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8 **Anthracene functionalized thermosensitive and UV-**
9 **crosslinkable polymeric micelles**

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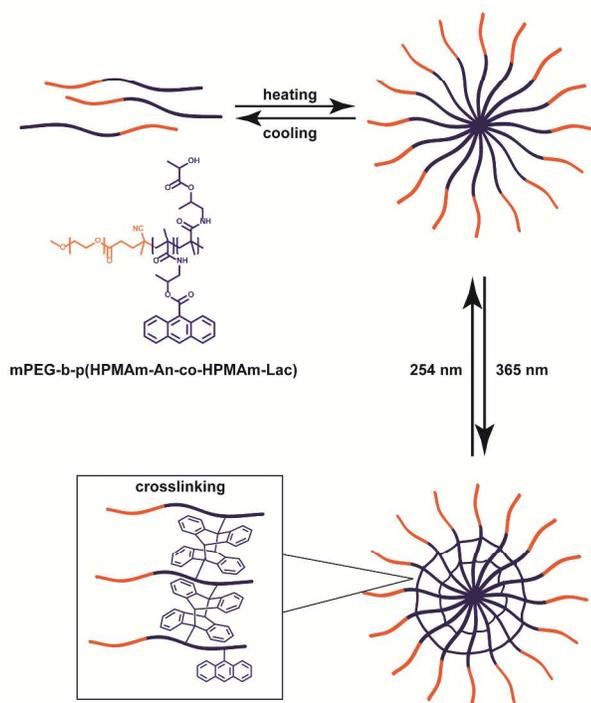
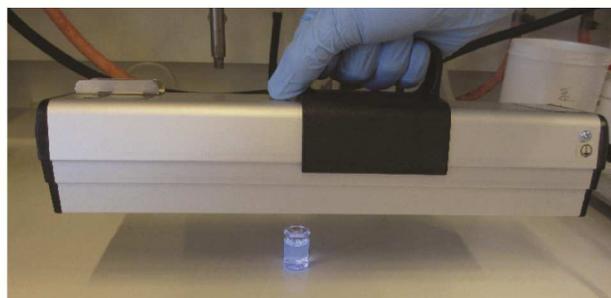
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11 An anthracene-functionalized thermosensitive block copolymer was synthesized, which formed micelles
12 by heating its aqueous solution above the lower critical solution temperature (LCST). The micelles were
13 subsequently crosslinked by UV illumination at 365 nm with a normal handheld UV lamp. The micelles
14 showed a small size (30 nm) and high loading capacity (16.0±0.1%) for paclitaxel and released paclitaxel
15 for more than ten days.16 **Introduction**17 Amphiphilic block copolymers form polymeric micelles in aqueous
18 solutions above the critical micelle concentration (CMC).¹ Polymeric
19 micelles, composed of a hydrophilic corona and a hydrophobic core,
20 have been extensively studied for drug delivery purposes.²⁻⁷ Block
21 copolymers based on a permanently hydrophilic PEG block and
22 thermosensitive block self-assemble in aqueous solution into
23 micelles by simply increasing the temperature above the lower
24 critical solution temperature (LCST) of the thermosensitive block.
25 Thermosensitive polymeric micelles are attractive systems as their
26 facile preparation is an obvious advantage since the use of organic
27 solvents is avoided for their preparation. On the other hand,
28 polymeric micelles are dynamic systems that are prone to
29 dissociation due to the shift of the equilibrium between micelles and
30 unimers, in case of massive dilution of the system or removal of the
31 unimers.^{9, 10} The instability of micelles hampers their application as
32 targeted delivery systems when aiming for passive or active
33 targeting strategies.34 To stabilize polymeric micelles, various chemical/physical
35 crosslinking methods have been exploited and indeed shown to
36 increase the stability of the micelles.¹¹⁻¹³ Among different
37 crosslinking methods, photo-crosslinking is a facile method with
38 advantages including mild reaction conditions, minimum side-
39 product formation and fast curing times.¹⁴⁻¹⁷ The [4+4] cycloaddition
40 of anthracene (An) groups has been applied for fabrication and
41 crosslinking of polymer films and self-assemblies,^{14, 18-20} without the
42 aid of photo-initiators which could be potentially toxic.¹⁴ Inspired by
43 that work, in the present study, An was introduced into a
44 thermosensitive micelle-forming block copolymer and the [4+4]
45 cycloaddition of An was shown to be a facile method for the
46 crosslinking of the micelles. Apart from the function of crosslinking,
47 we anticipated that the aromatic An pendant groups attached to the
48 polymer chains would provide strong interaction with (and high
49 loading of) aromatic drugs.50 Thus, in this article, we report the synthesis of a new anthracene
51 functionalized HPMAm monomer (HPMAm-An) and a
52 thermosensitive block copolymer by copolymerizing HPMAm-An
53 with the monolactate ester of (2-hydroxypropyl) methacrylamide
54 (HPMAm-Lac) initiated by a PEG-modified azo initiator. Polymeric
55 micelles were prepared by simply heating the aqueous polymer
56 solution to above its LCST, and subsequently crosslinked by
57 illumination at 365 nm. The crosslinking efficiency was studied
58 using UV spectroscopy and HPLC analysis. The stability of the
59 micelles was studied by lowering the temperature below the LCST
60 of the polymer. Furthermore, paclitaxel (PTX) was encapsulated in
61 the polymeric micelles and the compatibility of PTX with the
62 crosslinking was assessed. Finally, the impact of UV crosslinking of
63 the polymeric micelles on the PTX retention in the micelles was
64 studied.

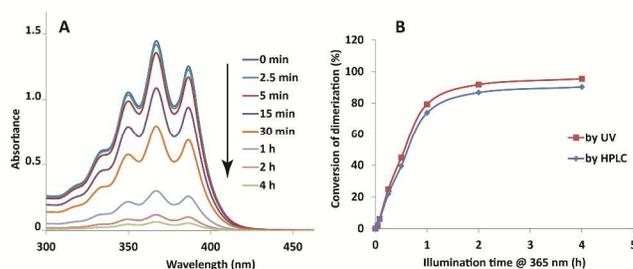


65
66
67 **Fig. 1** Crosslinking of polymeric micelles under a normal handheld
68 low power UV lamp for laboratory use (upper) and schematic
69 illustration of the formation and UV crosslinking (365 nm)
70 mPEG-b-p(HPMAm-An-co-HPMAm-Lac) based micelles (lower)

71 Results and discussion

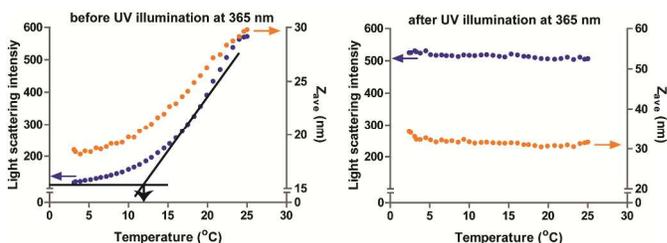
72 A new photo-reactive monomer HPMAM-An was synthesized
73 (characterizations given in ESI, section 1) and copolymerized
74 HPMAM-Lac (molar ratio of 15/85) by an established method
75 using PEG-modified 4,4'-azobis(4-cyanopentanoic acid) (ABC)
76 as a macroinitiator.^{3, 21} The polymer was obtained in a yield of
77 and the mol % of HPMAM-An in the obtained copolymer was
78 (¹H NMR analysis (see SEI, section 2)), which is close to that
79 feed (15%). The number average molecular weight (M_n) of
80 polymer was 13 kDa by ¹H NMR, which is close to that measured by
81 GPC (14 kDa, PDI=1.7). This polymer had a LCST of 12 °C (Fig.
82 3). With other polymer compositions, e.g. 5 mol % of HPMAM-An,
83 the polymer had a too high LCST (29 °C) that is not convenient to
84 work with, and the polymer with 20 mol % of HPMAM-An was not
85 thermosensitive and not soluble in water at 0 °C. Therefore, for
86 further studies the polymer with 13 mol % of HPMAM-An was
87 selected.

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9 } To prepare micelles, the polymer solution at 0 °C was rapidly heated
10 } by placing the samples in a water bath at 50 °C with vigorous
11 } shaking for one minute.⁶ Dynamic light scattering (DLS)
12 } measurements showed that the micelles had a small hydrodynamic
13 } diameter of 30 nm with a low polydispersity index (PDI) of 0.10
14 } (Experimental section 5), which are potentially beneficial for *in vivo*
15 } application of polymeric micelles for tumor-targeted drug delivery.²²
16 } The mPEG-*b*-p(HPMAm-An-co-HPMAm-Lac) micelles were
17 } illuminated by a normal handheld low power UV lamp for laboratory
18 } use (ENF-280C/FE, 8 W) at 365 nm (\pm 7 nm), which is the specific
19 } wavelength for the anthracene groups (Experimental section 8).^{18, 19}
20 } The UV spectra of the micelles were recorded after different
21 } illumination times. A substantial decrease of the UV absorption of
22 } anthracene between 300 and 430 nm was clearly observed (Fig. 2
23 } A), which indicates that [4+4] cycloaddition of the anthracene
24 } groups and thus crosslinking of the micelles had occurred.
25 } According to equation 1 (Experimental section 9) the conversion
26 } was around 80% during the first hour, and the final conversion of
27 } ~90% was achieved in 2 hours (Fig. 2 B). To confirm An [4+4]
28 } cycloaddition, the micelles illuminated for different times were
29 } hydrolysed (3 M NaOH at 60 °C for 48 hours), which resulted in
30 } release of non-reacted An groups. The concentration of An in the
31 } different samples was quantified by HPLC analysis and the
32 } conversion of the [4+4] cycloaddition was calculated according to
33 } equation 2 (Experimental section 9). Fig. 2 B shows similar kinetics
34 } and conversion as observed by the UV method. The size of the
35 } crosslinked micelles after two hours UV illumination was 32 nm
36 } with a low PDI of 0.05. The constant size of the micelles after
37 } crosslinking means that inter-micellar crosslinking hardly occurred.



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121 **Fig. 2 A:** UV spectra of the micelles after UV illumination at 365 nm
122 for different times; **B:** Conversion of [4+4] cycloaddition of An
123 groups in the micelles under UV illumination at 365 nm by the UV
124 and HPLC method, respectively.

125 The thermal stability of the crosslinked and non-crosslinked micelles
126 was studied by DLS. The non-crosslinked micelles showed a
127 continuous decrease of both the size and light scattering intensity
128 (LSI) from 25 to 2 °C (Fig. 3, left), indicating gradual dissociation
129 of the micelles due to hydration of the thermosensitive block. On the
130 contrary, the LSI and size of the crosslinked micelles were constant
131 while cooling, demonstrating that indeed intermolecular covalent
132 bonds were formed between the blocks present in the core of the
133 micelles due to [4+4] cycloaddition of the An groups.

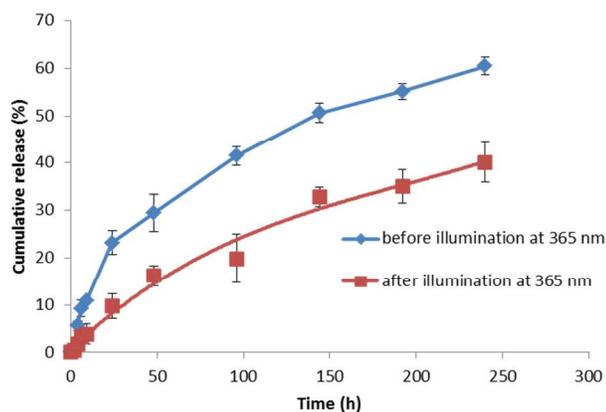


135 **Fig. 3** Size (Z_{ave}) and light scattering intensity of the micelles before
 136 and after UV illumination for two hours at 365 nm, upon cooling
 137 from 25 to 2 °C.

138 Polymeric micelles are used as carrier systems for hydrophobic
 139 drugs. mPEG-*b*-p(HPMAm-An-co-HPMAm-Lac) based micelles
 140 were loaded with paclitaxel (PTX), a hydrophobic chemotherapeutic
 141 drug, to evaluate the loading capacity (LC) and release. Due to the
 142 thermosensitivity of the polymer, PTX could be loaded into the
 143 polymeric micelles by the fast heating method (Experimental section
 144 4).²¹ The encapsulation efficiency (EE) and LC of the micelles for
 145 PTX were 85.5±0.2 % and 16.0±0.1%, respectively, at a feed
 146 concentration of PTX of 2 mg/mL and a polymer concentration of
 147 mg/mL (Experimental section 6). The size of the PTX loaded
 148 micelles was 51 nm with a PDI of 0.05 as measured by DLS.
 149 Significant increase of the size of polymeric micelles after loading
 150 with PTX was reported previously.^{23, 24} This phenomenon can be
 151 attributed to interference of hydrophobic drug molecules with the
 152 micellation process of amphiphilic polymers, which may cause a less
 153 dense packing of the polymer chains and in an increase of the
 154 micellar size. After loading with PTX, the micelles were exposed to
 155 UV illumination at 365 nm for two hours for crosslinking. The
 156 efficiency of [4+4] cycloaddition was 82% (UV spectroscopic
 157 analysis), which was close to that of non-loaded micelles. Previously,
 158 it was found that PTX can undergo photolysis when exposed to UV
 159 illumination (350–450 nm, light intensity was ~210 mW/cm²) for
 160 min.² However, UPLC analysis showed that the amount of PTX in
 161 the micelles after UV illumination for crosslinking was identical
 162 that before UV illumination, demonstrating that no detectable
 163 photolytic degradation of PTX occurred during the crosslinking of
 164 the micelles by UV illumination at 365 nm, which can be ascribed
 165 by the fact that the light intensity applied for crosslinking was rather
 166 low.

167
 168 As shown in Fig. 4, around 60% of the loaded PTX was released
 169 from the non-crosslinked micelles in ten days at pH 7.4 and 37 °C,
 170 which is substantially lower than that from mPEG-*b*-p(HPMAm-*co*-*l*-
 171 dilactate) micelles.²¹ However, the PTX release rate from the
 172 crosslinked micelles was significantly slower, i.e., 40% in 10 days
 173 (Experimental section 7). Release of PTX from the polymeric
 174 micelles is likely driven by diffusion,²⁵ which can be retarded by
 175 crosslinking of the polymeric micelles.²⁶ As a result, PTX release
 176 from the crosslinked polymeric micelles is slower than that from the
 177 noncrosslinked ones. Therefore, it points to the fact that more stable
 178 retention of PTX in thermosensitive polymeric micelles can be
 179 achieved by crosslinking of the micelles by anthracene [4+4]
 180 cycloaddition, which can result in a better stability for *in vivo*
 181 application of the PTX-loaded polymeric micelles.

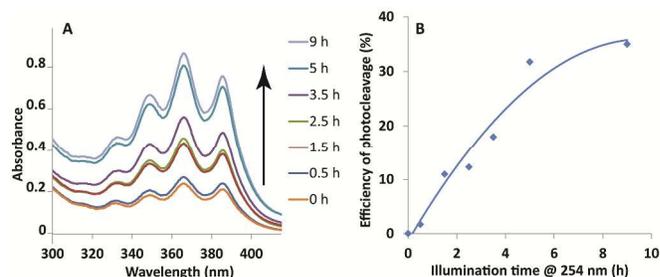
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184 **Fig. 4** PTX release from the non-crosslinked and UV crosslinked
 185 micelles at 37 °C. Mean ± SD ($n = 3$).
 186
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To study the reverse photocleavage of the dianthracene in the
 micellar core, the crosslinked micelles were illuminated at 254 nm
 (Experimental section 8).¹⁴ Fig. 5 A shows that UV absorbance of
 the micelles between 300 and 400 nm increased in time when the
 crosslinked micelles were exposed to 254 nm illumination. Fig. 5 B
 shows that the photocleavage of the dianthracene in the crosslinked
 micelles can induce partial de-crosslinking with a conversion of 33%
 after five hours of illumination at 254 nm (Fig 5 B). Similar
 photocleavage kinetics of dianthracene or coumarin have been
 reported.^{14, 27}



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Fig. 5 A: UV spectra of the crosslinked micelles after UV
 illumination at 254 nm for different times; B: Kinetics of the
 photocleavage of the dianthracene in the micelles upon UV
 illumination at 254 nm (UV spectroscopic analysis).

TEM images of the noncrosslinked polymeric micelles, crosslinked
 polymeric micelles and those after UV illumination at 254 nm are
 shown in Fig. 6. The size of the micelles by TEM analysis was
 smaller than that obtained by DLS measurement, which was
 observed previously.^{28, 29} Furthermore, TEM analysis showed that
 aggregation of the micellar particles did not occur before and after
 illumination at 254 nm (B and C).

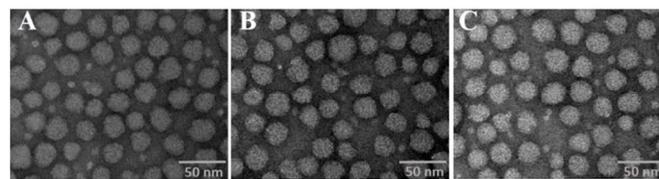


Fig. 6 TEM images of empty polymeric micelles. A: noncrosslinked
 micelles; B: crosslinked micelles; C: crosslinked micelles after UV
 illumination at 254 nm.

The cytocompatibility of the (non)crosslinked micelles was tested on
 human umbilical endothelial cells (HUVECs). The cells retained
 their viability (>85%) at a concentration of the (non)crosslinked
 polymeric micelles up to 1 mg/mL, which shows that the
 (non)crosslinked micelles have a good cytocompatibility.

Conclusions

mPEG-*b*-p(HPMAm-An-co-HPMAm-Lac) is a novel
 thermosensitive block copolymer that self-assembles into
 polymeric micelles in water above its LCST. The micelles were
 efficiently crosslinked by UV illumination at 365 nm due to the
 [4+4] cycloaddition of the anthracene groups in the micellar
 core. The micelles showed high loading capacity for PTX and
 the loaded PTX molecules did not hinder the crosslinking of the
 micelles. Furthermore, the chemical integrity of PTX was
 preserved during UV illumination. Drug release study showed
 that the PTX release rate from the micelles was significantly

234 reduced by crosslinking the micelles, which is potential
235 benefit for better *in vivo* stability of the PTX-loaded polymeric
236 micelles. The (non)crosslinked micelles showed improved
237 cytocompatibility. These beneficial properties warrant further
238 *in vivo* applications of the crosslinkable micelles for delivery
239 PTX.

241 EXPERIMENTAL SECTION

242 1. Materials

243 *N*-(2-Hydroxypropyl) methacrylamide (HPMAm) was
244 purchased from Zentiva, Czech Republic. Anthracenecarboxylic
245 acid (AA), *N,N*-dimethylacetamide (DMAc) and *N,N*-dicyclohexylcarbodiimide (DCC)
246 were purchased from Sigma-Aldrich. Acetonitrile (ACN),
247 dichloromethane (DCM), diethyl ether, ethyl acetate,
249 tetrahydrofuran (THF) and *N,N*-dimethylformide (DMF) were
250 obtained from Biosolve BV. Paclitaxel (PTX) was supplied by
251 LC Laboratories. 4-(Dimethylamino)pyridinium toluenesulfonate
252 (DPTS) was synthesized according to Moore et al.³⁰ HPMAm-Lac and the PEG
253 macroinitiator based on 10 kDa PEG were synthesized as previously published.³¹

256 2. Synthesis and characterizations of *N*-(9-anthranoyloxypropyl) 257 methacrylamide (HPMAm-An)

259 HPMAm-An was synthesized by the DCC assisted esterification
260 of HPMAm and 9-anthracenecarboxylic acid (Scheme 1, ESI). Briefly,
261 a two-necked flask was dried at 120 °C overnight and cooled down
262 to room temperature under a nitrogen stream. Next, 1.43 g (0.01 mol)
263 HPMAm, 2.22 g (0.02 mol) anthracene-9-carboxylic acid and 0.87 g
264 (0.0028 mol) DPTS were weighed and transferred into the flask
265 and 70 mL THF/DCM (3/4, v/v) was added under nitrogen atmosphere.
266 After dissolution of the solids, 6.0 g (0.03 mol) of DCC was
267 transferred into the flask immersed in an ice bath. The reaction
268 mixture was stirred for 24 hours at room temperature. Next, the
269 formed precipitates were removed by filtration, the solvent was
270 removed by evaporation under reduced pressure and the product
271 was purified by silica column chromatography (260 g silica) with
272 an eluent of hexane/ethyl acetate (1/1, v/v). The fractions that
273 contained the compound with R_f of 0.6 (hexane/ethyl acetate
274 (1/1, v/v)) were collected and the solvents were removed under
275 reduced pressure. The final product was collected as a dark yellow
276 powder with a yield of 1.46 g (42%). The compound was characterized
277 by melting point, ¹H NMR spectroscopy and HPLC and the results are
278 shown in section 1, ESI.

282 3. Synthesis of ω -methoxy poly(ethylene glycol)-*b*-(*N*-(9-anthranoyloxypropyl) 283 methacrylamide)-*co*-(*N*-(2-lactoyloxypropyl) methacrylamide) 284 (mPEG-*b*-p(HPMAm-An-*co*-HPMAm-Lac)).

286 The block copolymers were synthesized by radical polymerization
287 initiated by the mPEG-modified azo initiator (Scheme 1, ESI). The
288 feed molar ratio of the comonomers HPMAm-Lac and HPMAm-An
289 was between 95/5 to 80/20. The total monomer concentration was
290 0.3 g/mL in DMAc. The solution was degassed by flushing with
291 nitrogen for 30 minutes and polymerization was conducted at 70 °C
292 for 24 hours under a nitrogen atmosphere. Next, the polymer was
293 purified by precipitation in diethyl ether for three times and then
294 dialyzed.

against reverse osmosis water at 4 °C for 24 h. The polymer was
collected as a pale-yellow fluffy powder after freeze-drying with
a yield of 65%. The polymer was characterized by ¹H NMR
spectroscopy and GPC (section 2, ESI).

4. Preparation and characterizations of the (PTX-loaded) polymeric micelles.

Polymeric micelles were prepared by rapidly heating an aqueous
solution of mPEG-*b*-p(HPMAm-An-*co*-HPMAm-Lac).^{21, 32} In short,
the polymer was dissolved in pH 5.0 ammonium acetate buffer
(AAB, 120 mM) at a concentration of 10 mg/mL at 0 °C. Next,
the polymer solution was heated in a water bath at 50 °C for one
minute with vigorous shaking. To prepare PTX-loaded micelles,
one volume of PTX solutions in ethanol was mixed with nine
volumes of the polymer solution prior to heating. Subsequently,
the micellar dispersion was stored overnight at room temperature
and filtered through 0.45 μ m nylon membrane to remove
non-entrapped (precipitated) drug. Transmission electron
microscopy (TEM) images of the micelles were taken using a
previously reported method.²¹

5. Measurement of the size of the polymeric micelles by dynamic light scattering (DLS).

DLS was performed using a Malvern 4700 system (Malvern Ltd.,
Malvern, U.K.) consisting of an Autosizer 4700 spectrometer,
a pump/filter unit, a model 2013 air-cooler argon ion laser (75 mW,
488 nm, equipped with a model 2500 remote interface controller,
Uniphase) and a water bath, and a computer with DLS software
(PCS, version 3.15, Malvern). Autocorrelation functions were
analyzed by the cumulants method (fitting a single exponential
to the correlation function to obtain the mean size and the
polydispersity) and the CONTIN routine (fitting a multiple
exponential to the correlation function to obtain the distribution
of particle sizes). The measurement angle was 90°.²¹

6. Quantification of PTX loaded in the (non)crosslinked polymeric micelles.

The PTX loaded micelles were 10-fold diluted with ACN and
vortexed to dissolve PTX. The obtained solutions were
centrifuged at 12,000 g for 10 min to remove possible
particles/aggregates in the samples prior to analysis by a Waters
ACQUITY UPLC System. Eluent A: ACN/water = 45/55 (v/v) with
0.1% formic acid; eluent B: ACN/water = 90/10 (v/v) with
0.1% formic acid. A gradient method was run with the volume
fraction of eluent B increasing from 0 to 100% from 4.5 to 7
minutes and decreasing to 0% from 7.5 minutes to 10 minutes.
An ACQUITY UPLC HSS T3 column was used and the detection
wavelength was 227 nm. Seven μ L of the supernatant was
injected and the PTX concentration was calculated by a
calibration curve with PTX standards prepared in ACN in a
concentration range of 0.2 to 500 μ g/mL. The loading capacity
(LC) and encapsulation efficiency (EE) are calculated as follows:

$$LC = \frac{\text{concentration of PTX measured}}{\text{concentration of (PTX measured + polymer added)}} \times 100\%$$

$$EE = \frac{\text{concentration of PTX measured}}{\text{concentration of PTX added}} \times 100\%$$

7. PTX retention in the (non)crosslinked micelles.

The retention of PTX in the (non)crosslinked micelles was
performed as previously reported.²¹ Briefly, drug retention in

the (non)crosslinked micelles at pH 7.4 and 37 °C evaluated by measuring the remaining drug content in micellar dispersion in time. PTX-loaded (non)crosslinked micelles were prepared as described in section 4 and the pH was adjusted to 7.4 by diluting 5-fold with 500 mM phosphate pH 7.4 buffer. The released PTX crystallized and precipitated due to its low water solubility (0.3 µg/mL). The micellar dispersions were incubated at 37 °C with constant shaking, and aliquots were taken and centrifuged at 5000 g for 10 min to spin down the precipitated drug. Next, the PTX content in micellar dispersion was quantified by UPLC analysis described above. Due to overnight evaporation of ethanol after micellar preparation and 5 times of dilution of the micellar dispersion in the release medium, the final concentration of ethanol in the drug retention study was very low, which likely had limited impact on the PTX release rate from the micelles.

8. Core-crosslinking of the micelles and photocleavage of the anthracene by UV illumination at 365 and 254 nm.

Core-crosslinking of the mPEG-*b*-p(HPMAm-An-*co*-HPMAm-Lac) micelles was achieved via UV induced dimerization of anthracene side groups attached to the thermosensitive block of the polymer. The micelles prepared according to section 4 were irradiated by a Spectroline® E-series UV lamp (ENF-280C/411 8 W) at 365 nm (± 7 nm). The distance between the micellar suspension and the UV lamp was 2 cm and the height of the liquid was 1 cm. The crosslinking was performed at room temperature (22 °C) and there was a slight increase of temperature (to ~26 °C) during the procedure. The weight loss of water in the micellar dispersion was calculated to be less than 5% after 6 hours of irradiation. The photocleavage of the anthracene in the crosslinked micelles was performed in the same way as the crosslinking, under the UV illumination at ± 5 nm by a Spectroline® E-series UV lamp (ENF-280C/411 W).

9. Efficiency of the crosslinking by UV spectrometric and HPLC analysis.

The conversion of the anthracene side groups was evaluated by UV spectroscopy and HPLC, respectively. UV method: Micellar samples were taken at different time points of irradiation and the samples were diluted 10 times in AAB. UV spectra of the samples were recorded on a Shimadzu 2450 UV/Vis spectrometer. The efficiency of the crosslinking was calculated according to equation 1 based on the absorbance of anthracene groups at 365 nm.^{14, 27} HPLC method: Micellar samples were taken at different time points and diluted 2 times in NaOH solution (final concentration was 3 M). The samples were incubated at 60 °C for 48 hours to hydrolyze and released anthracen-9-carboxylic acid (AA) was subsequently quantified by the aforementioned HPLC system with a Prevail™ Organic Acid column. The samples were neutralized with HCl before injection. The conversion was calculated according to equation 2 based on the concentration of AA which was determined by a calibration curve with AA standards prepared in eluent A in a concentration range of 2 to 200 µg/mL. The conversion of the micelles was calculated according to the following equation:

$$1. \text{ UV method : efficiency} = \frac{\text{Absorbance}_{0h} - \text{Absorbance}_{sh}}{\text{Absorbance}_{0h}} \times 100$$

$$2. \text{ HPLC method : efficiency} = \frac{\text{Concentration}_{0h} - \text{Concentration}_{sh}}{\text{Concentration}_{0h}} \times 100$$

10. Cytocompatibility of the polymeric micelles before and after crosslinking.

The in vitro cytocompatibility of the mPEG-*b*-p(HPMAm-An-*co*-HPMAm-Lac) micelles before and after crosslinking was studied using human umbilical endothelial cells (HUVECs).³³ The cells were cultured in Ham's F-12K media containing 10% FBS, heparin (100 µg/mL), ECGS (40 µg/mL), and 1% penicillin-streptomycin solution, and in a 5% CO₂ humidified atmosphere at 37 °C. The cells were seeded into 96-well plates at a density of (5 × 10³ cells/well) and incubated for 24 hours at 37 °C in a 5% CO₂ humidified atmosphere. The micelles before and after crosslinking were prepared in PBS 7.4 with an initial polymer concentration of 10 mg/ml (crosslinking was performed for two hours). Then, the micellar dispersions were diluted with the cell culture medium to reach concentrations ranging from 1 ng to 1 mg/ml. The viability of the cells was measured by XTT assay after 48 hours of incubation with the samples at 37°C and 5% CO₂.

Notes and references

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† Electronic Supplementary Information (ESI) available: [Synthesis route and characterizations of HPMAm-An and mPEG-*b*-p(HPMAm-An-*co*-HPMAm-Lac)]. See DOI: 10.1039/c000000x/

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