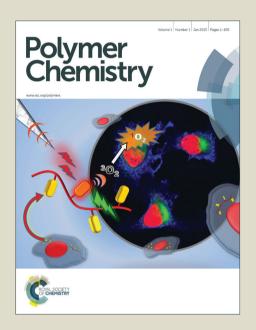
# Polymer Chemistry

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## Establishing $\alpha$ -bromo- $\gamma$ -butyrolactone as a platform for functional aliphatic polyesters — bridging the gap between ROP and SET-LRP

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Utilizing  $\alpha$ -bromo-y-butyrolactone ( $\alpha$ BryBL) as a comonomer with  $\epsilon$ -caprolactone ( $\epsilon$ CL) or Llactide (LLA) produces copolymers with active and available grafting sites, e.g., for SET-LRP, where the choice of the grafting monomers is limited only by one's imagination. This was deduced by utilizing a wide range of different acrylates of varying polarity and was realized with the aid of a fluorinated alcohol, 2,2,2-trifluoroethanol, which acts as a universal solvent for both the hydrophobic macroinitiators and the grafting monomers. Using αBryBL successfully provides a simple route to merge the two polymerization methodologies, ROP and SET-LRP. αBryBL inherently meets all of the prerequisites to act as a platform monomer for functional aliphatic polyesters, i.e., it is inexpensive, available, and forms isolated grafting sites along the polymer chain. The copolymerization of aBryBL together with two of the most commonly used cyclic ester monomers, ε-CL and LLA, proceeds with a high degree of control and a linear relation between the feed ratio of  $\alpha BryBL$  and its composition in the copolymer. The formation of isolated units of  $\alpha$ BryBL in the copolymer is visualized by the reactivity ratios of the copolymerizations and confirmed by <sup>13</sup>C-NMR spectroscopy. The incorporation of isolated  $\alpha$ BryBL is the feature that makes this class of copolymers unique, and it can be considered to provide a route to the "perfect graft copolymer" with a degradable backbone.

#### Introduction

In the early era of polymer science, great emphasis was placed on the mere ability to create polymers, whereas today, functionality is the key. Functional polymers open up applications with endless possibilities, were properties can be tailored, altered, and/or maintained over the complete lifetime of the material. In light of this, the focus today is on conferring function to the main chain of the polymer. One class of polymers that is inherently of great value for many applications is aliphatic polyesters; because of their ester functionality, they most often degrade within a reasonable time frame. Unfortunately, many of these monomers lack sites that allow alterations and modifications of the polymer backbone.

Therefore, a major scientific focus has been on imparting different functionalities to aliphatic polyesters. The routes pursued range from copolymerization with functional monomers<sup>1–4</sup> and post-polymerization modification<sup>5,6</sup> to functional initiators,<sup>7,8</sup> to name a few. They all have their pros and cons, yet copolymerization with functional monomers offers a high degree of functionality, most often with the

retention of a high degree of control. Important aspects to consider when copolymerizing a functional monomer are its reactivity, maintaining its function, and how the functionality is spread throughout the polymeric chain. The routes for the synthesis of functional monomers appropriate for ring-opening polymerization are, in theory, infinite. In the literature, there exist descriptions of numerous elegant monomers that yield the desired polymeric properties, but they are often hindered by lengthy synthetic routes resulting in low yields at high cost, thereby limiting their applicability to a larger scale.

Hence, we felt inspired to find an inexpensive and straightforward monomer that can bestow the desired functionality on commonly used aliphatic polyesters. We therefore turned our attention towards a relatively unexploited family of lactones: the  $\gamma$ -lactones.  $^9$   $\gamma$ -Lactones are a class of monomers with a complicated past; unsubstituted  $\gamma$ -butyrolactone was identified as being unable to polymerize as early as 1932 by Carothers et al.  $^{10}$  Subsequently, there have been numerous attempts and even quantum mechanical calculations reconfirming this statement.  $^{11-14}$  Not considering

polymers synthesized under extreme pressure and high temperature or the formation of oligomers, <sup>15–19</sup> this statement still holds true.

Many monomers that are unable to homopolymerize, however, can be copolymerized, as shown with y-butyrolactone, 1,3dioxane, 1,4-dioxane, etc. 20,21 In 1964, Tada et al. performed the first copolymerization of  $\gamma$ -butyrolactone together with the more ring-strained monomer, β-propiolactone.<sup>22</sup> Butyrolactone's ability to act as a comonomer was further explored in terms of its thermodynamic and kinetic behavior, and the altered properties of the synthesized copolymers have been documented. 16,18,23-29 The main objective for forming these copolymers include the use of an inexpensive, flexible, and degradable monomer that, together with β-butyrolactone, resemble polymers produced by bacteria fermentation, i.e., polyhydroxybutyrate. <sup>23–29</sup> Recently, γ-butyrolactone's ability to form isolated units along the polymer chain at moderate conversion during copolymerization has been highlighted. 11,13

Combining ring-opening polymerization with controlled radical graft polymerization offers the ability to specify the graft copolymer for a specific task. Therefore, much effort has been concentrated on developing monomers with characteristics, starting in 1999, when ε-caprolactone with an attached ATRP initiator at the γ-position was synthesized.<sup>1</sup> Others have realized this feature by synthesizing  $\alpha$ -substituted  $\varepsilon$ -caprolactones with chlorine and bromine at the  $\alpha$ -position, thus successfully producing radical graft copolymers with degradable backbones. 2,30,31 However, factors that are often overlooked include how the monomers with radical initiating sites are dispersed throughout the polymer chain and what the useable grafting monomers are.

To overcome these shortcomings, we turned our attention towards a scarcely used building block, α-bromo-γbutyrolactone. We believe that this monomer inherently has desirable properties such as being inexpensive and having functionality and low homo-reactivity, together with being twosided, i.e., both having the ability to be ring-opened while at the same time functioning as a SET-LRP initiator. Its anticipated inability to form a homopolymer should result in isolated sites that are susceptible to SET-LRP, thus providing "the perfect graft copolymer". The hypothesis is that this building block will provide an easy way to merge SET-LRP with controlled ROP. Our aim is to establish  $\alpha$ -bromo- $\gamma$ -butyrolactone as a platform monomer for the synthesis of functional aliphatic polyesters. This will be achieved by copolymerizing α-bromo-γbutyrolactone with L-lactide or ε-caprolactone, followed by a sequential grafting of acrylates of varying polarity: n-butyl acrylate, methyl methacrylate, 2-hydroxyethyl methacrylate, under SET-LRP conditions with the aid of the universal solvent 2,2,2-trifluoroethanol.

#### **Experimental**

#### Materials

ε-Caprolactone (εCL) (Aldrich) was dried over calcium hydride for at least 24 h and subsequently distilled at reduced pressure under an inert atmosphere prior to use. L-Lactide (LA) ( $\geq$ 99%, Boehringer Ingelheim) was recrystallized twice from toluene (HPLC grade, Fisher Scientific, Germany) and once from dry toluene (99.8%, Sigma-Aldrich, Sweden) and was dried in vacuo for at least 48 h prior to use. α-Bromo-γ-butyrolactone (αBrγBL) (97%, Sigma-Aldrich, Sweden) was dried over molecular sieves (3 Å) and stored under an inert atmosphere prior to use.

Stannous octoate (Sn(Oct)<sub>2</sub>) (Sigma-Aldrich, Sweden) was dried over molecular sieves (3 Å) before use. n-Butyl acrylate (nBuAc) (Alfa Aesar, Germany), methyl methacrylate (MMA) (Merck, Germany), and 2-hydroxyethyl methacrylate (HEMA) (Aldrich, Germany) were purified by passing through aluminum oxide (Merck Chemicals, Germany) prior to use. Tris[2(dimethylamino)ethyl]amine  $(Me_6TREN)$ Aldrich, Sweden) and Cu(II)Br<sub>2</sub> (Sigma-Aldrich, Sweden) were stored under a nitrogen atmosphere prior to use. Benzyl alcohol (≥99%, Sigma-Aldrich, Sweden), chloroform (HPLC grade, Fisher Scientific, Germany), methanol (general purpose grade, Fisher Scientific, Germany), 2,2,2-trifluoroethanol (TFE) (Sigma-Aldrich, Sweden), and chloroform-d (99.8%, with silver foil, Cambridge Isotope Laboratories) were used as received.

#### **Polymerizations**

#### ROP Copolymerization of aBryBL with LLA and ECL

All reaction vessels were dried in an oven at 150 °C for 48 h before use. Firstly, the desired amount of benzyl alcohol and Sn(Oct)<sub>2</sub> were added to the flask followed by addition of the monomers LLA or εCL together with αBryBL. The amounts of main monomer (εCL, LLA), initiator, and Sn(Oct)<sub>2</sub>  $([M]/[Sn(Oct)_2] \approx 200; [M_{\epsilon CL}]/[I] \approx 400; [M_{LLA}]/[I] \approx 200)$  were held constant, whereas the added amount of aBryBL varied ([M $\alpha$ Br $\gamma$ BL]/[MLLA/ $\epsilon$ CL] = 0.35 $\rightarrow$ 0.03). All reactions was performed in bulk under an inert  $N_2(g)$  atmosphere at 110 °C. All of the reactants were weighed into a two-neck roundbottom flask (25 mL) under a nitrogen atmosphere in a glovebox (Mbraun MB 150-GI). Each flask was equipped with a magnetic stirring bar and sealed with a two-way valve and a septum. All reactions were stirred at a constant temperature that was maintained (±2 °C) using an IKAMAG® RCT basic safety control magnetic stirrer.

After 20 h, the reaction mixture was cooled to room temperature, and the copolymers were dissolved in chloroform and precipitated three consecutive times in methanol. The precipitates were dried under reduced pressure for 4 d.

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**Scheme 1** Synthetic outline for the formation of aliphatic polyester graft copolymers. First, ring-opening polymerization of  $\alpha$ -bromo- $\gamma$ -butyrolactone with  $\epsilon$ -caprolactone or L-lactide forms the macromolecular initiator, followed by the grafting of different acrylates via SET-LRP.

#### **Grafting via SET-LRP**

All the SET-LRP reactions were carried out in 25 mL doublenecked round-bottom flasks equipped with three-way valves and septa under a nitrogen atmosphere. In a typical SET-LRP reaction, the catalyst, Cu(II)Br2, the ligand, tris[2(dimethylamino)ethyl]amine (Me<sub>6</sub>TREN), the monomers, methyl methacrylate (MMA), butyl acrylate (nBuAc), or 2hydroxyethyl methacrylate (HEMA), were solvated in 2,2,2trifluoroethanol with (TFE) an initiator:catalyst:ligand:monomer ratio of 1:1:2:50. In other 25 mL double-necked round-bottom flasks equipped with threeway valves and septa, the different initiator polymers, poly( $\varepsilon CL$ -r- $\alpha Bry BL$ ) or poly(LLA-r- $\alpha Bry BL$ ), that were chosen based on the highest amount of incorporated aBrgBL, were dissolved in TFE. Both systems were cooled in dry ice, and the air was removed by three freeze-vacuum-nitrogen-thaw cycles. The initiator polymers were subsequently transferred into the first round-bottom flask under an inert atmosphere. A 10 cm length of copper wire (Cu(0)) with a diameter of 20 gauge was

then added to the flask. The flask was immersed in a thermostated oil bath at 25 °C. Samples were withdrawn at specific time intervals under a nitrogen atmosphere, and the conversion and molecular weights were determined by <sup>1</sup>H-NMR and GPC. The reaction was ended after 15 h. The resulting polymer was dissolved in chloroform and precipitated in cold methanol and then dried at room temperature until all the solvent had evaporated.

#### Instruments

#### **Nuclear Magnetic Resonance (NMR)**

<sup>1</sup>H-NMR (400.13 MHz) and <sup>13</sup>C-NMR (100.62 MHz) spectra were recorded with a Bruker Avance 400 spectrometer at 298 K. For the measurements, either ~10 mg (<sup>1</sup>H-NMR) or ~100 mg (<sup>13</sup>C-NMR) of the polymer was dissolved in 0.8 mL CDCl<sub>3</sub> in a 5 mm diameter sample tube. The spectra were calibrated using the residual solvent signals, 7.26 ppm (<sup>1</sup>H-NMR) and 77.0 ppm (<sup>13</sup>C-NMR), for CHCl<sub>3</sub>. The copolymer compositions and

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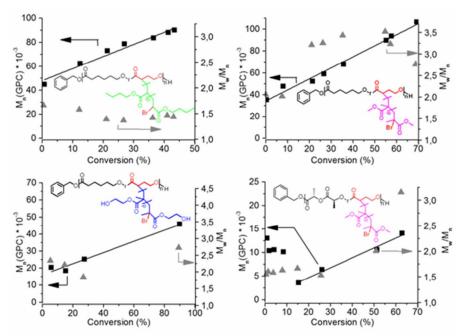


Fig. 1 The relationship of the monomer consumption with the molecular weight obtained from GPC of the SET-LRP grafted copolymers of poly(LLA-r- $\alpha$ Br $\gamma$ BL) and poly( $\epsilon$ CL-r- $\alpha$ Br $\gamma$ BL). The polymerizations were conducted with a Me<sub>6</sub>-TREN/ $\alpha$ Br $\gamma$ BL ratio of 2 and 10 cm of copper wire.

monomer conversion were determined from the  $^1H\text{-NMR}$  spectra by comparing the relative intensities of the peaks originating from the monomers with the resonance peaks from the polymers ( $\delta_{LLA}=5.01$  ppm,  $\delta_{PLLA}=5.17$  ppm,  $\delta_{\epsilon CL}=4.22$  ppm,  $\delta_{P\epsilon CL}=4.05$  ppm,  $\delta_{\alpha Br\gamma BL}=4.55$  ppm,  $\delta_{p(\alpha Br\gamma BL-r-\epsilon CL)}=4.34$  ppm,  $\delta_{p(\alpha Br\gamma BL-r-LLA)}=4.43$  ppm). The  $^{13}\text{C-NMR}$  spectrum was used to qualitatively determine the macromolecular architecture. For the Equations used to calculate the composition and conversion of the different monomers, see supporting information, ESI.

#### Gel Permeation Chromatography (GPC)

GPC was used to determine the number-average molecular weights (Mn) and dispersity indices (DIs) of the polymers during and after polymerization using a Verotech PL-GPC 50 Plus equipped with a PL-RI detector and two PLgel 5  $\mu$ m MIXED-D columns, 300  $\times$  7.5 mm (Varian, Santa Clara). Samples were injected with a PL-AS RT autosampler (Polymer Laboratories), and chloroform was used as the mobile phase at a flow rate of 1 mL/min at 30 °C with toluene as an internal standard. The calibration was created using polystyrene standards with a narrow molecular weight distribution ranging from 160–371,000 g/mol.

#### **Results and Discussion**

Our aim was to establish  $\alpha$ -bromo- $\gamma$ -butyrolactone ( $\alpha$ Br $\gamma$ BL) as a platform monomer for the synthesis of functional aliphatic polyesters. The hypothesis was that αBrγBL, an easily accessible monomer, will inherently act as a bridge between ring-opening polymerization (ROP) and grafting by single electron transfer living radical polymerization (SET-LRP), (Scheme 1). It was also anticipated that αBrγBL, when copolymerized by ring-opening polymerization, would form isolated sites along the copolymer chain. Although αBryBL was shown to possess all of these features, it has, to our knowledge, previously been neglected in this context, it has been shown that the unopened aBryBL by itself can act as a radical initiator for ATRP.<sup>32</sup> To fully elucidate the properties of αBrγBL, we concentrated on two different questions: how does aBryBL copolymerize with commonly used lactones or lactides focusing on the kinetics and the formed macromolecular architecture, and how does it behave during a grafting step via SET-LRP.

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#### Grafting of acrylates from the aliphatic polyester main chain

There is a great focus in polymer science on joining controlled radical polymerization with controlled ring-opening polymerization. More specifically, we are interested in forming radical graft copolymers using acrylic monomers on a degradable backbone composed of aliphatic polyesters. 1,2,30,31,33-35

One method that holds vast potential for grafting from aliphatic polyesters is SET-LRP. SET-LRP was originally developed by Percec et al. for the synthesis of polyvinyl chloride and later for polyacrylates and provides a polymerization method with excellent control and high chain end vitality. 36-38 Our group has previously grafted various acrylates via SET-LRP from a hydrophilic hemicelluloses backbone, where the required polarity of the solvents are more a necessity rather than a drawback. 39-42 But the polarity of these solvent restricts the use of aliphatic polyesters such as poly(Ecaprolactone) (PCL) as a polymeric grafting initiator due to its hydrophobicity. However, recently, the same group together with Haddleton et al. resolved this issue by introducing a new class of solvents for SET-LRP, fluorinated alcohols. 43-48 These solvents have been coined "universal solvents" for SET-LRP, as they open the possibility of using hydrophobic monomers, and in our case, open the possibility to use a hydrophobic pre-polymer as an initiator.

The copolymerization of  $\alpha$ -bromo- $\gamma$ -butyrolactone ( $\alpha$ BryBL) with ECL or LLA yielded a macroinitiator with active and available grafting sites for SET-LRP. The grafting of the different acrylic monomers, methyl methacrylate (MMA), 2hydroxyethyl methacrylate (HEMA), and butyl acrylate (nBuAc) from poly(εCL-r-αBrγBL) proceeded in a controlled manner with a linear relation between the conversion and the molecular weight (Fig. 1). However, when using poly(LLA-rαBryBL) as a macroinitiator, the grafting of MMA was accompanied by severe degradation of the main chain (Fig. 1). The exact nature of this degradation behavior is still under investigation. Most likely it is due to that Me<sub>6</sub>-TREN can act as a transesterfication catalyst during grafting, which is further supported from the dispersity evolution of poly( $\varepsilon CL$ -r- $\alpha Br\gamma BL$ ) grafted with both MMA and HEMA. All selected monomers were successfully grafted onto the polymer backbone, thereby highlighting the versatility and ability of αBryBL to act as a bridge between SET-LRP and ROP, for a wide range of monomers.

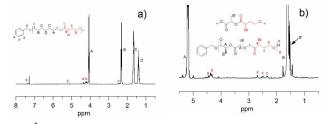


Fig 2  $^{1}$ H-NMR spectra of the copolymers a) p( $\varepsilon$ CL-r- $\alpha$ BryBL) and b)  $p(LLA-r-\alpha BryBL)$ .

#### Elucidating the copolymerization behavior of αBryBL with εCL or LLA

In the 1930s, Carothers et al. stated that "the γ-lactones and other five-membered cyclic esters show no tendency to polymerize, and no corresponding polymers are known". This was concluded after γBL had been heated both in the presence and absence of catalyst for one year. 10 Later, in the end of the 1990s, γBL was polymerized using Al(OiPr)<sub>3</sub> as a catalyst, forming short oligomers. 16,18 Although oligomers were formed, the original statement is still valid to a large extent, and hence a similar behavior is to be expected for αBryBL. This was also verified in this work when no homopolymerization of αBryBL was observed after 20 h with Sn(Oct)<sub>2</sub> as a catalyst at 110 °C.

The chemical structure of αBrγBL suggests that the most suitable ROP catalyst would be a coordination-insertion catalyst. This is based on the notion that any catalyst with a slightly basic character, such as 1,5,7-triazabicyclo[4,4,0]dec-5ene (TBD), 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU), and 4-(dimethylamino)pyridine (DMAP), could lead to an elimination of the bromine moiety at the  $\alpha$ -position, hence removing the monomer's ability to further act as an initiator for SET-LRP. Therefore, Sn(Oct)<sub>2</sub> was chosen as a catalyst for the copolymerization of αBryBL with εCL or LLA.

The change in chemical shift of the  $\alpha$ -proton for  $\alpha$ BryBL of the precipitated copolymers of αBryBL and either εCL or LLA revealed that the monomer had been incorporated into the polymer chain (Fig. 2a, b). The difference in the shift of the  $\alpha$ proton upon copolymerization of αBryBL depends on which comonomer was used, i.e.,  $\varepsilon$ CL or LLA, and the chemical shifts of the  $\alpha$ -proton of the  $\alpha$ BryBL unit were  $\delta_{p(\alpha BryBL-r-\epsilon CL)} = 4.34$ ppm and  $\delta_{p(\alpha Br\gamma BL-r-LLA)} = 4.43$  ppm when polymerized with  $\epsilon CL$ and LLA, respectively. This also indicates that there is an absence of homosequences of aBryBL along the polymer chain, which would lead to the appearance of a peak at the same chemical shift in both copolymers.

**Table 1**. Composition of the copolymers of  $\alpha Br\gamma BL$  and  $\epsilon CL$  or LLA as a function of varying feed ratios and monomer-to-initiator ratios.

Polymer	M <sub>1</sub>	M <sub>2</sub>	f(αBrγBL) <sup>a</sup>	$[I]:[M_1]:[M_2]$	F(αBrγBL) <sup>b</sup>	M <sub>n</sub> (GPC)	D
P(εCL- <i>r</i> - αBrγBL)	εCL	αBrγBL	0.03	1:400:8	0.02	54 800	1.61
P(εCL- <i>r</i> - αBrγBL)	εCL	αBrγBL	0.07	1:400:30	0.04	52 700	1.57
P(εCL- <i>r</i> - αBrγBL)	εCL	αBrγBL	0.11	1:400:44	0.05	46 000	1.71
P(εCL- <i>r</i> - αBrγBL)	εCL	αBrγBL	0.18	1:400:72	0.08	48 100	1.69
P(εCL- <i>r</i> - αBrγBL)	εCL	αBrγBL	0.28	1:400:116	0.12	35 600	1.68
P(LLA- <i>r</i> - αBrγBL)	LLA	αBrγBL	0.06	1:200:12	0.02	17 300	1.28
P(LLA- <i>r</i> - αBrγBL)	LLA	αBrγBL	0.09	1:200:18	0.03	22 600	1.20
P(LLA- <i>r</i> - αBrγBL)	LLA	αBrγBL	0.14	1:200:28	0.04	17 000	1.15
P(LLA- <i>r</i> -αBrγBL)	LLA	αBrγBL	0.19	1:200:38	0.04	18 900	1.18
P(LLA- <i>r</i> -αBrγBL)	LLA	αBrγBL	0.35	1:200:70	0.07	20 100	1.17
	. h						

<sup>&</sup>lt;sup>a</sup> feed ratio [M2]/[M1] mol%, <sup>b</sup> polymer composition ratio [M2]/[M1]

## Kinetic features of the copolymerization of $\alpha Br\gamma BL$ with $\epsilon CL$ or LLA

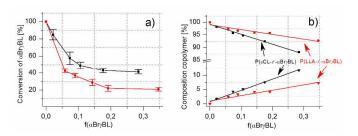


Fig. 3a,b Monomer consumption and copolymer composition with increased feed ratio of  $\alpha$ BryBL in copolymers with  $\epsilon$ CL or LLA ( $\bullet$  = p(LLA-r- $\alpha$ BryBL),  $\blacksquare$  = (p( $\epsilon$ CL-r- $\alpha$ BryBL)).

The kinetic features of the copolymerization of  $\alpha Br\gamma BL$  with either  $\epsilon CL$  or LLA were examined using two main experiments: the amount of monomer incorporation with a varying feed ratio of  $\alpha Br\gamma BL$  and the monomer consumption at prolonged reaction times. Although the five-membered lactone ring is considered easy to open, it is also easy to close. Therefore, the intuitive trend would be that the lower the ratio of  $\alpha Br\gamma BL$  to the comonomer, the higher the conversion of  $\alpha Br\gamma BL$  would be. In other words, the incorporation of the monomer is a matter of statistics. If there exist more reactive monomers in the vicinity

of the newly ring-opened  $\alpha Br\gamma BL$  that can react with the active chain end, the probability of  $\alpha Br\gamma BL$  to be "locked-in" the polymerizing chain is increased.

To visualize how the conversion of  $\alpha Br\gamma BL$  is affected by the initial feed ratio, several reactions were conducted at a constant monomer-to-initiator ratio of the more reactive monomer,  $\epsilon CL$  and LLA, [M]/[I] = 400 or 200, where only the ratio of  $\alpha Br\gamma BL$  was varied. The notion of a "locking-in" methodology during copolymerization was based on the idea that the most probable addition of  $\alpha Br\gamma BL$  occurs at the chain end during the propagation of the chain and not through trans-esterification-based ROP.

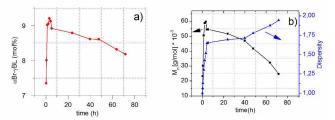
The incorporated amount and conversion of  $\alpha Br\gamma BL$  during copolymerization with both  $\epsilon CL$  and LLA follow the expected trends. That is, the higher the feed ratio of  $\alpha Br\gamma BL$  to the comonomer, the more units are incorporated into the main chain, and the lower is the monomer's total conversion (Fig. 3a, b). The amount of  $\alpha Br\gamma BL$  was determined by  $^1 H\text{-NMR}$  spectroscopy and calculated using the difference in the chemical shifts of the  $\alpha\text{-proton}$  of the monomer and the formed polymer (Table 1). Composition of the copolymers of  $\alpha Br\gamma BL$  and  $\epsilon CL$  or LLA as a function of varying feed ratios and monomer-to-initiator ratios.

It is possible to incorporate quite a high amount of  $\alpha Br\gamma BL$  into the copolymers (up to 12 mol%) (Table 1). This is, however, connected to a low total conversion of  $\alpha Br\gamma BL$  during the copolymerization (Fig. 3a). The low conversion of  $\alpha Br\gamma BL$  would be considered a major drawback if it simply acted as property-altering monomer, but because its main purpose is to

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act as an initiator for SET-LRP, the incorporated amount is more than enough. The limited degree of incorporation could even be considered an advantage, i.e., if the conversion of  $\alpha Br\gamma BL$  is high, the formation of homo sequences is more likely. It has been shown that during the copolymerization of  $\gamma$ -butyrolactone ( $\gamma BL$ ) and  $\epsilon CL$  that when the conversion exceeds 12%, block sequences of  $\gamma BL$  were formed. This result was in contrast to what had previously been shown, that is, the formation of isolated monomers even at conversions as high as 22%. Although there is some discrepancy in the numbers, it should be safe to conclude that if the conversion is below 12%, copolymers with isolated  $\gamma BL$  units are formed. Hence, the polymerization behavior of  $\gamma BL$  is used as a template for the



anticipated polymerization behavior of aBryBL.

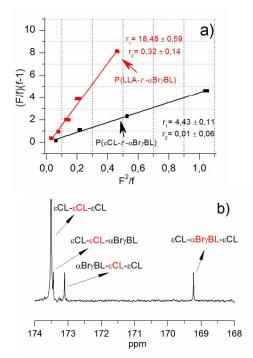
**Fig. 4a,b** Conversion in the copolymerization of  $\alpha$ BrγBL and  $\epsilon$ CL as a function of time (a) and the effects on the number molecular weight (M<sub>n</sub>) and dispersity of the copolymer (b).

During controlled polymerization, control over the dispersity of the formed polymers is of immense importance. For the performed copolymerization reactions, it is evident that when  $\epsilon$ CL was used as a comonomer, higher dispersities (1.6-1.7) were attained, in contrast to the results for LLA (1.2-1.3). Possible explanations could either be that the aggregation state during bulk polymerization at 110 °C is vital, PCL has a  $T_m \sim 60$  °C, PLLA has a  $T_m \sim 160$  °C, or that the difference in reactivity of  $\epsilon$ CL and LLA results in a different dispersity (Table 1). To elucidate the mechanism of  $\epsilon$ BryBL addition, we conducted kinetic experiments where the effects of Mn, DI, monomer consumption, and the composition of  $\epsilon$ BryBL and  $\epsilon$ CL with time were determined (Fig. 4). The reaction conditions chosen were 110 °C, 1 mol% Sn(Oct)<sub>2</sub>, [MCL]/[I] = 400, and [M<sub>CL</sub>]/[M<sub>\text{B}BYBL}] = 2.</sub>

The number average molecular weight and dispersity of the  $\alpha Br\gamma BL$  and  $\epsilon CL$  copolymers show a clear dependence on the polymerization time (Fig. 4a, b). During the initial stage of the copolymerization, the addition of  $\alpha Br\gamma BL$  shows a linear relation to the conversion of  $\epsilon CL$ . Hence, the addition of  $\alpha Br\gamma BL$  is dependent on having a more reactive monomer, in this case  $\epsilon CL$ , acting as an end-capping monomer. If there is no more reactive monomer available in the reaction, after the addition of the  $\alpha Br\gamma BL$  to the propagating chain end, it will ring-close again and resume its monomeric form. When the more reactive monomer is fully consumed, the addition of  $\alpha Br\gamma BL$  stops, and the molecular weight decreases rapidly, together with an increase of the dispersity (Fig. 4a, b). The

molecular weight behavior of the copolymers is consistent with what has been observed during the copolymerization of  $\gamma BL$  and LLA, which was attributed to the occurrence of transesterification reactions.  $^{23}$  In contrast to what was found here, they did not observe any reduction in the amount of  $\gamma BL$  in the copolymers with time. The reduction observed here is believed to be a consequence of  $\alpha Br\gamma BL$  being more easily transesterified than  $\epsilon CL$ , resulting in chain ends of  $\alpha Br\gamma BL$  that, for thermodynamic reasons, ring-closes to produce the monomeric unit, thus reducing the amount of  $\alpha Br\gamma BL$  in the copolymer.

## Architectural features of the copolymerization of $\alpha Br\gamma BL$ with $\epsilon CL$ and LLA



**Fig. 5a,b** The Fineman and Ross method was used to calculate the reactivity ratios as shown by the linear fit (a). The  $^{13}$ C-NMR spectrum shows the isolated units of α-bromo-γ-butyrolactone (αΒrγBL) along the polymer chain during copolymerization with ε-caprolactone (εCL) (b).

A good way to describe copolymerization behavior is to use the system-specific reactivity ratios during copolymerization. To calculate these ratios, it is vital to keep the conversion low (often below 35%) in order to obtain accurate values. The restricted ability of  $\alpha Br\gamma BL$  to homopolymerize will render a relatively true value of the reactivity ratios even at maximum conversions of the most reactive monomer (i.e.,  $\epsilon CL$  or LLA). Even so, all calculations were performed at a conversion below 20%.

The reactivity ratios were calculated using the Fineman and Ross method, <sup>49</sup> where the reactivity ratios,  $r_1 = k_{11}/k_{12}$  and  $r_2 = k_{22}/k_{21}$ , are given as the ratios of the rate constants between the four different possible copolymerization reactions. The  $r_1$  reactivity ratios of the copolymerization of  $\alpha$ BryBL with  $\epsilon$ CL and LLA were determined to

be 4.4 and 18.5, respectively, whereas the  $r_2$  ratios were close to zero for both (Fig. 5a). This can mean two things: the non-existence of the  $\alpha Br\gamma BL$  chain-end addition to the monomeric form of  $\alpha Br\gamma BL$ , or the reactivity for the addition to  $\epsilon CL$  is many times higher. If  $\alpha Br\gamma BL$  was able to homopolymerize, the latter explanation would result in the formation of "diblock-like" copolymers. However,  $\alpha Br\gamma BL$ 's inability to homopolymerize yields a solid conclusion of the macromolecular architecture based on the reactivity ratio  $r_2$ , that is, isolated  $\alpha Br\gamma BL$  units are formed throughout the polymer main chain. Although the  $r_2$  value for the copolymerization of  $\alpha Br\gamma BL$  and LLA does not rule out the formation of homo sequences of  $\alpha Br\gamma BL$ , the deviation from zero is interpreted as a function of the line

regression rather than the system itself.

εCL situated at the propagating chain end has a higher reactivity towards αBrγBL during copolymerization than LLA. This is revealed by its  $r_1$  value being almost four times smaller than that determined for LLA (Fig. 2 and Table 1). This is in line with what was anticipated for the copolymerization. The difference in reactivity of the propagating chain end originates from a primary hydroxyl being more reactive than a secondary hydroxyl, as shown by the difference in the homopolymerization and copolymerization of εCL and LLA. The rate of homopolymerization of εCL is much higher than that for PLLA in similar systems, although the ring strain is higher for LLA. During the copolymerization of LLA and εCL, this results in a gradient copolymer, where LLA is predominant in the beginning and εCL in the end. <sup>50</sup>

The existence of isolated units of  $\alpha Br\gamma BL$  along the main chain of the copolymers was further verified by  $^{13}C\text{-NMR}$  spectroscopy. The carbonyl group is very sensitive to its neighboring units;  $^{51}$  this make it a valuable tool to verify the architectural features of copolymers. Isolated  $\alpha Br\gamma BL$  along the main chain of the  $\epsilon CL$  copolymer was found as three distinct peaks of equal intensity (Fig. 4b). For copolymers with  $\epsilon CL$ , there is often an assumed triplet behavior, meaning that each carbonyl group is affected by its two neighboring units.  $^{18}$  In summation, the copolymers synthesized are shown to be isolated  $\alpha Br\gamma BL$  units along the chain, providing excellent sites for subsequent SET-LRP.

#### **Conclusions**

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α-Bromo-γ-butyrolactone (αBrγBL) as a comonomer with ε-caprolactone (εCL) or L-lactide (LLA) produces copolymers (poly(εCL-r-αBrγBL) or poly(εCL-r-αBrγBL), respectively) with active and available grafting sites for Set-LRP. The different grafted acrylates range from hydrophobic n-butyl acrylate and methyl methacrylate to the hydrophilic 2-hydroxyethyl methacrylate. These copolymerizations were accomplished with the aid of a fluorinated alcohol, 2,2,2-trifluoroethanol, which acts as a universal solvent for both the hydrophobic macroinitiator and the grafting monomers. The grafting via SET-LRP from poly(εCL-r-αBrγBL) for all acrylates proceeded in a controlled manner with a linear relation between the conversion and the molecular weight. This successfully shows that αBrγBL provides a versatile and simple

route to merge the two polymerization methodologies, ROP and SET-LRP.

The copolymerization of  $\alpha Br\gamma BL$  together with two of the most commonly used cyclic ester monomers,  $\epsilon\text{-CL}$ , and LLA, proceeds with high control, and a linear relation between the feed ratio of  $\alpha Br\gamma BL$  and its composition in the copolymer is observed. During the copolymerization, the consumption of  $\epsilon CL$  and  $\alpha Br\gamma BL$  are linearly related to each other, although the rate is lower for  $\alpha Br\gamma BL$ . When the most active comonomer,  $\epsilon CL$ , is fully consumed, the conversion of  $\alpha Br\gamma BL$  stops. We can therefore conclude that the addition of  $\alpha Br\gamma BL$  occurs mainly at the active chain end rather than as an effect of transesterification. Its inherent inability to form homosequences under ordinary polymerizations conditions was observed both in the  $^{13}C\text{-NMR}$  spectra, which only displayed peaks originating from isolated  $\alpha Br\gamma BL$  units along the polymer chain, and from the calculated reactivity ratios.

We believe that  $\alpha Br\gamma BL$  inherently holds all the prerequisites to act as a platform monomer for functional aliphatic polyesters, i.e., it is inexpensive, available, and able to form isolated grafting sites along the polymer chain. The incorporation of isolated  $\alpha Br\gamma BL$  is a feature that makes this class of copolymers unique and is considered to provide a route to the "perfect graft copolymer" with a degradable backbone.

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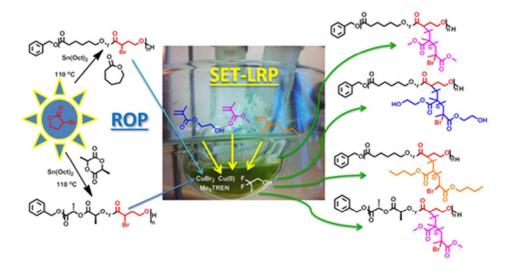
#### **Notes and references**

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- † Electronic Supplementary Information (ESI) available: including equations use for calculation of conversions and compositions, <sup>1</sup>H-NMR of nBuAc grafted poly(εCL-*r*-αBrγBL), conversion against time from the SET-LRP grafting experiments. See DOI: 10.1039/b000000x/
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