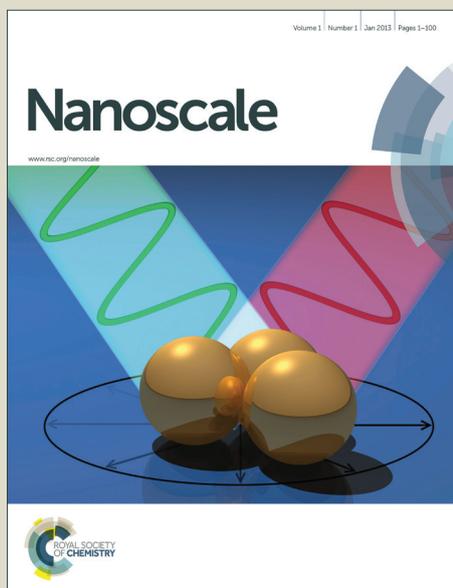


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ARTICLE TYPE

In situ surface hydrogenation synthesis of Ti³⁺ self-doped TiO₂ with enhanced visible light photoactivity

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A novel one-step vapor-fed aerosol flame synthetic process (VAFS) has been developed to prepare Ti³⁺ self-doped titanium dioxide (TiO₂). The freshly formed TiO₂ was in situ surface hydrogenated during the condensation stage by introducing of H₂ above the flame and Ti³⁺ ions were created near the surface of TiO₂. The relative content of Ti³⁺ ions near the surface of TiO₂ is estimated to be 8%. Because of the high absorption of visible light and suppression of charge recombination, the photocurrent density and decomposition of MB under visible light irradiation were remarkably enhanced. This study demonstrates a simple and potential method to produce Ti³⁺ self-doped TiO₂ with effective photoactivity in visible light.

Introduction

Owing to its chemical stability, earth abundance, low toxicity and excellent photoactivity,¹ TiO₂ has got much attention for its promising application as an active material in photovoltaics,² splitting of water,³ and photocatalysts.⁴ However, the application of TiO₂ is greatly hindered by ineffective utilization of visible light⁵ (43% of the total solar energy), which results from the wide band gap (3.2 eV).⁶ Therefore various strategies have been designed to modify the properties of TiO₂, aiming to narrow the band gap, such as coupling TiO₂ with a narrow band gap metal oxide,⁷ metal or nonmetal ion doping,⁸ co-doping with different kinds of ions and surface sensitization using quantum dot or organic dyes.⁹

Recently, reduced TiO₂ contains Ti³⁺ ions has been designed as an effective and environment friendly strategy to improve visible light photoactivity.¹⁰ Ti³⁺ self-doped TiO₂ synthesized by a liquid process has been reported,¹¹ and the resulting blue sample showed effective performance in water splitting under visible light. Chen et al.¹² prepared hydrogenated TiO₂ nanocrystals by introducing a surface disorder structure, extending the light absorption to near infrared range (~1200 nm), and the samples exhibited significant photocatalytic activity in visible light. Wang et al.¹³ reported that the light absorption and water splitting ability of TiO₂ nanowire arrays were significantly enhanced by hydrogenation. Several approaches have been reported to produce Ti³⁺ self-doped TiO₂,^{14,15} such as hydrogen thermal treatment,¹⁶ high energy particle bombardment^{17,18} and thermal annealing¹⁹ under oxygen depleted condition etc. Although these methods have their own advantages, they are limited by high cost, complicated procedures and little scale production. Thus, there is an urgent need to develop a simple and large scale synthetic

strategy to prepare Ti³⁺ self-doped TiO₂ with efficient photoactivity in visible light.

Flame synthesis²⁰ approach is widely used in the production of oxide semiconductor nanoparticles such as TiO₂,²¹ SiO₂²² and so on. This method has many advantages, such as usable in large quantities, being continuous and requiring no posttreatment. Nowadays, various non-stoichiometry semiconductor oxides and nonoxidation compounds have been synthesized by modified flame synthesis equipments. For example, single crystalline SnO nanoplatelets were rapidly synthesized via reducing atmosphere flame spray pyrolysis (RAFSP) without the assistance of catalyst and surfactant.²³ Oxygen deficient titania nanoparticles has been synthesized by a diffusion flame reactor with an oxygen deficit environment in the reaction section.²⁴ Using different ration of fuel and air, Strobel and Pratsinis²⁵ prepared maghemite, magnetite, and wustite nanoparticles. Stark et al.²⁶ created reducing flame technology for the synthesis of non-agglomerated Co@C, Fe₃C@C core-shell nanomagnets with high stability and excellent saturation magnetization. Air stable Co₃Fe₇-CoFe₂O₄ nanoparticles²⁷ have been synthesized under strong reducing atmosphere by a one-step flame spray pyrolysis process.

In this work, a novel one-step route has been developed to synthesized Ti³⁺ self-doped TiO₂ by simply introducing H₂ above the flame where the TiO₂ nanoparticles were just formed. The freshly formed TiO₂ nanoparticles were surface hydrogenated at the condensation stage. In addition, owing to the high adsorption of visible light and suppression of charge recombination, the photocurrent density and decomposition of MB under visible light irradiation were remarkably enhanced.

Experimental Section

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Ti³⁺ self-doped TiO₂ nanoparticles synthesis.

Ti³⁺ self-doped TiO₂ nanoparticles were prepared by a modified vapor-fed aerosol flame synthesis (VAFS) equipment (shown in Fig. S1, ESI†). Schematically, it consists of three parts, parameters control section, chemical reaction section and products collection section. The reaction part contains a H₂/O₂ co-flow diffusion flame nozzle and a stainless steel metal torus pipe ring. The nozzle is fabricated by three concentric metal tubes, the diameters of the tubes are 10.0, 6.0, and 3.0 mm, respectively. The pipe ring (D=10 mm) is positioned just above the nozzle for the hydrogenation of TiO₂, with a height of 15cm. There are 16 openings (D=1 mm) uniformly distribute on the ring from up-centerline.

The preparing of Ti³⁺ self-doped TiO₂ nanoparticles was performed by two steps: synthesis TiO₂ nanoparticles and hydrogenation of TiO₂ nanoparticles. Titanium tetrachloride (TiCl₄) vapor was fed into the coflow diffusion flame, supplied by hydrogen (inner annulus) and oxygen (outer annulus), to synthesize TiO₂ nanoparticles. A steam of nitrogen through a gas washing bottle with liquid TiCl₄ was used to carry TiCl₄ vapor, the temperature of liquid TiCl₄ was fixed at 30 °C. The TiCl₄ vapor carried by nitrogen stream was delivered into the central tube of the flame nozzle, together with a diluting nitrogen gas. The flow rates of hydrogen and oxygen were 380 L/h and 190 L/h, respectively. Controlling the ratio of fuel to oxygen to be 1 was the key point of this process, which was beneficial to the hydrogenation of TiO₂ nanoparticles. Hydrogenation of TiO₂ nanoparticles was achieved by introducing a flow rate of 760 L/h of hydrogen above the flame in which TiO₂ nanoparticles were formed. The freshly formed TiO₂ reacted with H₂ molecules at a high temperature of about 700 °C supplied by the flame, then formed Ti³⁺ self-doped TiO₂ nanoparticles. All gases flow rates in the process were monitored by rotameters. Glass fiber filters were used to collect the products, aiding by a vacuum pump.

The amount of TiCl₄ vapor can be calculated by the saturated vapor pressure approximately, supposing that TiCl₄ vapor is saturated. The saturation partial pressure of TiCl₄ vapor can be calculated by equation

$$\text{Log}_{10}(P) = 4.84969 - \frac{1990.235}{T + 2} \quad (1)$$

in which P is saturation partial pressure of TiCl₄ vapor, T is the temperature of glass flask (303K). The velocity of TiCl₄ vapor supplied was calculated to be about 0.01–0.2 mol/h, and the yield could be 1–16 g/h, theoretically. In our experiment, 40 L/h of carrier gas was used, and the yield was calculated to be about 3.2 g/h.

Characterization and Measurements

X-ray diffraction (XRD; Rigaku D/max 2550) was used to characterize the crystallinity of the samples. The morphologies of Ti³⁺ self-doped TiO₂ were investigated using scanning electron microscopy (SEM; Hitachi S-4800), high-resolution transmission electron microscopy (TEM; JEM-2010). UV-vis

spectrums were carried out by an UV-vis spectrophotometer (Cary-500 spectrometer, Varian Ltd.). An X-ray photoelectron spectrometer (ESCALAB MK II) was used to measure the X-ray photoelectron spectra (XPS) using the reference of C 1s (284.6 eV), with the excitation source of Mg Ka (1253.6 eV) X-rays. The electron paramagnetic resonance (EPR) spectra were carried out via a Bruker EPR ELEXSYS 500 spectrometer.

Photocurrent measurements

An uniform slurry was first prepared by dispersing Ti³⁺ self-doped TiO₂ nanoparticles (10 mg) into anhydrous ethanol (5 mL) and ultrasonically vibrating for 20 min. Then the resultant slurry was dip-coated onto a 20 × 30 mm FTO glass electrode and dried in air to eliminate ethanol. The sample of TiO₂ without hydrogenation was treated in the same way for comparison. The prepared TiO₂/FTO electrode was assembled with a platinum electrode (counter electrode) and silver chloride electrode (reference electrode) into a three-electrode cell. 0.5 mol/L Na₂SO₄ aqueous solution was employed as electrolyte. Before testing, the TiO₂/FTO electrode was immersed into the electrolyte and activated for 30 min to keep it stable. A Xe lamp (300 W) positioned 10 cm away from the working electrode was used as the light source. An ultraviolet cutoff filter was applied to cutoff the UV light (λ < 400 nm). An electrochemical workstation was employed to measure the photocurrent intensity of the samples under intermittent illumination.²⁸

Photocatalytic activity measurements

The photocatalytic activity of the samples was performed by measuring the degradation of methylene blue (MB). MB is a cationic thiazine dye with a brightly blue color and is widely applied as a test model pollutant in photocatalytic process. Visible light (λ ≥ 400 nm) was provided with a 300 W Xe lamp, and an ultraviolet cutoff filter was applied to cutoff the UV light. Generally, 50 mg of the nanoparticles were dispersed in 80 mL aqueous solution of MB with a concentration of 5.0 × 10⁻⁴ mol/L in a customized quartz test tube. The concentration of MB was characterized by UV-vis spectroscopy during the entire experiment. Before measurement, the suspension was first stirred for 30 min in dark to ensure the equilibrium of adsorption-desorption between photocatalysts and MB. Then the suspension was irradiated by the Xe lamp 10 cm away. During the irradiation, about 5 mL of the suspension was taken out after every 20 min intervals, and centrifuged to separate the nanoparticles. The concentration of MB in the centrifuged solution was carried out by a UV-vis spectroscopy in the range from 200 to 800 nm.

Results and Discussion

The Morphology of Ti³⁺ self-doped TiO₂ nanoparticles.

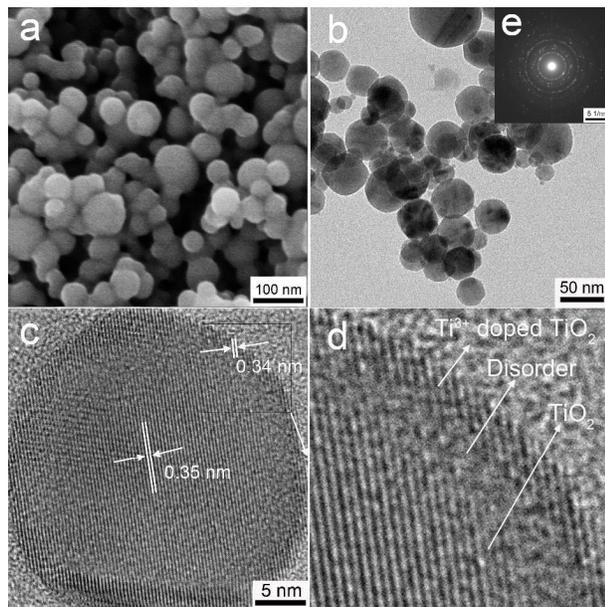


Fig. 1 (a) SEM image of Ti^{3+} self-doped TiO_2 , (b) TEM image of Ti^{3+} self-doped TiO_2 , (c) HRTEM image, (d) Disorder from HRTEM image, (e) The SAED pattern of Ti^{3+} self-doped TiO_2

The typical microstructure of Ti^{3+} self-doped TiO_2 samples was observed by SEM and TEM analyses. Spherical Ti^{3+} self-doped TiO_2 nanoparticles with fine dispersibility are obtained (Fig. 1a and b), the particle size is estimated to be 20–40 nm. The BET surface area of the sample is $42.3 \text{ m}^2/\text{g}$, and the total pore volume is $0.118 \text{ cm}^3/\text{g}$ (Fig. S2, ESI). HRTEM image (Fig. 1c) results show that the sample has a good crystallization, a lattice spacing of 0.35 nm between the (101) planes and the framework of the highly crystalline TiO_2 can be clearly observed. However, the lattice spacing near the surface (0.34 nm) is different from that in the bulk (Fig. 1d) and an obvious disordered layer can be observed on the HRTEM image. This can be ascribed to the effect of hydrogen treating and the generation of Ti^{3+} ions near the surface. Fig. 1e shows the SAED pattern, indicating the Ti^{3+} self-doped TiO_2 nanoparticles are polycrystalline, in agreement with XRD patterns (Fig. S3, ESI). The XRD patterns suggest that the Ti^{3+} self-doped TiO_2 nanoparticles are mixture of anatase TiO_2 and rutile TiO_2 . However, the anatase fraction of the sample (68.7%) is lower than that of TiO_2 without hydrogenation (91.2%). This is because of the introducing of hydrogen increases the reaction temperature above the flame, accelerates the transformation of anatase TiO_2 to rutile TiO_2 . The average crystallite sizes of Ti^{3+} self-doped TiO_2 nanoparticles are calculated from the anatase (101) and rutile (110) with Scherrer equation, and are found to be 5.0 nm and 7.8 nm, respectively. The HRTEM image of Ti^{3+} self-doped TiO_2 with mixture phase is shown in Fig. S4 (ESI). The different crystal lattice can be clearly observed, indicating the sample is mixture of anatase TiO_2 and rutile TiO_2 , in agreement with XRD patterns.

The blue coloration of the samples is due to the formation of Ti^{3+} ions by electron trapping at the Ti^{4+} centers, therefore the color of the obtained samples can indicate the amount of the Ti^{3+} ions in a

certain extent. The color can be modified by using different amount of H_2 for hydrogenation (Fig. S5, ESI). The blue color is much darker as more hydrogenation H_2 is used when the total flow rate hydrogenation H_2 is lower than 720 L h^{-1} . Therefore the concentration of Ti^{3+} ions can be controlled by the flow rate of hydrogenation H_2 . In addition, the yield and the morphology of obtained samples (Fig. S6, ESI) can both be modified by different TiCl_4 concentration.

XPS measurements (Fig. 2) were performed to investigate the presence and chemical states of Ti^{3+} ions in the samples. XPS reveals the elements and associated chemical bonds in the top few atomic layers of the material, for the escape depth of electrons is a few nanometers. Two peaks of $\text{Ti } 2p_{3/2}$ (458.33 eV) and $\text{Ti } 2p_{1/2}$ (464.33 eV) at binding energies are showed in the high resolution $\text{Ti } 2p$ XPS spectrum of Ti^{3+} self-doped TiO_2 . The peaks of Ti^{3+} self-doped TiO_2 shows a shift towards lower binding energy, indicating that the chemical environments of Ti atoms in Ti^{3+} self-doped TiO_2 are different from that in pristine TiO_2 . After deconvolution, the $\text{Ti } 2p$ peaks of Ti^{3+} self-doped TiO_2 are well divided into four peaks at 457.91 eV, 458.51 eV, 464.05 eV, 464.47 eV, represent $\text{Ti}^{3+} 2p_{3/2}$, $\text{Ti}^{4+} 2p_{3/2}$, $\text{Ti}^{3+} 2p_{1/2}$, $\text{Ti}^{4+} 2p_{1/2}$, respectively. It clearly shows the existing of Ti^{3+} ions. In the surface of hydrogen treated TiO_2 , the relative content of Ti^{3+} ions is roughly calculated to be 8% by comparing the XPS peak areas of Ti^{3+} to Ti^{4+} . The presence of Ti^{3+} ions near the surface can promote the visible light adsorption and enhance the catalytic activity.²⁹ The O 1s XPS spectra are shown Fig. S7 (ESI), the signals centered at 529.98 eV and 531.48 eV are the typical signals of Ti–O–Ti and surface OH species, respectively. The O 1s spectra illustrates that Ti^{3+} self-doped TiO_2 has much more surface OH species.

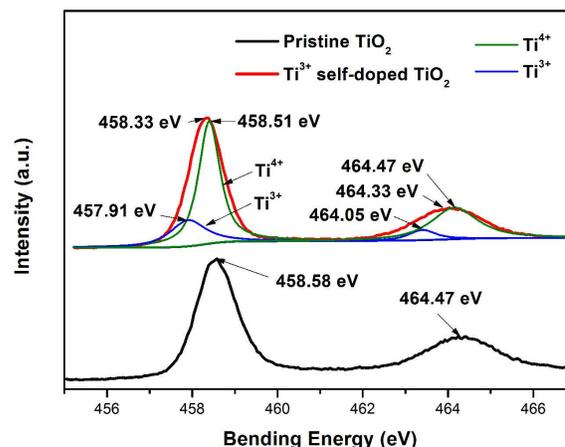


Fig. 2 High resolution XPS spectrum of Ti_{2p} of Ti^{3+} self-doped TiO_2 and pristine TiO_2

Low temperature electron paramagnetic resonance (EPR) was conducted to further identify the presence of Ti^{3+} ions. Fig. 3 shows the low temperature EPR result of the Ti^{3+} self-doped TiO_2 sample. Based on the EPR spectrum, the as synthesized Ti^{3+} self-doped TiO_2 sample gave rise to a broad signal at $g = 1.999$, which is the typical g values for a paramagnetic Ti^{3+} center, attributed to Ti^{3+} ions on the surface. According to previous reports, while crystalline TiO_2 is treated in vacuum or in the

presence of reduced gas at a high temperature, the oxygen atoms in the lattice can be removed. Inner Ti^{3+} ions can only generate during long time and high temperature ((above 973 K) heat treatments.³⁰ However, we obtained a high concentration of Ti^{3+} self-doped TiO_2 by in situ treatment of H_2 at a high temperature while the freshly formed TiO_2 is on the condensation stage.

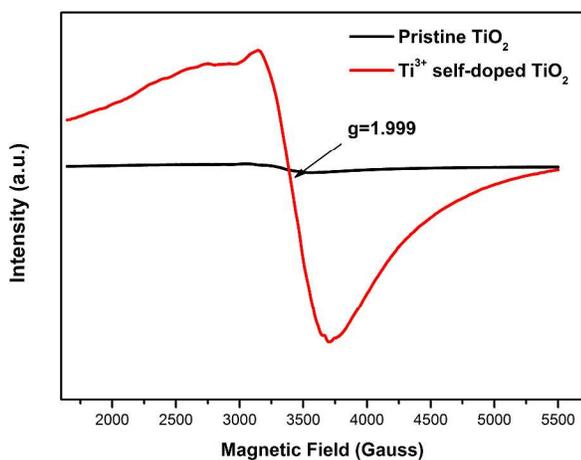


Fig. 3 EPR result of Ti^{3+} self-doped TiO_2 and pristine TiO_2

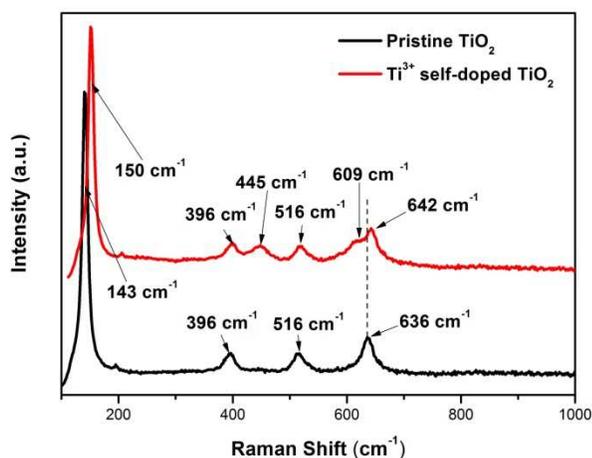


Fig. 4 Raman spectra of Ti^{3+} self-doped TiO_2 and pristine TiO_2

Raman spectra shown in Fig. 4 were performed to investigate the changes of structure on the surface of TiO_2 before and after hydrogen treated. The Raman spectrums show remarkable difference and three features can be obtained. Firstly, the diffraction peaks become weaker at 636 cm^{-1} , 516 cm^{-1} , 396 cm^{-1} and 143 cm^{-1} after hydrogen treated. Secondly, the two E_g modes at 636 cm^{-1} and 143 cm^{-1} of TiO_2 are shifted to a higher frequency to 642 cm^{-1} and 150 cm^{-1} in Ti^{3+} self-doped TiO_2 , respectively. These two features demonstrate the increase of Ti^{3+} ions in the lattice structure of Ti^{3+} self-doped TiO_2 . Thirdly, two diffraction peaks of 445 cm^{-1} and 609 cm^{-1} emerge in Ti^{3+} self-doped TiO_2 , indicating the bigger fraction of rutile TiO_2 .

The UV-vis absorption spectra were carried out to confirm the change of the color and calculate the band gap (Fig. 5). No significant response is observed in pristine TiO_2 spectrum in visible light area, caused by the wide band gap of TiO_2 (3.20 eV).

However, the spectrum of Ti^{3+} self-doped TiO_2 sample exhibits a strong absorption response in the region of 400 and 1200 nm, especially when the wave length gets longer, the absorption comes much stronger. The strong absorbance in visible and infrared region is attributable to the generating of Ti^{3+} ions. A new energy level may be generated owing to the presence of Ti^{3+} ions below the conduction band, resulting in the strong response in visible region. The absorption of visible light indicates that the visible light can activate the Ti^{3+} self-doped TiO_2 nanoparticles, and more electrons and holes can be generated in the photocatalytic reactions, leading to enhanced photoactivity. The calculated energy band gap of Ti^{3+} self-doped TiO_2 from the UV-vis spectrum is 3.07 eV .

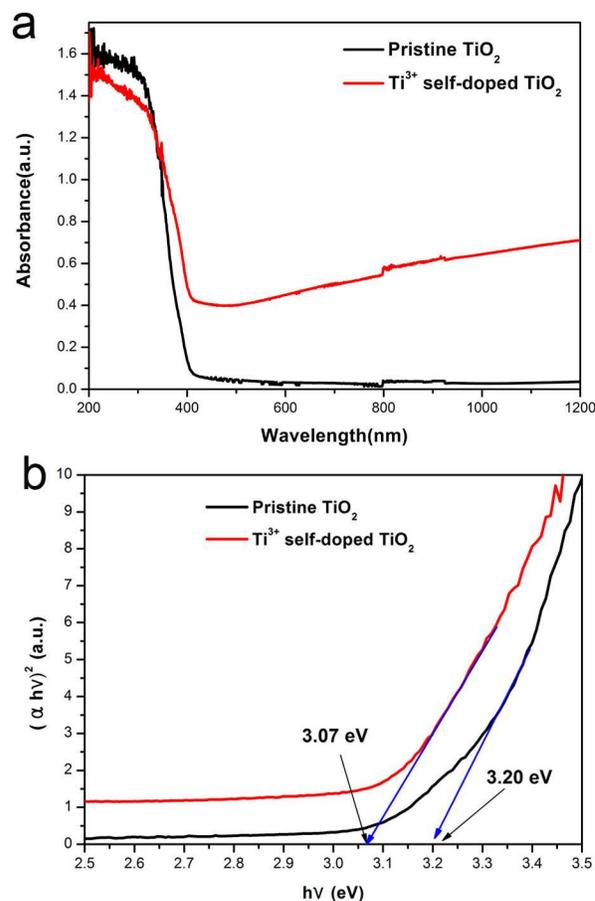


Fig. 5 (a) UV-vis spectra of Ti^{3+} self-doped TiO_2 and pristine TiO_2 , (b) band gap of Ti^{3+} self-doped TiO_2 and pristine TiO_2

Photocatalytic activity

It is well known that the photocatalytic reactions are very complex, and many factors can influence the photoactivity. Among these factors, the properties of light absorption and the efficiency of photogenerated electrons and holes separation are the most important. Photocatalytic degradation of MB and photoelectrical response under visible light illumination were carried out to characterize the photoactivity of the samples. The photoelectrical response of the sample was examined using a typical three-electrode method to study the separation efficiency

of photogenerated electrons and holes. In comparison, the sample of pristine TiO₂ was also tested. Fig. 6 shows the photoelectrical responses of the two samples under discontinuous irradiation. Steady and prompt photocurrent generation is observed during the on and off cycles of illumination, manifesting good stability of the photocurrent for all samples. Flame made Ti³⁺ self-doped TiO₂ shows a high photocurrent density of 1090 nA/cm² at the time of 20 s for the first time. It is dramatically 2.55 times higher than that of pristine TiO₂ (428 nA/cm²), indicating higher photoelectrical response and better capacity to utilize visible light for Ti³⁺ self-doped TiO₂. Moreover, the photocurrent of pristine TiO₂ disappears immediately after extinguishment of irradiation, while Ti³⁺ self-doped TiO₂ still exhibits a residual current. The relatively slower decay of the photocurrent may result from trapped charge carriers with a prolonged lifetime. This observation suggests that Ti³⁺ self-doped TiO₂ nanoparticles may be a high effective photocatalyst for degradation of organic pollutant under visible light.³¹

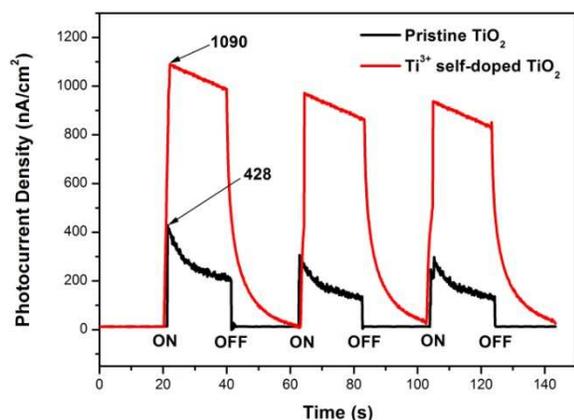


Fig. 6 Photocurrent density versus time curves of Ti³⁺ self-doped TiO₂ and pristine TiO₂

The photodegradation ability on MB solutions of Ti³⁺ self-doped TiO₂ in comparison with pristine TiO₂ and P25 is shown in Fig. 7, where *t* is the irradiation time, *C* is the MB concentration, and *C*₀ is MB concentration in absorption and desorption equilibrium before irradiation. A blank experiment in the absence of catalyst is also performed. Comparing to pristine TiO₂ and P25 nanoparticles, Ti³⁺ self-doped TiO₂ sample exhibits a significantly improvement on the decomposition of MB under visible light. The photodegradation of MB in aqueous solutions using Ti³⁺ self-doped TiO₂, pristine TiO₂ and P25 as photocatalysts with irradiation of ultraviolet light was shown in Fig. S8 (ESI). The Ti³⁺ self-doped TiO₂ sample exhibits worse photoactivity under ultraviolet light than P25 and pristine TiO₂. So the enhancement of photoactivity under visible light is mainly due to the existing of Ti³⁺ ions. As discussed above, the existing of Ti³⁺ ions can enhance the absorption of visible lights, and the Ti³⁺ species could take the effect of holes scavengers. These functions can enhance the photogenerated electrons and suppression the charge recombination, therefore enhance the photocatalytic activity.³²

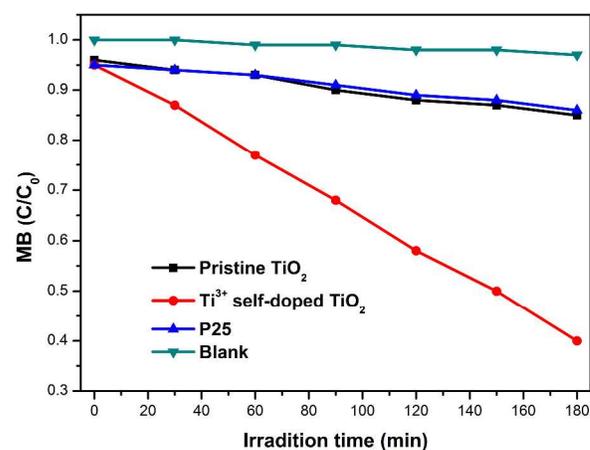


Fig. 7 Photodegradation of MB in aqueous solutions using Ti³⁺ self-doped TiO₂, pristine TiO₂ and P25 as photocatalysts with irradiation of visible light.

The influence of the defects (Ti³⁺ ions and oxygen vacancies) on the photoactivity is very complicated. Chen et al¹² reported a novel process to prepare black hydrogenated TiO₂ nanocrystals with excellent photocatalytic performance. A disorder in the surface layers of TiO₂ was introduced, and a conduction band tail states arising from disorder that extend below the conduction band minimum was formed. However, there are still some reports on negative activity, Gu et al³³ reported the using of high-temperature hydrogenation to prepare black TiO₂ resulted in the formation of bulk defects, and the sample exhibited significantly worse photoactivity under sunlight. They proposed that the hydrogenation could be counterproductive to improve the photocatalytic activity of TiO₂ because of the formation of bulk vacancy defects. Recently there are some reports about the influence of the defect location on the photoactivity. Zhao et al²⁹ and Kim et al³⁴ argued that improving the ratio of surface to bulk defects could greatly improve the photoactivity of TiO₂. So the doping of Ti³⁺ ions in the surface of TiO₂ has the potential to enhance the photocatalytic performance.

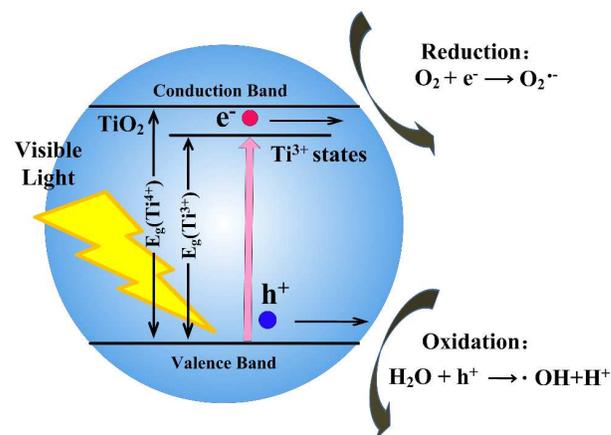


Fig. 8 Schematic of a proposed photocatalytic mechanism of Ti³⁺ self-doped TiO₂

To further investigate the effect of the introduction of Ti³⁺ ions, a schematic of a proposed photocatalytic mechanism of Ti³⁺

self-doped TiO₂ is given (Fig. 8). The introduced Ti³⁺ ions can form sublevel states, which reduce the band gap of TiO₂, so that electrons can be photoexcited to conduction band from the valance under the irradiation of visible light. Furthermore, those Ti³⁺ ions act as the hole-traps and suppress the recombination of electrons and holes, therefore extend the charges lifetime.

Under UV irradiation, sufficient energy of light is absorbed by TiO₂ photocatalyst, an electron is excited to the conduction band, and an electron-hole pair is formed. The energy level of the conduction band depend the energy of excited electrons, excited by the lights. Under visible light irradiation, using Ti³⁺ self-doped TiO₂ as photocatalyst, almost the same process occurs, the difference is that a majority of the electrons excited by the visible light reside on the states formed by the Ti³⁺ ions. Super oxide anions are formed by the reaction of electrons and surface O₂, and act as important reluctant of organic pollutant. Strongly oxidizing •OH radicals are generated by the reaction between holes and surface water, act as necessary oxidant of the hydrocarbon.

Conclusions

In summary, a unique in situ surface hydrogenation synthetic strategy was used to prepare Ti³⁺ self-doped TiO₂ nanoparticles through a modified flame synthesis process. The sample was obtained by simply introducing H₂ above the flame in which the TiO₂ nanoparticles were formed. The freshly formed TiO₂ was surface hydrogenated during the condensation stage at a high temperature. The particle size of the Ti³⁺ self-doped TiO₂ particles is estimated to be 20–40 nm. The hydrogenation and the generation of Ti³⁺ ions make the lattice spacing near the surface different from that in the bulk, a disordered layer is formed. The concentration of the Ti³⁺ ions and the morphology of the nanoparticles can be modified by the amount of hydrogenate H₂ and precursor, respectively. The sample shows high absorption of visible light, and the energy band gap was calculated to be 3.07 eV. The relative content of Ti³⁺ ions is estimated to be 8%. The photoactivity of the sample was characterized by photoelectrical response measurement and photocatalytic degradation of MB under the irradiation of visible light. Attribute to high adsorption of visible light and suppression of charge recombination, a significantly enhancement of photocurrent density and the decomposition of MB was observed.

Acknowledgements

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Notes and references

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† Electronic Supplementary Information (ESI) available: Schematic setup for Ti³⁺ self-doped TiO₂ nanoparticles is shown in Fig. S1. The BET specific surface and pore size distribution of Ti³⁺ self-doped TiO₂ is shown in Fig. S2, XRD patterns of pristine TiO₂ and Ti³⁺ self-doped TiO₂ is shown in Fig. S3. HRTEM image of Ti³⁺ self-doped TiO₂ with mixture phase is shown in fig. S4. The photographs of different color of Ti³⁺ self-doped TiO₂ with different flow rate of hydrogen are shown in Fig. S5. TEM images of Ti³⁺ self-doped TiO₂ samples with different flow rate of carrier gas are in Fig. S6, XPS spectrum of O_{1s} is shown in Fig. S7. Photodegradation of MB in aqueous solutions using Ti³⁺ self-doped TiO₂, pristine TiO₂ and P25 as photocatalysts with irradiation of ultraviolet light is shown in fig. S8. UV-vis spectrum of MB aqueous solutions in different times by using Ti³⁺ self-doped TiO₂ as photocatalysts under the irradiation of visible light is shown in Fig. S9. See DOI: 10.1039/b000000x/

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