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A Green Method to Prepare TiO2/MWCNT Nanocomposites with High Photocatalytic Activity and Insights into Effect of Heat Treatment on Photocatalytic Activity

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Nanocomposites consisting of well-defined anatase $TiO₂$ nanoparticles with an average diameter of 8 nm and multi-walled carbon nanotubes (MWCNTs) were fabricated by a facile two-step hydrothermal method using water as main solvent, which is friendly to the environment and totally different from previous methods. The $TiO₂$ nanoparticles were uniformly grafted on the surface of MWCNTs via intimate chemical bonds, which was beneficial for the enhancement of photocatalytic activity. The photocatalytic activities of asprepared TiO₂/MWCNT nanocomposites for degradation of rhodamine B under solar simulator illumination were investigated systemically. It was found that the photocatalytic activity of asprepared TiO₂/MWCNT nanocomposites was 7 times higher than that of pure TiO₂ prepared via the same hydrothermal procedure. The enhancement was mainly due to the existence of MWCNTs, which could not only greatly improve the adsorption of rhodamine B, but also retard the recombination of photogenerated electron-hole pairs and absorb more light. The photocatalytic performance was further enhanced after being annealed at 400 \degree C and 500 \degree C for 1 h because of the improved crystallinity of anatase $TiO₂$. Interestingly, the photocatalytic activities of samples annealed at 400 \mathcal{C} and 500 \mathcal{C} showed no difference, which was different from previous reports.

Introduction

Many photocatalysts including $ZnO^{1,2}$ CdS₁^{3,4} TiO₂⁵⁻⁷ and BiVO₄^{8,9} have been intensively studied with the hope to address environmental problems relating to organic pollution. Among them, $TiO₂$ attracts most interest due to its superior photocatalytic activity, cost-effectiveness, long-term chemical stability and relatively nontoxicity. Anatase and rutile are the two main polymorphs of $TiO₂$. Anatase possesses a significantly higher photocatalytic activity than rutile for the following reasons :1) anatase shows a band-gap 0.2 eV larger than rutile, which endows anatase a higher redox potential; 2) anatase has a higher area density of surface hydroxyls, which slows the recombination of photogenerated electron-hole pairs; 3) the charge-carrier mobility in anatase is 80 $\text{cm}^2\text{V}^{-1}\text{S}^{-1}$, which is 89 times faster than that in rutile.¹⁰ Owing to the superior properties of anatase, intensive attentions have been paid on synthesizing anatase TiO² composites for photocatalytic applications in previous reports.¹¹⁻¹⁴ Under the irradiation of ultraviolet (UV) light, TiO₂ can generate electron-hole pairs. These electron-hole pairs create active species such as surface-associated OH radicals, photogenerated OH radicals and superoxides $(O₂)$, which participate in subsequent chemical reactions leading to the degradation of organic contaminants.^{15, 16}

With all the merits mentioned above, $TiO₂$ has its own limitations as a photocatalyst. Firstly, anatase $TiO₂$ requires UV light to generate electron-hole pairs because of its relatively large bandgap. However, the UV light accounts for only 5% of the total sunlight spectrum, which means limited solar power can be utilized to generate the electron-hole pairs. Another limitation is the fast recombination rate of the photogenerated electron-hole pairs.¹⁵ Photogenerated electronhole pairs have a recombination time on the order of 10^{-9} s, while the chemical interaction with adsorbed pollutant species has a time scale of 10^{-8} ~ 10^{-3} s.¹⁷ Thirdly, according to the Langmuir–Hinshelwood mechanism, the pollutants are firstly adsorbed by the photocatalyst before being degraded, thus the limited specific surface area of $TiO₂$ nanoparticles would retard the degradation rate.¹⁸

 In order to realize its commercial applications, great efforts have been made to extend the light absorption range, retard the recombination of photogenerated electron-hole pairs and enhance the pollutants adsorption. Activated carbon was initially used as a support for $TiO₂$ in photodegradation studies¹⁸ due to its very large specific surface area that is more than one order of magnitude larger than that of P25. Increasing the specific surface area means an

increase in the amount of the adsorbed pollutants and thus an enhancement of the photocatalytic activity. However, the resultant improvement is limited as a result of the narrow light absorption range and the still fast electron-hole pair recombination rate. To achieve a further enhancement, carbon nanotubes (CNTs) has been considered as a support material for $TiO₂$ in virtue of its relatively large specific surface area and outstanding electronic properties.^{19, 20} CNTs provide an even larger specific surface area than activated carbon.¹⁹ The various irregularities and defects on the surface of CNTs can serve as trap sites for the photogenerated electrons injected from $TiO₂$ nanoparticles loaded on the surface of CNTs. CNTs have a large electron-storage capacity (one electron for every 32 carbon atoms 2^{21} which may accommodate the photogenerated electrons from the nanostructured $TiO₂$, thus prolonging the lifetime of the electron-hole pairs. The TiO_2/CNT Schottky barrier junction is also effective to reduce the recombination rate as demonstrated by previous reports.²² Moreover, CNTs can act as photosensitizers in the TiO₂/CNT composites as proposed by Wang *et al.*²³ The existence of CNTs can extend the light absorption range of the composites thanks to the presence of the carbon-oxygen-titanium bond in the TiO_2/CNT nanocomposites, which is similar to carbon-doped titanium. With the aforementioned superiority of CNTs, we expect that $TiO₂$ nanoparticles will have a better photocatalytic activity after the introduction of carbon nanotubes. Several different methods have been developed including hydrothermal process, $24, 25$ sol-gel route, 23 , hydrolysis, electrodeposition²⁷ and electrospinning²⁸ synthesized $TiO₂/CNT$ nanocomposites. Sol-gel is the most common method,¹⁹ while the hydrothermal is a more effective method as hydrothermal-derived TiO₂/CNT nanocomposites show better photocatalytic performance. ²⁹

 In this paper, we employed a facile two-step hydrothermal method to synthesize well-defined anatase $TiO₂$ nanoparticles / multi-wall CNT (MWCNT) nanocomposites using water as main solvent. Compared with previously reported methods,^{30, 31} this method was more friendly to environment and the loading of $TiO₂$ nanoparticles was better. The connection between $TiO₂$ nanoparticles and MWCNTs was via Ti-O-C chemical bonds rather than simply physical adsorption, which was favorable to the enhancement of photocatalytic performance. In this method, we used oxidized MWCNTs in order to achieve uniform suspension before hydrothermal process, which was vital to realize uniform loading. The relatively photocatalytic activity of the obtained $TiO₂/MWCNT$ nanocomposites was characterized by photodegradation of rhdamine B under solar simulator illumination. We also studied the effect of the crystallinity of anatase $TiO₂$ on the enhancement of photocatalytic activity. By annealing the as-prepared TiO₂/MWCNT nanocomposites at 400 °C and 500 °C for 1 h, a further enhancement of photocatalytic activity was realized.

Experimental

Oxidation of MWCNTs: For the oxidation of MWCNTs, we employed the acid treatment. Typically, 1 g of raw MWCNTs was dispersed in a mixture of concentrated nitric $(HNO₃, 65%, 20 mL)$ and sulfuric (HSO₄, 98%, 60 mL) acids in a three-neck, roundbottom glass flask. The mixture was firstly treated by ultrasonication for about 10 min to achieve a complete and uniform dispersion. After that the mixture was heated to 60 \degree C and stirred for 4 h. Finally, 300 mL of deionized water was added into the mixture; the solution was filtered over a PTFE membrane with a pore size of 5 μm, and washed with deionized water for several times until a neutral pH was reached. The solid obtained on the filter was vacuum-dried overnight at 65 °C, obtaining 0.825 g of product. This product was denoted as oxidized MWCNTs (OMWCNTs).

Preparation of TiO₂/MWCNT: TiO₂/MWCNT nanocomposites were synthesized through a facile two-step hydrothermal reaction. In details, 50 mg of as-prepared OMWCNTs were dispersed in a 15:1 mixture of deionized water/DMF (30:2 mL), sonication and stirring was carried out alternately for 2 h with 20 min for each step to achieve uniform dispersion. Then 2 mL titanium butoxide was added slowly to the OMWCNTs dispersion with stirring. After being stirred for another 1 h to ensure complete mixing, the Ti(BuO)⁴ /OMWCNT mixture was transferred to a 50 mL Teflonlined autoclave. For the hydrothermal process, the mixture was kept at 80 °C for 2 h to achieve uniform nucleation of $TiO₂$ on MWCNTs and then at 180 °C for 24 h. After being cooled down to room temperature, the resulted suspension was centrifuged; the solids were washed several times with deionized water and ethanol alternately, and dried at 70 $\,^{\circ}$ C overnight (denoted as S-Pristine). For comparison, the pure $TiO₂$ was prepared by the same procedure without the addition of MWCNTs. For heat treatment, two 0.5 g samples of the as-prepared TiO₂/MWCNT were annealed at 400 °C and 500 °C in air atmosphere for 1 h with a ramp rate of 10 °C min⁻¹. These two samples were denoted as S-400 and S-500.

Photocatalytic Measurement: The photocatalytic activities of Pristine, S-400, S-500 were measured by the photodegradation of rhodamine B. In a typical process, 40 mg of catalyst was dispersed in 100 mL of 10 mg/L of rhodamine B aqueous solution in a 150 mL beaker. Before irradiation, the suspension was sonicated and stirred in the dark alternately for 80 min with 20 min for each step to achieve the adsorption-desorption equilibrium between the photocatalyst and rhodamine B. Then the suspension was exposed to the light generated by a 350W Xe arc lamp with stirring at room temperature. A 5 mL sample solution was taken at given time intervals and centrifuged (12000 rpm for 10 min) immediately to remove the catalyst completely. The degradation of rhodamine B was analyzed on a UV-vis spectrophotometer.

Characterization: The morphology of the as-prepared TiO₂/MWCNT was characterized by transmission electron microscopy (TEM) and high resolution transmission electron microscopy (HR-TEM) using JEOL JEM-2100F with an accelerating voltage of 200 kV. X-ray diffraction (XRD) patterns were recorded using BRUKER-AXS D8 ADVANCE with Cu K_a radiation (λ = 1.54178 Å) from 10° to 90° at a scan speed of 5° /min, the XRD patterns from 50° to 60° were recorded at a scan speed of 0.2°/min, the operation voltage and current maintained at 35 kV and 200 mA, respectively. Fourier transform infrared spectroscopy (FTIR) using BRUCK EQUINOX55 and X-ray photoelectron spectroscopy (XPS) using Kratos AXIS ULTRA DLD were performed to verify the existent of chemical bonds between TiO₂ and MWCNTs. UV-vis diffuse reflectance spectra was applied to investigate the impact of heat treatment on the band gap using Perkin Elmer Lambda 950. The relative photocatalytic activities of $TiO₂/MWCNT$, S-400, S-500 were measured by the photodegradation of rhodamine B under solar simulator illumination (350 W Xe arc lamp).

Results and Discussion

Fig. 1(a) displays the SEM image of $TiO₂/MWCNT$ synthesized by the hydrothermal method without further heat treatment. The MWCNTs were densely covered with $TiO₂$ nanoparticles. Due to the small size (sub 10 nm) of $TiO₂$ nanoparticles and the considerably large scale, the $TiO₂$ nanoparticles could not be distinctly observed. The TEM images (Fig. 1(b) and $1(c)$) show that large amount of $TiO₂$ nanoparticles were uniformly attached on the outside wall of MWCNTs without significant aggregation. After a long-time sonication before taking TEM images, only a small amount of $TiO₂$ nanoparticles unloaded from MWCNTs which indicated intimate

interaction between TiO₂ nanoparticles and MWCNTs. The HRTEM image (Fig. 1(d)) showed that the size of the $TiO₂$ nanoparticles was around 8 nm. The diameter of the MWCNTs used in this process was 10-20 nm, and the length was several micrometers. From the SEM and TEM images we could learn that after acid treatment and hydrothermal reaction, the morphology of MWCNTs maintained quite integral. The $TiO₂$ particle size in the $TiO₂/MWCNT$ composites could be controlled by simply adjusting the reaction

Fig. 1 A SEM image (a), two TEM images (b) (c) and a highresolution TEM image (d) of as-prepared $TiO₂/MWCNT$ without heat treatment.

 X-ray diffraction (XRD) was carried out to analyze the crystalline phase of $TiO₂$ in the as-prepared composites and investigate the influence of crystallinity of $TiO₂$ nanoparticles on photocatalytic activity. The three samples showed similar XRD patterns, which indicated heat treatment at either 400 °C or 500 °C could barely change the crystalline phase of $TiO₂$. The XRD patterns exhibited the typical (101), (004), (200), (105), (211), (204), (116), (220), (215), (224) peaks that assigned to the anatase crystal phase (JCPDS PDF#:00-021-1272) (Fig. 2). The (101) peaks are relatively sharp which suggested that the crystal sizes of $TiO₂$ were big. The average crystal sizes of the $TiO₂$ nanoparticles in S-Pristine, S-400 and S-500 were calculated to be around 8 nm, 9 nm, and 12 nm, respectively , using Scherrer equation based on the XRD peak broadening of the (101) peak. The results were in accordance with the TEM results that implied heat treatment affected the crystal sizes of TiO₂ nanoparticles. Apparently, no rutile phase peaks emerged in the XRD patterns, while at 30.7° a characteristic brookite phase peak could be observed, and heat treatment did not eliminate its formation. The crystalline structure of $TiO₂$ developed better after heat treatment which could be learned from the inset in Fig. 2. The peaks of (105) and (211) crystal planes were more obvious in the XRD patterns of S-400 and S-500, while in the XRD patterns of S-Pristine, these two peaks could not be observed. The same phenomenon could be detected between (116) and (220) crystal planes. It is reasonable that there were much more defects in the bulk phase of the as-prepared $TiO₂/MWCNT$ nanocomposites in comparison with samples annealed at 400 °C or 500 °C. These defects could act as electron-hole recombination center and charge carrier scattering center which will impair the photocatalytic activity

temperature, as higher reaction temperature would lead to larger size.³² The lattice fringes of individual TiO₂ nanoparticle with d spacing of ca. 0.35 nm was attributed to the (101) lattice planes of the anatase $TiO₂$. The uniform $TiO₂$ nanoparticles coverage and strong connection between TiO₂ nanoparticles and MWCNTs proved the effectiveness of the two-step hydrothermal process. In the first reaction step, amorphous $TiO₂$ nanoparticles were coated on the surface of MWCNTs by the hydrolysis of Ti $(BuO)_4$ at 80 °C, which was critical to achieve a uniform loading. In the second step, the hydrothermal process was performed at 180 °C, which led to the formation of anatase $TiO₂$ nanocrystals.

Fig. 2 Indexed XRD patterns of S-Pristine, S-400 and S-500. The magnified peaks of (105) and (211) planes of S-Pristine, S-400 and S-500 in the range of 50° to 60° are shown in the inset

significantly. Many previous studies have proved that well-defined crystal structure was beneficial for photocatalytic activity and the following photocatalytic measurement results agreed well with these former studies.

Fig. 3 UV-vis diffuse reflectance spectra of pure $TiO₂$, S-Pristine, S-400 and S-500.

The UV-vis diffuse reflectance spectra of as-obtained samples were displayed in Fig. 3 In the previous papers, $29, 33$ a red shift of the absorption edge was observed when RGO was added into P25

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matrix due to the formation of Ti-O-C bond between P25 and RGO, similar to that observed in the carbon-doped $TiO₂$ composites. In the present study, a nearly 100 nm red shift of the absorption range was also observed with the introduction of MWCNTs, which indicated the intimate interaction between C and Ti atoms on the surface during the hydrothermal process. Even though the degree of red shift decreased after heat treatment, the shift was still obvious compared with pure $TiO₂$. It could also be learned from the UV-vis spectra that all the photocatalysts with MWCNT showed a greatly higher absorbance in the visible-light range, which meant more solar energy could be utilized to generate electron-hole pairs, thus enhancing the photocatalytic activity. This phenomenon should occur because of

the strong interaction between C and Ti atoms. **Fig. 4** Fourier transform infrared (FTIR) spectra of pure TiO₂, S-Pristine, S-400, S-500 and OMWCNT.

Fig. 5 The high resolution XPS spectra of C 1s peaks of OMWCNT (a) and TiO₂/MWCNT composites without heat treatment (S-Pristine) (b); the Ti 2p XPS spectra of S-Pristine (c), S-400 (d), S-500 (e); the O 1s XPS spectra of OMWCNT (f) and TiO₂/MWCNT composites (g) without heat treatment (S-Pristine).

Fourier transform infrared spectra (FTIR) were carried out to investigate the chemical bonds within the $TiO₂/MWCNT$ composites and confirm successful oxidation of MWCNTs, as shown in Fig. 4. The FTIR spectra of OMWCNTs exhibited several characteristic absorption bands of oxygen-containing groups, such as hydroxyl and carboxyl groups. The absorption located at around 1600 cm⁻¹ could be assigned to the C=C stretching vibration, the absorption of C=O stretching vibration could be observed at 1730 cm^{-1} . The hydrothermal process led to the reduction of OMWCNTs, which could be learned from the disappearance of the carboxyl C=O bond shown in the spectra. The reduction of MWCNTs could be further proved by the X-ray photoelectron spectroscopy (XPS) results (Fig. 5). The broad absorption at the range of $3000-3500$ cm⁻¹ was ascribed to the O-H stretching vibrations of the C-OH groups; we could also observe this absorption in the spectra of pure $TiO₂$ due to the surface hydroxyl groups. Compared with OMWCNTs, both pure $TiO₂$ and $TiO₂/MWCNT$ composites showed low frequency bands at the range of 500-1000 cm⁻¹, which were attributed to the vibration of Ti-O.

In order to investigate the chemical state of C, Ti, O elements within the composites and further prove the reduction of OMWCNTs, we performed XPS measurements. The high resolution XPS data of C 1s peaks of OMWCNTs and TiO₂/MWCNT composites without heat treatment (S-Pristine) were shown in Fig. 5(a) and 5(b). In the C 1s XPS spectrum of OMWCNTs, the peaks located at the binding energy of 285.5 eV and 288.7 eV were

assigned to C-O and O-C=O, which confirmed successful oxidation of MWCNTs. While in the C 1s spectrum of S-Pristine, the peak intensity of C-O decreased conspicuously, the peak of O-C=O almost disappeared, verifying the reduction of OMWCNTs after the hydrothermal reaction. Fig. 5(c), (d) and (e) showed the XPS spectra of Ti 2p for S-Pristine, S-400 and S-500, the Ti $2p_{3/2}$ and Ti $2p_{1/2}$ spin-orbital splitting photoelectrons were located at 459.8 eV and 465.5 eV, respectively, shifting toward higher binding energy compared to those of the pure bulk anatase.³⁴ This implied that the Ti in TiO₂ nanoparticles grafted on MWCNTs was in a different chemical state from that of pure anatase, which was probably due to the strong interaction between $TiO₂$ nanoparticles and the MWCNTs and the formation of Ti-O-C bonds.

 In addition, the O 1s XPS spectra of OMWCNT and $TiO₂/MWCNT$ nanocomposites were showed in Fig. 5(f) and 5(e). In the O 1s spectra of OMWCNTs, the peak at 532.0 eV was a C-O, C=O and O-C=O bonds on OMWCNTs surface, while the peak at 533.6 eV was assigned to H_2O . After the hydrothermal reaction, these two peaks disappeared, while another two peaks emerged at 531.3 eV and 532.9 eV which were ascribed to Ti-O and Ti-O-C bonds in the $TiO₂/MWCNT$ nanocomposites. These results confirmed the successful reduction of OMWCNTs and integration between $TiO₂$ and MWCNTs, and the intimate interaction between Ti, O, and C after the hydrothermal process, which was vital to the enhancement of photocatalytic activity.

Fig. 6 Photocatalytic degradation of Rh B by pure TiO₂, S-Pristine, S-400 and S-500 under solar simulator illumination.

Rhodamine B is one of most frequently applied organic dyes, which does much harm to the environment. Thus, in this study, relative photocatalytic activity of each photocatalyst was determined by accessing the photodegradation rate of rhodamine B under simulated sunlight irradiation. According to Sanjaya D. Perera *et al.*, ³⁵ the photocatalytic degradation process of pollutants could be divided into three steps—adsorption of the pollutants, adsorption of light by the photocatalyst and charge transfer reactions to create radical species to degrade the pollutants. As we have mentioned previously, the increase of specific surface area triggered by CNTs within the nanocomposites could be a contributing factor for the first step. The pollutants could only be decomposed on the catalytic surface; the absorption progress would greatly increase the concentration of the pollutants around the catalytic surface. The π

 $-\pi$ conjugation between rhodamine B and the aromatic region of 1 -D MWCNTs would certainly contribute to the enhancement of adsorbability. The introduction of CNTs extended the light absorption range which could be learned from the UV-vis absorption spectra. This meant more light energy could be utilized to generate electron-hole pairs. Based on the mechanism of photocatalysis enhancement in $CNT/TiO₂$ nanocomposites proposed by Hoffmann et al. ¹⁷ electrons excited by high-energy photons were transferred into the CNTs, and holes remained on the $TiO₂$ to form OH· species, and then participated in the subsequent redox reactions. The outstanding electron accepting and trapping properties of CNTs helped retard or curb the recombination of electron-hole pairs, leading to formation of much more radical species. Given the three factors, we could expect a greatly enhanced photocatalytic activity of the $TiO₂/MWCNT$ nanocomposites when compared to pure $TiO₂$ nanoparticles. The influence of heat treatment on the photocatalytic performance was also investigated by comparing the photocatalytic activity of samples without heat treatment to that of the heat-treated samples.

As displayed in Fig. 6, the concentrations of rhodamine B were determined from the maximum absorption $(\lambda = 554$ nm) measurements by UV-vis spectra, and were plotted as a function of irradiation time using Lamberts-Beer Law. The changes of normalized concentration (*C*/*C*。) of rhodamine B with irradiation were assumed to be proportional to the normalized maximum absorbance (A/A。). It was evident that the relative photodegradation rate of TiO₂/MWCNT nanocomposites exhibited a great enhancement compared to that of pure $TiO₂$ nanoparticles. At the first 10 min, almost 80% of the total rhodamine B was decomposed by $TiO₂/MWCNT$ nanocomposites, while the amount

Conclusion

We successfully synthesized $TiO₂/MWCNT$ nanocomposites with uniform loading through a green and effective two-step hydrothermal process. The as-prepared sample was annealed at 400 °C and 500 °C; comparative experiments were performed to investigate the relative photocatalytic activities of S-Pristine, S-400, $S-500$ and pure $TiO₂$. With the introduction of MWCNTs, the composites exhibited greatly higher photocatalytic activity over pure $TiO₂$ as a result of improved adsorbability of rhodamine B, extended light absorption range and retarded recombination of photogenerated electron-hole pairs. Moreover, after heat treatment, the photocatalyst showed further enhancement due to the better development of the anatase $TiO₂$ crystalline structure within the nanocomposites. Our work not only verified that the performance of photocatalysts could be enhanced by the support of MWCNTs, but also developed a green way to prepare TiO₂/MWCNT nanocomposites with uniform loading and high photocatalytic activity. We firmly believed that this method could be extended to other photocatalysts and sincerely hoped our work would contribute to the study of photocatalysts, thus addressing the environmental problems.

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was around 10% for pure TiO₂ nanoparticles. It took 30 min to completely decompose rhodamine B for $TiO_2/MWCNT$ nanocomposites. After being irradiated for 40 min, only about 50% of Rh B was degraded by pure $TiO₂$ nanoparticles. Pseudo-first order reaction $ln(C_t/C_{\circ}) = -kt$ was suitable for the kinetics of the photodegradation of $TiO_2/MWCNT$ nanocomposites, pure TiO_2 nanoparticles, S-400 and S-500, where k , C_t and C_e were rate constant, concentration after a time *t* and initial concentration, respectively. The rate constant calculated for $TiO_2/MWCNT$ nanocomposites was 0.124 min⁻¹, which was about 7 times greater than that of pure $TiO₂$ nanoparticles (0.017 min^{-1}) . This great enhancement was attributed to the introduction of MWCNTs.

Further enhancement of the photocatalytic performance was observed by comparing the samples with and without heat treatment. Although degradation rates at the first 10 min did not show obvious difference, the complete degradation time for S-400, S-500 was 20 min, which were 10 min less than nanocomposites without heat treatment. It was worth mentioning that the hydrothermal progress not only yielded anatase $TiO₂$ but also amorphous $TiO₂$. Heat treatment at 400 °C and 500 °C transformed amorphous $TiO₂$ to anatase, fully crystallizing the coating thereby avoiding the burnout of the MWCNTs. Besides, Ostwald ripening also occurred during the heat treatment process; smaller crystals would regrow on the larger crystals in order to achieve lower total energy, $3\overline{6}$ leading to better development of anatase $TiO₂$ crystalline structure. The peaks of (105), (211), (116) and (220) were more evident in the XRD patterns of heat-treated samples, which meant higher crystallinity and less defects.^{37, 38} As discussed above, higher crystallinity and fewer defects resulted in better photocatalytic performance.

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Graphical Abstract:

We demonstrate a green method to prepare $TiO_2/MWCNT$ nanocomposites with uniform loading and high photocatalytic activity, and study the effect of heat treatment on the photocatalytic activity.

