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Cite this: DOI: 10.1039/c0xx00000x

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ARTICLE TYPE

Nanoscale Accepted Manuscript

Iron Oxides Nanoparticles Immobilized to Mesoporous NH₂-SiO₂ Spheres by Sulfonic Acid Functionalization as Highly Efficient Catalysts

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Received (in XXX, XXX) Xth XXXXXXXX 20XX, Accepted Xth XXXXXXXX 20XX 5 DOI: 10.1039/b000000x

A novel SiO₂ nanosphere was synthesized by post-synthetic grafting of sulfonic acid groups on anionicsurfactant-templated mesoporous NH₂-silica (AMAS). The one-pot post-functionalization strategy allowed more metal ions to be homogeneously anchored into the channel of meso-SiO₂ nanosphere. After hydrothermal and calcination treatment, in situ growth of α -Fe₂O₃ on sulfonic acid-functionalized

¹⁰ mesoporous NH₂-SiO₂ (SA-AMAS) exhibited much higher activity in visible-light assisted Fenton reaction at neutral pH than that for AMAS or meso-SiO₂ nanosphere. By analysis, the grafted sulfonic acid group can not only enhance the acid strength of catalyst, but also bring more orbital-overlapping between active sites (Fe^{\Box} and Fe^{\Box}) and surface peroxide species to facilitate the decomposition of H₂O₂ to hydroxyl radical. The present results will make opportunities for developing of heterogeneous catalysts

15 with high-performance in the field of green chemistry and environmental remediation.

1. Introduction

Mesoporous silica, as a kind of highly ordered porous materials, has enormous potentiality in field of molecules adsorption, separation, chemical sensing, and catalysis.¹⁻⁴ In recent years, ²⁰ more attention has been focused on immobilizing of metal or metal oxides to mesoporous silica for heterogeneous catalytic reaction (such as Fenton oxidation) due to the uniform and adjustable pore size, well-defined channel and large surface area.⁵⁻⁹ However, the introduction of nanoclusters on the surface ²⁵ of solid has often caused the reduction of activity due to

- detrimental interaction with support or mutual deactivation between too close sites, which limits the wide application of supported catalyst.¹⁰ To overcome these drawbacks, some efforts have been devoted to incorporate iron oxide nanoparticles (NPs)
- ³⁰ inside alumina-coated mesoporous silica (MCM-41 and SBA-15) for increasing the dispersion of NPs.¹¹ But the thickness and the location of alumina-coating is often hard to control, and consequently influence the activity of catalysts. Therefore, developing a rational method to immobilize single active sites ³⁵ within the support is essential.

Surface functionalization may guide us towards a highly promising alternative for improving dispersion of active sites on the surface of supports and enhancing the binding force between them. It is noteworthy that many organic groups such as $-NH_{2,}$ -

⁴⁰ COOH and -SH can be bonded with silanol groups (Si-OH) on the pore wall of mesoporous silica, and then obviously change its surface properties.¹²⁻¹⁵ Among various functionalized groups, sulfonic acid introduced has significant effect on catalytic activity of the catalysts due to strong interaction with metal sites and ⁴⁵ surface acid property.¹⁶ In most previous studies, sulfonic acid-functionalized mesoporous SiO₂ was prepared by co-condensation and subsequent oxidation method.¹⁷ However, only a few disordered sulfonic acid groups were exposed on the surface of pores, which may contribute to the aggregation of ⁵⁰ nanoparticles on out surface of host matrix and the decrease of catalytic activity.^{18,19} A general and facile method for controllable preparation of sulfonic acid groups well-dispersed on the surface of mesopores is still a big challenge.



Scheme 1 Synthesis procedure of sphere structured Fe₂O₃/sulfonic acidfunctionalized mesoporous NH₂-SiO₂ nano material. Steps 1–4 refer to the hydrothermal reaction, ion-exchange extraction, post-synthetic grafting with chlorosulfuric acid in CH₂Cl₂ solution, and loading by impregnating-⁶⁰ hydrothermal method and subsequent calcination, respectively.

The postsynthetic modification is considered as a powerful tool for obtaining highly sophisticated functionalized structures, which means the introduction of functionalities after framework synthesis.²⁰ In this study, we propose a new strategy of one-pot ⁶⁵ post-synthetic grafting of sulfonic acid groups on mesoporous SiO₂ nanosphere which depends on the strong electrostatic interaction with the surface amino groups (Scheme 1). In

comparison with in situ co-condensation, the method not only simplifies the fabrication technology and improves the controllability, but also offers a good opportunity for sulfonic acid groups to highly disperse on the surface of mesopores.

- ⁵ Different from conventional surface grafting methods, the key factor to success is making use of the amino-functionalized mesoporous silica nanospheres synthesized by an anionic surfactant templating route.²¹⁻²⁴ The amino-organic moieties in the one-pot post-synthetic process can homogeneously distribute
- ¹⁰ near the opening of channel and/or on external surface of the silica wall with a high loading.

Based on this new idea, iron oxide nanoparticles immobilized on the mesoporous NH_2 -SiO₂ nanospheres by sulfonic acid functionalization were fabricated for the first time.

- ¹⁵ The possibility to make use of Fe_2O_3 supported nanosphere for facilitating the heterogeneous photo-Fenton process was investigated in detail. By characterizing the structure and measuring the properties of SiO₂-based catalyst, the structureactivity relationship in hybrid materials was analyzed. The
- 20 synergetic effect of nanoparticles and functional groups of support on the catalytic reaction was evaluated.

2. Experimental section

2.1 Chemicals

- The commercial azo dye Reactive Brilliant Red X-3B was ²⁵ available from Betapharma (Shanghai, China) and used without further purification. (3-aminopropyl) triethoxy-silane (APTES), N-Lauroylsarcosine sodium salt (Sar-Na), Tetraethyl orthosilicate (TEOS), ethanol amine, chlorosulfonic acid (ClSO₃H, 98% wt.%), Fe(NO₃)₃·9H₂O, HCl (35 wt.%), anhydrous ethanol, dry ³⁰ CH₂Cl₂, H₂O₂ (30%, wt.%) were of analytical grade and purchased from Sinopharm Chemical Reagent Co., Ltd. The
- deionized water used in experimental solutions was manufactured by a self-made RO-EDI system, in which ion concentration was analyzed by IRIS Intrepid ICP and Metrohm 861 Compact IC and ³⁵ controlled to meet the requirement of conductivity $\sigma \leq 0.5 \ \mu\text{S cm}^{-1}$
- 1 .

2.2 Materials synthesis

Anionic surfactant-templated mesoporous silicas were synthesized according to the method described by Wang et al.²⁵

- ⁴⁰ Typically, 0.5868 g (2 mmol) Sar-Na was dissolved in 70 ml deionized water at room temperature by continuous stirring. Then, 13 g of HCl solution (0.1 M) was added to the above solution and kept strong agitation. Subsequently, a mixture of 0.25 ml APTES and 3.0 ml TEOS was added to the prepared solution. After
- ⁴⁵ stirring, the resulting emulsion was aged for a while at room temperature, and then transformed into a 200 ml Teflon-lined autoclave container and held at 353 K for 24 h. Finally, the product was washed with distilled water and dried under vacuum condition. Removing the surfactant from obtained solids was
- ⁵⁰ obtained by two methods including ion-exchange extraction and calcination.²⁶ In ion-exchange extraction process, the as-prepared sample was dispersed in mixture solution of ethanol and ethanol amine, which was stirred and refluxed at 363 K for 12 h. The obtained product was washed with ethanol and dried under ⁵⁵ vacuum condition. In the calcination process, the as-prepared
- sample was calcined at 823 K for 4 h. The calcination of as-

synthesized samples leads to the removal of both the surfactant and organic moieties derived from the co-structure-directing agent (CSDA), resulting in the generation of purely inorganic 60 silica (AMS), but the aminopropyl groups also existed in mesoporous silica by using ion-exchange extraction method. The obtained amino-functionalized AMS was remarked as AMAS.

The sulfonic acid-functionalized AMAS was prepared by post-synthetic grafting method.²⁷ Typically, 1.0 g AMAS was dispersed in CH₂Cl₂ (15 mL) under ultrasonic bath. Then, 4 mL chlorosulfuric acid was added dropwise over a period of 30 min under ultrasonic condition. After standing, the supernatant was discarded and as-prepared functionalized AMAS nanoparticles were washed with CH₂Cl₂ in order to remove the unattached ⁷⁰ substrates on the surface of solids. The obtained products were dried under vacuum and abbreviated as SA-AMAS.

Fe₂O₃ was immobilized into mesoporous silica nanospheres by impregnating-hydrothermal method and subsequent calcination. Modified silica nanospheres (AMS, AMAS, and SA-⁷⁵ AMAS) were dispersed in 100 ml deionized water, and then a certain amount of Fe(NO₃)₃·9H₂O (metal ion/silica = 8%, w/w) was added to the above suspension. After stirring, the impregnating solution was transformed into a 200 ml Teflonlined autoclave kettle and held at 353 K for 12 h. The product ⁸⁰ was washed with deionized water, and dried in a vacuum oven. Finally, the as-synthesized powders were calcined at 523 K for 6 h. The resulting deep yellow samples were labelled as Fe₂O₃/AMS, Fe₂O₃/AMAS, and Fe₂O₃/SA-AMAS, respectively.

2.3 Characterization

85 Surface morphology was observed by scanning electron microscopy (SEM, Hitachi TM-1000) and transmission electron microscopy (TEM, Hitachi EM-1200EX) images. The composition analysis of the samples were analyzed by energydispersive X-ray spectra (EDS) attached together with 90 micrograph using field emission scanning electron microscopy (FESEM, F.E.I XL30-ESEM TMP) at an accelerating voltage of 15.0 kV. N₂ adsorption-desorption isotherms at 77 K were derived from an ASAP2010 (Micromeritics, USA) analyzer, and the surface area, pore volume, as well as pore size distribution 95 were calculated by conventional BET and BJH methods. Prior to the measurement, the samples were degassed at 473 K. XRD spectra of the powdered samples were recorded using an X'Pert PRO X-ray diffractometer equipped with a Cu Ka radiation $(\lambda = 1.5418\text{\AA}, 40 \text{ kV}, 40 \text{ mA})$. Data were collected from $2\theta = 10^{\circ}$ -100 80° with a 0.02° step size. FT-IR spectroscopy was conducted to study the surface functional groups, which were obtained on a Nicolet 6700 Fourier transform infrared spectrometer (Thermo, USA) operated in transmission mode (400-4000 cm⁻¹) at a resolution of 4.0 cm⁻¹ with the sample as KBr pellets. XPS 105 measurements were performed on a RBD upgraded PHI-5000C ESCA system (Perkin-Elmer) with Mg Ka X-ray source (hv=1253.6 eV). To correct for charging effects, all spectra were calibrated relative to a carbon 1s peak positioned at 284.6 eV. The acid properties of the catalysts were characterized using 110 FTIR spectroscopy of pyridine adsorption (Py-IR), which were recorded on an EQUINOX55 Fourier transform infrared spectrometer (Bruker, German) at 4 cm⁻¹ resolutions.

2.4 Catalytic experiments

Reactive Brilliant Red (X-3B), a kind of azo dye, was chosen as aqueous model pollutant. The oxidation of 100 mg L^{-1} X-3B with H_2O_2 at visible light irradiation (200 W halogen lamp, emission wavelength: 350-450 nm) was carried out with a total volume of

- 5 100 ml, using a certain quantity of catalyst. All glass reactors were kept oscillation at 298 K in a thermostatic water bath oscillator. The initial pH value of dye solutions were adjusted by using HCl and NaOH solutions (0.1 M) to the required value, and the lamp was hung over the reactors. Before reaction, the
- ¹⁰ suspension was stirred continuously in darkness for 30 min to ensure the equilibrium adsorption.

The concentration of dye in samples was measured by U-2910 digital spectrophotometer (Hitachi, Japan) after filtered directly through 0.45 μ m microfiltration membrane. Samples for

- ¹⁵ total organic carbon (TOC) analysis were immediately treated with 0.15 M Na₂SO₃ scavenging reagent and centrifuged to separate catalyst, then determined by using a TOC analyzer (TOC-V cph, Shimadzu). Iron content of the reaction solution was measured by a flame atomic absorption spectrometry
- ²⁰ (Spectr-AA-55B, Varian) equipped with hollow cathode Fe lamp (sensitive line: 248.3 nm; slits: 0.4 nm; operating current: 4 mA). The variation of H_2O_2 decomposition rate was analyzed by colorimetric method using UV-vis spectrophotometer after complexation reaction with titanium salt.²⁸

25 3. Results and discussion

3.1 Catalysts characterization



Fig. 1 SEM image of monodispersed AMAS (a) and TEM images of AMAS (b), SA-AMAS (c), and Fe₂O₃/SA-AMAS (d); and EDX spectrum of SA-³⁰ AMAS (e) and Fe₂O₃/SA-AMAS (f). The inset is HRTEM image of lattices of Fe₂O₃

Surface morphology and chemical composition of the samples in

different phases were characterized by means of SEM, TEM and EDS. The typical SEM and TEM images of AMAS are shown in ³⁵ Fig. 1(a, b). It presents a good spherical-like structure and highly

- oriented growth behavior after ion-exchange extraction process. AMAS has a typical diameter of 100-200nm, and a highly mesoporous texture clearly appears as white objects inside sphere due to the removing of surfactant. As illustrated by TEM images
- ⁴⁰ (Fig. 1b and c), it is found that the morphology of the nanosphere does not change after postfunctionalization, but the pores of SA-AMAS are narrower than AMAS, indicating that sulfonic acid functional groups have successfully entered into the channels of AMAS. Meanwhile, EDX pattern of SA-AMAS (Fig. 1e) also
- ⁴⁵ reveals the presence of the S element inside the pore channel. After decorated with Fe₂O₃, it is clear that the morphology and mesoporous network of the SA-AMAS host remain intact (Fig. 1d). Importantly, TEM image gives an obvious evidence for iron oxide nanoclusters which are uniformly dispersed in the cavities ⁵⁰ of support matrix not aggregated on the surface. The lattice fringe spacing of the supported nanoparticle was 0.25 nm corresponding to the (110) crystallographic plane of the α-Fe₂O₃ crystal (see the inset of Fig. 1d). ²⁹ Fig. 1f shows the EDX pattern of the supported nanosphere, which confirms iron oxide and sulfur ⁵⁵ species existing on the channel of SA-AMAS host (Fig. 1f) after hydrothermal and sintering process.

The Nitrogen adsorption/desorption isotherms and pore size distribution curve were investigated to evaluate the surface area and pore size distribution of the prepared nanospheres. Seen from Fig. 2, the isotherms of all the catalysts show a typical IV type pattern with a hysteresis loop in the low relative (P/P_0) range, which well validate the occurrence of mesopores. The distribution of pore diameter is mainly located between 2.0 and 10.0 nm. As apparent from Table S1, an increase in BET surface area is observed for AMAS after sulfonic acid-functionalization, which is in favor of the surface adsorption and mass transfer. In comparison with SA-AMS, the loading is accompanied by an appreciable decrease in BET, pore size and pore volume of sample Fe₂O₃/SA-AMAS, indicating that in situ growth of 70 nanoclusters occupy the pores of SiO₂ nanosphere during heat treatment.



Fig. 2 Nitrogen adsorption/desorption isotherms and BJH pore size distribution of (a) AMAS, (b) SA-AMAS and (c) Fe₂O₃/SA-AMAS.

Fig. 3(A) records the FTIR spectrum of AMAS, SA-AMAS, and Fe₂O₃/SA-AMAS. The asymmetric and symmetric stretching vibration peaks at 1088 and 812 cm⁻¹ are assigned to the host framework of Si-O-Si, as well as the intense bending vibration

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band at 463 cm^{-1,30} In comparison with AMAS, the stronger absorption peak at 3400 and 1627 cm⁻¹ is observed for sample SA-AMAS, which indicates that more dissociative hydroxyl groups and molecular H_2O are adsorbed on the sulfonic acidfunctionalized means due to strong hydroxphilicity of SO II

- ⁵ functionalized nanospheres due to strong hydrophilicity of -SO₃H group. According to the previous studies, the absorption peaks around 2852 and 2932 cm⁻¹ correspond to the stretching vibration of the methylene groups for surfactant and CSDA, respectively.³¹ It is worth to note that stretching band at 2932 cm⁻¹ remains, but
- ¹⁰ the peak around 2852 cm⁻¹ disappears, demonstrating that the surfactant has been removed by ion-exchange extraction method without destruction of CSDA. Moreover, the -NH group of CSDA is reflected from bending vibration peak at 687 cm^{-1, 32} Compared with AMAS, a decrease in the intensity of -NH
- ¹⁵ characteristic peak is observed for SA-AMAS, which may be attributed to the generation of -NH-SO₃H group. In the curve of SA-AMAS, it is evident that the sulfur species appear accompanying by characteristic peaks at 1495 cm⁻¹, and a new absorption peak at 608 cm⁻¹ is attributed to the bending vibration
- ²⁰ of hydrogen bond between the OH and SO₃H groups.³³⁻³⁵ However, these characteristic peaks intensities decrease dramatically after supporting with iron oxide, which clearly suggests that sulfonic acid group of AS-AMS carrier has been shielded due to chemical bond with Fe₂O₃ nanoparticles.³⁶
- ²⁵ Due to O=S=O groups acting as the electron withdrawing species, more strong acid sites (Brønsted and Lewis) occur inside of nanosphere tunnel (Fig. 3B), which can not only improve the adsorption of substance, but also reduce the pH value of surrounding and accelerate the decomposition of H₂O₂ to ³⁰ generate hydroxyl radicals.
 - b c 1495 2932 1627 687 608 3500 3000 2500 2000 1500 1000 500 Wavenumber (cm⁻¹) B 1442 (LA) AMAS 1448(LA) 1543 (BA) SA-AMAS 1440 1480 1500 1520 1540 1560 1420 1460 Wavenumber (cm

Fig. 3 (A) FTIR spectra of (a) AMAS, (b) SA-AMAS and (c) $Fe_2O_3/SA-AMAS$. (B) Py-IR spectra of the AMAS and SA-AMAS.

The crystalline structures of different samples are presented in Fig. 4. In the diffraction patterns, the broad characteristic peak at approximately $2\theta=23^{\circ}$ corresponds to the amorphous silica. When SA-AMAS are loaded by iron oxide, other four weak diffraction peaks at $2\theta=33.21$, 40.70, 53.85 and 63.72° are 40 clearly observed, which are the reflections from the (104), (113), (116) and (300) planes of hematite (α -Fe₂O₃) crystallite, respectively. This reveals that small and well-dispersed α -Fe₂O₃ nanoparticles are formed inside the pores of SA-AMS due to the sulfonic group retarding crystallite agglomeration, consistent with 45 TEM image. ³⁷



Fig.4 X-ray diffraction patterns of (a) AMAS, (b) SA-AMAS and (c) $\rm Fe_2O_3/SA-AMAS.$



Fig.5 XPS spectra of different samples: (a) full spectra of SA-AMAS and $Fe_2O_3/SA-AMAS$ and fine XPS spectra of (b) S 2p, (c) Fe 2p.

To investigate the chemical state of iron oxides supported on SA-AMAS, XPS measurement was carried out and the results are ⁵⁵ presented in Fig. 5. In the XPS spectra curve of SA-AMAS and Fe₂O₃/SA-AMAS, the presence of O1s, Si2p, N1s, S2p, and Fe2p can be ascertained (Fig. 5a). As depicted in in Fig. 5b, the binding energy of S2p peak for sample SA-AMS is observed at 169.4 eV, which is assigned to the spectra of -NH-SO₃H.³⁸ After Fe₂O₃

loading, a slight shift (0.2 eV) to lower energy of S2p peak can be observed compared to bare SA-AMAS, indicating the increasing in electron density of S2p. This shift can be ascribed to the formation of -SO₃-Fe-O bond in the composites, which is in ⁵ agreement with the FTIR results. In the fitting curve of the sample Fe₂O₃/SA-AMAS (Fig. 5c), the binding energy of the Fe 2p is observed at 711.7 and 725.4 eV, which is assigned to the spectra of Fe 2p1/2 and Fe 2p3/2 for the lattice Fe^{III}-O in Fe₂O₃, respectively.^{29b} The contribution at around 709.8 eV belongs to

¹⁰ the Fe^{II}-O, while the contribution of binding energy at 719.6 eV is assigned to the surface iron species and satellite signal of the Fe^{3+} species.

3.2 Catalytic activity



¹⁵ Fig. 6 Relative concentration of X-3B as a function of time at different procedures: (a) Vis+H₂O₂ (b) Vis+Fe₂O₃/SA-AMAS (c) Fe₂O₃/SA-AMAS+H₂O₂ (d) Vis+Fe₂O₃/AMS+H₂O₂ (e) Vis+Fe₂O₃/AMAS+H₂O₂ (f) Vis+Fe₂O₃/SA-AMAS+H₂O₂ (T=298 K, pH=6.0, C_{cat}=0.5 g·1⁻¹, C_{X-3B,0}=100 m g·1⁻¹, C_{H2O2,0}=5.0 mM), (g) Vis+0.5 g·1⁻¹Fe₂O₃/AMS+5.0 mM H₂O₂ (pH=4.0), 20 (h) Vis+0.5 g·1⁻¹ Fe₂O₃/AMAS+5.0 mM H₂O₂ (pH=4.0).

The Fenton-like degradation of toxic and recalcitrant organic pollutants is of great importance in environmental protection and provides a commonly used way to test the activities of prepared catalysts. Fig. 6 shows the efficiency of different catalytic ²⁵ oxidation for the degradation of dye X-3B. Under visible irradiation, X-3B was stable only with Fe₂O₃/SA-AMAS in absence of H₂O₂, which indicated that the photocatalytic reaction did not proceed and decolorization was due to the adsorption of solid. However, 74.0 % of X-3B was degraded by Fe₂O₃/SA-

- ³⁰ AMAS/H₂O₂ system in the dark (curve d), which demonstrated that decomposition of hydrogen peroxide to ·OH radical can be catalyzed by \equiv Fe^{III} active sites inside SA-AMAS support. Under the cooperative effect of H₂O₂ and light irradiation, Fe₂O₃/SA-AMS exhibited superior catalytic performance for dye
- ³⁵ degradation at pH of 6.0 (99.0 % photobleaching). It is well verified that light radiation can promote the electron transfer of Fe^{II} /Fe^{III} and subsequently facilitate the ·OH radical production.^{39,40} In this study, methanol and 2-propanol have been used as the trapping agents to illustrate the evidence of ·OH
- ⁴⁰ radicals in the catalytic oxidation process (Fig. S1). It is clear that a rapid decrease in the degradation efficiency of dye was observed from 99.0 to 51.5 and 53.3 % after adding the methanol and 2-propanol, respectively. It well indicates that lots of OH radicals was produced in the aqueous solution and played an
- 45 important role on the oxidation of dyes. The effects of pH,

catalyst loading and H_2O_2 dosage on catalytic activity of Fe₂O₃/SA-AMAS are presented in the supporting information (Fig. S2-4).

In order to better understand the effect of incorporation of ⁵⁰ sulfonic acid groups on performance of the catalysts, we also prepare Fe₂O₃/AMS and Fe₂O₃/AMAS and investigate their photocatalytic ability in this study. Result shows that both Fe₂O₃/AMS and Fe₂O₃/AMAS underwent slight degradation of dye at initial pH of 6.0. While the initial pH of solution decreased ⁵⁵ to 4.0, 37.3 and 80.0 % of degradation efficiency were observed for Fe₂O₃/AMS and Fe₂O₃/AMAS, respectively. This reveals that the grafting of functional groups on mesoporous SiO₂ nanosphere could enhance the activity of supported catalysts. However, in comparison with amino group, introduction of sulfonic acid ⁶⁰ group can greatly widen the working pH range and improve the surface adsorption of substances.

The loading method and calcination temperature on the catalytic activity of Fe₂O₃/SA-AMAS is highlighted in Fig. 7. In sharp contrast, impregnating-hydrothermal-calcination made the 65 composite materials exhibit higher activity in Fenton-like reactions than the other two treatments. It implies that the generation of highly active sites inside the pore of support should experienced multi-treatment. Moreover, calcination be temperature also determined the catalytic activity. As apparent 70 from figure, the highest activity of Fe₂O₃/SA-AMAS was observed at 523 K. As the temperature exceeding 523 K, an obvious decrease in the degradation efficiency of X-3B was obtained with the increase of temperature, and the activity of solid could be lost at 773K. According to report by Hao et al, the 75 most organic groups of CSDA were combusted during calcination process in the temperature range of 673-883 K. Therefore, it was considered that the activity of active sites was closely associated with the characteristics of functional groups on support.⁴¹



80 Fig. 7 Effect of loading method and calcination temperature on the dye degradtion by using SA-AMAS as support.

The influence of the Fe loading amount on the catalytic activity is presented in Fig. S5. A remarkable increase in the degradation efficiency of X-3B is observed from 86.3 to 99.0 % ⁸⁵ with Fe content increasing from 6.0 to 8.0 wt%. This is due to more active sites for the decomposition of hydrogen peroxide to OH radicals. However, when the Fe content was further increased to 15.0 wt%, the lower photobleaching efficiency of X-3B (91.6 %) was obtained. In addition, the concentration of

leached Fe ion obviously increased in the Fe content range of 10.0 to 15.0 wt%, which demonstrated that a number of iron oxides could not be stabilized inside the pore of mesoporous sphere. These results appear to indicate that the iron oxides 5 bonding with the -SO₃H groups of support play a more important role in the enhancement of catalytic activity.



Fig. 8 Reusability of catalysts after subsequent reactions (T=298 K, initial pH=6.0, C_{Cat} = 0.5 g L⁻¹, $C_{X:3B,0}$ =100 mg L⁻¹, $C_{H2O2,0}$ =5.0 mM).

10 3.3 Catalyst stability

The reusability of catalyst is important factor for practical application. Under the optimum conditions, the recycling tests were carried out to evaluate the stability of catalyst reused (Figure 9). After washing with methanol and thermal treatment, 15 the catalysts can be reused for at least four catalytic runs without

- significant loss of activity as the decoloring and mineralization ratio of dye was as high as 90.2 and 50.3 % for all four runs. Despite a slight decline was found in the second run, by contrast, the catalytic activity had almost no change in the last three runs. ²⁰ The leaching of iron ions during the reaction process remained
- below 0.24 mg·L⁻¹ in all three cycles, which had insignificant influence on the catalytic performance (Fig. S6). FT-IR spectrum also points out that the functional groups were remained on the surface of solid after multiple uses in catalysis (Fig. S7). It was
- ²⁵ clear that the Fe₂O₃/SA-AMAS nanosphere was stable and resistant to photo-corrosion because a stable bridge of -NHSO₃between the metal ions and the support was developed. This also well demonstrated that sulfonic acid-functionalized mesoporous NH₂-SiO₂ provided a strong stabilization of small metal oxide ³⁰ NPs highly dispersed in the porous matrix.

3.4 Effect of structure and property of support on catalytic activity

As commented, $Fe_2O_3/SA-AMAS$ exhibited much higher catalytic activity than Fe_2O_3/AMS and $Fe_2O_3/AMAS$ in the ³⁵ experiment. The outstanding activity of the catalyst was

- attributed to the existence of organic groups on SiO₂ nanosphere, which had a significant effect on the control of size and location of metal oxides NPs and the interaction between active sites and support. As shown in Scheme 2, more Fe³⁺ ions existed in 40 solution were inclined to integrate with mesoporous SiO₂
- nanosphere (AMS) depending on weak van der Waals forces and stabilize at external surface of support to form large iron oxides

NPs. The particle size of aggregates was larger than 20 nm. When amino-functionalized mesoporous SiO₂ nanosphere (AMAS) was ⁴⁵ used as support, Fe³⁺ ions were coordinated with the amino groups at the mesopore walls, preventing the NPs aggregated on out surface of host matrix. However, lots of the particles agglomerated together inside the cavities of nanosphere, which may be attributed to weak interaction between metal ions and 50 amino groups. Grafting of -SO₃H on AMAS established strong interaction between metal ions and SiO₂ nanosphere through forming strong covalent bond, and provided steric restrictions to confine the growth of metal oxides on surface of pores. It was apparent that more small NPs with average diameter of 2.8 nm 55 uniformly located in mesopores. Sulfonic groups played a location-directing role in incorporating NPs into the cavities of SiO₂. Meanwhile, element analysis of supported materials at three points was presented in supporting information (Fig. S8). It can be concluded that high dispersion of ultrafine activate sites in 60 mesoporous frameworks of SiO₂ nanosphere had a positive effect on the activity of catalysts.



Scheme 2 Schematic diagram of size and location of $\rm Fe_2O_3$ NPs supported on AMS, AMAS, and SA-AMAS.

⁶⁵ Moreover, the grafted sulfonic acid groups played an important role in catalytic oxidation reaction by improving the surface acid property. The generated acid sites can not only have a positive effect on the anchoring of reactant and H₂O₂ molecules to the surface of catalyst due to strong electrostatic pull, but also 70 be in favour of the separation of photo-induced electrons and holes of active sites.^{42,43} Besides, the -SO₃H group bonding with Fe^{III} would take up more extended space, which resulted in more orbital-overlapping between the Fe^{III} and surface peroxide species.⁴⁴

75 4. Conclusions

In summary, we developed a novel one-pot sulfonic acid postfunctionalization of anionic-surfactant-templated mesoporous NH₂-silica (AMAS) enabling the immobilization of iron oxides nanoparticles in its pores. Characterization results show that so sample SA-AMAS presented high specific surface area, strong hydrophilicity and lots of acid sites. The sulfonic acid functional groups grafted on AMAS can not only lead many α-Fe₂O₃ nanoparticles uniformly disperse in the channels of support, but also make Fe₂O₃/SA-AMS exhibit excellent catalytic activity st toward X-3B degradation in visible-light irradiation at neutral pH. Moreover, the stability of catalyst was significantly improved through the stable bridge between the metal ions and sulfonic group of support. Thus, the progresses presented here are very helpful not only in developing the highly-efficient and green

s heterogeneous catalysts for environmental remediation, but also in providing a valuable insight for understanding the relationship between the properties of support and catalytic activity.

Acknowledgements

This work was supported by the National Natural Science ¹⁰ Foundation of China (No. 21236008 and 21476206).

Notes and references

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