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Morphologically advantageous hierarchical TiO_2 architectures such as cactus-like flowers, highly branched TiO_2 nonorods were synthesized and tested as DSSC photoanodes.

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ARTICLE TYPE

Synthesis of micrometer-sized hierarchical rutile TiO₂ flowers and their application in dye sensitized solar cells

Mohan Raj Subramaniam, Sriram Devanathan and Duraisamy Kumaresan*^a

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Cactus-like hierarchical rutile TiO_2 flowers and three dimensional (3D) highly branched rutile TiO_2 nanorods sizes measuring up to 5 microns were synthesized on conductive substrates by a facile hydrothermal route without the presence of surfactant or template. These samples with different morphologies and microstructures were studied by X-ray powder diffraction (XRD), field emission-

- ¹⁰ scanning electron microscopy (FESEM) and high resolution transmission electron microscopy (HRTEM). We also studied the photovoltaic performances of these samples by using them as photoanodes in dyesensitized solar cells (DSSCs). The highly branched TiO_2 nanorods based photoanode in DSSC showed power conversion efficiency of 3.07 % which was significantly higher than those of cactus TiO_2 flowers based (2.66 %) photoanode. The electrochemical impedance spectroscopy (EIS) analysis on the
- ¹⁵ interfacial charge transfer kinetics in these photoanodes in DSSCs showed higher recombination resistance (R_2) and longer electron lifetime in highly branched nanorods. The enhancement of the efficiency of highly branched TiO₂ nanorods photoanode based DSSC compared to that of cactus TiO₂ flowers is mainly attributed to the superior light scattering capability, fast electron transfer and longer electron lifetime with suppressed recombination.

20 1. Introduction

Dye sensitized solar cells (DSSCs) have attracted enormous attention during the past decades owing to their low cost and high energy conversion efficiency.¹⁻⁵ Usually, mesoporous TiO_2 nanoparticle films were widely used as photoanode in DSSCs to

- ²⁵ provide large internal surface area for maximizing the uptake of dye molecules.^{6,7} However, further improvement in DSSCs performance has been restricted by short electron diffusion length and random electron transfer pathways developed by extreme trapping and de-trapping events occurred within huge defects,
- ³⁰ surface states and grain boundaries of TiO₂ nanoparticles.⁸⁻¹⁰ One dimensional (1D) TiO₂ nanostructures such as nanowires, nanorods and nanotubes have been widely accepted as better charge transport materials in the photoanodes of DSSCs.¹¹⁻¹³ These 1D nanostructures provide direct electron transfer
- $_{35}$ pathways and significantly increase electron diffusion length up to 100 μ m for DSSCs. However, these 1D nanostructures normally possess a low internal surface area, results in poor dye loading and thus low light-harvesting efficiency.¹⁴⁻¹⁶ To address this issue effectively, a synthesis of 1D nanostructure with
- $_{40}$ extended length or hierarchically branched $\rm TiO_2$ nanorod/nanowire structure to increase the internal surface area is required for more dye loading. 17,18 Usually, the $\rm TiO_2$ nanostructures form in three main crystal phases: anatase, rutile and brookite. The synthesis of multidimensional hierarchical
- ⁴⁵ TiO₂ nanostructures in any one of these crystal phases is considered as difficult task, but it is an essential choice for increasing the surface area of the nanostructures. Further, the

direct growth of anatase TiO₂ nanostructures on the FTO glass is also a challenging task due to the large lattice mismatch of 19% ⁵⁰ between FTO and anatase TiO₂.¹⁹ Moreover, the rutile TiO₂ nanostructures with appropriate size is considered as superior scattering material for DSSC, as it is transparent to visible light and possesses a high reflective index value (n = 2.7).²⁰

Much recently many research attempts have been made to 55 address these issues by synthesizing the multidimensional hierarchical TiO₂ architectures from 1D nanostructures.²¹ Such as, 3D hierarchical TiO₂ nanowire arrays have been prepared for the fabrication of branched nanowires.²² An oriented hierarchical single crystalline TiO₂ nanowire arrays, tri-functional spheres 60 consisting of nanorods and hierarchical nanowire trunks have been prepared by hydrothermal process.^{18,23} Single-crystal-like 3D TiO₂ branched nanowire arrays consisting of 1D branches epitaxially grown from the primary trunk with fast charge transport properties have been reported towards high-65 performance optoelectronics.²⁴ Cactus-like branched TiO₂ morphologies have been prepared by adjusting the potassium titanium oxide oxalate reactant concentrations, to yield morphologically-controllable branched TiO₂ arrays geometry.²⁵ Double-sided brush-shaped TiO2 nanostructure assemblies 70 consisting of highly ordered TiO₂ nanowires vertically aligned around an annealed TiO₂ nanoparticle layer have been prepared to fabricate the DSSC with power conversion efficiency of 5.61%.²⁶ Besides, surfactant free tuning of the nanomorphology of rutile TiO₂ nanostructures by a controlled single step hydrothermal 75 process at various system temperatures and their applications in

DSSCs producing power conversion efficiency up to 7.16% are familiar to the literature.²⁷ On the whole, the assemblies of 3D hierarchical architectures from 1D nanostructures has attracted broad attention because of their remarkable microstructure, ⁵ hierarchical internal nanostructure, and anisotropic interfaces

which are expected to greatly enhance the performance of DSSCs.²⁸

In this paper, we report the synthesis of micrometer-sized, hierarchical rutile TiO_2 flowers categorized as cactus-like flowers

- ¹⁰ and highly branched nanorod arrays in higher hydrothermal reaction temperatures 180 °C and 210 °C, respectively and the studies on their morphological changes under different cooling conditions. We also studied the photovoltaic performances of these hierarchical rutile TiO₂ flowers by using them as
- ¹⁵ photoanodes in DSSCs and compared them with the benchmark anatase TiO₂ nanoparticles (TNP) based DSSC photoanode.

2. Experimental

2.1. Chemicals and materials

- Titanium(IV) isopropoxide (97%), hydrochloric acid (HCl, 35%), ²⁰ acetonitrile, methanol and pyridine were procured from Sigma Aldrich. Fluorine doped tin oxide (FTO) glass slides (12–14 Ω /sq, thickness 2.2 mm) were procured from MTI Corporation USA. The N719 dye (cis-diisothiocyanato-bis(2,2'-bipyridyl-4,4'dicarboxylato) ruthenium (II) bis(tetrabutylammonium) and the
- ²⁵ adhesive film (Surlyn, Meltronix 1170-25PF) were procured from Solaronix, Switzerland. Lithium iodide (LiI) and lithium perchlorate (LiClO₄) were purchased from Sigma Aldrich. Iodine (I₂) was procured from HIMEDIA, India. The benchmark anatase TiO₂ nanoparticles paste was prepared by following a procedure ³⁰ from our previously published work.²⁹

2.2. Synthesis of hierarchical TiO₂ flowers

The TiO_2 flowers were directly synthesized via hydrothermal route on conductive fluorine doped tin oxide (FTO) substrates to use them as photoanodes in DSSCs. At the beginning of the

- ³⁵ hydrothermal process, an acidified titanium precursor solution was prepared by mixing an aqueous titanium(IV) isopropoxide (97%, 1 ml in 14 ml de-ionized water) solution with 15 ml of conc. hydrochloric acid (35%) in 1:1 v/v ratio under constant stirring up to 20 minutes. Then, a pre-cleaned FTO substrate was
- ⁴⁰ placed at the base in horizontal position in a 125 ml PTFE lined autoclave (Parr Instruments, 4748) and submerged with the acidified titanium precursor solution (pH = 2.24). The autoclave was heated in different oven temperatures such as 150, 180 and 210 °C for 2 hrs, to determine the effect of temperature on the
- ⁴⁵ growth of TiO₂ flowers. Moreover, the autoclave was subjected to different cooling conditions to achieve better control in the growth of TiO₂ flowers. Such as, the autoclave was cooled down to room temperature naturally up to 90 min or immersed in a stream of cold water to quench the temperature abruptly, to result
- ⁵⁰ in the formation of various TiO₂ flowers samples. The sample T1 was prepared at the fast cooling condition, by abruptly quenching the autoclave reaction temperature from 180 °C to room temperature in less than a few minutes. The samples T2 and T3 were prepared by naturally cooling down the autoclave from 180
- ⁵⁵ °C for 45 min and 90 min, respectively. Finally the nanostructures deposited FTO substrate in the autoclave was removed, washed

several times with de-ionized water, ethanol. The SEM images of the samples were acquired in a FEI Quanta 200 high resolution scanning electron microscope. TEM images and SAED were ⁶⁰ recorded using a JEOL JEM 2100 high resolution transmission electron microscope. The XRD patterns were recorded using a PANalytical's X'Pert PRO X-ray diffractometer (Cu-Kα radiation) at 0.02/sec as the step interval.

2.3. DSSC fabrication from TiO₂ flowers photoanode

65 Each TiO₂ flowers samples prepared in different temperature, cooling condition by the above mentioned procedure was sintered at 450 °C for 15 minutes, then cooled to 80 °C and soaked into a separate vial containing 10 mL of N719 dye [cis-di isothiocyanato-bis (2,2- bipyridyl-4,4-dicaboxylato) ruthenium 70 (II)bis(tetrabutylammonium)] (>0.1 mM) in acetonitrile/methanol solvent mixture for 18 h. Subsequently the resulting dye coated TiO₂ flowers FTO was washed with acetonitrile, dried in air and used as a photoanode. The redox electrolyte was made with LiI/I2 (0.5:0.05M) in acetonitrile. A Surlyn polymer mask was used to 75 contain the redox electrolyte and separate the electrodes. The photovoltaic performance of TiO2 flowers DSSCs were carried out by measuring the current-voltage characteristic curves under a simulated air mass 1.5 G solar illumination at 100mWcm⁻² in ambient conditions. The fill factor (FF) and the power conversion so efficiency (η) were calculated according to the equations (1) and (2).

$$FF = \frac{J_{\max} \times V_{\max}}{J_{SC} \times V_{OC}}$$
(1)

$$\eta(\%) = \frac{\left(J_{SC} \times V_{OC} \times FF\right)}{P_{in}} \times 100$$
 (2)

Where, J_{sc} is the short circuit current density (mA/cm²), V_{oc} is the so open circuit voltage (V), P_{in} is the incident light power and J_{max} and V_{max} are the current density and voltage at the point of maximum power output in the I-V curves.

3. Results and discussion

3.1. Morphology of synthesized TiO₂ flowers

- 90 At 150 °C the thin film was formed as a translucent thin layer, and at 180 °C and 210 °C the thin films were formed as thick, white layers on substrates. In our experiments, the samples obtained at 150 °C did not produce any observable SEM image. But the SEM images of the thin film samples made at 180 °C and 95 210 °C revealed the growth of nanostructures similar to cactuslike flowers and highly branched nanorods arrays respectively, as shown in Fig. 1a to 1c. The cactus-like flowers were showed the width of a few hundred nanometers and length up to 3 microns. Unlike in other reports^{25,30} the cactus-like structures' tapered side 100 branches at different heights of the long nanorods trunk was observed besides the multi-level branching of nanorod clusters. In addition, the thin films obtained at 210 °C showed a well grown flowers enveloped by numerous nanorod branches appearing as highly branched nanorods array as shown in Fig. 1b and 1c. In all 105 the TiO₂ flowers, only Ti and O elements were detected in EDS
- spectrum confirmed their composition and purity [Supporting Information].



Fig. 1 (a) SEM image of cactus-like TiO₂ flowers array grown at 180 °C, and (b) and (c) SEM images of individual and array of highly branched ⁵ TiO₂ nanorods structures grown at 210 °C, respectively (d) Natural cactus image similar to the cactus-like TiO₂ flowers.

3.2. Structural and optical properties of TiO_2 flowers

Fig. 2a and 2b depict the XRD patterns of the TiO₂ flowers array produced on the substrates in different autoclave temperatures ¹⁰ and cooling conditions. The XRD confirms the rutile phase (JCPDS card No. 21-1276 with (110), (101), (111), (211), (002)

and (301) planes) of the TiO₂ flowers. Besides, the as synthesized TiO_2 flowers XRD data disclose the (110) plane peak intensity is prominent with small (002) peak. The relative intensity ratio 15 between planes (110) and (101) of the nanostructures grown at

180 °C and 210 °C is 2.00 and 0.85, respectively. This shows the increase in temperature significantly affected the growth of TiO_2 flowers. The higher relative intensity ratio of (110) plane indicates the preferential growth of nanorods in flowers in [001]

²⁰ direction. Also the intense (101) diffraction peak for TiO₂ flowers branches suggests more branching of nanorods in horizontal direction to the substrate surface. Fig. 2b shows the XRD patterns of the well grown TiO₂ flowers array produced on the substrates in different cooling conditions, and then sintered at 450 °C. These ²⁵ XRD patterns confirm the increase in crystallinity of rutile phase TiO₂ flowers by showing sharp XRD peaks from their sintered



thin films on substrates.

Fig. 2 (a) XRD patterns of thin films of TiO_2 flowers made at different temperatures; (b) XRD patterns of sintered films of TiO_2 flowers made at different ³⁰ temperatures and cooling conditions.



Fig. 3 (a), (b) HR-TEM images of TiO₂ flowers from the supernatant of dispersion; (c) SAED pattern of TiO₂ flowers grown at 180 °C.

Fig. 3 represents the HRTEM images recorded from the dispersion of TiO₂ flowers array obtained at 180 °C. HRTEM ³⁵ images revealed the formation of large aggregates/clusters of rutile TiO₂ nanorods in flower assemblies in lower magnification [supporting information], whereas in higher magnification it

showed the clusters of nanorods and branched nanorods structures formed predominantly in the (110) and (101) planes as ⁴⁰ shown in Fig. 3a and b. Further, the SAED analysis revealed the inter-planar distance between adjacent planes was 0.26 nm for the nanorod branches. The structural assignment of diffraction planes

(110) (101) (111) and (002) from the respective d-spacing values (0.346, 0.263, 0.221, and 0.140) obtained in SAED analysis is in good agreement with XRD data of the rutile phase TiO_2 flowers.

- Fig. 4a shows the Raman spectra of TiO_2 flowers array s developed at different temperatures confirmed their rutile phases as evidenced by the XRD and TEM analyses. In Raman spectra two prominent peaks centered at 444 and 607 cm⁻¹ are predicted as the E_g and A_{1g} modes of rutile TiO_2 flowers, respectively. The slight red-shift in Raman peaks of TiO_2 flowers (FWHM = 46
- 10 and 42 cm $^{-1}$ for the E_g and A_{1g} mode, respectively) compared to the TiO₂ bulk materials, could be due to the phonon confinement in nanostructures. 30 In addition to this, a second order E_g Raman peak appearing at $\sim 241~{\rm cm}^{-1}$ in both samples is due to the multiple phonon scattering, a characteristic of rutile phase TiO₂.
- ¹⁵ The non-linear behavior of the E_g peak intensity in the samples made at 180 °C and 210 °C indicates the pronounced light scattering differences, due to the changes in the morphological properties of the samples. Also, the narrowing Raman peaks with high intensity appeared in TiO₂ flowers made at 180 °C and 210
- ²⁰ °C revealed the formation of better crystalline flowers in high temperatures.



Fig. 4 (a) Raman spectra of TiO₂ flowers prepared at 180 and 210 °C; (b)
 ²⁵ UV-visible absorption spectra of different TiO₂ flowers and anatase TiO₂ nanoparticles (TNP).

3.3. Influence of hydrothermal growth temperature and cooling conditions on the TiO_2 flowers morphologies

The rapid hydrolysis of titanium(IV) isopropoxide led to the

- ³⁰ formation of titanium(IV) complex ions and then the dehydration of titanium(IV) complex ions developed different TiO_2 nanostructures in different temperatures and cooling conditions. However, the nature of formation of TiO_2 nanostructures from titanium(IV) complex ions is critically dependent on the acidity and ligand in the collutions in addition to the standard
- ³⁵ and ligand in the solutions in addition to the external parameters. The acidity of solution by the presence of H⁺ ions from hydrochloric acid significantly influences the growth of nanostructures and the morphology is mainly determined by incorporation mechanism of the growing crystals in different
 ⁴⁰ crystal faces. For rutile TiO₂ nanostructures, growth rate in the [001] direction is maximum resultant for stable c-elongated
- anisotropic crystals growth exhibiting (110) faces.³¹ Furthermore, the hydrophobic propoxide groups are considered one key factor that control the rapid reaction of titanium(IV) isopropoxide with ⁴⁵ water. Hence the different morphology formation is mainly dependent on the rate of hydrolysis at different reaction temperature and cooling condition.

During the hydrothermal reaction the nucleation of many TiO_2 nanorods at a central long nanorod created small dendritic type

- ⁵⁰ TiO₂ nanorods on substrates. Also, we believe that the additional nanorods are started growing at certain planes with incorporation of defects at the interface of nanorods trunk during the reaction. Subsequently longer duration of hydrothermal process increased the TiO₂ nanorods formation and also increased their aggregation
 ⁵⁵ into clusters. Upon abrupt quenching to room temperature, the TiO₂ nanorods developed tapered structures from a common nucleation site as observed in the SEM image of sample T1 (Fig. 6). However, the further continuation of hydrothermal process with slow cooling, the growth of TiO₂ nanorods became more
 ⁶⁰ and more abundant, and new, short nanorod branches started to grow on the surface of the TiO₂ nanorods clusters' defect sites at different heights appearing as cactus-like flowers, which was confirmed by monitoring the growth process closely and
- collecting, analyzing several samples as T2 (at 45 min) and T3 (at 65 90 min) at two different stages. In a similar fashion, highly branched nanorods array was produced by increasing the reaction temperature to 210 °C and this increase in temperature accelerated the overall growth of TiO2 crystalline nanorods into highly branched nanorods morphology. Hence, the well defined 70 highly branched nanorods array consisting of long trunk and short TiO₂ nanorod branches were formed in the slow natural cooling condition maintained up to 90 minutes, after the 2 h hydrothermal reaction at 210 °C. These morphological changes were further confirmed by the SEM images (shown in Fig. 7) of samples 75 obtained after 2 h hydrothermal reaction at 210 °C with subsequent different cooling conditions such as S1 (quenched), S2 (at 45 min) and S3 (at 90 min). Moreover the morphological analysis of all these samples indicated the formation of highly branched structures was favourable only under slow cooling 80 conditions.

The UV-visible absorption spectra of the thin films of well grown TiO₂ flowers are shown in the Fig. 4b. The highly branched nanorods array film showed better diffuse reflectance than the cactus array film which indicates the highly branched ⁸⁵ nanorods array favours the light scattering effect more in their thin film. However the transparent layer obtained at 150 °C did not show any diffuse reflectance spectrum. This indicates the lack

Table1 EIS parameter of different flowers photoanode based DSSCs.							
Sample	$R_{S} (\Omega/cm^{2})$	$R_2(\Omega/cm^2)$	$R_{sh}(\Omega/cm^2)$	$_{h}(\Omega/cm^{2})$ Electron lifetime			
				(ms)			
180°C	33.3 4	48.67	700	6.47			
210°C	35.75	89.78	637	11.70			
TNP	30.52	101.02	1105	6.57			

of formation of sufficient TiO_2 layer to scatter the light when the thin film is developed at the temperature 150 °C or below. The same type of observations in the XRD and Raman studies has further supported the requirement of higher temperature for the ⁵ growth of highly crystalline TiO_2 flowers on substrates. And when the growth temperature is increased to 210 °C more branched nanostructures developed on substrates, substantially improved the light scattering of the entire film. The crystalline TiO_2 flowers obtained at the growth temperature 180 °C as three

- ¹⁰ different samples T1, T2 and T3 in different cooling rates showed marginal differences in their diffused reflectance values indicating the better light scattering ability for the TiO₂ nanostructures grown in slower cooling conditions [supporting information].
- ¹⁵ Furthermore, to attain better insight into the charge transfer dynamics within TiO_2 flowers DSSCs, electrochemical impedance spectroscopy (EIS) was performed. Fig. 5a shows the Nyquist plots of the DSSCs based on TiO_2 flowers prepared at 180, 210 °C and TiO_2 nanoparticles. An equivalent circuit was
- ²⁰ simulated to fit the Nyquist plots to estimate the resistance parameters and the corresponding parameters are listed in Table 1. In the Nyquist plots, the semicircles in the high-frequency region corresponded to the charge transfer resistance at the interface of counter electrode/redox electrolyte (R_2), and the
- $_{25}$ semicircles in the low-frequency region corresponded to the charge-transfer process occurring at the TiO_2/dye/electrolyte interface (R_3). 32 The semicircle belongs to the Nernstian diffusion process is usually observed in low frequencies (< 0.1 Hz). In

particular, there was a huge difference exhibited in the large 30 semicircles. As shown in the Fig. 5a and Table 1, the recombination resistance (R₂) of DSSCs increased significantly from 48.67 Ω/cm^2 to 89.78 Ω/cm^2 with the increase of growth temperature from 180 to 210 °C. This increase in resistance at the TiO₂-electrolyte interface suppressed the charge recombination 35 processes in the highly branched nanostructures which can facilitate the fast electron transport within the nanorods. This effect eased a smooth and efficient electron transfer in the highly branched nanorods morphology obtained at 210 °C. Moreover the recombination resistance of highly branched TiO₂ flowers 40 photoanodes was compared with the anatase TiO₂ nanoparticle (TNP) photoanode, which also indicated a superior electron transport with suppressed recombination in the highly branched nanorods. Fig. 5b shows the Nyquist plots of DSSCs constructed from the TiO₂ flowers photoanodes prepared in different cooling 45 conditions as T1, T2 and T3 samples, after 2 h hydrothermal treatment at 180 °C. The recombination resistance (R₂) of DSSCs increased significantly from 32.37 Ω/cm^2 to 48.67 Ω/cm^2 for a longer duration (90 min) cooled TiO₂ flowers photoanode. Also, T1, T2 and T3 samples Nyquist plots comparison showed a $_{50}$ significant increase in the recombination resistance (R₂) for

DSSCs bearing more branched nanorods in their photoanodes. The bode phase plots demonstrated the frequency peak for 180 °C TiO₂ flowers at 24.62Hz and frequency for 210°C TiO₂ flowers at 13.64 Hz [supporting information], indicating the shift ⁵⁵ of the peak from high frequency to low frequency revealed a more rapid electron transport process.³³ The mean electron lifetime (τ_e) was calculated from the following relation

$$\tau_{\rm e} = 1/(2\pi f_{\rm max})$$

Whereas the f_{max} was maximum of the intermediate frequency semi-circle, which showed the mean electron lifetimes of the 180 °C and 210 °C samples were 6.47 ms and 11.70 ms, respectively. These results suggest the long electron lifetime and slow 65 recombination in highly branched nanorods structures grown at 210 °C improved the charge-collection efficiency and the energy conversion efficiency of their DSSC.







Fig. 6 (T1), (T2) and (T3) are representative SEM images of the TiO₂ flowers obtained at different cooling conditions after heating up to 180 °C for 2 hrs.



Fig. 7 (S1), (S2) and (S3) are representative SEM images of the TiO₂ flowers obtained at different cooling conditions after heating up to 210 °C for 2 hrs.

5 3.4. Photovoltaic characteristics of rutile TiO₂ flowers photoanodes



Fig. 8 (a) Comparative J-V curves of TiO_2 flowers and TiO_2 10 nanoparticles; (b) J-V curves of TiO_2 flowers prepared in different cooling conditions.

Table 2 Photovoltaic properties of different TiO ₂ flowers based DSSCs.						
Photoanode	J _{SC} (mA/cm ²)	V _{oc} (V)	FF	η (%)		
210°C	10.04	0.68	0.45	3.07		
T1(180°C)	3.83	0.58	0.47	1.05		
T2(180°C)	5.72	0.61	0.50	1.76		
T3(180°C)	8.14	0.64	0.51	2.66		
TNP	13.96	0.74	0.59	6.09		

Fig. 8a and b show the compared photocurrent-voltage (J-V) characteristics of all the DSSCs of TiO₂ flowers under a 1.5 AM ¹⁵ (global) simulated solar illumination. The short-circuit current density (J_{SC}), the open-circuit voltage (V_{OC}), the fill factor (FF), and the overall light conversion efficiency (η) derived from the J-V curves for rutile TiO₂ flower arrays DSSCs are summarized in Table 2. From Fig. 8 and Table 2, it can be seen that the Jsc, Voc, ²⁰ and FF for the DSSC fabricated using the TiO₂ flowers photoanode of highly branched nanorods obtained at 210 °C (Jsc = 10.04 mA/cm², Voc = 0.68 V, FF = 45%) show noticeable improvement over the DSSC fabricated using the TiO₂ flowers photoanode of cactus-like nanostructures obtained at 180 °C (Jsc ²⁵ = 8.14 mA/cm², Voc = 0.64 V, FF = 51%). A higher value of short-circuit current density would result in the higher power

conversion efficiency of solar cell³⁴ and therefore the increase in short-circuit current density can improve the power conversion efficiency in highly branched nanorods DSSC though the fill factor value obtained is lower than other DSSCs. The

- ⁵ photocurrent density in DSSCs is dependent on the amount of photo-generated electrons, the electron injection efficiency from dyes to semiconductor, and the competitive recombination kinetics between the injected electrons and oxidized dye or triiodine ions in the electrolyte.³⁵ Generally, the electron injection
- 10 efficiency is dependent on the relative energy levels of dye and TiO₂ semiconductor, lifetime of photo-generated electrons within the dye, and the density of electron-accepting states in the semiconductor. 36 Hence, by assuming the electron injection efficiency between N719 dye and TiO₂ semiconductor is
- ¹⁵ consistent; the differences in the short circuit current density of rutile TiO₂ flowers could have resulted from the changes in competitive recombination kinetics between the injected electrons of various nanostructured photoanodes and oxidized dye or triiodine ions in the electrolyte.³⁷
- ²⁰ Moreover, the morphological differences in the TiO₂ flowers' nanostructures affected the internal surface area and light harvesting features in each of their photoanodes with different dye loading capabilities. The highly branched nanorods morphologies exhibited better dye loading capabilities due to the
- ²⁵ increased internal surface area which was confirmed by dye adsorption studies and surface roughness calculations [supporting information]. Also the better light scattering ability in the highly branched nanorods further supported the improvement in the photovoltaic characteristics of their DSSC photoanode. Despite
- $_{30}$ the existence of superior light scattering ability and the longer electron recombination lifetime in the highly branched nanorods, their DSSCs showed low fill factor, Voc and power conversion efficiency when comparing to the anatase TiO₂ nanoparticles based DSSC. The low efficiency was mainly due to the low fill
- ³⁵ factor which probably resulted from the back reaction between photoexcited electrons in TiO₂ flowers and tri-iodide ions in the filling electrolyte. The back reaction is obvious in the low value of the shunt resistance, $R_{sh} = (dV/dI)_{v=0}$, which is significantly lower for TiO₂ flowers compared to TiO₂ nanoparticles in the I–V
- ⁴⁰ curve recorded under illumination, as can be seen in Fig. 8a and Table 1.



 $_{45}$ Fig. 9 Schematic diagram of the DSSC with highly branched TiO₂ nanorods as the photoanode on FTO, showing the processes involved in current generation.

Furthermore, the samples T1, T2 and T3 also showed an increasing trend in the short-circuit current density though high ⁵⁰ reflectance and light scattering ability was also observed in the T1 sample. This trend could be the result of poor internal surface area affecting the dye loading capability of the photoanode of T1

sample. Besides, the lower recombination resistance observed in the T1 photoanode compared to the T3 photoanode could result to ⁵⁵ the poor electron lifetime and faster recombination. These results were closely matching to the similar type of observations previously encountered in the hierarchical assembly of ZnO nanowires.³⁸ Also these results confirmed the highly branched nanorods structures have the adequate morphological features for ⁶⁰ better photovoltaic performance among the synthesized TiO₂ flowers.

4. Conclusions

The rutile TiO₂ flowers categorized as cactus-like flowers and highly branched nanorods were successfully synthesized by one-65 step facile hydrothermal process without the presence of any surfactant or template. The TiO₂ flowers' size and morphology were controlled by the growth temperature and subsequent cooling conditions of the hydrothermal process. The Raman and UV-visible reflectance analyses confirmed these rutile phase 70 nanostructures possessing strong phonon confinement effect and light scattering ability in the TiO₂ flowers. These results suggest that the growth temperature affected the morphological properties of nanostructures of TiO2 flowers. TiO2 flowers grown in elevated temperature (at 210 °C) and slow cooling resulted to the 75 highly branched nanorods structures demonstrating superior light scattering ability in the thin film. The EIS and photovoltaic characteristics of the highly branched nanorods in dye sensitized solar cells (DSSCs) showed better performance among the synthesized TiO₂ flowers with a maximum power conversion 80 efficiency of 3.07 % due to its good crystallization, higher charge transfer resistance and fast charge transport, and superior light scattering ability. Moreover, the hierarchical TiO₂ flowers demonstrated better light scattering ability and longer electron lifetimes comparing to the anatase TiO2 nanoparticles but possess 85 poor surface area, dye loading capability and low shunt resistance in their photoanodes reduced the DSSCs performance. However, we introduce this simple method to control the morphological and physical properties of TiO₂ nanostructures which can help to produce new structured materials with superior light scattering 90 ability for the improved light-harvesting efficiency and performance in dye sensitized solar cells and other related applications.

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^a Centre of Excellence in Advanced Materials and Green Technologies, Department of Chemical Engineering and Materials Sciences, Amrita 100 Vishwa Vidyapeetham University, Coimbatore-641112, Tamil Nadu, INDIA. Fax: 91-422-2656274; Tel: 91-422-2685000; E-mail: rdkumares@gmail.com

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