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2 3	1	Reagent-free and portable detection of <i>Bacillus anthracis</i> spores using a microfluidic incubator
4 5	C	and smarthhone microscope
6 7	2	and smartphone incroscope
8 9 10	3	Janine R. Hutchison* ^a , Rebecca L. Erikson ^b , Allison M. Sheen ^c , Richard M. Ozanich ^a , Ryan T.
11 12	4	Kelly ^{*b}
13 14 15 16 17 18 19 20 21	5	^a Chemical Biological Signatures Science, National Security Directorate, Pacific Northwest
	6	National Laboratory, P.O. Box 999, Richland, Washington 99352.
	7	^b Electronics and Measurement Systems, National Security Directorate, Pacific Northwest
	8	National Laboratory, P.O. Box 999, Richland, Washington 99352.
22 23 24	9	^c Environmental Molecular Sciences Laboratory, Pacific Northwest National Laboratory, P.O.
25 26	10	Box 999, Richland, Washington 99352.
27 28 29	11	*Corresponding Email: Janine.Hutchison@pnnl.gov, Phone: 509-372-6301, Fax: 509-375-2227
30 31	12	*Corresponding Email: <u>Ryan.Kelly@pnnl.gov</u> , Phone: 509-371-6525, Fax: 509-371-6445
32 33	13	
34 35 36	14	Abstract
37 38	15	Bacillus anthracis is the causative agent of anthrax and can be contracted by humans and
39 40 41	16	herbivorous mammals by inhalation, ingestion, or cutaneous exposure to bacterial spores. Due to
42 43	17	its stability and disease potential, B. anthracis is a recognized biothreat agent and robust
44 45	18	detection and viability methods are needed to identify spores from unknown samples. Here we
46 47 48	19	report the use of smartphone-based microscopy (SPM) in combination with a simple microfluidic
49 50	20	incubation device (MID) to detect 50 to 5000 B. anthracis Sterne spores in 3 to 5 hours. This
51 52	21	technique relies on optical monitoring of the conversion of the 1 μ m spores to the filamentous
53 54 55	22	vegetative cells that range from tens to hundreds of micrometers in length. This distinguishing
56 57 58 59 60	23	filament formation is unique to <i>B. anthracis</i> as compared to other members of the <i>Bacillus</i>

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cereus group. A unique feature of this approach is that the sample integrity is maintained, and the vegetative biomass can be removed from the chip for secondary molecular analysis such as PCR. Compared with existing chip-based and rapid viability PCR methods, this new approach reduces assay time by almost half, and is highly sensitive, specific, and cost effective.

29 Introduction

Anthrax is an acute disease caused by the bacterium *Bacillus anthracis* that can be contracted by humans and other animals through ingestion or inhalation of the spores, or by cutaneous introduction through abrasions.¹ While the natural infection of humans and livestock in the United States is rare, anthrax outbreaks are common in many developing countries where effective means of prevention, diagnosis and treatment are lacking. The hardiness of *B. anthracis* - spores can remain viable for decades - and the ability to produce large quantities of the spores in vitro have also led to the use of B. anthracis as an agent of biological warfare and bioterrorism. In a 2001 case of bioterrorism in the United States, B. anthracis-laced letters sent through the postal system infected 22 individuals, 5 of whom died as the result of the attack.² Since the 2001 incident, substantial research efforts have focused on improving viable B.

anthracis spore sampling, recovery, detection and confirmation.^{3–5} Current detection methods include traditional culture plating, immunoassays, DNA-based detection via PCR, and a variety of biosensors, with each approach presenting advantages and challenges.⁶ A particular emphasis has been placed on field-based measurements, where diagnostics can be performed at the point of threat in the case of either a suspected deliberate release or a natural anthrax outbreak. For such field-based measurements, a premium is placed on ruggedness, ease of use and low cost. A Page 3 of 19

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noteworthy advance in fieldable detection was recently reported by Harper *et al.*, in which a selfcontained credit card sized device enabled remote detection of *B. anthracis*.⁷ The device incorporated on-chip incubation starting with as few as 100 spores for amplification to the $>10^6$ spores needed for detection by an integrated lateral flow immunoassay. The time required for the test was in the range of 8-18 h and the device was self-contained, requiring no external power sources or pumps (novel magnetically actuated valves provided fluidic control). The price per assay was estimated to be \sim \$5–7, a fivefold reduction compared to current commercial offerings. The reduction in price can dramatically increase the accessibility of the test, particularly in resource-limited settings where natural outbreaks are most common, and additional reductions in assay cost will further promote testing and minimize the impact of outbreaks. An exciting development in recent years has been the adaptation of ubiquitous smartphone technology for portable chemical and biological detection.^{8–16,16–25} Smartphones are now widely available in even the most remote settings, and the combination of high quality cameras and integrated communication capabilities offer tremendous promise for remote and resource-limited analyses. Assays are frequently performed using either paper- or channel-based microfluidic platforms with optical signals being recorded by the smartphone camera. Custom-built applications can then be used for data processing and readout or the acquired images can be transmitted to a centralized facility for further evaluation. Optical attachments can convert smartphone cameras into high powered microscopes for cytological measurements.^{26–33} Here, we have combined a simple microfluidic incubation device (MID) with a high-power, extremely low-cost (\leq \$0.10) smartphone microscope (SPM) for rapid, sensitive and reagent free

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detection of viable *B. anthracis* spores. *Bacillus anthracis* spores germinate under appropriate conditions and the metabolically active vegetative cells grow in filamentous rods that can be distinguished visually from other classes of bacteria. Spores are combined with growth media and manually loaded via syringe into a microfluidic incubation chamber. Following incubation, the media is passed through a patterned microfluidic filter where the filamentous rods are retained. The SPM, which has 350× magnification and is based on a Leeuwenhoek design, can readily identify the filamentous rods and confirm the presence of *B. anthracis*.³⁴ Detection of 50 to 5,000 spores was achieved in 3 to 5 hours, and the platform is readily compatible with secondary confirmation by PCR providing not only genus/species verification but potentially isolate information. Importantly, aside from the smartphone, the entire platform, including the SPM and the MID has a cost of less than \$1, providing an order of magnitude reduction in per-assay costs relative to current protocols, which should dramatically increase accessibility of the assay and improve response to potential threats.

84 Materials and methods

85 Smartphone microscope

The SPM utilized a glass bead as its lens and was attached to the smartphone using a 3D printed lens holder.²³ The lens holders were created on a Makerbot Replicator 2X using PLA filament at a print speed of 60 mm/s (Makerbot, New York, NY, USA). Two designs were evaluated; the first was a 'clip' style 100× microscope that fits over most smartphones. The second design, which was the primary microscope for the current study, fits snuggly over an iPhone 5 or 5S and provides a magnification of 350×.³⁵ For the 100× SPM, a 3-mm-diameter glass bead was employed (GL0179B/3000; MO-SCI, Rolla, MO, USA), while a 1-mm-diameter glass bead

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served as the 350× microscope lens (11079110; BioSpec, Bartlesville, OK, USA). The glass bead lens was aligned with the 3D printed lens holder and inserted by compression fitting. The magnification was measured using a chrome-on-glass calibration slide from Motic (Motic, Richmond, British Columbia, Canada). The 350× design weighs 2.1 grams, adds 1mm of thickness to the phone, and has a bill of materials cost of \$0.07 including the optics. All images were captured using an iPhone 5s (Apple, Cupertino, CA) with the default camera application that is included with the phone. No external light sources were used for any images and ambient light conditions both inside and outdoors are sufficient for imaging at the tested magnifications. **Microfluidic Incubation Device (MID) fabrication** The MID design is depicted in Fig 1. The template used for soft lithography comprised three different feature heights, two of which were photolithographically patterned.³⁶ A single photomask contained two distinct and aligned layers and was designed and used according to a previously developed procedure.³⁷ The first layer patterned the 10-µm-tall fine filter (Fig. 2) and was created by spin-coating SU-8 2010 (Microchem, Westborough, MA, USA) on a 100-mm-diameter silicon wafer (University Wafer, Boston, MA, USA) at 3000 rpm for 60 sec and soft baking, exposing, post-exposure baking and developing according to manufacturer instructions. The wafer was then hard baked at 180 °C for 15 min. The remaining patterned features were 25 µm tall and were made from SU 8 25 (Microchem) spin-coated at 2000 rpm for 30 sec and were also processed according to manufacturer instructions followed by a 180 °C hard bake for 15 min. The incubation chamber and waste chamber were made from ~7-mm-tall, 1-cm-diameter cylinders of hot melt adhesive (HMA; Ad tech, Hampton, NH, USA). HMA cylinders were

affixed to the template as shown in Fig. 1 by placing the wafer on a hot plate at 85 °C and

116 pressing the HMA in place. This provided an incubation chamber volume of \sim 500 µL in the 117 completed devices.

Devices were prepared from the patterned templates as described previously.³⁸ Briefly, Sylgard 184 (Dow Corning, Midland, MI, USA) was mixed according to manufacturer specifications, poured onto the template to a thickness of ~ 8 mm, degassed under vacuum and cured at 70 °C for 2 hr. Patterned substrates were then removed from the template and holes were punched at the Inlet and Air Outlet (Fig. 1) using a 20-gauge catheter hole punch (Syneo, West Palm Beach, FL, USA). Substrates were cleaned and irreversibly bonded to 22 mm x 40 mm cover glass (Thermo Fisher, Waltham, MA, USA) by activating the bonding surfaces of the glass and PDMS in an oxygen plasma system. Following activation, the PDMS and glass substrates were brought into contact and then placed in an oven at 70 °C for 1 hr to improve bond strength.

129 Microorganisms

Bacillus anthracis Sterne spores were prepared reported in Nutrient Broth with CCY salts for 72 hours.³⁷ Two additional spore preparations, derived from *Bacillus atrophaeus* ATCC 9372 and the filamentous fungus *Neurospora crassa*, were tested and served as negative controls. Spores were diluted in phosphate buffered saline (#10010049 Invitrogen, Waltham, MA, USA) containing 0.02% Tween-80 (#P4780, Sigma-Aldrich, St. Louis, MO, USA) which is denoted PBS-T, to 10 times the target concentration. Spores were then diluted tenfold into germination media [Tryptic Soy Broth (TSB; #286220, BD, Franklin Lakes, NJ, USA) with 10 mM L-alanine (#A7627, Sigma-Aldrich)] to the final concentration (10^6 , 10^4 , 10^3 , or 10^2 , CFU/mL).³⁹ Bacillus

1 2		
3 4	138	<i>atrophaeus</i> and <i>N. crassa</i> spores were tested at a concentration of 10^6 CFU/mL. Viable plating
5 6	139	was used to confirm the spore CFU/mL.
7 8 0	140	
9 10 11	141	Spore germination and optical detection
12 13	142	Five-hundred μ L of spore-containing mixture were loaded into a 1 mL plastic syringe (Becton
14 15	143	Dickinson, Franklin Lakes, NJ, USA) and supplied to the MID via Tygon tubing (Cole-Parmer,
17 18	144	Vernon Hills, IL, USA) by hand. After the entire sample was loaded, the MID was incubated at
19 20	145	37 °C with shaking at 100 rpm for 3 to 5 hours to allow the spores to germinate and form
21 22 22	146	vegetative filaments. Subsequent experiments were conducted at room temperature with no
23 24 25	147	shaking to determine the fieldability of the device. The culture was then injected into the waste
26 27	148	chamber to collect the <i>B. anthracis</i> vegetative cells on the fine filter. The MID fine filter was
28 29 20	149	aligned with the SPM or a standard light microscope (BX51, Olympus, Waltham, MA, USA) to
30 31 32	150	visualize and record the presence of filamentous bacteria. For SPM operation, the 3D printed
33 34	151	lens holder was inserted over the iPhone 5s, auto-aligning with the rear-facing camera on the
35 36	152	smartphone. Holding the MID to the lens, with the glass coverslip physically resting on the lens
37 38 39	153	cover the MID was manually translated relative to the lens until the image on the screen
40 41	153	displayed the fine filter region of the device. Once positive pressure was applied to aspirate the
42 43	155	asphayed the fine metric region of the device. Once positive pressure was appred to asphate the
44 45	155	sample from the incubation chamber to the waste chamber, an accumulation of mamentous rous
46 47	156	was rapidly observed on the fine filter surface.
48 49	157	
50 51	158	PCR confirmation
52 53 54	159	To determine the compatibility of the MID with established <i>B. anthracis</i> -specific detection a

ion a 160 secondary analysis was performed with real-time PCR. MIDs were seeded with spores in

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germination media and were incubated for 3 to 5 hr. For each concentration of *B. anthracis* spores tested, a time zero sample in PBS-T was also analyzed to control for false positives. The sample was removed from the single-use MID by piercing a needle into the incubation chamber and aspirating near the fine filter. Real-time PCR was conducted with an Applied Biosystems 7500 Fast Real-Time PCR system (Grand Island, NY, USA). The FAST cycling conditions were used but were modified to include a thermal lysis step at 95 °C for 10 min prior to cycling. Each PCR reaction was performed in a final volume of 20 µL (10 µL of 2x TagMan® Fast Universal Master Mix, 1 μ L of 20x Primer/Probe, 4 μ L of nuclease free water, and 5 μ L of template). Auto baseline and auto threshold were used for all analyses. The primers and probes (CAAX) are specific for a *B. anthracis* chromosome marker and were purchased from IDT as a PrimeTime® gPCR Assays (IDT, Coralville, IA, USA).⁴⁰ The primer sequences were: Forward primer (5' to 3') TCC GTT TAC CAA TTC ACT ATG AAT CAA T, reverse primer (5' to 3') ATG CGT TGT TAA GTA TTG GTA TAA TCA TC and probe (5' to 3') FAM/CC CAC TTG G/Zen/A TTA TAT CCT GAG TAT CGT GA/3IABkFQ/.

Results and discussion

177 Smartphone microscope characterization

Over the past several years, several research groups have developed a wide array of microscope attachments for smartphones. These attachments range from highly sophisticated systems with multiple components, to relatively simple, low cost arrangements.⁴¹ For the present application, a system was desired that had a footprint comparable to that of a traditional protective cellphone case and that was also inexpensive enough to be considered disposable if contaminated (Fig. 2). Magnification of at least 100× was critical, with the added resolution provided by 300–400× Page 9 of 19

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magnification being desirable for bacterial morphology inspections. With the small form factor requirement, a Leeuwenhoek design was selected.³⁴ Leeuwenhoek-style microscopes notoriously suffer from aberrations in image quality around the perimeter of the field of view due to the spherical lens being used to view the sample. The center of the field of view, however, provides a more than adequate resolution for cellular morphology and optical viewing of samples. The SPM was initially characterized and compared to other microscope arrangements using an Aspergillus specimen. As shown in Fig. 3, the specimen was imaged using the iPhone 5s camera with no microscope (a); 100× SPM (b), 350× SPM (c), KingMas 60× Clip-On Microscope Magnifier (d), and an Olympus BX51 fluorescence phase contrast benchtop microscope at $100 \times$ (e) and $400 \times$ (f). All images were cropped to the same field of view, and no other image manipulation was performed. Insets in Fig. a, b, d and e provide expanded views of the region displayed in Fig. 3c for resolution and detail comparison. The unassisted iPhone 5s camera (Fig. 3a) and the low-cost commercial magnifier (Fig. 3d) are insufficient for resolving the Aspergillus conidiophore structures (which range in diameter of 2 to 6 μ m) or the ~1 μ m diameter B. anthracis filaments. Similar resolution images were acquired with the 100× SPM (Fig. 3b) and the upright microscope at $100 \times$ (Fig. 3e). While individual conidiophore structures can be imaged, there is low resolution of the vesicle at this magnification. As expected, the image quality and structural resolution was the greatest with the $350 \times$ SPM (Fig. 3c) and the upright microscope at $400 \times$ (Fig. 3f); as both show resolution of distinct conidiophore and vesicle structure of the Aspergillus sample. Impressively, the image quality in the center of the field of view of the \leq 0.10 SPM is comparable to the \sim 10,000 benchtop microscope. Images taken with the SPM can also be easily transmitted via email or text message allowing sharing of data and

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input from collaborators on the identification of an unknown sample. Larger magnification SPMs
(>350×) can also be developed using smaller diameter lenses, but for the purposes of this study
the resolution obtained with the 350× SPM was sufficient to distinguish fungal and bacterial
morphology.

The use of a 3D printed lens holder increases the ease of use of a Leeuwenhoek style microscope. Previous work by Smith et al. demonstrated the utility of a smartphone microscopes using a spherical 1mm glass lens taped to an iPhone camera.²³ The 3D printed lens holder used here allows for the automatic alignment of the microscope lens and the camera, increasing the ease of use. Costs were minimized for the SPM reported here relative to past approaches by employing glass beads that are sold in bulk at a cost of <\$0.01/bead. Similar resolution was achieved with these low cost beads and dedicated optical spheres, and the resulting SPM provides a simple, cost effective microscope for the educational field, environmental sampling, the diagnosis of blood borne diseases, and biothreat detection as described here.

222 Bacillus anthracis detection by smartphone microscopy

To explore the utility of the SPM for bacterial pathogen detection, *B. anthracis* spores were selected as a model pathogen. *Bacillus anthracis* has a unique dormant spore structure which can be problematic for detection and viability assessment at low concentrations (for a review see Irenge and Gala, 2012).³ While immunoassays are increasingly popular for rapid detection, they typically require high spore numbers (>10⁴ CFU/mL), and require antibodies that are expensive to develop and that can be cross-reactive, reducing the advantage of the rapid assays. Further, immunoassays cannot provide information on the viability, infectivity, or the genetic potential of Page 11 of 19

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the spore. While spores can be imaged directly using the SPM, little information can be gained through optical observation. However, by germinating the spores into the metabolically active vegetative filaments, one can not only determine viability, but sequential molecular assessment can provide valuable information regarding the genetic potential of the organism.

To detect *B. anthracis* spores without the addition of reagents such as an antibodies, a microfluidic incubation device (MID) was developed for the growth and subsequent imaging of germinated spores. Assay operation was kept as simple as possible as a proof of principle for field-based or resource-limited detection. As such, spores were combined with growth media off-chip prior to loading the MID by hand using a syringe and tubing, such that no equipment besides the MID and the SPM was required. In the process of filling the incubation chamber, the spores were passed through a micropatterned coarse filter (Fig. 1), which consisted of 12 rows of -µm-diameter pillars with 50-µm spaces in between. The coarse filter was designed to prevent any filamentous, non-spore debris from entering the incubation chamber, as such debris could potentially lead to false positive identifications.

Initial tests were conducted at high spore concentrations to verify that germination occurred and that the filaments could be viewed within the MID using the SPM. For the $5 \times 10^5 B$. *anthracis* spore samples, numerous vegetative filaments can easily be seen on the fine filter both with standard microscopy and with the SPM (Fig. 4a, 4b, respectively). Similar results were observed for spores at 5×10^3 but were less dense (Fig. 4c, 4d). No filamentous fibers were observed with either the *B. atrophaeus* or the *N. crassa* spores, although the ~5–8 µm diameter *N. crassa* spores did aggregate at the coarse filter and tended to clog the MID (Fig. 4e, 4f). Germination and

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vegetative filament growth was observed for samples incubated at both 37 °C with shaking and
static incubation at room temperature (data not shown).

Optical detection of 5x10³ *B. anthracis* spores in 3 hours offers a vast improvement upon traditional culture methods that rely on turbidity measurements and/or colony and bacterial morphology characterization with selective media. However, detection of lower concentrations of spores is desirable for trace analysis. To evaluate the utility of the MID and SPM for low level detection, 500 or 50 CFU were seeded into the MID. After 3 hours no vegetative filaments could be seen, which is not surprising since at lower concentrations additional time is needed to reach an active doubling time. At 4 hours vegetative filaments were observed with MID seeded with 500 CFU. At the 5 hour time point vegetative filaments were observed with the 50 CFU samples, as shown in Fig. 4g.

In summary, optical detection using the MID and SPM is successful after 3 hours for 5000 CFU,
4 hours for 500 CFU, and 5 hours for 50 CFU. The most appropriate comparison for device
performance is to Sandia National Lab's credit card-size anthrax detector, BaDx.⁷ The BaDx is a
self-contained bio-amplification device that has the capability to detect 500 *B. anthracis* spores
within 8 to 18 hours. Overall assay cost is greatly reduced from the \$30 diagnostic cost to ~\$5–7
for BaDx. The results presented here show successful detection of 50 to 500 *B. anthracis* spores
in 3 to 5 hours with a device cost of less than a dollar. Further advancements in MID design will
allow for automated loading and integrated optical detection.

275 Molecular confirmation

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Incubation of an unknown sample for 3 to 5 hours in the germination media is unlikely to lead to rapid growth of filamentous species other than *B. anthracis*. Indeed, filamentous rods were not observed in any negative control (Fig. 4e, 4f). However, in some situations, visual observation of the conversion of bacterial spores to filamentous rods may be considered as a presumptive identification of viable *B. anthracis* spores. In these cases it would be advantageous to confirm the identity and genetic potential of the biological sample using an additional detection method. One of the fastest methods for molecular detection is real-time PCR (RT-PCR). RT-PCR adds and additional hour to the assay, but provides a conformation of the optical detection method. Three MID experiments at several concentrations were analyzed in triplicate by RT-PCR for n=9 measurements, and results are summarized in Table 1. At all concentrations, time zero samples failed to amplify nucleic acid and were considered negative for the presence of viable B. anthracis cells. Conversely, all samples were positive after incubation in the MID Table 1. These data demonstrate that use of a SPM in combination with a MID allows for rapid detection (3 to 5 hours) of low numbers of spores (50 to 5000).

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Recent advances of microfluidic chip PCR propose on-board field-based detection of biological samples ⁴². A challenge with these methods is that the target sample needs to be in a form that can be easily detected. As such, spores are not conducive for direct PCR analysis and require extensive sample prep using, e.g., bead beaters and/or chemical lysis. Rapid viability PCR (RV-PCR) has been utilized to overcome these challenges. In this method, spores are germinated for 9 hours in filter cups prior to PCR and PCR is conducted pre- and post- enrichment. The change in CT values from time zero to the final endpoint is used to determine if the sample is positive for B. anthracis spores. This method has been extensively used for wipe, swab, and post-decon

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samples with a reported detection level of 10 to 99 CFU/sample.⁴³⁻⁴⁶ The advantage of using the
MID followed by PCR detection is that the overall enrichment time is decreased to 5 hours for
50 CFU/sample, allowing rapid turnaround of samples for viability assessment of *B. anthracis*spore samples.

304 Conclusions

In summary, we have developed and implemented a simple microfluidic device with an inexpensive smartphone-based microscope for optical detection of the unique filaments formed by viable *B. anthracis* spores following germination. While *B. anthracis* is closely related to other members of the *Bacillus cereus* group, the vegetative filaments of *B. anthracis* tend to be much longer (>100 μ m) and can be used as a distinguishing phenotype from other group members. The approach presented here is simple to use, cost effective, readily implemented in resource-limited settings and is compatible with secondary confirmation assays such as real-time PCR. Only 3 to 5-hour incubation times are required depending on spore concentration, and image collection takes less than 5 minutes. The unique approach also allows data transmission to a subject matter expert for confirmation in minutes. This platform can be modified for the detection of potential biothreat agents in addition to *B. anthracis*.

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12 13 14	326	Notes and references
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Tables

Analyst

in triplicate for an n=9 PCR measurements.						
Target number of <i>B</i> .			Standard deviation o			
anthracis spores	Growth time	Mean C _T	the mean			
5x10 ⁵	3 hours	30.31	0.41			
5000	3 hours	35.90	0.40			
5000*	3 hours	36.76	0.50			
500	4 hours	34.02	0.66			
50	5 hours	35.62	1.39			

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Figure Legends

409 Fig. 1. Schematic of the MID. The biological sample is injected into the inlet and passes through 410 a coarse filter to remove large debris and particulates before entering the incubation chamber. 411 After incubation for a pre-determined amount of time, the sample is aspirated to the waste 412 chamber. Vegetative bacterial filaments are trapped and concentrated on a fine filter during 413 aspiration for facile optical monitoring.

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415 Fig. 2 Smartphone microscope (SPM) device for iPhone 5 or 5s. Plastic housing is printed using 416 a 3D printer with PLA filament. A 1 mm glass bead that serves as the lens is inserted into the 417 housing after 3D printing.

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419 Fig. 3 Comparison images of an *Aspergillus* specimen taken with a) an iPhone 5s using 420 maximum digital zoom and no optical zoom attachment b) iPhone 5s with $100 \times$ SPM c) iPhone 421 5s with 350× SPM, d) iPhone 5s with KingMas 60x Smarthphone Microscope, e) Olympus 422 BX51 at 100×, f) Olympus BX51 at 400x. Insets in a, b, d and e magnifications of the region 423 displayed in c for resolution and detail comparison.

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425 Fig. 4 B. anthracis Sterne spores were germinated for 3 hours in a MID prior to imaging with the

426 $350 \times$ SPM. Thin filamentous vegetative cells were observed only in samples that included B.

427 *anthracis* spores, the presence of these filaments was indicative positive viable anthrax. (a) 5×10^5

spores imaged using standard microscopy; (b) $5x10^5$ spores imaged with SPM; (c) $5x10^3$ spores 428

imaged with standard microscopy; (d) 5×10^3 spores imaged using SPM; (e) 5×10^5 B. atrophaeus 429

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2 3 1	430	spores; (f) 5×10^5 N. crassa spores; (g) 50 spores incubated for 5 hours in MID. Arrows highlight
4 5 6	431	<i>B. anthracis</i> vegetative filaments.
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