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Diselenogermole as a novel donor monomer for low band gap polymers

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Abstract

We report the synthesis of a new diseleno[3,2-b:2',3'-d]germole (DSG) monomer containing branched 2-ethylhexyl sidechains on the bridging germanium group. The utility of this new electron rich monomer is explored by co-polymerisation of a distannylated DSG monomer with *N*-octylthienopyrrolodione to afford a soluble low band gap polymer. The DSG containing polymer shows a broader and more red-shifted absorption spectrum compared its thiophene analogue. Polymer solar cells are fabricated from blends with PC₇₁BM exhibiting initial power conversion efficiencies of 5.2 % in inverted bulk heterojunction solar cells.

Introduction

There has been significant interest in the development of fused aromatic units for incorporation into conjugated polymer backbones.¹ In particular the development of building blocks in which aromatic units such as benzene or thiophene are rigidly held in a co-planar arrangement by the use of bridging heteroatoms has been a successful approach to the development of polymers for field effect transistor (FET) or photovoltaic (OPV) applications.² The use of fully co-planar building blocks prevents any torsional twisting between the adjacent aromatic units, which potentially leads to a reduction in conjugation length and an increase in reorganizational energy. More rigid co-monomers can also enhance polymer persistence length, which has been correlated with better transport.³ In addition, the bridging atom fulfils an important role as the point of attachment for solubilising alkyl sidechains and as a defining factor in the geometry of the backbone by modifying the bond angles in the monomer.⁴

Many of the best performing classes of these ladder-like monomers contain thiophene as the aromatic unit, and a variety of bridging heteroatoms. For example bridged 2,2'-bithiophenes have been well investigated, with polymers of cyclopentadithiophene^{2d} (which contain a C bridge) exhibiting very promising FET⁵ and OPV⁶ performance. The ability of the polymers to crystallise, as well as the ionisation and reduction potentials can be influenced by changing the bridging heteroatom.⁷ For example, changing from C to Si (dithienosilole, **DTS**) or Ge (dithienogermole, **DTG**) whilst maintaining identical sidechains has been shown to enhance polymer crystallinity and solar cell performance, whilst simultaneously lowering both the HOMO and LUMO energy levels.⁸ The increased crystallinity has been rationalised by the longer C-Si/C-Ge bond compared to the C-C bond, which alters the geometry of the monomer building block, enhancing intramolecular interactions.⁸ These interesting observations have resulted in the co-polymerisation of **DTS** and **DTG** with a wide range of monomers in an effort to further fine tune to polymer optoelectronic properties and solid state organisation.⁹

Another approach to control the properties of semiconducting polymers has been to change the nature of the heterocycle, for example changing from thiophene to selenophene. The replacement of S for Se, which is larger and more polarisable has been proposed to improve intermolecular contacts in polymer thin films, ¹⁰ resulting in improved charge carrier mobility in some cases. The reduced aromaticity of selenophene in comparison to thiophene also improves delocalisation of the conjugated system into the polymer backbone, often resulting in reduction in the optical band gap. ¹¹ These desirable properties have prompted much interest in selenophene containing polymers for both solar cell and transistor applications. ¹² Despite this interest, to the best of our knowledge there have been no reports of the incorporation of bridged diselenophene monomers into conjugated polymers. There has been notable work on the development of diselenopheno[3,2-b:2,3-d]pyrrole¹³ (N bridge) as well as cyclopenta[2,1-b;3,4-b']diselenophene-4-one¹⁴ (C=O) bridge) by Marder and co-workers, but to best of our knowledge their properties have only been reported as monomeric materials.

Here we report the first synthesis of diseleno[3,2-b:2',3'-d]germole, (**DSG**), the selenophene analogue to **DTG**, and its co-polymerisation with *N*-octylthienopyrrolodione (**TPD**) to afford a new low band gap polymer (**PDSGTPD**). Recently we, and others, have been interested in the potential of **DTG** based donor-acceptor materials, ^{9a-d,9g-j,15} because the incorporation of the bridging dialkylgermanium improves the chemical stability of the monomer in comparison to the silicon bridged material leading to greater tolerance of synthetic conditions. ^{9b} We have further developed this stable unit by synthesizing the selenophene analogue and using it as a co-monomer in a model donor-acceptor polymer. **TPD** was chosen as a suitable co-monomer because of the presence of the additional solubilising octyl group, which was expected to counter the reduction in solubility often encountered upon the inclusion of the heavier Se heteroatom. The reduction in solubility is related to the

enhanced quinoidal character of selenophene containing polymers, ^{11,16} which planarises the polymer backbone, as well as the reduction in the percentage of solubilising alkyl content due to the heavier mass of Se. **TPD** also has a relatively strong electron withdrawing effect due to the presence of the imide group and this was expected to lead to polymers with relatively high ionisation potentials, which are desirable in both OPV and FET applications. ¹⁷ We report the optoelectronic properties of this new polymer, and compare them to the previously reported thiophene analogue, as well as report the properties of the polymer in FET and OPV devices.

Experimental section:

General: Reagents and chemicals were purchased from Aldrich and Acros unless otherwise noted. 3,3'-Dibromo-5,5'-bis(trimethylsilyl)-2,2'-bibiselenophene^{13b} (1) dibromo-di-(2-ethylhexyl) germane^{9b} and 1,3-dibromo-5-octyl-4H-thieno[3,4-c]pyrrole -4,6(5H)-dione^{17a,18} were synthesized by the reported method. The thiophene polymer **PDTGTPD** was identical to that reported in reference 21.

All reactions were carried out under Ar using solvents and reagents as commercially supplied, unless otherwise stated. ¹H and ¹³C NMR spectra were recorded on a Bruker AV-400 (400 MHz), using the residual solvent resonance of CDCl₃ or d-1,1,2,2-tetrachloroethane and are given in ppm. Number-average (Mn) and Weight-average (Mw) were determined by Agilent Technologies 1200 series GPC running in chlorobenzene at 80 °C, using two PL mixed B columns in series, and calibrated against narrow polydispersity polystyrene standards. Electrospray mass spectrometry was performed with a Thermo Electron Corporation DSQII mass spectrometer. UV-vis spectra were recorded on a UV-1601 Shimadzu UV-vis spectrometer. Flash chromatography was performed on silica gel (Merck Kieselgel 60 F254 230-400 mesh). Photo Electron Spectroscopy in Air (PESA) measurements were recorded with a Riken Keiki AC-2 PESA spectrometer with a power setting of 5nW and a power number of 0.5. Samples for PESA were prepared on glass substrates by spin-coating. Differential Scanning Calorimetry (DSC) measurements: ~4 mg material was used for the DSC experiments, which was conducted under nitrogen at scan rate of 10°C min⁻¹ with a TA DSC Q20 instrument. Cyclic voltammetry (CV) were carried out with standard three-electrode cell in a 0.1 M tetrabutylammonium hexafluorophosphate (TBAPF₆) solution in acetonitrile at room temperature with a scanning rate of 0.05V s⁻¹. A Pt wire counter electrode, a glass carbon working electrode, and an Ag/AgCl reference electrode were used. The oxidation potentials were calibrated with a standard ferrocene/ferrocenium (FOC) redox system as the internal standard (assuming the energy level of FOC is 4.8 e V below vacuum) for estimating the HOMO energy level of polymers. The polymer film was drop cast onto the working electrode from a 5 mg/ml chlorobenzene solution, and dried at room temperature.

OFET (organic field effect transistors) devices fabrication:

Bottom gate/top contact devices were fabricated on heavily doped n^+ -Si (100) wafers with a 400 nm-thick thermally grown SiO₂ gate dielectric. The Si/SiO₂ substrates were treated with OTS to form a self-assembled monolayer before deposition of the polymer. **PDSGTPD** was dissolved in dichlorobenzene (5 mg/mL) and spin cast at 2000 rpm for 60 s in nitrogen atmosphere. No annealing procedure was carried out. Au (30 nm) source and drain electrodes were deposited under vacuum through shadow masks. The channel width and length of the transistors are 1000 μ m and 30 μ m, respectively. Mobility was extracted from the slope of $I_D^{1/2}$ vs. V_G .

OPV fabrication and characterization:

Organic photovoltaic devices were fabricated using **PDSGTPD** and [6,6]-phenyl C₇₁ butyric acid methyl ester (PC₇₁BM, purchased from Nano C Inc.) as the donor and acceptor materials. Devices were fabricated onto the indium tin oxide (ITO) coated substrates with the structures of ITO/PEDOT:PSS/ device PDSGTPD: $PC_{71}BM$ /LiF/Al and ITO/ZnO/**PDSGTPD**: PC₇₁BM/MoO₃/Ag. For the conventional ITO/PEDOT:PSS/ **PDSGTPD**: PC₇₁BM /LiF/Al device, after sequential cleaning of the ITO with the detergent (Mucasol), acetone and isopropyl alcohol, a 30 nm layer of PEDOT:PSS (AI4083) was spin-coated onto the plasma-treated ITO substrate and annealed at 150 °C for 30 min. For inverted ITO/ZnO/PDSGTPD: PC₇₁BM/MoO₃/Ag, after sequential cleaning of the ITO with the detergent (Mucasol), acetone and isopropyl alcohol, ZnO was deposited by spin-coating a zinc acetate dihydrate precursor solution (2mL 2-methoxyethanol with 60 µL monoethanolamine) followed by annealing at 150 °C for 10-15 min. **PDSGTPD**: PC₇₁BM solution in dichlorobenzene (ODCB) at a ratio of 1:1 to 1:4 were stirred overnight at 80 °C. 1,8-diiodooctane (DIO, 3% v/v) was used as an additive and added prior to spin coating. The blend solution (12 mg/mL for **PDSGTPD**) was spin coated onto the PEDOT:PSS or ZnO coated ITO substrate (2000 rpm, 1 min. For the power conversion efficiency (PCE) measurement of OPV devices, we used the thermally deposited LiF (1 nm)/Al (100 nm) or MoO₃ (10 nm)/Ag (100 nm) cathode. Electrical characteristics were measured by Keithley 236 source/measure units under AM 1.5 solar illumination (Oriel 300 W solar simulator) at an intensity of 100 mW/cm² with a device area of 0.045 cm². All electrical measurements of OPVs were executed in the inert Nitrogen purged devices chamber.

Synthesis of monomer and polymer:

4,4'-Bis(2-ethyl-hexyl)- 5,5'-dibromo-diseleno[3,2-b:2',3'-d]germole (2):

A solution of n-BuLi (7.6 mL of a 1.6 M solution in hexanes, 12.2 mmol) was added dropwise to a solution of 3,3'-dibromo-5,5'-bis(trimethylsilyl)-2,2'-biselenophene (3.26 g, 5.8 mmol) in THF (150 mL) at -100 °C. After stirring for 20 min at this temperature, dibromo-di-(2-ethylhexyl)germane (2.93 g, 6.4 mmol) in THF (10 mL) was added dropwise.

The cooling bath was removed and the reactant was allowed to warm to RT, followed by stirring for 0.5 h at RT. Water (30 mL) was added, and the mixture extracted (3 x 30 mL hexane). The combined organics were dried (MgSO₄), filtered and concentrated under reduced pressure. The residue was purified by silica gel chromatography (eluent: hexane) to afford a pale yellow oil (2.2 g).

To the resulting oil in THF (100 mL) was added *N*-Bromosuccinimide (NBS) (1.42 g, 8.0 mmol) in one portion at 0 °C and the mixture was stirred for 1 h in the absence of light. An aqueous saturated solution of Na₂SO₃ (50 mL) was added to quench the reaction. The mixture was extracted with hexane (3 x 50 mL). The combined organics were dried (MgSO₄), filtered and the solvent removed solvent under reduced pressure. The residue was purified by silica gel chromatography (eluent: hexane) to afford **2** as a pale yellow oil (2.14 g, yield: 52 %). ¹H NMR (CDCl₃, 400MHz), δ (ppm): 7.14 (s, 2H), 1.47-1.41 (m, 2H), 1.27-1.12 (m, 20H), 0.87-0.77 (m, 12H). ¹³C NMR (CDCl₃, 100MHz), δ (ppm): 160.6, 152.6, 144.3, 135.1, 114.9, 36.9, 35.4, 28.9, 28.8, 23.0, 20.9, 14.1, 10.9. HRMS (EI)+ Calculated for C₂₄H₃₆Br₂GeSe₂: 715.8726; found: 715.8743.

4,4'-Bis(2-ethyl-hexyl)-2,6-bis(trimethyltin)-dithieno[3,2-b:2',3'-d]germole (3):

A solution of n-BuLi (2.3 mL of a 1.6 M solution in hexanes, 3.7 mmol) was added dropwise to a solution of 4,4'-bis(2-ethyl-hexyl)-diseleno[3,2-b:2',3'-d]germole (2) (1.10 g, 1.54 mmol) in THF (100 mL) at -100 °C. After stirring for 20 min at this temperature, trimethyltin choloride (4.6 mL of a 1M solution in THF, 4.6 mmol) was added dropwise. The cooling bath was removed and the reactant was allowed to warm to RT, followed by stirring for 0.5 h at RT. Water (50 mL) was added, and the mixture extracted (3 x 50 mL hexane). The combined organics were dried (MgSO₄), filtered and concentrated under reduced pressure. The residue was purified by preparative GPC in hexane to afford a pale yellow oil (1.14 g, yield: 84 %). 1 H NMR (CDCl₃, 400MHz), δ (ppm): 7.33 (s, 2H), 1.53-1.45 (m, 2H), 1.32-1.16 (m, 20H), 0.88-0.77 (m, 12H), 0.36 (s, 18H). 13 C NMR (CDCl₃, 100 MHz), δ (ppm): 158.0, 146.5, 145.7, 140.2, 37.0, 35.5, 28.9, 28.8, 23.1, 20.8, 14.2, 10.9, -7.8. TOF MS (ES)+: Calculated for $C_{30}H_{54}$ GeSe₂Sn₂: 883.9942; found: 883.9937.

Poly{5,5'(4,4'-bis-(2-ethylhexyl)-diseleno[3,2-b:2',3'-d]germole)alt-1,3(5-octyl-4H-thieno[3,4-c]pyrrole-4,6(5H)-dione} (PDSGTPD):

To an oven-dried 2 mL high pressure microwave reactor tube equipped with a sealed septum was added the following reagents in a sequential fashion: compound (3) (453 mg, 0.51 mmol), 1,3-dibromo-5-octyl-4H-thieno[3,4-c]pyrrole-4,6(5H)-dione (217 mg, 0.51 mmol), Pd₂(dba)₃ (9.4 mg, 0.01 mmol) and P-(o-tol)₃ (12.5 mg, 0.04 mmol). The tube was sealed and flushed with Ar, and chlorobenzene (1.5 mL) was added. The solution was thoroughly degassed under Ar, and then the argon inlet was removed. The tube was subjected to the following conditions in a microwave reactor: 120 °C for 2 min, 140 °C for 2 min and

180 °C for 30 min. After cooling to RT, the polymer was precipitated into methanol (100 mL), and filtered through a Soxhlet thimble. The polymer was extracted using Soxhlet apparatus with methanol, acetone, hexane, and chloroform. The chloroform solution was concentrated and precipitated into methanol, and the precipitant was filtered and dried under vacuum to afford a dark solid (252 mg, yield: 60 %). The polymer was purified by preparative GPC column (eluent: chlorobenzene) and **PDSGTPD** was obtained (101 mg, yield: 24 %, Mn = 41K, PDI = 1.5). ¹H NMR (d-1,1,2,2-tetrachloroethane, 400MHz, 130 °C), δ (ppm): 8.00(s, broad, 2H), 3.76 (t, broad, 2H), 1.83-1.34 (m, broad, 34H), 1.03-0.92 (m, broad, 15H). UV/Vis (Chlorobenzene, 10^{-5} M) λ_{max} (log ϵ) 661 (4.66), 722 (4.76) nm. Anal. Calcd.: $(C_{38}H_{53}GeNO_2SSe_2)n$: C, 55.76; H, 6.53; N, 1.71. Found: C, 55.89; H, 6.50; N, 1.60.

Results and discussion:

The synthesis of diselenogermole (DSG), and its subsequent polymerisation to afford **PDSGTPD** is shown in Scheme 1. To enhance the polymer solubility, branched 2-ethylhexyl chains were employed as the bridging groups. The starting material 3,3'-dibromo-5,5'-bis(trimethylsilyl)-2,2'-bibiselenophene 1 was prepared as reported by the catalysed rearrangement and subsequent oxidative coupling 5-bromo-2-trimethylsilylselenophene. 13b Our initial attempts to synthesise **DSG** repeated the conditions used to prepare the DTG, namely the treatment of 1 with 2.2 equivalents of n-BuLi in THF at -78°C, followed by the addition of the dibromo-di-(2-ethylhexyl)germane. However only very low yields of **DSG** were isolated under these conditions, with the majority of the mass balance being decomposition products, presumably formed by the ring opening of the lithiated selenophene. 19 Cooling the reaction to -100 °C improved the stability of the 3-lithiated selenophene, and the reaction proceeded smoothly under these conditions. Purification of the crude product was complicated by the proto-desilylation of the trimethylsilyl groups during column chromatography over silica. Therefore, the crude mixture of partially desilylated diselenogermoles resulting from the reaction was brominated directly with excess NBS. The intermediate dibromodiselenogermole (2) could be readily purified by column chromatography, and was isolated in a yield of 52 % from 1.

The dibromodiselenogermole (2) was stannylated by treatment with 2.4 equivalents of n-BuLi again at -100 °C, followed by the addition of trimethyltin chloride. Similar to the thiophene analogue, the crude product destannylated on normal phase silica, so we purified by preparative gel permeation chromatography on cross-linked polystyrene to afford the final monomer 3 in a yield of 84 %. Polymerisation of 3 and 1,3-dibromo-5-octyl-4H-thieno[3,4-c]pyrrole-4,6(5H)-dione was performed by Stille coupling under microwave-assisted condition.²⁰ After precipitation and solvent extraction to remove lower weight oligomers and catalyst residues, the polymer was purified by preparative GPC (chlorobenzene) and reprecipitation. The resulting polymer exhibited reasonable solubility in

chlorinated solvents like chlorobenzene upon gentle warming. **PDSGTPD** had a number average molecular weight (*Mn*) of 41 KDa with a PDI of 1.5 as determined by GPC against polystyrene standards. Differential scanning calorimetry (DSC) (Figure S1) showed no obvious thermal transitions for the polymer upon cycling between 0 and 300°C.

Scheme 1. Synthetic route to **PDSGTPD**.

The UV-vis absorption spectra of PDSGTPD in dilute chlorobenzene (CB) and as a spun-cast thin film are shown in Figure 1. The polymer exhibits an absorption maximum at 722 nm with a pronounced shoulder at 661 nm in solution, and the thin film exhibits a very similar spectral shape, with a modest red shift in λ_{max} to 728 nm, with the shoulder at 662 nm. The separation of peaks of approximately 0.15 eV is consistent with a vibronic progression, as observed in many ordered semiconducting polymers. The similarity between the solution and thin film spectra suggest polymer aggregation in solution. The UV spectra of the analogous thiophene polymer **PDTGTPD**^{9a,21} are included for comparison in figure 1. It can be seen that PDSGTPD exhibits a near identical spectral shape but both absorption peaks are red-shifted by approximately 50 nm. The extinction coefficient of the polymer in solution (E 58,000 cm⁻¹ at λ_{max}) is approximately equal to that reported for the thiophene analogue (ϵ $51,900 \text{ cm}^{-1}$ at λ_{max}) of similar molecular weight in chlorobenzene under equivalent dilution.²¹ The absorption onset of **PDSGTPD** in the solid state is 775 nm, corresponding to an optical band gap of 1.60 eV. This is 0.1 eV less than the optical band gap of the thiophene analogue. The red shift in the absorption peaks and reduction in optical band gap, are consistent with previous experimental and theoretical studies on selenophene substitution. 10-12

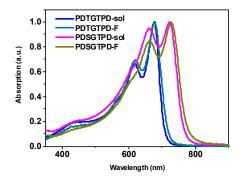


Figure 1. UV-Vis spectra of **PDTGTPD** and **PDSGTPD** in dilute chlorobenzene and as spun cast thin films.

The ionization potential of a thin film of this polymer was measured by photo electron spectroscopy in air (PESA) to be 5.12 (± 0.05) eV. This is equivalent, within experimental error, to the value measured by the same technique for films of the thiophene analogue (I.P. = 5.1 ± 0.05 eV). This suggests that the most significant effect of the replacing thiophene for selenophene is to stabilize the polymer LUMO, leading to the observed reduction in band gap. This observation is further supported by cyclic voltammetry (CV) measurements of the films on glassy carbon electrodes in anhydrous, degassed solutions of acetonitrile with tetrabutylammonium hexafluorophosphate (0.1M) electrolyte. The cyclic voltammogram of the polymer is shown in Figure S2 (potentials were measured against an Ag/Ag+ reference electrode). The HOMO and LUMO levels were estimated to -5.29 and -3.40 eV, respectively (by the onset of the first oxidation and reduction potential, assuming the ferrocene/ferrocenium reference redox system is 4.8 eV below the vacuum level). This compares to values of 5.28 and 3.18 eV measured for the analogous thiophene polymer by CV. 9a

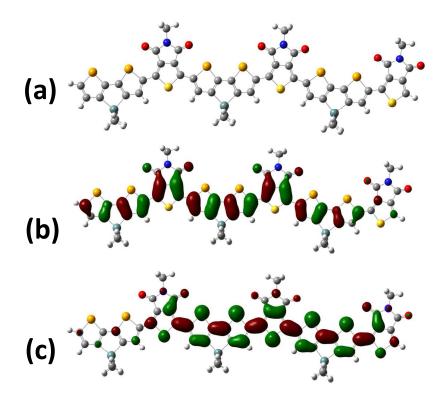


Figure 2. Energy-minimized conformation (B3LYP/6-31G*) (a), HOMO (b) and LUMO (c) distributions of a methyl substituted **DSGTPD** trimer.

In order to further probe the influence of the heteroatom on the polymer structure and energy levels, quantum mechanical calculations at the B3LYP/6-31G* level of theory were performed on model trimers using Gaussian 09. The side chains were modified to methyl groups in order to simplify the calculations. Frequency calculations were performed on the lowest energy conformations to ensure the geometry was not the result of a local minimum. For comparative purposes, the thiophene analogue DTGTPD was also calculated, and the structure is shown in the supporting information. The minimum energy conformation of the **DSGTPD** trimer (Figure 2a) reveals the planar structure of this molecule. The thiophene analogue is similarly fully coplanar (Figure S3) The HOMO and LUMO of **DSGTPD** are predicted to be delocalized over the entire conjugated backbones (Figure 2b and 2c), although due to the asymmetry of the oligomer, a clear edge effect is observed with the HOMO localizing towards the electron rich DSG end and the LUMO towards the electron deficient TPD end. The HOMO is predominantly aromatic and the LUMO has quinoidal character. Comparing the selenophene to the thiophene polymer, the HOMO is predicted to rise in energy slightly (-4.87 eV for **DSG** versus -4.91 eV for **DTG**) upon selenophene inclusion, and the LUMO lower (-3.03 eV for DSG versus -2.98 eV for DTG), resulting in a net reduction of band gap of 0.09 eV, which is close to the shift in the optical gap observed experimentally. The small difference in HOMO levels is within the experimental error of our PESA experiments, although as discussed later, the selenophene polymer does have a slightly lower open circuit voltage in solar cells, consistent with a slightly higher lying HOMO level.

Interestingly the DFT calculations also predict subtle differences in the molecular geometries of the two polymers. For comparative purposes we base our discussions here on the central **DSG** or **DTG** unit of the modeled trimers, since this is most representative of a section of the polymer chain and minimizes the edge effects mentioned above. As expected the inclusion of the larger Se atom, leads to a lengthening of the C-X (S or Se) bond in the fused unit, from 1.77 Å in DTG to 1.90 Å in **DSG**. The longer C-Se bond also has the effective of making the **DSG** unit more linear in comparison to **DTG**, thus the angle between the 5,5' positions is approximately 28° for **DSG** and 36° for **DTG** (see Figure S4). The lengthening of C-Se bond is also predicted to place the Se in slightly closer proximity (2.94 Å) to the oxygen of the carbonyl of the **TPD**, than for **DTG** (2.99 Å) despite the larger size of Se. In both cases the predicted interaction is less than the sum of the Van der Waal's radii, and although we note caution should be applied to the interpretation of DFT results, they do suggest that the inclusion of the Se does not cause significant disruption to the planarity of the backbone.

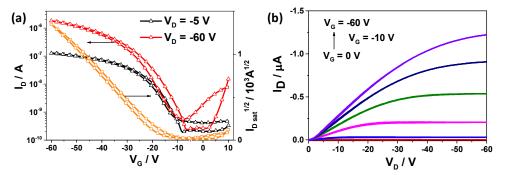


Figure 4. Transfer (left) and output (bottom) characteristics of bottom gate, top contact organic field-effect transistor with channel length = $30 \mu m$ and channel width = 1 mm under N_2 .

The charge carrier transport behavior of **PDSGTPD** was investigated via electrical field-effect measurements using bottom-gate, top-contact transistor architectures made on doped heavily doped Si⁺⁺ wafers as the gate electrode and a 400 nm-thick thermally oxidized silicon dioxide as the gate dielectric layer. The dielectric was treated with HMDS or OTS prior to deposition of the semiconductor, with the best results obtained for OTS treated SiO₂ based transistors. The devices exhibit typical p-type behavior, with typical transfer and output characteristics shown in Fig. 4. The polymers exhibited average as cast saturated and linear mobilities of 8.4×10^{-3} cm²/Vs and 2.6×10^{-3} cm²/Vs, respectively, with a peak saturated hole mobility of $\sim 1 \times 10^{-2}$ cm²/Vs. The bottom-gate, top-contact performance of the analogous thiophene polymer has not been reported, but the transistor performance of the thiophene polymer with a silicon bridge rather than a germanium bridge has been reported in this device configuration. In that case, an average saturated mobility of 6×10^{-4} cm²/Vs was observed.²² The hole mobility observed for **PDSGTPD** in TFTs suggested that the polymer will have reasonable transport characteristics as a donor in BHJ solar cells.

The photovoltaic performance of PDSGTPD was investigated in devices using both conventional (ITO/PEDOT:PSS/ PDSGTPD: $PC_{71}BM$ /LiF/Al) and inverted (ITO/ZnO/PDSGTPD: PC₇₁BM/MoO₃/Ag) device structures and their power conversion efficiency was measured under 100 mW cm² AM 1.5 illumination. Polymer:fullerene blends were solution processed from o-dichlorobenzene (ODCB), and due to the low band gap absorption of the polymer, PC₇₁BM was used to complement and capture the low wavelength of the visible spectrum.²³ The polymer was initially tested in a 1:1, 1:2, 1:3 and 1:4 weight ratio against PC₇₁BM in the conventional device structure. Initial performance was rather poor, with the 1:2 blend giving the best efficiency around 1.5%. The addition of 4 vol% of 1,8-diiodooctane (DIO) as a processing additive²⁴ resulted in a significant improvement in performance, with device efficiency improving to 4.6% (Figure S5).

In an effort to further improve performance, inverted devices were also fabricated using the optimal 1:2 ratio. Figure 5 shows the external quantum efficiency (EQE) corrected current density vs voltage (J-V) curves along with the actual EQE spectra, and the data is summarized in Table 1. Inverted devices showed improved efficiencies over the conventional architecture, both for films fabricated with and without DIO (Table 1). Slightly lower volumes of DIO gave the best performance in the inverted devices. The highest performing devices had an efficiency of 5.23%, with reasonable J_{sc} (12.2 mA/cm²) and voltage (V_{oc}) but a moderate fill factor of 0.58.

The external quantum efficiency (EQE) curves for the best devices are depicted in Fig. 5. Both devices show a broad spectral response in the 450-800 nm region, with EQE values doubled for devices with 3% DIO compared to the one without any additive. The EQE response in the 650-800 nm region closely resembles the absorption of the polymer spectrum, suggesting that significant photocurrent is generated from the polymer.

It is instructive to compare the performance of the **PDSGTPD** devices to that reported for the thiophene analogue (**PDTGTPD**) in blends with PC₇₁BM. Reynolds and So found that **PDTGTPD** also exhibited the best performance in a 1:1.5 ratio with PC₇₁BM, in this instance for films cast from chlorobenzene (CB) with 5% vol of DIO. ^{9a,25} They found a similar photocurrent (12.6 mA/cm²), but a significantly higher voltage (V_{oc} 0.85V) and FF (0.68) leading to high efficiencies of 7.3%. Two studies of **PDTGTPD**:PC₇₁BM 1:2 wt% blends processed from CB/DIO in conventional device structure have also been reported. ^{9j,26} They both found slightly reduced performance, with photocurrents of 9.7 or 10.4 mA/cm², voltages of 0.80 or 0.81V and fill factors of 0.53 or 0.59 leading to overall efficiency of 4.1 or 4.9%. It is difficult to fully determine the origin of the variation of the performance due to differences in processing conditions, film thicknesses and polymer molecular weights between the studies. Nevertheless in all three cases in it clear that **PDTGTPD** exhibits higher open circuit voltages than the selenophene polymer, in agreement with the DFT calculations, which suggest a slightly higher lying HOMO for the selenophene polymer. Similar reductions in voltage upon

selenophene substitution have been previously reported.^{12n,12y} The photocurrent of **PDSGTPD** is also already close to the best reported for the thiophene polymer under highly optimised processing conditions, suggesting that the red shift of the absorption upon selenophene substitution can help improve photocurrent. Further improvements in the performance of **PDSGTPD** may be obtainable by further device optimisation.

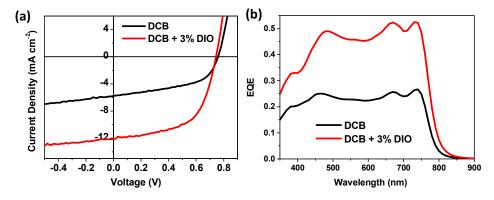


Figure 5. (a) EQE corrected *J-V* curve and (b) EQE of inverted polymer solar cells based on **PDSGTPD**:PC₇₁BM blends (1:2 wt%) with or without solvent additives.

Table 1. Summary of photovoltaic device performance of 1:2 ratio (**PDSGTPD** : PC₇₁BM) with or without additive. The average values of 6 devices values are shown, with the best performing device shown in parenthesis. ^a EQE corrected

PDSGTPD:PC ₇₁ BM	J_{sc}^{a}	V_{oc}	FF	PCE
(1:2)	mA/cm ²	(V)	FF	(%)
DCB	$5.8 \pm 0.1 (5.9)$	0.76 ± 0.01	0.50 ± 0.02	$2.2 \pm 0.1 (2.3)$
		(0.76)	(0.51)	
DCB+3%DIO	12.1 ± 0.15	0.74 ± 0.01	0.58 ± 0.02	$5.2 \pm 0.1 (5.2)$
	(12.2)	(0.74)	(0.58)	

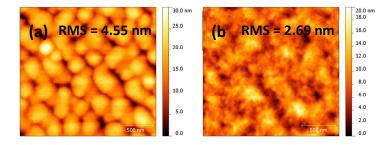


Figure 6. AFM topography images (2 x 2 μm) based on **PDSGTPD**:PC₇₁BM blends (1:2 wt%) without (a) and with (b) solvent additives.

In order to probe the role of the DIO, atomic force microscopy (AFM) was used to investigate the surface morphology of the blends of **PDSGTPD**:PC₇₁BM (1:2) with and without solvent additives, and their topography images are shown in Figure 6. The AFM images show clear differences in the surface topography, with the DIO processed film exhibiting a much finer and more homogeneous distribution of feature sizes than the film without the additive. The surface roughness of the films with and without DIO are 2.69 and 4.55 nm, respectively. The rather large domains and increased surface roughness in the absence of DIO are suggestive of poor intermixing between the fullerene and the polymer, which is generally considered non-optimal for good device performance.

In conclusion, we report the preparation of a novel diselenogermole (**DSG**) monomer and its polymerisation with 1,3-dibromo-5-octyl-4H-thieno[3,4-c]pyrrole -4,6(5H)-dione by Stille polycondensation to afford a soluble low bad gap polymer. The polymer shows a broader and more red-shifted absorption spectrum compared to its thiophene analogue. The resulting polymer exhibits initial power conversion efficiencies of 5.2 % in inverted bulk heterojunction solar cells, demonstrating that the **DSG** monomer is a promising building block for the design of new high performance conjugated polymers.

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Soluble co-polymers of the fused selenophene monomer, diseleno[3,2-b:2',3'-d]germole (DSG) with N-octylthienopyrrolodione are reported. The DSG containing polymer shows a broader and more red-shifted absorption spectrum compared its thiophene analogue. Polymer solar cells fabricated from blends with PC₇₁BM exhibit promising performance in inverted bulk heterojunction solar cells.