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PAPER

Structural transformation of carbon-supported Pt₃Cr nanoparticles from disordered to ordered phase as durable oxygen reduction electrocatalyst

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The sluggish oxygen reduction kinetics and insufficient durability of cathode catalysts restrict the practical application of proton exchange membrane fuel cells. This study focuses on the structural transformation of carbon-supported Pt₃Cr from a disordered to an ordered phase and on the effect of such structural transformation on oxygen reduction reaction (ORR) activity and durability. X-ray diffraction and transmission electron microscopy results confirm the formation of carbon-supported Pt₃Cr intermetallic nanoparticles with a mean particle size of ca. 7.2 nm. Line scanning EDX reveals that the practical Pt/Cr atomic ratio is approximately 3:1. X-ray photoelectron spectroscopy results indicate that the proportion of metallic Pt increases while the binding energy of Pt 4f decreases with such structural transformation. The Pt₃Cr/C intermetallic nanoparticles exhibit enhanced mass and specific activities toward the ORR compared with commercial Pt/C but slightly lower mass activity than the disordered Pt₃Cr/C alloy nanoparticles. After accelerated durability test for 5000 cycles, the Pt₃Cr intermetallic nanoparticles displayed negligible decay in ORR mass activity; however the ORR mass activity on disordered Pt₃Cr alloy decreases to ca. 50%. Much enhanced durability of the Pt₃Cr/C intermetallic nanoparticles toward the ORR is definitely caused by the much higher structural and compositional stabilities of the Pt₃Cr/C intermetallic nanoparticles than that of the disordered Pt₃Cr/C alloy nanoparticles, suggesting that the Pt₃Cr intermetallic nanoparticles may serve as highly active and durable ORR electrocatalysts for practical application.

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1 Introduction

Proton exchange membrane fuel cells (PEMFC) have recently been considered as the next-generation power supply because of their high-energy density, high-energy conversion efficiency, low pollution, and relatively low working temperatures.^{1, 2} However, several technical challenges, such as the high cost of Pt-based electrocatalysts, the sluggish kinetics of cathode reaction, and the insufficient durability of the catalysts, should be addressed for their practical applications.^{3, 4} Pt alloyed with transition metals (e.g., Fe⁵, Co^{6, 7}, Ni⁸, Mn⁹, and Cr¹⁰) and low-content Pt electrocatalysts (e.g., core-shell^{11, 12} and hollow structure ¹³), have proved to be a better alternative for supported Pt catalysts in terms of electrocatalytic activity and cost. Mukerjee et al.¹⁴ investigated various Pt bimetallic alloys supported on carbon and found a two- to three-fold increase in the oxygen reduction reaction (ORR) activity under PEMFC operating conditions. However, the stability of the Pt-

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Recent studies have found that Pt-based intermetallic compounds not only reduce the cost of the catalysts, but also exhibit enhanced ORR activity and durability, compared with their disordered alloys, because they allow a greater degree of control over their composition, structural, and electronic properties.¹⁶ Abruna et al.¹⁷synthesized carbon-supported Pt₃Co intermetallic nanoparticles through an impregnation method followed by heat treatment. The results of the electrochemical tests of the Pt-based nanoparticles with Pt layer on the surface and Pt–Co intermetallic compounds as the core show that the electrocatalysts exhibited enhanced activity and stability for the ORR. Botton et al.¹⁸ found that Pt₃Fe₂ intermetallic nanoparticle catalysts present a static core-dynamic shell regime, in which the Pt₃Fe₂ core is virtually intact, and the Pt

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shell suffers continuous enrichment during long-term cycling. Xia et al.¹⁹ also verified that using carbon-supported Pt₃Fe and PtFe intermetallic nanoparticles enhances the activity and durability of the ORR electrocatalysts. Moreover, PtBi₂²⁰, PtNi²¹, PtSn²², PtPb²³⁻²⁵, and Pt₃Zn²⁶ intermetallic nanoparticles have been reported as promising candidates for fuel-cell catalysts.

Among the various Pt-based alloy catalysts used for the ORR, the Pt–Cr alloy is more stable in acidic and oxidizing media at high temperature¹⁰, whereas the Pt–Cu and Pt–Fe alloys are unstable under fuel-cell operating conditions. The Pt–Cr alloy appears to be a promising ORR catalyst.^{27, 28} Additionally, Yang et al. found that the presence of $Pt_{1.5}Cr_{2.5}$ super lattice may facilitate an improvement in ORR activity.²⁹ Thus, Pt_3Cr/C intermetallic electrocatalysts could be used as active and durable ORR catalysts for PEMFCs. In the present study, carbon-supported Pt_3Cr disordered alloy nanoparticles (i.e., solid solution) were first synthesized. The structural transformation of carbon-supported Pt_3Cr from a disordered to an ordered phase and the effect of such structural transformation on the ORR activity and durability were investigated.

2 Experimental

2.1 Materials

Sodium chloroplatinate (Na₂PtCl₆·6H₂O) and chromium chloride (CrCl₃) were purchased from Aldrich, and sodium acetate (CH₃COONa, AR) and methanol (CH₃OH, AR) were supplied by Sinopharm Chemical Reagent Co., Ltd. All reactants were used as received.

2.2 Methods

Carbon-supported disordered Pt_3Cr/C (D- Pt_3Cr/C) was synthesized according to a previously reported method^{29, 30}. The carbonyl complex was synthesized by adding 285 mg Na₂PtCl₆·6H₂O, 27 mg CrCl₃, and 336 mg CH₃COONa into 45 mL methanol solution kept at 55 °C for at least 8 h under CO atmosphere. Then, 435 mg KB-600 was added into the asprepared solution stirred at 55 °C for 8 h. Subsequently, the solvent was removed by purging N₂ at 70 °C. The as-prepared D-Pt₃Cr/C catalysts were then annealed at 400 °C to 500 °C under H₂/N₂ atmosphere for 5 h to obtain D-Pt₃Cr/C. Then, the D-Pt₃Cr/C was subjected to heat treatment at 700 °C to 800 °C under H₂ atmosphere for 3h to obtain carbon-supported Pt₃Cr/C.

2.3 Physical characterization

The composition of the catalysts was measured by an IRIS Advantage inductively coupled plasma–atomic emission spectroscopy (ICP–AES) system (Thermo America). Powder X-ray diffraction (XRD) measurements were conducted using a Bruker AXS D8 Advance powder X-ray diffractometer with a Cu K α (λ = 1.5418 Å) radiation source, operating at 40 kV and 40 mA. Diffraction patterns were collected at a scanning rate of 2° min⁻¹ and with a step size of 0.02°. X-ray photoelectron spectroscopy was conducted using a Kratos AXIS Ultra^{DLD} with Al K α radiation. The binding energies (BEs) derived from XPS measurements were referenced to the C_{1s} BE at 284.45 eV. Transmission electron microscopy (TEM) images were obtained with a JEOL 2100F at an accelerating voltage of 200 kV.

2.4 Electrochemical characterization

Porous electrodes were prepared as previously described.³¹ A measured volume (ca. 3µL) of ultrasonic treated ink, which included 10 mg catalyst, 2.8 mL water, and 0.2 mL Nafion solution (5 wt.%, Aldrich), was transferred onto a freshly polished glassy carbon disk (GC, 3 mm in diameter) and left to dry overnight at room temperature. Electrochemical measurements (all conducted at 25 ± 1 °C) were performed using CHI 730B Potentiostat/Galvanostat and a conventional three-electrode electrochemical cell. The counter electrode used was a glassy carbon plate, and a saturated calomel electrode was employed as the reference electrode. Accelerated durability test (ADT) was conducted on a Solartron SI1287 Potentiostat/Galvanostat. Potentials quoted herein are with respect to the reversible hydrogen electrode (RHE). The electrochemical surface areas (ECSAs) of the catalysts were determined by hydrogen adsorption or desorption area and CO_{ad} oxidation in CO stripping voltammetry. The oxidation charge for a monolayer of adsorbed H and CO on a Pt surface was assumed to be 210 and 420 µCcm⁻², respectively.³² High-purity nitrogen or oxygen was used for deaeration of the solutions, and during the measurement, a gentle gas flow was maintained above the electrolyte solution.

3 Results and discussion



Fig. 1 XRD patterns of the Pt/C-JM, $D-Pt_3Cr/C$ and $O-Pt_3Cr/C$ catalysts; the inset shows the enlarged region of (220) planes.

Figure 1 displays the XRD patterns of Pt/C–JM, D– Pt_3Cr/C , and O– Pt_3Cr/C . The broad peak at around 25° for all materials is attributable to carbon support. The other five main characteristic peaks for the D- Pt_3Cr/C are face-centered-cubic

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(fcc) crystalline Pt, namely, the planes (111), (200), (220), (311), and (222), demonstrating that it is mainly single-phased, with an fcc disordered structure. The diffraction peaks for D-Pt₃Cr/C are shifted to higher 2 θ values compared with those for

Pt/C-JM, which can be clearly observed in the inset of Figure 1, indicating that metallic Cr is incorporated into the Pt fcc structure to form an alloy phase with lattice contraction.³⁰

Table 1 Characterization of the Pt/C-JM, D-Pt ₃ Cr/C and O-Pt ₃ Cr/C catalysts												
	Sample	Lattice para- meter (nm)	Particle size (nm)	$\begin{array}{c} ECSAs_{H} \\ (m^{2}g^{\text{-}1}) \end{array}$	$\frac{\text{ECSAs}_{\text{CO}}}{(\text{m}^2\text{g}^{-1})}$	MA (mAmg ⁻¹)		SA (μ Acm _{Pt} ⁻²)				
						0.85V	0.90V	0.85V	0.90V			
	Pt/C-JM	0.3916	3.5	66	67	12.4	2.1	17.7	3.0			
	D-Pt ₃ Cr/C	0.3895	3.1	70	75	30.4	5.7	40.5	7.6			
	O-Pt ₃ Cr/C	0.3876	7.2	32	35	23.2	4.3	63.5	12.3			



Fig. 2 (A) TEM images of O-Pt₃Cr/C and (B) its particle size distribution; (C) HRTEM image of a single Pt_3Cr intermetallic nanoparticle in A; (D) FFT of (C); (E) EDS line scanning of Pt_3Cr nanoparticles with Pt and Cr distributions.

Except for the abovementioned peaks, the XRD pattern of O-Pt₃Cr/C presents additional (100), (110), (210), (221), and (310) peaks, which are characteristics of an ordered intermetallic Pt₃Cr phase. These peaks are matched well with the standard PDF card of the CrPt₃ intermetallic phase (JCPDS No. 65-6577), suggesting the formation of Pt₃Cr intermetallic compound nanoparticles. The lattice parameter, obtained fromthe (220) diffraction peak, and the mean particle size, calculated using the Debye–Scherrer equation based on the peak width of the (220) reflection, are provided in Table 1.

The TEM image of O-Pt₃Cr/C and its corresponding particle size distribution are presented in Figs. 2A and 2B, respectively, which show that the Pt₃Cr nanoparticles are well dispersed on the surface of carbon support. The obtained average particle size for the O-Pt₃Cr/C is approximately 7.2 nm, which is in fairly good agreement with the XRD result (Table 1).A typical HRTEM image in Fig. 2C and Fourier fast transform (FFT) analysis in Fig. 2D clearly indicate the appearance of lattice planes for O-Pt₃Cr, which again verifies the formation of Pt₃Cr intermetallic compounds. The lattice planes of the focused nanocrystal with spacing distances of 0.224 and 0.388 nm can be indexed as the (111) and (100) planes of O-Pt₃Cr nanocrystals. EDX line scanning is employed to investigate the composition of O-Pt₃Cr/C (Fig. 2E). The figure shows that Pt and Cr are uniformly distributed along the scanning line, and that the intensity ratio of Pt/Cr is almost 3:1. This result indicates that the practical atomic ratio of Pt/Cr is approximately 3:1, which is nearly similar to the nominal composition.







 Table 2 BEs for Pt 4f and atomic percentages (AP, %) of different Pt species

	D-Pt ₃ Cr/C				O-Pt ₃ Cr/C				
	Initial		After ADT		Initial		After ADT		
	BE	AP	BE	AP	BE	AP	BE	AP	
Pt(0)	71.49	46.1	71.42	31.6	71.44	55.6	71.07	43.4	
Pt(II)	72.50	18.8	71.95	30.6	72.22	28.1	71.57	35.4	
Pt(IV)	74.19	35.1	72.72	37.8	73.66	16.3	73.06	21.2	

To explore the electronic properties of the Pt₃Cr structural transformation from disordered to ordered phase, both samples were subjected to XPS analysis. Figure 3 shows the Pt 4f XPS spectra of D-Pt₃Cr/C and O-Pt₃Cr/C in the BE ranges between 68 and 82 eV for Pt 4f. Each curve can be deconvoluted into three pairs of peak doublets (Table 2). The BEs for the pairs are located at 71.49, 74.83; 72.50, 75.82; and 74.19, 77.41 eV for D-Pt₃Cr/C, which are respectively assigned as Pt(0), Pt(II), and Pt(IV), and 71.44, 74.78; 72.22, 75.62; and 73.66, 76.37 eV for O-Pt₃Cr/C. The obtained BEs for both Pt₃Cr/C samples are higher than those for the Pt bulk.^{33, 34} The BEs of O-Pt₃Cr/C are smaller than those of D-Pt₃Cr/C, which could be have resulted from the strong interaction between Pt and Cr within O-Pt₃Cr/C and to the particle size effect such that the BE shifts to higher energy with the decreased particle size.35 The atomic percentages of Pt(0), Pt(II), and Pt(IV) in Table 2 indicate that the presence of metallic Pt is its major state in the O-Pt₃Cr/C relative to that in the D-Pt₃Cr/C, suggesting an increased oxidation resistance of Pt in an ordered intermetallic phase, which would lead to an enhancement in ORR kinetics³³.



Fig. 4 CO-stripping voltammograms of the Pt/C-JM, D-Pt_3Cr/C and O-Pt_3Cr/C catalysts in 0.1 M HClO₄ at a scan rate of 20 mVs^-1

To obtain more insights into surface microstructures and real surface area of Pt for bimetallic catalysts, the CO-stripping voltammograms of the Pt/C-JM, D-Pt₃Cr/C, and O-Pt₃Cr/C catalysts are shown in Figure 4. The hydrogen adsorption/desorption and peroxidation/reduction peaks of the Pt surface on Pt/C-JM are clearly observed, indicating the presence of polycrystalline Pt. No well-defined hydrogen adsorption/desorption peaks are found on the carbon-supported disordered/ordered Pt₃Cr alloys, which indicates the formation of well-alloyed Pt-Cr alloys. Moreover, the onset and peak potentials of COad oxidation on the Pt₃Cr/C catalysts are slightly shifted to more negative potential than those on Pt/C-JM, demonstrating that the Pt₃Cr alloy electrocatalysts exhibit better CO tolerance. By integrating the hydrogen desorption and CO_{ad} oxidation areas, the ECSAs_H and ECSAs_{CO} can be obtained (Table 1). The ECSAs_{CO} for all samples are slightly larger than ECSAs_H. However, the change in both ECSAs shows a similar trend.



Fig. 5 (A) Linear scan voltammograms of the Pt/C-JM, D-Pt₃Cr/C and O-Pt₃Cr/C in O₂-saturated 0.1M HClO₄ solution at scan rate of $5mVs^{-1}$ and at a rotation speed of 1600 rpm .The ring currents, RRDE data, for hydrogen peroxide production are contrasted.; (B) Tafel plots for the ORR on the three catalysts, current density are normalized to the real surface area of platinum within the catalysts

Figure 5A shows the comparison of the ORR on the Pt/C– JM, D–Pt₃Cr/C, and O–Pt₃Cr/C under similar experimental conditions. The ORR on all three catalysts is diffusioncontrolled when the potential is less than 0.7 V and under mixed diffusion kinetics control in the potential region between 0.7 and 0.85 V. In the Tafel (potential region higher than 0.85 V) and mixed potential regions, the ORR activities of all catalysts are identical with respect to the mass activity (MA) of the total metal loading. The obtained MA and specific activity (SA) of the ORR on the three samples are also listed in Table 1. The MA based on Pt decreases in the order of D-Pt₃Cr/C>O-Pt₃Cr/C> Pt/C-JM. Figure 5B shows the Tafel plots of the ORR on the three catalysts based on their ECSAs_{CO}. The obtained Tafel slopes at potentials of > 0.85 V for the Pt/C-JM, D-Pt₃Cr/C and O-Pt₃Cr/C catalysts are 65, 68, and 69 mV decade¹, respectively. Within the fitting error, the Tafel slope does not show any dependence on the compositional and structural parameters of the catalysts. Thus, the reaction pathway and the rate-determining step are similar in all three catalysts. Further comparison in ORR SA indicates that the SA increases in the order of Pt/C-JM<D-Pt₃Cr/C<O-Pt₃Cr/C in the Tafel region (Table 1). A significant enhancement in ORR SA on the O-Pt₃Cr/C can be attributable to the electronic and ordered structural effects.^{29, 36}

For an efficient ORR catalyst, quantifying the relative formation rates of water (four-electron pathway) or hydrogen peroxide (two-electron pathway) is important because peroxide is corrosive toward carbon materials and Nafion resin and can cause the oxidation destruction of active and defective sites in fuel-cell catalysts and supports.³⁷ Rotating ring-disk electrode (RRDE) data shown in Figure 5A are illustrative of the ORR pathway on Pt/C-JM and O-Pt₃Cr/C catalysts. The ring current is found to be negligible compared with the disk current for potentials above 0.80 V, indicating that the ORR proceeds nearly without peroxide production. The ring current increases, starting from potentials lower than 0.75 V, and the amount of peroxide formed on the O-Pt₃Cr/C catalyst is slightly higher than that on the Pt/C. The fraction of peroxide, at a typical fuel cell operating potential of 0.70 V, can be calculated.³⁷ The fractions for the peroxide production on the Pt/C-JM and O-Pt₃Cr/C catalysts are 0.92% and 1.16%, respectively, revealing negligible peroxide production. Thus, the ORR on O-Pt₃Cr/C undergoes a four-electron process leading to water formation.

The Pt-based alloy catalyst is well known as an alternative cathode material because of its high activity for the ORR. However, the durability of such alloys should be significantly improved. In this study, the durability of the catalysts was evaluated by potential cycling between 0.05 and 1 V/RHE for 5000 cycles in an N₂-saturated 0.1 M HClO4 and at 50 mVs⁻¹. The cyclic voltammograms (CVs) in N2-saturated and LSVs in O₂-saturated 0.1 M HClO₄ of catalysts for initial and 5000th cycle are shown in Figure 6. The ECSA of Pt/C-JM decreases to 77% of the initial value after 5000 cycles, and the MA decreases to 26.4% of the initial MA at 0.85 V. The significant reduction in both ECSA and MA could have been caused by the possible aggregation of Pt nanoparticles and/or dissolution of Pt species. Such relatively poor durability has been reported in many studies.³⁹The hydrogen adsorption/desorption peaks for D-Pt₃Cr/C become prominent with continued cycling, and the ECSA of D-Pt₃Cr/C decreases by 10%, indicating that Pt enrichment on the surface caused by the Cr is leaching away from the disordered Pt₃Cr alloy nanoparticles. Moreover, the ORR MA decreases by a factor of approximately 50% at 0.85 and 0.9 V after ADT, indicating that the disordered Pt₃Cr alloy catalyst is more stable than the Pt/C catalyst. Meanwhile, the currents of well-defined hydrogen adsorption/desorption and Pt oxide peaks of O-Pt₃Cr/C slightly increase after 5000 cycles. The Cr/Cr oxides on the catalyst surface may have dissolved with the potential cycling. The ORR MA of O-Pt₃Cr/C slightly decreases, and after 5000 cycles, the ORR MA is higher on O-Pt₃Cr/C than on D-Pt₃Cr/C, demonstrating that durability considerably improved after the disordered Pt₃Cr alloy phase transformed into the ordered Pt₃Cr alloy phase.



Fig. 6 Cyclic voltammetry of Pt/C-JM (A), D-Pt₃Cr/C (C) and O-Pt₃Cr/C (E) in N₂ saturated 0.1M HClO₄ solution before and after 5K cycles, as indicated, at a scan rate of 50mVs⁻¹; Comparative ORR activities of Pt/C-JM(B), D-Pt₃Cr/C (D) and O-Pt₃Cr/C(F) before and after 5K cycles in O₂ saturated 0.1M HClO₄ solution at a scan rate of 5mVs⁻¹.

ICP-AES was employed to analyse the possible dissolution of Cr species in the solution after ADT. Cr species are detected in the solution after ADT for both D-Pt₃Cr/C and O-Pt₃Cr/C. Given the Cr leaching out after ADT, the Pt:Cr atomic ratio for the D-Pt₃Cr/C changes to approximately 6.5:1 and approximately 3.7:1 for the O-Pt₃Cr/C, clearly indicating that the ordered Pt₃Cr alloy is more stable than the disordered Pt₃Cr alloy, which is consistent with the results obtained in Figure 6.





Figure 7 displays the XRD patterns of disordered and ordered Pt₃Cr/C electrocatalysts deposited on indium tin oxide (ITO) conductive glass before and after ADT. The dash lines in the figure are ascribed to pure Pt. The diffraction peaks of the D-Pt₃Cr/C sample after ADT shift to lower angles, which are very close to the peaks for pure Pt/C, strongly suggest the occurrence of de-alloying for the D-Pt₃Cr alloy nanoparticles. Except for the ITO peaks, two separated phases (Pt and ordered Pt₃Cr intermetallic compound) are clearly observed for the O-Pt₃Cr/C sample after ADT, similar to the reference¹⁸, suggesting a possible Pt enrichment on the shell of the nanoparticles. The calculated mean particle size for the O-Pt₃Cr/C after ADT is 7.6 nm, which is only slightly larger than that of the as-prepared O-Pt₃Cr/C, and the mean particle size for the D-Pt₃Cr/C after ADT increases from 3.0nm to ca. 4.5 nm.



Fig. 8 TEM images (A, C) and their corresponding particle size distributions of (B, D) for D-Pt3Cr/C and O-Pt_3Cr/C after ADT.

TEM images of D-Pt₃Cr/C and O-Pt₃Cr/C after ADT are shown in Figure 8. For D-Pt₃Cr/C after ADT, some very large

particles caused by the aggregation of small particles during the ADT are found. However, for the O-Pt₃Cr/C after ADT, the nanoparticles are still well distributed on the surface of carbon. The mean particle size is approximately 7.4 nm, which is only slightly larger than that of the as-prepared O-Pt₃Cr/C (as shown in Figure 2), again assessing that the good stability of the O-Pt₃Cr/C after the aggregation.



Fig. 9 XPS spectra of Pt 4f of D-Pt $_3$ Cr/C (A) and O-Pt $_3$ Cr/C (B) after ADT.

XPS analysis was also employed to explore the possible change in electronic properties after ADT, and the obtained results are shown in Figure 9 and Table 2. Compared with Figure 3, the BEs of Pt 4f for both D-Pt₃Cr/C and O-Pt₃Cr/C samples shift very slightly to lower BEs after ADT. The atomic proportions of Pt(0), Pt(II), and Pt(IV) are 31.6%, 30.6%, and 37.8%, respectively, for D-Pt₃Cr/C after ADT and 43.4%, 35.4%, and 21.2%, respectively, for O-Pt₃Cr/C after ADT. A lower decreased rate of Pt(0) demonstrates that the O-Pt₃Cr/C catalysts exhibits higher stability, which can be attributed to the greater chemical stability and corrosion resistance of the O-Pt₃Cr/C in acidic and oxidative environments.³⁹

Conclusions

Carbon-supported Pt_3Cr intermetallic nanoparticles were successfully synthesized by structural transformation of

disordered Pt₃Cr alloy. O-Pt₃Cr/C exhibits not only higher MA and SA but also much better durability toward the ORR than Pt/C. The change in ORR MA based on Pt decreases in the order of D-Pt₃Cr/C> O-Pt₃Cr/C> Pt/C-JM, whereas the ORR SA and durability increase in the order of Pt/C-JM< D-Pt₃Cr/C <<O-Pt₃Cr/C. The greatly enhanced durability of the O-Pt₃Cr/C catalyst for the ORR is caused by its improved structural stability. Thus, carbon-supported ordered Pt₃Cr nanoparticles can be considered as alternative cathode catalyst to improve the lifetime of the PEMFCs.

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