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Efficient separation of boron using solid-phase extraction for boron isotope analysis by MC-ICP-MS

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Abstract In nature, boron presents a large range of isotopic compositions (up to 150‰), making it as one of powerful geochemical tracers. How to improve the separation and purification procedures of boron in complex matrices and low trace boron contents is a challenge to obtain high-precision and accurate boron isotope ratios. A method of ion exchange using solid-phase extraction (SPE) for efficient separation of boron from samples with low boron contents was developed for determining boron isotopes by MC-ICP-MS. The results showed that the total amount of residual boron in solution after the ion exchange decreased as the vacuum pressure decreased, from 60 μg at a vacuum pressure of 0.09 MPa to 0 at a vacuum pressure of 0.04 MPa. When vacuum pressure was between 0.008 to 0.04 MPa, boron was not detected in the solution. The flow rate of solution increased as the vacuum pressure increased, from 50 $\mu\text{L}/\text{min}$ at a vacuum pressure of 0.008 MPa to 1358 $\mu\text{L}/\text{min}$ at a vacuum pressure of 0.09 MPa, and the volume of eluent required increased from 300 μl at 0.008 MPa to 600 μl at 0.04 MPa. Then the vacuum pressure was recommend below 0.04 MPa based on these results. The $\delta^{11}\text{B}$ values of NBS 951 after chemically treatment using the SPE were between -0.014 ‰ and 0.016 ‰. Using this procedure, boron in river water, rainwater and seawater samples was separated and analyzed their B isotope compositions by MC-ICP-MS. The accuracy and precision of our method was assessed by comparing measured these samples $\delta^{11}\text{B}$ values to published results using positive ion thermal ionization mass spectrometry. The improved efficient

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3 separation of boron with a low boron content using SPE is applicable to a wide range
4 of boron isotopic separation applications.
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6 **Keywords:** separation, boron, ion exchange, solid phase extraction, MC-ICP-MS
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10 11 **1. Introduction**

12 Boron has two stable isotopes, ^{10}B (19.9 %) and ^{11}B (80.1%) ¹. The large
13 relative mass difference between the two isotopes results in significant boron isotopic
14 fractionation in nature, ranging from -70‰ to +75‰ ². In addition, boron has only a
15 single valence and no redox reactions in nature. These characteristics make B isotopes
16 useful for sensitive tracer applications, including the interactions between fluids and
17 minerals from the surface to the mantle ³⁻⁹.
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20 With the development and improvement of boron isotopes theory and isotope
21 analysis technology, the separation and purification of boron isotope with complex
22 matrices and low trace boron contents continue to improve, satisfying the
23 requirements for high-precision and accurate measurement of boron isotope ratios.
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26 Before each boron isotope analysis by the mass spectrometry, the samples were
27 chemically purified to avoid a matrix effects. The extraction of boron from aqueous
28 samples is commonly accomplished using the ion exchange resin Amberlite IRA 743
29 ¹⁰⁻¹⁵. A typical volume of 1 ml of resin is used for the extraction of a few micrograms
30 of boron. With the development of boron isotope testing technology, the amount of
31 boron required becomes increasingly smaller, along with corresponding reductions in
32 the size of the ion exchange column and the amount of resin. The amount of resin now
33 required is approximately 50 μl . In this case, the solution separated was unlikely to
34 pass through the ion exchange resin by autogenous gravity. Thus, the use of a
35 peristaltic pump coupled with an ion exchange micro-column for extraction of boron
36 was developed ¹⁶⁻¹⁹. The emergence of this method significantly expanded the scope
37 of application of boron isotopes. However, with the experiment, it was found that the
38 PVC tubing on the peristaltic pump could be resulting in isotopic shifts derived from
39 pre-treatments between different samples, although the nitric acid and pure water
40 were used to wash the tubes.
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54 The Solid-phase extraction (SPE) procedures is based upon liquid - solid phase
55 chromatography theory. It is a method to enrichment, separation and purification
56 sample using selective adsorption and selective elution. It is a physical extraction
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3 including liquid and solid phase process²⁰⁻²¹.

4 The main objective of this study is to improve the efficient separation of boron
5 from rainwater with a low boron content using SPE techniques and isotope analysis
6 by MC-ICP-MS. The factors that may affect the separation efficiency and thereby
7 affect the accuracy of isotope ratio include the pump pressure (affecting the
8 proportion of recovered boron), velocity of flow, elution volume, and the $\delta^{11}\text{B}$ values
9 of the NBS 951 after chemically treatment by SPE, and these factors were
10 investigated to obtain optimum conditions. The present method is applicable to a wide
11 range of boron isotopic separation applications with low boron content.
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19 **2. Instruments and reagents**

20 *2.1 Instrumentation*

21 Boron contents were measured on a PE ICP-MS (Perkin Elmer-Nexion 300D,
22 PerkinElmer Corporation, USA) at the Division of Chemical Metrology & Analytical
23 Science, National Institute of Metrology and the State Key Laboratory of Loess and
24 Quaternary Geology, Institute of Earth Environment in Xi'an, Chinese Academy of
25 Sciences (IEECAS). The machine was fitted with a PFA concentric nebulizer and a
26 quartz double-pass spray chamber. Nickel sampler and skimmer cones were used.
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33 Isotopic measurements were performed on a NEPTUNE Plus MC-ICP-MS
34 (Thermo Fisher Scientific, Germany) at the State Key Laboratory of Loess and
35 Quaternary Geology, Institute of Earth Environment in Xi'an, Chinese Academy of
36 Sciences (IEECAS). This instrument is a double-focusing magnetic sector instrument
37 with variable dispersion (17%) ion optics. Nine Faraday cups are installed on the
38 instrument, with eight of them on two sides of the center cup.
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43 A designed SPE system was used to separate boron isotope (Fig. 1). The
44 equipment included three primary sections: a SPE device, an ion exchange column,
45 and auxiliary equipment. The SPE device consists of four components: a lid cover
46 (Fig. 1A-1), an air chamber (Fig. 1A-2), a pressure gauge (Fig. 1A-3), and a vacuum
47 port with gauge that is used to control the vacuum applied to the chamber (Fig. 1A-4).
48 The ion exchange column was a PFA mini-column (Savillex, I.D. = 2.4 mm) (Fig.
49 1A-a). Auxiliary equipment included a waste tank (Fig. 1A-b), a sample collection
50 tube (Fig. 1B-c), and the bracket for the sample tube (Fig. 1B-d). The height of the
51 apparatus was 15 cm, and the diameter of it was 20 cm. The SPE device was made
52 using transparent poly (methyl methacrylate) (PMMA). PTFE Thread Seal Tape was
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3 used for sealing of columns.
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6 7 2.2 Reagents

8 Nitric acid (HNO₃, guaranteed reagent (GR)), acetic acid, sodium acetate,
9 NH₃•H₂O and ultrapure water (18.2 M Ω) were utilized in the study.
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11 The standard material for the B isotope analysis, NBS951, was obtained from the
12 National Institute of Standard and Technology (NIST, 100 Bureau Dr., Gaithersburg,
13 MD 20899, USA). The H₂O used in the experiment was purified with a Milli-Q
14 system at a resistance of 18.2 MΩ. The HNO₃ and NH₃•H₂O used in the experiment
15 was purified with a DST-1000 sub-boiling distillation device (Savillex Co., 10321
16 West 70th Street Eden Prairie, MN 55344-3446, USA). All experiments were
17 performed in an ultra-clean chemical laboratory.
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24 25 3. Experimental methods

26 27 3.1 Separation of B with an ion-exchange process

28 B in samples was separated from other cations using SPE. The Amberlite
29 IRA-743 B-selective resin (Sigma Co.) was crushed to 100-200 mesh^{18, 22, 23}. A resin
30 volume of 50 μL was packed in a PFA mini-column (Savillex, I.D. = 2.4 mm) and the
31 flow rate was controlled at approximately 50 μl min⁻¹ by a vacuum pumping system.
32 The detailed methods of the experiment are listed Table 1²⁴.
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38 39 3.2 The factors affect the separation efficiency

40 In this paper, the pump pressure (affecting the separation efficiency of boron),
41 elution volume and the δ¹¹B values of the NBS 951 after chemically treatment by SPE
42 experiments were carried out.
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45 3.2.1 The effect of pump pressure on the separation efficiency of boron

46 To study the influence of pressure on the separation efficiency of boron using
47 Amberlite IRA-743 B-selective resin, a series of boric acid solutions, containing the
48 same boron concentration (500 μg), was passed through the column at different
49 pressures (from 0.008 to 0.09 Mpa). During the experiment, the load sample was
50 sampled at an interval of 50 μl. The solution passed from the resin which selectively
51 adsorbed B was held in a container, and the boron concentration in solution was
52 analyzed by ICP-MS. The boron in solution was calculated as the proportion of
53 recovered boron.
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3.2.2 *The effect of pump pressure on the elution volume*

Ion exchange efficiency was controlled by the vacuum pressure. The volume of elution solution was also susceptible to the vacuum pressure. To study the impact of pressure on elution volume, a series of boric acid solutions, containing the same boron concentration was adsorbed by Amberlite IRA-743 B-selective resin. Then, the boron in the resin was eluted with 2% HNO₃ at a different pressure (from 0.008 to 0.04 Mpa). During the experiment, the eluted solution was sampled at an interval of 50 µl. The boron concentration was analyzed by ICP-MS.

3.3 *Measurements of the B concentrations and isotope ratios*

The elemental analysis of B was performed using a PerkinElmer NexIon 300D quadrupole ICP-MS equipped with a SC Fast peristaltic pump. The system was operated in standard mode, monitoring isotopes m/z 10 and 11 for B with a dwell time of 50 ms and integration time of 1 s. The quantification was performed by external calibration with boron standards for ICP (Sigma-Aldrich). The reported values were the average result of 5 measurements.

All B isotope measurements were performed on a NEPTUNE Plus MC-ICP-MS (Thermo Fisher Scientific, Germany), which enables a static measurement of m/z 10 and m/z 11 on Faraday cups^{17-19, 25, 26}. The operating parameters are given in Table 2. The total procedural blanks from the ion-exchange procedure is in the range of 0.38 ± 0.04ng (2RSD) as determined by ID-MS. The average signal intensity of ¹¹B was 0.7 V.

4. Results and discussion

4.1 *The effect of pump pressure on the separation efficiency of boron*

To study the influence of pressure on the separation efficiency of boron, the boron in solution passed from the resin was analyzed by ICP-MS. The total amount of residual boron in solution after the ion exchange was described in Fig. 2. The results show that the total amount of residual boron in solution decreased as the vacuum pressure decreased, from 60µg at a vacuum pressure of 0.09 MPa to 0 at a vacuum pressure of 0.04 MPa. When vacuum pressure was between 0.008 to 0.04 MPa, boron was not detected in the solution. This result was indicated that the boron in the loaded samples was completely adsorbed by resin at this time. The residence time of the sample loaded was associated with vacuum pressure, if the vacuum pressure was higher, the residence time of the loaded sample was shorter, and the B in the solution

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3 was not adsorbed by the resin and it was taken away. Figure 2 also shows that the
4 flow rate of solution was correlated with vacuum pressure. The flow rate of solution
5 increased as the vacuum pressure increased, from 50 $\mu\text{l}/\text{min}$ at a vacuum pressure of
6 0.008 MPa to 1358 $\mu\text{l}/\text{min}$ at a vacuum pressure of 0.09 MPa. Therefore, from what
7 has been discussed above, the pump pressure should be less than ≤ 0.04 MPa, where
8 the B was completely adsorbed by the B-selective resin in our experiment.

13 4.2 The effect of pump pressure on elution volume

14 Pump pressure not only affected the separation efficiency, also affected the elution
15 efficiency. From Figure. 3, it can be observed that the volume of elution was larger
16 when the vacuum pressure was larger. The volume of eluent was increased as
17 required from 300 μl at 0.008 MPa to 600 μl at 0.04 MPa.

18 B (OH) $_4^-$ was adsorbed by Amberlite IRA-743 resin, and it was difficult to eluted
19 by alkali. However, boron could be eluted by any acid solution from the resin due to
20 the B (OH) $_4^-$ would be converted to B (OH) $_3$ which did not adsorbed by resin. When
21 the vacuum pressure was higher, HNO $_3$ was outflowed quickly through the resin
22 column and did not have enough time to exchange boron. At this circumstances, the
23 boron was completely eluted need more HNO $_3$. In contrast, HNO $_3$ had adequate time
24 to exchanged boron adsorbed on resin at the small pressure pump.

34 4.3 The $\delta^{11}\text{B}$ values of the NBS 951 and seawater after chemical treatment using ion 35 exchange SPE

36 Boron isotope fractionation was detected when B was not completely recovered
37 in the process of separation and purification. During the elution process, ^{11}B
38 preferentially leached out, and ^{10}B tended to be retained in the resin. Therefore, the
39 elution process will yield a higher $^{11}\text{B} / ^{10}\text{B}$ ratio than the actual value when B is not
40 completely recovered. To test whether the process of ion exchange SPE produces
41 isotopic fractionation, the isotope standard reference material of NBS951 and ten 10- μl
42 and ten 20- μl aliquots of South China Sea surface water seawater was used in ion
43 exchange SPE processing. The pump pressure was fixed at 0.04 MPa, and the elution
44 volume was 1000 μl . The $\delta^{11}\text{B}$ of NBS 951 and seawater that was chemically treated
45 using ion exchange SPE was determined by MC-ICP-MS.

46 Fig. 4 illustrated that the results of the $\delta^{11}\text{B}$ of NBS 951 chemically treated using
47 ion exchange SPE. The $\delta^{11}\text{B}$ values were between -0.014 ‰ - and 0.016 ‰, indicating
48 that the process did not produce significant isotope fractionation.
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3 Boron concentrations and $\delta^{11}\text{B}$ value of seawater was uniform in the open ocean,
4 with values of 4.5 ppm and 39.6 ‰, respectively. Therefore, seawater was commonly
5 used as an interlaboratory standard. The average ($n = 5$) $\delta^{11}\text{B}$ values of 10- μl and
6 20- μl samples were $39.42 \pm 0.13\text{‰}$ and $39.67 \pm 0.10\text{‰}$, respectively. The accuracy
7 and precision of our method was assessed by comparing measured seawater $\delta^{11}\text{B}$
8 values to other published results.²³

9 10 11 12 13 *4.4 Boron isotope measurements of river water and rainwater separation using ion* 14 *exchange SPE*

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16 The boron concentrations of BuHa river water and QingHai rainwater was
17 roughly 100 $\mu\text{g/ml}$ and 5 $\mu\text{g/ml}$, respectively. Then the 1500 μl river water and 20000
18 μl rainwater samples was separated using ion exchange SPE, and the B isotope
19 compositions were analyzed by MC-ICP-MS. The measured $\delta^{11}\text{B}$ values of these
20 samples were given in table 3.

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22 Positive ion thermal ionization mass spectrometry (PTIMS) is the most widely
23 used mass spectrometric technique for determining boron isotope ratios due to its
24 inherent capability of providing high-precision isotope ratios. As is clearly shown in
25 the table that the accuracy and precision of our method was assessed by comparing
26 measured these samples $\delta^{11}\text{B}$ values to published results using PTIMS. It is indicated
27 that our new procedure can be to obtain precise and accurate B isotope compositions
28 for low boron waters.

29 30 31 32 33 34 35 36 37 38 **5. Conclusions**

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40 Herein, we present here a method to improve separation of boron from samples
41 using SPE technique and isotope analysis by MC-ICP-MS. It can be efficiently
42 separate more than 10,000 μl of solution with a low boron content. The present
43 technique will extend the application of boron isotope analysis to boron-poor natural
44 samples, including rivers, rainwater and other natural samples.

45 46 47 48 49 50 **Acknowledgements**

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52 This work was supported by the National Natural Science Foundation of China
53 (Nos. 41573013, U1407109 and 41103008), “Key Program” of the West Light
54 Foundation of Chinese Academy of Sciences (29Y42904101) and by Natural Science
55 Fund of Shaanxi Province (2015JM4143).

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Table 1. Columns for B Separations using Amberlite IRA 743 resin.

Stage	Column Procedure	Reagent	illustrate
1	Pretreat Sample		Fig. 1A
2	Condition Column	2% HNO ₃ (100 μL × 4)	Fig. 1A
		Milli-Q water (100 μL × 4)	Fig. 1A
		Acetic buffer (100 μL × 4)	Fig. 1A
		Milli-Q water (100 μL × 4)	Fig. 1A
3	Load Sample	50 μL × 10	Fig. 1A
4	Wash Column	Milli-Q water (50 μL × 4)	Fig. 1A
		Milli-Q water (100 μL × 4)	Fig. 1A
5	elute B	2% HNO ₃ (50 μL × 6)	Fig. 1B
		2% HNO ₃ (100 μL × 4)	Fig. 1B

Table 2. Typical operating parameters for B isotopes measurement on Neptune MC-ICP-MS

Parameter	Value
RF forward power	1280 W
Ar cooling gas	16 L min ⁻¹
Ar auxiliary gas	0.8 L min ⁻¹
Ar sample gas	1.0 L min ⁻¹
Extraction voltage	2000 V
Acceleration voltage	10 kV
Detection system	L3, H3 Faraday cups
Nebulizer	Low-flow PFA microcentric (50μl min ⁻¹)
Spray chamber	47 mm PFA spray chamber
Skimmer cone	High performance skimmer cone
Uptake time	90 s
Number of cycles	20
Integration time	4.194 s
Measurement time	4 min
Rinse time	20min

Table 3. the $\delta^{11}\text{B}$ (‰) of samples measured by MC-ICP-MS (2SE, n=4)

Sample	MC-ICP-MS	TIMS
River water-1	15.17 ± 0.18	15.38 ± 0.02 ²⁷
River water-2	11.21 ± 0.21	11.57 ± 0.03 ²⁷
River water-3	8.47 ± 0.19	8.70 ± 0.04 ²⁷
Rain water-1	13.11 ± 0.13	13.41 ± 0.05 ²⁷
Rain water-2	9.58 ± 0.17	9.72 ± 0.07 ²⁷

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Figure captions

Figure 1. The experimental apparatus of SPE.

Figure 2. The relationship between total amount of residual boron in solution after the ion exchange, velocity of flow and pump pressure.

Figure 3. The relationship between pump pressure and elution volume.

Figure 4. The $\delta^{11}\text{B}$ of NBS 951 with chemically treated using ion exchange SPE

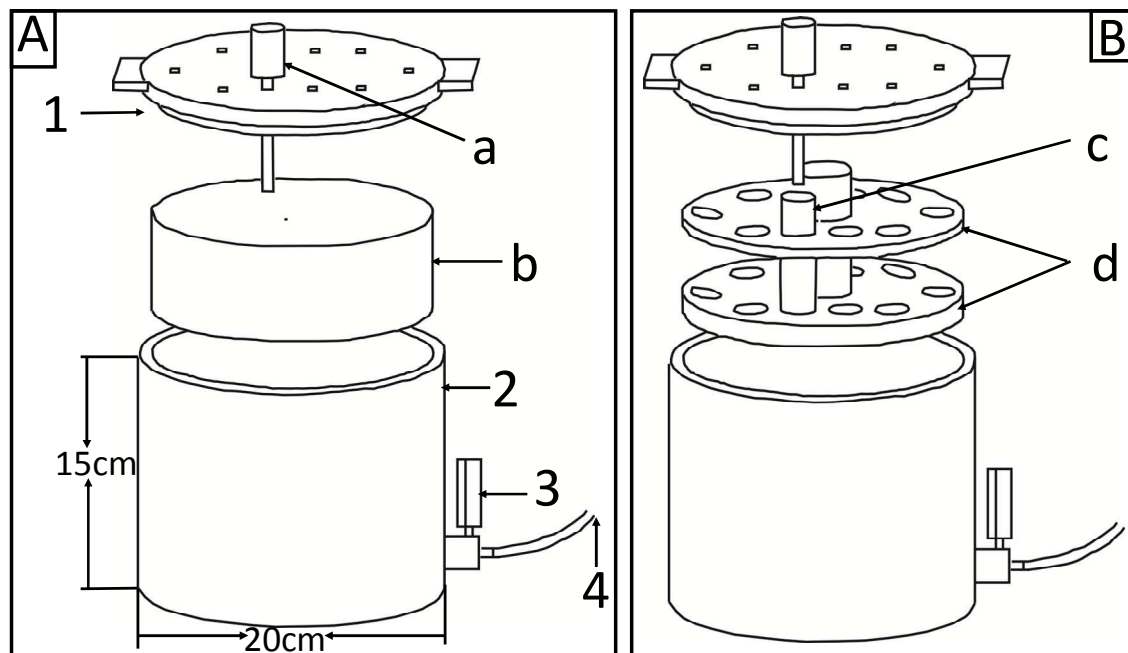


Figure. 1

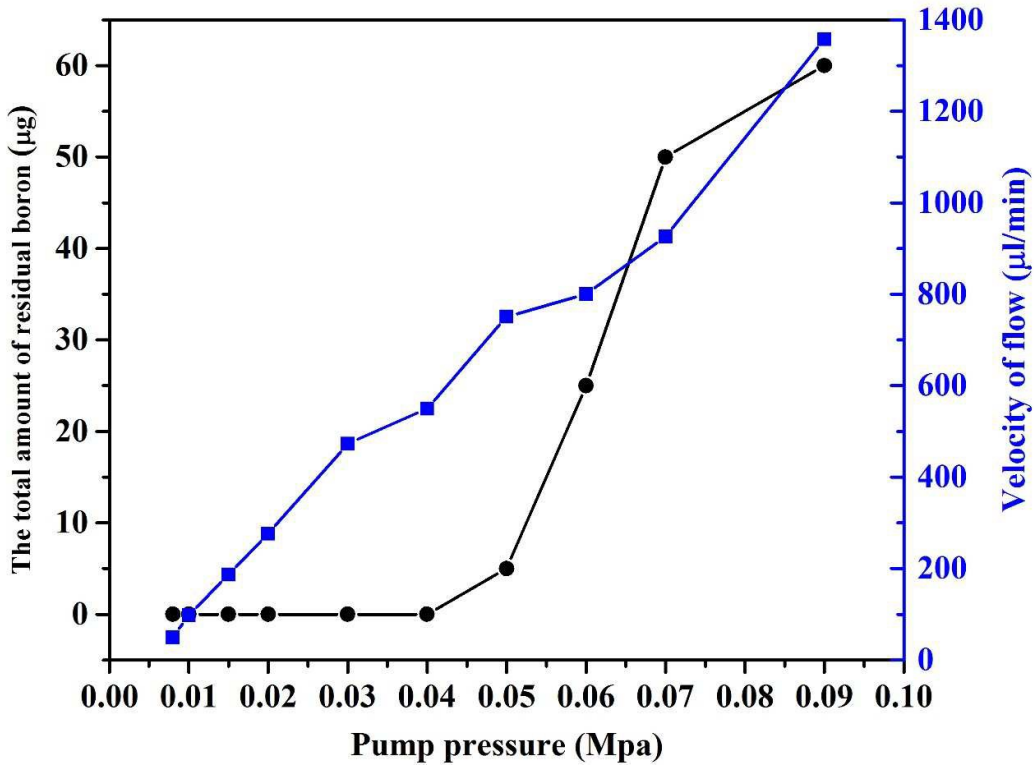


Figure. 2

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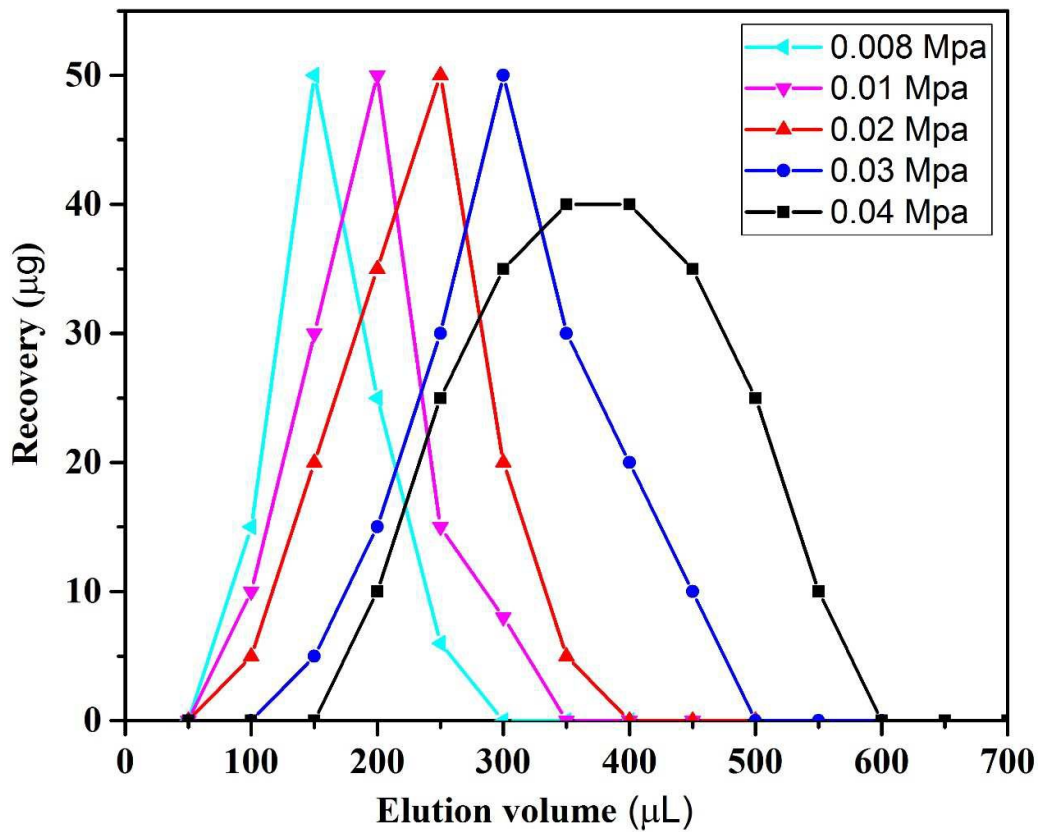


Figure. 3

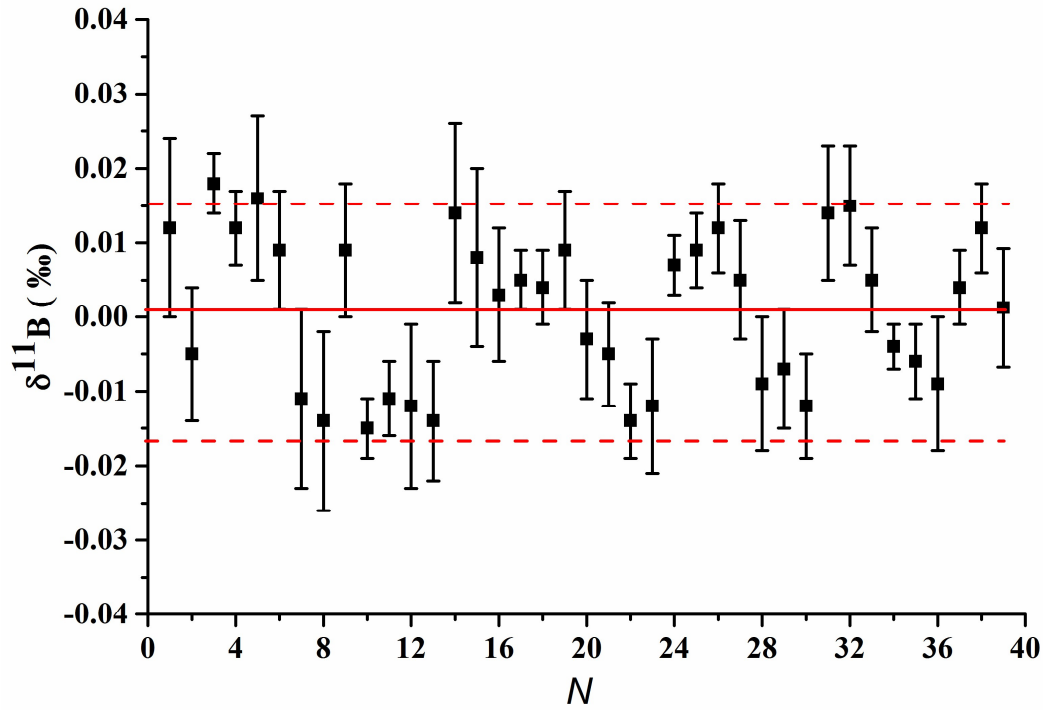


Figure. 4