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PAPER

Influence of amine additives on morphology and phase of antimony(III) oxide nanostructures and study of their optical properties

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Antimony trioxide nanostructures were synthesized by a hydrothermal reaction in presence of various amines. The effect of the reaction temperature, the reaction time and kind of amine were investigated on the formation and morphology of antimony trioxide nanostructures. The morphology, structure and properties of synthesized products were characterized using X-ray diffraction, scanning to electron microscopy, energy dispersive X-ray spectroscopy and fourier transform infrared spectroscopy. The various morphologies have

- been observed with changing amines. The broom-like morphology was obtained by adding tetramethylethylenediamine to aqueous solution of antimony trichloride. Depending on the reaction conditions, the nanosheets of antimony trioxide could be produced in the form of pure orthorhombic and also the micro-sized octahedra morphology had cubic phase. The formation of both, the orthorhombic and the cubic polymorphs, were conform by different spectroscopies. We could also obtain both pure cubic phase and orthorhombic phase
- ¹⁵ with changing temperature and using 1,2-diaminocyclohexane and ethylenediamine. Furthermore, the optical properties of synthesized antimony trioxide nanostructures were investigated by photoluminescence and diffuse reflectance spectroscopy.

Introduction

As a result of extensive applications of semiconductors, enormous efforts have been done on synthesis and ²⁰ characterization of these compounds. The properties of materials are related not only to their chemical compositions, but also to their size and morphology. Therefore controlling the shape and size of nanomaterials has been the subject of considerable interest in recent years. Nevertheless, finding a facile and straight away ²⁵ technique to synthesize a desirable morphology is a challengeable task for scientists.

One of the most interesting semiconductors is antimony trioxide (Sb_2O_3) that is used in optoelectronic devices such as LEDs, laser diodes and conductive materials.¹⁻⁵ Sb₂O₃ is also ³⁰ applied as flame retardant, a white pigment, adhesives, textile back coating and cumulative drug.⁶⁻⁹ Therefore these attractive applications of Sb₂O₃ were the main our tendency to do research on synthesis and considering the properties of Sb₂O₃ in nanoscale.

- ³⁵ Many methods have been developed to produce nanomaterials, such as sol-gel,¹⁰ gas condensation,¹¹ hydrothermal,¹²⁻¹⁵ vacuum evaporation method,¹⁶ electrochemical method¹⁷ and other things.¹⁸⁻²³ Among these methods, hydrothermal and solvothermal approaches have great advantages ⁴⁰ in synthesis of Sb₂O₃ crystals through low temperature and
- simple equipment. Thus these methods are more suitable and economic for large-scale productions.

There are some reports on the preparation of Sb_2O_3 with structural diversity such as fibrils and tubules microstructures,²⁴

⁴⁵ nanoparticles,²⁵ nanobelts²⁶ and others morphologies. Wang et al. applied cationic surfactant cetyltrimethylammonium bromide (CTAB) as reagent of self-assembly to provide hollow spindle-like and cobblestone-like microstructure.²⁷ Recently, Ge et al. have presented a method to assembly of nanowires and produced ⁵⁰ microspheres of Sb₂O₃ by adding polyvinylpyrrolidone (PVP).²⁸ Furthermore three dimensional (3D) structures can be considered as nanostructures if they involve the 0D, 1D or 2D nanostructures. The 3D nanostructures have attracted

considerable interest in the last few years.²⁹⁻³⁴ Since Sb₂O₃ is a useful optical material, besides the explanation of new types of synthesis procedures, the structural and morphological characterizations samples is necessary, we investigated the optical properties of this material by photoluminescence and DRS methods. Generally, the band gap of energy values of Sb₂O₃ reported almost forty years ago are: 3.3 and 4.0 eV for orthorhombic and cubic crystal form, respectively.^{35,36} It is noticeable that PL spectra of orthorhombic Sb₂O₃ nanowires and nanobelts, which have an optical band gap of 3.3 eV, show a single band peaked at 375 nm (3.3 eV), sc corresponding to the band edge, under excitation with 325 nm light.^{37,38} Similar PL spectra were found for orthorhombic hierarchical Sb₂O₃ structures.³⁹

In this study, Sb₂O₃ nanosheets were synthesized by a simple hydrothermal method which is controllable, facile and the ⁷⁰ most convenient. Finally the flower-like and the broom-like nanostructures were obtained by self-assembly process. In order to control the morphology of Sb₂O₃ nanostructures, organic additives such as ethylenediamine (EDA), 1,2-diaminocyclohexane (DACH) and tetramethylethylenediamine ⁷⁵ (TMEDA) were added into reaction solution.

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Experimental

Antimony trichloride (SbCl₃), ethylenediamine, 1,2diaminocyclohexane and tetramethylethylenediamine were purchased from Merck. Deionized water was used throughout the

- ⁵ experiments. As a general procedure, 0.2 g antimony trichloride was dissolved in 10 ml deionized water under constant stirring. In this time a white precipitation was observed. Then appreciate amount of TMEDA was added dropwise until pH value increased between 8 and 9 to remove formed HCl in solution. After stirring
- ¹⁰ for 15 minutes, the mixture was transferred into an autoclave (25 ml) and maintained at 80-160 °C for 8-48 h. After completing reaction, product was cooled at room temperature and the white solid residue was filtered and washed sufficiently with double distilled water and ethanol. Finally, the precipitate was dried in
- ¹⁵ air at 60 °C for 6 h. For investigation of effect of different bases, this reaction was repeated by using EDA and DACH instead of TMEDA. Furthermore, the reaction temperature and reaction time were studied. Table 1 shows all synthesized samples under different conditions.

20 Table I Experimental parameters for the synthes	sized samples
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Sample	Amine	Temperature/°C	Time/h
S1	TMEDA	120	8
S2	TMEDA	120	16
S 3	TMEDA	120	24
S4	TMEDA	120	48
S5	TMEDA	80	16
S6	TMEDA	160	16
S 7	DACH	120	16
S8	EDA	120	16

The prepared Sb₂O₃ nanopowders were characterized using an X-ray diffraction (XRD, Phillips X'Pert PRO) equipped with a Cu Kα source having a scanning range of 0–80 Bragg's angle. The morphology of the synthesized products was observed ²⁵ directly by a Philips XL-30ESEM scanning electron microscope (SEM) equipped with energy dispersive X-ray spectroscopy (EDS). Photoluminescence spectra were recorded on PL spectrophotometer Perkin Elmer LS55 using Xe light at 392 nm. Fourier transform infrared (FT-IR) spectra were recorded with a ³⁰ Magna 550 Nicolet instrument (using KBr pellets). Investigation of optical property was carried out by UV-1800 spectrophotometer.

Results and discussion

XRD patterns of the synthesized product had a good agreement ³⁵ with antimony trioxide. Fig. 1 shows the XRD pattern of the prepared Sb₂O₃ samples with TMEDA in 120 °C and different reaction times. Two phases can be observed in the samples, cubic phase Sb₂O₃ (JCPDS # 71-0365) and orthorhombic phase Sb₂O₃ (JCPDS # 71-0383). It is clearly that the cubic phase is almost the ⁴⁰ major phase but the orthorhombic phase is observed in all samples. There is the orthorhombic phase of Sb₂O₃ in S1, S2 and S3 for the reaction time of 8, 16 and 24 h (Fig. 1a-c). This phase is almost disappeared after 48 h. Therefore increasing the reaction time to 48 h is effective. This figure shows that the obtained ⁴⁵ Sb₂O₃ in presence of TMEDA has cubic phase.



Fig. 1 XRD patterns of Sb_2O_3 samples obtained at presence of TMEDA with different reaction times (a) S1, (b) S2, (c) S3, and (d) S4. *: orthorhombic phase

On the other hand, the reaction temperature was considered. ⁵⁰ It was observed that increasing temperature causes to increase the orthorhombic phase. However, the XRD pattern (Fig. 2) illustrates that the product is not pure in 160 °C and is included cubic and orthorhombic phases.

So the pure cubic phase can be obtained with increasing ⁵⁵ the reaction time to 48 h in 120 °C (Fig. 1d). Meanwhile, we found that amines play an important role in the preparation process of Sb₂O₃ and therefore we used various amines in synthesis process. The interesting note is that the pure orthorhombic phase for Sb₂O₃ (JCPDS # 71-0383) was obtained ₆₀ by replacing TMEDA with EDA or DACH. The typical X-ray diffraction (XRD) pattern of the synthesized samples (S7 and S8) was displayed in Fig. 3.



Fig. 2 XRD patterns of Sb_2O_3 samples obtained at presence of TMEDA with different reaction temperatures (a) S5, (b) S2 and (c) S6



Fig. 3 XRD patterns of Sb_2O_3 samples prepared with different amines (a) DACH (S7) and (b)EDA (S8)

Therefore the pure cubic phase of Sb_2O_3 was obtained by increasing the reaction time and the pure orthorhombic phase of Sb_2O_3 was prepared by changing diamines. The reaction

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temperature and the type of amine play key roles in the formation process and in result on the morphology of the products.

For further characterization we used SEM to observe the 10 morphology of synthesized Sb₂O₃. Fig. 4 presents the SEM photographs of the prepared Sb₂O₃ with TMEDA in 120 °C at different reaction times. S2 includes nanosheet parts and has the broom-like nanostructure morphology (Fig. 4c, 4d). These 15 structures were seen in the form of broom-like nanostructures. On the other hand, when the reaction time was more than 16 h (S3 and S4) the amount of nanosheets decreased and the prepared products changed to micro-sized Sb₂O₃ octahedra. As shown in Fig. 4e and 4f, the micro-sized Sb₂O₃ octahedra was produced in 20 120 °C at 24 h completely, while for S1 was observed that the nanosheets were formed incompletely (Fig. 4a and 4b). Also studying the reaction temperature indicated that higher or lower temperature than 120 °C (S5 and S6) were not suitable for the expected morphology. Therefore the optimized condition for 25 preparation of the nanostructures is similar to synthesis condition of S2. Then in similar conditions other amines used for synthesis of the nanostructures. Fig. 5 displays the SEM images of the prepared Sb₂O₃ with DACH (S7) and EDA (S8) in optimized condition. It can be observed that the flower-like nanostructures 30 were obtained in presence of EDA and DACH while the broomlike nanostructure with TMEDA was produced from selfassembly nanosheets (Fig. 5).



Fig. 4 SEM images of Sb_2O_3 products obtained with TMEDA at the ³⁵ different reaction times (a,b) 8 h (S1), (c,d) 16 h (S2), and (e,f) 24 h (S3)

The orthorhombic phase is consisting of pairs -Sb-O-Sb-O- chains⁴⁰. We suggest that DACH and EDA can attach to Sb

cations because these amines have less steric effect than TMEDA so this attachment makes to form orthorhombic phase that build in chain structure. In fact the cubic phase forms from bicyclic cages⁴¹ that growth in three dimensions. This phase produces in ⁵ presence of TMEDA which cannot attach to Sb ions, and OH⁻ can link in 3 dimensions therefore Sb₂O₃ cages produce.

The graphs of EDS analysis for all samples showed only two peaks related to Sb and O (Fig. 6). It was detected no peaks related to other elements or impurities. We obtained energy ¹⁰ dispersive X-ray spectrum for all the samples of Sb₂O₃. But all the spectra were similar to Fig. 6.



Fig. 5 SEM images of obtained Sb₂O₃ with different amines (a,b) DACH (S7) and (c,d) EDA (S8)

¹⁵ Consequently, antimony trichloride was completely hydrolyzed and was produced Sb_2O_3 . Therefore the chemical reactions for the formation of Sb_2O_3 can be expressed as the following:

$$2SbCl_3 + 3H_2O \longrightarrow Sb_2O_3 + 6HCl$$

- Fig. 7 shows the PL spectra for Sb₂O₃ excited by 390 nm light beam. Photoluminescence was used for studying the optical properties of the synthesized Sb₂O₃. In particular, there are few reports on luminescence properties, due to its low emission efficiency. The PL spectra of the synthesized Sb₂O₃ were ²⁵ measured at room temperature with an excited wavelength of 390 nm. For comparison, the PL spectra of the as-prepared Sb₂O₃ on flower-like (S7) and also the broom-like (S2) morphologies have been presented in Fig. 7. These samples show an intense peak with the maximum wavelength at 540 nm (S3) and 388 nm (S7). ³⁰ Photoluminescence properties of these samples attribute to specific properties of the samples attribute to specific properties.
- oxygen vacancy related to defect emission. From these results, it can be pointed out that the morphology of Sb_2O_3 does not have significant effect for the PL properties and amount of band gap is equal to 3.3 eV for bulk Sb_2O_3 but the band gap of Sb_2O_3 prostructures was reported in other processing inclusion $3^{7.39}$. This
- ³⁵ nanostructures was reported in other papers similarly.³⁷⁻³⁹ This agrees with our observations of the DRS band in samples.



Fig. 6 EDX spectrum of Sb₂O₃ obtained with EDA (S8)





 $_{50}$ Fig. 7 Photoluminescence spectra of the synthesized Sb_2O_3 at λ_{ex} = 390 nm S3 and S7

For investigation of optical properties, diffuse reflectance spectroscopy (DRS) was used for S3, S7 and S8. The energy band gap was estimated by assuming a direct transition between ⁵⁵ valence and conduction band of Sb₂O₃ nanostructures. In order to determine the direct optical band gap was used the plotting the dependence of $(\alpha hv)^2$ versus *hv*, as shows in Fig. 8.The value of optical band gap can be determined by extrapolating the linear portion of this plot to $(\alpha hv)^2 = 0$. It was found that the optical band gap for orthorhombic phase samples S7 and S8 is 3.3 eV but for S3 with cubic phase, band gap was calculated 3.92 eV, the obtained values of optical band gap are in good agreement with s those values reported previously for Sb₂O₃. In comparison with

PL, the calculated band gap from PL spectrum is rather less than DRS.



Fig. 8 Plots (α h ν)² vs. h $\nu\,$ for Sb_2O_3 nanostructures by DRS: 10 (a) S3, (b) S7 and (c) S8

Comparison of the FT-IR spectra for both pure phases of Sb_2O_3 (S3 and S7) were shown in the Fig. 9. In this figure, it observes an absorption band at 3400 cm⁻¹ related to the stretching ¹⁵ vibration of (O–H) for the adsorbed water on the surface of Sb_2O_3 . The observed peak at 1630 cm⁻¹ is due to bending vibration of H₂O. According to literatures, the region of 750 cm⁻¹ to 300 cm⁻¹ can be related to the stretching vibrations of Sb–O. The intense band at 735 cm⁻¹ assigned to symmetric ²⁰ combinations of stretching vibrations (Sb–O) in the cubic phase which reveals at 690 cm⁻¹ in the orthorhombic. A doublet contain

both of frequencies is observed in the mixed sample. In the IR spectrum of the orthorhombic antimony trioxide, a doublet band is already seen at 550-400 cm⁻¹. This doublet is assigned to ²⁵ symmetric and asymmetric combinations of stretching vibration of Sb–O–Sb and oxide bridge functional group (O–Sb–O) in Sb₂O₃. Intensities of these peaks decrease remarkably in the cubic phase which they are related to asymmetric combinations of stretching in the Sb–O–Sb. Another peak at 457 cm⁻¹ is also ³⁰ related to symmetric and asymmetric combinations of stretching of Sb–O–Sb bonds that occurring in the chain plane of orthorhombic phase. This peak disappears in the cubic sample (S3). The bands under 460-360 cm⁻¹ correspond to vibrations caused by the deformation of Sb–O–Sb bonds.



Fig. 9 FT-IR spectra of Sb_2O_3 in (a) the cubic phase (S3) and (b) the orthorhombic phase (S7)

Conclusions

⁴⁰ In summary, a simple, inexpensive and single-step method has been developed for the synthesis of antimony trioxide (Sb₂O₃). In this work, the crystallinity and morphology of Sb₂O₃ have been controlled. The reaction temperature has a strong effect on the structure and morphology of the obtained Sb₂O₃ nanostructures. ⁴⁵ On the other hand, type of amine influences the purity and the phase of the prepared Sb₂O₃. Depending on the reaction conditions, Sb₂O₃ nanosheets could be produced in the form of pure orthorhombic and micro-sized octahedra in cubic polymorphs. The formation of both, the orthorhombic and the cubic polymorphs, were conform by SEM, XRD, FT-IR, PL and 5 DRS spectroscopies.

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