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PAPER

Highly selective NO₂ sensor at room temperature based on the nanocomposites of hierarchical nanosphere-like α -Fe₂O₃ and reduced graphene oxide†

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Nanosphere-like α -Fe₂O₃ modified reduced graphene oxide nanosheets have been prepared by a simple hydrothermal method without any surfactant or template. The nanocomposites have been characterized by using X-ray diffraction (XRD), Raman spectra (RS), Fourier transform infrared (FT-IR) spectra, X-ray photoelectron spectroscopy (XPS), scanning electron microscopy (SEM) and transmission electron microscopy (TEM) techniques. α -Fe₂O₃ nanospheres are hierarchical structure with the diameter of about 40 ~ 50 nm and grow on the surface of the single graphene nanosheets uniformly. α -Fe₂O₃/rGO nanocomposites exhibit high response of 150.63% to 90 ppm NO₂ at room temperature, which is raised by 65.5 times as compared to that of pure graphene, and the detection limit of NO₂ can be decreased down to 0.18 ppm. Sensing mechanism of the nanocomposites to NO₂ was proposed. The high response of the nanocomposites to NO₂ at room temperature is the synergistic effect of these two sensing materials and large specific surface area of the nanocomposites.

Introduction

Carbon materials, due to its all kinds of excellent properties, such as cost-effectiveness, environmental friendliness, availability and corrosion resistance,¹ have always been favourite research object for scientists. As the thinnest material, graphene has walked into the stage of nanomaterials formally since 2008 due to its outstanding physical and chemical properties, and has been widely used in supercapacitor, Li-ion batteries, gas sensors and so on.¹⁻⁴ In comparison to other gas sensing materials, graphene has the following advantages in the field of gas sensors: excellent conductivity, very large specific surface area, exceptional low noise to signal ratios, and low working temperature. Graphene has been investigated to detect the gases including NO₂, NH₃, H₂O and CO.⁵⁻⁷

However, graphene happens to reunite among sheets due to the effect of van der Waals interactions, leading to low sensitivity and irreversibility of the sensors.^{8,9} In order to overcome these problems, organic functional groups (sulfonated, ethylenediamine)¹⁰ and noble metals (Pd,¹¹ Au,¹² Ag¹²) have been once investigated as the modified materials. Recently, semiconducting metal oxides have been chosen as the modified materials such as SnO₂,¹³ NiO,¹⁴ WO₃,¹⁵ ZnO,¹⁶ Fe₂O₃,¹⁷ due to their easy synthesis, low cost and good stability. These composites exhibit high sensitivity and reversibility at the working temperature of 150 ~ 300 °C. Some metal oxides/graphene composites have been also investigated to decrease the working temperature, and they show certain response to some test gases at room temperature. For example, Cu₂O nanowire,¹⁸ Co₃O₄ nanoparticles,¹⁹ SnO₂ nanoparticles²⁰ and indiumdoped SnO₂ nanoparticles²¹ have been

studied to modify reduced graphene oxide which exhibit certain responses with long response-recovery characteristics to NO₂. Radial flower-like SnO₂,²² ZnO quantum dots,²³ TiO₂ nanoparticles²⁴ and Cu₂O nanoparticles²⁵ have been also considered to be composited with graphene to detect NH₃, HCHO, O₂ and H₂S respectively but with low responses at room temperature. However, the selectivity of most nanocomposite materials was not investigated in the above reports. It is interesting to explore new nanocomposites which show good selectivity to the target gases at room temperature.

Ferric oxide nanomaterials are a kind of functional material whose composites with graphene have been applied mainly in Li-ion batteries,²⁶ frictional materials,²⁷ high-performance catalyst,²⁸ supercapacitor,²⁹ biosensor³⁰ and so on. Only two studies of Fe₂O₃-graphene nanocomposites used in the gas sensors at high temperature were recently reported. Liang et al. prepared α -Fe₂O₃ nanoparticles modified graphene nanocomposites at 180 °C via an ethanol solvothermal route, which showed response of about 29 to 1000 ppm ethanol at 280 °C.¹⁷ Another paper-like Fe₂O₃ nanoparticles coated graphene nanosheets were obtained by a super critical CO₂ assisted thermal method followed by vertical magnetic field assembly with directed flow. The material exhibits a CL emission of about 450 absorption units in response to 15 ppm H₂S at 190 °C with good selectivity.³¹ Consideration of our previous investigation, the working temperature of the sensors could be decreased down to room temperature when the microstructure of the sensing materials was controlled through

construction of the 3D hierarchical structure³² or adjustment of special morphology.³³ If hierarchical α -Fe₂O₃ nanomaterial with special morphology was used to modified graphene, the working temperature of such nanocomposites might be decreased.

5 With the fast development of automobile industry, nitrogen dioxide, produced mainly by automobiles and power plants, has been one of the main pollutants in the atmospheric environment. It is well known that NO₂ can destroy the ozone layer, it can also do great harm to human health, e.g. respiratory system of human.
10 According to reports, the Lethal Concentration 50 (LC50) of NO₂ is 126 mg/m³, the exposure time is no longer than 8 h to 3 ppm NO₂.²¹ So it is a challenge to develop efficient sensors to selectively detect low concentrations of NO₂ in a short time at low temperature.

15 In this paper, we report a simple and low cost hydrothermal synthesis route to prepare α -Fe₂O₃/rGO nanocomposites at 120 °C, in which nanosphere-like α -Fe₂O₃ of 40~50 nm diameter are constructed by a few nanometer sized nanoparticles and reduced graphene oxide (rGO) are intercalated single sheets. This
20 nanocomposites exhibit excellent response and selectivity to NO₂ at room temperature.

Experimental

Preparation of α -Fe₂O₃/rGO nanocomposites

25 All the materials were used of analytical grade in this work. 20 mg graphene oxide (GO) was prepared by natural flake graphite (325 mesh) according to the modified Hummers method,³⁴ was dispersed in 20 mL deionized water and sonicated for 1 h. 10 mL 0.022 mol·L⁻¹ FeCl₃ aqueous solution was added dropwise into
30 the above GO disperse solution with magnetically stirring for 30 min and sonicated for 10 min. The solution was transferred into a Teflonlined autoclave and maintained at 120 °C for 8 h. The final product of α -Fe₂O₃/rGO nanocomposites was obtained after vacuum filtration, washed with deionized water, and dried at
35 60 °C, as shown in Fig. 1a. Reduced graphene oxide (rGO) and pure α -Fe₂O₃ nanoparticles were also obtained through a similar procedure only in the absence of FeCl₃·6H₂O and GO correspondingly.

40 **Fig. 1 The experimental reaction diagram of α -Fe₂O₃/rGO nanocomposites (a), schematic of α -Fe₂O₃/rGO nanocomposites on the sensor substrate (b) and schematic of sensing test (c).**

45 Characterizations

The composition and phase purity of the as-synthesized samples were analyzed by powder X-ray diffractometer (XRD) with monochromatized Cu K α (λ =0.15406 nm) by a Rigaku, D/MAX-
50 3B instrument operating at 40 kV voltage and 50 mA current. The nanocomposites were analyzed using a Renishaw 1000 Micro-Raman spectrometer using a long-range 50 \times objective, 10S integration, and 10% laser power (457.9 nm excitation; 8 mW at 100%). The chemical compositions on the surface of
55 nanocomposites were detected by Fourier transform infrared (FT-

IR) spectroscopy (Nexus, Thermo Nicolet). The sample was also analyzed by X-ray photoelectron spectroscopy (XPS, Kratos, ULTRA AXIS DLD) with monochromatized Al K α (hv=1486.6 eV) radiation. All binding energies were calibrated by referencing
60 to C1s (284.6 eV). The size and morphology of the samples were observed by field emission scanning electron microscope (FESEM, FEI/Philips, XL-30). A JEM-2010 transmission electron microscope (TEM), operating at a 200 kV accelerating voltage, was used for TEM analysis. Specific surface area of the
65 products was analyzed by nitrogen adsorption-desorption at 77 K using a Gas Sorption System (Micro-metrics Instruments, TriStar II 3020).

Gas sensor fabrication and sensing measurements

70 To prepare gas sensors composed of α -Fe₂O₃/rGO nanocomposites, 18 pairs of gold interdigitated electrodes were fabricated by an e-beam lithography process on a Al₂O₃ wafer. The size of wafer is 9.4 \times 9.4 \times 0.38 mm on which the distance of
75 electrodes is 50 μ m. The α -Fe₂O₃/rGO nanocomposites were dispersed in ethanol to form dispersion liquid, which (75 μ L, 1.53 \times 10⁻⁶g/ μ L) was dropped on the gold electrode of the sensor substrate uniformly by spin coating, as shown in Fig. 1b. To volatilize the solvent completely, the sensor devices were dried at
80 100 °C for 10 min before sensing measurements.

The gas-sensing properties of the nanocomposites sensors were tested in a closed container at room temperature (ca. 25 °C) by a dynamic gas test method with a gas inlet and a gas outlet using JF02E type gas sensor tester (Kunming, China). The different
85 concentrations of test gas were obtained through mixing test gas and dry air, all from standard bottles and controlled by the mass flow controllers. The certain concentration of test gas was controlled at a constant rate of 200 standard cubic centimeter (sccm) per minute during the testing process as shown in Fig. 1c.

90 The sensitive degree of the sensors was detected by the change of the sensor resistance, and the changes were collected through a computer. To begin the sensing measurement, the sensors were put into the closed container, firstly the dry air flow was flowed into the container to keep the container clean. Then the test gas
95 was flowed into the container, the changes of signals were collected by a computer during the gas passing. After 80 s, the test gas flow was stopped, only the dry air was kept circulating in the whole container. The response is defined as $S = [(R_a - R_g)/R_g] \times 100\%$, in which R_a is the resistance of the sensors in the dry air
100 flow and R_g is the resistance of the sensors in the test gas. Due to the long recovery time of graphene materials,^{6,35,36} the response time is controlled as 80 s. The recovery time is defined as the time needed to reach 63% of total signal change.

In order to investigate the influence of the humidity on the gas
105 sensing property of the nanocomposites, the responses of the nanocomposites to different relative humidities (11.3~75.3% RH) were also tested by a static gas test method. The test method is consistent with the literature.³⁷ Table 1 shows standard equilibrium relative humidity at the confined space on the top of
110 saturated salt solutions at room temperature (25 °C).³⁷

Table 1 Standard equilibrium relative humidity at the confined space on the top of saturated salt solutions at room temperature (25 °C).

Results and discussion

5 Characterization of α -Fe₂O₃/rGO nanocomposites

Fig. 2 shows the XRD patterns of α -Fe₂O₃/rGO nanocomposites and graphene oxide. There is only one obvious peak centered at $2\theta=10.0^\circ$ in Fig. 2b, corresponding to the (002) interplanar spacing of 0.9235 nm of graphene oxide.³⁸ After α -Fe₂O₃ 10 composited with GO, a few sharp diffraction peaks appear at 2θ of 24.1° , 33.2° , 35.6° , 40.8° , 49.5° , 54.1° , 62.5° and 64.1° corresponding to (012), (104), (110), (113), (024), (116), (214) and (300) crystal planes of hematite phase, respectively in Fig. 2a, which can be indexed to rhombohedral structure of α -Fe₂O₃ 15 (JCPDS no.33-0664). No characteristic diffraction peak of graphite oxide can be seen, illustrating that the GO in the nanocomposites has been reduced completely. No peaks corresponding to any impurities are detected.

Fig. 2 XRD patterns of α -Fe₂O₃/rGO nanocomposites (a) and graphene oxide (b).

Fig. 3 Raman spectra of graphene oxide (a), reduced graphene oxide (rGO) (b) and α -Fe₂O₃/rGO nanocomposites (c).

Characteristics of carbon materials can be distinguished well by Raman spectra. In the carbon materials, the in-plane vibration of C sp² atoms corresponds to G band, which locates at about 1587 cm⁻¹, disorders and defects of the graphitic layer correspond to D band, which locates at about 1330 cm⁻¹.³⁹ The intensity ratio of D/G (ID/IG) indicates disorder and defect structures and defect density of carbon materials.^{39,40} Fig. 3 shows the Raman spectra of graphene oxide (a), rGO (b) and α -Fe₂O₃/rGO nanocomposites (c), which show similar G band and D band, indicating the 25 existence of carbon material in the nanocomposites. The ID/IG ratio increases from 0.7325 for GO to 0.8630 for rGO, suggesting the higher defects and disorders of rGO. This is because more functional groups were dropped out when graphene oxide was reduced to rGO. However, the ID/IG ratio of α -Fe₂O₃/rGO 40 nanocomposites is the highest (0.9834) in the three materials, indicating the highest defects and disorders of carbon material in the nanocomposites, which might be further resulted from the α -Fe₂O₃ nanoparticles modified on the surface of rGO.

Fig. 4 FT-IR spectra of graphene oxide (a), rGO (b) and α -Fe₂O₃/rGO nanocomposites (c).

Fig. 4 shows the FT-IR spectra of the nanocomposites and related single materials. The FT-IR spectrum of graphene oxide (Fig. 4a) 50 displays the characteristic absorption bands for the stretching vibration of hydroxyl groups (3376 cm⁻¹), the stretching vibration of water molecules (3141 cm⁻¹), the stretching vibration of carboxyl groups on the edges of the layer planes or conjugated carbonyl groups (1719 cm⁻¹),⁴¹ the vibration of carboxyl C–O

(1417 cm⁻¹), epoxy C–O (1223 cm⁻¹) and alkoxy C–O (1053 cm⁻¹) of graphene oxide.²⁸ The band, located at 1621cm⁻¹ might be from skeletal vibration of unoxidized graphitic domains.⁴² In the FT-IR spectrum of rGO (Fig. 4b), there are three bands at 1719 (C=O),⁴¹ 1580 (C=C)⁴³ and 1223 cm⁻¹ (epoxy C–O), but other 60 functional groups from graphene oxide disappear. These changes suggest that graphene oxide was reduced completely by our synthetic method. For the case of the nanocomposites (Fig. 4c), the absorption bands of 1719 cm⁻¹ (C=O), 1580cm⁻¹ (C=C) and 1223 cm⁻¹ (epoxy C–O) are also found, suggesting that rGO in 65 deed existed in the nanocomposites. In addition, there are two strong absorption bands located at 550 and 470 cm⁻¹ (Fig. 4c), which are the characteristic Fe–O vibration in α -Fe₂O₃ nanomaterial.⁴⁴ In conclusion, FT-IR spectra analysis also confirms that the product is α -Fe₂O₃/rGO nanocomposites.

Fig. 5 XPS spectra of full survey (a), the fine spectrum of Fe2p (b), the fine spectrum of C 1s of graphene oxide (c), reduced graphene oxide (d) and α -Fe₂O₃/rGO nanocomposites (e).

To research the surface compositions and chemical states of α -Fe₂O₃/rGO nanocomposites, XPS analysis of the nanocomposites was carried out (Fig. 5). The XPS full survey spectrum (Fig. 5a) indicates that the nanocomposites contain O, Fe and C elements with sharp peaks locating at binding energies of 973.5 (auger electron peak of O), 898.3, 884.0, 786.2 (auger electron peak of Fe), 847.1 (Fe2s), 724.5 (Fe2p), 531.6 (O 1s), 284.6 (C 1s), 98.5 (Fe3s), and 55.6 eV (Fe3p), respectively.

The fine spectrum of Fe2p (Fig. 5b) shows the chemical state of Fe. Two distinct wide peaks, located at binding energies of 713.3 85 and 726.2 eV for Fe 2p_{3/2} and Fe 2p_{1/2} respectively, are characteristic of Fe³⁺ specie in Fe₂O₃ which are in good agreement with previous reports.^{45,46}

To gain further insights into chemical states and changes of C elements in α -Fe₂O₃/rGO nanocomposites, the fine spectra of C 1s of graphene oxide, rGO and the nanocomposites are compared. As shown in Fig. 5c, four wide peaks can be observed in the fine spectrum of C 1s of graphene oxide, which locate at 284.3, 286.4, 287.6 and 288.6 eV, corresponding to C–C, C–O (epoxy and alkoxy), C=O (carbonyl) and O–C=O (carboxyl) of GO, 95 respectively.⁴⁷ Table 2 shows the percent content of chemical states of C 1s in three materials. As can be seen, the percent content of C–O is the highest in graphene oxide, this is because many epoxy, alkoxy, carbonyl and carboxyl groups exist on the surface of graphene oxide.

After graphene oxide was reduced, four wide peaks are observed in the fine spectrum of C 1s of rGO, locating at 284.6, 286.0, 287.3, and 288.6 eV (Fig. 5d). The binding energy positions are similar with those of GO. However, the percent content of C–C is the highest in rGO, the percent contents of the rest of the valence 105 bonds decrease (see Table 2), in comparison with those of GO. That is the numbers of epoxy, alkoxy and carboxyl groups on the edges of rGO decrease, resulted from the deoxygenation and reduction of graphene oxide, which confirms the consequence of FT-IR analysis.

From the fine spectrum of C 1s in the nanocomposites (Fig. 5e), 110 four wide peaks are also seen at 284.6, 286.0, 287.5, and 288.9 eV, which are consistent with those of rGO. The percent contents

of all oxygen-containing functional groups in the nanocomposites increase, but the percent content of C-C is still the highest. It indicates that there are obvious bonding interaction between the modified α -Fe₂O₃ particles and carbon material, which preserving some oxygen-containing functional groups in the composites, although GO is reduced during the nanocomposites synthesis. This is consistent with the above analysis results.

Table 2 The percent contents of chemical states of C 1s (%) in graphene oxide, rGO and α -Fe₂O₃/rGO nanocomposites.

Fig. 6 SEM images of reduced graphene oxide (a) and α -Fe₂O₃/rGO nanocomposites (b). TEM images of α -Fe₂O₃/rGO nanocomposites (c-d).

The morphology of the α -Fe₂O₃/rGO nanocomposites and the distribution of the oxide on the rGO layer can be observed from SEM (Fig. 6b) and TEM (Fig. 6c~d) images. It can be seen that the oxide particles uniformly distribute on the surface of rGO layer (Fig. 6b). They are irregular hierarchical sphere-like assembly with the size of about 40~50 nm, which are further constructed by a few nanometer sized smaller particles (Fig. 6d). In comparison with the pure rGO (Fig. 6a), the monolayer of rGO can be clearly seen in the nanocomposites (Fig. 6b~d). It indicates that the existence of α -Fe₂O₃ nanospheres well prevents the reunion of rGO layers. This will be benefit for the nanocomposites to adsorb and react with the test gas.

Fig. 7 Nitrogen adsorption-desorption isotherm of α -Fe₂O₃/rGO nanocomposites.

The surface information of the α -Fe₂O₃/rGO nanocomposites was further obtained by the nitrogen adsorption and desorption measurements. Fig. 7 shows the representative N₂ adsorption and desorption isotherms of the nanocomposites. The specific surface area of the nanocomposites was calculated to be 193.15 m²g⁻¹ by the Brunauer-Emmett-Teller (BET) method. The measured value is larger than that of rGO (120.20 m²g⁻¹). This is because the existence of α -Fe₂O₃ nanospheres well prevents the reunion of rGO layers.

Gas sensing property of the nanocomposites

Fig. 8 (a) Exponential curve of response of the nanocomposites as a function of NO₂ concentration. (b) Dynamic responses of α -Fe₂O₃/rGO nanocomposites to different concentrations of NO₂. (c) Response comparison of α -Fe₂O₃/rGO nanocomposites, reduced graphene oxide and α -Fe₂O₃ to 18~90 ppm NO₂. (d) Response comparison of α -Fe₂O₃/rGO nanocomposites, reduced graphene oxide and α -Fe₂O₃ to different gases at room temperature.

Fig.8a shows the responses of α -Fe₂O₃/rGO nanocomposites to a series of concentrations of NO₂ at room temperature. With the concentration of NO₂ increasing, the responses of the nanocomposites increase and there are nearly linear relationships in the concentration ranges of 0.18~9 ppm (R²=0.99017) and 9

~90 ppm (R²=0.99151). After flowing into 54 ppm NO₂ for 80s, an 88.27% response increment can be observed, which is much larger than that of SnO₂/rGO composites (6.5%, 50 ppm)²⁰ and a little larger than Co₃O₄/rGO composites (80%, 60 ppm)¹⁹ to NO₂. The nanocomposites can detect as low concentration of NO₂ as 0.18 ppm.

Fig.8b shows dynamic responses of α -Fe₂O₃/rGO nanocomposites to 0.18~90 ppm NO₂. The recovery time of α -Fe₂O₃/rGO nanocomposites was in the range of 44~1648 s. The recovery time is 44 s when the concentration of NO₂ was 0.18 ppm.

In order to compare gas responses of the α -Fe₂O₃/rGO nanocomposites, reduced graphene oxide and pure α -Fe₂O₃ sensors were also fabricated using the same conditions and the sensing properties were tested to a series of gases under the same conditions at room temperature (Fig.8c~d). As shown in Fig.8c, rGO and α -Fe₂O₃ sensors are almost insensitive to NO₂ within 54 ppm of concentration. Only increasing the NO₂ concentration to 90 ppm, rGO sensor exhibits 2.29% response to NO₂, which is still much lower than the nanocomposites sensor (150.63%). It indicates better sensing property of nanocomposites to NO₂ than single sensing materials.

Fig.8d shows the responses of the three materials to NO₂ (54 ppm), CO (54 ppm), HCHO (54 ppm), H₂S (0.1%), NH₃ (0.1%) and C₂H₅OH (54 ppm). The three sensors are almost all insensitive to CO and HCHO, but show low and similar responses to H₂S, NH₃ and C₂H₅OH, in which the nanocomposites are a little more sensitive to H₂S (4.56%) than the others, the nanocomposites and rGO show similar and a little larger responses (4.4%) to NH₃ than α -Fe₂O₃, and α -Fe₂O₃ exhibits twice times of response (6.96%) than rGO and nanocomposites sensors to C₂H₅OH. However, all the responses of the three sensors to these three gases were neglected in comparison with that of nanocomposites to NO₂. The selectivity coefficients of the nanocomposites to NO₂ and other gases are in the range of 19.34~275.8. It indicates that the nanocomposites show excellent selectivity to NO₂ at room temperature.

Fig. 9 Responses of α -Fe₂O₃/rGO nanocomposites to humidity from 11.3 to 75.3% RH at room temperature.

Fig. 9 shows the responses of α -Fe₂O₃/rGO nanocomposites to the humidity from 11.3 to 75.3% RH at room temperature. It can be seen that the relative responses of the nanocomposites to the humidity in the whole measured range are 0~86.48%. It means that the low humidity (< 54.4% RH) has no obvious effect on the NO₂ gas (90 ppm) sensing property of the nanocomposites. Even in high humidity (75.3% RH), the nanocomposites still exhibit almost twice times of response to NO₂ (90 ppm) than that to humidity (75.3% RH). So the influence of water vapors on the NO₂ gas sensing property of the nanocomposites could be neglected in this study.

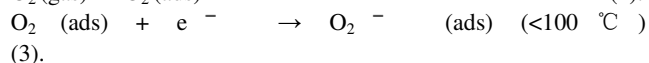
NO₂ sensing mechanism of the nanocomposites

Fig. 10 Proposed sensing mechanism of α -Fe₂O₃/rGO nanocomposites to NO₂.

rGO possesses p-type semiconductor characteristics.⁶ The sensing mechanism of rGO to NO₂ (oxidizing gas) can be described as follows: NO₂ captures an electron from rGO, which leads to the increase of hole density, resulting in the resistance of rGO decrease.⁴⁸ The reaction can be illustrated as follows:

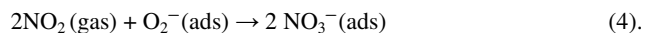


α -Fe₂O₃ is well known a n-type semiconductor with oxygen vacancies or metal ions as electron donors. The oxygen molecules in air act as acceptors by trapping electrons from the α -Fe₂O₃ conduction band, become chemisorbed oxygen O₂⁻ (<100 °C) on the surface of sensing material,⁴⁹ which are illustrated as follows:



However, pure α -Fe₂O₃ is almost insensitive to NO₂ at room temperature. After α -Fe₂O₃ composited with rGO, α -Fe₂O₃/rGO nanocomposites exhibit good response to NO₂, which might be explained by the following sensing mechanism:

When α -Fe₂O₃/rGO nanocomposites are exposed to NO₂ (shown in Fig. 10), an electron of rGO is captured by NO₂, which leads to the decrease of resistance. At the same time, NO₂ reacts with O₂⁻ (ads) on the surface of α -Fe₂O₃ of the nanocomposites, forming an intermediate complex NO₃⁻.⁵⁰ The reaction between O₂⁻ (ads) on the surface of α -Fe₂O₃ and NO₂ molecules can be described as follows:



The reaction of NO₂ and O₂⁻ (ads) leads to unbalance of charge on the surface of α -Fe₂O₃. rGO provides more electrons to α -Fe₂O₃ to form O₂⁻ (<100 °C) on the surface of α -Fe₂O₃, in consequence more holes produce in rGO resulting in the decrease of the nanocomposites resistance.

When the nanocomposites are exposed to air again, NO₂(ads) species desorb with leaving the electrons to the nanocomposites. Electrons combine with holes again, which makes the resistance of the nanocomposites increase to the starting value.

In addition, there is another possible reason to explain such excellent sensing property of the nanocomposites to NO₂ at room temperature: Uniformly distributed α -Fe₂O₃ nanospheres can separate rGO layers perfectly, especially these nanospheres are hierarchical nanostructure which are further assembled by a few nanometer sized particles. The specific surface area of the composites increases greatly compared with that of rGO, which is benefit for more NO₂ molecules to adsorb and react on the surface of the nanocomposites. As a consequence, the nanocomposites exhibit high response to NO₂.

Conclusions

Hierarchical nanosphere-like α -Fe₂O₃ have been used to modify reduced graphene oxide nanosheets by a simple hydrothermal method without any surfactant or template. α -Fe₂O₃ nanospheres distribute uniformly on the surface of rGO single sheets. Because of modification of α -Fe₂O₃ nanospheres, the response of the rGO has been improved greatly. The gas sensing responses of the resulting nanocomposites demonstrate that α -Fe₂O₃/rGO nanocomposites significantly enhance the response to NO₂ comparing with pure graphene and α -Fe₂O₃ at room temperature. The synergistic effect of these two single sensing materials and large specific surface area of the nanocomposites lead to the high

response of the nanocomposites to NO₂ at room temperature. Because of simple preparation method, inexpensive experiment cost and high response and selectivity, the α -Fe₂O₃/rGO nanocomposites have a commendable application prospect in the NO₂ sensor.

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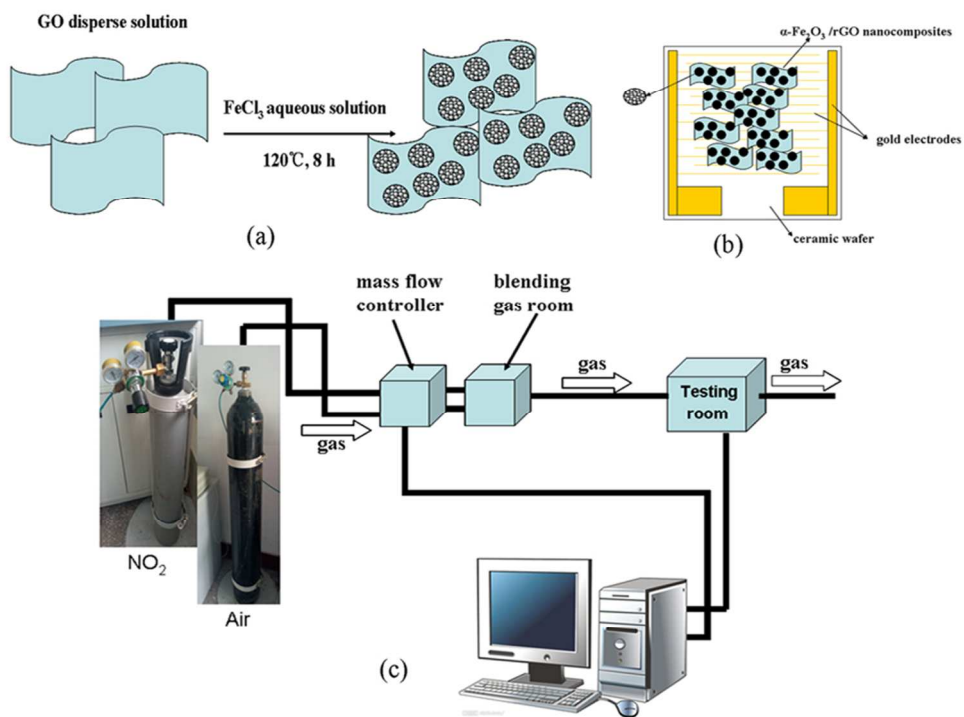


Fig. 1 The experimental reaction diagram of α -Fe₂O₃/rGO nanocomposites (a), schematic of α -Fe₂O₃/rGO nanocomposites on the sensor substrate (b) and schematic of sensing test (c).
80x60mm (300 x 300 DPI)

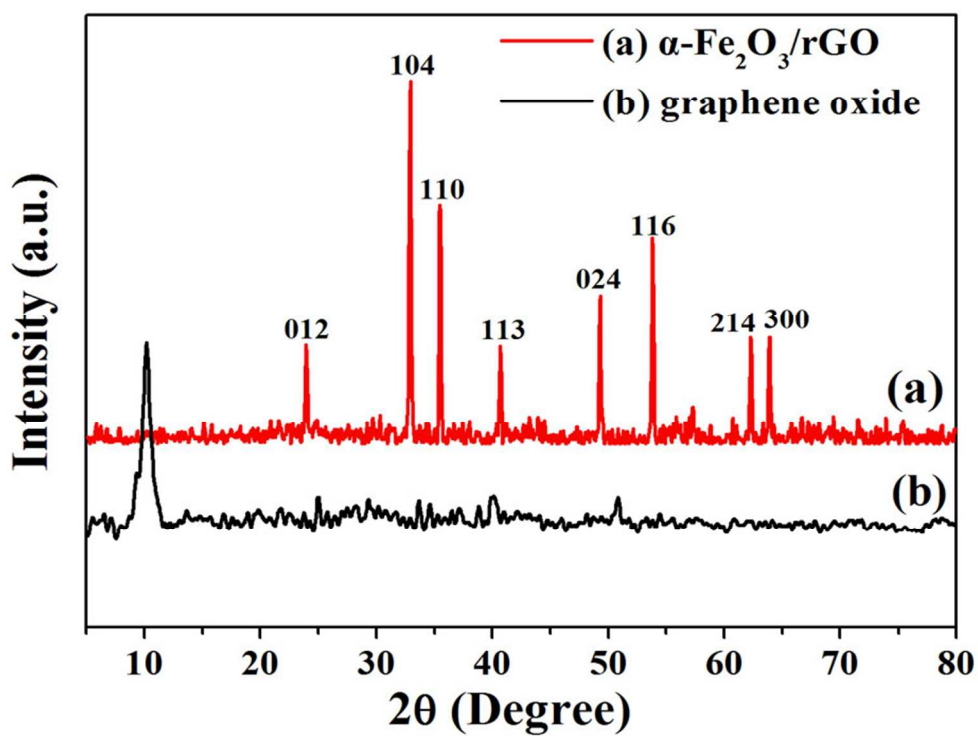


Fig. 2 XRD patterns of $\alpha\text{-Fe}_2\text{O}_3/\text{rGO}$ nanocomposites (a) and graphene oxide (b).
80x60mm (300 x 300 DPI)

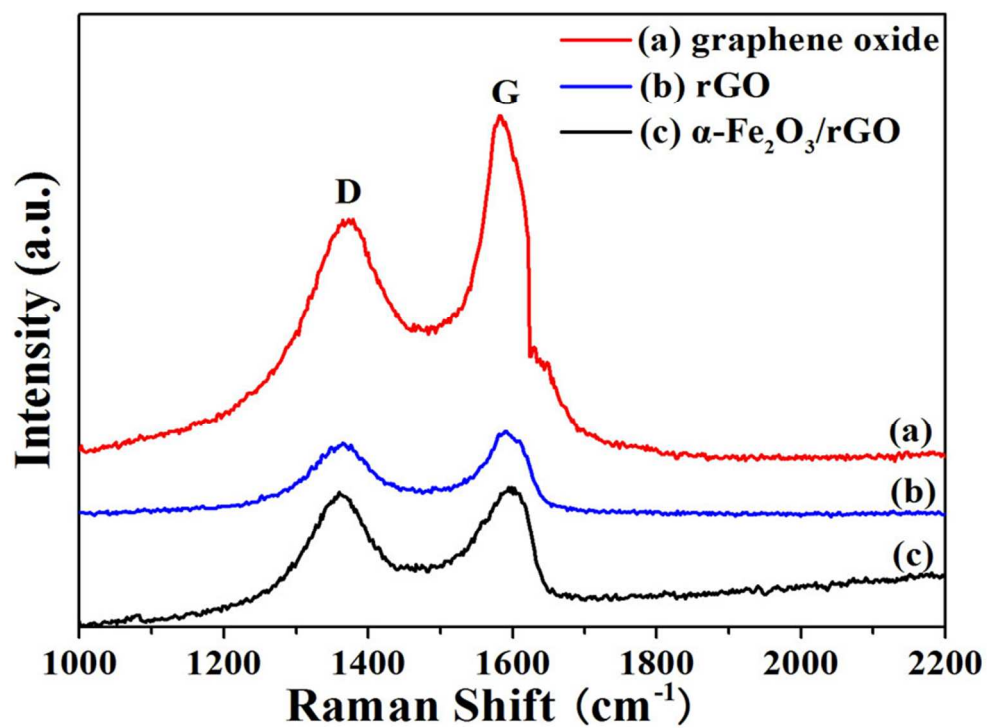


Fig. 3 Raman spectra of graphene oxide (a), reduced graphene oxide (rGO) (b) and α -Fe₂O₃/rGO nanocomposites (c).
80x60mm (300 x 300 DPI)

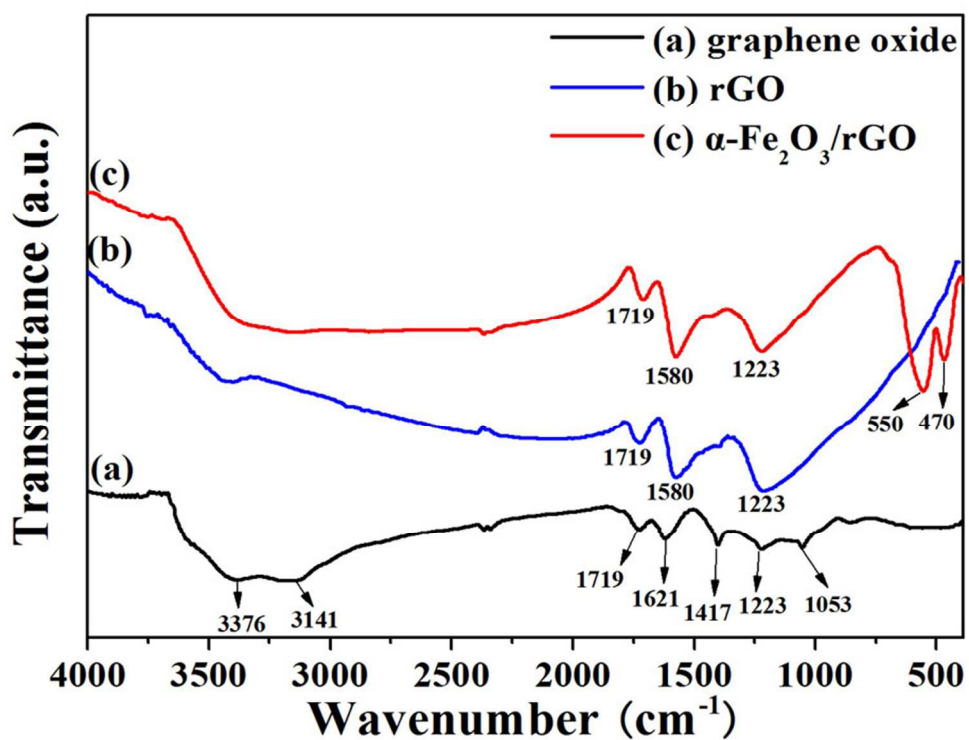


Fig. 4 FT-IR spectra of graphene oxide (a), rGO (b) and $\alpha\text{-Fe}_2\text{O}_3/\text{rGO}$ nanocomposites (c).
80x60mm (300 x 300 DPI)

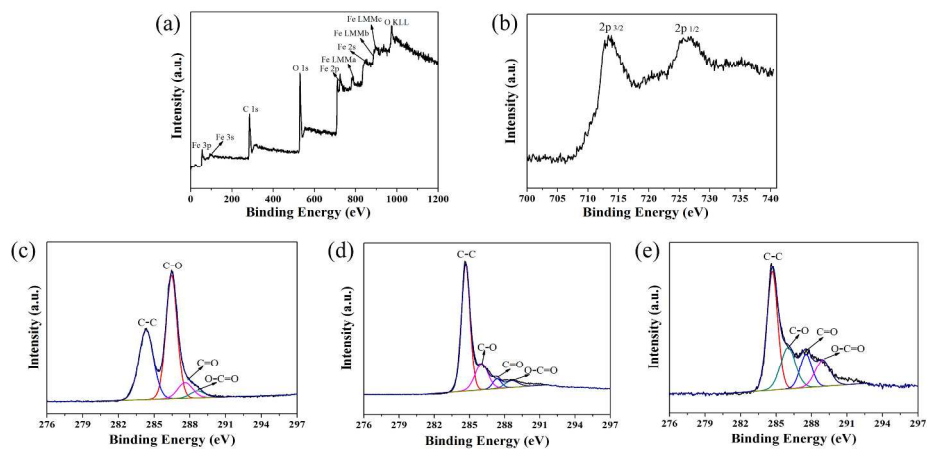


Fig. 5 XPS spectra of full survey (a), the fine spectrum of Fe2p (b), the fine spectrum of C 1s of graphene oxide (c), reduced graphene oxide (d) and α -Fe₂O₃/rGO nanocomposites (e).
279x139mm (300 x 300 DPI)

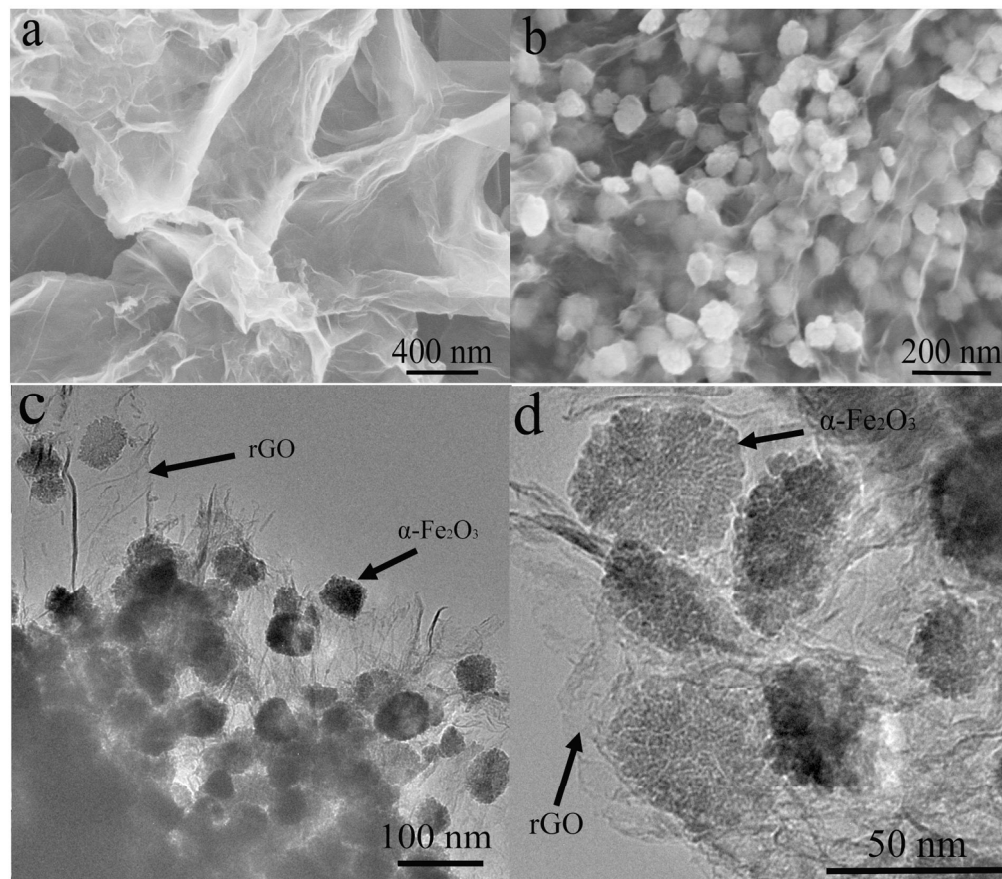


Fig. 6 SEM images of reduced graphene oxide (a) and α -Fe₂O₃/rGO nanocomposites (b). TEM images of α -Fe₂O₃/rGO nanocomposites (c-d).
160x140mm (300 x 300 DPI)

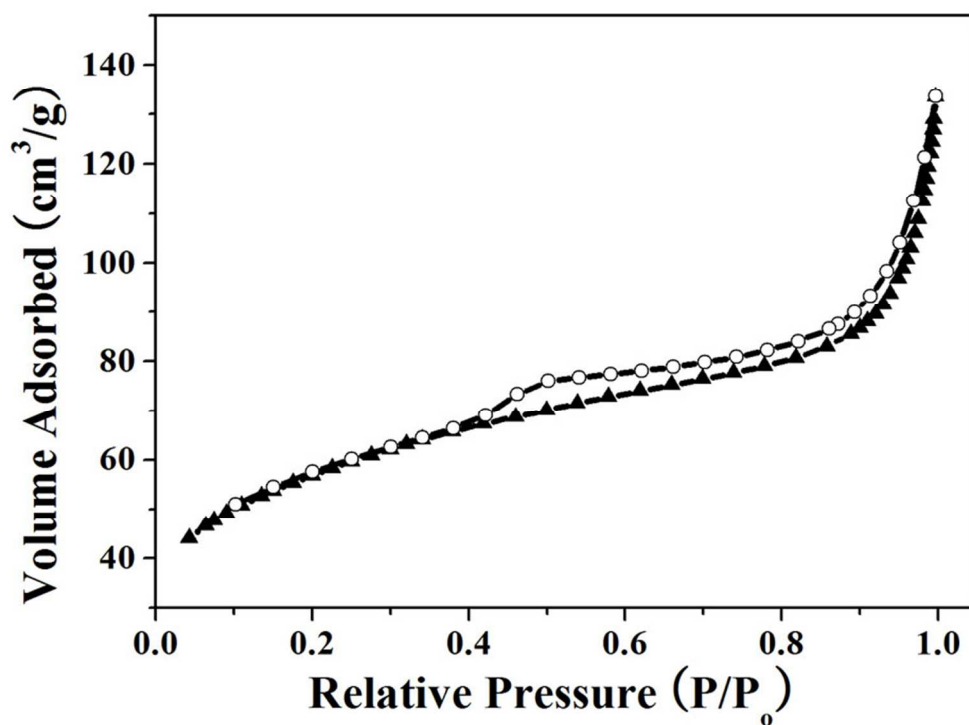


Fig. 7 Nitrogen adsorption-desorption isotherm of α -Fe₂O₃/rGO nanocomposites. 80x60mm (300 x 300 DPI)

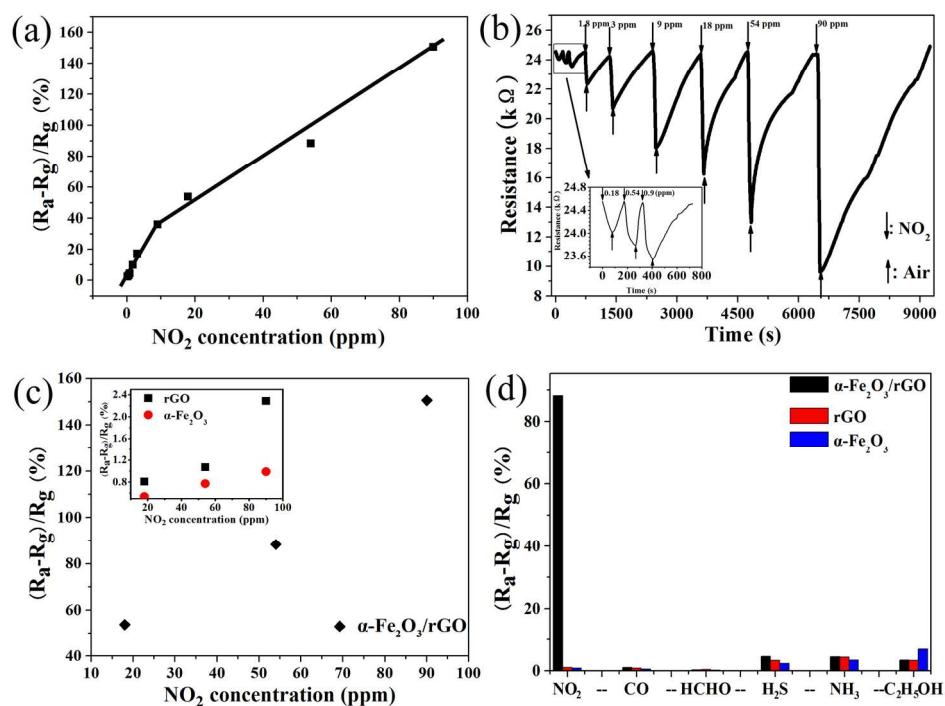


Fig. 8 (a) Exponential curve of response of the nanocomposites as a function of NO₂ concentration. (b) Dynamic responses of α -Fe₂O₃/rGO nanocomposites to different concentrations of NO₂. (c) Response comparison of α -Fe₂O₃/rGO nanocomposites, reduced graphene oxide and α -Fe₂O₃ to 18~90 ppm NO₂. (d) Response comparison of α -Fe₂O₃/rGO nanocomposites, reduced graphene oxide and α -Fe₂O₃ to different gases.

173x130mm (300 x 300 DPI)

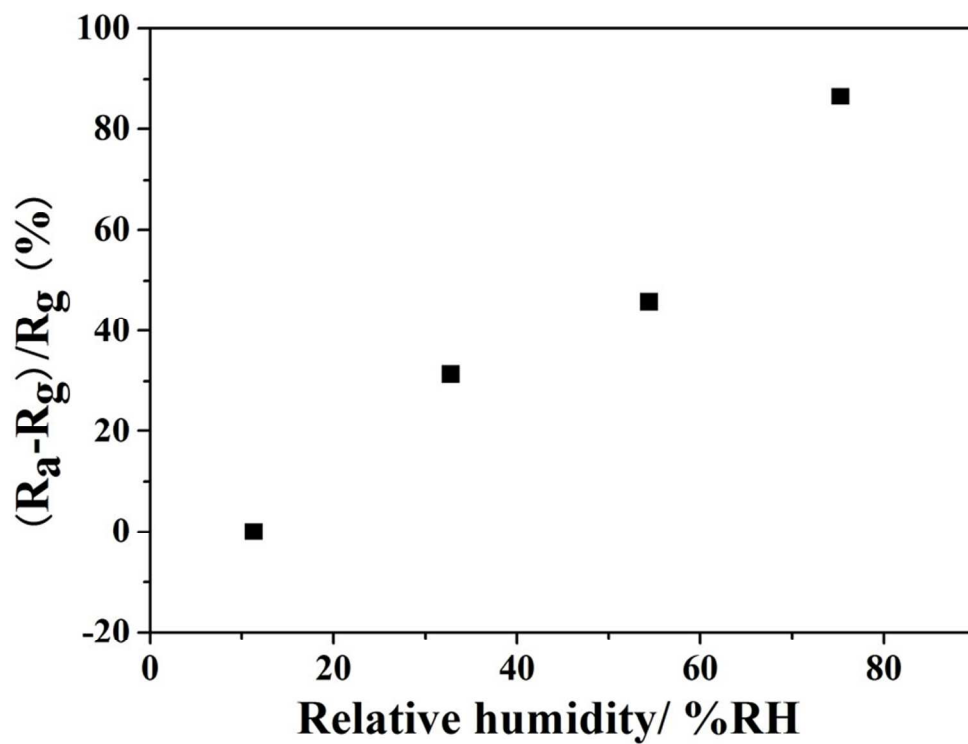


Fig. 9 Responses of α -Fe₂O₃/rGO nanocomposites to humidity from 11.3 to 75.3% RH at room temperature.
80x60mm (300 x 300 DPI)

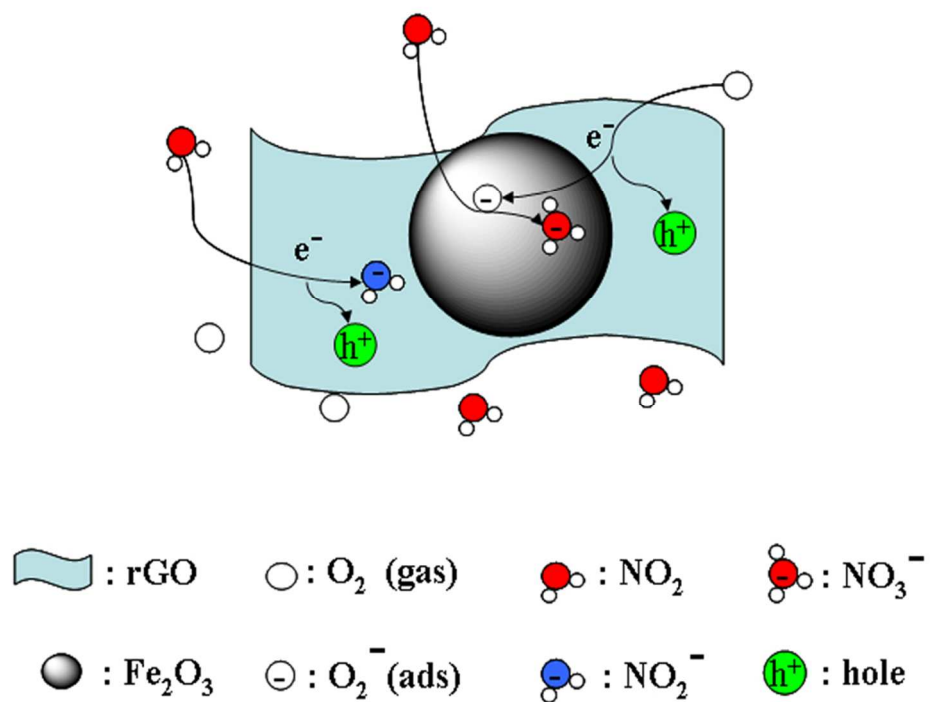


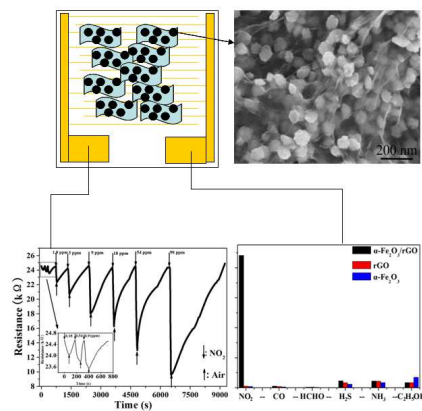
Fig. 10 Proposed sensing mechanism of α -Fe₂O₃/rGO nanocomposites to NO₂.
80x60mm (300 x 300 DPI)

Table 1: Standard equilibrium relative humidity at the confined space on the top of saturated salt solutions at room temperature (25 °C).

Salt	LiCl	MgCl ₂	Mg(NO ₃) ₂	NaCl
Humidity (% RH)	11.3	32.8	54.4	75.3

Table 2: The percent contents of chemical states of C 1s (%) in graphene oxide, rGO and α -Fe₂O₃/rGO nanocomposites.

Materials	The chemical states of C 1s (%)			
	C - C	C - O	C=O	O - C=O
graphene oxide	39.86	50.4	5.64	4.09
rGO	88.5	7.64	1.87	1.99
α -Fe ₂ O ₃ /rGO nanocomposites	50.12	25.59	13.91	10.37



Highly selective NO₂ sensor at room temperature based on the hierarchical nanosphere-like α -Fe₂O₃ modified rGO nanocomposites were developed by a simple hydrothermal method without any surfactant or template.