

Analytical Methods

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1 **New eco-friendly methodology for determination of Amaranth**
2 **dye in foodstuffs using diffuse reflectance spectroscopy**

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38 **Abstract**

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40 A simple, fast, low cost, and environmentally friendly analytical methodology was developed
41 for the determination of Amaranth dye in foodstuff samples, offering low consumption of
42 reagents. Spot tests were performed using diffuse reflectance spectroscopy measurements at
43 530 nm of Amaranth dye on the surface of a qualitative filter paper as the solid support.
44 Caramel coloring, an interferent in the analysis, was eluted from the spot test using aliquots of
45 acid buffer. The calibration curve of absorbance (A_R) as a function of the square root of the
46 dye concentration ($[Amaranth]^{1/2}$) was described by: $A_R = -0.0176 + 14.556 [Amaranth]^{1/2}$ (R^2
47 $= 0.999$). The proposed method showed a linear range of 1.00×10^{-5} to 5.00×10^{-4} mol L⁻¹ and
48 detection and quantification limits of 1.13×10^{-6} and 1.25×10^{-5} mol L⁻¹, respectively. The
49 technique was applied for the determination of Amaranth in foodstuff samples and the results
50 were consistent with those obtained by a comparative method.

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53 **Keywords:** Amaranth, diffuse reflectance spectroscopy, green analytical methodology,
54 foodstuffs.

1. Introduction

Dyes are added to foods and beverages with the sole purpose of giving them color, making them look more attractive to the final consumer; however, they do not have any nutritive value. On the contrary, since Fischer demonstrated the carcinogenic properties of Scarlet Red dye, other dyes have been tested to evaluate their mutagenicity/carcinogenicity¹.

The ingestion of these food additives can cause adverse reactions such as hives, headaches, angioedema, and gastrointestinal disorders, in addition to their potential carcinogenic and/or mutagenic effects². Azo dyes can be metabolized in the gastrointestinal system, producing genotoxic and mutagenic compounds³.

Among the artificial dyes used in the food industry, Amaranth, also known as Bordeaux S, is widely employed due to its low cost and high stability⁴. Its chemical structure consists of two sulfonated naphthalene rings connected by an azo group (Figure 1), so the compound is classified as an acid or azo dye. The intake of this food additive has been associated with adverse health effects, which led the United States to ban its use in 1976⁵. The use of this substance is also prohibited by the European Union Food and Drink Confederation, in some cases⁵. The Brazilian Health Surveillance Agency (ANVISA) has set maximum limits for the dye in foods and beverages ranging from 0.005 g per 100 mL (currant syrup) to 0.01 g per 100 mL (liquid base for ice cream, and gelatin)⁶.

Considering the importance of quality control of food products and the extensive use of Amaranth dye in industry, reliable methods are required for its detection and measurement. Several analytical methodologies have been reported for the determination of Amaranth in foods and beverages (Table 1) using techniques including fluorimetry⁴, spectrophotometry⁷, electrochemistry⁸, electrophoresis⁹, and high performance liquid chromatography with UV-Vis¹⁰⁻¹⁴ or MS detection¹⁵.

[Insert Table 1]

Fluorescence spectroscopy techniques present low limits of detection and quantification, and are selective, although there have been no applications of the methodology using real samples⁴. Spectrophotometric techniques have the advantage of being simple and readily available in many laboratories, although a disadvantage is that spectral overlap of different substances can occur, requiring the application of mathematical steps that make the overall process of analyte determination much more laborious and complicated⁷. Electrochemical techniques for quantification of Amaranth dye have been successfully developed⁸, although they have sometimes shown low reproducibility, which makes it more

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2 108 difficult to use these methodologies. Electrophoresis is a technique that employs aqueous
3 109 buffers for analyte separation⁹; however, it requires a specialized operator, and the
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5 110 instrumentation used has higher added costs, compared to the equipment needed in the new
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7 111 analytical method described here.

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9 112 Procedures involving chromatographic separation are most widely used, due to their
10 113 low limits of detection and quantification, possibility of automation, robustness,
11 114 reproducibility, the ability to eliminate interferences, and possibility of simultaneous analysis
12 115 of different dyes. However, this method uses large quantities of solvents¹⁰⁻¹⁶ and necessitates
13 116 laborious pretreatment steps for extraction of the dye from beverages, employing solid-phase
14 117 extraction (SPE)¹²⁻¹⁵, resulting in large quantities of waste after the analyses. Although SPE is
15 118 one of the most widely used procedures, there are other ways to make an extraction even more
16 119 eco-friendly, such as ultrasound-assisted solvent extraction¹⁷, using organic solvents and
17 120 centrifugation to extract both hydrophilic and hydrophobic pigments, and microwave-assisted
18 121 microextraction using an ionic liquid¹⁸, which avoids the use of volatile and toxic organic
19 122 solvents. Due to the variety of food products containing azo dyes as additives, there is no
20 123 generally accepted standard procedure for their extraction in laboratories, as described in a
21 124 recent review about methods for the analysis of different azo dyes employed in food
22 125 industry¹⁹.

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25 126 Hence, there is a need to develop new methodologies that are safer for the operator and
26 127 the environment, and that comply with the principles of Green Chemistry²⁰, as well as being
27 128 fast, simple, inexpensive, and reliable.

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38 [Insert Figure 1]
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42 132 In the search for alternatives that are environmentally more friendly, the use of diffuse
43 133 reflectance spectroscopy has been described for the analysis of drugs^{21,22}, pesticides²³, and
44 134 other contaminants²⁴. The association of diffuse reflectance spectroscopy with the spot test is
45 135 eco-friendly, because it consists of a simple, fast, inexpensive technique that generates small
46 136 amounts of waste with low toxicity, minimizing or even eliminating risks to the operator or to
47 137 the environment. Furthermore, diffuse reflectance spectroscopy measurements can be
48 138 performed *in situ* using a very simple reflectance photometer²⁵ or a portable diffuse
49 139 reflectance spectrophotometer. The use of diffuse reflectance spectroscopy has several
50 140 advantages, but the presence of other dyes such as Ponceau 4R and Azorubine causes
51 141 interference in the analysis of Amaranth dye due to spectral overlap (analogously to
52 142 spectrophotometry), so separation procedures are necessary.
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2 143 Filter paper is used as the spot test platform in clinical²⁶, environmental²⁷, forensic²⁸,
3 144 drug²¹, and food²⁹ analyses because it is white, which ensures a bright and high contrast
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5 145 background²⁹. Paper-based analysis uses small quantities of reagents, generates negligible
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7 146 waste, and the paper is obtained from renewable sources with low added cost²¹.

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9 147 There is a lack of studies describing the determination of dyes in food and beverage
10 148 samples using spot tests on a paper support associated with diffuse reflectance spectroscopy³⁰,
11 149 and there have been no reports of the determination of Amaranth dye using this technique.
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13 150 Some of the works described in the literature for the analysis of dyes using a solid support
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15 151 have employed thin layer chromatography (TLC)³¹⁻³³, which is a technique that is difficult to
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17 152 reproduce and uses toxic organic solvents.

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19 153 Here, a new method is described for the analysis of Amaranth dye in foodstuffs using
20 154 spot test associated with diffuse reflectance spectroscopy. Unlike other methods, no sample
21 155 clean-up is required, resulting in a technique that is faster, simpler, cheaper, and more eco-
22 156 friendly than the conventional procedures.
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26 27 158 **2. Experimental**

28 159 *2.1. Reagents and standard solutions*

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30 160 Amaranth (analytical grade), anhydrous sodium acetate (analytical grade), and acetic acid
31 161 (99% minimum) were purchased from Sigma-Aldrich. Sodium hydroxide (analytical grade,
32 162 98.2%) and acetonitrile (HPLC grade) were purchased from Mallinckrodt. Ammonium
33 163 hydroxide (28-30%) was from Synth. Ammonium acetate (analytical grade, 98%) was from
34 164 Merck, and methanol (HPLC grade) was from J. T. Baker.

35 165 A stock solution of $1.00 \times 10^{-2} \text{ mol L}^{-1}$ Amaranth was prepared in deionized water.
36 166 Working solutions of Amaranth were freshly prepared by appropriate dilution of the stock
37 167 solution with deionized water.

38 168 Acetate buffer solution pH 4.3 was prepared by mixing the appropriate volumes of
39 169 acetic acid (0.1 mol L^{-1}) and sodium acetate (0.1 mol L^{-1}), and the exact pH was checked by a
40 170 digital pH-meter.

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43 171 Dilutions were made using deionized water (18.2 M Ω .cm) obtained from a Milli-Q
44 172 system (Millipore, Brazil).

45 173 Whatman No. 1 filter paper was used as the solid support in the spot tests. The paper
46 174 was cut into pieces sized 4.5 x 3.5 cm, with a 1.5 x 3.5 cm extension for ease of handling.
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50 176 *2.2. Sample preparation*

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2 177 The samples (four different brands of currant syrup: A-D; liquid base for ice cream: E;
3 178 and gelatin: F) were purchased locally in the city of Araraquara (São Paulo, Brazil). Analysis
4 179 was performed according to the proposed method, with liquid samples being diluted with
5 180 acetic acid/acetate buffer and solid samples being solubilized and diluted with acetic
6 181 acid/acetate buffer. For analysis using the comparative method, the samples were prepared at
7 182 three-fold greater dilutions with deionized water.
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14 2.3. Equipment

15 185 Diffuse reflectance measurements were made using a portable spectrophotometer
16 186 (USB2000, Ocean Optics), with the aid of OOIBase32 software (Ocean Optics). The
17 187 spectrophotometer was coupled to an integrating sphere using an optical fiber.

18 188 The comparative method employed a Shimadzu UFLC-20A HPLC system with DAD
19 189 detector¹¹.

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21 2.4. Methodology

22 192 In the proposed method, a 20 μL aliquot of the sample or standard solution was spotted
23 193 onto the center of the filter paper using a micropipette fixed in a holder, according to the
24 194 procedure described previously²¹, and dried at ambient temperature, followed by addition of
25 195 two 10 μL aliquots of acid buffer and further drying for about 10 min. Diffuse reflectance
26 196 measurements of Amaranth were then performed at a wavelength of 530 nm.
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37 2.5. Study of matrix interferences

38 199 Evaluation of matrix interferences was conducted using standard addition and recovery
39 200 tests. The sample matrices were fortified with standard solutions at levels between 50% and
40 201 250%, followed by determination using diffuse reflectance spectroscopy.
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46 2.6. Comparative methodology

47 204 The Amaranth dye was extracted from the samples using natural wool, with heating on a
48 205 hotplate (Corning), as described in the literature³⁴. There is no generally accepted standard
49 206 procedure for the extraction of azo dyes from food products¹⁹. In the present study, natural
50 207 wool was selected for dye extraction because it was readily available, inexpensive, and could
51 208 be reused several times after washing. An aliquot of sample was transferred quantitatively to a
52 209 100 mL beaker, together with a 15 cm length of natural wool thread that had been pretreated
53 210 previously³⁴. Acetic acid solution (0.05 mol L⁻¹) was then added to give a final volume of 20
54 211 mL. The system was heated to boiling for 3 min. The wool was then removed and washed
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2 212 with two portions of cold deionized water. The washed wool was transferred to another 100
3 213 mL beaker, to which was added about 15 mL of 10% ammonium hydroxide solution. The
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5 214 system was boiled for 3 min and the resulting solution was transferred to a 100 mL beaker.
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7 215 The wool was washed two more times with hot 10% NH₄OH solution, and the alkaline
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9 216 solutions were combined in another 100 mL beaker. This solution was carefully evaporated to
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11 217 10 mL, then cooled and transferred to a 25 mL volumetric flask, and the final volume was
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13 218 made up with deionized water (at room temperature).

14 219 Analysis by the comparative HPLC method was performed as described in the
15 220 literature¹¹. The experimental conditions were: C₁₈ column (250 mm x 4.6 mm x 5 μm) with
16 221 an internal C₁₈ guard column; 0.1 mol L⁻¹ ammonium acetate (pH 6.9) as mobile phase A; a
17 222 mixture of methanol and acetonitrile (90:10, v/v) as mobile phase B; isocratic elution with 8%
18 223 of mobile phase A; run time of 6 min; flow rate of 1.0 mL min⁻¹; injection volume of 20 μL;
19 224 DAD detector with a fixed wavelength of 520 nm; column temperature of 35 °C.
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25 226 3. Results and Discussion

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27 227 Reproducible quantitative analysis by reflectance measurements using a paper platform
28 228 requires consideration of several factors that can influence the homogeneity and intensity of
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30 229 the spot test reaction.

31 230 According to Wendlant and Hecht³⁵, the color of the spot test should be uniform over
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33 231 the entire surface in order to ensure reproducible reflectance measurements. Here,
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35 232 consideration was made of important parameters described previously for spot test
36 233 reactions^{36,37}, such as the rate of reagent addition, the quality of the filter paper, pH, and the
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38 234 volume of solution added. All these details are important for the uniformity of the color spot
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40 235 test. Investigations were carried out to establish the most favorable conditions for the spot test
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42 236 reaction on the filter paper, in order to achieve maximum color development at 530 nm.

43 237 The solutions were spotted onto the center of the filter paper using a micropipette fixed
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45 238 in a holder, according to the procedure described previously (section 2.4). The effects of pH
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47 239 and volume of acid buffer solution on the color intensity and uniformity of the spot test were
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49 240 optimized in univariate mode.
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51 241 52 242 3.1. Evaluation of pH and volume

53 243 Tests were first performed to determine the most suitable pH for the measurements,
54 244 because due to the presence of sulfonic acid groups in Amanranth dye, the spot shape and
55 245 analytical response depend on pH. For analysis in acid solution, the selected buffer was acetic
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57 246 acid/sodium acetate with a measured pH of 4.3, while for analysis in alkaline solution the
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2 247 buffer was ammonia/ammonium with a measured pH of 8.9. Analyses were also made using
3 248 deionized water with a measured pH of 6.9.

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5 249 The results (Table 2) showed that the highest absorbance was achieved at alkaline pH.
6 250 This was expected, because for the analyte structure shown in Figure 1, the dye is completely
7 251 deprotonated at alkaline pH, which maximizes the resonance between the electrons of the
8 252 molecule, hence increasing the absorbance. Lower absorbance was expected in an acid
9 253 solution, due to less effective resonance. However, the dye was more protonated and therefore
10 254 less polar, and it was less efficiently eluted on the filter paper by the aqueous solution (a polar
11 255 mobile phase). This resulted in the formation of a smaller stain that was more intensely
12 256 concentrated in the center of the spot, so the absorbance was higher than expected in acid
13 257 medium.
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22 259 [Insert Table 2]
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25 261 From the results described above, it was expected that alkaline pH would be most
26 262 suitable for the analyses. However, in the currant syrup samples, Amaranth was present
27 263 together with Caramel IV natural coloring, which has a brown color that interfered in the
28 264 determination of the red-colored artificial dye. It would therefore be necessary to perform a
29 265 separation of the dyes, keeping Amaranth in the center of the spot and Caramel IV at the
30 266 edges of the spot.

31 267 For these reasons, acid pH was chosen for the determinations, because due to the lower
32 268 polarity of Amaranth in an acid solution, it was retained in the center of the spot, while the
33 269 Caramel IV was more easily eluted into the solid support (paper).

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35 270 In order to improve the separation of the two dyes, after application of the sample, two
36 271 consecutive 10 μ L aliquots of acid buffer were added so that the Caramel IV was eluted to the
37 272 edges of the stain, while the Amaranth dye remained retained in the center of the spot. The
38 273 difference between the samples with and without the buffer elution can be seen in Figure 2.
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48 275 [Insert Figure 2]
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51 277 3.2. Analytical curve, limit of detection (LOD), and limit of quantification (LOQ)

52 278 In reflectance analysis, the optical density for reflectance measurements is described by
53 279 $A_R = -\log T_R$, analogous to absorbance³⁸. The analytical curve was constructed using
54 280 Amaranth standard solutions in a concentration range from 1.00×10^{-5} to 5.00×10^{-4} mol L⁻¹.
55 281 A linear relationship was observed between A_R and $[\text{Amaranth}]^{1/2}$ (Figure 3), described by A_R
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2 282 = $-0.0176 + 14.556 [\text{Amaranth}]^{1/2}$, with a correlation coefficient (R^2) value of 0.999 indicating
3 283 an excellent linear relation. The LOD and LOQ values, determined according to IUPAC
4 284 recommendations³⁹, were 1.13×10^{-6} and 1.25×10^{-5} mol L⁻¹, respectively.
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8 286 [Insert Figure 3]
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11 288 3.3. Study of matrix interferences

12 289 Possible matrix interferences were investigated by standard addition and recovery tests,
13 290 with fortification of the samples with Amaranth standards at levels ranging from 50% to
14 291 250%. The recoveries obtained were between 90.5 and 98.8% for currant syrup, 90.1 to
15 292 99.4% for ice cream liquid base, and 95.5 to 103% for gelatin. These data indicated that the
16 293 compositions of the three commercial products did not significantly interfere in the analysis,
17 294 so sample clean-up steps were not required.
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21 296 3.4. Determination of Amaranth dye in foodstuff samples

22 297 The proposed method was applied using six commercial samples: four currant syrups (A-
23 298 D), one ice cream liquid base (E), and one gelatin sample (F). The results were compared with
24 299 those obtained by the comparative method¹¹. Statistical analysis using the Student's t-test
25 300 showed that there was no significant difference between the results obtained using the two
26 301 methods (Table 3).
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51 305 Among the samples analyzed, it was noted that currant syrup samples A and D showed
52 306 Amaranth dye contents above the limit permitted by Brazilian law. The other samples
53 307 presented Amaranth dye contents below the permitted limit.
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308 309 3.5. Performance of the proposed method for Amaranth determination

310 310 Compared with other methodologies previously reported in the literature for Amaranth
311 311 assays (Table 4), the proposed reflectometric method showed lower sensitivity. Nevertheless,
312 312 considering the quantities of Amaranth present in commercial products sold in Brazil, the
313 313 proposed method is adequately sensitive for the determination of this analyte in such samples
314 314 (Table 3).
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315 315 Regarding dye extraction, the proposed method does not require a sample clean-up step
316 316 and the separation of Caramel IV colorant (an interferent present in some samples) is made at

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2 317 the moment of application to the paper, only requiring elution with two 10 μ L aliquots of acid
3 318 buffer.

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5 319 The main advantage of this new methodology is the absence of the use of organic
6 320 solvents harmful to health and the environment, as well as the low cost of the equipment
7 321 used in the determinations, compared to the operating costs of the equipment used in other
8 322 methodologies.

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14 324 [Insert Table 4]

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16 17 326 **4. Conclusions**

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19 327 This study demonstrates the feasibility of employing diffuse reflectance spectroscopy
20 328 coupled to a spot test on a filter paper support for the assay of Amaranth dye in food samples.
21 329 The proposed method was applied to different types of samples and showed good
22 330 performance for the analysis of Amaranth contained in foods. Compared to the methodologies
23 331 generally used, this new method is much faster, simpler, avoids the use of organic solvents,
24 332 and is more environmentally friendly, with minimal reagent use and waste generation. The
25 333 sensitivity of the method is sufficient to quantify the analyte in the types of samples tested.
26 334 This new technique is performed in aqueous medium, and no sample pretreatment steps or
27 335 clean-up steps are required (except dilution or solubilization), making it simpler and more
28 336 practical than other methods.

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31 339 **Acknowledgements**

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455 **Table 1** - Analytical methodologies for the determination of Amaranth in foods and
 456 beverages.

Matrix	Extraction procedure	Analytical Method	Observations	Ref.
Fizzy drinks	No extraction procedure involved	Spectrophotometry	Uses multivariate calibration method, acid buffer, and ethanol	7
Fruit drink	No extraction procedure involved	Square wave stripping voltammetry	Uses modified electrodes with graphene oxide	8
Not applied to real samples	Not applied	Fluorescence spectrometry	Requires 45 min for measurements	4
Fruit juice powders, lollipops, and hard and soft chewable treats	Hard samples were triturated, heated at 40 °C, diluted, and filtered through 0.45 µm membranes. Soft samples were diluted, vortexed, and centrifuged	Capillary zone electrophoresis method with UV/Vis detector	Uses acetonitrile, tetraborate, and surfactant	9
Soft drinks	Samples were homogenized and filtered through 0.45 µm membranes	HPLC with UV/Vis detector	Uses methanol as mobile phase and second order algorithms to quantify the analytes	10
Beverages	Performed based on the modified Chinese official analytical method ¹⁶	HPLC with UV/Vis detector	Uses acetonitrile as mobile phase	11
Carbonated soft drinks	Samples were diluted with water and degassed in an ultrasonic bath. Amaranth dye was extracted using C ₁₈ SPE with isopropyl alcohol that was evaporated and filtered through 0.45 µm cellulose membranes	Dye identification by thin layer chromatography and quantification by HPLC with UV/Vis detector	Uses isopropyl alcohol and methanol as mobile phase in chromatographic identification and quantification, and in the extraction procedure	12
Beverages and solid matrices such as meat, cakes, and fruit	Beverage samples were diluted (1:1) with deionized water and centrifuged. Water-ethanol solutions were added to solid samples that were then homogenized, shaken, and centrifuged. The dye was extracted by polyamide SPE. The final extract was made up with methanol/ammonia solution	HPLC with UV/Vis detector	Uses acetonitrile as mobile phase and ethanol and methanol in the extraction procedure	13
Beverages, syrup, and chewing gum	Beverage samples were degassed or heated. All samples were evaporated and adjusted to pH 3. Syrup and chewing gum samples were also centrifuged and filtered through 0.45 µm nylon membranes. Amaranth dye was then extracted in a polyamide column, evaporated, and filtered through a 0.22 µm filter	HPLC with UV/Vis detector	Uses methanol and acetonitrile as mobile phase and ethanol in the extraction procedure	14
Sugar and gummy confectionary, ice-cream, and chocolate sweets	Samples were homogenized and solubilized with water and acetonitrile, or extracted with aqueous/organic phases and centrifuged. Amaranth dye was then extracted using SPE with ethanol and ammonia	HPLC - electrospray ionization-tandem mass spectrometry	Uses dry ice, liquid nitrogen, acetonitrile, hexane, and methanol in sample preparation. Mobile phase consists of acetonitrile and aqueous solution	15

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Table 2 - Absorbance measurements (530 nm) at different pHs.

pH	Absorbance (A_R) ^a
4.3	0.483±0.009
6.1	0.419±0.012
8.9	0.536±0.021

^a Average of three determinations.

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Table 3 - Determination of Amaranth dye in food samples.

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Sample	Concentration of Amaranth ^a (proposed method)	Concentration of Amaranth ^a (comparative method ¹¹)	Calculated t ^b
A ^c	0.0053±0.0003	0.0053±0.0001	0.323
B ^c	0.0017±0.0001	0.0015±0.0001	4.252
C ^c	0.0024±0.0001	0.0024±0.0001	0.043
D ^c	0.0061±0.0001	0.0062±0.0001	0.666
E ^d	0.0025±0.0001	0.0023±0.0001	2.790
F ^e	0.0043±0.0003	0.0045±0.0001	1.704

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^aResults expressed in g(dye)/100 mL of product ready for consumption.

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^bTabulated Student's t-value equal to 4.303 for two degrees of freedom and a confidence interval of 95%.

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^c Currant syrups;

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^d ice cream liquid base;

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^e gelatin sample.

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515 **Table 4** – Comparison of analytical performances of the proposed method and previously
 516 reported methodologies for the determination of Amaranth dye in different matrices.
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Analytical Method	Linear range	LOD	LOQ	Ref.
Spectrophotometry	$3.3 \times 10^{-6} - 5.3 \times 10^{-5} \text{ mol L}^{-1}$	-	-	7
Square wave stripping voltammetry	$5 \times 10^{-10} - 4 \times 10^{-6} \text{ mol L}^{-1}$	$1.0 \times 10^{-8} \text{ mol L}^{-1}$	-	8
Fluorescence spectrometry	$1 \times 10^{-7} - 1 \times 10^{-3} \text{ mol L}^{-1}$	$3.27 \times 10^{-7} \text{ mol L}^{-1}$	-	4
Capillary zone electrophoresis with UV/Vis detector	-	$7.78 \times 10^{-7} - 3.80 \times 10^{-6} \text{ mol L}^{-1}$	-	9
HPLC with UV/Vis detector	$8.27 \times 10^{-8} - 4.96 \times 10^{-6} \text{ mol L}^{-1}$	-	-	10
HPLC with UV/Vis detector	$1.65 \times 10^{-7} - 4.91 \times 10^{-4} \text{ mol L}^{-1}$	$4.30 \times 10^{-8} \text{ mol L}^{-1}$	$1.42 \times 10^{-7} \text{ mol L}^{-1}$	11
Dye identification by thin layer chromatography and quantification by HPLC with UV/Vis detector	$4.96 \times 10^{-7} - 5.96 \times 10^{-6} \text{ mol L}^{-1}$	$6.62 \times 10^{-8} \text{ mol L}^{-1}$	$1.49 \times 10^{-7} \text{ mol L}^{-1}$	12
HPLC with UV/Vis detector	$1.65 \times 10^{-6} - 1.65 \times 10^{-4} \text{ mol L}^{-1}$	-	-	13
HPLC with UV/Vis detector	$7.44 \times 10^{-8} - 2.98 \times 10^{-5} \text{ mol L}^{-1}$	$1.49 \times 10^{-8} \text{ mol L}^{-1}$	$7.44 \times 10^{-8} \text{ mol L}^{-1}$	14
HPLC - electrospray ionization-tandem mass spectrometry	$1.65 \times 10^{-5} - 1.65 \times 10^{-4} \text{ mol L}^{-1}$	-	-	15
Diffuse reflectance spectroscopy	$1.00 \times 10^{-5} - 5.00 \times 10^{-4} \text{ mol L}^{-1}$	$1.13 \times 10^{-6} \text{ mol L}^{-1}$	$1.25 \times 10^{-5} \text{ mol L}^{-1}$	This work

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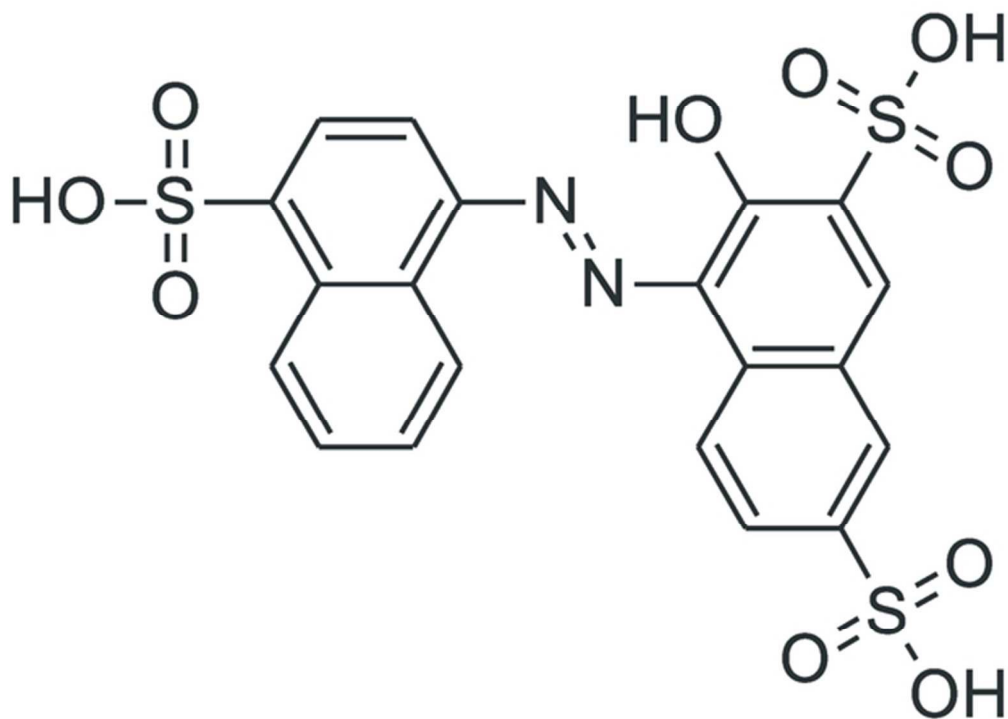


Figure 1 – Structural formula of Amaranth dye.
52x38mm (300 x 300 DPI)

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Figure 2 – Spot tests without elution (left) and with elution using two 10 μ L aliquots of acid buffer (right).
38x18mm (300 x 300 DPI)

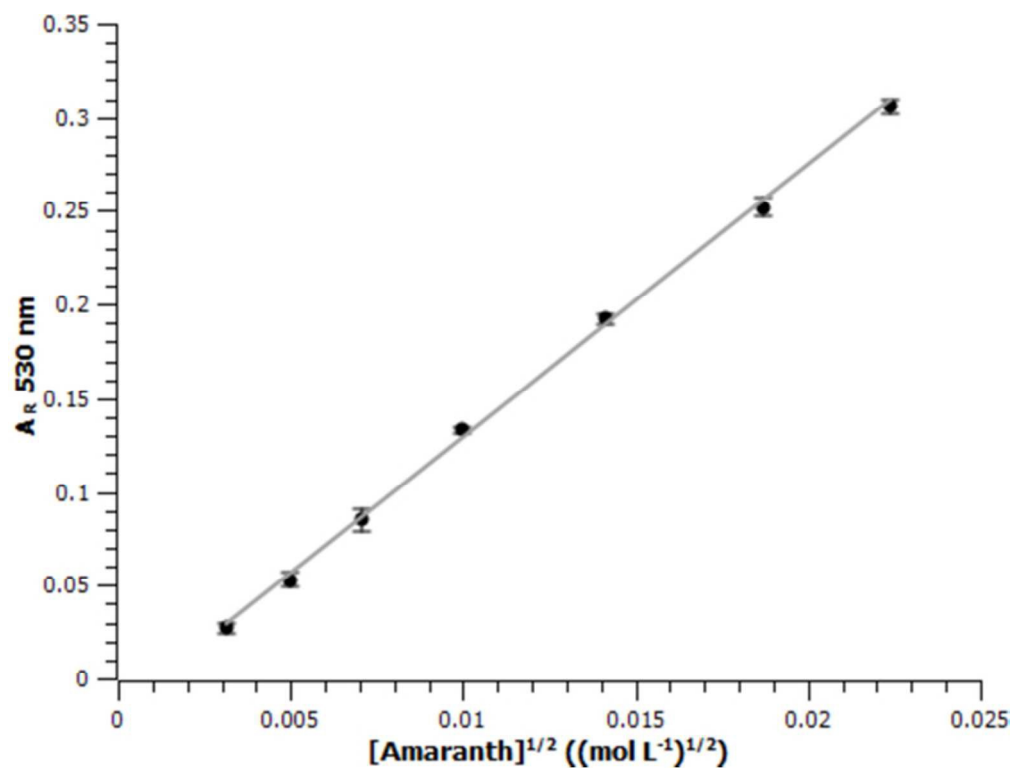
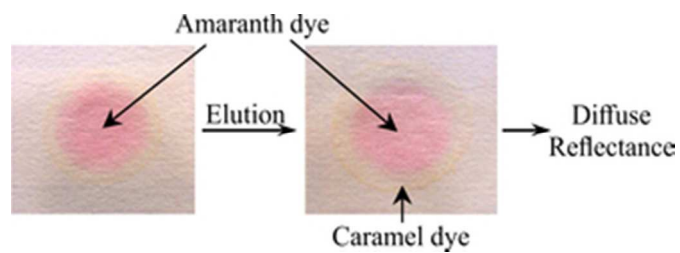


Figure 3 – Analytical curve of Amaranth dye.
54x40mm (300 x 300 DPI)



A green analytical methodology was developed employing diffuse reflectance spectroscopy for analysis of Amaranth in foodstuffs without clean-up steps.
28x9mm (300 x 300 DPI)