

This is an *Accepted Manuscript*, which has been through the Royal Society of Chemistry peer review process and has been accepted for publication.

Accepted Manuscripts are published online shortly after acceptance, before technical editing, formatting and proof reading. Using this free service, authors can make their results available to the community, in citable form, before we publish the edited article. This Accepted Manuscript will be replaced by the edited, formatted and paginated article as soon as this is available.

You can find more information about *Accepted Manuscripts* in the **Information for Authors**.

Please note that technical editing may introduce minor changes to the text and/or graphics, which may alter content. The journal's standard <u>Terms & Conditions</u> and the <u>Ethical guidelines</u> still apply. In no event shall the Royal Society of Chemistry be held responsible for any errors or omissions in this *Accepted Manuscript* or any consequences arising from the use of any information it contains.



www.rsc.org/advances



The hydrophobic interaction between laurel alkanolamide micelles and hydrophobically associating polyacrylamide enhances the formation of network structure and the viscosity of the mixed solution increases in large electrolyte concentration range.

1	Synergistic mechanism between laurel alkanolamide and
2	hydrophobically associating polyacrylamide in solutions
3	with high salinity
4	
5	Quanhua Deng ^a , Haiping Li ^b , Xulong Cao ^c , Yong Yang ^c , Xinwang Song ^c , Ying
6	Li ^{a*}
7	
8	^a Key Laboratory for Colloid and Interface Chemistry of Education Ministry,
9	Shandong University, Jinan 250100, P.R. China;
10	^b National Engineering Technology Research Center for Colloidal Materials,
11	Shandong University, Jinan 250100, P.R. China;
12	^c Geological Scientific Research Institute, Shengli Oilfield, Dongying 257015, P.R.
13	China.
14	
15	
16	
17	* To whom correspondence should be addressed
18	Email: yingli@sdu.edu.cn
19	Telephone: +86-531-88362078
20	Fax: +86-531-88362078
21	
22	
23	Running title: Synergism between LAA and HA-PAM

25 Abstract

26	Synergism of water-soluble hydrophobically associating polyacrylamide
27	(HA-PAM) with nonionic surfactant laurel alkanolamide (LAA) was investigated via
28	the rheology, fluorescence spectroscopy and dissipative particle dynamics (DPD)
29	simulation methods. The viscosity and elasticity of HA-PAM solutions increased in
30	large LAA concentration range, which was principally ascribed to the crosslinking
31	effect of LAA by aggregating to the hydrophobic chains of HA-PAM molecules as
32	confirmed by the DPD simulation and experimental results. The crosslinking effect
33	was enhanced in the presence of appropriate amount of electrolyte or with increasing
34	temperature in the studied temperature range of 20-70 °C. Thus, the LAA not only
35	significantly enhanced the salt resistance of HA-PAM but also retarded the decrease
36	of the viscosity and elasticity of the HA-PAM solutions at high temperature. The
37	HA-PAM/LAA binary systems exhibit great potential for application in tertiary oil
38	recovery of oil fields with high salinity.

Keyword: hydrophobically associating polyacrylamide, laurel alkanolamide, salt
 resistance, synergism

RSC Advances Accepted Manuscript

Λ	2
-	4

43 **1. Introduction**

Polymer and polymer/surfactant flooding systems have been extensively used in enhanced oil recovery (EOR),¹ in which polymers are being used as thickeners to increase the viscosity of the flooding system and adjust the mobility ratio of water and oil phase. Polymers are indispensable for the high oil displacement efficiency of the flooding systems. Partially hydrolyzed polyacrylamide (HPAM)² is the most widely used polymer in EOR, but the poor salt and shear resistance of HPAM limit its application in reservoirs with high salinity.

In recent years, polymers containing salt resistance components such as 51 amphoteric or nonionic side groups^{3, 4} have been reported with strong salt and shear 52 resistance. More exciting progress comes from the advance of the comb-shaped.⁵ 53 hydrophobically associating⁶ polymers, which could form reversible networks, 54 55 resulting in a dramatic increase in apparent viscosity even at a low concentration or 56 under high salinity, and attracted the most interest of researchers. According to the literature reports,⁷ hydrophobically associating polyacrylamide (HA-PAM) exhibited 57 58 much better salt resistance than HPAM and have showed great potential for application in reservoirs with high salinity. 59

In most of the actual practices, EOR for example, polymers were used, combined
with surfactant. The interaction between surfactants and polymers was an interesting
topic, attracting much more attention for a long time. Surfactants have strong

63	influences on the rheological properties ⁸ and salt resistance of polymeric solutions. ⁹⁻¹¹
64	The polymer/surfactant systems with opposite charge ¹²⁻¹⁵ have been paid much
65	attention. The viscosity of the solution could be greatly improved because of the inter-
66	or intra- molecular cross-links driven by the electrostatic attracting interactions. But
67	the synergistic effect is very sensitive to the concentration ratio of the surfactants and
68	polymers, and these mixed solutions always exhibit a bad salt resistance, because the
69	electrostatic interactions are sensitive to electrolytes, and minor electrolytes lead to a
70	sharp decrease of the viscosity of the solutions. ¹⁶ The combination of the
71	polyelectrolytes and ionic surfactants with the same charge or nonionic surfactants
72	were also reported. Hydrophobic interaction was the driving force to enhance the
73	formation of molecular network, and some complex exhibited better salt resistance. ^{11,}
74	¹⁷ The synergetic effect between HA-PAM and surfactants is still unclear, and the
75	related reports were rare. To seek appropriate surfactants to cooperate with HA-PAM
76	for further enhancing its salt resistance and oil displacement capability is desired in
77	practical areas.

In this study, the rheological properties of mixed solutions of HA-PAM and anionic, amphoteric and nonionic surfactants were investigated. The salt resistance of HA-PAM solutions was greatly enhanced in the presence of nonionic surfactant laurel alkanolamide (LAA). The synergism between HA-PAM and LAA were investigated by combining experimental and molecular simulation methods. The HA-PAM/LAA (H/L) binary system exhibits high thickening capacity in large concentration ratio or

84	under high salinity. This system has great potential for application as a
85	polymer/surfactant flooding system in high salinity reservoirs.
86	2. Materials and methods
87	2.1. Materials
88	HA-PAM with a viscosity-averaged molecular weight of 3.6 \times 10^5 and
89	cocamidopropyl betaine (CAB, 30% aqueous solution, 99% purity) were provided
90	by Geological Scientific Research Institute of Shengli oil field (Sinopec, China). ⁷
91	Laurel alkanolamide (LAA) was synthesized in our lab and purified according to Ref.
92	18.18 Sodium dodecyl sulfate (SDS, 99% purity) was obtained from Cxbio
93	Biotechnology Co. Ltd. (China). Dodecyl sulphobetaine (DSB, analytical pure) was
94	synthesized and purified by Dr. J. Chen in Jin Ling Petrochemical Co. (Sinopec,
95	China). Nonaethylene glycol monododecyl ether (C ₁₂ E ₉ , 99% purity) was purchased
96	from Sigma-Adrich. Deionized water was used in all the experiments. Chemical
97	structures of HA-PAM and LAA are shown in Fig. 1. Structures of the other
98	surfactants are shown in Fig. S1.





Fig. 1 Structures of LAA (1) and HA-PAM (2) with mole percent of *m*, *n*, *x* and *y* to
be 10, 80, 0.5 and 9.5 mol%, respectively. In DPD simulation, segments of HA-PAM
and LAA molecules are represented by beads, labeled as 'a', 'b', 'c', 'd', 'e', 'f', 'h'
and 't', respectively. The water molecule is labeled as 'w'.

100

106 The HA-PAM and LAA stock solutions with concentrations of 0.2% and 1% 107 were prepared by dissolving 0.2 g HA-PAM and 1.0 g LAA in 99.8 and 99.0 g 108 deionized water, respectively. Solutions with low concentrations of HA-PAM and/or 109 LAA were obtained via the dilution of the stock solutions. The pH values of all the 110 solutions are 7.28 ± 0.19 . The NaCl concentrations of solutions were adjusted by 111 adding 10 or 1% NaCl bulk solutions. The HA-PAM concentration is 0.1% in all the 112 related solutions in this paper unless special explanation. HA-PAM solutions containing pyrene (about $3.03 \times 10^{-4} \text{ g} \cdot \text{L}^{-1}$) were prepared by adding 20 μ L of 0.15 113 114 g L^{-1} pyrene ethanol solution to 10 ml of 0.1% HA-PAM aqueous solution.

115 **2.2. Rheological measurement**

116 Rheological measurements were carried out on a Haake RS75 Rheometer

117	(Germany) with a Z41 Ti coaxial cylinder sensor system. All of the samples were
118	rested for more than 12 h to eliminate the bubbles before measurement

119 In the steady-state shearing experiment, the viscosity was measured at the shear rates ($\dot{\gamma}$) ranging from 0 to 1000 s⁻¹ with a check gradient of 0.5 ($\Delta \tau / \tau$)/ Δt % where τ 120 121 and t is the shear stress and time, respectively, and the maximum waiting time for 122 each shear rate step was 20 s. The frequency sweep measurements were carried out at the angular frequency (ω) of 0.05–100 rad s⁻¹ and stress of 0.04 Pa (in the linear 123 124 viscoelastic region). The equilibrium values of dynamic viscosity $(|\eta^*|)$ and moduli (G' and G'') were measured at $\omega = 0.2 \text{ rad} \cdot \text{s}^{-1}$ in the linear viscoelastic region. The 125 126 experiment temperature was controlled to be 25.0 ± 0.1 °C, unless the temperature 127 effect was investigated.

128 The "gain in viscosity",¹⁹ S_{η} is defined to denote the interacting strength between 129 HA-PAM and LAA:

130
$$S_{\eta} = \frac{\eta_{\rm H/L}}{\eta_{\rm H}} \tag{1}$$

131 where $\eta_{\text{H/L}}$ and η_{H} are the viscosity of H/L and HA-PAM solutions,⁷ respectively. 132 Herein, $S_{\eta} > 1$ means the interaction increases the solution viscosity; on the contrary, 133 the interaction causes the decrease of solution viscosity.

134 **2.3.** Fluorescence and surface tension measurements

Fluorescence spectra of solutions were detected with a Perkin-Elmer LS-55 spectrofluorometer using a quartz cuvette (1.0 cm \times 1.0 cm). The excitation and emission slit widths were set at 7.5 nm. The emission spectra were recorded from 350

to 650 nm with excitation wavelength fixed at 335 nm. The fluorescence intensity ratio at 373 and 384 nm, namely, I_1/I_3 served as a parameter representing the micropolarity of aggregates. Pyrene was used as a fluorescent probe with the concentration of 3.03×10^{-4} g·L⁻¹.

Surface tension measurements of various concentrations of LAA solutions were performed on a K100 Processor Tensiometer (Krüss Co., Germany) using the Wilhelmy ring at 30.0 ± 0.1 °C. Before each measurement, the plate was carefully cleaned with deionized water and flamed. The surface tension of deionized water was measured to calibrate the tensiometer and to check the cleanliness of the sample pool.

147 **2.4. DPD simulation**

148 Simulations were carried out with the DPD package from Accelrys (version 5.0), ²⁰. A cubic cell of size $20 \times 20 \times 20 R_c^3$ was built, where $R_c = 9.5$ was the cut-off 149 150 radius. 20000 time steps per simulation were set to assure the system attained 151 dynamic equilibrium. The number density and the spring constant between different 152 beads were 3.0 and 4.0, respectively. The temperature was 1.0 kBT according to Groot's work.²¹ Flory-Huggins parameters (χ_{ij}) were obtained in Blend module. They 153 could be converted into the interaction parameters (a_{ij}) by the equation, $a_{ij} = \chi_{ij} \times 3.27$ 154 155 + a_{ii} . Table 1 shows the interaction parameters a_{ii} used in this work. The diffusion 156 coefficient of a DPD particle was interpreted as the ratio of the distance that fluid particles diffused through to the time they took.²⁰ Larger diffusion coefficient of water 157 158 molecules meant lower viscosity of solutions.

Bead	a	b	c	d	e	f	h	t	W
a	80								
b	22.9	25							
c	14	29.8	70						
d	75.4	79.1	47	25					
e	29	29.5	27.1	70.9	25				
f	90	45	16	73.3	55.3	100			
h	20	23.7	29.5	49.4	27.5	27.4	25		
t	51.7	55.9	32.3	33.1	53.5	66.1	36.2	25	
W	15	27	28	64.4	31.5	9.6	30.7	56.5	25

Table 1 Bead-Bead interaction parameters a_{ij} used in the simulation.

160

159

161 **3. Results and discussion**

162 3.1. Rheological properties of the mixed solutions of HA-PAM and various

163 surfactants







166 Fig. 2 Influences of various surfactants on dynamic and shear viscosity of 0.1%

HA-PAM solutions.

168

169 Fig. 2 shows the variation of the viscosity of 0.1% HA-PAM solutions with 170 concentrations of CAB, DSB, LAA, $C_{12}E_9$ and SDS. The critical micelle concentrations of these surfactants are 0.045, 0.072, 0.010 (Fig. S2), 0.0058²² and 171 0.23%,²³ respectively. C₁₂E₉ exhibits little effect on the viscosity of HA-PAM 172 173 solutions. The ionic surfactants (CAB, DSB and SDS) all induce a slight increase, 174 followed by a decrease of HA-PAM solution viscosity with increasing surfactant 175 concentrations. The slight increase of the viscosity results from the formation of 176 surfactant micelle bridges between different polymer chains. Compared with the 177 nonionic surfactant C₁₂E₉, the ionic surfactants induce a more abrupt viscosity 178 decrease of HA-PAM solutions at the surfactant concentration higher than 0.1%, 179 which might be because of the increase of inter- molecular electrostatic repulsion induced by the co-aggregation of ionic surfactant and the screening effect of excess 180

- 181 counter ions.²⁴⁻²⁶ Being different from the above systems, the HA-PAM/LAA (H/L)
- 182 combined system exhibits the strongest thickening ability at the concentration (C_a)
- less than 0.08%. Two viscosity maximums are observed at $C_a = 0.008$ and 0.02%,
- 184 respectively.
- 185 **3.2.** Effects of LAA concentration C_a and $\dot{\gamma}$ on the rheological properties of H/L
- 186 solutions



- 188 Fig. 3 Effect of LAA concentration (C_a) on dynamic and steady viscosity of HA-PAM
- 189 solutions at different shear rates.

190



192	Fig. 4 Water diffusivity in the aqueous system as a function of LAA concentration at a
193	shear rate of 0.005 in the simulation.

194

195 Fig. 3 shows the dynamic and steady viscosity of H/L solutions as a function of $\dot{\gamma}$ and C_{a} . Similar viscosity variation trend with increasing C_{a} are observed at various 196 197 $\dot{\mathbf{y}}$ (Figs. 2 and 3), but the first viscosity maximum is less obvious under the steady 198 shear than the oscillation shear (Figs. 2 and 3). DPD simulation results of the H/L 199 solutions also show two minimums of the diffusion coefficient of water molecules in the systems with increasing alkanolamide concentration in the simulation (C_a (in 200 201 simulation)) (Fig. 4), which agreed very well with the experiment results, indicating 202 that the bead-bead interaction parameters a_{ij} used in the simulation are reasonable.

RSC Advances Accepted Manuscript



Fig. 5 Configurations of H/L at shear rate of 0.005 and various LAA concentrations: (a) 0 with all the beads; (b) 0; (c) 0.003; (d) 0.004; (e) 0.008; (f) 0.009. Colors of the beads are the same as those in Fig. 1: a (sodium acrylate, golden yellow); b (acrylamide, light blue); c and d (hydrophobically associating monomer, orange and red); and e and f (sodium 2-acrylamido-2-methylpropanesulfonate, brown and pink); h and t (surfactant head and tail, green and yellow) in the simulation;

211

According to simulation results shown in Fig. 5, the hydrophobic side chain of the HA-PAM molecules cluster to form microdomains (Fig. 5b). When LAA was added to the HA-PAM solutions, the LAA molecules aggregate around these hydrophobic domains (Fig. 5c), and mixed micelle-like associations containing LAA

216 molecules and hydrophobic segments of different HA-PAM molecules were formed. 217 Herein, the LAA acts as crosslinkers which contributes to the increase of the 218 intermolecular hydrophobic interaction, resulting in the viscosity increase of mixed 219 solutions (Fig. 3). Fig. S3 shows the fluorescence spectra of the H/L solutions at different C_a . The increase of I_3/I_1 values with increasing C_a also means that more 220 221 hydrophobic microdomains were formed. 222 When the LAA concentration increases, independent LAA micelles were found 223 in the bulk phase (Fig. 5d), the desorption of LAA from the hydrophobic 224 microdomains of the polymer molecules may lead to the decrease of the viscosity of

the mixed solutions, as shown in Fig. 3. As the LAA concentration increases further, independent micelle were formed around the hydrophobic side chains of the HA-PAM (Fig. 5f).²⁷⁻²⁹ The intermolecular association of HA-PAM molecules induced by coaggregation of the hydrophobic side groups³⁰ would be broken, leading to the viscosity decrease of the mixed solutions, corresponding well with the experimental results in Fig. 3.



Fig. 6 Schematic illustration of H/L microstructures at different LAA concentrations.

233

232

234 By comparing the experimental and simulation results, we conclude that the 235 LAA molecules aggregate together with the hydrophobic side chain of the HA-PAM 236 molecule, and the simulation results show that the formed aggregates containing LAA 237 micelles and hydrophobic segments of HA-PAM molecules (Fig. 5e) behave like 238 crosslinkers to bind the HA-PAM molecules together and strengthen the network structure, leading to an increase of the viscosity of the bulk solutions (Fig. 3).²⁷⁻²⁹ The 239 240 whole process of the effect of the LAA concentration on the micromolecular behavior 241 and the properties of the H/L mixed systems were shown in Fig. 6. At $C_a < 0.008\%$, 242 the LAA molecules get clustered with the hydrophobic segments of HA-PAM (Fig. 243 6b). At $0.008\% < C_a < 0.01\%$, the LAA molecules tend to form micelles in bulk 244 solution (Fig. 6c). At $0.01\% < C_a < 0.02\%$, the micelle-like associations containing 245 LAA molecules and hydrophobic segments from different HA-PAM molecules were 246 formed (Fig. 6d), and at $C_a > 0.02$ %, independent micelles were formed around each hydrophobic side chains of the HA-PAM (Fig. 6e).²⁷⁻²⁹ The intermolecular association 247 of HA-PAM molecules induced by coaggregation of the hydrophobic side groups³⁰ 248 249 would be broken, leading to the decrease of the viscosity of the mixed solutions. The 250 increasing I_3/I_1 value with C_a in Fig. S3 indicates the increase of the amount of 251 hydrophobic microdomains in solutions, corresponding to the variation of the 252 microstructure shown in Fig. 5 and 6.



Fig. 7 (a) Frequency scan curves for H/L solutions containing 0.02% LAA and (b) modulus ratios ($S_{\rm G}$) of H/L to HA-PAM solutions⁷ with or without 0.2% NaCl.

In the EOR area, not only the viscosity but also the elasticity of the flooding solutions are important in the oil displacement process.³¹ The frequency scan curves of H/L solutions at $C_a = 0.02\%$ are shown in Fig. 7a. The *G* are higher than *G* in the studied ω range, indicating the dominant elastic behavior of the solution. Fig. 7b

262 shows the modulus ratios (S_G) of the H/L mixed solutions to HA-PAM solutions. Both 263 $S_{G'}$ and $S_{G''}$ are larger than 1, and the phase angle tangent values of the H/L mixed 264 solutions are less than those of the HA-PAM solutions (Fig. S4), indicating the 265 hydrophobic association interaction between HA-PAM and LAA also induces the 266 enhancement of the elasticity of the solutions.

267 The coaggregation of the surfactants and hydrophobic side chains of the 268 HA-PAM plays the key role in formation of the network to maintain the high 269 viscosity and elasticity of the mixed solutions. Being different from the H/L mixed 270 system, the viscosity of the mixed solutions of $C_{12}E_9$ and HA-PAM changed slightly, 271 as shown in Figure 2. The HLB of $C_{12}E_9$ was higher than LAA, and the driven force 272 for hydrophobic association is weaker for C₁₂E₉ comparing with LAA. It is concluded 273 that suitable hydrophilic-lipophilic balance is needed for the surfactants to get 274 coaggregated beside the hydrophobic side chains of the HA-PAM.

275 **3.3. Effect of NaCl on the rheological properties of H/L solutions**



Fig. 8 (a) Dynamic (\blacksquare) and steady viscosity of H/L solutions containing 0.1% HA-PAM and 0.02% LAA and (b) interaction strength (S_η) of HA-PAM with LAA at various NaCl concentrations and shear rates.

Fig. 8a shows the variation of dynamic and steady viscosity of H/L solutions containing 0.02% LAA as a function of the NaCl concentration (C_{NaCl}). With increasing C_{NaCl} , the viscosity of the H/L solutions exhibits the same variation trend as

RSC Advances Accepted Manuscript

the HA-PAM solutions.⁷ But for the H/L solutions, a prominent viscosity enhancement is observed in the presence of NaCl at $\dot{\gamma} = 0.5-100 \text{ s}^{-1}$ (Fig. S5). The S_{η} values between HA-PAM and LAA at different C_{NaCl} are shown in Fig. 8b. With increasing C_{NaCl} , S_{η} increases first and then decreases, with a maximum observed at about $C_{\text{NaCl}} = 0.2\%$ where the H/L solutions exhibit the largest viscosity (Fig. 8a). S_{η} can decrease to be less than 1 only at very high C_{NaCl} . So the H/L binary system has better salt-tolerance than HA-PAM.

292 The addition of NaCl enhanced the hydrophobic interaction between hydrophobic chains of HA-PAM and LAA (Fig. 5e).32 With increasing NaCl 293 294 concentration, the salting-out effect disturbs the hydration of the polymer and surfactant, and thereby promotes the hydrophobic association, so S_{η} increases 295 296 continuously with the increase of C_{NaCl} at $C_{\text{NaCl}} < 0.2\%$. Meanwhile, apart from the 297 hydrophobic units of the HA-PAM, there are several charged groups such as COO, SO_3^- , and N^+ in the molecules. The screening effect of NaCl can decrease the 298 299 intramolecular electrostatic repulsion caused by these charged groups, leading to the curling of the polymer molecules.^{34, 35} The molecular curling enhances the 300 301 intramolecular and impairs the intermolecular hydrophobic interactions between HA-PAM molecules³⁵, and simultaneously decreases the hydrophobic interaction 302 303 between HA-PAM and LAA molecules, which makes the viscosity of H/L solutions 304 decrease slightly at $C_{\text{NaCl}} < 0.02$ % (Fig. 8a), and S_n decrease significantly with increasing C_{NaCl} at $C_{\text{NaCl}} > 0.2$ %. $S_{\eta} < 1$ at higher C_{NaCl} is probably because the LAA 305

306 participates in the intramolecular hydrophobic interaction of HA-PAM molecules and307 increases the curling of HA-PAM molecules.

308 The $\dot{\gamma}$ also has a great effect on the viscosity of H/L solutions and S_{η} . With 309 increasing $\dot{\gamma}$, the steady viscosity of the solutions gradually decreases (Fig. 8a). At $C_{\rm NaCl} < 0.04\%$, the $|\eta^*|$ of the solutions is larger than the steady viscosity at $\dot{\gamma} =$ 310 0.5–100 s⁻¹, while at $C_{\text{NaCl}} > 0.04\%$, the steady viscosity at $\dot{\gamma} = 0.5 \text{ s}^{-1}$ is larger than 311 312 the $|\eta^*|$ of the solutions, which shows that the addition of NaCl enhances the 313 shear-tolerance of the system. The shear could induce the variation of the molecular 314 conformation and coaggregation behavior. On one hand, the shear can destroy the inter/intra-molecular hydrophobic interactions³⁶. On the other hand, the shear can 315 316 inhibit the macromolecular curl. At low C_{NaCl} , the intramolecular hydrophobic 317 interaction in the H/L system is weak, so the shear principally destroy the 318 intermolecular hydrophobic interaction, which leads to the decrease of solution 319 viscosity. At high C_{NaCl}, the screening effect of NaCl induces the severe curl of 320 HA-PAM molecules, as discussed above. The shear mainly destroys the 321 intramolecular hydrophobic interaction and dissociates the LAA molecules from the 322 intramolecular hydrophobic microdomains, which makes the steady viscosities of solutions at $\dot{\gamma} = 0.5 \text{ s}^{-1}$ higher than the $|\eta^*|$. 323

The frequency scan curves of H/L solutions with $C_a = 0.02\%$ and $C_{\text{NaCl}} = 0.2\%$ and S_G values are shown in Fig. 7. G' > G'' indicates the solution exhibits a dominant elastic behavior. The $S_{G'}$ and $S_{G''}$ are larger than 1, and the phase angle tangent values

327 of the H/L solutions are less than those of the HA-PAM solutions (Fig. S4), indicating 328 the hydrophobic association between HA-PAM and LAA increases the elasticity of 329 solutions. The $S_{G'}$ and $S_{G''}$ values of solutions with NaCl are much larger than those 330 without NaCl (Fig. 7b), which reveals that in the presence of NaCl, the elasticity 331 enhancement of solutions induced by the hydrophobic interaction between HA-PAM 332 and LAA is more prominent. 333 Overall, the LAA contributes to the viscosity and elasticity enhancement of

- HA-PAM solutions at $C_{\text{NaCl}} < 1\%$, indicating the salt tolerance of H/L solutions is
- better than that of the HA-PAM solutions.



336 **3.4. Effect of temperature on rheological properties of H/L solutions**



339 Fig. 9 Effect of temperature on (a) dynamic viscosity and moduli of H/L solutions containing 0.02% LAA, and (b) viscosity and modulus ratios (S_{η} and S_{G}) of H/L to 340 341 **HA-PAM** solutions

342

343 Temperature (T) can substantially influence the rheological properties of the hydrophobic associating polymer solutions.³⁷ Fig. 9a shows the variation of $|\eta^*|$, G' 344 and G" with T for the H/L solutions with $C_a = 0.02\%$. G' is always higher than G" in 345 346 the tested temperature range for all solutions, indicating a dominant elastic behavior. 347 With increasing T, the $|\eta^*|$ and G' of H/L solutions exhibit the similar trend as the HA-PAM solutions,⁷ i.e. gradual decrease, except a plateau appears at T = 50-60 °C. 348 349 respectively. The T has little effect on the G" of solutions. The decrease of $|\eta^*|$ and G' 350 of solutions with increasing T is because high temperature accelerates the 351 macromolecular movement, thins the hydrated layer and destroys the intermolecular interaction.³⁸ The appearance of plateaus reveals the decrease of $|\eta^*|$ and G' is 352 22







Fig. 10 Effect of temperature on (a) dynamic viscosity and moduli of H/L solutions
containing 0.02% LAA, (b) viscosity and modulus ratios of H/L to HA-PAM solutions,
with NaCl concentration of 0.2%.

369

370 In the presence of NaCl, the effects of T on the rheological properties of H/L371 solutions, S_{η} and S_{G} are different from the results without NaCl. As shown in Figs. 10a and S7, at $C_{\text{NaCl}} = 0.2\%$, the $|\eta^*|$, G' and G'' decrease more prominently with 372 373 increasing T than those without NaCl (Figs. 9a and S6), and no plateau is observed, which is similar with those for the pure HA-PAM solutions.⁷ But G' is always larger 374 375 than G'' in the tested temperature range for the H/L solutions, indicating a dominant 376 elastic behavior. While for the HA-PAM solutions, G' is larger than G" at T =20–35 °C and less than G" at T = 35-70 °C. Fig. 10b shows the changes of S_{η} and S_{G} 377 with T. All S_{η} , $S_{G'}$ and $S_{G''}$ gradually increase with the T in the studied range, which is 378 379 different from the results without NaCl (Fig. 9b). Besides, as the T increases from 20 24

380 to 60 °C, the S_{η} , $S_{G'}$ and $S_{G''}$ of solutions with NaCl increases by ~35, ~80 and ~42%, 381 respectively, while those without NaCl increases by ~ 13 , ~ 15 and $\sim 9\%$, respectively,

382 indicating that the hydrophobic interaction between HA-PAM and LAA was

- 383 enhanced in the presence of NaCl.
- 384 4. Conclusions

385 The rheological behavior of binary mixed solution of a hydrophobically 386 associating polyacrylamide (HA-PAM) and surfactants was investigated. Compared 387 with anionic surfactant SDS, zwitterionic surfactant carbobetaine $(C_{19}H_{38}N_2O_3)$ 388 sulfobetaine ($C_{17}H_{37}NSO_3$) and nonionic surfactant nonaethylene glycol monododecyl 389 ether $(C_{30}H_{62}O_{10})$, the nonionic surfactant laurel alkanolamide (LAA) exhibited 390 stronger thickening ability when added to the HA-PAM solutions. The DPD 391 simulation was used to interpret the synergistic mechanism. The obvious increase of 392 solution viscosity was induced by the hydrophobic interaction between HA-PAM and 393 LAA. The effects of electrolyte concentration and temperature on the interaction 394 between HA-PAM and LAA were also investigated. The interaction strength of 395 HA-PAM with LAA enhanced with the increase of C_a , C_{NaCl} and temperature. Overall, 396 the HA-PAM/LAA mixed solution exhibited stronger salt and temperature resistance 397 than the HA-PAM solution. The HA-PAM/LAA systems are appropriate for use in 398 EOR of oil field with high salinity.

25

- 399 Acknowledgement
- 400

The funding of National Municipal Science and Technology Project (No.

401	2008ZX05011-002) and National Science Fund of China (No. 21173134) is gratefully				
402	acknowledged.				
403	References				
404	1.	H. Zhang, M. Dong and S. Zhao, Energ. Fuel., 2010, 24(3), 1829-1836.			
405	2.	D. A. Z. Wever, F. Picchioni and A. A. Broekhuis, Prog. Polym. Sci., 2011,			
406		36 (11), 1558-1628.			
407	3.	E. E. Kathmann, L. A. White and C. L. McCormick, Polymer, 1997, 38(4),			
408		871-878.			
409	4.	A. Sabhapondit, A. Borthakur and I. Haque, Energ. Fuel., 2003, 17(3),			
410		683-688.			
411	5.	C. Zhong, L. Jiang and X. Peng, J. Polym. Sci. Polym. Chem., 2010, 48(5),			
412		1241–1250			
413	6.	C. L. McCormick, J. C. Middleton and D. F. Cummins, Macromolecules,			
414		1992, 25 (4), 1201-1206.			
415	7.	Q. Deng, H. Li, Y. Li, X. Cao, Y. Yang and X. Song, Aust. J. Chem., 2014,			
416		67 (10), 1396-1402.			
417	8.	P. A. Ioannis S. Chronakis, <i>Macromolecules</i> , 2001, 34 (14), 5005-5018.			
418	9.	L. Y. C. Perry F. C. Lim, S. B. Chen, J. Phys. Chem. B 2003, 107(206),			
419		6491-6496.			
420	10.	M. Y. Thomas A. P. Seery, Thieo E. Hogen-Esch, Eric J. Amis',			
421		<i>Macromolecules</i> , 1992, 25 (18), 4784-4791.			

- 422 11. X. Xin, G. Xu, D. Wu, Y. Li and X. Cao, *Colloid Surf. A*, 2007, 305(1–3),
 423 138-144.
- 424 12. I. Hoffmann, P. Heunemann, S. Prevost, R. Schweins, N. J. Wagner and M.
- 425 Gradzielski, *Langmuir*, 2011, **27**(8), 4386-4396.
- 426 13. K. Fukada, E. Suzuki and T. Seimiya, *Langmuir*, 1999, **15**(12), 4217-4221.
- 427 14. P. Deo, N. Deo, P. Somasundaran, A. Moscatelli, S. Jockusch, N. J. Turro, K.
- 428 Ananthapadmanabhan and M. F. Ottaviani, *Langmuir*, 2007, 23(11),
 429 5906-5913.
- 430 15. A. Hersloef, L. O. Sundeloef and K. Edsman, J. Phys. Chem., 1992, 96(5),
 431 2345-2348.
- 432 16. N. Plucktaveesak, A. J. Konop and R. H. Colby, *J. Phys. Chem. B*, 2003,
 433 107(32), 8166-8171.
- 434 17. D. Zhuang, T. E. Hogen Esch and Y. Zhang, J. Appl. Polym. Sci., 2004,
 435 92(2), 1279-1285.
- 436 18. S. Zhang, P. Zhu, Y. Sun, Y. Yang, X. Cao, X. Song and Y. Li, RSC Adv.,
- 437 2014, **4**(79), 41831-41837.
- 438 19. I. Iliopoulos, J. L. Halary and R. Audebert, J. Polym. Sci. Polym. Chem., 1988,
- **439 26**(1), 275-284.
- 440 20. X. Cao, G. Xu, Y. Li and Z. Zhang, J. Phys. Chem. A, 2005, 109(45),
- 441 10418-10423.
- 442 21. Y. Zhao, L.-Y. You, Z.-Y. Lu and C.-C. Sun, *Polymer*, 2009, **50**(22),

- 443 5333-5340.
- 444 22. K. S. Sharma, P. A. Hassan and A. K. Rakshit, *Colloid Surf. A*, 2007, **308**(1 –
- 445 3), 100-110.
- 446 23. S. Ghosh, S. Mondal, S. Das and R. Biswas, *Fluid. Phase. Equilibr*, 2012,
 447 **332**(0), 1-6.
- 448 24. K. Y. Mya, A. Sirivat and A. M. Jamieson, J. Phys. Chem. B, 2003, 107(23),
 5460-5466.
- 450 25. W. Seng, K. Tam and R. Jenkins, *Colloid Surf. A*, 1999, **154**(3), 365-382.
- 451 26. M. Amiri and A. A. Dadkhah, *Colloid Surf. A*, 2006, **278**(1), 252-255.
- 452 27. K. Tam, W. Seng, R. Jenkins and D. Bassett, *J. Polym. Sci. Poly. Phys.*, 2000,
 453 38(15), 2019-2032.
- 454 28. G. Zhao, C. C. Khin, S. B. Chen and B.-H. Chen, J. Phys. Chem. B, 2005,
- **109**(29), 14198-14204.
- 456 29. X. Xie and T. E. Hogen-Esch, *Macromolecules*, 1996, **29**(5), 1734-1745.
- 457 30. H. Bu, A.-L. Kjøniksen, K. D. Knudsen and B. Nyström, Colloid Surf. A,
- 458 2007, **293**(1), 105-113.
- 459 31. W. Wang, Y. Liu and Y. Gu, *Colloid Polym. Sci.*, 2003, **281**(11), 1046-1054.
- 460 32. J. Ma, B. Liang, P. Cui, H. Dai and R. Huang, Polymer, 2003, 44(4),
- 461 1281-1286.
- 462 33. R. Sadeghi and F. Jahani, J. Phys. Chem. B, 2012, 116(17), 5234-5241.
- 463 34. C. Zhong and P. Luo, J. Polym. Sci. Poly. Phys., 2007, 45(7), 826-839.

- 464 35. R. D. Wesley, C. A. Dreiss, T. Cosgrove, S. P. Armes, L. Thompson, F. L.
- 465 Baines and N. C. Billingham, Langmuir, 2005, 21(11), 4856-4861.
- 466 36. K. Tam, W. Ng and R. Jenkins, Polymer, 2005, 46(12), 4052-4059.
- 467 37. V. D. Alves, F. Freitas, N. Costa, M. Carvalheira, R. Oliveira, M. P.
- 468 Gonçalves and M. A. M. Reis, Carbohydr. Polym., 2010, 79(4), 981-988.
- 469 38. J. Ma, P. Cui, L. Zhao and R. Huang, Eur. Polym. J., 2002, 38(8), 1627-1633.
- 470 39. J. Desbrieres, Polymer, 2004, 45(10), 3285-3295.