

RSC Advances

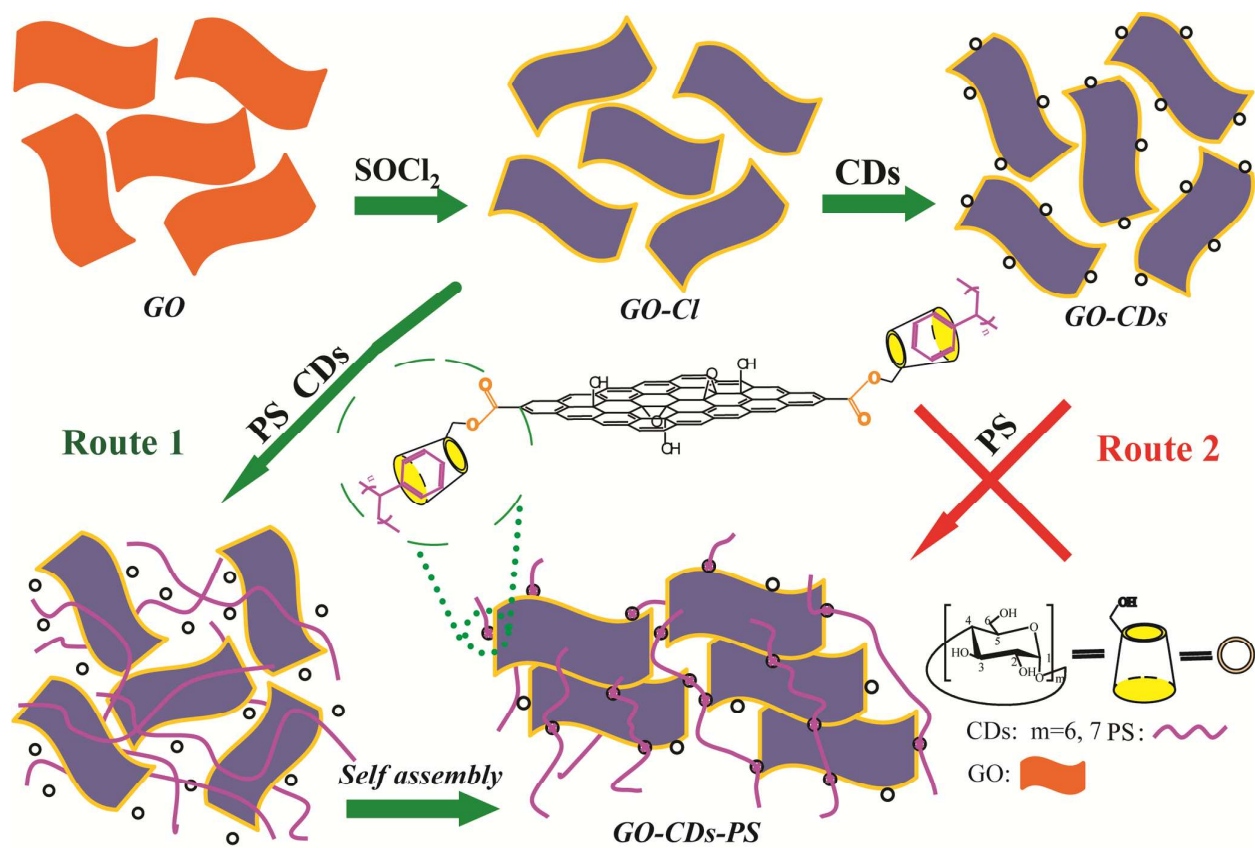


This is an *Accepted Manuscript*, which has been through the Royal Society of Chemistry peer review process and has been accepted for publication.

Accepted Manuscripts are published online shortly after acceptance, before technical editing, formatting and proof reading. Using this free service, authors can make their results available to the community, in citable form, before we publish the edited article. This *Accepted Manuscript* will be replaced by the edited, formatted and paginated article as soon as this is available.

You can find more information about *Accepted Manuscripts* in the [Information for Authors](#).

Please note that technical editing may introduce minor changes to the text and/or graphics, which may alter content. The journal's standard [Terms & Conditions](#) and the [Ethical guidelines](#) still apply. In no event shall the Royal Society of Chemistry be held responsible for any errors or omissions in this *Accepted Manuscript* or any consequences arising from the use of any information it contains.



Cite this: DOI: 10.1039/c0xx00000x

www.rsc.org/xxxxxx

ARTICLE TYPE

Chemically edge-connected multilayer graphene-based architecture with enhanced thermal stability and dispersibility: experimental evidence of making the impossible possible

Juanjuan Gao,^a Shupeng Zhang,^{*a} Xinfang Zhang,^a Chunpei Yu,^a Huili Ye,^a Yueyue Qian,^a and Haiou Song^{*b}

Received (in XXX, XXX) Xth XXXXXXXXX 20XX, Accepted Xth XXXXXXXXX 20XX

DOI: 10.1039/b000000x

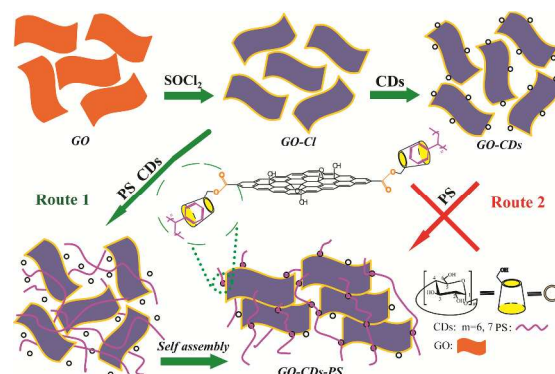
Edge-connected multilayer graphene-based architecture has been rationally designed for the first time by covalent/noncovalent one-pot strategy. The novel nanohybrid exhibits enhanced thermal stability and dispersibility simultaneously, indicating the generation of increasing interfacial interactions. The successful fabrication demonstrated that the steric hindrance of each component plays an important role in synthetic reaction based on graphene oxide.

Graphene, a fascinating nanomaterial, have attracted extensive attention owing to its exceptional physicochemical properties.¹⁻⁴ The rational arrangement of individual graphene sheets into specific architectures is of significance for converting the remarkable microscopic characteristics of graphenes into macroscopic properties of practical application.^{5,6} Plenty of novel nanostructures based on graphene, such as three-dimensional (3D)-assembled graphene foams or networks, have been developed successfully, exhibiting the wonderful performance in a wide range of field including energy conversion and storage materials,⁷⁻¹⁰ sensors,^{11,12} catalysis¹³ and composite materials,^{14,15,16} etc.¹⁷ Among them, the special building blocks with enhanced dispersibility in polymer matrix could be utilized to fabricate the corresponding nanocomposites.¹⁵ Especially, it is very low filler content that could produce a dramatic enhancement in mechanical, thermal and optical properties in comparison to the bulk polymers.^{1,18,19}

To date, chemical functionalization of graphene by noncovalent or covalent approaches is still adopted extensively.^{17,20,21} The modification of graphene oxide (GO) as characteristic precursor with respect to prototype applications has been widely reported and reviewed.^{17,22-25} However, it is unsatisfactory that parts of the surface of GO are inaccessible to reactants because of coverage with attached substrates, implying that the limited degree of GO functionalization would become an obstacle of the full potential and efficiency of a reaction.¹⁷ Though both sides of GO are highly functionalized by oxygen-containing groups as active sites,^{2,26} it is still a great challenge to achieve complete delamination and functionalization by efficient chemical reactions for synthetic chemists.¹⁷ The further modification based on functionalized graphene with the assistance of introduced

molecules would play a key role in performance improvements due to enhanced interfacial interaction.

Herein, we report a rational approach for the edge-connected graphene-based frameworks by covalent/noncovalent one-pot strategy, in which the multi-layers graphene-based network is composed of multiple graphene oxide nanosheets utilizing polystyrene (PS) and cyclodextrins (CDs) as hinges. CDs are cyclic oligosaccharides composed of $\alpha(1-4)$ -linked D-glucopyranose units featuring a hydrophobic central cavity suitable for the stable inclusion with various organic molecules.²⁷ In CDs, the reactive activity of primary hydroxyl groups at 6-positions is the highest.¹⁹ Furthermore, with a flexible PS as “friendly” and “soft” linkers among graphene sheets, thus the obtained PS-functionalized graphene nanocomposites could acquire better performance and suppleness as desirable for extensive applications. The fabrication process of GO-CDs-PS is illustrated in Scheme 1. To achieve the goal, two synthetic routes might be chosen. One is the conventional process (Scheme 1, Route 2), which would be step by step divided into three tortuous phases including (1) activation of GO,²⁸ (2) CDs modified GO¹⁹ and (3) PS functionalized GO. Conversely, the other is timesaving one. After PS and CDs were simultaneously added into the activated GO solution, the final products could be obtained directly by stirring. The process was called as one-pot reaction (Scheme 1, Route 1). (The detailed experimental procedure could be found in ESI†)



Scheme 1 Scheme illustrating the fabrication process of GO-CDs-PS by a facile one-pot route.

More interestingly, the final products could not be achieved by the time-consuming conventional approaches from GO, GO-Cl, GO-CDs to GO-CDs-PS in the course of experiments (Route 2), indicating that ineffective or weakened molecular recognition of GO-CDs towards phenyl groups of PS. The results are attributed to the increased steric hindrance of GO-CDs, which would result in more difficult “effective collision” in organic synthesis, especially for the heterogeneous phase reaction systems based on GO. The unexpected experimental phenomenon encouraged us to explore the new method, blending the PS and CDs with GO-Cl at the same time. Fortunately, the products was obtained ultimately.

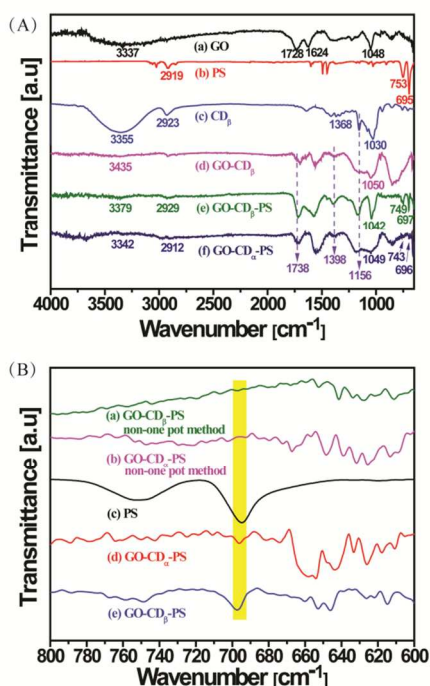


Fig. 1. (A) FT-IR spectra of (a) GO, (b) PS, (c) CD β , (d) GO-CD β , (e) GO-CD β -PS, (f) GO-CD α -PS; (B) FT-IR spectra of (a) GO-CD β -PS, (b) GO-CD α -PS prepared by non-one pot method, (c) PS, (d) GO-CD α -PS, (e) GO-CD β -PS

The obvious contrast for two synthetic strategy could be strongly confirmed by FT-IR spectra (Fig.1). The FT-IR analysis of GO could be found in ESI[†]. As a typical example, two new bands of GO-CD β at 1738 cm⁻¹ and 1156 cm⁻¹ assigned to ester carbonyl and hydroxyl groups are observed as shown in Fig. 1A (d). Besides, the IR absorptions of the CD β at wavenumbers of 1368 cm⁻¹ corresponding to -CH- groups is blue-shifted to 1398 cm⁻¹ clearly. These observations could support the successful preparation of GO-CD β .¹⁹ After functionalization by one-pot route, in the cases of GO-CD α -PS and GO-CD β -PS, the existing peaks at 1738 cm⁻¹, 1398 cm⁻¹ and 1156 cm⁻¹ indicated the unchanged structural skeleton which is the same to GO-CDs. Most importantly, two sets of new peaks at 749 cm⁻¹, 697 cm⁻¹ and 743 cm⁻¹, 696 cm⁻¹ due to -CH groups for single substituent of benzene could strongly support the presence of PS onto the GO-CDs, which are depicted in Fig. 1 A (e and f) and Fig. 1 B (d and e). However, the FT-IR spectra (Fig.1 B (a and b)) of two so-called final products prepared utilizing conventional approach instead of one pot method exhibits completely different curves.

That is, the characteristic absorptions owing to -CH of PS in IR fingerprint region do not be detected (Yellow region, Fig. 1B); illustrating that PS produced hardly any modification of the GO-CDs under the conditions.

The difference of two routes could be further investigated by XRD pattern (Fig. S1). A small changes in the position of the principal reflection for two series of CDs and PS co-functionalized GO nanomaterials were observed. The 2 θ values of the products by one-pot method are always higher than that by conventional one. That means the changes of interlayer spacing might be attributed to the further functionalization of GO sheets.²⁹ Successful PS modification could close the distance of layers, which would be the main reason of 2 θ value increase. The diffuse peaks of GO-CDs-PS are located at about 25°. The new weak and broad peaks are suggesting that the samples are in a disordered state, which are very poorly ordered along the different stacking direction after treatment (Fig. S2).³⁰ At the same time, it should be noticed that XRD diffraction intensity of GO-CD α -PS (Fig. S2c) is higher than that of GO-CD β -PS (Fig. S2b) and GO-CD α (Fig. 2), indicating that the best layer upon layer regularity of GO-CD α -PS among them is due to the enhanced interfacial interaction. Besides, as a representative example, XRD patterns of GO-CD α and GO-CD α -PS prepared by non-one pot method were also compared in Fig. 2. The positions of 2 θ values are almost identical completely, demonstrating the ineffective PS modification of GO-CD α by the conventional method. It should be noticed that it is very difficult or impossible to bind the GO-CDs with PS quantitatively utilizing chemical approaches.

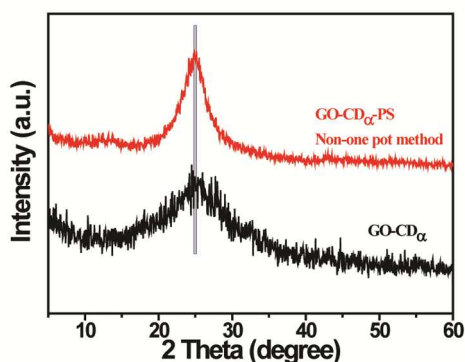


Fig. 2 XRD patterns of (a) GO-CD α and GO-CD α -PS prepared by non-one pot method.

The enhanced interfacial interactions for PS and CDs co-modified GO could be detected *via* thermal gravimetric analysis (TGA) (Fig. 3). As expected, it can be seen the GO-CD α -PS have the more excellent thermal stability than that of GO-CD β -PS, which is also attributed from more PS modified onto GO-CDs due to better host-guest recognition ability. Specifically, GO-CD β -PS start to decompose and fall below the performance of GO-CD β at 366 °C, an onset temperature of PS decomposition, demonstrating different degree of functionalization would directly affect the macro properties of nanocomposite materials. The introduction of CDs and PS on GO is of efficiency elevating the thermal stability of functionalized graphene due to building-up of strong inter- and intra-molecular interactions.²² Unambiguous evidence in the coexistence of PS, CDs and

graphene oxide in the nano-architecture provided TGA is consistent to that of FT-IR, XRD, Raman.

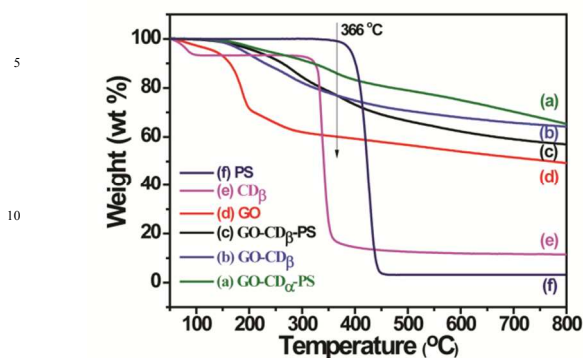


Fig. 3 TGA of (a) GO-CD α -PS, (b) GO-CD β , (c) GO-CD β -PS, (d) GO, (e) CD β , (f) PS

Raman spectroscopy is one of the most powerful methods for characterizing graphene, GO, and their derivatives,³¹ which could provide information about the integrity of the carbon framework (Fig. S3 of the ESI†).³² When CDs and PS with sp^3 defects are introduced into the basal plane of graphene oxide, all the bands broaden and the I_D/I_G ratio increases from 1.01 to about 1.24~1.32. It is notable that I_D/I_G ratio of GO-CD β -PS is less than that of GO-CD β due to introduction of benzene groups with delocalized conjugated structure. And for exactly that reason, I_D/I_G ratio of GO-CD β -PS is higher than that of GO-CD α -PS, suggesting the better degree of functionalization³² owing to more PS loading onto GO-CD α .

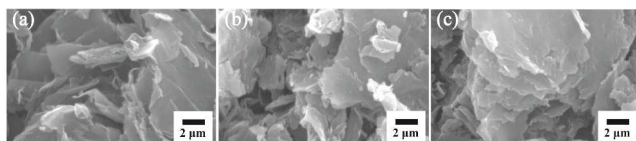


Fig. 4 SEM images of (a) GO-CD β , (b) GO-CD β -PS, (c) GO-CD α -PS as typical examples

Scanning electron microscopy (SEM) of GO and its derivatives are showed in Fig. 4 and Fig. S4. The formation of the interesting structures in the composite as inferred from the XRD data above should be reflected in the SEM images. The morphology of GO in Fig. S4 (a and b) is observed to be a face-to-face stacking of flaky texture, illustrating its layered microstructure. Comparing with GO, the stacking of every layers of GO-CD β as a typical example are much desultory and irregular (Fig. 4a and Fig. S4c).¹⁹ As for the final products, the edge-connected multilayer graphene-based architecture has been built by piling up individual CDs functionalized graphene (GO-CDs) with the assistance of PS based on supermolecular assembly (Fig. 4 b and c, Fig. 1 and 3). Especially, the higher regularity and thickness of GO-CD α -PS strongly suggested the better degree of functionalization than that of GO-CD β -PS. These phenomena are consistent with the results of TGA and XRD demonstrated mentioned above.

The successful reaction procedures well-known from organic chemistry can be often evaluated, for example, by the dispersibility or the performance of the materials in applications. Many types of reactions were also applied to introduce functional molecules on graphene so as to generate new properties including

the formation of dispersions.^{33,34} In order to investigate the influence of edge-connected multilayer graphene-based in dispersibility and compatibility, approximately 1 mg of powder was added to a given volume of solvent (~1 mL), in such a way that the resulting nominal concentration was adjusted to 1 mg·mL⁻¹ for all cases. Noteworthy that our PS/CDs modified GO derivatives (GO-CD α -PS and GO-CD β -PS) can be not only dispersible in water, but also in some organic solvents, even in the nonpolar and nonprotic ones (Fig. 5 a and b). The closer structure of GO-CD α -PS resulted in the difference of dispersibility in n-hexane with GO-CD β -PS. However, GO-CD β could not almost be dispersed in n-hexane and toluene (Fig. 5d). Compared to GO, GO-CDs-PS has better water solubility and can be applied in more systems. The compatibility of the nanofillers impact strongly the physical/chemical properties of polymer nanocomposites.¹ The high quality and uniform thin films could easily obtained by filling them in the PS matrix (Fig. 5 e and f). The visualized performance could directly support the correctness of evidences of FT-IR, XRD, SEM etc mentioned above.

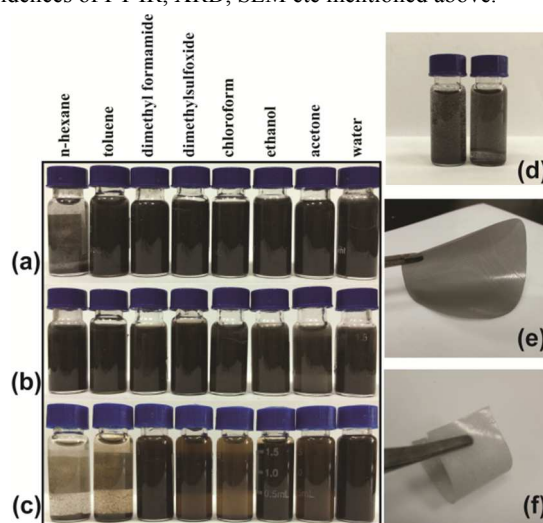


Fig. 5 Digital pictures of (a) GO-CD α -PS; (b) GO-CD β -PS and (c) GO dispersed in water and 7 organic solvents through bath ultrasonication; (d) Dispersion pictures of GO-CD β in n-hexane (left) and toluene (right); (e) The film of PS/2 wt% GO-CD α -PS; (f) The film of PS/2 wt% GO-CD β -PS

In organic synthesis, the size and steric hindrance of substituent of organic molecules play a crucial factor to affect the chemical activity between two molecules, which would directly result in success or failure of the reaction. That is because the higher energy with slower reaction rate would be required due to the approach of larger atoms or groups in a chemical reaction, in comparison to a similar reaction involving smaller atoms or groups.

Almost all the chemical reactions based on GO belong to heterogeneous phase reaction systems owing to rigid structure of graphene. In the article, the rigid graphene-based nanostructure would be utilized for two times (GO-Cl and GO-CDs) during the conventional method (Scheme 1). In addition, CDs located at the edge of GO-CDs, the active sites in the next reaction, might be wrapped into the layers owing to establishment of more hydrogen bonds. Conversely, only GO-Cl would be used in the one-pot method. So, the preparation process by one-pot method could be

successfully performed under the reaction conditions. Certainly, we do not deny that the successful possibility of the reaction by conventional route with the unrestricted increase of reaction temperature.

A nonsupported single graphene cannot be expected to exist, since at least a partial restacking to graphite will take place! A possibility of stabilizing individualized graphene is to “mask” the surface through chemical functionalization.³⁵ The knowledge generated by the systematic functionalization of graphene could be a very valuable basis for exploring the chemistry of other sheet materials such as MoS₂ or even so far unknown synthetic carbon allotropes.¹⁷ Therefore, as an example demonstrated in this study, these graphene frameworks as building blocks for construction of large-scale polymer nanocomposites provide a unique platform for design and development of novel graphene materials for various new practical applications.

This work was supported by the by the Natural Science Foundation of China (51402151, 51408297) and the Zijin Intelligent Program, Nanjing University of Science and Technology. The Natural Science Foundation of Jiangsu province (BK20130575) and Major Science and Technology Program for Water Pollution Control and Treatment, PR China (No. 2014ZX07214-001), NUST Graduate Innovation Project (No.149

Notes and references

^a School of Chemical Engineering, Nanjing University of Science and Technology, Nanjing, China; E-mail: shupeng_2006@126.com

^b State Key Laboratory of Pollution Control and Resource Reuse, School of the Environment, Nanjing University, Nanjing, China; E-mail: songhaiou2011@126.com

[†]Electronic Supplementary Information (ESI) available: [Experimental details, XRD patterns, Raman spectra and SEM images]. See DOI: 10.1039/b000000x/

- H. Kim, A. A. Abdala and C. W. Macosko, *Macromolecules*, 2010, **43**, 6515-6530.
- D. R. Dreyer, S. Park, C. W. Bielawski and R. S. Ruoff, *Chem. Soc. Rev.*, 2010, **39**, 228.
- V. Singh, D. Joung, L. Zhai, S. Das, S. I. Khondaker and S. Seal, *Prog. Mater. Sci.*, 2011, **56**, 1178-1271.
- M. H. Rummeli, C. G. Rocha, F. Ortman, I. Ibrahim, H. Sevincli, F. Börrnert, J. Kunstmann, A. Bachmatiuk, M. Pötsche, M. Shiraishi, M. Meyyappan, B. Büchner, S. Roche and G. Cuniberti, *Adv. Mater.*, 2011, **23**, 4471.
- Y. Zhao, C. Hu, L. Song, L. Wang, G. Shi, L. Dai and L. Qu, *Energy Environ. Sci.*, 2014, **7**, 1913.
- Y. Zhao, C. Hu, Y. Hu, H. Cheng, G. Shi and L. Qu, *Angew. Chem. Int. Ed.*, 2012, **51**, 11371-11375.
- M. D. Stoller, S. Park, Y. Zhu, J. An and R. S. Ruoff, *Nano Lett.*, 2008, **8**, 3498-3502.
- B. Xu, S. Yue, Z. Sui, X. Zhang, S. Hou, G. Cao and Y. Yang, *Energy Environ. Sci.*, 2011, **4**, 2826.
- X. Wan, Y. Huang and Y. Chen, *Acc. Chem. Res.*, 2012, **45**, 598-607.
- Y. Q. Sun, Q. O. Wu and G. Q. Shi, *Energy Environ. Sci.*, 2011, **4**, 1113-1132.
- Y. Liu, X. Dong and P. Chen, *Chem. Soc. Rev.*, 2012, **41**, 2283.
- Q. He, S. Wu, Z. Yin and H. Zhang, *Chem. Sci.*, 2012, **3**, 1764.
- C. Huang, C. Li and G. Shi, *Energy Environ. Sci.*, 2012, **5**, 8848.
- X. Sun, H. Sun, H. Li and H. Peng, *Adv. Mater.*, 2013, **25**, 5153.
- X. Huang, X. Qi, F. Boey and H. Zhang, *Chem. Soc. Rev.*, 2012, **41**, 666.
- K. W. Putz, O. C. Compton, M. J. Palmeri, S. T. Nguyen and L. C. Brinson, *Adv. Funct. Mater.*, 2010, **20**, 3322-3329.
- S. Eigler and A. Hirsch, *Angew. Chem. Int. Ed.*, 2014, **53**, 7720.
- T. Kuilla, S. Bhadra, D. Yao, N. H. Kim, S. Bose and J. H. Lee, *Prog. Polym. Sci.*, 2010, **35**, 1350.

- S.P. Zhang, B. Liu, C.Y. Li, W. Chen, Z.J. Yao, D.T. Yao, R.B. Yu and H.-O. Song, *Chin. Chem. Lett.*, 2014, **25**, 355.
- Y.T. Liu, J.M. Yang, X.M. Xie and X.Y. Ye, *Mater. Chem. Phys.*, 2011, **130**, 794-799.
- M. Fang, K. Wang, H. Lu, Y. Yang and S. Nutt, *J. Mater. Chem.*, 2009, **19**, 7098.
- S.P. Zhang, P. Xiong, X.J. Yang and X. Wang, *Nanoscale*, 2011, **3**, 2169.
- L. Yan, Y. B. Zheng, F. Zhao, S. Li, X. Gao, B. Xu, P. S. Weiss and Y. Zhao, *Chem. Soc. Rev.*, 2012, **41**, 97.
- S.P. Zhang and H.O. Song, *New J. Chem.*, 2012, **36** (9), 1733.
- Y. Zhu, S. Murali, W. Cai, X. Li, J. W. Suk, J. R. Potts, R. S. Ruoff, *Adv. Mater.*, 2010, **22**, 3906.
- A. Lerf, H. He, M. Forster and J. Klinowski, *J. Phys. Chem. B*, 1998, **102**, 4477.
- Y. Tao, J. Dai, Y. Kong and Y. Sha, *Anal. Chem.*, 2014, **86**, 2633.
- S. Niyogi, E. Bekyarova, M. E. Itkis, J. L. McWilliams, M. A. Hamon and R. C. Haddon, *J. Am. Chem. Soc.*, 2006, **128**, 7720-7721.
- J. Shen, N. Li, M. Shi, Y. Hu and M. Ye, *J. Colloid Interface Sci.*, 2010, **348**, 377-383.
- C. Nethravathi and M. Rajamathi, *Carbon*, 2008, **46**, 1994-1998.
- A. C. Ferrari and D. M. Basko, *Nat. Nanotechnol.*, 2013, **8**, 235-246.
- J. M. Englert, P. Vecera, K. C. Knirsch, R. A. Schäfer, F. Hauke and A. Hirsch, *ACS Nano*, 2013, **7**, 5472.
- X. Zhong, J. Jin, S. Li, Z. Niu, W. Hu, R. Li and J. Ma, *Chem. Commun.*, 2010, **46** (39), 7340.
- L. H. Liu, M. M. Lerner and M. Yan, *Nano Lett.*, 2010, **10**, 3754-3756.
- J. M. Englert, J. Röhl, C. D. Schmidt, R. Graupner, M. Hundhausen, F. Hauke and A. Hirsch, *Adv. Mater.*, 2009, **21**, 4265.