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In this work, core-shell composites with Ni cores and ZnS nanowall shells have been successfully prepared by a hydrothermal deposition method. The crystal structures, microstructures and electromagnetic (EM) properties of the samples were investigated by X-ray diffraction, scanning electron microscopy, energy disperse X-ray spectrometry, transmission electron microscope and a network analyser (2–18 GHz). In comparison with Ni and ZnS particles, the Ni/ZnS composites show the best microwave absorption properties. The optimal reflection loss is –25.78 dB at 14.24 GHz with the thickness of 2.7 mm. The reflection loss below -10 dB (90% microwave absorption) is 4.72 GHz (11.52–16.24 GHz) with only thickness of 2.7 mm. The enhanced microwave absorption capabilities of Ni/ZnS composites were due to good electromagnetic impedance match, interfacial relaxation and unique wall-like ZnS shells.

15 1. Introduction

Nowadays, electromagnetic interference (EMI) has become a more serious problem due to wide application of electromagnetic waves in gigahertz (GHz) range for mobile phone, local area network, radar systems and so ²⁰ on.¹⁻³ EM radiation pollution and EM interference not only impact normal utilization of electronic equipments, but also damage human health. To deal with this problem, great interests have been attracted to seek suitable electromagnetic wave absorption materials.⁴⁻⁶ 25 They can absorb microwaves effectively and convert EM energy into thermal energy or dissipate microwaves. Microwave absorbing materials are now required to possess the advantages of wide waveband and strong absorption, light weight, thin

³⁰ thickness, and simple operation.⁷⁻⁹

Among the candidates, core/shell structured materials, have been focused on because of their improved microwave absorption property through cooperation between the components, such as ³⁵ Fe₃O₄/graphene and carbon nanocoils coated with Fe₃O₄ or Ni by atomic layer deposition,^{10,11} porous

 $Fe_3O_4/Carbon$ nanorods.¹² Ni@Ni₂O₃ core-shell particles.¹³ Ni/SnO₂ microspheres,¹⁴ Fe₃O₄/ZnO nanorods,¹⁵ SiO₂@FeNi₃,¹⁶ Fe₃O₄/SnO₂ nanorods,¹⁷ ⁴⁰ CuO/Cu₂O-coated Ni nanocapsules,¹⁸ Ni/polyaniline,¹⁹ carbon-coated nickel,²⁰ In these kinds of core/shell structures. excellent microwave absorption the performances were attained due to the improved magnetic loss, dielectric loss, reduced eddy current loss 45 and impedance match.²¹ Therefore, preparation of dielectric-magnetic composite with desired size, composition, and well-defined structures is beneficial for excellent microwave absorption capabilities.

Nickel as a magnetic absorbent has received much ⁵⁰ attention from many researchers, due to high permeability at GHz frequency ranges, easy preparation, as well as low cost.^{2, 22-24} However, owing to its metallic nature, the eddy current generation seriously limits their applications at high frequency.²⁵ Therefore, in order to ⁵⁵ optimize microwave absorption performance, an effective way is to cover the magnetic Ni metallic particles by an inorganic and nonmagnetic coating to create a core/shell structure. ZnS is a wide band-gap semiconductor with a bandgap energy (Eg) of 3.6 eV. It has been used widely in displays, sensors, and lasers for many years.^{26,27} However, to the best of our knowledge, the microwave absorption properties of ZnS and studies on the synthesis of core/shell structure with Ni cores and ZnS nanowalls shells have not been reported. Herein, we report a facile method to synthesize the core-shell structured composites with Ni cores and ZnS nanowall ¹⁰ shells. The microwave absorption performances of Ni, ZnS and Ni@ZnS composites were investigated in the frequency of 2-18 GHz. Compared with pure Ni and ZnS, the ZnS nanowall-coated Ni composites show the

15 2.Experimental section

best microwave absorption properties.

2.1 Preparation of ZnS nanowall coated Ni composite

All the reagents were of analytical grade and utilized without any further purification. ZnS nanowall-20 coated Ni composites were prepared through a twostage method. Firstly, Ni microspheres were synthesized according to our previous literature. ¹⁴ Secondly, Ni microspheres were covered by ZnS nanowalls to form the core-shell structured composites. In a typical $_{25}$ experiment, the as-prepared Ni microspheres (0.05 g) and Zn(CH₃COO)₂·2H₂O (0.45 g) were dispersed in a mixture of ethanol (30 mL) and distilled water (30 mL). Afterward, Na₂S·9H₂O (0.50 g) and ammonia solution (4 mL) were introduced into the above mixture solution 30 with vigorous stirring over 20 min. Then the mixture was transferred into a Teflon-lined stainless steel autoclave, and heated at 100 °C for 15 h. When cooled to room temperature, the obtained precipitates were washed several times with distilled water and absolute 35 ethanol, respectively. In order to investigate the effect of core-shell structure on the microwave absorption properties of the Ni/ZnS composite, the pure ZnS particles were also prepared according to the above procedure without addition of Ni microspheres.

40 2.2 Characterization

The crystal structure of the samples were analyzed by X-ray diffraction (XD-3, Beijing Purkinje General Instrument Co. ltd.) technique with a Cu Ka radiation of wavelength $\lambda = 1.54056$ Å. The morphology of the 45 products was observed using field emission scanning electron microscopy (FE-SEM, JEOL JSM-7001F) and transmission electron microscope (TEM, JEOL 2010). composition was carried out by an energy dispersive Xray spectroscopy (EDS, Oxford Instruments) associated 50 with FESEM. The obtained products-paraffin composite was prepared by uniformly mixing samples with paraffin, by pressing them into cylinder-shaped compacts. Then the compact is cut into toroidal shape with 7.00 mm outer diameter and 3.04 mm inner 55 diameter. The EM parameters were measured for Ni@ZnS, Ni and ZnS-paraffin composites containing 70 wt% Ni@ZnS, Ni and ZnS, using an Agilent N5244A vector network analyzer. Coaxial method was used to determine the EM parameters of the toroidal 60 samples in a frequency range of 2-18 GHz with a transverse EM mode.

3. Results and discussion





Fig.1 presents the XRD profiles of Ni microspheres, ZnS particles and Ni@ZnS composites. For the Ni microspheres (Fig.1a), all the diffraction peaks can be well indexed to the face-centered cubic s (fcc) structure of nickel (JCPDS no. 04-0850). Fig.1b shows XRD pattern of ZnS particles, all diffraction peaks can be indexed to a typical zinc blende structured ZnS with the cell constant a = 5.406 Å, which is consistent with the standard value for bulk ZnS (JCPDS 10 Card No. 05-0566). The crystal structure of core/shell structured Ni/ZnS composites is also investigated by XRD measurements. A typical XRD pattern is shown in Fig.1c, in which the diffraction peaks corresponding to both Ni and ZnS can be clearly seen. From Fig.1c, we 15 can deduce that the as-synthesized core/shell structured composites are composed of crystalline Ni and ZnS.



Fig. 2. SEM images of (a) Ni microspheres, (b) ZnS particles and (c,d) the as-prepared Ni/ZnS composites.
²⁰ The inset in (b) is the magnified SEM image of ZnS particles.

Scanning electron microscopy (SEM) image of the Ni microspheres was shown in Fig.2a. It can be clearly seen that the products have a relatively uniform ²⁵ spherical shape with the diameter of 0.7-1.0 μm. The pure ZnS products appear to have irregular shapes (Fig.2b). The magnified SEM image (inset in Fig. 2b) of ZnS particles shows that the irregular shapes were comprised of large number of aggregated nanoparticles ³⁰ with the diameter of 15-20 nm. In pure ZnS system, the formation of ZnS is through homogeneous nucleation and growth. The fresh nanoparticles tend to gather up in order to reduce the surface energy. Thus the aggregated irregular ZnS particles are formed. However, in Ni/ZnS ³⁵ composites, ZnS paticles were formed through a template method (heterogeneous nucleation) using the as-prepared Ni microspheres as the starting templates. Therefore, the morphology and dimensions of ZnS paticles between pure ZnS and Ni/ZnS composites are ⁴⁰ quite different.

Fig.2c,d show the SEM images of Ni/ZnS composites. Compared with Ni microspheres (Fig.2a), One significant difference is clearly discerned between the Ni/ZnS microspheres and the naked Ni microspheres. ⁴⁵ The difference is that the Ni microspheres are entirely enwrapped by the ZnS nanowalls. The typical largescale SEM image shown in Fig.2d indicates that the asprepared Ni/ZnS composites exhibit crinkled and rough textures, which are similar with the reduced graphene ⁵⁰ oxide sheets.²⁸ The thickness of ZnS nanowall is around 10 nm.



Fig. 3. (a, b) TEM images of the Ni/ZnS core-shell composites; (c) The enlarged magnification FESEM image and (d) EDS spectra of the Ni/ZnS composite, and (e-g) corresponding elemental mappings of Ni, Zn ⁵ and S.

In order to obtain more information about the microstructure of Ni/ZnS composites, the transmission electron microscope (TEM) was performed and the core-shell structures were observed distinctly, as shown ¹⁰ in Fig. 3(a,b). Notably, the Ni microspheres were wrapped by a crumpled and rippled ZnS nanowall. To confirm the core-shell structure of Ni/ZnS, the enlarged magnification FESEM image and EDS pattern of Ni/ZnS were shown in Fig.3 (c, d). EDS analysis of 15 composite microspheres indicates that the obtained composite are composed of Ni, Zn and S elements. The C element signal originates from the carbon conductive tape to support the samples during the test. The O peaks are attributed to the oxygen residual or oxide in the 20 composite. То further investigate Ni/ZnS

- microstructure, the elemental mappings of Ni/ZnS were performed in Fig. 3e-g. The Ni element can be clearly detected in the core region, while the Zn element and S element can be detected in the shell regions. This
- ²⁵ further validates the unique core-shell structures with Ni cores and ZnS shells.

The relative complex permittivity (ϵ' and ϵ'') and permeability (μ' and μ'') of the Ni/paraffin, ZnS/paraffin and Ni@ZnS/paraffin composite samples were

³⁰ measured over a frequency of 2-18 GHz. Fig.4 shows the real part (ε') and imaginary part (ε") of the complex permittivity as a function of frequency. As shown in Fig.4a, the ε" of Ni/paraffin composite shows a gradual decrease with frequency. However, the ε' values are ³⁵ relative constant without significant change over the



Fig.4 Frequency dependence of the complex permittivity ($\varepsilon_r = \varepsilon' - j\varepsilon''$) of (a) Ni microspheres, (b) ZnS particles and (c) Ni/ZnS composites.

⁴⁰ 2-18 GHz. The ε' and ε" of ZnS/paraffin composite present constant value (4.5 and 0.5, respectively) in Fig.4b. From the Fig.4c, the ε' of the Ni/ZnS composite firstly decreases in the frequency of 2-15 GHz and then increase with the increase of frequency. However, the ε"
⁴⁵ shows the opposite trend in the frequency of 2-18 GHz. It is worth noting that the ε" values of Ni/ZnS composite exhibits a peak in the 13-15 GHz range, which is attributed to the natural resonance behavior of core-shell structure.^{18, 29} It is can be found that the ε" values of Ni/paraffin composite are higher than those of

ZnS/paraffin composite and Ni@ZnS/paraffin composite. According to the free electron theory,^{25, 30} $\varepsilon'' \approx 1/\pi\varepsilon_0 \rho f$, where ρ is the resistivity. The lower ε'' values of ZnS/paraffin composite and Ni@ZnS/paraffin s composite indicate the higher electric resistivity. In general, a high electrical resistivity is favorable for improving the microwave absorption abilities.³¹



Frequency (GHz) **Fig.5** Frequency dependence of the complex ¹⁰ permeability ($\mu_r = \mu' - j\mu''$) of (a) Ni microspheres, (b) ZnS particles and (c) Ni/ZnS composites.

Fig.5 presents the curves of the real part (μ') and imaginary part (μ'') of the complex permeability as a function of frequency for the Ni/paraffin , ZnS/paraffin ¹⁵ and Ni@ZnS/paraffin composite. The μ' and μ'' of

Ni/paraffin composite are 0.81-1.59 and 0.05-0.51, respectively, in the 2-18 GHz range (Fig.5a). In comparison with the complex permittivity (Fig.4a), the complex permeability was lower, which result in poor 20 impedance match. The impedance match requires that the relation between permittivity and permeability tends to be close, which can achieve zero-reflection at the front surface of the materials.³² The higher permittivity of the absorber is harmful to the impedance match.³³ 25 thus leads to weak microwave absorption. From the Fig.5(b,c), one can see that the complex permeability of ZnS/paraffin and Ni@ZnS/paraffin composite show the same trend with increasing frequency. The μ' values of ZnS/paraffin and Ni@ZnS/paraffin composites are $_{30}$ 0.99–1.38 and 0.84–1.34, respectively. The μ " values of ZnS/paraffin and Ni@ZnS/paraffin composites are in the range of 0.02-0.24 and 0.03-0.34, respectively. Combining with the complex permittivity (Fig.4b,c), it can be found that the relation between permittivity and 35 permeability is prone to be close (good impedance match). The good impedance match is beneficial for the microwave absorption. Based on the above analysis, we conclude that the ZnS/paraffin can and Ni@ZnS/paraffin composites possess better impedance ⁴⁰ match than that of Ni/paraffin composite. The ZnS/paraffin and Ni@ZnS/paraffin composites may hold better capabilities of microwave attenuation.

It is well known that the reflection loss (RL) can be used to characterize the microwave absorption ⁴⁵ properties of EM materials. According to the transmission-line model,^{21, 34} the RL values can be simulated based on the complex permeability and permittivity at a given frequency and layer thickness by means of the following equations:

⁵⁰
$$RL = 20 \log |(Z_{in} - Z_0) / (Z_{in} + Z_0)|$$
 (1)

$$Z_{in} = Z_0 \sqrt{\frac{\mu_r}{\varepsilon_r}} \tanh\left(j\frac{2\pi f d\sqrt{\mu_r \varepsilon_r}}{c}\right)$$
(2)

where Z_0 is the impedance of free space, Z_{in} is the input characteristic impedance, ε_r is the complex permittivity, μ_r is the complex permeability, f is the s frequency, c is the velocity of light, and d is the thickness of the composites. Fig.6a shows the calculated theoretical Ni, ZnS and Ni/ZnS paraffin composites with 70wt% loadings at the thickness of 2.5 mm in the frequency range of 2-18 GHz. Since a paraffin matrix is ¹⁰ transparent to microwaves, these results are generally regarded as the wave-absorption capacities of the filler itself. Notably, One can see that the microwave absorption properties of Ni particles were weak and the minimum reflection loss value is only -3.04 dB at 5.28 ¹⁵ GHz, which results from the poor impedance match. Another possible reason is that the Ni microspheres can cause damage to the wave-absorption of materials because of the occurrence of a significant skin effect when its surface is irradiated by microwaves.³⁵ In 20 comparison with Ni microspheres, ZnS particles and

- ZnS nanowall-coated Ni composite shows better microwave absorption properties, which are due to good impedance match. Especially, for Ni@ZnS composite, the optimal RL of -20.16 dB was obtained at 13.92
- ²⁵ GHz and RL values less than -10 dB were recorded in the 12-16.48 GHz range. Fig.6b shows the relationship between RL and frequency for the paraffin wax composites with 70 wt% Ni/ZnS with various thicknesses. The lowest reflection loss is -25.78 dB at
- ³⁰ 14.24 GHz and the corresponding thickness is 2.7 mm. The effective absorption (below -10 dB) bandwidth reaches 4.72 GHz (11.52-16.24 GHz) with the corresponding thickness of 2.7 mm. It is interesting that with the sample thickness increasing, the position of
 ³⁵ absorption peaks almost remains the same at different

thicknesses without shifting to lower frequency, which has also been reported by other' groups. ³⁶ The position of absorption peaks was in agreement with the natural resonance, which indicates the resonance frequency in 40 permittivity affects the maximum microwave absorption. The microwave absorption properties of Ni@ZnS composites at larger thickness (5mm, 6mm, 7mm) were also investigated, as shown in Fig.S1. Based on the Fig.S1, it can be seen that the reflection loss 45 peaks were located at 15-18 GHz. Compared with the thin thickness samples (2mm, 3mm), the RL peaks shift to high frequency with increasing the absorber thickness, which is attributed to conductive loss of ZnS in high frequency. Moreover, the reflection loss of ZnS 50 wax-composite at various thicknesses were also simulated, as shown in Fig.S2. It can be seen that the microwave absorption abilities of ZnS/paraffin are weak. However, the position of absorption peaks almost remains the same at different thicknesses without 55 shifting to lower frequency.



Fig. 6 (a) Reflection loss curves of Ni, ZnS and Ni/ZnS paraffin composite with 70wt% loadings at the

thickness of 2.5 mm; (b) Reflection loss curves of 70wt% Ni/ZnS wax-composite at various thicknesses in the frequency of 2-18 GHz.

For the ZnS nanowall-coated Ni composite, the ⁵ microwave absorption abilities were mainly influenced by the resonance behavior of permittivity. Debye dipolar relaxation is an important mechanism for a dielectric loss material to attenuate microwaves. The relative complex permittivity ε_r can be expressed by the ¹⁰ following equation:^{37, 38}

$$\varepsilon_r = \varepsilon_\infty + \frac{\varepsilon_s - \varepsilon_\infty}{1 + j2\pi f\tau} = \varepsilon' - j\varepsilon''$$
(3)

in which \mathcal{E}_s , \mathcal{E}_{∞} , f, τ are the static permittivity, relative dielectric permittivity at the high-frequency limit, frequency and polarization relaxation time, 15 respectively. Thus, ε' and ε'' can be described by

$$\varepsilon' = \varepsilon_{\infty} + \frac{\varepsilon_s - \varepsilon_{\infty}}{1 + (2\pi f)^2 \tau^2}$$
(4)
$$\varepsilon'' = \frac{2\pi f \tau (\varepsilon_s - \varepsilon_{\infty})}{1 + (2\pi f)^2 \tau^2}$$
(5)

According to equations (4) and (5), the relationship between ε' and ε'' can be deduced

$$(\varepsilon' - \frac{\varepsilon_s + \varepsilon_{\infty}}{2})^2 + (\varepsilon'')^2 = (\frac{\varepsilon_s - \varepsilon_{\infty}}{2})^2 \qquad (6)$$

Thus, the plot of ε' versus ε" would be a single semicircle, generally denoted as the Cole–Cole semicircle.³⁹ Each semicircle corresponds to one Debye relaxation process. Fig.7 shows the ε'-ε" curve of ²⁵ Ni@ZnS/paraffin (70%wt Ni/ZnS). It can be found five semicircles were found in the curve of the Ni@ZnS/paraffin composite, which represents the contribution of the Debye relaxation process to the enhanced dielectric properties of the Ni@ZnS/paraffin.
³⁰ However, the Cole–Cole semicircles are distorted, suggesting that header the dielectric relevation of the representation.

³⁰ However, the Cole–Cole semicircles are distorted, suggesting that besides the dielectric relaxation, other mechanisms such as the Maxwell–Wagner relaxation,

electron polarization and dipolar polarization also existed in Ni@ZnS/paraffin.⁴⁰ In Ni@ZnS composites, 35 the existence of interfaces between Ni and ZnS gives polarization.⁴¹ interfacial Interfacial rise to polarization^{42, 43} always occurs in materials comprised of more than one phase composites. This kind of polarization occurring at the interfaces is due to the ⁴⁰ migration of charge carriers through different phases of the composite material, which results in charge accumulation at the interfaces. When these charges are made to move by the application of an external electric field, the motion will be hampered at various points of ⁴⁵ the composite material differently, causing space charge to appear. During the activation of an electromagnetic wave, a redistribution process of charges occurs periodically between the Ni cores and ZnS nanowall shells. As a result, an additional interfacial relaxation 50 core/shell interfaces is constructed. Moreover, the unique nanowall structures of ZnS shells also contribute to the microwave attenuation. Firstly, wall-like superstructures randomly distributed in the paraffinmatrix can exhibit multiple scattering and enhance the 55 attenuation of the electromagnetic wave.⁴⁴ Secondly, links between wall-like particles, which can generate continuous micronetworks and a large-scale vibrating microcurrent. The electromagnetic energy can consume in continuous networks. 45

Generally, the magnetic loss of absorbing materials originates from hysteresis loss, domain wall displacement loss, eddy current loss and natural resonance. However, the hysteresis loss is negligible in weak applied field. ⁴⁶ The domain wall displacement 65 loss takes place only in the MHz range rather than GHz, so the contribution of domain wall resonance can also be excluded. ⁴⁷ The eddy current loss is related to the diameter of particles (d) and the electric conductivity 48 (σ), which expressed by can be

 $\mu'' \approx 2\pi\mu_{\circ}(\mu')^2 \sigma d^2 f/3$. In which f is the applied frequency, μ_0 is the vacuum permeability. It is known from the above equation that, if magnetic loss only results from eddy current loss, the values of ${}^{_{5}}C_{0}(C_{0} = \mu''(\mu')^{-2}f^{-1} = 2\pi\mu_{0}\sigma d^{2}/3)$ should be constant varying frequency. In Ni/ZnS composite, the value of C₀ exhibits strong fluctuation with increasing frequency in the whole range of 2-18 GHz (Fig. 7b). The suppression of eddy current loss is attributed to 10 ZnS nanowall coating on the surface of Ni microspheres. Therefore, the magnetic loss in the present samples is caused mainly by the nature resonance and exchange resonance.



¹⁵ **Fig.** 7 (a) The $\varepsilon' - \varepsilon''$ curve of the ZnS nanowall-coated Ni composite, (b) the value C₀ ($\mu''(\mu')^{-2} f^{-1}$) of Ni/ZnS composite as a function of frequency.

4. Conclusion

In summary, the ZnS nanowall-coated Ni composite ²⁰ have been successfully prepared by a hydrothermal method. The as-prepared Ni/ZnS composites exhibit crinkled and rough textures and the thickness of ZnS nanowall is around 10 nm. Compared with pure Ni and ZnS particles, the Ni@ZnS composites exhibit 25 enhanced microwave absorption properties. The lowest reflection loss is -25.78 dB at 14.24 GHz and the effective absorption (below -10 dB) bandwidth reach 4.72 GHz (11.52–16.24 GHz) with the thickness of 2.7 mm. The position of absorption peaks almost remains 30 the same at different thicknesses without shifting to lower frequency, which are attributed to natural resonance in permittivity. Our results demonstrate that the ZnS nanowall-coated Ni core/shell composites obtained in this work with thin thickness and wideband 35 are attractive candidates for the new types of EM wave absorptive materials.

Notes and references

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