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Hexangular ring-core NiCo₂O₄ porous nanosheet/NiO nanoparticle composite as advanced anode material for LIBs and catalyst for CO oxidation applications

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Porous hexangular ring-core NiCo₂O₄ nanosheet/NiO nanoparticle composite has been synthesized by a hydrothermal method followed an annealing process in air. The as-obtained composite as anode material exhibits a high initial discharge capacity of 1920.6 mA h g⁻¹ at a current density of 100 mA g⁻¹ and the capacity is retained at 1567.3 mA h g⁻¹ after 50 cycles. When it is utilized as catalysts for CO oxidation, the complete CO conversion is achieved at 115 °C and the catalytic life test demonstrates the good stability of the composite.

In recent years, Lithium-ion rechargeable batteries (LIBs) have become one of the most important power sources of portable electronic devices because of their high energy density and high voltage. Much effort have been concentrated on anode materials especially transition metal oxides, such as Co₃O₄,^[1] NiO,^[2] Fe₂O₃,^[3] have drawn great concern due to their high theoretical specific capacities. For example, Co₃O₄ shows almost the highest capacity among them (theoretical capacity: 890 mA h g⁻¹). The capacity of porous Co₃O₄ nanocages maintained at 1465 mA h g⁻¹ after 50 cycles at a current density of 300 mA g⁻¹.^[4] Meanwhile, Co₃O₄ has been one of the most promising catalysts for CO oxidation in room temperature even at low temperature.^[5] However, Co₃O₄ cannot be perfect candidate as anode material or catalyst for CO oxidation due to its toxicity and high cost, therefore, it is necessary to explore cheaper and eco-friendly alternative metals replace Co₃O₄ partially, such as NiCo₂O₄,^[6] CuCo₂O₄^[7] and MnCo₂O₄^[8] materials, which are all isostructural to Co₃O₄.

Among these materials mentioned above, NiCo₂O₄ has almost the same capacity (theoretical capacity: 884 mA h g⁻¹) to Co₃O₄ and improved electrical conductivity (Co₃O₄: 3.1 × 10⁻⁵ S cm⁻¹, Ni_xCo_{3-x}O₄: 0.1-3 S cm⁻¹).^[9] Meanwhile, it has easy electrolyte penetration and low diffusion resistance ability to cations.^[10] On accounting of these advantages compared with Co₃O₄, NiCo₂O₄ material has been considered as promising anode material for LIBs. In addition, it has been utilized as catalyst for CO oxidation and as excellent selectivity and high sensitivity to various gases such as ethanol and SO₂.^[11] Up to now, there are two reports about NiCo₂O₄ as catalyst for CO oxidation.^[12, 13] However, the large volume changes and aggregation during discharge/charge processes caused the poor stability of NiCo₂O₄ material. Besides NiCo₂O₄, NiO material (theoretical capacity is 718 mA h g⁻¹) has lower cost, higher natural abundance and more friendly to the environment than Co₃O₄ and NiCo₂O₄, but it has poor electrical conductivity. As we all know, electrochemical performance of LIBs highly depends on the structure of the electrode materials, including morphologies, sizes and the conditions of surface and so on. Accordingly, it is necessary to exploit NiCo₂O₄

with novel stable nanostructure or build NiCo₂O₄ nanocomposite with other suitable materials.

Hexangular ring or ring-core structured materials, such as CuFeO₂ hexagonal platelets/rings,^[14] Ni(OH)₂@Co(OH)₂ honeycomb nanohexagons^[15] have been reported and the results showed the better electrochemical performance than those of common morphologies. Ring-core structured materials own uniform hexangular size and large surface area due to the inner core and hexagonal ring, they are favourable to effectively buffer the volume changes and aggregation of particles during discharge/charge processes. Therefore, it is feasible to design and fabricate similar structured NiCo₂O₄ to enhance electrochemical performance. In addition, NiCo₂O₄ nanocomposite has been studied widely and the result showed that the synergistic effect between NiCo₂O₄ and another material effectively improved the performance. For instance NiCo₂O₄/RGO nanosheet composite materials show a reversible capacity of 816 mAhg⁻¹ after 70 cycles at a current density of 100 mA g⁻¹.^[16] NiCo₂O₄/Fe₂O₃ porous nanocages exhibit a reversible capacity of 1079.6 mA h g⁻¹ after 100 cycles at a current density of 100 mA g⁻¹.^[10] Nevertheless, the electrochemical performances of all these NiCo₂O₄ materials especially their capacity retention and cycling stability are far away from satisfaction.

In this study, hexangular ring-core porous NiCo₂O₄ nanosheet/NiO nanoparticle composite has been synthesized through a facile hydrothermal process followed an annealing process in air. As far as we know, NiCo₂O₄ material with similar core-ring structure has been applied in the fields of electrocatalysis^[17] and photocatalysis.^[18] However, to the best of our investigation, NiCo₂O₄ material with unique ring-core structure has not been applied as anode electrode material for LIBs and catalyst for CO oxidation. As an anode material for LIBs, the ring-core NiCo₂O₄/NiO composite delivered the initial discharge capacity of 1920.6 mA h g⁻¹ and the specific capacity could be maintained at 1567.3 mA h g⁻¹ after 50 cycles at a current density of 100 mA g⁻¹, much higher than those in previous reports (see Table S1). In addition, the comparisons between the NiCo₂O₄/NiO composite and previously reported anode materials are shown in Table S2, indicating obvious advantages in capacity and cycle life of the composite has been achieved. On the other hand, the CO oxidation catalytic activities indicated that complete CO conversion was achieved at 115 °C, the catalysts demonstrated good stability with almost no changes relative in the 75% CO conversion after 120 min on stream and the temperatures for the catalytic life tests was 108 °C, respectively. According to its enhanced performance, the NiCo₂O₄/NiO composite has great promise for its

widely potential applications in anode material for LIBs and catalyst for CO oxidation in the future.

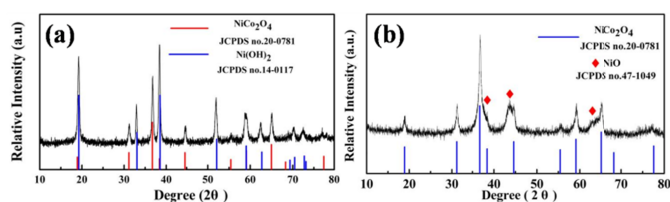


Fig. 1 XRD patterns of (a) the product obtained after the hydrothermal reaction; (b) the products after the calcinations (350 °C).

Fig. 1 (a) shows the XRD pattern of the product obtained after the hydrothermal reaction and all the diffraction peaks could be indexed to hexagonal $\text{Ni}(\text{OH})_2$ (JCPDS card no.14-0117) and cubic NiCo_2O_4 (JCPDS card no.20-0781). As shown in Fig. 1 (b), the cubic NiCo_2O_4 (JCPDS card no.20-0781) and cubic NiO (JCPDS card no.47-1049) are co-existed in the products after the calcinations process of 350 °C.

The morphologies of NiCo_2O_4 nanosheet/ $\text{Ni}(\text{OH})_2$ nanoparticle composite and the hexangular ring-core NiCo_2O_4 porous nanosheet/ NiO nanoparticle composite (350 °C) are characterized. The typical TEM image of $\text{NiCo}_2\text{O}_4/\text{Ni}(\text{OH})_2$ composite is shown in Fig. 2(a) (the large area of TEM image are shown in Fig. S1), it is clearly that the products are hexangular nanosheets with an average diameter size of 200-300 nm and nanoparticles with an average size of 15-30 nm. It is worth noting that the nanoparticles are all adhere tightly to the hexangular nanosheets. The morphologies of the composite are influenced by the calcination temperature as shown in Fig. 2 (d-f). From the TEM images we know that the composite obtained at 350 °C had appropriate pore size, relative complete structure. The SEM and TEM images of the $\text{NiCo}_2\text{O}_4/\text{NiO}$ composite (350 °C) are shown in Fig. 2 (b, c) and Fig. 2 (g), respectively. We can clearly see that among the composite, hexangular ring-core porous NiCo_2O_4 nanosheets with a size range of 200-300 nm, the core size is about 130 nm and the ring with a width of 50 nm, the NiO nanoparticles with an average size of 15-30 nm. It is a remarkable fact that the ring of the hexangular ring-core structures is porous and the pore size is approximately 3 nm and consistent with the result of the pore size distribution curves as shown in Fig. 4 (a).

The HRTEM images of the magnified images marked with the large red rectangle and small red rectangle in Fig. 2 (g) give clear lattice fringes with spacings about 0.285 nm and 0.248 nm (Fig. 2 h), corresponding to (220) and (311) planes of NiCo_2O_4 , which are consistent with the result of XRD pattern shown in Fig. 1 (b). Similarly, the lattice fringes with its spacings about 0.244 nm and 0.211 nm (Fig. 2i) could be attributed to (111) and (200) planes of NiO . Elemental mappings of the composite in Fig. 2 (j) show the uniform distribution of Ni, Co and O elements. In addition, the EDS (Fig. S2) and ICP-AES analysis (Table S3) of the composite (350 °C) show that the molar ratio of NiCo_2O_4 and NiO are ~1:1.

The discharge-charge curves in the cycles of the hexangular ring-core porous NiCo_2O_4 nanosheets/ NiO nanoparticles composite (350 °C) at a current density of 100 mA g^{-1} were displayed in Fig. 3 (a), the composite in this study delivered a high first discharge and charge capacities of 1920.6 and 1435.3 mA h g^{-1} , resulting a coulombic efficiency of 74.73 % and the irreversible capacity of the first cycle may be attributed to the irreversible reactions related to the formation of SEI film^[19] and incomplete oxidation of Ni, Co. The coulombic efficiency increased to 95% for the next cycles and the specific capacity maintained at 1567.3 mA h g^{-1} after 50 cycles (Fig.

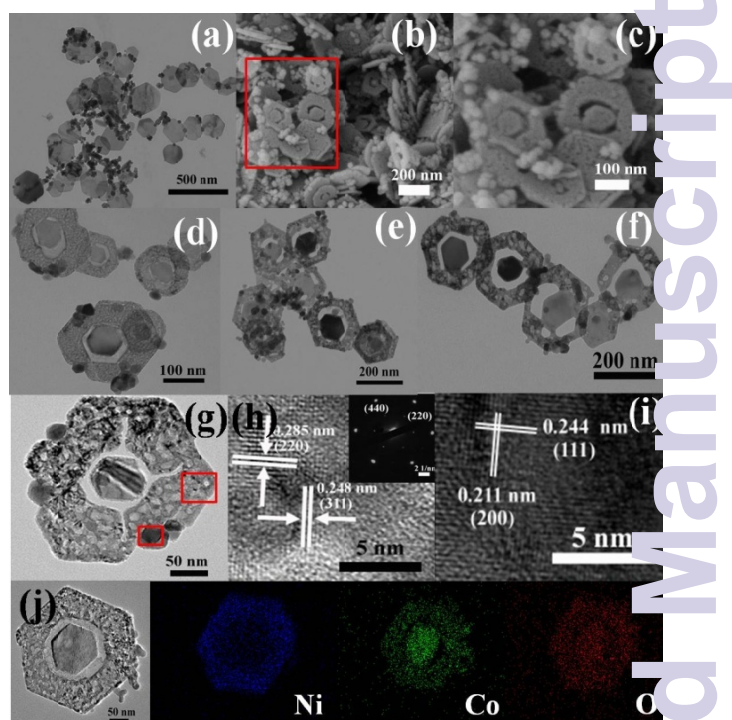


Fig. 2 TEM image of the $\text{NiCo}_2\text{O}_4/\text{Ni}(\text{OH})_2$ (a); TEM images of composite obtained at different calcination temperatures (d) 300 °C, (e) 400 °C, (f) 500 °C; SEM (b, c) and HRTEM (g, h, i) images of $\text{NiCo}_2\text{O}_4/\text{NiO}$ (350 °C); elemental mappings of the products after calcinations (j);

3b), indicating a good reversibility of the electrode. Fig. 3 (c) showed that at the current density of 200 mA g^{-1} , the first discharge and charge capacities are 1281.2 mA h g^{-1} and 971.2 mA h g^{-1} resulting in a coulombic efficiency of 75.8 % and the specific capacity maintained at 894 mA h g^{-1} after 200 cycles as shown in Fig. 3 (d). At the current density of 500 and 1000 mA g^{-1} , they showed a high reversible capacity of 893 mA h g^{-1} after 455 cycles and 755 mA h g^{-1} after 740 cycles as shown in Fig. 3 (g, h). The phenomenon of the capacity increasing with cycling has been found in many transition metal oxides anode materials.^[20, 21] In this study, it might be attributed to the decomposition of the electrolyte and structural variations of the composite after long cycling. Although the performance is still should be further improved, it is already better than those of the related reports (Table S1). In addition, the electrochemical performance of the working electrodes which consist of active materials (70 wt. %), carbon black (20 wt. %), and carboxymethyl cellulose (CMC) (10 wt. %) were shown in Fig. S4. The comparison between carbon black content were 20 wt. % and 30 wt. % showed that the carbon black could increase the stability of the material. NiCo_2O_4 nanosheet/ $\text{Ni}(\text{OH})_2$ nanoparticle composite showed good electrochemical performances which were shown in Fig. S3 (see ESI†). Electrochemical impedance measurements were carried out for the coin cell containing the $\text{NiCo}_2\text{O}_4/\text{NiO}$ composite electrode before and after 10th cycling at the current density of 500 mA g^{-1} as shown in Fig. S5. The semicircle area in the high frequency region was related to the charge transfer resistance (R_{ct}) in the electrode and electrolyte interface. In particular, the diameter of the semicircle decreased after discharge-charge cycling for 10 cycles, this decrease in charge transfer resistance could be attributed to more electron and Li-ion transfer in the interface of the active material and electrolyte, which result in the enhanced cycling performance of the composite. The rate performance of the composite was showed in Fig. 3 (f). At the current densities of 10, 200, 500, 1000 mA g^{-1} , the discharge specific capacities were 1884.6, 1168.9, 1111.2 and 1082.8 mA h g^{-1} , when the current density returned to 100 mA g^{-1} , the specific capacity recovered to ~ 1439

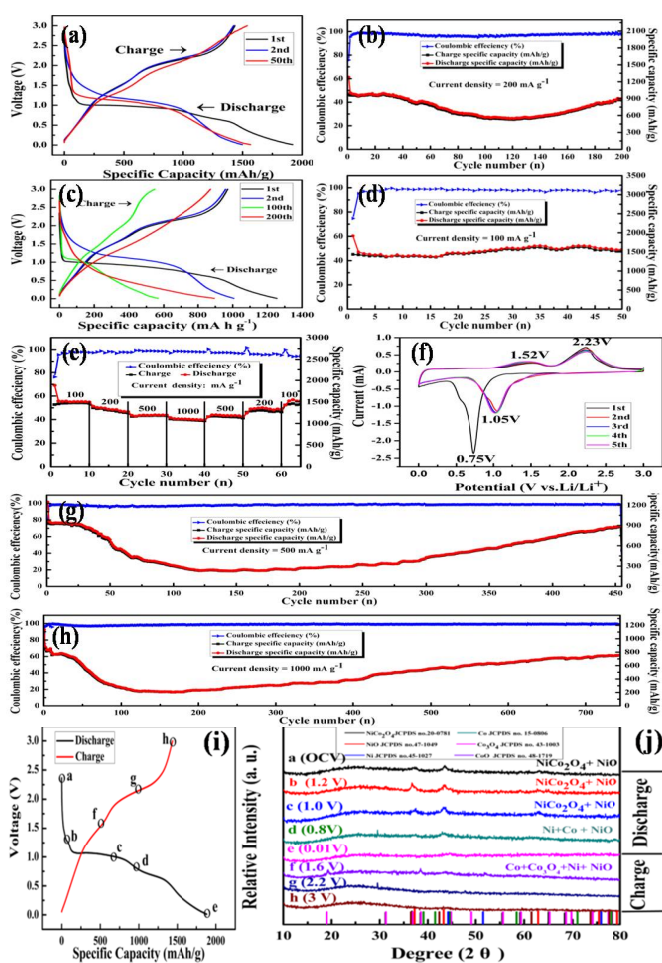
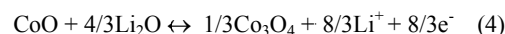
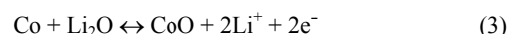
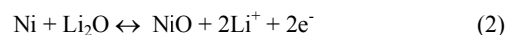
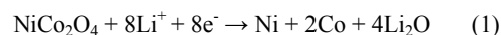


Fig. 3 Electrochemical properties of the composite (350 □). The charge-discharge curves at 100 mA g⁻¹ (a) and 200 mA g⁻¹ (c); Cycling performance and coulombic efficiency (b, d, g, h); CV curves (f) and rate performance (e); (i) The discharge/charge curves of the first cycle (100 mA g⁻¹); (j) Ex-situ X-ray diffraction patterns collected at various charge and discharge states.

mA h g⁻¹ indicating good cycle stability of the electrode material. In addition, TEM images of the cycled composite at a current density of 100 mA g⁻¹ after 50 cycles were shown in Fig. S6, the structure of the composite was relatively complete, which also indicated good stability of the electrode material. The enhanced electrochemical performances of NiCo₂O₄/NiO composite might be attributed to their unique structure features. The hexangular ring-core structure could increase the volume and surface area ratio and buffer the volume changes, meanwhile, the porous structure could allow electrolyte to diffuse into active materials easily, increase the contact between electrolyte and active material, and shorten the transport length of Li⁺ ions. On the other hand, the synergetic effect of NiO nanoparticles and porous hexangular ring-core NiCo₂O₄ is responsible for the enhanced electrochemical performance of NiCo₂O₄/NiO composite. Moreover, the composites obtained at different temperatures (300 □, 400 □, 500 □) as anode materials have been tested (Fig. S7), the results showed that the composite obtained at 350 □ with appropriate pore size and relative complete structure has better electrochemical performance than other composites.

Fig. 3(f) shows the cyclic voltammograms of the NiCo₂O₄/NiO composite for the 1st, 2nd, 3rd, 4th and 5th cycles at a scan rate of 0.1 mV s⁻¹ in the voltage window of 0.01–3 V Li/Li⁺. During the first reduction scan, an intense reduction peak around 0.75 V was

observed, which might be assigned to the reduction of NiCo₂O₄ to metallic Ni and Co (Eqs. 1). Meanwhile, the two oxidation peaks at around 1.5 V and 2.2 V correspond to the oxidation of Ni⁰ to Ni²⁺ (Eqs. 2) and Co to Co³⁺ (Eqs. 3 and 4). During the subsequent cycles, the reduction peak shifted to around 1.05 V and the oxidation peaks changed inconspicuous. The CV curves were similar after the first cycle, which suggested that the performance of the electrode is stable. The lithium intercalation and extraction in reactions might be attributed to process as follows: [6, 22]



In addition, we have investigated the charge-discharge mechanism of the composite as anode for LIBs by the combination of electrochemical measurement and the Ex-situ XRD analysis. A series of partially lithiated cells were selected at different voltage states, see the letters ‘a’ to ‘h’ denoted in Fig. 3 (i), and the corresponding Ex-situ X-ray patterns are shown in Fig. 3 (j). During the first discharge process from OCV to 0.01 V, the XRD pattern of the electrode that discharged to 1.2 V (a) and 1.0 V (b) have similar characteristics as that of the fresh electrode (NiCo₂O₄/NiO), revealing there are no obvious electrochemical reaction has been initiated till 1.0 V (c). When the electrode was discharged to 0.8 V (d), the peak intensity of these XRD patterns were obviously weakened and the diffraction peak of Ni and Co appeared, which are consistent with that of the cyclic voltammograms data (see Fig. 3e) where the intense reduction peak sets in ~0.75 V. In addition, we could not observe any obvious diffraction peaks that corresponding to metallic Co and Ni in the XRD pattern when the electrode was discharged to 0.01 V (e), which might be attributed to the nanoparticle nature of the electrochemically formed species. During the charge process from 0.01 V to 3 V, when electrode was charged to 1.6 V, the diffraction peaks in the XRD patterns (NiO, CoO and Co₃O₄) are consistent with the process (2, 3, and 4). Similarly, when the electrode was charged to 2.2 V (g) and 3.0 V (h), no obvious diffraction peaks were observed, indicating the formation of amorphous oxides during the charge process, this phenomenon is similar with that of the previous report.^[23] Through these analysis, we could preliminarily confirm the charge-discharge mechanism of the composite for LIBs.

Fig. 4 (a) showed nitrogen adsorption /desorption isotherm and the corresponding pore size distribution curve (inset) of the composite (350 □). It gives an obvious hysteresis loop of type IV which is the character of mesoporous materials. The surface area and pore volume of the composite are 78.51 m² g⁻¹ and 0.074 cm³ g⁻¹, which are favourable for the composite as catalysts for CO oxidation. Fig. 4 (b) presents the catalytic activities of the composites as function of reaction temperature (300 □, 350 □, 400 □, 500 □). It is clearly that the composite obtained at 350 □ showed better catalytic activity. For the composite (350 □), along with the increasing temperature, the CO conversion increases slowly at first and then rises sharply at 77 °C and complete CO conversions can be achieved at 115 °C. The catalytic stability towards CO oxidation are further investigated and it can be seen from the CO conversion rate versus time on stream curves (Fig. 4 c) that the catalysts demonstrate good stability with almost no changes relative in the 75% CO conversions after 120 min on stream and the temperatures for the catalytic life tests are 108 °C and 115 °C respectively. The H₂-temperature programmed reduction (H₂-TPR) profile of NiCo₂O₄/NiO catalyst (Fig. 4d) shows that the composite

has lower reduction temperature of Ni²⁺, Co³⁺, Co²⁺ than the previously reported individual NiCo₂O₄ (Co³⁺ to Co²⁺, 315 °C; Co²⁺

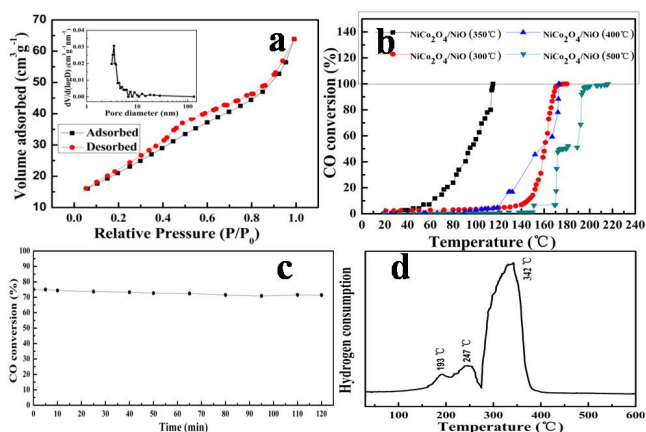


Fig. 4 (a) Nitrogen adsorption /desorption isotherm and the corresponding pore size distribution (inset) (350 °C); (b) Percentage conversion of CO as a function of reaction temperature of the composites obtained at different temperatures; (c) CO conversion versus time on stream plots; (d) The H₂-Temperature-programmed reduction (H₂-TPR) profile of the composite.

to Co, 367 °C and Ni²⁺ to Ni, 257 °C)^[24] and individual NiO (Ni²⁺ to Ni, ~360 °C),^[25] the lower reduction temperature of the composite might be mainly attributed to the synergistic effect of the two components. In the composite, NiCo₂O₄ belongs to cubic system and isostructural to Co₃O₄ with spinel structure. According to the previous reports,^[26, 27] Co³⁺ is the active site of the CO oxidation, large amounts of Co³⁺ cations provide sufficient sites for CO adsorption, which occurs easily. The reaction between the adsorbed CO and the nearby active oxygen species to form CO₂ might be the rate-determining step. Similarly, NiO belongs to cubic system, Ni²⁺ is the active site of the CO oxidation according to the previous report,^[28] and the CO adsorbed to Ni-O reacting with the active oxygen species to form CO₂. In addition, the results of the TEM images (Fig. S8) and XRD pattern (Fig. S9) of the NiCo₂O₄/NiO catalyst after CO oxidation reaction reveal the relative high stability of the composite. The preliminary catalytic data show that the NiCo₂O₄/NiO catalyst exhibits enhanced activity and good stability toward CO oxidation, which might be attributed to the porous ring-core structural NiCo₂O₄ with sufficient area surface for the adsorbing of gases and the NiO nanoparticles with small size (15-30 nm) for decreasing of inner diffusion resistance. Therefore, the NiCo₂O₄/NiO composite is promising as catalytically active material in heterogeneous catalysis.

In summary, hexangular ring-core NiCo₂O₄ porous nanosheets/NiO nanoparticles are successfully synthesized through a facile hydrothermal reaction followed by a calcinations process. The as-obtained composite as anode material exhibits a high initial discharge capacity of 1920.6 mA h g⁻¹ at a current density of 100 mA g⁻¹ and the capacity is retained at 1567.3 mA h g⁻¹ after 50 cycles. The enhanced electrochemical capability could be ascribed to the unique porous hexangular ring-core structure and the synergetic effect of NiO nanoparticles and porous hexangular ring-core NiCo₂O₄. At the same time, the CO oxidation catalytic activity of the composite are tested, and complete CO conversions is achieved at 115 °C. The catalyst demonstrates good stability with almost no changes relative in the 75% CO conversions after 120 min on stream and the temperatures for the catalytic life tests are 108 °C, respectively. Accordingly, the hexangular ring-core NiCo₂O₄ porous nanosheet/NiO nanoparticle composite is promising as anode material for LIBs and catalyst for CO oxidation catalytically.

Acknowledgements

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[†] Electronic Supplementary Information (ESI) available: TEM images and cycling performances of the product obtained after the hydrothermal reaction; electrochemical impedance spectra for composite cell before and after discharge-charge; Comparisons between the NiCo₂O₄/NiO composite and previously reported related nanocomposite; Cycling performances of the products obtained at different temperature; The TEM images and XRD pattern of the composite after CO oxidation reaction; Comparisons between the composite and previously reported anode materials; the ICP analysis of the composite. See DOI: 10.1039/c000000x/

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