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ARTICLE

One-step Synthesis of Nitrogen-doped microporous Carbon as Metal-Free Electrocatalyst for Oxygen Reduction Reaction

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In our work, a convenient preparation route is reported for the synthesis of nitrogen-doped microporous carbon materials by direct carbonization of an amine functionalized aluminiumbased metal-organic framework (MOF) compound, amino-MIL-53(AI). Through the pore distribution and pore volume calculations, the carbon products possess narrow pore size, which is approximate 1 nm, and high microporous surface area and volume. The highest proportion of microporous contribution is 93% for surface area and 88% for pore volume. As metal-free electrocatalysts, these carbon products exhibit attractive capability for oxygen reduction reaction (ORR) in alkaline medium. The investigation shows that these nitrogen-doped microporous carbon materials should have promising application for fuel cell.

Introduction

As one of the most popular functional materials, porous carbons have been concentrated much attention for numerous applications, such as electrocatalysts, electrochemical capacitors, fuel cells, metal-air batteries, lithium ion batteries, adsorbents and catalyst supports.¹⁻¹² To obtain porous carbon materials, many synthetic methods have been used, including pyrolysis,¹³⁻¹⁵ physical or chemical activation,¹⁶⁻¹⁸ chemical vapour decomposition,¹⁹ template carbonization,²⁰⁻²⁴ nanocasting,²⁵ and laser ablation.²⁶ Although many porous carbon materials have been gained, most of them belongs to mesoporous or macroporous, even disordered structure, which limits their performance as functional materials, especially for electrochemical materials. Therefore, more efforts have been devoted to obtain porous carbon with narrower pore size in microporous level.

In the past two decades, metal organic frameworks (MOFs) have been investigated widely due to their controllable framework structures, ordered channels, various topologies

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the stable and regular pore structure consisting of the rigid and

extensive applications on gas storage,²⁷⁻²⁸ separation,²⁹⁻³⁰ catalysis,³¹⁻³² luminescence,³³⁻³⁵ and drug delivery.³⁶ Basing on organic ligands and metal centres, MOF compounds possess special superiority to prepare porous carbons. Recently, enormous interests have been focused on attempting to obtain ordered porous carbon materials by MOFs compounds as hard templates or precursors.³⁷⁻⁴⁰

In this work, we selected an amine functionalized Al-MOF, amino-MIL-53(Al), and then carbonized it directly to obtain microporous carbon materials. The carbon products own high surface area, narrow and uniform pore size and high ratio of the micro pores in the structure. Especially during carbonization procedure at high temperatures, the nitrogen atoms, which come from the amino groups of organic ligands, have converted into the doped atoms in the carbon products, which may be beneficial for oxygen reduction reaction (ORR).

The ORR is one of the most crucial factors determining the performance of a fuel cell, which is an important application field of electrochemical catalysts. Although platinum-based materials display outstanding performance for ORR, the high cost and scarcity of platinum prohibit the widespread application in fuel cell. It is urgent to exploit inexpensive and high efficient catalysts as the substitution of platinum-based materials. Due to high surface area, volume capacity, low cost and good stability,⁴¹⁻⁴³ High enthusiasm has been paid to enhance the capability of porous carbons as the popular metalfree electrochemical catalysts for ORR. According to the literatures reported previously, doped heteroatoms in the carbon frameworks are beneficial to enhance oxygen reduction performance of carbon catalysts.^{41,44-49} Nitrogen atom, which size is similar to the carbon atom, is the most popular specie used to synthesize heteroatoms doped carbon materials since it enhances the electron-donor or basic capacities of the carbon an electrocatalyst.

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Naflon® 117 solution (5%) and Aluminum nitrate nonahydrate
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deionized water (5mL) were mixed with the molar rate Al³⁺:
NH2-H₂BDC:H₂O of 1: 1: 153. By dispensing to 27 mL
Teflon-lined stainless steel vessels, the mixture was heated at*Rotating Dis*
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400 to 2500

Synthesis of microporous carbon PC-Al-*n*

powder was obtained.

With a heating rate of 5 °C·min⁻¹, 400mg of amino-MIL-53(Al) powders were heated at 120 °C for 3 hours in order to remove solvent molecules in the framework and carbonized at 600, 700, 800, 900 and 1000 °C for 5 hours under nitrogen flow, respectively. After the above process, the carbonized sample was cooled to room temperature with 2 °C·min⁻¹ rate. Then, primary product was immersed in hydrofluoric acid (20%, 5mL) and stirred for 20 hours to eliminate Al particles. After repeating acid treatment for three times, the black powders were washed with NaOH aqueous solution (0.1 M) and deionized water, centrifuged and dried at 80 °C. The products were collected and denoted as PC-Al-*n* (*n* = 600, 700, 800, 900 and 1000) by different carbonized temperatures.

150 °C for 5 hours under autogenous pressure. After filtering and washing with deionized water for several times, yellow

material and exhibits superior activity and stability. 50-65 On the

basis of our experiment, the as-prepared N-doped microporous

carbon materials display favourable performance for ORR as

Instruments and characterization

The N₂ adsorption and desorption isotherm was measured on a Micromeritics Tristar II 3020 analyser. TG analysis was performed using a Netzch STA 449 F3 Jupiter thermogravimetric analyser at a heating rate of 5°C min⁻¹ in N_2 atmosphere. Wide-angle X-ray diffraction patterns (WXRD) was recorded by a Riguku D/MAX2550 diffractometer using Cu-Ka radiation, 50 kV, 200 mA with a scanning rate of 1° min⁻¹. Measurements for Cyclic Voltammetry (CV), Rotating Disk Electrode (RDE) and Rotating Ring-Disk Electrode (RRDE) were carried out by a CHI 760D workstation (CH Instruments) in a three-electrode electrochemical cell by glassy carbon (GC) electrode as the working electrode, Pt wire as counter electrodes and Ag/AgCl as reference electrodes.

Electrochemical Measurements

The serosities of carbon catalysts and Pt/C were prepared by same method. The catalyst powder (1 mg) was dispersed in 1 mL mixed solution of 5 wt % Nafion/ ethanol/ water/ with the v/v rate of 1: 15: 34. The catalyst serosity (12 μ L for RDE and 20 μ L for RRDE) was loaded onto a GC electrode of 5 mm in diameter and dried at 60 °C for 10 min. Before every measurement beginning, the electrolyte, which is 0.1 M KOH aqueous solution, was saturated with O₂, and O₂ flow kept bubbling during the whole measurement process in order to maintain O₂-saturated style.

Cyclic Voltammetry (CV). The GC electrode as a working electrode was scanned at a rate of 100 mV·s⁻¹ in the potential range from 0.2 to -1.2 V (*vs.* Ag/AgCl).

Rotating Disk (Electrode (RDE) Measurement. The catalyst modified working electrode was prepared by the method as above. The working electrode rotated with varying speed from 400 to 2500 rpm at a scanned rate of 10 mV s⁻¹.

Rotating Ring–Disk Electrode (RRDE) Measurement. For the RRDE measurements, catalyst serosities and electrodes were prepared by the same method. With a rotating speed of 1600rpm, the disk electrode was scanned at a rate of 10 $mV \cdot s^{-1}$, and the potential of the ring electrode was constant at 0.5 V (vs. Ag/AgCl).

Results and discussion

According to previous literature, free NH_2-H_2BDC molecules should reside in porous channels of the synthesized amino-MIL-53(Al) compound.⁶⁶ Thus, these guest organic molecules would provide abundant nitrogen source for doping nitrogen atoms directly into carbon materials through carbonization. In order to confirm the amount of guest NH_2-H_2BDC molecules, TG analysis of amino-MIL-53(Al), which was synthesized in this work, was performed under helium flow with a heating rate of 5°C·min⁻¹. As shown in Fig. S1, the compounds exhibit a two-step weight loss. The first step is due to the release of the guest NH_2-H_2BDC in the pores, and the second one corresponds to the decomposition of the ligands from the frameworks. The curve and result are accordant with that reported previously.⁶⁶

When the MOF compounds was heated at high temperatures, amino groups of the organic ligands converted into doped atoms in carbon products. At different temperatures, Al-MOF compounds were carbonized directly under nitrogen flow and five microporous carbon materials were obtained. We denoted them as PC-Al-n (n = 600, 700, 800, 900 and 1000, respectively) by different carbonized temperatures. The structure of the carbon products was characterized by wideangle XRD (WXRD) analysis at room temperature with a scanned range of 10-80°. As shown in Fig. S2, the peak at 24° and 44°, which belong to interlayer peaks of graphitic carbon. were observed in all patterns. Compared with the pattern of PC-Al-800-u (Fig. S2(a)), which notes the product of AMINO-MIL-53(AL) carbonized at 800°C without hydrofluoric acid treatment, the peaks of alumina disappeared in the patterns of PC-Al-n samples (Fig. S2(b), (c), (d), (e) and (f)). The result signifies alumina removed after acid treatment, and the final products were metal-free carbons.

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Table 1. Textural parameters of PC-Al-n series calculated by					
N ₂ adsorption					
Sample	$\mathbf{S}_{\mathrm{BET}}^{[\mathrm{a}]}$ $(\mathbf{m}^2 \cdot \mathbf{g}^{-1})$	S _{micro} ^[b] (m ² ·g ⁻¹)	Pore Size ^[c] (Å)	V _{total} ^[d] (cm ³ ·g ⁻¹)	V _{micro} ^[e] (cm ³ ·g ⁻¹)
PC-Al-600	1030	891	10.9	0.48	0.35
PC-Al-700	1418	1276	10.9	0.61	0.49
PC-Al-800	1588	1476	10.9	0.65	0.57
PC-Al-900	1448	1151	10.9	0.71	0.49
PC-Al-1000	1172	577	11.8	0.97	0.31

 $^{[a]}S_{BET}$ is the surface area calculated by Brunauer-Emmett-Teller equation. $^{[b]}S_{micro}$ is microporous surface area calculated by t-plot method. $^{[c]}$ Pore size distribution is calculated by density functional theory (DFT). $^{[d]}$ Total pore volume is calculated at a relative pressure of 0.96. $^{[e]}$ Micro-pore volume is calculated by t-plot method.



Figure 1. Nitrogen adsorption curves (a) and surface area (b) and of PC-Al-*n* samples



Figure 2. Pore size distribution of PC-Al-n samples

In order to explore the pore structure of PC-Al-n samples, the nitrogen adsorption and desorption isotherms were recorded at 77 K (Fig. 1(a)). The curves of PC-Al-n samples exhibit typical Type-I sorption isotherm except PC-Al-1000, that is similar to Type-IV isotherm. The further investigation is focused on the calculation of surface area, pore size distribution and pore volume, and the data were displayed in Table 1. The pore size of PC-Al-600 ~900 distributes at 1.1nm and enlarges to 1.2 nm for PC-Al-1000 (Fig. 2). The total surface area, microporous surface area and volume were calculated by Brunauer-Emmett-Teller (BET) method and tplot method, respectively. The results indicate microporous structure contribute the major surface area and volume for PC-Al-600 ~900. The rate of $S_{\text{micro}}\,/\,S_{\text{total}}$ goes up from 0.87 to 0.93 and finally falls down to 0.50 (PC-Al-1000). The variation is similar for pore volume rate, and highest value of V_{micro} / V_{total} is 0.88 for PC-Al-800. BET surface area and total volume of PC-Al-800 are 1588 $m^2 \cdot g^{-1}$ and 0.65 $cm^3 \cdot g^{-1}$ respectively, and 1476 $m^2 \cdot g^{-1}$ of surface area and 0.57 $cm^3 \cdot g^{-1}$ of pore volume originate from microporous structure. PC-Al800 is a wonderful microporous carbon material with high surface area, whereas the main pore structures of the MOF-derived carbon materials reported previously are mesoporous and macroporous forms.⁶⁷⁻⁷³

Compared the surface area and volume of PC-Al-*n* samples, it is suggested that 800 °C is a suitable temperature to form micropous structure. By heating the amino-MIL-53(Al) compounds in the range of 600 to 800 °C, the surface area and microporous structure of the products increase continually, nevertheless, going on raising the temperature until 1000 °C, the surface area decreases and the pore size becomes wider. When amino-MIL-53(Al) was carbonized at 800 °C, the microporous surface area and volume of the carbon product reached the maximum. In contrast, the total pore volume of the carbon products increases continually. It can be considered that the wider pores support broader space and higher pore volume.

The nitrogen content and state of PC-Al-*n* samples were measured by X-ray photoelectron spectroscopy (XPS) and the results were listed in Table S1. As shown in Fig.3, total nitrogen contents of the products decrease distinctly with raising the heating temperature. This decline may be explained that high temperature is beneficial for nitrogen and oxygen atoms combined to generate gaseous oxide during carbonization process. The bond energy peaks of N 1s scan spectra at 398.6, 400.7 and 401.6 eV are fitted into pyridinic-N, pyrrolic-N and graphitic-N, respectively (Fig.4). The XPS results display the detail of nitrogen conversion: amino groups of NH₂-H₂BDC convert into the pyridinic-N and pyrrolic-N form when amino-MIL-53(Al) is heated at a relative lower temperature and then graphiticn-N state is formed at a higher temperature.



Figure 3. Nitrogen and carbon contents of PC-AI-n samples



Figure 4. XPS spectra of N 1s narrow scan of PC-Al-n samples

The performance as electrochemical catalysts for oxygen reduction reaction (ORR) was investigated by cyclic voltammetry (CV), rotating disk electrode (RDE) and rotating electrode (RRDE) voltammetry. ring-disk A11 the examinations were carried out with a three-electrode system in O₂-saturated alkaline medium. For the three-electrode cell, glassy carbon (GC) electrode, Pt wine and Ag/AgCl electrode were used by working, counter and reference electrode, respectively. CV measurements were recorded at a scanned rate of 100 mV s⁻¹ and in a potential range from -1.2 ~0.2 V (vs. Ag/AgCl). As a comparison, the CV curves of PC-Al-n series and Pt/C (20 wt%) are given in Fig.5. In O2-saturated KOH aqueous solution (0.1 M), a characteristic reduction peak is exhibited at $-0.29 \sim -0.25$ V for PC-Al-*n* samples and -0.19V for Pt/C. A remarkable shift can be observed between PC-Al-600 and other samples, and for PC-Al-700~1000 sample, the reduction peaks concentrate is closed to -0.25 V. Compared PC-Al-600 with PC-Al-700~1000, the positive shift of reduction peak suggests that higher surface area and specific nitrogen state enhance the oxygen reduction performance of the catalysts.

Linear sweep voltammograms (LSV) was measured on a RDE at a scanned rate of 10 mV s^{-1} and rotating speed of 400, 600, 900, 1225, 1600, 2025 and 2500 rpm, respectively (Fig. S3). As shown in Fig.6, the onset potentials of PC-Al-n series for ORR shifted obviously towards positive potential with carbonized temperature rising. When the current density achieves -0.1 mA cm⁻², the highest onset potential at -0.13 V for PC-Al-1000 shifts approximately 0.10 V compared to PC-Al-600 and is close to Pt/C (-0.07 V). The potential difference between PC-Al-1000 and Pt/C is only 0.06 V. The lowest content of N sample exhibits the highest on-set potential. The mechanism is unclear and needs to be further investigated. LSV curves are also investigated by Koutecky-Levich plots $(J^{-1} vs. \omega^{-1/2})$ at various electrode potentials from -0.35 to -0.7 V (vs. Ag/AgCl). The slopes of the best linear fit lines are used to calculate the number of electrons transferred (n) per O_2 molecule from Koutecky-Levich equation:

$$\frac{1}{J} = \frac{1}{J_L} + \frac{1}{J_k} = \frac{1}{B\omega^{1/2}} + \frac{1}{J_k}$$



Figure 5. Cyclic Voltammograms obtained in oxygen-saturated 0.1 M KOH solution for PC-Al-600 (a), 700 (b), 800 (c), 900 (d), 1000 (e) and 20%Pt/C (f).



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Figure 6. LSV curves of the carbon products and Pt/C in oxygensaturated 0.1 M KOH solution at a rotation speed of 1600 rpm and a scanning rate of 10 mV \cdot s⁻¹.



Figure 7. Koutecky–Levich plots of the carbon products and Pt/C at a potential of -0.55 V. The plots are generated from the LSV curves of all the samples tested in oxygen-saturated 0.1 M KOH solution with different rotating speeds.



Figure 8. Rotating Ring-Disk Electrode (RRDE) spectra for PC-Al-*n* samples and Pt/C in oxygen -saturated 0.1M KOH solution. Linear sweep voltammetry (LSV) was performed at a rotating speed of 1600 rpm and a scan rate of 10 mV·s⁻¹, and the Pt ring electrode was polarized to oxidize the HO2- intermediates collected from the modified GC disk electrode at 0.5 V.

where *J* is the measured current density, J_L and J_K are the diffusion-limiting and kinetic current densities, and ω is the rotating speed. *B* is the Levich slope given by

$$B = 0.2nF (D_{O2})^{2/3} (v)^{-1/6} C_{O2}$$

n represents the number of electrons transferred per O₂ molecule, F is the Faraday constant (F = 96485 C ·mol⁻¹), D_{O2} is the diffusion coefficient of O₂ in 0.1 M KOH aqueous solution $(1.9 \times 10^{-5} \text{ cm}^2 \cdot \text{s}^{-1})$, υ is the kinetic viscosity of

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electrolyte (0.01 cm²·s⁻¹), C_{O2} is the bulk concentration of O_2 (1.2 ×10⁻⁶ mol·cm⁻³).

The Koutecky–Levich plots of all carbon products and Pt/C at a potential of -0.55 V are shown in Fig. 7. It is evident that the carbon products perform excellent electrocatalytic activity in alkaline electrolyte. The numbers of electron transferred per O₂ molecule at -0.55 V are calculated and listed in Table S2. It is an effective four-electron transferred process for PC-Al-700, 800 and 900. Moreover, to compare the kinetic current density (J_K) for the carbon catalysts, PC-Al-900 is nearly twice than PC-Al-600 and higher than rest of the samples. The higher surface area provides more reactive area and active sites for oxygen reduction and is beneficial for oxygen reduction performance as the electrocatalyst,⁴⁸ such as higher numbers of electron transferred and the kinetic current density (Fig. S4 and Table S2).

In addition, RRDE was also used to evaluate the performance of the PC-Al-*n* samples for ORR and the results are shown in Fig. 8. The experiment was tested at a scanned rate of 10 mV·s⁻¹ and rotating speed of 1600 rpm for RRDE. PC-Al-700, 800 and 900 display attractive catalytic activity and selectivity in O₂-saturated KOH aqueous solution. The performance of PC-Al-*n* samples for ORR on RDE and RRDE suggests that higher surface area and doped-nitrogen for catalysts is an advantage of oxygen reduction in a fuel cell. ⁴⁶

Conclusions

In summary, we reported a simple and convenient approach for preparing nitrogen-doped microporous carbon materials. It is a one-step process, during which MOF compound was converted to carbon and nitrogen atoms were doped into the carbon products at the same time. We investigated systematically the pore structure and electrocatalytic ability of five carbon products by various characterization methods. These products possess narrow pore size, high microporous surface area and microporous volume. As a metal-free electrochemical catalyst, high surface area and the doped nitrogen atoms may promote the performance of the microporous carbon products for ORR, which is one of the most crucial factors to determine the performance of a fuel cell. These carbon products exhibit excellent oxygen reduction capability in alkaline medium.

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