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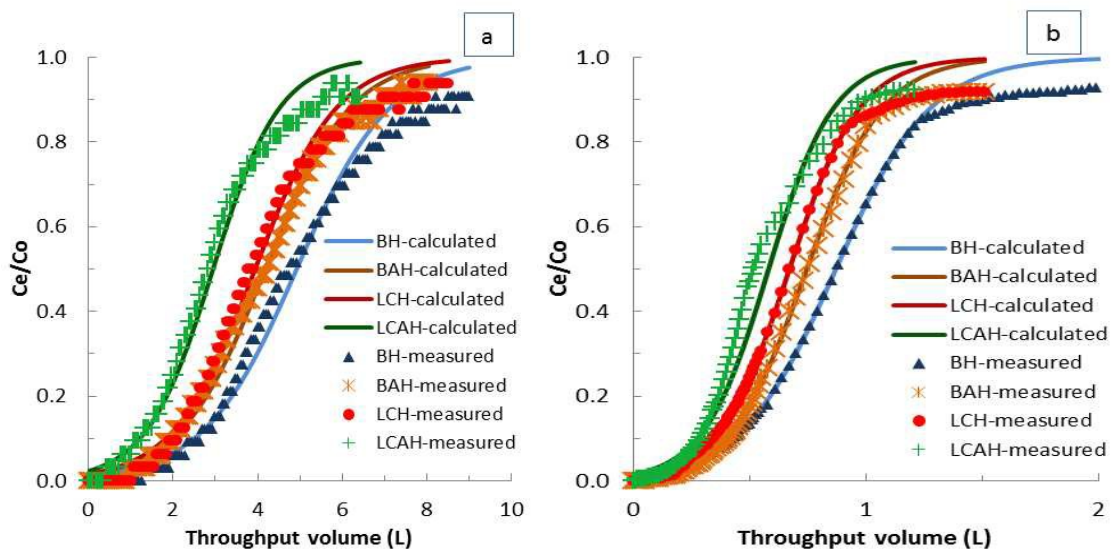


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Novel hybrid materials precursor to natural bentonite and locally collected clay partitioned (a) EE2 and (b) tetracycline micro-pollutants effectively from aqueous solutions under column reactor operations

1 **Efficient attenuation of 17 $\alpha$ -ethynylestradiol (EE2) and tetracycline using**  
2 **novel hybrid materials: Batch and column reactor studies**

3  
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26

27 **Abstract**

28 Hybrid materials were obtained modifying the natural bentonite (B) or locally collected  
29 clay (LC) using hexadecyltrimethylammonium bromide (HDTMA) to obtain the bentonite-  
30 HDTMA (BH) and local clay-HDTMA (LCH) or by simultaneous pillaring with aluminium and  
31 modification with the HDTMA so as to obtain BAH and LCAH solids. The hybrid materials  
32 were employed in the efficient attenuation of micro-pollutants, viz., 17 $\alpha$ -ethynylestradiol (EE2)  
33 and tetracycline (TC) from aqueous solutions under the batch and fixed-bed column reactor  
34 operations. Batch data indicated that the uptake of EE2 and TC by the hybrid materials was  
35 slightly affected at low and high pH within the studied pH range of 4.0-10.0. The uptake was  
36 insignificantly affected varying the initial sorptive concentration (from 1.0 mg/L to 10.0 mg/L  
37 for EE2 and 1.0 mg/L to 20.0 mg/L for TC) and the background electrolyte (NaCl)  
38 concentrations from 0.0001 to 0.1 mol/L. Moreover, the attenuation of EE2 and TC by these  
39 hybrid materials was fairly efficient as within 60 minutes for EE2 and 240 minutes for TC of  
40 contact time, an apparent equilibrium between solid and solution was achieved. Kinetic  
41 modeling showed that the data were fitted well to the PSO (Pseudo-Second Order) and FL-PSO  
42 (Fractal-Like-Pseudo-Second Order) kinetic models compared to the PFO (Pseudo-First Order)  
43 model since reasonably low value of least square sum were obtained for these two models. The  
44 fixed-bed column results showed that relatively high breakthrough volume was obtained for  
45 attenuation of EE2 and TC using the hybrid materials. Further, the breakthrough data were  
46 fitted well to the Thomas equation therefore very high loading capacity was estimated for EE2  
47 and TC by the hybrid materials. The hybrid materials were found to be useful materials in the  
48 remediation of aquatic environment contaminated with these two micro-pollutants.

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52 **Keywords:** *Hybrid materials, surfactant, micro-pollutants, 17 $\alpha$ -ethynylestradiol, tetracycline,*  
53 *batch, column, hydrophobic, partitioning.*

## 54 1. Introduction

55 Clay minerals are composed of fine particles of hydrous aluminosilicates, and developed  
56 plasticity when mixed with water. A common characteristic of different clay minerals is their  
57 layer structure and are having varied chemical, mineralogical or physical characteristics. Clays  
58 possess permanent net negative charge because of isomorphous substitution, which is  
59 responsible for the presence of exchangeable cations within the interspace region.<sup>1-3</sup> Therefore,  
60 the electrical charge possessed by the clay minerals along with the porosity at the micro level  
61 makes it viable natural sorbing materials for several pollutants in the treatment of contaminated  
62 water. Although clay minerals are used widely to decontaminate the inorganic pollutants from  
63 wastewater, however, the pristine clay minerals possesses insignificant sorption capacity  
64 towards several hydrophobic and low- or nonpolar organic pollutants due to the hydrophilic  
65 nature of these materials.<sup>4</sup> Moreover, most of the clay materials show less settling capacity  
66 hence, limiting its wider practical implication in the wastewater treatment operations.<sup>5</sup>  
67 However, the exchangeable cations of clay with organo cations makes it useful hybrid materials  
68 for the attenuation of several NOC (non-polar organic contaminants) from aqueous solutions.<sup>6-</sup>  
69 <sup>10</sup> Similarly, the hybrid materials obtained by pillaring with poly(hydroxo-metal) cations and  
70 simultaneous intercalation of suitable organic cations shows an enhanced applicability in  
71 wastewater treatment since this shows fair affinity towards the organic impurities, and possess  
72 achievable settling capacity makes easy for solid/aqueous separation.<sup>3</sup>

73 The presence of organic micro-pollutants, in particular, pharmaceuticals and personal  
74 care products (PPCPs) in the aquatic environment received a serious environmental concern  
75 during the recent past; since several micro-pollutants are persistent, low biodegradable and  
76 toxic even at low levels. The widespread occurrence of PPCPs was demonstrated by a number  
77 of monitoring studies and measurable concentrations of many of the PPCPs were found in  
78 wastewater, surface water, sediments, groundwater, and even in drinking water.<sup>11-13</sup> PPCPs  
79 enter into the terrestrial environment through direct runoff and excretion as unmetabolized  
80 drugs or active metabolites and degradation products.<sup>14</sup> It was reported that *Ca (Circa)* 70% of  
81 consumed pharmaceuticals were excreted through human urine as active ingredients or  
82 metabolites.<sup>15-17</sup> The normal sewage treatment system cannot eliminate antibiotics completely,  
83 which results the presence of residual antibiotics in the effluent water.<sup>18</sup>

84 17 $\alpha$ -ethynylestradiol, known as EE2 is one of the synthetic estrogenic compound. It is a  
85 derivative of natural hormone estradiol (E2). EE2 is used in almost all modern formulations of  
86 combined oral contraceptive pills and hormone replacement therapy for treatment of  
87 osteoporosis, menstrual disorders, prostate and breast cancer including other ailments.<sup>19-21</sup> EE2  
88 is identified as one of the most potent estrogenic chemical among all the known endocrine  
89 disrupting chemicals.<sup>22</sup> On the other hand tetracycline is a broad-spectrum antibiotic drug  
90 widely prescribed in the treatment of bacterial infections.<sup>23</sup> TC is employed in aquaculture and  
91 livestock industry as one of typical antibiotic,<sup>24-25</sup> food additives and growth promoters in  
92 farming and animal husbandry.<sup>26</sup> The consumption of tetracycline for veterinary purposes is  
93 higher than for other classes of antibiotics.<sup>27</sup>

94 Sorptive removal of PPCPs using different natural and synthetic materials is one of  
95 possible ways of decontaminating the aquatic environment contaminated with PPCPs. de  
96 Rudder et al.<sup>28</sup> conducted the removal of 17 $\alpha$ -ethynylestradiol (EE2) from water in three stream  
97 bioreactors (UBRs), filled with, respectively, sand, granulated activated carbon (GAC) and  
98 MnO<sub>2</sub> granules. The removal of EE2 in the sand, GAC and MnO<sub>2</sub> reactors were, respectively,  
99 17.3%, 99.8% and 81.7%. They also reported that the removal in the GAC reactor was mainly  
100 due to adsorption while the removal in the MnO<sub>2</sub> reactor could be due to its catalytic properties.  
101 Han et al.<sup>20</sup> studied the adsorption of ethynylestradiol (EE2) from aqueous solutions using  
102 industrial-grade polyamide 612 (PA612) particles. They observed that the adsorption of EE2 on  
103 PA612 followed pseudo-second order kinetics and the strong binding affinity between EE2 and  
104 PA612 was due to hydrophobic partitioning of EE2 solutes and hydrogen bonding interactions  
105 on PA612 amide groups. Combined coagulation-adsorption treatment using single-walled  
106 carbon nanotubes (SWCNTs), multiwall carbon nanotubes (MWCNTs), and powdered  
107 activated carbon (PAC) was studied in the removal of EE2.<sup>29</sup> The removal percentages using  
108 the combined coagulation-adsorption process were similar to those achieved using only  
109 adsorbent. Al-Khateeb et al.<sup>30</sup> pointed the adsorption of EE2 on MWCNTs was a pseudo-  
110 second-order kinetic process and found exothermic in nature. Adsorption of tetracycline from  
111 aqueous solution by graphene oxide (GO) was investigated by Gao et al.,<sup>31</sup> and it was reported  
112 that tetracycline strongly deposited on the GO surface via a  $\pi$ - $\pi$  interaction and cation- $\pi$   
113 bonding. Activated carbons with different chemical and textural natures, sludge-derived  
114 materials, and the removal by the combined use of microorganisms and activated carbon

115 (bioadsorption) were assessed in the adsorption of three different tetracyclines (TCs) (*viz.*,  
116 tetracycline, oxytetracycline, and chlortetracycline).<sup>32</sup> They observed that sludge-derived  
117 materials were possessed significantly higher removal capacity than that of commercial  
118 activated carbon sample. Li et al.,<sup>33</sup> investigated the adsorption of tetracycline on kaolinite with  
119 pH-dependent surface charges in aqueous solution by batch tests supplemented by FTIR  
120 analyses. The adsorption of TC on kaolinite was mainly on the external surfaces via cation  
121 exchange. TC adsorption was more pH dependent and the sorption capacity was much lower  
122 compared to that on swelling clays.

123 The present study aims to exploit the porous clay materials *viz.*, the commercial  
124 bentonite and locally collected clay (named local clay) to obtain the novel hybrid materials  
125 using the hexadecyltrimethyl ammonium bromide (HDTMA) or the aluminum pillared-  
126 HDTMA modified clay materials. It is reported that the organic cations possessed with long-  
127 chain alkyl groups (e.g., HDTMA) are particularly able to impart the hydrophobic quality of the  
128 mineral surface and such hybrid materials capable to provide hydrophobic core along with  
129 organophilic nature which facilitates in hydrophobic bonding with several organic pollutants.<sup>34</sup>  
130 The hybrid materials are, then, employed in the attenuation of important micro-pollutants *viz.*,  
131 EE2 and TC from aqueous solutions. Batch reactor operations are conducted in a wide range of  
132 physico-chemical parametric studies which provides to deduce a plausible mechanism occurred  
133 at interfaces. Similarly, the fixed-bed column reactor operations conducted to optimize the  
134 loading capacity of contaminants under the dynamic conditions.

## 135 **2. Materials and Methods**

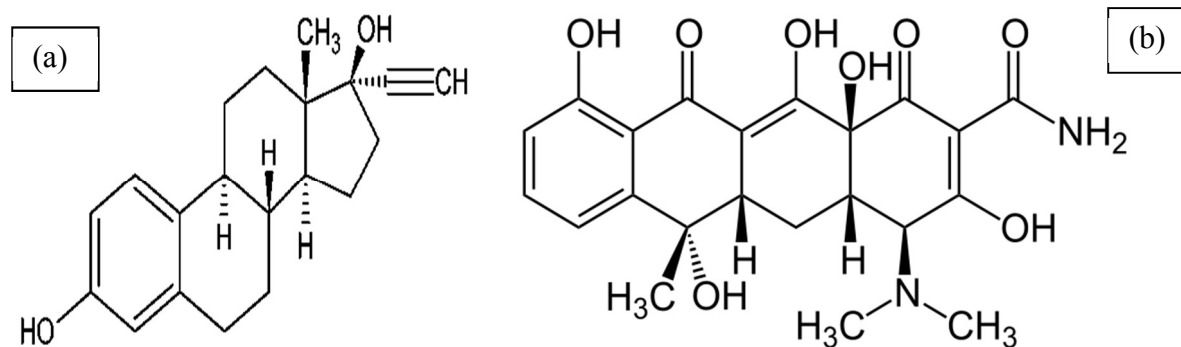
### 136 **2.1. Materials**

137 Bentonite was procured from a commercial supplier which was mined at Bhuj, Gujarat,  
138 India. The bentonite clay was not separated anymore and was used after simple washing with  
139 distilled water and dried at 90°C in a drying oven for 24 hrs. Local clay was collected from the  
140 field of Phullen, Mizoram, India. Since it was having numerous impurities hence, was carefully  
141 separated using the ISRIC (International Soil Reference and Information Centre) standard  
142 procedure as described elsewhere.<sup>35</sup> The bentonite and local clay samples were crushed in a  
143 mortar and sieved to obtain 100 BSS (British Standard Sieve) mesh size particles (0.150 mm).

144 Bentonite and local clay powder were then subjected to obtain their cation exchange capacity  
145 (CEC) using the standard US EPA (United States Environmental Protection Agency) method  
146 9080.<sup>36</sup> The CEC of bentonite and local clay were found to be 69.35 and 46.38 meq/100 g of  
147 clay, respectively. Hexadecyltrimethylammonium bromide (HDTMA), 17 $\alpha$ -ethynylestradiol  
148 (EE2) and tetracycline hydrochloride were procured from Sigma–Aldrich, USA. Aluminium  
149 (III) chloride was obtained from the Merck, India. Sodium chloride, Extrapure was procured  
150 from the HiMedia, India. The other chemicals used were of analytical or equivalent grade. The  
151 water was purified using a Millipore water purification system (Milli–Q+).

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153



Structures of (a) EE2 and (b) tetracycline

## 2.2 Methodology

### 2.2.1. Preparation of organoclay and inorgano–organoclay

Bentonite or local clay was organically-modified by the usual wet cation exchange process. Hexadecyltrimethylammonium bromide (HDTMA) was loaded to saturate 100% of the clay CEC. The HDTMA-modified bentonite and local clay were then labeled as BH and LCH samples, respectively. The inorgano–organoclay was prepared by simultaneous pillaring with



164 aluminium and modification with HDTMA to obtain the HDTMA-Al-bentonite (BAH) or  
165 HDTMA-Al-local clay (LCAH) hybrid materials. A simple wet method was adopted as  
166 described elsewhere.<sup>5,37</sup>

### 167 **2.2.3. Characterization and surface morphology of hybrid materials**

168 The surface morphology of the hybrid materials along with the virgin clay was obtained  
169 taking the FE-SEM (field emission scanning electron microscope) images of these solids using  
170 a FE-SEM machine (Model S-4700, Hitachi, Japan). X-ray diffraction (XRD) data was  
171 recorded using an X-ray diffraction machine (PANalytical, Netherland; Model X'Pert PRO  
172 MPD). Cu-K $\alpha$  radiations having wavelength 1.5418 Å was used for X-ray diffraction analysis.  
173 FT-IR (Fourier Transform-Infra Red) data were collected for these materials using a FT-IR  
174 machine (Bruker, Tensor 27, USA by KBR disk method). Similarly, the pH<sub>PZC</sub> (point of zero  
175 charge) of bentonite, local clay, BH, LCH, BAH and LCAH was determined using the pH drift  
176 method as described previously.<sup>38</sup>

### 177 **2.2.5. Batch reactor experiments**

178 A stock solution (50 mg/L) of TC was prepared dissolving an appropriate amount of TC  
179 into purified water. The required TC concentration was obtained by successive dilution of stock  
180 solution. A stock solution (10 mg/L) of EE2 was prepared; dissolving an appropriate amount of  
181 EE2 into purified water at elevated pH with dilute NaOH. Further, the required EE2  
182 concentration was obtained by successive dilution of stock solution and the pH was adjusted  
183 with HCl/NaOH. The pH dependence sorption data was obtained as follows: a series of 5.0  
184 mg/L of EE2 or 10.0 mg/L of TC solution (50ml) was taken into polyethylene bottles and the  
185 pH was adjusted by drop wise addition of conc. HCl/NaOH solutions. 0.1 g of the solid sample  
186 was introduced into these solutions. The bottles were kept in an automatic incubator shaker  
187 (Incubator Shaker, TM Weiber, ACMAS Technologies Pvt. Ltd., India) for 24 hours at 25±1°C.  
188 The prolonged period, i.e., 24 hours may provide the ability to achieve an apparent equilibrium  
189 between the solid/solution interfaces. The bottles were then taken out from the shaker and  
190 solution mixture was filtered with 0.45 µm syringe filter and the pH was again checked and  
191 reported as equilibrium pH. Absorbance of the filtrates was measured using UV-Visible  
192 Spectrophotometer (Model: UV1, Thermo Electron Corporation, USA). The absorbance was

193 recorded at 280 nm for EE2 and 360 nm for TC. Calibration curve was obtained using standard  
194 EE2 and TC solutions having varied concentrations. Results were presented as percent EE2 and  
195 TC removed as a function of equilibrium pH. The spectrophotometric determination of EE2 and  
196 TC were performed previously and described elsewhere.<sup>39-40</sup> The blank EE2 (5.0 mg/L) or TC  
197 (10 mg/L) solutions at the studied pH were shaken without the hybrid materials in the  
198 polyethylene bottles for the periods of 24 hrs. Further, the samples were filtered using 0.45  $\mu$ m  
199 syringe filter and subjected for the absorbance determination at the wavelength 280 and 360 nm  
200 for EE2 and TC, respectively. Results indicated that no decrease in absorbance was obtained  
201 which pointed that a negligible sorption was occurred by the polyethylene bottles.

202 The concentration dependence study was performed varying the EE2 concentrations  
203 from 1.0 to 10.0 mg/L and TC concentration from 1.0 to 20.0 mg/L at constant pH~7.0 and at  
204 constant temperature 25 $\pm$ 1  $^{\circ}$ C. The adsorption process was followed as detailed above. Results  
205 were presented as percent removal of EE2/or TC as a function of initial EE2 or TC  
206 concentration (mg/L). Time dependence sorption of EE2 and TC by these hybrid materials was  
207 obtained at different time intervals. Initial EE2 concentration 5.0 mg/L and TC concentration  
208 10.0 mg/L at a solid dose of 2.0 g/L was taken as constant and the sorption experiments were  
209 conducted at constant pH ~7.0 and temperature 25 $\pm$ 1  $^{\circ}$ C. Results were then reported as percent  
210 removal of EE2/or TC as a function of time (min.). Effect of background electrolyte  
211 concentration on sorption of EE2/or TC was studied varying the background electrolyte (NaCl)  
212 concentration from 0.0001 to 0.1 mol/L with EE2 and TC solution having initial concentrations  
213 5.0 and 10.0 mg/L, respectively. The solution pH (~7.0) and temperature (25 $\pm$ 1  $^{\circ}$ C) was kept  
214 constant throughout the experiments. Results were presented as percent EE2 and TC removed  
215 as a function of background electrolyte concentration.

#### 216 **2.2.6. Fixed-bed column experiments**

217 Fixed-bed column experiments were conducted using a glass column (1 cm inner  
218 diameter) packed with 0.25 g of hybrid materials (kept middle in the column). Below and above  
219 to this solid, *Ca (Circa)* 1.0 g of virgin sand particles (14–16 BSS) was placed and the rest of  
220 the column was packed with glass beads. EE2 (5.0 mg/L) or TC (10.0 mg/L) solution at pH  
221 ~7.0 was pumped upward from the bottom of the column using a peristaltic pump (KrosFlo

222 Research I Peristaltic Pump, Spectrum Laboratories Inc., California, USA), at a constant flow  
223 rate of 1.0 mL/min. Effluent solution was collected using a fraction collector (Spectra/Chrom  
224 CF-2 Fraction Collector, Spectrum Laboratories Inc., California, USA). The collected effluents  
225 were filtered using 0.45  $\mu\text{m}$  syringe filter and the filtrates were then subjected to UV-Vis  
226 Spectrophotometer measurements.

227 Breakthrough data obtained from the fixed-bed column experiments were further  
228 utilized to optimize the loading capacity of EE2 or TC by the hybrid materials loaded column  
229 under the dynamic conditions employing the Thomas<sup>41</sup> Eq. (1):

$$230 \quad \frac{C_e}{C_o} = \frac{1}{1 + e^{(K_T(q_0 m - C_o V))/Q}} \quad \dots(1)$$

231 where  $C_e$  and  $C_o$  are the concentrations (mg/L) of effluent and influent solutions of EE2 and  
232 TC, respectively;  $K_T$  refer to the Thomas rate constant (L/min/mg);  $q_0$  is the maximum amount  
233 (mg/g) of EE2 or TC loaded under the specified column conditions; ‘m’ is the mass (g) of  
234 hybrid materials taken in the column; V is the throughput volume (L); and Q is the flow rate  
235 (L/min) of pumped EE2 or TC solution. The column data were fitted to a non-linear Thomas  
236 equation using the least square fitting method to estimate two unknown parameters i.e.,  $K_T$  and  
237  $q_0$ .

### 238 3. Results and discussion

#### 239 3.1 Characterization of materials

240 FT-IR data indicated that the hybrid materials *viz.*, BH, BAH, LCH or LCAH possess  
241 with prominent IR stretching bands occurring around the wave numbers 2930  $\text{cm}^{-1}$  and 2850  
242  $\text{cm}^{-1}$  which were considered as  $-\text{CH}_2$  asymmetric and symmetric stretching vibrations  
243 respectively. This confirmed the introduction of HDTMA within the clay network for all these  
244 hybrid materials. Further, from the X-ray diffraction analysis it is noted that both the clay  
245 samples contained with the quartz, smectite, illite and kaolinite minerals with varying percent  
246 composition as characteristic peaks are assigned in the XRD diffraction pattern. The XRD  
247 pattern of the modified clay samples is almost identical to its virgin clay having with slight  
248 change in d-values and intensities of the peaks. The FE-SEM images clearly show that the

249 organo-modified bentonite/or LC (i.e., BH or LCH) solids show more heterogeneous and  
250 disordered surface structures. Further, the BAH and LCAH solids show similar disordered  
251 structure, but possess distinct newly borne fine particles are observed onto the surface, perhaps  
252 aluminium is aggregated/immobilized as aluminium hydroxide/or even as  $\text{Al}_2\text{O}_3$  onto the solid  
253 surface. Detailed characterization of these hybrid materials were described previously.<sup>37,42</sup>

## 254 **3.2. Batch reactor operations**

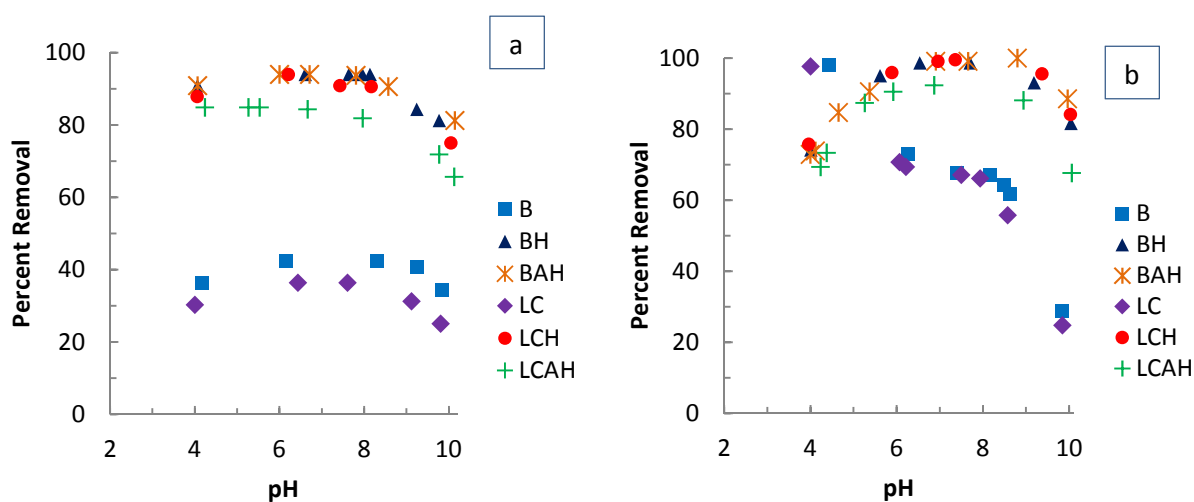
### 255 **3.2.1. Effect of pH**

256 The pH dependence removal of EE2 (pH 4.01 to 10.14) and TC (pH 3.96 to 10.06) by  
257 these solids is presented graphically in figure 1(a) & (b), respectively. It is observed that a very  
258 high uptake of EE2 was almost unaffected within the pH region of *Ca* 4.0 to 8.0 by these solids.  
259 However, the further increase in pH i.e., beyond the pH 8.0 an apparent decrease in uptake of  
260 EE2 was observed. The uptake of EE2 by these solids could be ascribed with the help of  
261 speciation of EE2 as well the surface properties of the solids. It is reported that EE2 is having  
262 the acid dissociation constant  $\text{pK}_a$  10.4.<sup>43</sup> This implies that EE2 molecule exists as a neutral  
263 molecule almost up until pH  $\sim$ 10.0 and carries a net negative charge above pH $\sim$ 10.4. On the  
264 other hand, the  $\text{pH}_{\text{PZC}}$  value of these solids was found to be 10.0, 8.2, 6.1, 5.8, 5.1 and 5.1 for  
265 the samples B, BH, BAH, LC, LCH and LCAH, respectively. This implies that except bentonite  
266 solid, other materials possess a net negative charge at and around neutral pH. Therefore, the  
267 possibility of electrostatic attraction of EE2 by the solid surface is perhaps not possible. Hence,  
268 the possible mechanism of EE2 uptake by these hybrid materials is primarily demonstrated by  
269 the fact that the introduction of organic cation (HDTMA) within the clay network caused to  
270 enhance the hydrophobicity with enhanced organophilic nature of the surface. This enables EE2  
271 to partition at the introduced hydrophobic core.<sup>44</sup> On the other hand; Al- pillared HDTMA  
272 modified local clay (LCAH) show slightly less uptake of EE2, possibly, due to the screening of  
273 the introduced HDTMA molecule by the presence of small sized aluminum oxide particles onto  
274 the solid surface. Hence, this could reduce the hydrophobic core within the clay network.  
275 Further, the removal of EE2 was decreased to some extent increasing the solution pH to 10.0  
276 which was due to the fact that the partial acidic dissociation of EE2 that took place at this pH.  
277 This caused for some electrostatic repulsion and hence reduced in partitioning of the EE2

278 within the hydrophobic core of the hybrid materials. Previously, hybrid materials obtained by  
279 modifying the natural sericite with HDTMA and alkyldimethylbenzylammonium chloride were  
280 used in the remediation of wastewaters contaminated with BPA. Results indicated that the  
281 increase in pH from 2.0 to 10.0 did not significantly affect the percentage uptake of BPA by the  
282 hybrid materials. Further, it was reported that the organoclays prepared with longer chain  
283 surfactant molecule were less influenced by the solution pH<sup>45</sup> and consistently possessed high  
284 adsorption capacity for the BPA even under the alkaline conditions.<sup>46</sup> It was further noted that  
285 the virgin bentonite and local clay showed very insignificant uptake of EE2 (*Ca* 42% and 36%  
286 at pH 6.0 to 8.0 for B and LC respectively), which was further decreased at low and high pH.  
287 The sorption of EE2 by all these hybrid materials, compared to the unmodified clays, show  
288 significantly enhanced percent uptake (*Ca* 94 %) of EE2 was obtained, and interesting to note  
289 that the high attenuation of EE2 is almost independent of the change in solution pH at least up  
290 to the pH 8.5 (*cf.* Figure 1(a)).

291 TC, with different functional groups, is having pKa<sub>1</sub>, pKa<sub>2</sub> and pKa<sub>3</sub> values of 3.3, 7.7  
292 and 9.7, respectively.<sup>47</sup> In the case of TC, for the unmodified clays i.e., B and LC samples, very  
293 high sorption is achieved at lower pH values i.e., pH~4 which decreases significantly between  
294 pH 4.0 to 6.0 and attains nearly a constant value from pH 6.0-8.0 and then there is a marked  
295 decrease at pH ~10.0. These results agree well with the other reports in which TC adsorption  
296 was higher at low pH and was attributed to the cation exchange mechanism.<sup>33,44</sup> When solution  
297 pH is below 3.3, TC exists as a cation (TCH<sub>3</sub><sup>+</sup> or TCH<sub>3</sub><sup>+00</sup>), due to the protonation of dimethyl-  
298 ammonium group. At pH between 3.3 and 7.7, TC exists as a zwitterion (TCH<sub>2</sub><sup>0</sup> or TCH<sub>2</sub><sup>0+ -</sup>),  
299 due to the loss of a proton from the phenolic diketone moiety. At solution pH greater than 7.7,  
300 TC exists as anion (TCH<sup>-</sup> or TCH<sup>+ - -</sup>). Further, at pH 9.7 it exists as di-anionic form (TC<sup>2-</sup> or  
301 TC<sup>0 - -</sup>) by the loss of another proton from the tri-carbonyl system and phenolic diketone  
302 moiety.<sup>41</sup> The higher removal at medium pH range (6-8) for TC compared to EE2, for the  
303 unmodified clays indicates that the positive part of TC zwitterions could interact with the clays.  
304 Since both species of TCH<sub>2</sub><sup>0</sup> and TCH<sup>-</sup> contain a positively charged group in their structure, it  
305 is likely that the molecules are arranged at the surface so that the positively charged group is  
306 located very close to the surface, leading the negatively charged one(s) as far as possible from  
307 the surface, which reveals that electrostatic attraction may play an important role in the sorption  
308 of not only TCH<sub>3</sub><sup>+</sup> but also TCH<sub>2</sub><sup>0</sup> and TCH<sup>-</sup> species.<sup>48</sup>

309 At very low pH (i.e., pH 4.0) a slightly lower uptake of TC was registered with the  
 310 hybrid material which was gradually increased at pH 6 (Ca 99.5%), and then remained nearly  
 311 constant from Ca pH 6.0 to 9.0. Therefore, these results clearly indicate that the hydrophobic  
 312 interaction play a prominent role in the TC sorption.<sup>49</sup> Further, beyond pH 9.0 a slight decrease  
 313 in the removal of TC was seen by these hybrid materials which were due to the strong  
 314 electrostatic repulsion. Slightly lower uptake of TC by LCAH was, perhaps, due to the  
 315 screening of the HDTMA molecule in presence of aluminum oxide particles onto the clay  
 316 surface which restricts partly the partitioning of TC within the hydrophobic core. Similar results  
 317 were found for the uptake of TC by MnFe<sub>2</sub>O<sub>4</sub>/activated carbon magnetic composite<sup>50</sup> and  
 318 activated carbons.<sup>32</sup> With similar observation on the removal of TC by multi-walled carbon  
 319 nanotubes (MWCNT), Zhang et al.<sup>51</sup> indicated that the adsorption mechanism was probably the  
 320 non-electrostatic  $\pi$ - $\pi$  dispersion interaction between bulk  $\pi$  systems on MWCNT surface and  
 321 TC molecules contained both benzene rings and double bonds or hydrophobic interaction  
 322 between MWCNT and TC.



323

324 **Figure 1.** pH dependence sorption of (a) EE2 and (b) TC by B, BH, BAH, LC, LCH and LCAH  
 325 solids.

326

### 327 3.2.2. Effect of EE2 or TC concentration

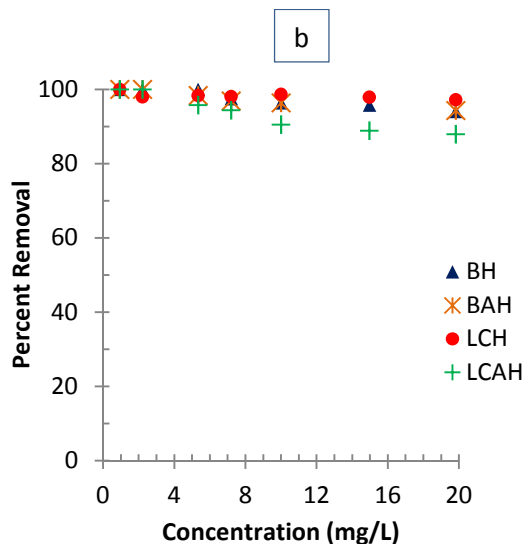
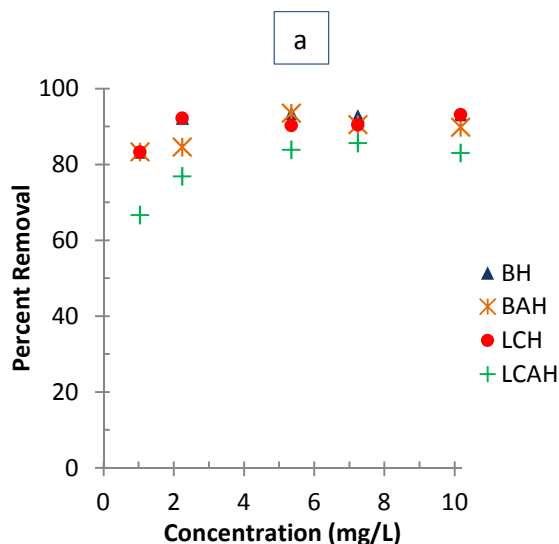
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Studying the effect of initial sorptive concentration is one of the effective factors for  
 estimating the sorption efficiency/capacity. The concentration dependence removal was studied  
 for the initial EE2 concentrations from 1.0 mg/L to 10.0 mg/L and TC concentrations from 1.0

331 mg/L to 20.0 mg/L at constant pH 7.0. Results were presented graphically in figure 2(a) and  
332 2(b) for EE2 and TC, respectively. The figure revealed that increasing the concentration of EE2  
333 or TC, a very high percent uptake of EE2 and TC, was not significantly affected. These results  
334 again pointed a strong affinity of hybrid materials (BH, BAH and LCH) towards the attenuation  
335 of EE2 and TC. At lower concentrations the solids show very high removal for TC whereas the  
336 percent removal was slightly lower for EE2. A slightly less removal of EE2 and TC is observed  
337 using the LCAH solid. The results were in consistent with the pH dependence study.

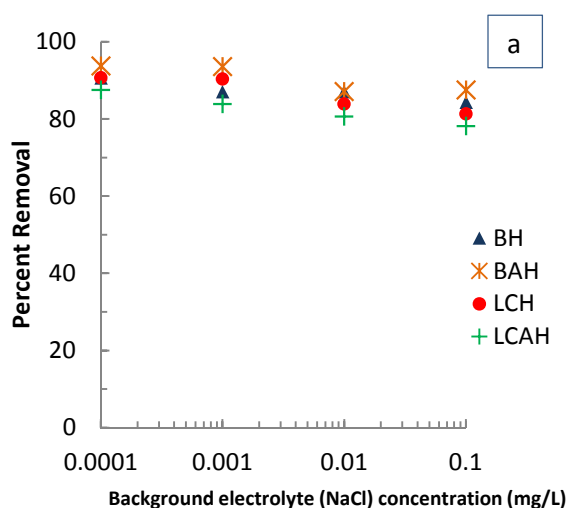


340 **Figure 2.** Effect of concentration of (a) EE2 and (b) TC on the removal by BH, BAH, LCH and  
341 LCAH solids.

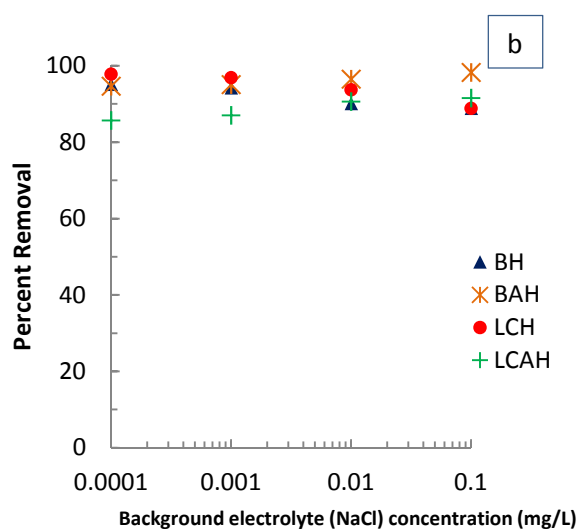
### 342 3.2.3. Effect of background electrolyte concentration

343 Effect of background electrolytes in the sorptive removal of EE2 and TC by the hybrid  
344 materials could help to explain the mechanism involved at solid/solution interfaces.<sup>52-53</sup> The  
345 specific sorption is usually not much influenced by the change in background electrolyte  
346 concentrations; whereas the non-specific sorption is greatly influenced by the change in  
347 background electrolyte concentrations. Therefore, the sorption of EE2 or TC by BH, BAH,  
348 LCH and LCAH was assessed varying the background electrolyte concentrations from 0.0001  
349 mol/L to 0.1 mol/L NaCl at an initial EE2 concentration 5.0 mg/L and TC concentration of 10.0  
350 mg/L at constant pH 7.0. The percent removal of EE2 and TC was obtained as a function of  
351 background electrolyte (NaCl) concentrations. The results were presented graphically in figure  
352 3(a) and (b) for the EE2 and TC, respectively. Results showed that increasing the background  
353 electrolyte concentrations even up to 1000 times could not significantly affect the percent  
354 uptake of either EE2 or TC by the hybrid materials i.e., BH, BAH, LCH and LCAH. This  
355 indicated the strong affinity of solids towards EE2 or TC. Again, this implies that the  
356 partitioned EE2 or TC was bound with relatively stronger van der Waals forces which retain  
357 firmly the EE2 or TC molecule onto or within the interspace of hybrid materials. Previously, it  
358 was reported that the increased in the NaCl concentration from 0 to 320 mM did not  
359 significantly change the adsorption of EE2 from landfill leachate onto single-walled carbon  
360 nanotubes (SWCNTs).<sup>54</sup> Similarly, Zhang et al.<sup>51</sup> studied TC adsorption onto multi-walled  
361 carbon nanotubes (MWCNT) under two ionic strengths (0.02 and 0.2 mol/L NaCl) and two  
362 initial TC concentrations (20.0 and 70.0 mg/L). They indicated that in the experimental pH  
363 range (*Ca* 2.5 to 9) the ionic strength showed insignificant impact on the sorption of TC onto  
364 MWCNT.





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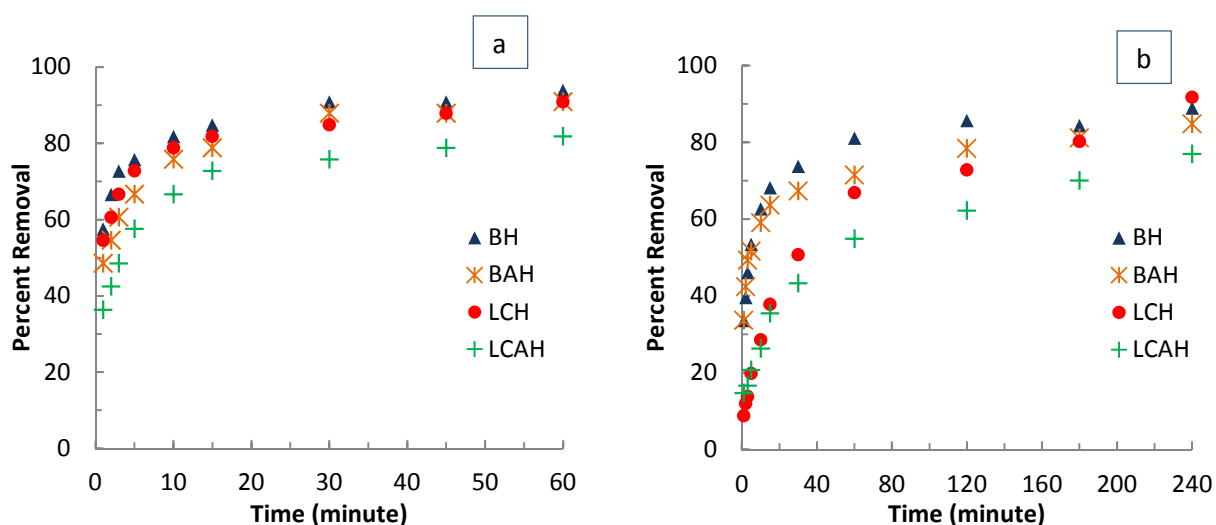
367 **Figure 3.** Effect of background electrolyte (NaCl) concentration on the removal of (a) EE2 and  
368 (b) TC by BH, BAH, LCH and LCAH solids.

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### 370 3.2.1. Time dependence removal

371 The percent of EE2 or TC removed as a function of time was presented graphically in  
372 figure 7(a) & (b). It is evident from the figure that the materials are efficient in the removal of  
373 EE2 and TC from aqueous solutions since within initial 10-15 mins of contact for EE2 and ~60  
374 mins of contact for TC, the uptake was very fast which was then gradually increased and an  
375 apparent equilibrium was achieved within *Ca* 60 mins for EE2 and *Ca* 240 mins for TC. This  
376 again reaffirms the affinity of these solids towards EE2 and TC. However, it is observed that

377 the uptake of EE2 and TC onto the LCAH solid show comparatively slower uptake compared to  
 378 the other hybrid materials.



379

380 **Figure 4.** Time dependence of the adsorption of (a) EE2 and (b) TC by BH, BAH, LCH and  
 381 LCAH solids.

382 The time dependence sorption data is then utilized to perform the kinetic modelling. The  
 383 three different kinetic models *viz.*, pseudo-first order (PFO),<sup>55</sup> pseudo-second order (PSO)<sup>56</sup> and  
 384 fractal- like pseudo-second order (FL-PSO)<sup>57</sup> models to its non-linear form (equations 2, 3 and  
 385 4) were utilized:

$$386 \quad q_t = q_e(1 - \exp(-k_1 t)) \quad \dots(2)$$

$$387 \quad q_t = \frac{k_2 q_e^2 t}{1 + k_2 q_e t} \quad \dots(3)$$

$$388 \quad q_t = \frac{k q_e^2 t^\alpha}{1 + k q_e t^\alpha} \quad \dots(4)$$

389

390 where  $q_t$  and  $q_e$  are the amount of EE2/or TC removed at time 't' and removal capacity at  
 391 equilibrium, respectively.  $k_1$  and  $k_2$  are the pseudo-first and pseudo-second order rate constants,

392 respectively. Similarly, the constants  $k$  and  $\alpha$  are referred to the rate constant and fractal  
393 constant, respectively. A non-linear least square fitting was performed and the unknown  
394 parameters were optimized. The estimated values of the unknown parameters along with the  
395 least square sum were then returned in table 1. Table 1 indicated that the simulation data was  
396 best fitted to the PSO and FL-PSO kinetic models compared to the PFO model since reasonably  
397 a low value of least square sum was obtained for these two models. These results showed that  
398 the removal capacity of these hybrid materials were higher for the TC compared to the EE2.  
399 Further, a fair applicability of the PSO or FL-PSO models points that the EE2/or TC species  
400 were bound onto the surface of these hybrid material with strong forces. Earlier, reports  
401 indicated that the sorption of divalent metal cations onto the *sphagnum moss* peat followed the  
402 second-order rate laws. Therefore, it was concluded that metal cations were bound with strong  
403 chemical forces that occurred between the peat surface active groups and divalent metal ions  
404 forming covalent bonds with valence forces sharing or the exchange of electrons.<sup>58-59</sup> Similar  
405 results were obtained in the sorptive removal of bisphenol A by the some of the hybrid  
406 materials precursor to the natural sericite.<sup>49</sup>

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422 **Table 1.** Kinetic parameters obtained for the sorption of EE2 and TC by hybrid materials using  
423 various kinetic models  
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Systems	Kinetic Models									
	PFO			PSO			FL-PSO			
	$q_e$	$k_1$	$s^2$	$q_e$	$k_2$	$s^2$	$q_e$	$k$	$\alpha$	$s^2$
<b>BH-EE2</b>	2.340	0.990	0.160	2.515	0.654	0.031	2.940	0.438	0.488	0.004
<b>BAH-EE2</b>	2.203	0.671	0.276	2.411	0.415	0.083	4.038	0.126	0.340	0.003
<b>LCH-EE2</b>	2.230	0.906	0.167	2.399	0.625	0.030	2.751	0.453	0.533	0.004
<b>LCAH-EE2</b>	2.002	0.463	0.164	2.221	0.292	0.045	2.673	0.217	0.611	0.013
<b>BH-TC</b>	3.868	0.289	1.699	4.127	0.100	0.481	4.691	0.108	0.571	0.035
<b>BAH-TC</b>	3.533	0.390	1.766	3.769	0.146	0.656	4.810	0.120	0.410	0.064
<b>LCH-TC</b>	3.940	0.039	0.882	4.506	0.010	0.350	5.534	0.013	0.712	0.143
<b>LCAH-TC</b>	3.296	0.046	1.192	3.700	0.016	0.608	7.395	0.011	0.457	0.088

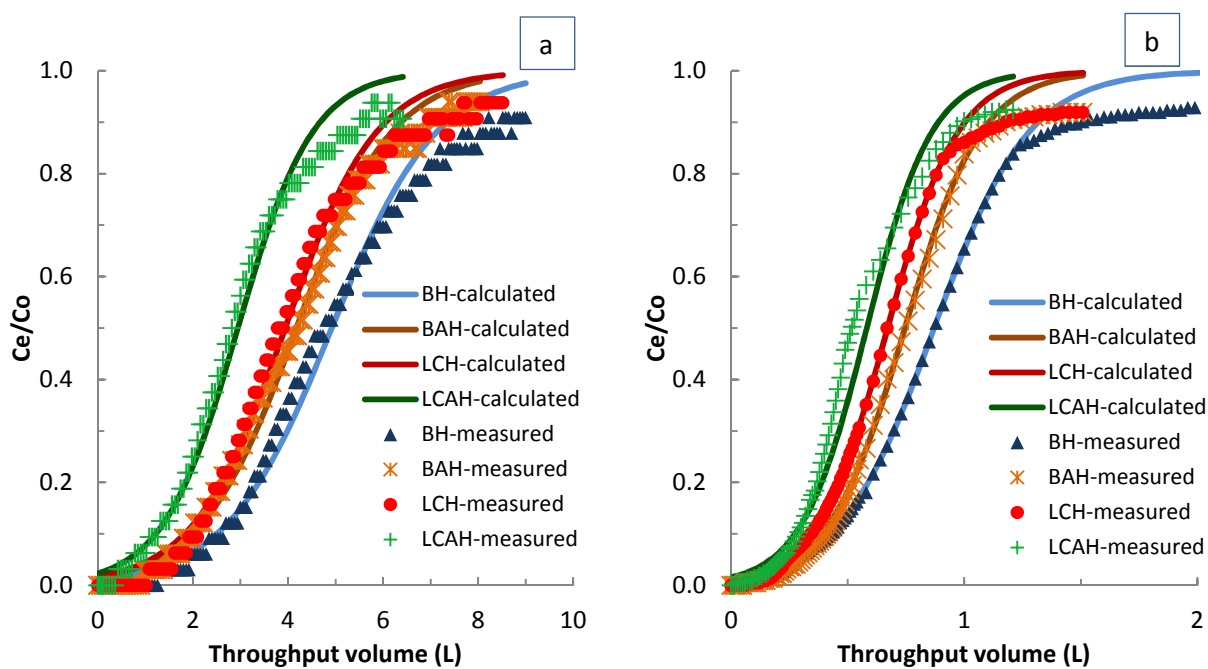
425  $s^2$  : Least Square Sum

### 426 3.3. Fixed-bed column reactor operations

428 Fixed-bed column operations were performed to assess the loading capacity of the  
429 hybrid materials BH, BAH, LCH and LCAH for EE2 and TC under the dynamic conditions.  
430 The column experiments were carried out keeping with the stated column conditions. The  
431 breakthrough curves were obtained and presented graphically in figures 5(a) and (b) for EE2  
432 and TC, respectively. Figures revealed that relatively high breakthrough volume was obtained  
433 for EE2 and TC by these solids. A complete breakthrough volume was achieved at the  
434 throughput volume of 7.68 L, 6.36 L, 6.24 L and 5.041 L for EE2; and 1.33 L, 1.09 L, 1.06 L  
435 and 0.94 L for TC; respectively for the BH, BAH, LCH and LCAH solids. The relatively high  
436 value of breakthrough volume indicates the higher removal capacity of EE2 and TC by the  
437 modified solids under the dynamic conditions. This further shows that the modified solids could  
438 be potential and promising sorbing materials for the removal of EE2 and TC.

439 Further, the non-linear least square fitting was conducted with the breakthrough column  
440 data employing the Thomas equation (Equation 1). The fitting was performed to simulate the  
441 two unknown parameters, i.e.,  $K_T$  and  $q_0$ . The values of Thomas constants along with the least  
442 square sum were estimated and returned in Table 2. Results indicated that a high loading

443 capacity was achieved for EE2 and TC by these solids under the dynamic conditions.  
 444 Relatively, BH showed higher removal capacity for EE2 and TC compared to the BAH solid.  
 445 Similarly, LCH solid possessed relatively higher removal capacity than LCAH solid. Overall  
 446 removal capacity followed the trend: BH, BAH, LCH and LCAH. It is further noted that the  
 447 removal capacity of BAH and LCH both for EE2 and TC was found to be comparable hence,  
 448 the locally collected clay could be a useful natural material to be exploited in the efficient and  
 449 effective remediation of wastewater contaminated with the micro-pollutants EE2 and TC.  
 450 Moreover, the removal capacity of BAH or LCAH for EE2 and TC was quite comparable with  
 451 the materials BH or LCH. Although a slight decrease was observed by the BAH and LCAH  
 452 solids however, these materials were showed good settling capacity hence, will be a superior  
 453 alternative in solid/solution separation and wastewater treatment plant implications. These  
 454 results were similar to the findings of batch reactor experiments. Also, the results were in a line  
 455 of other reports in which the Thomas equation was utilized to demonstrate the loading capacity  
 456 of different sorbing materials.<sup>60-61</sup>



457

458 **Figure 5.** Breakthrough curves for the removal of (a) EE2 and (b) TC by BH, BAH, LCH and  
 459 LCAH solids.

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464 **Table 2.** Thomas constants (along with the least square sum) estimated for the removal of EE2  
 465 and TC by B, BH, BAH, LC, LCH and LCAH.

466

Materials	EE2			TC		
	Thomas constants		Least square sum (s <sup>2</sup> )	Thomas constants		Least square sum (s <sup>2</sup> )
	K <sub>T</sub> ×10 <sup>-4</sup> (L/min/mg)	q <sub>0</sub> (mg/g)		K <sub>T</sub> ×10 <sup>-4</sup> (L/min/mg)	q <sub>0</sub> (mg/g)	
<b>BH</b>	1.59	111.979	10.0	4.89	34.976	12.0
<b>BAH</b>	1.70	97.987	11.0	6.09	29.963	12.0
<b>LCH</b>	1.88	86.965	11.0	6.59	26.956	12.0
<b>LCAH</b>	2.30	64.996	10.0	7.09	23.478	11.0

#### 467 4. Conclusion

468 The organo-modified clay and inorgano-organo-modified clay materials, precursor to  
 469 the natural bentonite and local clay was synthesized and characterized by the IR and XRD  
 470 analysis. The IR data showed that the HDTMA was well introduced within the clay network.  
 471 The XRD analysis enabled the presence of quartz, smectite, kaolinite and illite (having varied  
 472 percentage) with these two clay samples i.e., bentonite and local clay. SEM images of the  
 473 modified solids showed the disordered structures of HDTMA modified clay materials whereas  
 474 Al pillared solids showed that additional fine particles of aluminium hydroxides or Al<sub>2</sub>O<sub>3</sub> were  
 475 aggregated onto the clay surface. Further, the materials were utilized for the remediation of EE2  
 476 and TC contaminated waters under the batch and column reactor operations. The batch data  
 477 implied that the uptake of EE2 and TC by the hybrid materials was slightly affected at low and  
 478 high pH within the studied pH range 4.0 -10.0. The uptake was insignificantly affected varying

479 the sorptive concentration (from 1.0 mg/L to 10.0 mg/L for EE2 and 1.0 mg/L to 20.0 mg/L for  
480 TC) and the background electrolyte concentration (0.0001 to 0.1 mol/L NaCl). Moreover, the  
481 attenuation of EE2 and TC by these hybrid materials was fairly efficient as within 60 mins for  
482 EE2 and 240 mins for TC of contact time, an apparent equilibrium between solid and solution  
483 was achieved. The fixed-bed column results showed that relatively high breakthrough volume  
484 was obtained for attenuation of EE2 and TC using the hybrid materials. Further, the  
485 breakthrough data were fitted well to the Thomas equation therefore the loading capacity of  
486 EE2 was estimated to be 111.979, 97.987, 86.965 and 64.996 mg/g and for TC 34.976, 29.963,  
487 26.956 and 23.478 mg/g for the solids BH, BAH, LCH and LCAH, respectively. Hence the  
488 novel hybrids materials were found to be useful in the remediation of aquatic environment  
489 contaminated with two important micro-pollutants *viz.*, EE2 and TC.

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