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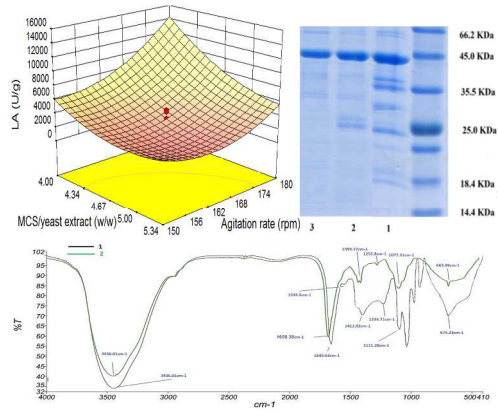
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Graphical abstract



1 **Optimization and partial purification of a high-activity lipase synthesized by a**
2 **newly isolated *Acinetobacter* from offshore waters of the Caspian Sea under**
3 **solid-state fermentation**

4

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16 **Abstract**

17 A new aerobic mesophilic bacterium was isolated from the southern coastal waters of the
18 Caspian Sea which substantially produced an extracellular lipase in solid-state fermentation
19 using milled coriander seeds (MCS) as support substrate. This bacterium was identified as a
20 strain of genus *Acinetobacter* based on morphological and biochemical characterization and 16S
21 rRNA gene sequence. The various medium components and culture parameters to achieve a
22 more cost effective and economically viable bioprocess were screened and optimized using the
23 Plackett-Burman and central composite designs. The highest lipase activity (20480.2 U/g) was
24 achieved at optimum levels of predominant factors of MCS/yeast extract (4.0 w/w), olive oil
25 concentration (30 g/L), moisture content (65.0%), and agitation rate (180.0 rpm). The enzyme
26 with molecular weight of 46 kDa was purified 26.9-fold to homogeneity by ammonium sulfate
27 precipitation and phenyl-Sepharose hydrophobic interaction chromatography. The functional
28 groups of the lipase were also assigned using Fourier transform-infrared spectroscopy.

29 **Keywords:** Microbial lipase, *Acinetobacter* sp., Solid state fermentation, Validation methods,
30 Response surface methodology (RSM)

31

32 **1 Introduction**

33 Lipase (E.C. 3.1.1.3) enzymes are carboxyl esterases that catalyze the hydrolysis of acylglycerols
34 composed of long-chain fatty acids with more than 10 carbon atoms.¹ These enzymes have
35 attracted scientific and commercial attentions over the past few years, because they are
36 industrially considered to be the most important enzyme groups after proteases and amylases.²
37 Although lipases are produced by animals, plants and microorganisms, mainly synthesized by
38 biotechnologically methods using bacteria and fungi.³ The microbial lipases are extracellular

39 metabolites with high potential to catalyze broad range of reactions in the different aqueous and
40 non-aqueous phases.⁴ These biocatalysts have interesting characteristics such as high activity
41 under mild conditions, suitable stability in organic solvents, high substrate specificity, and regio-
42 and enantio-selectivity.⁵ It was demonstrated that the genera *Acinetobacter*, *Pseudomonas* and
43 *Burkholderia* among other microbial strains had the unique activities at a wide range of pH and
44 temperature, and have shown the excellent properties of chemo-, regio-, and enantio-selectivity
45 that made them the interest biocatalysts to use by most organic chemists and pharmacologists.³
46 Although submerged liquid fermentations (SLFs) nowadays are the most important of
47 commercial bioprocesses, the lipase production using solid state fermentations (SSFs) due to the
48 significant reduction of final product cost by decreasing downstream processes is recently
49 considered.⁶ Microbes in the SSF process are grown on a porous solid substrate in the absence of
50 free water. Large number of agricultural/food residues have been used as suitable substrates for
51 SSF. The growth of cells is provided by the water and nutrient absorbed on the surface of the
52 solid support and within the support matrix.⁷
53 In the present study, the novel extracellular lipases from various natural sources such as Caspian
54 Sea water (CSW), extract olive (EO), linseed cake (LC), soy bean cake (SBC), cotton seed cake
55 (CSC), fat milk (FM), olive oil pressing waste (OPW) and dairy industrial effluent (DIE) were
56 isolated and partially purified. The cheap carbon substrates including milled seeds of grape,
57 pomegranate and coriander were also analyzed to achieve the best conditions for batch
58 fermentation process. Response surface methodology (RSM) was then applied to determine the
59 optimal culture media for lipase SSF-production with the highest activity using the best bacteria
60 isolate. RSM development for this bioprocess can result in improved product yields, reduced

61 process variability, and closer conformance of the output responses to nominal and target
62 requirements, thus reducing the development time and the overall costs.^{8,9}

63

64 **2 Materials and methods**

65 **Chemicals and raw materials**

66 P-nitro phenol (p-NP) and p-nitro phenyl palmitate (p-NPP) were purchased from Sigma-Aldrich
67 Chemical Co. (St. Louis, MO, USA). Rhodamine B, nutrient broth (NB), peptone, yeast extract,
68 *iso*-propanol, Triton X-100, Tris HCl, gum arabic and agar were provided by Merck Chemical
69 Co. (Darmstadt, Germany). Coriander, grape and pomegranate seeds and olive oil were
70 purchased from a local market in Tehran (Iran). The contents of protein, lipid and dry matter for
71 the milled seeds of coriander, grape and pomegranate were 15.99, 12.90, and 12.35%, 15.50,
72 24.85 and 20.05%, and 96.1, 93.2 and 93.4%, respectively. All other chemicals were of
73 analytical grade.

74

75 **Isolation and screening of lipolytic bacteria**

76 Various natural sources including CSW, EO, LC, SBC, CSC, FM, OPW and DIE were used to
77 isolate a bacterial strain with the highest lipolytic activity. 1.0 g each sample to enrich was
78 cultured into 250 mL-Erlenmeyer flasks containing 50 mL of broth (NB, 8 g/L (w/v); NaCl, 3
79 g/L (w/v); and emulsified olive oil (EOO), 25 g/L (w/v)) at pH 6.5. The flasks were incubated at
80 37°C with a constant shaking rate of 160 rpm for 24 h. Initial qualitative screening for lipase
81 producing isolate was conducted by serially spreading the diluted samples on a specific medium
82 containing 10 g/L extract yeast, 3 g/L NaCl, 25 g/L EOO, 0.01 g/L rhodamine B and 20 g/L agar
83 at pH 7.0. Incubation temperature for the plates was chosen in range of 20-45°C. The formation

84 of orange fluorescent halos around colonies under ultraviolet light (350 nm) indicates lipase
85 positive isolates. Bacterial colony with the largest halo were isolated by repeated pure culture
86 technique and stored for the further studies according to the described method by Sengun *et al.*¹⁰
87 with some modifications. Briefly, after the purification and isolation steps, the number of
88 isolated colonies using sampler tip were collected and inoculated into the test tubes containing 10
89 g/L yeast extract, 3 g/L sodium chloride and 25 g/L EOO (pH = 6.5). The test tubes were then
90 incubated at 37°C for 24 h in order to achieve the favorable growth and suitable turbidity. In the
91 next step, 1000 µL of microbial suspension was transferred to a 1.5 mL pre-sterilized microtube
92 and centrifuged at 4000 rpm for 15 min. After the discarding supernatant, 500 µL of the
93 suspension of the isolated microbe and 500 µL of pre-sterilized liquid culture containing 30%
94 glycerol added to the microbial sediment of microtube bottom. Glycerol concentration in the
95 final solution should be 15%.

96

97 **Selection of the best lipase-producing bacteria isolate**

98 One loopful from orange halo colonies of fresh cultures was inoculated into a medium containing
99 of 10 g/L extract yeast, 3 g/L NaCl and 25 g/L EOO at pH 7.0, and then incubated for 24 h at
100 37°C under a shaking rate of 160 rpm. Then, the cultures were centrifuged twice at 6000 rpm for
101 30 min (Hettich Centrifuge, D-78532 model, Tuttlingen, Germany), filtered through 0.2 µm
102 filters to remove the cell mass and other solids. The obtained supernatant was used in lipase
103 activity (LA) assay.

104

105 **Morphological, biochemical and molecular identification of selected isolate**

106 The selected bacterium was identified by morphological and biochemical properties according to
107 Bergey's Manual of Determinative Bacteriology.¹¹ The identification was further confirmed by
108 the 16S rRNA gene sequencing method. The genomic DNA of isolate was extracted as
109 previously described by Ausubel *et al.*¹². The DNA was then amplified by PCR using the
110 following universal 16S ribosomal RNA (rRNA) gene primers, 27F (5'-
111 AGAGTTTGATCMTGGCTCAG-3') and 1492R (5'-GGTTACCTTGTTACGACTT-3').The
112 amplification of 16S rRNA gene was conducted in BioRad PCR cycler (USA). PCR was carried
113 out by subjecting a reaction mixture to initial denaturation at 94°C for 2 min, followed by 35
114 cycles of 94°C for 45 s, 55°C for 1 min, 72°C for 1.5 min and a final extension step at 72°C for
115 15 min. The 16S rRNA gene sequence was compared with sequences available in the nucleotide
116 database using the BLAST algorithm at the NCBI server. Phylogenetic tree was constructed by
117 the neighbor joining method using molecular evolutionary genetics analysis (MEGA) software
118 version 4.¹¹

119

120 **Solid-state fermentation process**

121 The batch experiments for lipase production were carried out in 500 mL-Erlenmeyer flasks based
122 on the milled seeds of coriander, grape and pomegranate. These solid substrates were prepared
123 by washing with distilled water and next air-drying. The powders were sieved and divided to two
124 major fractions based on the particle diameter of 1-2 mm (Tyler Standard Sieve Series of 9-16)
125 and 0.5-1 mm (Tyler Standard Sieve Series of 16-32). Owing to the low accessibility of bacterial
126 cells to nutrients and inappropriate aeration in the cultures with substrate particles size more than
127 1 mm, the fraction with particle diameter of 0.5-1 mm was selected for use in the fermentation
128 process because of the better cell growth and higher enzyme production.

129 A stable oil-in-water emulsion with 20% w/w gum arabic was prepared to use olive oil (15%
130 w/w) in the culture medium. The coarse emulsion was produced by Ultra-Turrax (IKA T25
131 Digital, Germany) at 24,000 rpm for 2.5 min and, further emulsification was performed using a
132 20 kHz-ultrasounic homogenizer (UP200S, Hielscher Ultrasonics GmbH, Teltow, Germany)
133 equipped to a water bath (45°C) at a total nominal output power of 45 W for 3 min.⁸ Each
134 sterilized flask was inoculated with the constant amount of the active isolate (10%) and then
135 incubated at 37°C for 72 h. Activation of the stored bacterium by placing at ambient laboratory
136 conditions (in a sterile environment under the hood) was started. When it was a little freezing
137 outside, amount of the liquid into microtube using sampler tip was transferred to the culture
138 medium containing 10 g/L yeast extract, 3 g/L sodium chloride and 25 g/L EOO (pH = 6.5) and
139 incubated at 37°C for 18 h (Fig. 1). According to the RSM design, the used ranges for ratio of
140 solid substrate to yeast extract, olive oil, moisture content (MC) and agitation rate were 3.33 to
141 6.01 (w/w), 7.5 to 37.5 g/L, 57.5 to 87.5% (w.b.), and 135 to 195 rpm, respectively.

142

143 **Lipolytic activity determination**

144 The LA was assayed by measuring the absorbance increase at 410 nm using an UV-visible
145 spectrophotometer (CE2502, BioQuest & BioAquarius Series, Cecil Instr. Inc., Cambridge, UK).
146 This increase was due to the p-NPP hydrolysis and p-NP release at pH 8.0 (37°C) after 30 min of
147 reaction time. To initialize the reaction, 0.1 mL of the resulted supernatant was added to 0.9 mL
148 of substrate solution containing 3 mg p-NPP dissolved in 1 mL isopropanol diluted in 9 mL of 50
149 mM Tris-HCl (pH 8.0) containing 40 mg of Triton X-100 and 10 mg of gum arabic.¹³ One unit
150 (U) of lipase was defined as the amount of enzyme that releases 1 μmol p-NP per min under the
151 assay conditions. The calibration curve with p-NP as standard was prepared.

152

153 Statistical analysis**154 Plackett–Burman experimental design**

155 The Plackett–Burman (PB) experimental design was chosen to screen eight medium components
156 (yeast extract, peptone, milled seeds of coriander, grape and pomegranate, molasses, olive oil
157 and MgCl_2) and three culture parameters (particle size, agitation rate and MC) affecting lipase
158 production with the highest activity by the selected bacterial isolate using the statistical software
159 package Design-Expert 7.0.0 (Stat-Ease, Inc., Minneapolis, MN, USA) (Table 1). These
160 variables were selected based on a preliminary literature review and experiment and designed in
161 term of a matrix with 14 experiments. Table 1 listed the minimum and maximum range of
162 variables investigated and their values in actual and coded form. Two replicates of the center
163 point were performed in runs 13 and 14 in order to detect the curvature that may exist in the first-
164 order model.

165

166 Central composite experimental design

167 Based on the results of the PB design, five variables of olive oil, yeast extract, milled coriander
168 seed (MCS), MC and agitation rate were found to have greater influences on the lipase
169 production with high activity by the selected isolate. SSF process was then conducted with a
170 central composite rotatable design (CCRD) using the same software, as a function of MCS/yeast
171 extract (3.33-6.01 w/w, X_1), olive oil (7.5-37.5 g/L, X_2), MC (57.5-87.5% w.b., X_3), and agitation
172 rate (135-195 rpm, X_4). With CCRD, three levels for each factor are used which enables to fit
173 second-order polynomials to the experimental data points. Therefore, curved surfaces can be
174 fitted to the experimental data. A total of 31 experiments were carried out in CCRD (**Table 2**):

175 sixteen factorial points (coded levels as (+1) and (-1)); eight axial points (coded as (-1) and (+1))
176 and seven center points (coded as 0).

177 Both linear and quadratic effects of the four variables under study, as well as their interactions,
178 on the dependent variable namely LA (U/g, Y) were calculated. Their significance was evaluated
179 by analysis of variance (ANOVA). The experimental design results were fitted by a second-order
180 polynomial equation in order to correlate the response to the independent variables. The general
181 equation to predict the optimal point was explained as follows (Eq. 1):

$$182 \quad Y = \beta_{k0} + \sum_{i=1}^4 \beta_{ki} x_i + \sum_{i=1}^4 \beta_{kii} x_i^2 + \sum_{i<j=2}^4 \beta_{kij} x_i x_j \quad (1)$$

183 where Y is the predicted response (LA); β_{k0} , β_{ki} , β_{kii} and β_{kij} represent regression coefficients;
184 and x_i , x_j are the coded independent factors. The goodness-of-fit of the polynomial model was
185 checked accounting for R^2 and adjusted- R^2 , and adequate precision.⁸

186 Optimal conditions for the constructed model solution depended on combination of the
187 independent process variables were obtained through the predictive equation of RSM and the
188 LA. Three additional confirmation experiments were carried out to verify the accuracy of
189 statistical experimental design. Finally, the experimental and predicted values were compared in
190 order to determine the model validity.

191 The obtained data for LAs produced by the screened bacterial isolates and LA of the
192 *Acinetobacter* isolated from CSW as a function of different metal ions were subjected to analysis
193 of variance (ANOVA) using SPSS 13 software (SPSS Inc., Chicago, Illinois, USA). The means
194 were compared using the Duncan's multiple ranges test at a significant level of $P < 0.05$.

195

196 **Partial purification of the produced lipase**

197 The calculated amount of solid ammonium sulphate was added to cell free supernatant with
198 constant stirring at 4°C to give a concentration of 80% (w/v) saturation. The precipitate was
199 allowed to settle overnight, harvested by centrifugation at 13,000×g for 30 min and resuspended
200 in minimum volume of 25 mM sodium phosphate buffer (pH 7.2). This enzyme solution was
201 subjected to dialysis for 24 h at 4°C against the same buffer, with three intermittent changes of
202 the buffer. The filtrate was further concentrated using centricon centrifugal filters (30-kDa
203 cutoff; Millipore, Billerica, MA) at 800×g for 1 h at 4°C. LA and protein content (by the method
204 of Lowry) were determined for both the dialyzed and the concentrated filtrate sample.¹⁴

205 A hydrophobic interaction chromatography (HIC) column of phenyl Sepharose™ (1.5×6 cm)
206 pre-equilibrated with the solution containing 0.6 M ammonium sulphate dissolved in 25 mM
207 phosphate buffer (pH 7.2) was used to assay purity of the concentrated lipase solution. This
208 solution was injected to elute the bound enzyme with a flow rate of 1 mL/min through negative
209 linear gradient.

210

211 **Molecular weight determination**

212 The procedure of Laemmli *et al.*¹⁵ was applied to perform the electrophoresis of sodium dodecyl
213 sulphate-polyacrylamide gel (SDS-PAGE on a 5% polyacrylamide stacking gel and a 12%
214 polyacrylamide-resolving gel. A protein marker in range of 14.3 to 94.7 kDa as a standard
215 marker was used to evaluate molecular weight. Protein bands were visualized by silver staining.

216

217 **Fourier transform-infrared spectroscopy (FT-IR)**

218 An infrared absorption spectrum between 500-2000 cm⁻¹ was recorded using a Fourier transform
219 infrared spectroscopy (FT-IR, Model 1725X, Perkin Elmer, Norwalk, CT, USA) with the

220 specimen prepared as a potassium bromide (KBr) pellet in order to determine the functional
221 groups present in the purified lipase. The samples made in pellet form had a thickness of 1 mm
222 and a diameter of 13 mm.

223

224 **3 Results**

225 **Preliminary study**

226 The objectives of preliminary experiments were to (I) select the most ideal natural source among
227 CSW, EO, LC, SBC, CSC, FM, OPW and DIE to isolate the lipase-producing bacterium, (II)
228 identify and characterize the best bacterial isolate, (III) determine the most suitable trace element
229 and solid substrate to increase lipase production with the highest activity and then (IV) found the
230 best culture formulation and operation conditions among the various variables.

231 Twelve bacteria were isolated from eight sources by culturing in NB enriched with olive oil. The
232 isolates were screened based on their lipolytic potential using rhodamine B-agar plate. The
233 formation of orange fluorescent halos around colonies ultraviolet light (350 nm) indicates lipase
234 positive isolate. Among the screened isolates, the CSW isolate due to the highest LA (3124
235 U/mL) was selected for the further studies (Fig. 2a). The cells of this bacterial isolate were
236 Gram-negative, aerobic, short rod- and coccoid-like, non-motile, non-endospore-forming, non-
237 acid fast, oxidase-negative, and catalase-positive. The selected isolate was positive for H₂S and
238 indole production and urea hydrolysis, but they could not reduce nitrates to nitrogen. The
239 biochemical tests of Voges–Proskauer and citrate utilization were negative and positive,
240 respectively. This bacterial isolate was able to utilize the sole carbon sources of D-glucose, D-
241 mannose, D-tagatose, L-rhamnose, lactose, maltose, sucrose, trehalose, gentiobiose, melezitose
242 and melibiose. However, it was unable to utilize inulin, inositol, D-adonitol, D-arabitol, L-

243 arabinose, arbutin, cellobiose, raffinose and cellobiose. Moreover, optimum range for growth
244 temperature, salinity (tolerance level to NaCl) and pH for the selected isolate were 15-45°C, 0-
245 5% and 6.5-8, respectively. Sequencing and PCR amplification of 16S rRNA gene sequences as
246 a phylogenetic tree revealed that this isolate is closely associated with the genus *Acinetobacter*
247 and represents a distinct sub-line within its members (Fig. 3).

248 Fig. 2b showed that the best metal ion (25 mM) to maximize the enzyme activity by the newly
249 isolated *Acinetobacter* in a SSF was magnesium (as $\text{MgCl}_2 \cdot 6\text{H}_2\text{O}$, 4181.25 U/g), followed by
250 calcium (as CaCl_2 , 3903.5 U/g), sodium (as NaCl, 3482.5 U/g), manganese (as $\text{MnCl}_2 \cdot 4\text{H}_2\text{O}$,
251 3070.0 U/g), potassium (as KCl, 3070.0 U/g), copper (as CuCl_2 , 1431.25 U/g), and iron (as
252 $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$, 566.25 U/g). The PB design revealed that MCS was the solid substrate better than
253 grape and pomegranate seeds (Table 1). As earlier mentioned, the process parameters of
254 agitation rate and MC were more effective than the particle size according to the PB design.

255

256 **Optimization study**

257 The predicted model for LA was highly significant ($p < 0.0001$, Table 3). There was a non-
258 significant lack of fit that further validates the model ($p > 0.05$). The values of the R^2 (0.975) and
259 R^2_{adj} (0.953) also confirmed that the model was highly significant. Adequate precision compares
260 the range of the predicted values at the design points to the average prediction error. This factor
261 measures the signal-to-noise ratio so that a ratio greater than 4 is desirable.⁸ For the proposed
262 model, this value was 19.74, a very good signal-to-noise ratio. For the LA, effect of MCS/yeast
263 extract (X_1), MC (X_3) and agitation rate (X_4) was significant ($p < 0.05$) in first-order linear effect,
264 second-order quadratic effect (X_1^2 , X_2^2 , X_3^2 and X_4^2) and interactive effect (X_1X_2 , X_1X_3 , X_1X_4 , X_2X_3
265 and X_3X_4) (Table 3). The variables with the largest effect were the linear terms of MCS/yeast

266 extract and agitation rate followed by the quadratic effect of agitation rate. The three-
267 dimensional (3D) surface plot was drawn to visualize the significant ($p < 0.05$) interaction effect
268 of independent variables on the LA (Fig. 4). As considered in Fig. 4, the LA considerably
269 increased as the MC was decreased, but increased with increasing rotation rate. Moreover, an
270 decrease in concentration of olive oil and MCS/yeast extract provided high activity value for the
271 produced lipase. The optimum location led to the highest LA (20480.2 U/g) for the model was
272 estimated to be achieved by a set level of 4.0 w/w, 30 g/L, 65.0% and 180.0 rpm for MCS/yeast
273 extract, olive oil concentration, MC and agitation rate, respectively. The suitability of the
274 presented model for predicting the optimum value of LA was delaminated using the
275 recommended optimum conditions. The maximum activity by lipase synthesized experimentally
276 was found to be 20892.7 U/g, which was clearly very close to the predicted value ($p > 0.05$).

277

278 **Purification study**

279 The produced lipase by *Acintobacter* isolated from CSW was purified using ammonium sulphate
280 precipitation (ASP) followed by HIC. In the chromatography, the enzyme was eluted with the
281 buffer which was highly hydrophobic. Purity and activity recovery were increased 26.9-fold and
282 27.8%, respectively ($p < 0.01$). Fig. 5a showed the purified lipase is as a single protein band in the
283 SDS-PAGE representing the protein content with high purity level. The molecular mass of the
284 biosynthesized lipase was determined to be about 46 kD a proposing that the enzyme is a
285 monomer. Fig. 5b depicted the FT-IR spectra from 500-2000 cm^{-1} for the reference lipase and the
286 enzyme produced by the identified isolate before and after the purification process. The
287 closeness of C=O and C-N stretching vibrations in these spectra demonstrated that the ASP and
288 HIC can considerably improve purity of the biosynthesized lipase.

289

290 **4 Discussion**

291 Rhodamine B-agar plate (RBAP) method was used to determine lipase producing bacteria. It is
292 suggested that the formation of fluorescent halos under the UV rays in RBAP can be due to
293 rhodamine B dimers complexed with mono or diglycerides and fatty acid liberated by the
294 enzyme into the medium.¹⁶ High activity of produced lipase by the *Acinetobacter* isolated from
295 CSW can probably be attributed to the ideal growth conditions and substrate type present in
296 Caspian Sea water.¹⁷ *Acinetobacter* sp. have a high distribution and survival on moist and dry
297 surfaces. A number of lipase producing bacteria especially *Acinetobacter* sp. inhabit the outer
298 body of many fishes and can feed upon different minerals and protein sources. It has been
299 reported that *Acinetobacter* sp. are one of the most important lipase-producing microorganisms
300 such as *Ac. calcoaceticus*¹⁸, *Ac. radioresistens*¹⁹, and *Ac. baylyi*²⁰.

301 Minerals play a significant role in production of extracellular lipase. They, as cofactors of several
302 enzymes involved in the biosynthetic pathway of enzymes, can improve valuable metabolites at
303 certain concentrations.^{21,22} Among the different ions, magnesium and calcium led to a
304 considerable increase in LA by the newly isolated *Acinetobacter*. Kok *et al.*²³ found that
305 production of extracellular lipase by *A. calcoaceticus* BD 413 was significantly enhanced when
306 the medium was supplemented with divalent cations of Mg^{2+} , Ca^{2+} , Cu^{2+} and Co^{2+} . An increase
307 in lipase biosynthesis by *A. niger* and *Pseudomonas pseudoalcaligenes* F-111 in the presence of
308 Mg^{2+} ions was observed.^{24,25} Hasan *et al.*³ had reported that Mg^{2+} ions would generally increase
309 the lipase production by forming complexes with ionized fatty acids, changing their solubility
310 and behavior at interfaces.

311 The higher effect of MCS than the milled seeds of grape and pomegranate on the LA can be
312 attributed to the high nitrogen content of this seed. It was demonstrated that microorganisms
313 provide high yields of lipase when organic nitrogen sources together with olive oil as carbon
314 source are used at optimal concentrations.²³ Moreover, response surface optimization showed
315 that the MCS/yeast extract and agitation rate had more effect than MC and olive oil
316 concentration on the lipase productivity of aerobic microorganism of *Acinetobacter* in shake
317 flask cultures. These factors at their optimum points can improve substrate's particle structure
318 with the increasing MCS porosity and solubility to transfer oxygen to the isolated *Acinetobacter*
319 and can increase the LA.²⁶ A higher MC to achieve the highest LA by *A. niger* (71.0%) was
320 reported than the isolated *Acinetobacter* (65.0%) in this study.²⁷ However, Mahanta *et al.*²⁸ found
321 an optimum MC of 50% for the lipase production by *P. aeruginosa* in SSF using *Jatropha*
322 *curcas* seed cake as substrate. The LA reduction by increasing MC can be attributed to the
323 aggregation of substrate particles, poor aeration, and possible anaerobic conditions.⁶ Similarly,
324 MC lower than optimum level can considerably decrease the solubility and/or degree of swelling
325 of the solid substrate, and thus by providing a higher water tension can produce lipase with a
326 lower activity.²⁶ The LA enhancement by increasing agitation rate can be due to the improved
327 oxygen transfer rate as well as the mixing efficiency of the culture, thus enhancing the cell
328 growth and lipase production. However, higher agitation rate more than 180 rpm by increasing
329 shear force led to a negative impact on cell growth and enzyme activity.²⁹ Alonso *et al.*³⁰ have
330 also reported 200 rpm, stirring rates as optimum while Freire *et al.*³¹ have reported maximum
331 production of lipase at agitation rate of 300 rpm with *Pencillium* sp. These researchers showed
332 that an increase in agitation rate more than the optimal level (200 or 300 rpm) resulted in
333 decreased enzyme production because of mechanical and/or oxidative stress, excessive foaming,

334 disruption and physiological disturbance of the cells.^{30,31} Activity reduction of the synthesized
335 lipase at low agitation rates can be attributed to the limited oxygen levels along with the lacking
336 of homogeneous suspension of the fermentation medium and breaking of the clumps of the
337 cells.³² Low increase of the enzyme activity in presence of olive oil inducer in the culture
338 medium could be due to its high content of long, unsaturated fatty acyl chains, such as oleic acid.
339 This fact was earlier demonstrated by other researchers on the lipase production from
340 *Amycolatopsis mediterranei* and *Microbacterium luteolum*.^{17,33} The LA (20480.2 U/g) obtained
341 at the optimal conditions was considerably more than activity of lipase produced by *Yarrowia*
342 *lipolytica* (69.0 U/g)³⁴, *Penicillium sp.* (140.7 U/g)³⁵, *Rhizopus oryzae* (96.52 U/g)³⁶, *Ac.*
343 *radioresistens* (54 U/L)³⁷, *Bacillus sp.* (168 U/mL)³⁸, *A. niger* (33.03 U/mL)³⁹, *Acinetobacter sp.*
344 EH28 (57.1 U/mL)⁴⁰, *Geobacillus thermoleovorans* CCR11 (2283 U/mL)⁴¹, *A. terreus* (1566
345 U/mL)⁴² and *P. aeruginosa* AAU2 (0.432 U/mL)⁴³ in SSF cultures.

346 A suitable lipase purity is mostly required for use in the different areas such as food processing,
347 detergent, paper and pulp industry. Therefore, it is necessary to remove some unwanted
348 impurities like proteins because of their antagonistic effects on the desired enzyme's activity.³
349 Partial purification of the extracted lipase from free fraction of liquid culture by ASP and HIC
350 led to a considerable increase in the purity (26.9-fold) in comparison to other reports. Ahmed *et*
351 *al.*⁴⁰ and Lee *et al.*⁴⁴ using the same methods respectively achieved 24.2-fold and 9-fold
352 purification for lipases produced by *Acinetobacter sp.* EH28 and *Acinetobacter* ES-1. Uttatree *et*
353 *al.*¹⁸ reported a successful purification for lipase synthesized by *A. baylyi* (21.89-fold) to
354 homogeneity by ASP and gel-permeable column chromatography with a relative molecular mass
355 of 30 kDa. The enzyme recovery (27.8%) by the studied *Acinetobacter* was higher than the
356 recovery of lipase biosynthesized by *Geotrichum sp.* SYBC WU-3 (20.4%) and *Ralstonia sp.*

357 CS274 (20.8%).^{45,46} However, the low recovery may be attributed to strong affinity of the
358 produced lipase with the matrix which may hold some activity even using highly hydrophobic
359 elution condition.⁴⁷ The molecular mass of lipase produced by newly isolated *Acinetobacter* (~
360 46 kDa) was found in the range of other lipases synthesized from the same genus such as *A.*
361 *calcoaceticus* BD413 (32 kDa), *A. radioresistens* CMC-1 (45 kDa), *A. calcoaceticus* LP009 (23
362 kDa), and *Acinetobacter* sp. RAG-1 (43 kDa).^{4,5,18,20} IR radiation is adsorbed by the polypeptide
363 chain backbone in IR spectroscopy and excited the vibrational modes of basic amide (I and II)
364 bonds to determine protein secondary structure. Main protein bonds because of the peptide group
365 vibration occurred in the spectral region of 1000-1700 cm^{-1} .⁴⁷ The signals at 1645 cm^{-1} in the
366 partial purified sample is due to the C-O stretching vibrations of amide I. The bands at 675,
367 1111, 1412 and 3390 cm^{-1} are respectively assigned to C-N stretching vibrations of amide I,
368 partly wide peak of amide I, bending peak of amide I and O-H functional group. Comparison of
369 between infrared absorption spectrum of the purified and crude enzymes revealed that the bands
370 at 1659, 1393, 663, 1077 and 3436 cm^{-1} in the crude enzyme can be due to the C-O stretching
371 vibrations of amide I, C-N stretching vibrations of amide I, partly wide peak of amide I, bending
372 peak of amide I and O-H group, respectively. In the purified enzyme sample, the band at 1545.5
373 cm^{-1} is also assigned to the N-H bending (amide II region) with a contribution of the C-N
374 stretching vibrations.^{47,48} Moreover, the band at 1234.7 cm^{-1} in this sample can be ascribed to the
375 N-H bending and, C-C and C-N stretching vibrations that this peak shows random coil
376 conformation of proteins. The amide I band at 1645.63 cm^{-1} is due to the stretching vibrations of
377 the C=O bonds in the backbone of the protein; therefore, the frequency of this peak is sensitive to
378 protein secondary structure.⁴⁸

379

380 **5 Conclusion**

381 The microbial lipase production by a new strain of *Acinetobacter* sp. using milled seeds of
382 coriander and olive oil in batch SSF flasks was studied. The obtained results are promising
383 because this strain produces lipase with the highest activity (20480.2 U/g) in an inexpensive
384 medium which facilitates its recovery and purification. Partial purification led to an increase in
385 the purity (26.9-fold) and activity recovery (27.8%). The biosynthesized lipase from
386 *Acinetobacter* isolated from CSW will be exposed for its potential esterification and
387 transesterification reaction in organic solvents, synthesis of some industrial esters and
388 biotreatment of lipid-rich industrial wastewaters. However, further studies are needed to purify
389 and characterize the produced lipase to utilize in industrial applications.

390

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393 Iranian center of excellence for application of modern technologies for producing functional
394 foods and drinks.

395

396 **References**

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Table 1 PB matrix for the evaluation of the lipase activity produced by *Acinetobacter* isolated from CSW

A Run	Independent variables											LA(U/g) ^d
	Yeast extract (g/L)	Peptone (g/L)	Particle size (mm)	MCS ^a (g/L)	MPC ^b (g/L)	MGC ^c (g/L)	MgCl ₂ (mM)	Agitation rate (rpm)	MC (%)	Molasses (g/L)	Olive oil (g/L)	
1	15	15	0.5	40	40	40	20	130	50	15	10	5452.5
2	5	15	2	20	40	40	40	130	50	5	30	5234.0
3	15	5	2	40	20	40	40	180	50	5	10	6543.0
4	5	15	0.5	40	40	20	40	180	80	5	10	6787.0
5	5	5	2	20	40	40	20	180	80	15	10	5456.0
6	5	5	0.5	40	20	40	40	130	80	15	30	6634.0
7	15	5	0.5	20	40	20	40	180	50	15	30	7431.0
8	15	15	0.5	20	20	40	20	180	80	5	30	7518.0
9	15	15	2	20	20	20	40	130	80	15	10	6300.0
10	5	15	2	40	20	20	20	180	50	15	30	8478.7
11	15	5	2	40	40	20	20	130	80	5	30	6845.0
12	5	5	1.25	20	20	20	20	130	50	5	10	5294.0
13	10	10	1.25	30	30	30	30	155	65	10	20	7638.0
14	10	10	1.25	30	30	30	30	155	65	10	20	7605.5

471 ^aMCS: Milled coriander seeds; ^b MPC: Milled pomegranate seeds; ^c MGC: Milled grape seeds; ^d The activity was measured after 24 h incubation

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484 **Table 2** CCRD matrix for the evaluation of the lipase activity produced by *Acinetobacter* isolated from CSW

Run	Independent Variables				Response variable (LA, U/g)		
	MCS/yeast extract (w/w)	Olive oil (g/L)	MC (%)	Agitation rate (rpm)	Experimental value ^a	Predicted value	
485							
486	1	4.00	15	65	150	7887.5±126	9239
	2	5.34	15	65	150	6510±45	6221
	3	4.00	30	65	150	10577±79	9996
487	4	5.34	30	65	150	11412±122	12323
	5	4.00	15	80	150	14792±412	14148
488	6	5.34	15	80	150	5738±321	6546
	7	4.00	30	80	150	5955±152	6556
489	8	5.34	30	80	150	3135±27	4298
	9	4.00	15	65	180	20832±119	20162
	10	5.34	15	65	180	11725±349	11102
490	11	4.00	30	65	180	21310±487	20480
	12	5.34	30	65	180	15627±29	16764
491	13	4.00	15	80	180	21027±245	20094
	14	5.34	15	80	180	5376±216	6450
492	15	4.00	30	80	180	11280±450	12062
	16	5.34	30	80	180	5135±32	3762
	17	3.33	22.5	72.5	165	15187±161	15883
493	18	6.01	22.5	72.5	165	5736±49	4566
	19	4.67	7.5	72.5	165	11497±146	11693
494	20	4.67	37.5	72.5	165	10433±87	9763
	21	4.67	22.5	57.5	165	15632±246	15663
	22	4.67	22.5	87.5	165	8075±87	7570
495	23	4.67	22.5	72.5	135	8713±341	7287
	24	4.67	22.5	72.5	195	16723±246	17675
496	25	4.67	22.5	72.5	165	3142±21	3387
	26	4.67	22.5	72.5	165	4651±444	3387
	27	4.67	22.5	72.5	165	3362±12	3387
497	28	4.67	22.5	72.5	165	4360±32	3387
	29	4.67	22.5	72.5	165	3271±145	3387
498	30	4.67	22.5	72.5	165	3387±64	3387
	31	4.67	22.5	72.5	165	1536±316	3387

^a Mean ± standard deviation (n = 3)

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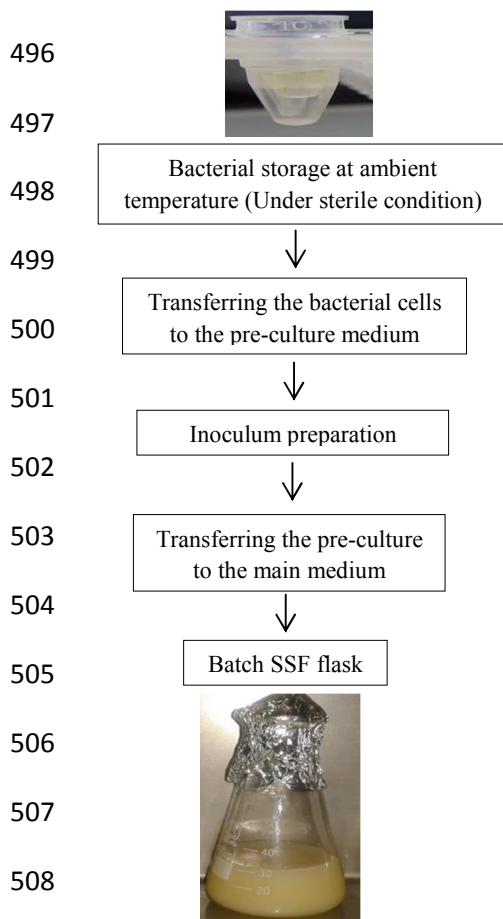
501 **Table 3** ANOVA of the experimental results of the RSM-CCRD

Source	Coefficient	Sum of squares (SS)	df ^a	Mean of squares	F-value	Probability>F ^{b,c,d}
Model	3387.00	9.807E+008	14	7.005E+007	45.24	< 0.0001**
X ₁ (MCS/yeast extract)	-2829.35	1.921E+008	1	1.921E+008	124.07	< 0.0001**
X ₂ (Olive oil concentration)	-	5.592E+006	1	5.592E+006	3.61	ns
X ₃ (MC)	-2023.19	9.824E+007	1	9.824E+007	63.44	< 0.0001**
X ₄ (Agitation rate)	2596.90	1.619E+008	1	1.619E+008	104.52	< 0.0001**
X ₁₁	1709.53	8.357E+007	1	8.357E+007	53.97	< 0.0001**
X ₂₂	1835.40	9.633E+007	1	9.633E+007	62.21	< 0.0001**
X ₃₃	2057.53	1.211E+008	1	1.211E+008	78.17	< 0.0001**
X ₄₄	2273.65	1.478E+008	1	1.478E+008	95.46	< 0.0001**
X ₁₂	1336.03	2.856E+007	1	2.856E+007	18.44	0.0006**
X ₁₃	-1146.09	2.102E+007	1	2.102E+007	13.57	0.0020**
X ₁₄	-1510.59	3.651E+007	1	3.651E+007	23.58	0.0002**
X ₂₃	-2087.47	6.972E+007	1	6.972E+007	45.02	< 0.0001**
X ₂₄	-	1.935E+005	1	1.935E+005	0.12	ns
X ₃₄	-1244.34	2.477E+007	1	2.477E+007	16.00	0.0010**
Residual	-	2.478E+007	16	1.549E+006	-	-
Lack of fit	-	1.873E+007	10	1.873E+006	1.86	0.2312 ^{ns}
Pure error	-	6.045E+006	6	1.007E+006	-	-
Core total	-	1.005E+009	30	-	-	-

$R^2 = 0.975$; Adjusted- $R^2 = 0.953$; $CV = 13.12$ Adequate precision = 19.74

502 ^a df: Degree of freedom; ^b Significant (* $p < 0.05$); ^c Highly significant (** $p < 0.01$); ^d ns: Not significant

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509 **Fig. 1** The bacterial activation, inoculation steps and preparation of batch SSF flask for the
510 lipase production

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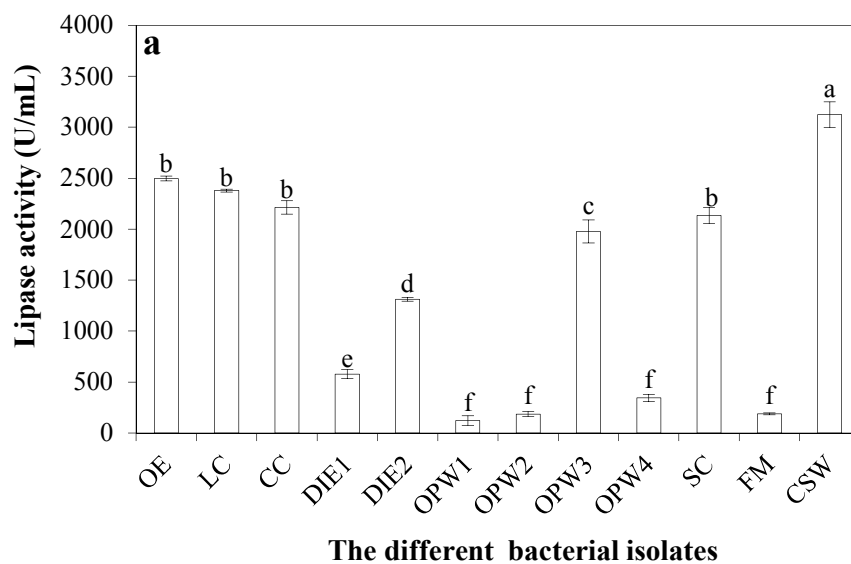
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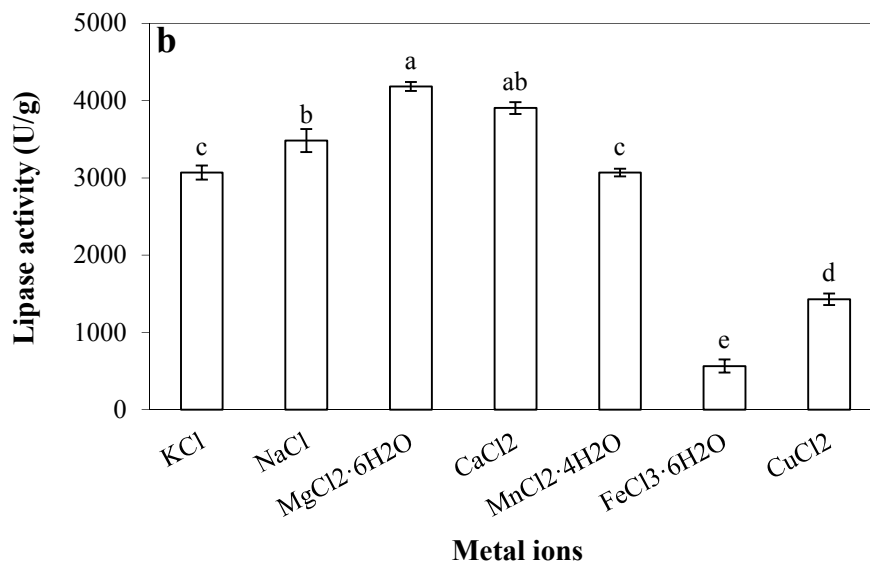
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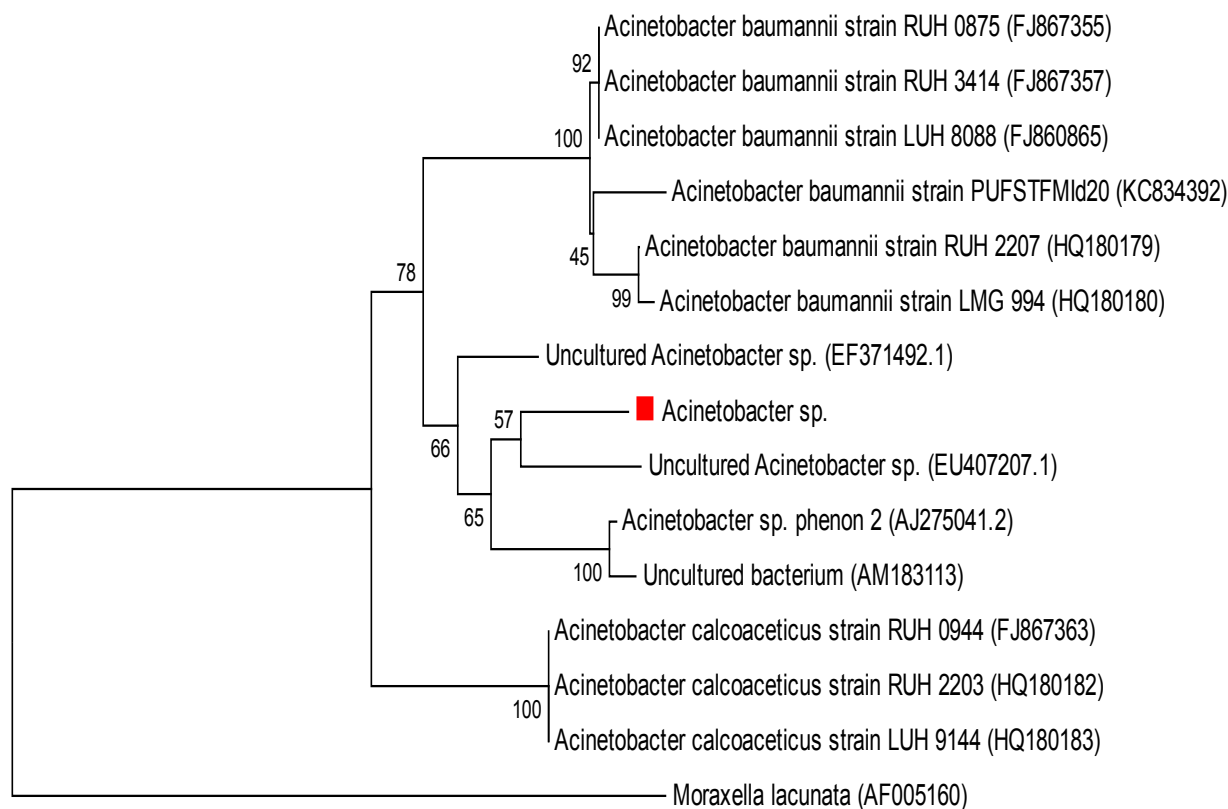
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525 **Fig. 2** (a) The lipase activities of the screened bacterial isolates in SLF and (b) lipase activity of
 526 the *Acinetobacter* isolated from CSW in SSF as a function of different metal ions at
 527 concentration of 25 mM.

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530 **Fig. 3** Phylogenetic tree analysis displaying the relationship between strain *Acinetobacter* sp. (■)531 and other *Acinetobacter* species based on 16S rRNA gene sequence data using the neighbor-

532 joining method. Scale bar represents 0.01 substitutions per nucleotide position. The sequence of

533 *Moraxella lacunata* AF005160 was used as an outgroup (Tamura et al. 2013).

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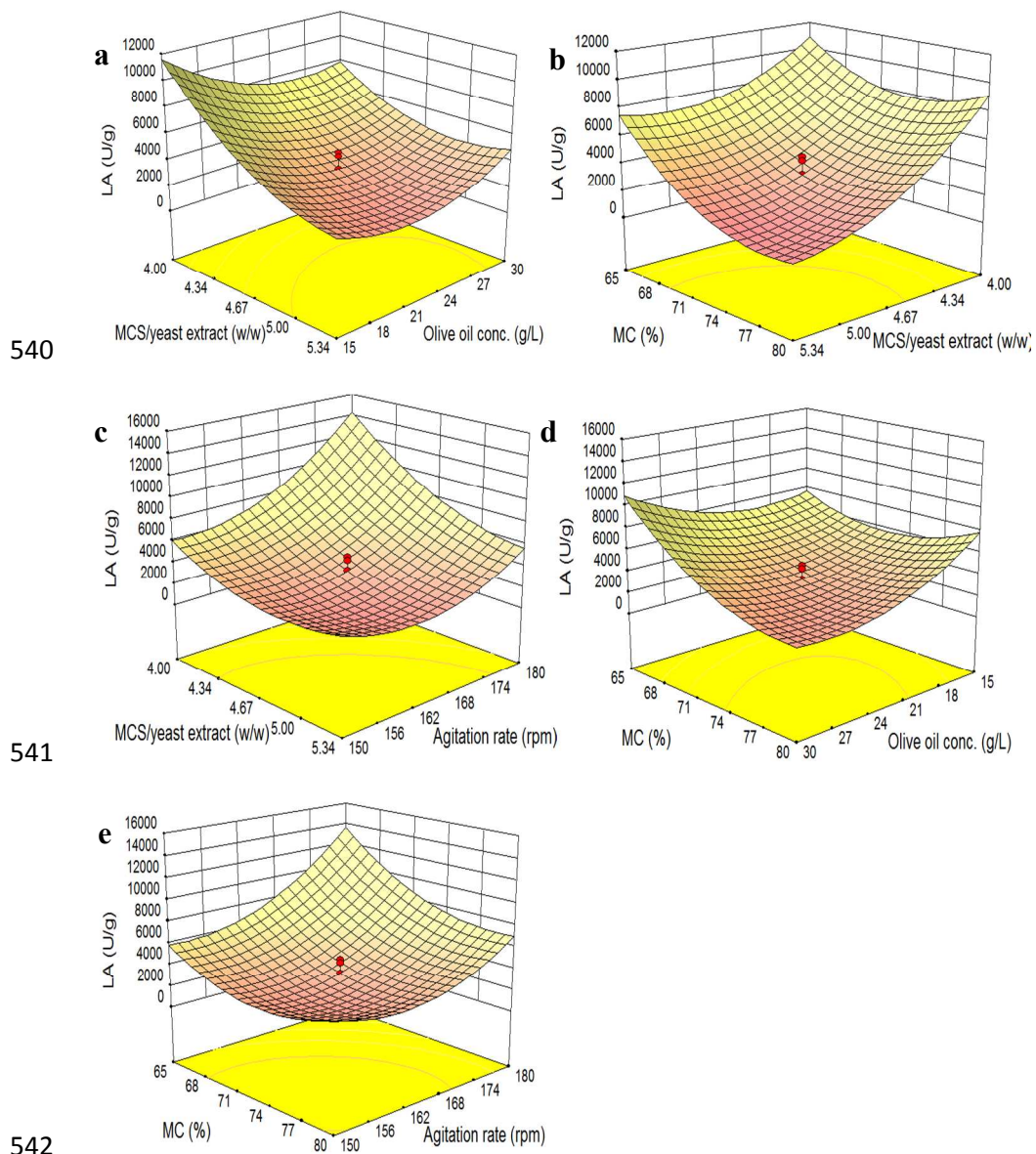
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543 **Fig. 4** 3D surface plots showing the significant ($p < 0.05$) interaction effects on the activity
 544 variation of lipase (a-e) produced by *Acinetobacter* sp. isolated from CSW.

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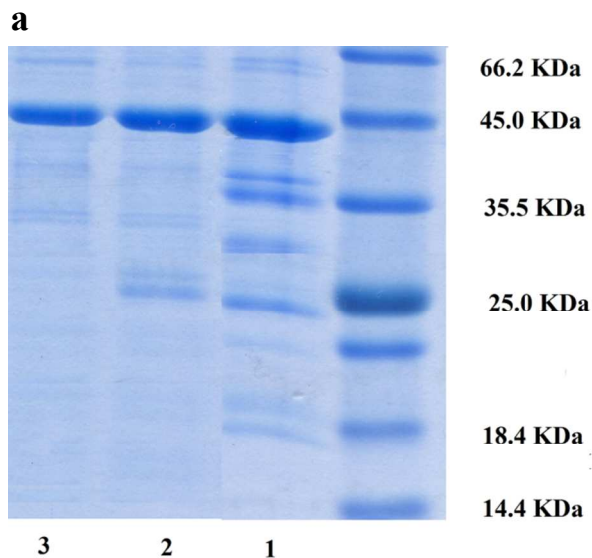
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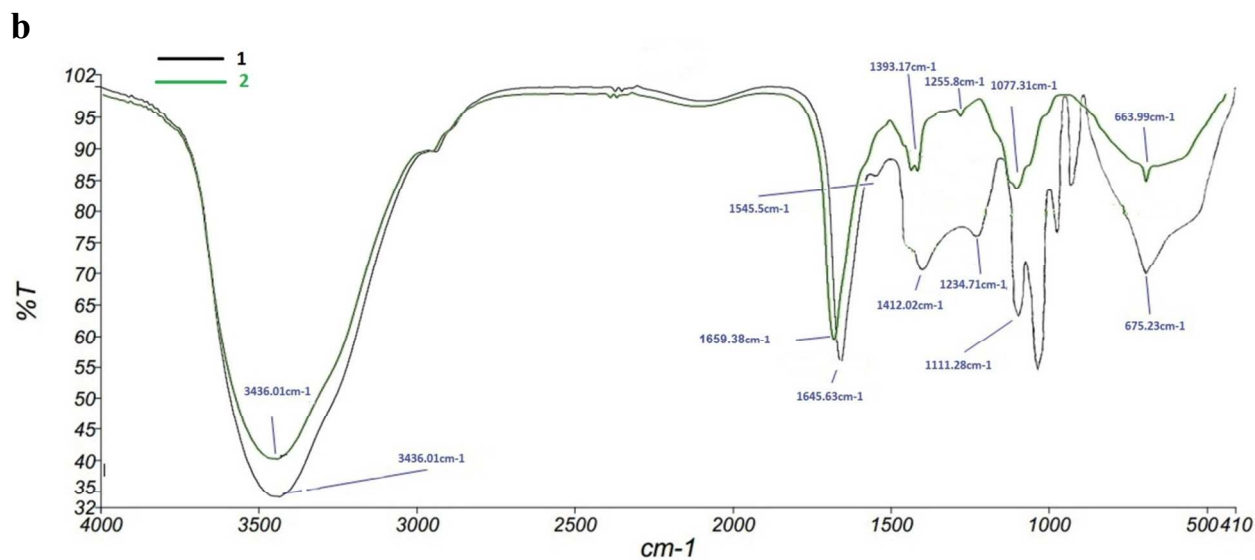
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554 **Fig. 5** (a) SDS-PAGE of the partially purified lipase produced by *Acinetobacter* sp (lane 1, cell
555 free culture supernatant sample; lane 2, ASP- sample; lane 3, HIC-sample), and (b) FT-IR
556 spectra from the produced lipase after (black line (1)) and before (green line (2)) the partial
557 purification

558