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borane hydrolysis compared with the Ni/Pt nanoparticles.

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Magnetic Ni and Ni/Pt hollow nanospheres and their catalytic activities for hydrolysis of ammonia borane

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Hollow metallic nickel nanospheres have been controllably synthesized via a solvothermal reduction process. The complexation between ethylenediamine and Ni²⁺ might be the key factor to control the formation of the hollow structure through the reduction rate of Ni^{2+} at a relatively low level. The size of the hollow nanospheres could be adjusted by changing the starting ethanol/ethylenediamine molar ratio. The magnetic properties study reveals that the coercivity of the as-synthesized hollow nickel nanospheres is much enhanced comparing with that of bulk nickel materials. Ni/Pt hollow bimetallic nanospheres have also been synthesized by using replacement reaction. Inspiringly, the as-synthesized Ni/Pt hollow bimetallic nanospheres exhibit higher catalytic activities for the hydrogen generation from ammonia

1 Introduction

33 2 Hydrogen is considered one of the best alternative energy 3 carriers, because of its clean and environmentally friend 35 4 properties¹ and high-energy content equal to 142 MJ/kg6 5 Controlled storage and release of hydrogen are the most 6 challenging technologies to realize the hydrogen in commercize 7 use. Up to now, a great deal of work has been done to develage 8 effective hydrogen storage materials to satisfy the hydrogen 9 fuel cell and other hydrogen energy systems³. Owing to its high 10 hydrogen content of 19.6% (3 mol H₂ per mol ammonia) borane), nontoxicity and high stability, ammonia borane (AB3 11 12 has been considered one of the most promising candidates fat 13 the chemical hydrogen-storage applications⁴⁻⁸. The release \mathbf{af} 14 hydrogen from AB could be obtained by hydrolysis⁹, catalytig dehydrogenation in nonaqueous solvent¹⁰ and thermat 15 16 decomposition¹¹. With appropriate catalyst AB CZUR conveniently hydrolyze and release hydrogen at roop temperature¹². Among all the catalysts, nickel-based one **j**o 17 18 19 promising in the future, because of its low cost and resources4 20 rich¹³. Therefore, considerable attention has been focused 5021 developing of new type of nanostructured nickel and nickeg3 22 based catalysts¹⁴. 54 23 As the superior catalysts, nickel materials were designed into 24 special nanoscale structures and morphologies, such 55 nanoparticles⁴, nanowires¹⁵, nanotubes¹⁶ et al, since differes 25 26 structures and morphologies might lead to different physicas and chemical performance of materials¹⁷. Nanostructur**59** hollow sphere¹⁸ attracted more and more attention in rece**60** 27 28 29 years, because of its special structures and unique properties1 30 For example, the void space in hollow structure has been us 31 to improve the particles' ability to withstand cyclic change in

volume¹⁹, modulate refractive index²⁰, increase active area for catalysis and encapsulate the sensitive materials (e.g. drugs, cosmetics and DNA)²¹. As for nickel-based catalyst, endowing hollow structure with it may also lead to improvement in its performance in wide areas, so the corresponding synthesis attracted more attention in recent years. The template method is the most versatile way to fabricate nickel and nickel-based hollow spheres. By using this approach, hollow Ni submicrometer spheres and nickel silicate composite were successfully prepared²²⁻²⁴. However, the products with these methods are often difficult to purify, and usually the procedures are tedious. Thus, template-free methods were also explored. For example, hollow nickel spheres were successfully synthesized via a decomposition and reduction route²⁵, and porous hollow nickel microspheres were synthesized by selfassembly in an aqueous medium²⁶. Apparently, the synthesis of hollow structured nickel material is mainly lie in the microscale, and related properties were rarely studied so far. Exploring systematic synthesis and developing novel approach to nanostructured hollow nickel spheres are still of great significance.

Herein, we demonstrate a solvothermal method for fabricating hollow nickel nanospheres. The as-synthesized hollow nickel nanospheres can be obtained without any further processing. On the basis of replacement reaction, Ni/Pt hollow nanospheres have also been synthesized with the hollow nickel nanospheres as sacrificial templates. The magnetic properties of nickel hollow nanospheres and the dehydrogenation activities of Ni/Pt hollow sphere were investigated. It is found that the assynthesized Ni/Pt hollow nanospheres exhibit high catalytic activities for the hydrolysis of AB at room temperature.

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1 Experimental

All chemicals used in this experiment were analytical grage
(purchased from Beijing Chemical Co. Ltd) and used without a62
further purification.

64 5 Preparation of hollow Ni nanospheres. The growth of the hollogs 6 nanospheres was carried out in a solution system. NiCl₂ 6H₂O was 7 firstly dried in a vacuum oven to remove the water of crystallization. 8 0.23 g of obtained NiCl₂ was dissolved in a 30mL of 9 ethanol/ethylenediamine mixed solution with certain volume ratios 10 (1:9, 3:7, 4:6, 5:5) under intensive stirring for 1h. Then, 0.12 g of 11 NaBH₄ was introduced to the solution followed with another 12 intensive stirring for 5min. Afterward, the as-prepared solution was 13 transferred to a Teflon-line stainless-steel autoclave, and maintained 14 at 150°C for 6 h. The black solid product was collected by 15 centrifuging and sequentially rinsed with ethanol and deionized 16 water for several times. The final product was dried in a vacuum 17 oven at 50°C for 6h.

18 Preparation of Ni/Pt hollow bimetallic nanospheres. The as-19 prepared hollow nickel nanospheres were suspended in deionized 20 water by ultrasonic treatment, followed by adding a freshly prepared 21 HCl solution (5 wt%) to remove the oxidation layer on the surface of 22 hollow nickel nanospheres. The freshly obtained hollow nickel 23 nanospheres were suspended in deionized water again with 24 ultrasonic treatment. Afterward, newly prepared K₂PtCl₆ solution 25 (3.6mM, 5ml, 10.5ml, 16.7ml, corresponding to the Ni/Pt molar ratio of 95:5, 90:10, 85:15) was added to the suspension drop by drop 26 27 with mechanical stirring. Finally, the Ni/Pt hollow nanospheres were 28 collected by centrifugation, washed with deionized water and then 29 dried in a vacuum oven at 50 °C for 6h.

30 Characterization. The obtained samples were characterized on a 31 Panaltical X' Pert-pro MPD X-ray powder diffractometer (XRD) 32 with Cu K α radiation (λ =1.5418Å). The operation voltage and 33 current were kept at 40kV and 40mA, respectively. The transmission 34 microscope (TEM) and the corresponding selected area diffraction 35 (SAED) and high-resolution TEM (HRTEM) were obtained on a 36 JEOL JEM-2100 microscope operated at an acceleration voltage of 37 200kV. The scanning electron microscopy (SEM) images were taken 38 on a LEO 1530 scanning electron microscope. The magnetic 39 properties were investigated with a superconducting quantum 40 interference device (SQUID-VSM) magnetometer. 68

Catalytic hydrogen generation from AB hydrolysis. The 41 hydrolysis of AB was carried out at room temperature. In a typical 42 43 process, a 10mg of Ni (or Ni/Pt) hollow nanospheres was first dispersed in 10 mL of deionized water with ultrasonic treatment, and 44 45 70 mg of AB was dissolved in 10 mL deionized water. Then, both the Ni (or Ni/Pt) suspension and the AB solution were mixed in a three-necked flask connecting with an inverted, water-filled 46 47 graduated burette. During the reaction, constant stirring was applied The volume of generated H_2 was recorded with corresponding time 78 48 49

50 Results and discussion

Morphology and structure. Transmission electron microsco82 51 (TEM) was applied to analyze the structure of the as-synthesized 52 hollow nickel nanospheres. Figure 1A, B, C, D shows the hollow 53 54 nickel nanospheres obtained in different volume ratios of ethanol 84 ethylenediamine (ET/EN) at 150°C. As shown in the Figure 1A, \$555 can hardly obtain any hollow nickel nanospheres at the ET/EN random 56 57 of 1:9. When the ratio is higher than 1:9 as 3:7, 4:6, and 5:5, hollow nickel nanospheres with average diameter of 170nm, 260nm, and 58

450 nm and average shell thickness of 55~60 nm (Figure 1B, C and D) were obtained. Obviously, with the increase of the ethanol amount, the size of the hollow spheres increases. At the ET/EN ratio of 4:6, the nickel hollow nanospheres are relatively uniform. When the ratio reaches 5:5, the uniformity of nickel hollow nanospheres become worse, and lots of large nickel particles were also formed. These results indicate that the ratio of ET/EN plays a key role to control the size and uniformity of the nickel hollow nanospheres.

A 500nm 500nm C 500nm

Figure 1 TEM images of the as-synthesized nickel hollow nanospheres at different ratios of ET/EN and temperatures. (A) ET/EN =1:9, (B) ET/EN =3:7, (C), ET/EN =4:6, (D) ET/EN =5:5, (E) 120°C, (F) 180°C.

Temperature affected the nickel hollow spheres formation critically. Figure 1E, F show the products synthesized at 120°C and 180°C with the ET/EN ratio of 4:6. With the comparison of Figure 1C, it can be seen that, with the increase of the synthetic temperature, the obtained final products follow the similar trend as the ratio of ET/EN. Higher temperature affects the complexation reaction equilibrium, which will lead to the increase of reduction rate. At the lower temperature of 120°C, uniform nickel spheres without obvious shell were obtained. While at higher temperature of 180°C, besides the formation of Ni hollow spheres, the seriously aggregated Ni particles can also be formed, and the diameter of the nickel hollow spheres were also increased. Thus, we can conclude that the ET/EN ratio of 4:6 and the heating temperature of 150°C are the optimum conditions for the synthesis of nickel hollow nanospheres.

(1)

1 To further confirm the phase purity of the hollow AO 2 nanospheres, we collected their XRD patterns. There are thr44 3 characteristic peaks with 20 values of 44.5, 51.8, 76.4, whield 4 well match the (111), (200), (220) of face centered cubic (fc43) 5 nickel. It can also be seen that no other peaks are observed 6 except the peaks of nickel. It shows the well crystallinity and 7 high purity of the obtained nickel hollow nanospheres. Bas**46** 8 on the XRD pattern, the size of the crystal nanoparticles we47 9 calculated by using Scherrer equation, which shows the avera 48 size of the crystallized nanoparticles is 25nm~30nm. Moreov 49 10 the sample was investigated by selected area electr50 11 12 diffraction (SAED). The diffraction pattern exhibited 5a 13 remarkable polycrystalline feature as shown in Figure 2B2 14 Three ring patterns corresponding to the indices 111, 200, 2**2**3 15 of fcc nickel were assigned in the image. Figure 2C shows the 16 high-resolution TEM (HRTEM) of the nickel holl 55 17 nanospheres. The lattice plane spacings measured from t56 18 HRTEM image is 0.20 nm, which is close to the (1157 interplanar distance of fcc nickel structure (0.203 nm). 19 58



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Figure 2 (A) a) XRD pattern of the as-synthesized nickel hollows 21 22 spheres, b) the nickel PDF card 4-850. (B) SAED image of the assynthesized nickel hollow nanospheres. (C) HRTEM image of the 23 24 as-synthesized nickel hollow spheres. 77 25

78 According to previous literatures^{27 28} and the above results in the 26 present study, we believe that the ethanol, ethylenediamine apo 27 synthesis temperature play important roles in the formation of $t\bar{\mathbf{g}}\mathbf{q}$ 28 29 nickel hollow nanospheres. The ethanol in the precursor solution may act as a bridge to resolve and deliver the free Ni^{2+} , thus the free 30 31 Ni^{2+} can be reduced to metallic nickel by NaBH₄. With the increase of the ratio of ethanol, the reaction rate tends to become faster. Itas 32 33 reasonable to interpret the formation process using the assemblas 34 then-inside-out evacuation mechanism²⁹, as shown in Figure 3. 87



Figure 3 Schematic illustration of the formation and shape evolution 36 37 of hollow nickel metallic nanospheres in the whole synthetic 101 38 process. 102

In the beginning (I), Ni²⁺ cations in the solution reacted with excess ethylenediamine (EN) to form a relatively stable structure of $[Ni(EN)_3]^{2+}$ complex³⁰, which cannot be reduced by NaBH₄ directly. Due to the formation of the $[Ni(EN)_3]^{2+}$ complex, the concentration of the free Ni^{2+} in the solution sharply decrease. Afterward, under a proper solvothermal condition, these [Ni(EN)₃]²⁺ complex could decompose and release free Ni²⁺ to the solution at a low rate, which was then reduced to small nickel nanoparticles (II).

The chemical reactions involved in the preparation process are described as:

Ni ²⁺	+	3	[EN]	\mapsto	[Ni	(EN))2	2+
11		2		· · /	1 1 1 1	L. I. I.	15	

 $Ni^{2+} + BH_4 + 2H_2O \rightarrow Ni\downarrow + BO_2 + 2H^+ + 3H_2\uparrow$

(2)Due to the controlled releasing of the free Ni²⁺, the reduction rate can be controlled at a relatively slow level that can effectively prevent the formation of large nickel particles. According to the minimization of interfacial energy³¹ and the magnetic dipole-dipole interaction, the newly formed nickel nanoparticles are unstable and tend to aggregate with each other to form larger nickel spheres (III). With more Ni²⁺ reduced, the subsequent reduced nickel grows on the surface of the nickel spheres, leading to the formation of a new type of nickel spheres, which is composed of small nanoparticles in the core and large nanoparticles on the surface. Furthermore, the small nanoparticles in the core of these nickel spheres resolved (IV), possibly through a mechanism of Ostwald ripening. As the solvothermal time was prolonged, more interior nanoparticles resolved, and the interior hollow space became larger and larger (V), thus formed the final hollow nickel nanospheres. Based on the formation mechanism and the role of ethanol in the reaction, we may modulate the size of the nickel hollow spheres by adjusting the ratio of ET/EN and the heating time. More ethanol amount means stronger deliver function in the reaction, which may lead to the formation of bigger nickel hollow spheres. Prolonging the heating time will also promote the formation of bigger nickel hollow spheres.

Magnetic properties. The magnetic properties of assynthesized hollow nickel nanospheres were characterized by both magnetic field dependence of magnetization and temperature dependence of magnetization, zero-field-cooling (ZFC) and field-cooling (FC). Hysteresis loops were measured at 2K and 300K respectively, as shown in Figure 4A. The magnetic saturation reached with the external field exceeding 7.5 kOe. It shows that the saturation magnetization (M_s) , remanent magnetization (M_r), and coercivity (H_c) are ca. 28.10emu g⁻¹, 8.13 emu g⁻¹, and 255 Oe respectively, at 2K and ca. 23.38 emu g⁻¹, 4.02 emu g⁻¹, 252 Oe respectively, at 300K. Compared with the H_c value of bulk nickel (ca. 0.7 Oe) and that of submicrometer-sized hollow nickel spheres (32.3 Oe) at room temperature¹⁹, the as-synthesized hollow nanospheres exhibited much enhanced coercivity. In the ZFC mode, the test sample was cooled from room temperature to 2K without any external magnetic field. Then, a magnetic field of 90 Oe was applied, and the sample was measured during the warming process. In the FC mode, the test sample was cooled from room temperature to 2K under an external magnetic field of 10 kOe, and the sample was measured during the warming process under a constant magnetic field of 90 Oe. The ZFC and FC curves are shown in Figure 4B. The behavior of M(T) curves reveals the main feature of thermal activation effect against of the anisotropy barrier³². We can see a small peak in the M_{ZFC}(T) at about 14K, which is identified as the frozen moment in the surface layer of particles. The similar behavior has been

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observed in the nickel nanoparticles chains by assembly of small nanoparticles³³.

Ni/Pt hollow bimetallic nanospheres. Platinum is one of the best catalysts for many catalytic reactions. Due to the hollow structure nature of the as-synthesized nickel spheres, it can be set as a very good noble metal carrier. Herein, platinum growing on the surface of nickel hollow spheres well separate on the shell of nickel hollow spheres, which can increase the active sites of the platinum on the surface of the nickel hollow spheres during the catalytic reaction. In





Figure 4 Hysteresis loops and FC ZFC curves of the assynthesized hollow nickel nanospheres (A) Hysteresis loops of the as-synthesized hollow nickel nanospheres at 2K and 300K.
The inset is the enlargement of the center part of the curves. (B) FC and ZFC curves of the as-synthesized hollow nickel nanospheres.

18 this work, the Ni/Pt hollow bimetallic nanospheres were synthesized 19 through replacement reaction by using the as-synthesized hollow nickel nanospheres as sacrificial temple. The driving force of the 20 21 replacement reaction comes from the large standard reduction potential gap between the Ni²⁺/Ni redox pair (-0.25 V vs standarg 22 hydrogen electrode (SHE)) and the $PtCl_6^{2/}Pt$ redox pair (0.22 + 15 standage SHE)^{22 25}. The molar ratio of nickel and platinum can be controllege 23 24 25 by adding certain amount of K₂PtCl₆ solution. Herein, the hollow 26 spheres with Ni/Pt molar ratio of 95:5, 90:10 and 85:15 wege 27 synthesized. The elemental composition was investigated by EDA 31 28 which shows the average molar ratios of the as-synthesized Ni \overline{Rp} hollow spheres match well with the design. Figure 5A shows the $\overline{63}$ 29



Figure 5 (A) a) XRD pattern of as-synthesized Ni/Pt hollow bimetallic nanospheres, b) the nickel PDF card 4-850, c) platinum PDF card 4-802. (B) TEM image of single assynthesized Ni/Pt hollow bimetallic nanosphere. (C) HRTEM image of as-synthesized Ni/Pt hollow bimetallic nanospheres.

XRD pattern of as-synthesized Ni/Pt hollow bimetallic spheres, where both nickel and platinum exist as elementary substance. On the other hand, the TEM images of Ni/Pt hollow nanospheres (Figure 5B, Figure S3) indicate that upon loading of Pt, the morphology of the Ni hollow spheres does not change. The average diameter and wall thickness of the Ni/Pt hollow bimetallic nanospheres is 250nm and 40~55nm respectively. In the HRTEM image (Figure 5C), the lattice plane spacing of Ni (111) and Pt (111) could be detected clearly at the same time. Thus we can conclude that the platinum nanoparticles are distributed on the surface of nickel hollow spheres.

Catalyst properties. As a promising catalyst hydrogen carrier in the future, AB is stable in air and aqueous solution at room temperature. With the catalysis over proper catalyst, 1 molar of AB can release 3 molar hydrogen. The chemical reactions of the hydrolysis of AB can be described as follows:



Figure 6 Hydrogen generation from the hydrolysis of aqueous ammonia borane solution (AB, 200Mm, 20mL) catalyzed by Ni and Ni/Pt hollow nanospheres at room temperature.

Figure 6 shows the hydrogen release from AB catalyzed by assynthesized Ni hollow nanospheres and Ni/Pt hollow bimetallic nanospheres with three different percentages composition (the molar ratio of Ni/Pt, 95:5, 90:10, 85:15). We can see that the pure nickel 69

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- 1 hollow nanospheres exhibit relatively low catalytic activity for hvdrolysis of AB at room temperature, while the as-synthesized 2 Ni/Pt hollow bimetallic nanospheres greatly increase the hydrolysis 3 rate of AB. Of all the three Ni/Pt hollow bimetallic nanospheres samples, the sample with the molar ratio of 85:15 exhibits the fast Δ 5 6 catalytic rate, with which the reaction is completed within only 63 7 min. The rate of hydrogen generation on the molar ratio of Ni 62 8 hollow bimetallic nanospheres attains 5920 mL min⁻¹ g⁻¹, which 63 higher than that of ex situ synthesized Ni_{0.81}-Pt_{0.19} nanoparticles (about 5251 mL min⁻¹ g⁻¹)³⁴. We may conclude that the hollows 9
- 10 structure benefit the catalytic reaction. Because of the nickel substrate with hollow structure, platinum on the nickel hollow 11
- 12
- 13 spheres may have more opportunity to contact with AB in the 14 solution, which is undoubtedly of benefit to the reaction kinetics. 68

Conclusions 15

- 16 In summary, a novel synthesis strategy has been demonstrated 17 for the creation of hollow nickel nanospheres through solvothermal method. Through the assembly-then-inside-out 18 19 evacuation mechanism based on Ostwald ripening hollo 20 nickel nanospheres with controlled sizes could be formed. TF5 21 magnetic properties of as-synthesized hollow nicket nanospheres exhibited much enhanced coercivity comparing 22 with its bulk and submicrometer hollow spherical counterparts 23 Ni/Pt hollow bimetallic nanospheres have also been obtained via a replacement reaction route by using hollow nicker 24 25 nanospheres as sacrificial templates. The Ni/Pt hollo 26 27 bimetallic nanospheres exhibited high catalytic activities for t84 28 hydrogen generation from AB hydrolysis at room temperatu 82 Based on the catalytic and magnetic properties, the aga 29 synthesized hollow spheres may find some applications in fue $\frac{1}{24}$ 30 31 cell-based hydrogen economy and many other fields. 85
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38 Notes and references

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- the second 42
- 43 XRD data, TEM image, TEM-EDAX, reusability of catalyst. See 99 44 DOI: 10.1039/b00000x/ 100
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Graphical TOC



Controllable solvothermal synthesis of hollow nickel nanospheres were achieved via an assembly-then-inside-out evacuation process. The Ni/Pt hollow spheres exhibit high catalytic activities for the hydrolysis of ammonia borane.