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# Magnetron sputtered Cu doped SnS thin films for improved photoelectrochemical and heterojunction solar cells<sup>†</sup>

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Tin (II) sulfide (SnS) is a promising low cost photovoltaic material for its favorable direct optical band gap (~1.3 eV) and high absorption coefficient ( $> 10^4 \text{ cm}^{-1}$ ). However, the SnS solar cells are reported to have low efficiency due to band misalignment that can be reduced by a proper optimization of acceptor concentration in p-SnS. This work describes the effect of extrinsic Cu doping in sprayed SnS thin films on SnO<sub>2</sub>:F glass for a possible enhancement in the photocurrent in photoelectrochemical and the open circuit voltage in heterojunction solar cells. The structural, morphological, optical and photoelectrochemical properties of Cu:SnS films are studied in details. A process temperature of 325°C was found optimum for the Cu doping at the Sn vacancies in the host lattice. An improvement in the photo-current density from 1.1 mA/cm<sup>2</sup> to 1.8 mA/cm<sup>2</sup> was observed in the photoelectrochemical cell by this doping process. It shows a further enhancement in photocurrent up to 3.2 mA/cm<sup>2</sup> when the residual surface Cu was removed by HCl etching. The developed Cu:SnS heterojunction solar cell showed a record open circuit voltage of 462 mV with In<sub>2</sub>S<sub>3</sub> as a buffer layer.

## 1 Introduction

Tin (II) sulfide (SnS) is a low cost alternative to photovoltaic absorber<sup>1</sup> as well as a photoelectrode for water splitting<sup>2</sup>. It is a p-type semiconductor with direct optical band gap ~1.3eV and high absorption coefficient  $\sim 10^4 \text{ cm}^{-1}$ .<sup>1,3</sup> As n-type heterojunction partner in solar cells, various buffer materials are possible, such as CdS, In<sub>2</sub>S<sub>3</sub>, ZnS etc. However, its performance is limited by the band offset between the heterojunction candidates.<sup>4</sup> A negative (type-II) conduction band offset (CBO), is common in most of the cases. Doping of SnS extrinsically can modify the band positions and gap of SnS, leading to either a reduction in negative CBO or creation of a small positive CBO (type-I configuration).<sup>5</sup> Doping at the Sn-vacancy site can change acceptor concentration as well in SnS. The band gap narrowing of p-SnS in type-II heterojunction creates severe effect on the valence band offset (VBO) than that in type-I. When the acceptor concentration approaches  $10^{18} \text{ cm}^{-3}$ , it becomes a 'broken-gap' (type-III) arrangement.<sup>6</sup> An optimization of doping therefore is required to manipulate CBO as well as VBO in the SnS heterojunction solar cells.

An intrinsically doped SnS shows p-type conductivity. However, it can be modified by changing the Sn/S ratio. The

Abinitio studies have shown that the Sn vacancies act as shallow acceptor giving rise to a p-type conductivity, whereas the Sn on S antisites act as donor defects. Hence, the S rich growth condition should be avoided.<sup>7</sup> The p-type conductivity is required for the ideal absorber layer application in the thin film solar cells. While growing the SnS material, the scope of controlling the hole concentration by changing the Sn/S ratio is restricted.<sup>7</sup> The desired hole concentration of SnS material can be achieved by ex-situ doping by pure metals such as, Cu,<sup>5,8</sup> Ag,<sup>9-11</sup> In,<sup>12,13</sup> Al<sup>14</sup> and Pb<sup>15</sup>. SnS can be n-type by doping with Bi<sup>16</sup> and Sb<sup>17,18</sup>. By diffusion of Bi and Sb in the p-type SnS, homojunction solar cell can be feasible. Most studies evidence the resistive nature of SnS layers. The extrinsic doping can adjust this acceptor concentration ( $N_A$ ) to give a right band gap in the type-II configuration. It has been reported that an optimum acceptor concentration in SnS between  $1.5 \times 10^{15}$  to  $8.6 \times 10^{19} \text{ cm}^{-3}$  is possible by Cu-diffusion in thermally evaporated SnS film on glass substrate.<sup>5,8</sup>

A potential of 1.23 V is needed for water splitting under standard conditions from a thermodynamic standpoint, therefore a semiconductor with a minimum band-gap,  $E_g = 1.23 \text{ eV}$  (an absorption wavelength cut-off of 1008 nm) could be effective in such application. Based on the standard AM1.5G solar spectrum ( $1000 \text{ Wm}^{-2}$ ), a semiconductor with such a band-gap would operate at a maximum overall solar-to-hydrogen conversion efficiency,  $\eta_{STH} = 47.4\%$  assuming there exists 100% quantum conversion efficiency and no other losses in the system.<sup>19,20</sup> Therefore, SnS can offer the possibilities of deploying in water splitting application as well. Recently,

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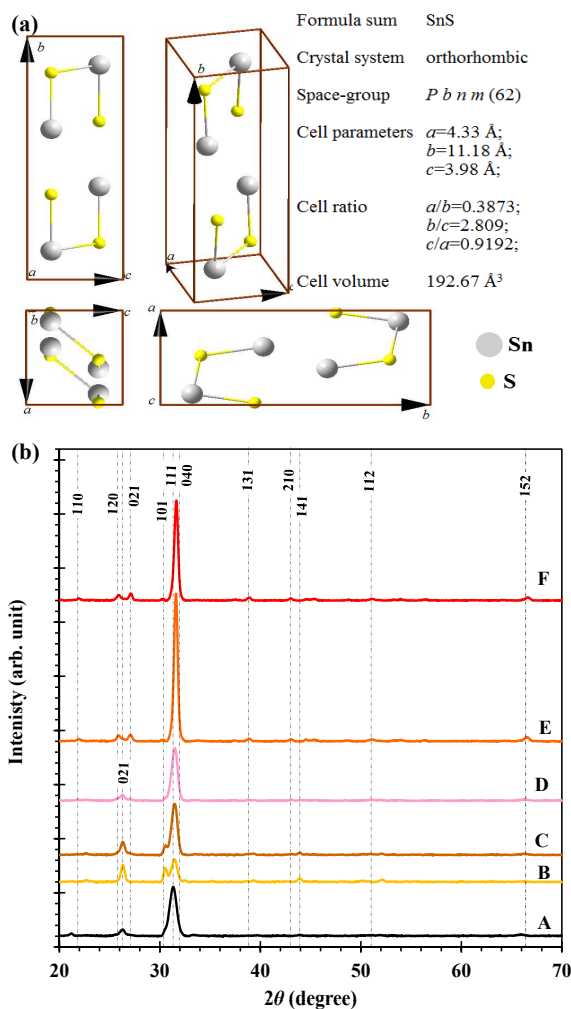
Sun *et al.* have demonstrated that the all surface atomic SnS sheet based photoanode has a photon to current conversion efficiency of 67.1% at 490 nm with overall photocurrent density of 5.27 mA/cm<sup>2</sup>. However, the photocurrent was less than 0.2 mA/cm<sup>2</sup> for bulk SnS (thickness more than 200 nm).<sup>2</sup> The earth abundant SnS semiconductor is composed of weakly interacting layers held together by van der Waals interactions, where in each monolayer, Sn and S atoms are tightly bound by chemical bonds with 100% exposed surface atoms. Moreover, no surplus charge is present on the chemically stable surface of SnS monolayer that are devoid of dangling bonds or surface density of states.<sup>2,5,21</sup> Therefore, achieving a higher photocurrent in bulk SnS (thickness more than 200nm) remains a challenge and may be addressed by a proper doping scheme.

In the present study, thin film of SnS developed by a compressed air assisted chemical spray pyrolysis (CSP) was doped with Cu by pulsed DC-magnetron sputtering. The Cu:SnS thin films were characterized for their crystal structure, morphology, elemental composition, electrical and optical properties. Copper was doped ex-situ in to SnS by varying the substrate temperature. Our results show an improvement in the photocurrent density in the photoelectrochemical cell and an exceptional rise in open circuit voltage in the doped SnS thin films solar cell. This doping scheme will be useful in developing solution processed SnS solar cells with higher efficiency over the existing efficiency of 1-2%.<sup>1,22,23</sup>

## 2 Results and discussion

### 2.1 Structural and phase analysis

The XRD pattern of as sprayed and doped at different temperature from 275°C to 350°C for fixed sputtering parameters is shown in Fig. 1. The observed XRD spectra used to determine the phases, lattice parameters, space group and dimension of unit cell. The dominant peak broadening of characteristic phase is used to estimate the strain and crystallite size. The SnS material was considered to have orthorhombic crystal symmetry with different space group of *Pbnm* (62) and *Cmcm* (63) according to COD-AMSCD data. The unit cell of SnS material having a space group of *Pbnm* (62) is shown as an inset of Fig. 1. The XRD data were processed as described elsewhere.<sup>24</sup> The background-corrected XRD patterns of all the sprayed films after performing the phase analysis reveal peaks corresponding to the (110), (120), (021), (101), (111), (040), (131) and (152) planes of reflection, which are the characteristics of the SnS phase having the *Pbnm* orthorhombic symmetry. The ideal planes of reflection of COD-AMCSD 900-8785 is shown in Fig. 1. The as sprayed SnS film appears as mix phase of *Pbnm*(62) and *Cmcm*(63) (COD-AMCSD-900-8295) symmetries. The (021) plane of reflection is corresponding to the *Cmcm*(63) space group. The XRD profiles of the SnS



**Fig. 1** Effect of Cu doping on the structural properties of sprayed SnS film. (a) Isometric view of orthorhombic unit cell of SnS material (COD: 900-8785) and (b) effect of Cu diffusion due to various annealing temperature on the XRD patterns.

**Table 1** Summary of structural properties ( $2\theta$ ,  $FWHM$ ,  $d$ -spacing, lattice parameters, crystallite size and micro strain) of as deposited and Cu doped SnS thin films

Sample code	Substrate temperature ( $^{\circ}\text{C}$ )	$2\theta$ ( $^{\circ}$ )	$FWHM$ ( $^{\circ}$ )	$d$ -spacing ( $\text{\AA}$ )	Lattice constants ( $\text{\AA}$ )			grain size $t$ (nm)	micro strain $\Delta$
					$a$	$b$	$c$		
900-8765	-	31.538	-	2.834	4.33	11.18	3.98	-	-
A	as-sprayed	31.387	0.931	2.847	4.35	11.23	4	9.84	3.910
B	35	31.517	0.81	2.836	4.33	11.19	3.98	11.32	3.401
C	275	31.53	0.71	2.835	4.33	11.18	3.98	12.92	2.981
D	300	31.527	0.717	2.835	4.33	11.18	3.98	12.79	3.010
E	325	31.661	0.401	2.823	4.31	11.14	3.97	22.88	1.683
F	350	31.696	0.405	2.821	4.31	11.13	3.96	22.65	1.700

crystal structure with space group of  $Pbnm$  (62) and  $Cmcm$  (63) were generated by Pseudo-Voigt function from the crystallographic information files (COD: 600-8285 and 600-8295) and they shown in Fig. S3<sup>†</sup> and S4<sup>†</sup>. The detail of samples A to F is provided in the Table 1, where the substrate temperature of Cu diffusion is a parameter. It is interesting to note that the mix phase appearance of SnS film was removed for the samples E and F. In all the cases, (111) planes remains a preferentially oriented one. It was revealed from the peak analysis that the SnS phase is not affected by the doping process. It is important to check whether Cu was doped by substitution or interstitial site. The Cu peak ( $2\theta = 43.3^{\circ}$ ; COD-AMCSD-710-1264) is anticipated, if Cu goes to the interstitial sites of SnS planes, however no peak corresponds to Cu was found. Which may indicates a substitutional doping of Cu at Sn vacancies of SnS. Other impurity phases such as,  $\text{Cu}_2\text{SnS}_3$ ,  $\text{Sn}_2\text{S}_3$  and  $\text{SnS}_2$  were not detected in the deposited films during the Cu diffusion by sputtering.

The finite size of the crystallite causes a broadening of the diffraction lines which can be related to its size by the Debye-Scherrer formula,<sup>25</sup> where the micro strain of the films was obtained using this relation.<sup>26</sup> In thin films, the residual strain may occur at the scale of microstructure and crystal structure, which are, by necessity, balanced by stresses in the other locations or crystal planes within the material for an equilibrium configuration.<sup>27</sup> XRD data can determine the residual strain only at the level of crystal structure. The intergranular micro stress can be determined by optical interferometric method. However, both types of strain measurement on same sample are rarely found.<sup>28</sup> The estimated  $d$ -spacing, crystalline size ( $t$ ) and residual strain ( $\Delta$ ) for all the films are listed in Table 1. From Fig. 1 and Table 1, the shift of the (111) peak position to the higher  $\theta$  value from  $31.387^{\circ}$  to  $31.696^{\circ}$  indicates the existence of crystal lattice compression after Cu-doping. This confirms the compressive nature of micro-strain. As a result, the lattice volume was decreased from  $192.67 \text{ \AA}^3$  to  $189.87 \text{ \AA}^3$  as Cu gets diffused in SnS lattice. Therefore, the unit cell volume reduction in the temperature range  $275^{\circ}\text{C} - 350^{\circ}\text{C}$  during the sputtering was probably due to the substitution of smaller

$\text{Cu}^{2+}$  for larger  $\text{Sn}^{2+}$  site. From the XRD spectra, the substrate temperature of  $325^{\circ}\text{C}$  was found to be optimum for the Cu doping in SnS.

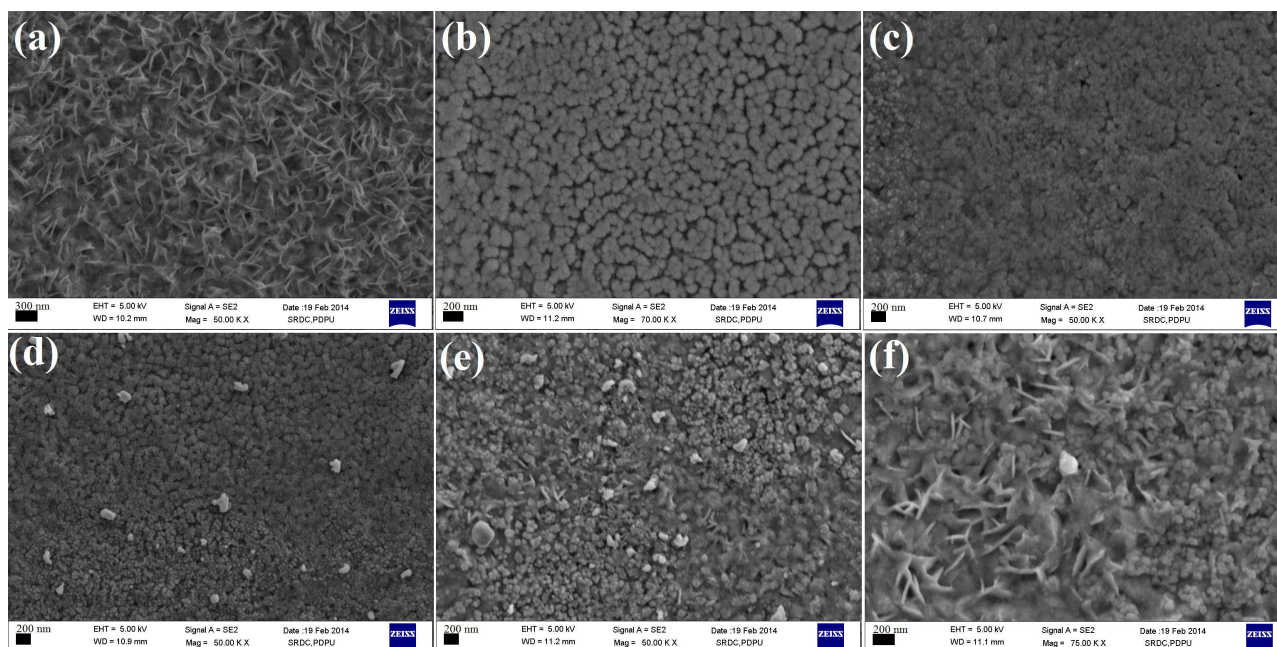
## 2.2 Microstructure and elemental analysis

**Table 2** Summary of the elemental analysis of as deposited and Cu doped SnS thin films

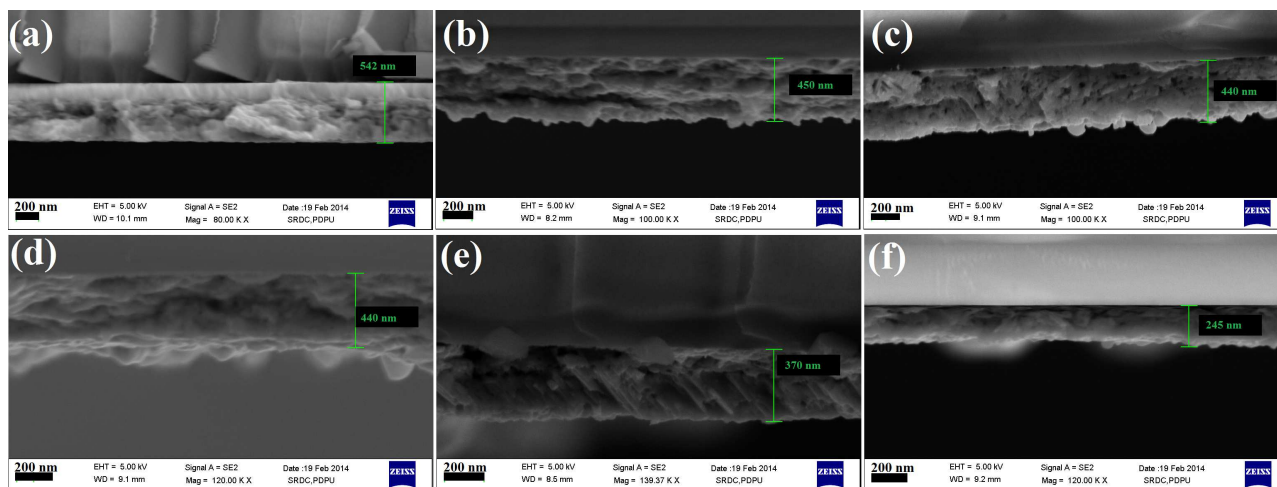
Sample code	Atomic percentage (%)			Sn/S	(Cu+Sn)/S
	Sn	S	Cu		
A	51.57	48.43	-	1.065	-
B	31.38	30.57	38.05	1.026	2.271
C	16.27	38.3	45.43	0.425	1.611
D	25.42	42.16	32.42	0.603	1.372
E	32.3	48.41	19.41	0.667	1.068
F	34.75	52.24	13.01	0.665	0.914

Fig. 2 shows the topographical FESEM images of the as deposited and Cu doped SnS films at various diffusion temperature. The obtained microstructure is in agreement with the reported SnS thin films synthesized using the vacuum techniques such as, atomic layer deposition,<sup>21</sup> thermal evaporation<sup>22</sup> and sputtering.<sup>29</sup> Fig. 2(a) showed the morphology of as sprayed SnS film as represented by the vertically oriented petal like polycrystalline grains propagating almost vertically to the surface. The average length of the petal kind microstructure was measured to be 500 nm in the horizontal direction. The sputtered Cu thin layer ( $\sim 100$  nm) on the SnS can be observed from the topography image in Fig. 2(b). It was identical to that of Cu thin layer on the glass substrate (please refer the Fig. S7<sup>†</sup>, where FESEM topography of sputtered Cu layer on the glass substrate with different magnification shown). The Cu diffusion while sputtering is observed to be diffused into SnS layer and its' transition from surface to bulk can be observed from in Fig. 2(c)-(f). The Cu doping at  $325^{\circ}\text{C}$  of substrate temperature while sputtering found to be optimum for the denser SnS films and visible Cu fraction could not be observed from the topography. The thickness of each sam-



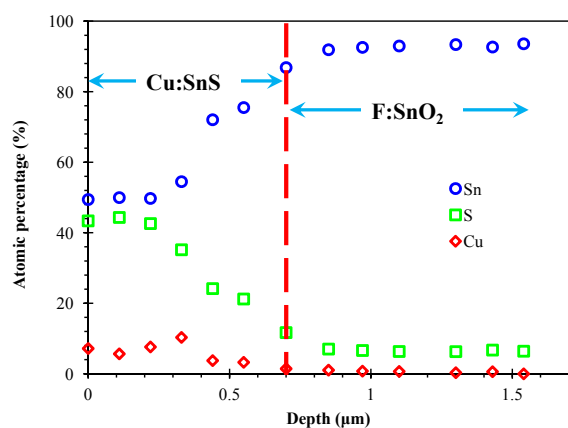


**Fig. 2** Surface topographical FESEM images of 500 nm thick (a) undoped and magnetron sputtered Cu on spayed SnS at different temperatures, (b) 35°C, (c) 275°C, (d) 300°C, (e) 325°C and (f) 350°C on glass substrate.



**Fig. 3** Cross sectional FESEM images of samples A-F (a) undoped and magnetron sputtered Cu on spayed SnS at different temperatures, (b) 35°C, (c) 275°C, (d) 300°C, (e) 325°C and (f) 350°C on glass substrate.

166 ple was estimated by cross sectional FESEM image analysis  
 167 as shown in Fig. 3. Non uniformity is a common issue with  
 168 thin films processed by most of the non-vacuum techniques.  
 169 The ex-situ doping process has a special advantage with the  
 170 solution processed thin films, which assist in an easy diffu-  
 171 sion into the structure. Our FESEM images revealed that the  
 172 morphology of SnS films was modified due to Cu diffusion  
 173 in to the SnS material. However, Cu doped films remained  
 174 pinhole free (Please refer the Fig. 2). The cross section FE-  
 175 SEM images (Fig. 3) had revealed the similar observation for  
 176 Cu doped SnS on glass substrates. The summary of elemental  
 177 (EDS) analysis is provided in Table 2, where the atomic per-  
 178 centage of Sn, S and Cu are given. The Sn/S ratio of the as  
 179 prepared and Cu deposited at room temperature is in agree-  
 180 ment and was near to  $\sim 1$ . The as-deposited SnS material was  
 181 Sn rich intrinsically. The EDS analysis revealed that the SnS  
 182 material doped by sputtered Cu at  $325^\circ\text{C}$  of temperature and  
 183 Cu took the Sn site in the lattice. The ratio of (Sn+Cu)/S are  
 184 in agreement with Sn/S of sample A. The EDS in the cross-  
 185 section of Cu:SnS was performed to investigate the diffusion  
 186 profile. The result is shown in Fig. 4. It shows a consistent  
 187 distribution of Cu in the SnS layer because of a diffusion pro-  
 188 cess taking place at an optimum temperature of  $325^\circ\text{C}$ . Here it  
 189 is shown for the Cu:SnS/FTO processed at  $325^\circ\text{C}$  of diffusion  
 temperature for 30 minutes.



190  
 191 **Fig. 4** The depth profile of Cu:SnS on the FTO coated glass  
 substrate, shows the concentration distribution of elemental  
 percentage of Sn, S and Cu.

### 192 2.3 Optical properties

193 The absorption co-efficient ( $\alpha$ ), Tauc plot and derivative of  
 194  $\ln(h\nu\alpha)$  with respect to  $h\nu$  for samples A-F are shown in Fig.  
 195 5(a), (b) and (c), respectively. The thickness of SnS layer,  
 196 absorption co-efficient, optical band gap ( $E_g$ ) and absorption  
 length ( $L = 1/\alpha$ ) of each samples are summarized in Table 3.

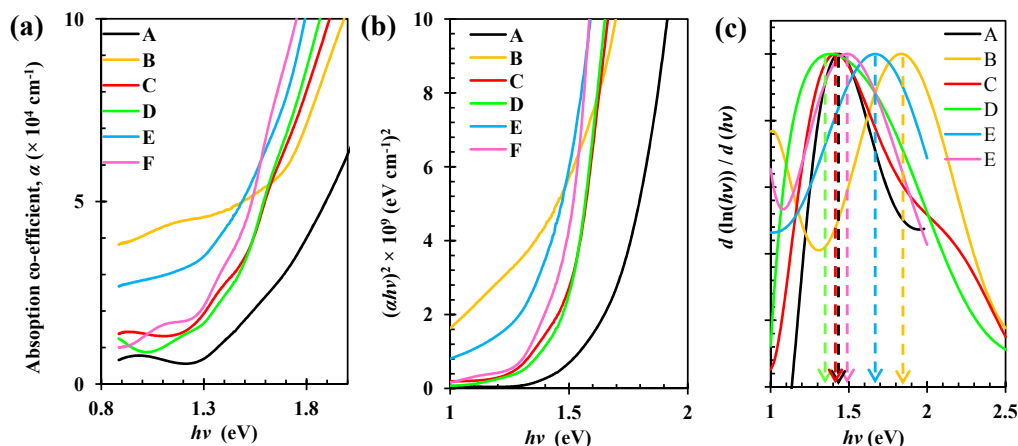
**Table 3** Summary of optical property of un-doped and Cu doped  
 SnS thin films on glass substrate. The thickness of each samples  
 were determined by FESEM analysis. Please refer Fig. 3, where the  
 thickness of Cu doped SnS later on glass substrate are shown

Sample code	Thickness (nm)	$E_g$ (eV)	$\alpha$ ( $\times 10^4 \text{ cm}^{-1}$ )	$L = 1/\alpha$ (nm)
A	550	1.44	1.4	715
B	520	1.84	7.8	128
C	400	1.42	2.9	345
D	370	1.5	3.4	295
E	350	1.66	7.2	140
F	330	1.48	4.1	244

197 The transmittance and absorption spectrum of SnS films are  
 198 provided in the Fig. S6(a)<sup>†</sup> and (b)<sup>†</sup> of ESI, respectively. The  
 199 method of estimation of  $\alpha$  and  $E_g$  is provided elsewhere.<sup>24,30</sup>  
 200 The band gap was estimated by Tauc as well as by derivative,  
 201  $d(\ln(h\nu\alpha))/d(h\nu)$  methods. The later provided a more accu-  
 202 rate value of  $E_g$  and therefore considered in our study. The  
 203 results are consistent with the published data. From the XRD  
 204 and FESEM, it was revealed that Cu was doped in SnS by the  
 205 diffusion process in the temperature range of  $325^\circ\text{C}$ - $350^\circ\text{C}$ .  
 206 Therefore, we analyzed the optical properties of the samples  
 207 processed in this range of temperature only. The estimated  
 208 absorption coefficient ( $\alpha$ ) in the Cu doped film was found to  
 209 enhance by a factor of 5.4 in the annealed film from that of  $1.4$   
 210  $\times 10^4 \text{ cm}^{-1}$  in case of the as-prepared film. It reveals that only  
 211 140 nm thick Cu:SnS can absorb most of the incident photons  
 212 having their energy greater than 1.6 eV. The estimated  $\alpha$  for  
 213 sample E was maximum. The  $E_g$  of as prepared SnS film was  
 214 1.44 eV. By the Cu doping in SnS material, the band gap was  
 215 increased and reached up to 1.66 eV. Therefore, a blue shift  
 216 in the optical band gap is observed as an effect of Cu doping,  
 217 confirming that there are no deep defect state that has been  
 218 created due to Cu. The similar observation was made by Gre-  
 219 menok *et al.* for Pb doped SnS where  $E_g$  was increased from  
 220 1.22 eV to 1.32 eV by Pb doping.<sup>15</sup> Moreover, similar shift  
 221 in  $E_g$  was observed from 1.34 eV to 1.43 eV by Ag doping  
 222 in SnS material.<sup>11</sup> The abinitio study, in the contrary suggests  
 223 that the indirect  $E_g$  should decrease from 0.982 eV to 0.864  
 224 eV by replacing a Sn atom by Cu.<sup>5</sup> Such a band gap reduc-  
 225 tion was reported only for Al as a dopant in SnS where  $E_g$  was  
 226 reduced from 1.5 eV to 1.29 eV.<sup>14</sup>

### 227 2.4 Photo response (Photoelectrochemical cell and het- 228 erojunction solar cell)

229 Photoelectrochemical (PEC) cell response of the undoped  
 230 and Cu doped SnS films on the FTO glass substrate with  
 231  $\text{K}_4\text{Fe}(\text{CN})_6 + \text{K}_3\text{Fe}(\text{CN})_6$  electrolyte was recorded using lin-  
 232 ear sweep photo voltammogram technique. The topography



**Fig. 5** Optical properties of undoped and Cu doped SnS thin films on glass substrate (a) absorption coefficient, (b) Tauc plot and (c) first derivative plot of normalized value of  $d(\ln(hv\alpha)) / d(hv)$ .

233 and cross section morphology of SnS/FTO photocathode is  
 234 shown in Fig. 6. The thickness of fabricated Cu doped SnS  
 235 working electrode was 600 nm (Fig. 6(c)). The steady state  
 236 light and dark  $J$ - $V$  envelopes of constructed PEC cell of Cu  
 237 doped SnS electrode is presented in Fig. 7. The PEC cell was  
 238 illuminated by pulsed high power white LED light from the  
 239 front side, where forward bias voltage was applied. The photo  
 240 response of PEC cell consists of working electrode of as de-  
 241 posited SnS, Cu:SnS and after HCl treatment are shown in Fig.  
 242 8. In this case the photo generated carriers are collected due  
 243 to the electric field present at the semiconductor-electrolyte  
 244 interface. The flat band potential ( $V_{FB}$ ), photo current density  
 245 at zero bias and maximum photo current density at a given  
 246 bias voltage is summarized in the Table 4. A flat band poten-  
 247 tial of 0.38-0.48 V was identified from the PEC response. A  
 248 significant improvement in PEC response was found for Cu  
 249 doped SnS film as compared to the pristine film. According  
 250 to the observed cathodic photocurrent of PEC, all the films  
 251 were photoactive and p-type in nature. The dark and light en-  
 252 velop of  $J$ - $V$  (vs. Ag/AgCl) of Cu doped SnS electrode is  
 253 presented in Fig. 7, where the photogenerated current density  
 254 of 1 mA/cm<sup>2</sup> at zero bias and 1.8 mA/cm<sup>2</sup> at a bias of -0.15  
 255 V vs. Ag/AgCl is highlighted. The achieved photogenerated  
 256 current density was 0.65 mA/cm<sup>2</sup> higher than that in reported  
 257 SnS electrode grown by electrodeposition. The improvement  
 258 in dark current and photogenerated current density can be at-  
 259 tributed to the enhanced built in potential because of the im-  
 260 proved carrier concentration of the SnS material on the FTO  
 261 substrate. The summarized electrochemical cell parameters  
 262 are provided in the Table 4. The atomic layer thin intrinsic  
 263 SnS (less than 200 nm) electrode employed for water split-  
 264 ting application offered the maximum current density of 5.27  
 265 mA/cm<sup>2</sup> for the applied potential of 0.6 V vs. Ag/AgCl refer-

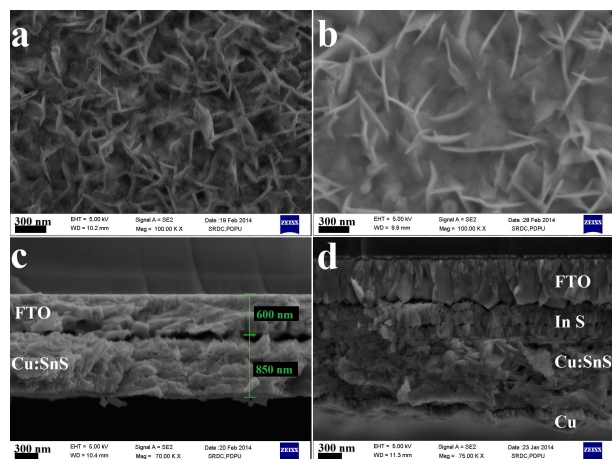
266 ence electrode.<sup>2</sup> This large photocurrent is mainly attributed  
 267 to n-type conductivity of atomic layer thin SnS material, how-  
 268 ever, the bulk thin film of SnS shows a photocurrent density  
 269 of 0.05 mA/cm<sup>2</sup>. The dark current for the Cu doped SnS films  
 270 shows large magnitude at the applied bias more than the flat  
 271 band potential. From the EDS analysis, it was revealed that  
 272 the trace of elementary Cu was found on the surface of SnS  
 273 material, which was yet to be diffused. This residual Cu could  
 274 be removed by HCl treatment. It was evident from the distinct  
 275 shaped grains of Cu-doped SnS in Fig. 6(b) as compared to  
 276 that of as prepared SnS in Fig. 6(a). The dark current was  
 277 found to be much reduced after the HCl treatment. The re-  
 278 moval of Cu from the surface provided a better semiconductor  
 279 electrolyte interface. As an effect, a larger photocurrent den-  
 280 sity of 3.2 mA/cm<sup>2</sup> was obtained for the applied potential of  
 281 -0.42 V vs. Ag/AgCl reference electrode. The obtained larger  
 282 photocurrent is therefore attributed to the improved  $N_A$ . EDS  
 283 analysis revealed that the Cu was present into SnS even after  
 284 the HCl treatment, therefore the HCl treatment did not affect  
 285 the Cu at the doping site in the SnS material.

**Table 4** The estimated parameters from the PEC response of undoped and Cu doped SnS thin films over the FTO coated glass substrates are summarized here. The photo-generated current density  $J_{photo} = J_{light} - J_{dark}$ . Current density is in mA/cm<sup>2</sup>

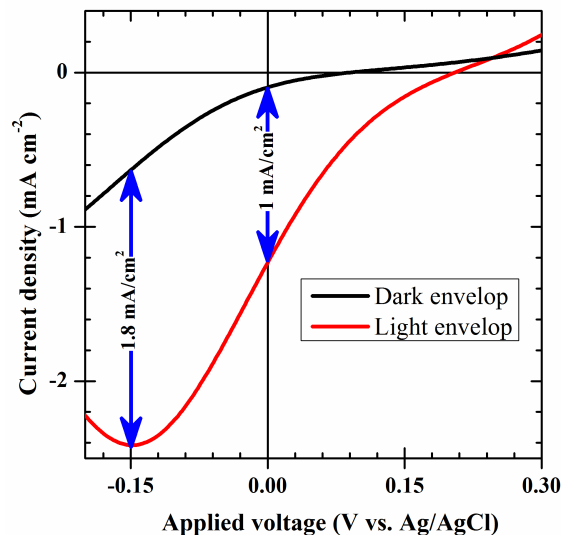
Sample	$V_{FB}$	$J_{dark}$	$J_{photo}$ at $V=0$	$J_{photo}$ (max)
As deposited	0.49	0.2	1	1.1
Cu:SnS	0.5	0.1	1.2	1.7
Cu:SnS(Etched)	0.38	0.01	1.5	3.2

286 The  $J$ - $V$  characteristics of grown SnS and Cu:SnS solar  
 287 cells having the In<sub>2</sub>S<sub>3</sub> as buffer layer is shown in Fig. 9. The  
 288 cross section of the grown SnS solar cell is shown in Fig. 6(d).





**Fig. 6** The FE-SEM topographic image of (a) undoped SnS and (b) Cu-doped SnS. The cross sectional FE-SEM images of (c)Cu-doped SnS and (d) heterojunction solar cell on FTO substrate.



**Fig. 7** Dark and light envelop of constructed photoelectrochemical cell of Cu doped SnS electrode on FTO substrate.

289 All the layers of are distinguished. The estimated thickness of  
 290 SnS layer is 700 nm. The  $V_{OC}$  of 210 mV is enhanced 462 mV  
 291 over as grown SnS solar cell. The achieved  $V_{OC}$  of 462 mV  
 292 is the highest in its' class of solar cell. This improvement is  
 293 because of the enhanced  $N_A$  of SnS layer. The enhanced  $V_{OC}$   
 294 may be attributed to the local degenerate nature of SnS close  
 295 to the surface causing a back surface filed by the Cu doping.  
 296 However, the EDS analysis revealed the equal diffusion of Cu  
 297 in to SnS layer as 325°C of deposition temperature. The dif-  
 298 fusion temperature of Cu had an influence on the performance  
 299 of solar cell. It was found that a diffusion temperature more  
 300 than 350°C could reduce the shunt resistance and hence solar  
 301 cell performance. The efficiency of the developed Cu doped  
 302 SnS solar cell is limited by the poor fill factor. Given a further  
 303 direction to improve the fill factor, would improve efficiency  
 304 of this low cost solar cell to a substantial level.

### 3 Experimental

#### 3.1 Thin films deposition by spray pyrolysis

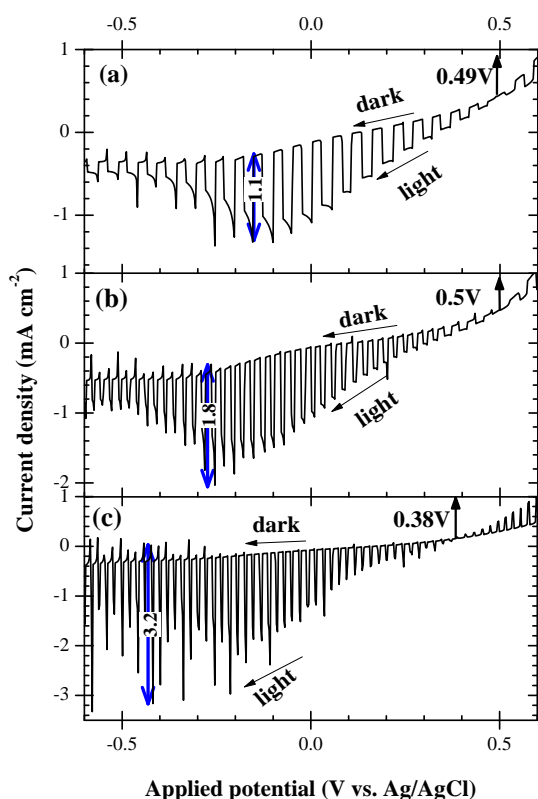
307 Thin film of tin (II) sulfide was prepared by the spray pyrolysis  
 308 technique using aqueous solution of as received  $\text{SnCl}_2 \cdot 2\text{H}_2\text{O}$   
 309 (SC) (> 99%) and Thiourea (TU) (> 99%). The optimized  
 310 molar concentration ratio of 1:1.25 of SC/TU was maintained.  
 311 We have added 0.55-0.65 ml of HCl (35-38% LR, S D Fine  
 312 Chem Ltd.) to enhance the solubility of 0.05M  $\text{SnCl}_2 \cdot 2\text{H}_2\text{O}$ .  
 313 The F:SnO<sub>2</sub> (FTO) coated glass substrates (of sheet resistance  
 314  $15 \Omega/\square$ , area  $0.5 \times 1.5 \text{ cm}^2$  and thickness 2.2 mm) were  
 315 thoroughly cleaned as described elsewhere.<sup>24</sup> All chemicals  
 316 and substrates were procured from Sigma Aldrich and used  
 317 without any further purification. Prepared aqueous chemical

318 solution was transported to the spray nozzle from a syringe  
 319 pusher and sprayed on the glass substrate in ambient atmo-  
 320 sphere. The process parameters and details of CSP are de-  
 321 scribed elsewhere<sup>24</sup> provided the temperature of the glass sub-  
 322 strates was maintained at  $375 \pm 5^\circ\text{C}$  during the spray. After the  
 323 spray, the substrate was naturally cooled down to  $50^\circ\text{C}$  and  
 324 then removed from the spray station. The films appeared to be  
 325 dark red in day light transmission.

#### 3.2 Cu doping by pulsed DC magnetron sputtering

327 The sprayed SnS thin films on FTO and glass substrates were  
 328 loaded inside a pulsed DC magnetron sputtering deposition  
 329 system procured from Milman Inc. for Cu deposition and ex-  
 330 situ diffusion. The Cu target (purity > 99.999%) was sput-  
 331 tered at different procured from Milman Inc. The target was  
 332 DC sputtered under Argon plasma at 10 W of power with 50%  
 333 of duty with pulsed frequency of 10 kHz. The ultimate pres-  
 334 sure of  $3 \times 10^{-5}$  mbar was achieved by running turbo molec-  
 335 ular pump backed with rotary pump. The sputtering pressure  
 336 of  $6.5 \times 10^{-3}$  mbar was maintained by flowing Ar (purity >  
 337 99.999%) gas at the flow rate of 20 SCCM. 100 nm of Cu at  
 338 the deposition rate of  $60 \text{ \AA m}^{-1}$  was deposited at room tem-  
 339 perature of ( $35^\circ\text{C}$ ) on the 500 nm thick SnS layer and then  
 340 to allow Cu diffusion in the SnS layer, substrate temperature  
 341 was varied from  $275^\circ\text{C}$  to  $350^\circ\text{C}$  to find an optimum temper-  
 342 ature of diffusion. Thickness of Cu was monitored through  
 343 thickness/rate monitor of Inficon (model, SQM-160).

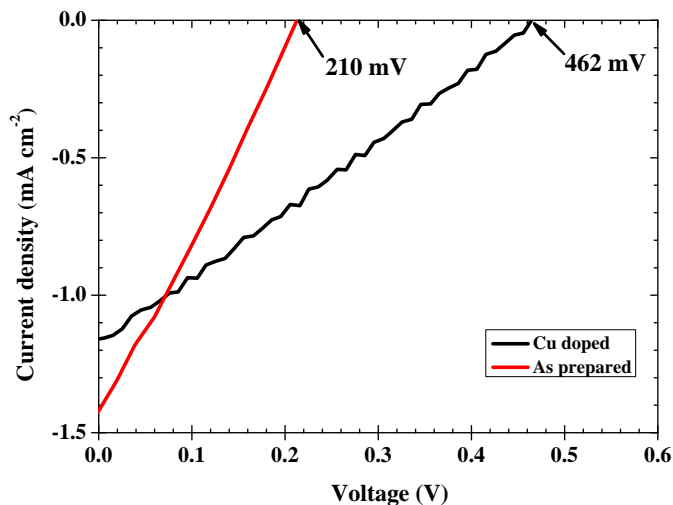




**Fig. 8** The linear sweep photo-voltammogram under pulsed illumination of undoped and Cu doped SnS-  $K_4Fe(CN)_6$  +  $K_3Fe(CN)_6$  electrolyte interface in the forward and reverse bias regime. (a) as deposited SnS film, (b) Cu doped SnS at 325°C of diffusion temperature and (c) after HCl treatment. The scan direction of potential was from positive to negative.

### 3.3 Material characterization

The structural characterization of the SnS thin film was carried out by X-ray diffractometer from PANalytical (model, X'Pert Powder) with Cu- $K_\alpha$  radiation,  $\lambda_{K\alpha} = 1.540598 \text{ \AA}$ , step size = 0.05, and time/step size = 0.5 s/step in 'Gonio mode'. The thickness and average surface roughness of SnS films were characterized by a surface profiler of Veeco (model, Dektak 150). The planar and cross sectional morphology were analyzed by field emission scanning electron microscope (FE-SEM) of Zeiss (model, Ultra 55) with 5 kV of field voltage using SE2 detector. The elemental composition of the as-prepared film was determined by energy dispersive spectroscopy (EDS) attached to the SEM with field voltage of 20 kV. Optical characterization was carried out by a UV-vis spectrophotometer of Shimadzu (model, UV-2600) by recording the transmission spectra of the thin films in the range 320-



**Fig. 9** The  $J$ - $V$  characteristics of undoped and doped SnS solar cell under AM1.5G.

1400 nm. The extrinsic nature of type of conductivity of the films was determined using the hot point probe method.

### 3.4 Photoelectrochemical and heterojunction solar cell

The SnS-based photoelectrochemical (PEC) cells were fabricated with spray deposited SnS over FTO coated glass substrate in same technique as described above, where 50 ml of 0.1 M ( $K_4Fe(CN)_6$ ) + 0.01M  $K_3Fe(CN)_6$  aqueous solution has been used as electrolyte. A PEC solar cell having configuration Pt ( $2 \text{ cm}^2$ ) | 0.1 M ( $K_4Fe(CN)_6$ ) + 0.01 M  $K_3Fe(CN)_6$  | SnS ( $0.25 \text{ cm}^2$ ) — FTO was constructed. The current voltage profile under chopped light illumination condition was recorded by Autolab potentiostat/galvanostat using Ag/AgCl as reference electrode. The film surface inside the PEC cell was illuminated by white high power LED from Wenrun (product, WR-EC150150UW-1000C-9P40) excited ( $600 \text{ W m}^{-2}$ ) at 12 V DC with manual chopper of frequency 2 Hz. The active area of the SnS electrode was  $5 \text{ mm} \times 5 \text{ mm}$  kept fixed for all experiments. The heterojunction of undoped and doped SnS solar cell was fabricated with  $In_2S_3$  buffer layer as described elsewhere (The device fabrication scheme is illustrated in the Fig. S5<sup>†</sup>, this process were explored for the development of superstrate configured SnS solar cell).<sup>31,32</sup> Please refer Fig. S1<sup>†</sup> and S2<sup>†</sup>, where structural and optical characterization of  $In_2S_3$  buffer layer has been shown, respectively. The  $J$ - $V$  characteristics were recorded by a source measure unit from Agilent (model, U2722A), combined with a AAA class solar simulator from Photo Emmission Tech Inc. (model, SS80) under AM1.5G illumination condition. The light intensity was calibrated by the certified stan-

389 dard silicon reference cell.

## 390 4 Conclusions

391 In conclusions, we have deposited high quality SnS films on  
 392 glass and FTO coated glass substrates by most affordable  
 393 chemical spray pyrolysis method using ambient air assisted  
 394 transport of aqueous solution of  $\text{Sn}^{2+}$  and  $\text{S}^{2-}$ . The SnS are  
 395 doped by pulsed DC magnetron sputtering of elemental Cu as  
 396 different temperature. The  $325^\circ\text{C}$  of substrate temperature is  
 397 optimum for Cu diffusion in the SnS layer, where Cu going to  
 398 substitute sites of Sn vacancies. Our result demonstrates the  
 399 good control over the structural, morphological, optical and  
 400 optoelectronic properties of Cu doped SnS films. The signifi-  
 401 cant improvement in the *FWHM* of  $0.4^\circ$  is obtained for Cu  
 402 doped SnS thin film at  $325^\circ\text{C}$  of process temperature. The ob-  
 403 served morphological properties of SnS films are identical of  
 404 films grown by CVD, thermal evaporation and sputtering pro-  
 405 cesses. The photo generated current density of  $1.8\text{ mA/cm}^2$  is  
 406 achieved for constructed electrochemical cell having an active  
 407 area of  $0.25\text{ cm}^2$ , which shows a further improvement up to  
 408  $3.2\text{ mA/cm}^2$  after HCl etching. The enhanced acceptor car-  
 409 rier concentration due to Cu doping has caused a high  $V_{OC}$  of  
 410  $462\text{ mV}$  in Cu:SnS/ $\text{In}_2\text{S}_3$  heterojunction device which is more  
 411 than double that of an un-doped case.

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 418 surements.

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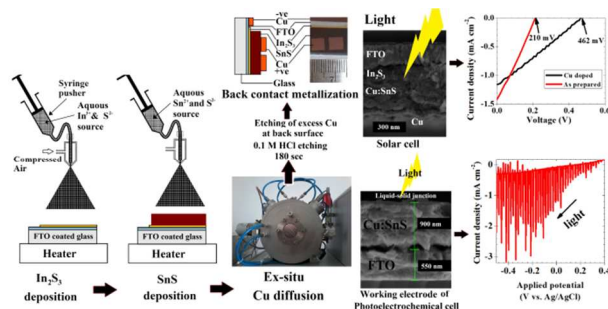
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**TOC entry document:****Title:**

**“Magnetron sputtered Cu doped SnS thin films for improved photoelectrochemical and heterojunction solar cells”**

Malkeshkumar Patel and Abhijit Ray

**Graphical Abstract****Novelty statement:**

Ex-situ Cu-doped SnS demonstrating large  $J_{ph} = 3.2\text{mA}/\text{cm}^2$  as photocathode and enhanced  $V_{OC} = 465\text{ mV}$  in hetero-junction solar cell.