+}]/([\text{Nd}^{3+}][\text{NO}_3^-])$) of only 0.64 at 25 °C.²⁹ A rough
18 calculation based on these results suggested that less than 20% of Nd(III) would
19 interact with NO_3^- in an aqueous solution when the concentration of NO_3^- is 0.3
20 mol/L and without competition from any other strong ligands. Considering that Nd(III)
21 still electrostatically interacted with the C301 anion in the W/O microemulsions, the
22 interaction between Nd(III) and NO_3^- should be very weak.

1 Both the absorption spectroscopic and EXAFS results in this work suggest that
2 the coordination environment of Nd(III) depends greatly on the neutralization degree
3 and thus provide useful information to understand the extraction behavior of HC301
4 in the extraction of Ln(III). As mentioned in the introduction section, there are still
5 some controversies in previous studies over the structure and composition of light
6 Ln(III) complexes formed during the extraction by HC301. One main argument is
7 whether there is water molecule or not existing in the first coordination shell of
8 Ln(III).¹⁴ In the work by Jensen et al., Ln(III) was extracted into the organic phase by
9 adjusting the aqueous pH, which means a very low neutralization degree of HC301,
10 and there was no water molecule coordinated with Ln(III).¹⁰ While in the work by
11 Tian and coworkers,⁹ 0.5 mol/L of HC301 was 25% neutralized, and water molecules
12 were found in the first coordination shell of Ln(III).¹¹ Based on the results in this
13 work, we found that the coordination number of water molecules strongly depends on
14 the neutralization degrees. In general, high neutralization degree would result in more
15 water molecules replacing HC301 to coordinate with Ln(III). Furthermore, we noticed
16 that different diluents were used in previous studies, e.g., toluene was used by Tian et
17 al., while n-dodecane was used by Jensen et al. The property of diluents might have
18 significant influence on the formation of aggregates and W/O microemulsions in
19 addition to the coordination environment during the extractions, and work on this
20 issue are currently underway in our lab.

21 **Conclusion**

22 In the extraction of Nd(III) by HC301 in toluene, W/O microemulsions was found

1 to form at high neutralization degrees. As W/O microemulsions formed, the
2 concentrations of Na^+ , NO_3^- and water in the organic phase increased obviously with
3 the increase of neutralization degree. The formation of microemulsions significantly
4 affected the coordination environment of Nd(III) in the organic phase. As the
5 neutralization degree increased, the C301 anions coordinated with Nd(III) in the inner
6 coordination shell were replaced gradually by water molecules and finally resulted in
7 an almost fully hydrated Nd(III) ion in the organic phase at sufficiently high
8 neutralization degrees.

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29

Table 1 EXAFS fitting parameters for Nd(III) coordination in the organic phase under different neutralization degrees.

sd (%)	O shell				S shell				P shell			
	CN	R_O (Å)	ΔE_0 (eV)	σ^2 (Å ²)	CN	R_S (Å)	ΔE_0 (eV)	σ^2 (Å ²)	CN	R_P (Å)	ΔE_0 (eV)	σ^2 (Å ²)
10	1(1)	2.56(6)	0(2)	0.001(fixed)	7(1)	2.89(2)	0(2)	0.009(fixed)	4(1)	3.48(2)	0(2)	0.006(fixed)
20	3(1)	2.52(3)	1(1)	0.009(5)	4(1)	2.91(1)	1(1)	0.008(fixed)	2(1)	3.51(2)	1(1)	0.006(fixed)
30	6(2)	2.51(5)	0(2)	0.010(5)	2(2)	2.90(4)	0(2)	0.01(1)				
40	8(2)	2.51(3)	0(1)	0.009(4)	1(1)	2.91(4)	0(1)	0.01(1)				
50	8(2)	2.50(3)	0(1)	0.010(3)	0(1)	2.90(6)	0(1)	0.01(2)				
Nd(III) aq	8(1)	2.50(1)	1(1)	0.009(2)								

Figure captions

Figure 1 The chemical structure of HC301.

Figure 2 The concentrations of Nd(III) in the aqueous phase and organic phase after extraction at different neutralization degrees. The inset picture shows the comparison of the phase volume at 55% neutralization degree with that of no neutralization.

Figure 3 The concentrations of (A) Na^+ and (B) NO_3^- in the organic phase at different neutralization degrees.

Figure 4 (A) IR spectra of the organic phase and (B) relative absorbance at 3396 cm^{-1} with the variation of the neutralization degree.

Figure 5 IR spectra of the organic phase after toluene was vaporized.

Figure 6 DLS of the organic phase at different neutralization degrees.

Figure 7 Absorption spectra of Nd(III) in the organic phase at different neutralization degrees.

Figure 8 The L_3 -edge EXAFS of Nd(III) in the organic phase and the magnitude of the Fourier Transformations at different neutralization degrees.

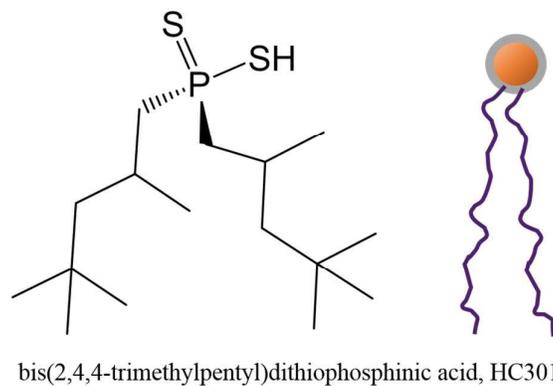


Figure 1 The chemical structure of HC301.

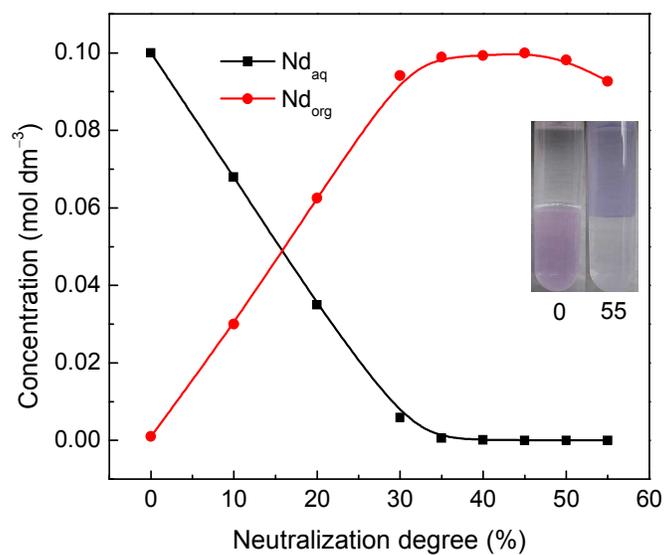


Figure 2 The concentrations of Nd(III) in the aqueous phase and organic phase after extraction at different neutralization degrees. The inset picture shows the comparison of the phase volume at 55% neutralization degree with that of no neutralization.

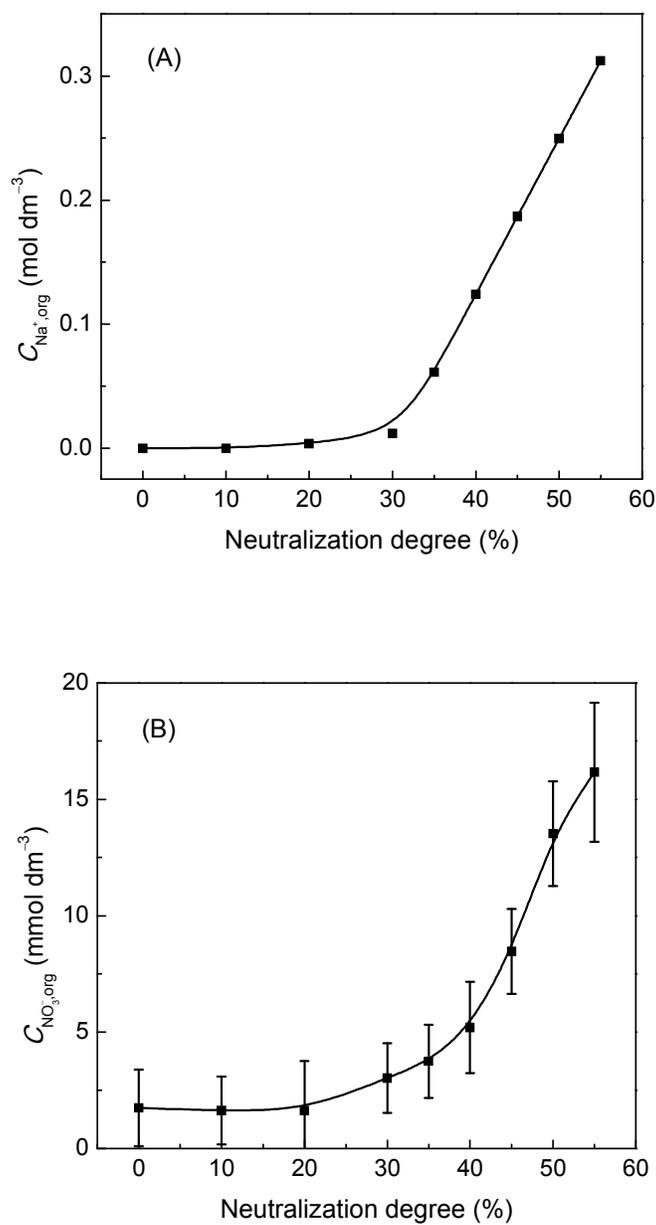


Figure 3 The concentrations of (A) Na^+ and (B) NO_3^- in the organic phase at different neutralization degrees.

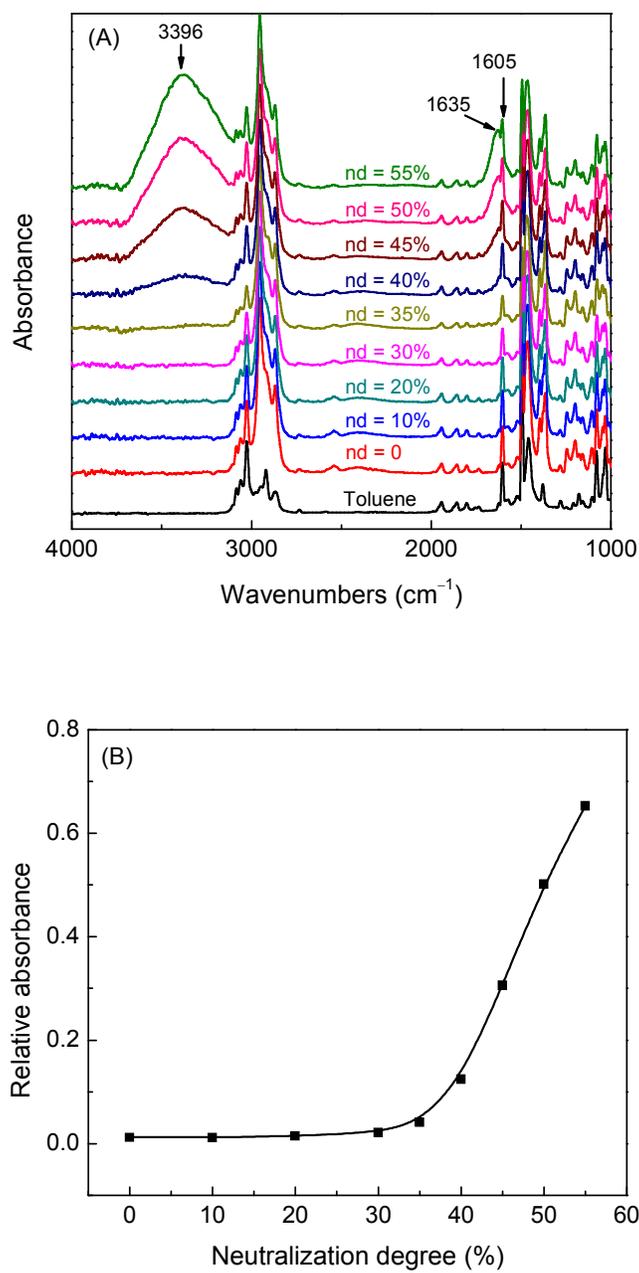


Figure 4 (A) IR spectra of the organic phase and (B) relative absorbance at 3396 cm^{-1} with the variation of the neutralization degree.

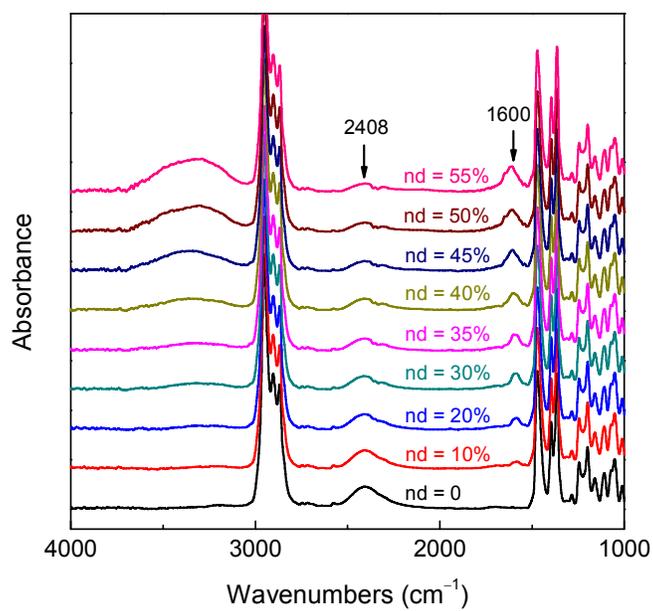


Figure 5 IR spectra of the organic phase after toluene was vaporized.

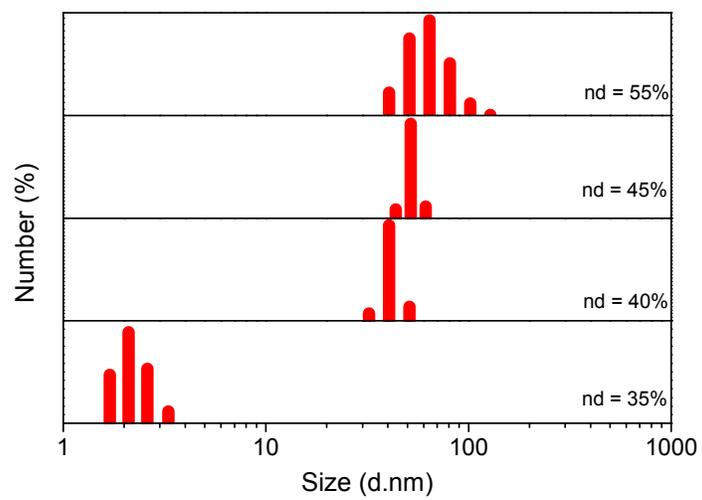


Figure 6 DLS of the organic phase at different neutralization degrees.

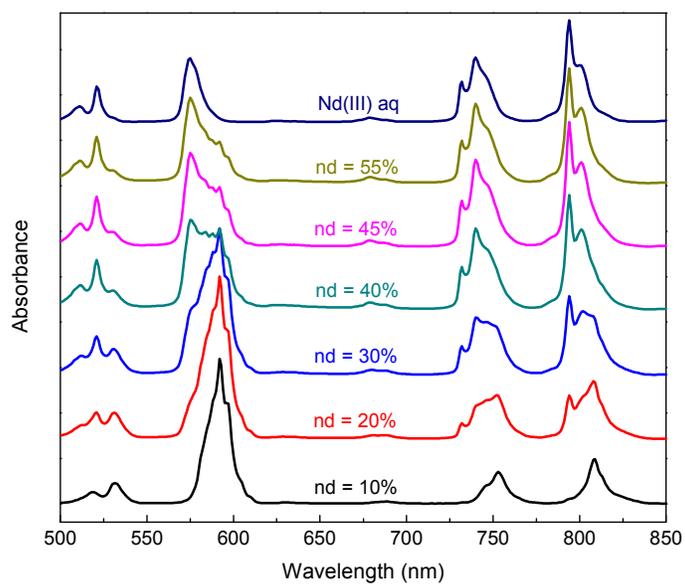


Figure 7 Absorption spectra of Nd(III) in the organic phase at different neutralization degrees.

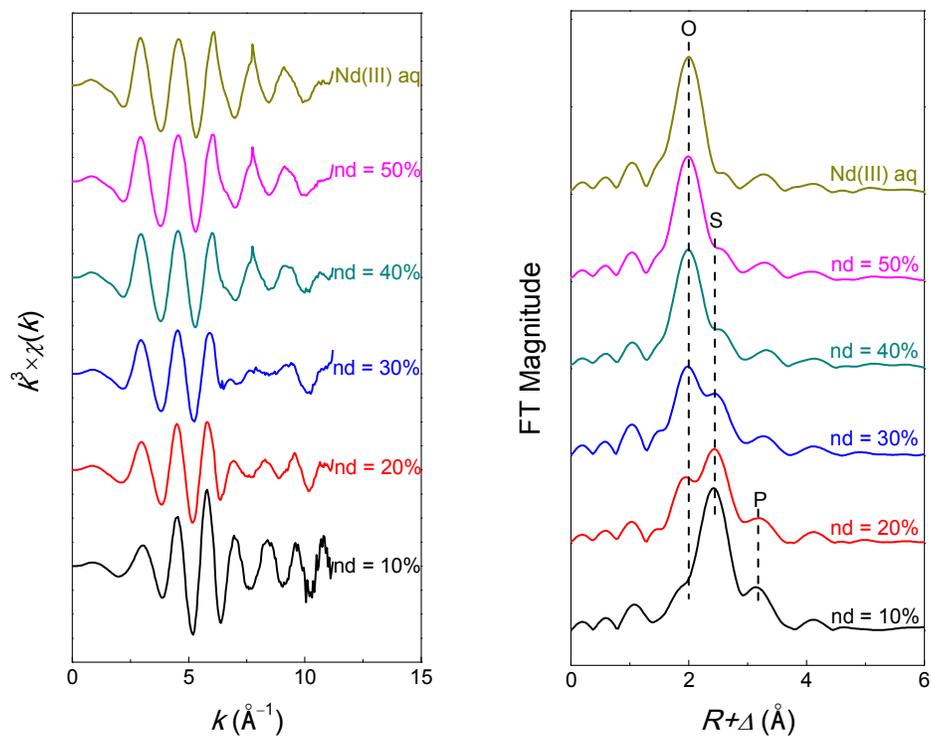


Figure 8 The L_3 -edge EXAFS of Nd(III) in the organic phase and the magnitude of the Fourier Transformations at different neutralization degrees.

Our work describes the formation of W/O microemulsions and its effect on the coordination environment of Nd(III) in the extraction using purified Cyanex 301 as extractant.

