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1	Silver	nanoparticles:	green	synthesis,	self-assembly
2	nanostr	ucture and its app	olication	as SERS subs	trate
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# 18 Silver nanoparticles: green synthesis, self-assembly 19 nanostructure and its application as SERS substrate

20

#### 21 Abstract

22 In this paper, silver nanoparticles were synthesized using citrus peel extracts such as 23 Citrus sinensis (orange fruit, AgNP-Ora), Citrus reticulata (tangerine fruit, AgNP-Tan), 24 and *Citrus aurantiflora* (lemon fruit, AgNP-Lem). The absorption spectra of the AgNP-25 Ora and AgNP-Tan colloids show localized surface plasmon band (LSPR) at 445 and 26 423 nm, respectively. For the same synthesis method, a low intensity of the LSPR band 27 for AgNP-Lem is observed, indicating a low yield of this reaction. However, the 28 transmission electron microscopy images show that the colloid prepared using lemon 29 extract also presents AgNP larger than 5 nm (5 - 55 nm), which exhibit plasmonic 30 properties. The synthesized silver nanoparticles are spherical-like shape and are highly 31 crystalline, and they were self-assembled on NH<sub>2</sub>-modified glass slides, obtained AgNP 32 aggregates substrate for all three prepared silver colloids. We also explored the SERS activity of the AgNP substrates using 10<sup>-6</sup> mol L<sup>-1</sup> solutions of 4-aminebenzenethiol, 33 34 rhodamine 6G, and methylene blue as Raman probe molecules. It was possible to 35 detected with high signal-to-noise the SERS spectral pattern of all probe molecules on AgNP substrates. This simple, low cost, and greener method for synthesize silver 36 nanoparticles may be valuable in future works about SERS sensors development and be 37 38 extend to catalytic applications.

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40 Keywords: Green synthesis, Ag nanoparticles, plasmonics properties, SERS activity.

# 41 1. Introduction

Silver nanoparticles have had a substantial impact across a diverse range of 42 fields such as catalysis,<sup>1,2</sup> sensing,<sup>3,4</sup> metallic inks,<sup>5,6</sup> and medicine.<sup>7,8</sup> Silver has 43 desirable physical properties, good relative abundance and low-cost, which make it an 44 attractive material for several applications.<sup>9</sup> Also, it well known that silver nanoparticles 45 46 have different optical and electromagnetic properties from its bulk material owing to quantum sizes and surface effects.<sup>9,10</sup> Recently, a large amount of works have been 47 developed to study the optical properties of noble metal nanoparticles, including silver 48 nanoparticles, which could support localized surface plasmon resonance (LSPR).<sup>11-15</sup> 49 50 LSPR are electromagnetic modes associated with the excitation of collective 51 oscillations of the electronic charge density in metals. The oscillation frequency is 52 determined by some factors, such as density of electrons, electron mass, size and shape 53 of the charge distribution in the nanostructure. Several unique properties can be 54 achieved when adjusting the structure size, morphology, and composition of the metal nanoparticles, allowing to optimize the material for specific applications.<sup>15-17</sup> For 55 56 example, LSPR excitations are the most important factor for generating strong optical 57 fields in these nanostructures. Consequently, the materials that support LSPR can be 58 used in surface-enhanced Raman scattering (SERS) studies and applications.

One of the most widely publicized metallic nanoparticles synthesis has been about silver.<sup>9</sup> Related to this, manufacturing and application of silver nanoparticlesbased materials has become a very active field in materials science. Silver nanoparticles can be prepared by several methods including chemical reduction, electrochemical techniques, and photochemical reduction.<sup>18-20</sup> However, toxic compounds such as sodium borohydride are usually involved, some synthetic process are time consuming and/or present low-yield in silver nanoparticles formation.<sup>9,10</sup> Recently, several studies

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66 has been focused on green nanoparticles synthesis approaches, including silver nanoparticles, to avoid hazardous materials.<sup>21-25</sup> Also, these eco-friendly synthetic 67 68 approaches are based on use of plant extracts, which make these processes simple, low-69 cost effective, and efficiency produce a wide variety of shapes with sizes ranging from 1 to 100 nm. Basavegowda and Lee<sup>26</sup> described the use of *Satsuma mandarin* peel extract 70 to the synthesis of silver nanoparticles. Dubey et al.<sup>27</sup> reported the use of fruit extract of 71 72 Tanacetrum vulgare to synthesize silver and gold nanoparticles. Also, the use of plant 73 extracts can be extend to synthesized others metals, such as copper nanoparticles as showed recently by Brumbaugh et al.<sup>28</sup> 74

75 By far, beside gold nanoparticles, silver nanoparticles are the most important material widely used as SERS substrate.<sup>29</sup> Silver nanoparticles have been extensively 76 77 used owing to their unique optical properties, i.e., strong LSPR, that can be tuned in the visible range when varying size, morphology, composition, and aggregates formation.<sup>30-</sup> 78 <sup>33</sup> Recently, a great deal of research effort has been devoted to transfer SERS into 79 80 practical analytical applications. However, fabrication of SERS nanostructures with 81 both high sensitivity and high reproducibility remains difficult.<sup>29,34</sup> Also, methods to 82 produce low-cost substrates for practical application of SERS in routine laboratory 83 analysis and on-site analysis in the field are even limited. In this context, silver 84 nanoparticles synthesized using plant extracts have the potential to be a good alternative 85 to add efficiency and low-cost in the same SERS substrate preparation.

Although a lot of research dealing with metallic silver nanoparticles synthesis using fruit and plant extracts have been published, to the best of our knowledge, the use of this nanoparticles in plasmonics and/or SERS studies has not been investigated so far. Therefore, the objective of this study was for the first time go beyond of the synthesis process. In other words, to synthesize silver nanoparticles using citric peel

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extracts, to explore its plasmonics properties, and to investigate its SERS activity. For
this purpose, citrus peel extracts from orange, tangerine, and lemon were used to
synthesize silver nanoparticles without adding external surfactant and/or capping agent.
These synthesized silver nanoparticles were self-assembled on glass slides and their
SERS responses were explored using 4-aminobenzenethiol (4-ABT), rhodamine 6G
(Rd6G), and methylene blue (MB) as Raman probe molecules. These model molecules
were chosen because they are widely used as Raman probes in SERS studies.

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## 99 2. Materials and methods

#### 100 **2.1. Chemicals**

101 Silver nitrate (ACS grade), 3-aminopropyl-trimetoxisilane (APTMS), 4-102 aminobenzethiol (4-ABT), Rhodamine 6G (Rd6G), and methylene blue (MB) were 103 purchased from Sigma Aldrich and used without purification. Ethylic alcohol (ACS 104 grade), hydrogen peroxide, hydrochloric acid and sulfuric acid were purchased from 105 Synth.

106

## 107 **2.2.** Preparation of citrus peel extracts and silver nanoparticles synthesis

The same procedure was used for the three different citrus peel extracts. Fresh orange (*Citrus sinensis*), tangerine (*Citrus reticulata*), and lemon (*Citrus aurantiflora*) fruits were purchased from a local supermarket in Campinas in São Paulo state, Brazil. These citric fruits were washed thoroughly with distilled water and their peels were incised into small pieces. The peels pieces (30 g) were weighed and transferred to three different 500 mL flasks containing 100 mL of deionized water, mixed, and boiled for 10 min. The citrus peel extracts obtained were filtered thorough Whatman No. 1 filter

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paper and the filtered were collected in three different 250 mL Erlenmeyer flasks. The
pH values of the peels extracts were measured using an Analyser digital pH-meter.

Silver nanoparticles synthesis: the same procedure was used for the three different citrus peel extracts. Briefly, 10 mL of citrus extract was mixed with 100 mL of aqueous solution of  $AgNO_3$  10<sup>-3</sup> mol L<sup>-1</sup> and stirred at 30 °C for 60 min. The assynthesized silver nanoparticles were named AgNP-Ora (from orange extract), AgNP-Tan (from tangerine extract), and AgNP-Lem (from lemon extract).

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# 123 2.3. Silver nanoparticles deposition onto glass slides

124 The functionalization of glass slides (1 cm x 1 cm) with APTMS for preparation of SERS substrates is described in previous work by our group.<sup>35</sup> Volumes of 100 µL of 125 each kind of AgNP colloids were dropped onto NH2-modified glass slides. 126 127 Subsequently, the glass slides were placed into an oven to dry at 40 °C for 15 min. After this first deposition (1D substrates), the AgNP substrates were immersed in APTMS 128 129 sol-gel for 20 min. After that, the substrates 1D were washed with deionized water and 130 dried with N<sub>2</sub> flow. Subsequently, volumes of 100 µL of each AgNP colloids were 131 dropped onto substrates 1D and they were placed into a oven to dry at 40 °C for 15 min. 132 Finally, the substrates with two AgNP depositions (2D substrates) were washed with 133 deionized water and dried with N<sub>2</sub> flow.

134

## 135 **2.3. Materials characterization**

UV-Vis spectra of the AgNP colloids were obtained using a spectrometer Agilent Cary probe 50. Fourier transform infrared (FTIR) spectra were acquired with a NICOLET 6700 FTIR. Samples were prepared for FTIR analysis by freeze-drying the aqueous citrus peel extracts, grinding the dried samples with KBr, and forming KBr

140 pellets. The AgNP 1D and 2D substrates scanning electron microscopy (SEM) images 141 were obtained using Field Emission Gun microscope model Inspect, with acceleration 142 voltage of 15 kV. Before analysis the samples were covered with a carbon thin film. 143 Also, an energy-dispersive X-ray spectroscopy (EDS) elemental analysis were carried 144 out for the AgNP substrates. High-resolution transmission electron microscopy 145 (HRTEM) images were obtained using a JEOL JEM-3010 microscope (300 kV, 1.7 Å 146 point resolution). The sample was prepared by drop-drying the colloidal AgNP solution 147 on a holey carbon coated Cu grid.

148

#### 149 **2.4. SERS measurements**

150 All measurements were accomplished using a confocal Jobin-Yvon T64000 151 Raman spectrometer system, equipped with a liquid  $N_2$  cooled CCD detector and a 152 microscope was used. The excitation source was a laser at 633 nm. The laser power at 153 the sample surface was about 2.5 mW. The laser was focused with a 100x focal-lens 154 objective to a spot of about 1 µm. For all measurements, the laser exposure time was 155 dependent on the Raman probe molecule (10 s for 4-ABT and for Rd6G, and 5 s for MB). Aliquots of 25 µL of 10<sup>-6</sup> mol L<sup>-1</sup> 4-ABT, Rd6G or MB ethanollic solutions were 156 157 dropped onto 2D AgNP substrates. After the solvent evaporation the substrates were 158 ready to be analyzed.

159

#### 160 **3. Results and discussion**

# 161 **3.1. Synthesis and characterization of AgNP using citrus peel extracts**

162 The green methods of silver nanoparticles synthesis using plants extracts were 163 reported to be eco-friendly when compared to traditional chemical methods, since these 164 greener procedures are free of added chemical compounds such as surfactants and

165 capping agents. Then, the first step here is understanding what are functional groups involved in the silver nanoparticles reduction and the nanoparticle chemical stability. 166 167 The FTIR spectral pattern of the three lyophilized citrus peel extracts are similar to each 168 other (Fig. 1). Also, the general features of the FTIR spectra are common to spectra of plant extracts reported elsewhere.<sup>36-38</sup> The broad band at 3404 cm<sup>-1</sup> is assigned to -O-H169 170 stretch from hydroxyl groups expected to be present in the peel extracts, such as sugars 171 and polyphenols. Although the extracts have been lyophilized, this band may also be a contribution from incorporated water molecules. There are several possible assigns for 172 the band located at 1055, 2931 and its shoulder at 2869 cm<sup>-1</sup> due to variety of N- and 173 174 O-containing functional groups. Also, these bands may be a contribution of C-C stretch and C-H stretch from hydrocarbon chains. The band at 1609 cm<sup>-1</sup> is assigned to 175 amide I band from protein carbonyl stretch. Bands located at around 1419 cm<sup>-1</sup> are 176 177 attributed to C–O–H bending vibrations. As observed, the FTIR spectra of the citrus 178 peel extracts indicate the presence of several functional groups, which can be associated 179 with the presence of bioactive compounds such as flavonoids, citric acid, carotenoids, 180 and aromatic compounds. Many of those compounds exhibit antioxidant properties, and 181 consequently, can play important role as reducing and/or capping agents in nanoparticles synthesis.39,40 182



184

185 **Figure 1.** FTIR spectra of the lyophilized citrus peel extracts.

187 During the reaction process, the color of the solutions turned from light yellow 188 to brown (AgNP-Ora), dark-red (AgNP-Tan), and yellow (AgNP-Lem) as shown in 189 Supplementary material (Fig. SM1). UV-vis absorption spectra of the peel extracts and 190 of the AgNP aqueous solutions were used to understanding the differences observed in 191 the reaction process (Fig. 2). All UV-vis absorption spectra of the citrus peel extracts 192 exhibit a similar pattern, showing absorption bands at 320 and at around 270 nm. For 193 AgNP-Ora and AgNP-Tan is observed the absorption band at 445 and 423 nm, 194 respectively, which is consistent with the localized surface plasmon band (LSPR) 195 related to the formation of silver nanoparticles (Fig. 2(a) and (b)). However, it is 196 observed a lack of LSPR band in the AgNP-Lem UV-vis spectrum (Fig. 2(c)), which 197 suggests the formation of silver clusters and/or ultrasmall silver nanoparticles. 198 Ultrasmall nanoparticles and atomically precise clusters lose their visible extinction features as a function of the size, being characterized for absorbing into the UV 199 range.<sup>41,42</sup> The formation of ultrasmall silver nanoparticles and/or clusters consisting of 200 201 small number of atoms, and their chemical stability in aqueous solution, was reported and discussed by Linnert *et al.*<sup>42</sup> The silver species such as  $Ag_4^+$  and  $Ag_n$  clusters (n < 202

10 atoms) are commonly formed in many procedures of silver nanoparticles colloidal synthesis and the bands located at around 280 and 323 nm are associated with their formation (Fig. 2). Also, these bands may be a contribution of the peel extracts absorption. The ultrasmall AgNP, also named quasi-metallic particles, shows absorption at around 360 nm.<sup>42</sup> The silver particles which possess metallic properties presents absorption from 380 nm to visible range.



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Figure 2. UV-vis spectra of the AgNP colloids (solid line) and of their respective citrus
peel extract (point line) orange (a), tangerine (b), and lemon (c).

212

213 According to the FTIR data, the citrus peel extracts present the same chemical 214 composition. However, the UV-vis result indicates that 60 min of the reaction time 215 should not be enough to growing the silver nanoparticles when using the lemon peel 216 extract. This can be explained according to pH values of the citrus peel extracts, which 217 were 4.0 for lemon extract and 6.0 for orange and tangerine extracts. However, in the 218 end of the reaction the pH values were 5.0 for AgNP-Lem, and 7.0 for AgNP-Ora and 219 for AgNP-Tan. In other words, the lemon peel extract is more acidic than the orange 220 and tangerine extracts. This result suggests that the amount of acidic molecules such as 221 citric acid and ascorbic acid is highest for the lemon extract. This kind of molecules 222 present a strong reducing power, and also, play roles of capping agents in nanoparticles synthesis.<sup>43-45</sup> Consequently, a high concentration of these molecules can easily to 223

reduce Ag<sup>+</sup><sub>(aq)</sub> ions in solution, forming small silver particles, which are rapidly capped 224 225 for those molecules. Although the lack of a defined LSPR band in the UV-vis 226 absorption spectrum of AgNP-Lem, it can be observed in Fig. 2(c), the gray area of the 227 spectrum, that the absorption between 400 and 550 nm is not zero. This result indicates 228 the formation of AgNP between 5 - 100 nm range as showed by HRTEM analysis (Fig. 229 3). However, the concentration of these silver nanoparticles should be lower than others 230 two citrus peel extracts, since a defined LSPR band was not observed in that UV-vis 231 spectrum.

232 Representatives HRTEM images of the silver nanoparticles colloids show the 233 formation of nanoparticles with average sizes of  $31.0 \pm 18.3$  nm for AgNP-Ora,  $29.8 \pm$ 234 18.7 nm for AgNP-Tan, and  $18.5 \pm 11.6$  nm for AgNP-lem (Fig. 3). All the samples 235 present AgNP with size below 5 nm, which are defined as ultrasmall nanoparticles<sup>46</sup> as 236 evidenced before by UV-vis analysis. Although the lack of a defined LSPR band at UVvis spectrum of the silver colloid prepared using lemon peel extract, the HRTEM 237 238 analysis shows the presence of the formation of AgNP-Lem until 55 nm. The majority 239 of the AgNP formed are spherical-like shape and are highly crystalline (Fig. SM2).



242 Figure 3. HRTEM images of the AgNP-Ora (a), AgNP-Tan (b), and AgNP-Lem (c).

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244 Up to now, we have concluded that the same procedure to synthesize silver 245 nanoparticles using citrus peel extracts resulted in the formation of AgNP with different 246 size distributions due to the complexity of the chemical composition of the extracts. 247 However, the colloids prepared contain high concentration of silver nanoparticles with 248 preferential spherical symmetry. Also, the AgNP exhibit LSPR bands in the visible 249 range, which is dependent on its size. These characteristics qualify the as-prepared 250 AgNP to be used as SERS substrate. For example, using the laser line at 633 nm as 251 source in Raman/SERS measurements the AgNP-Ora and AgNP-Tan seems to be the 252 better samples than AgNP-Lem. As can be seen in Fig. 4, the last sample does not 253 exhibit a defined LSPR band in the visible range, indicating an unfavorable condition to be used in SERS, where the laser line and surface plasmon coupling is important.<sup>47</sup> 254 255 However, the others two samples exhibit LSPR bands near the line at 633 nm, which is 256 a more appropriate condition for SERS. Although the AgNP prepared using lemon 257 extract does not exhibit one defined LSPR band in visible range, the HRTEM analysis 258 shows that there are silver nanoparticles with an adequate size to be tested in SERS. 259 Then, the methodology of self-assembling AgNP was adopted to prepare the 260 nanoparticles substrates for SERS as shown in Fig. 5.

261



Figure 4. LSPR band position of the AgNP-Ora, AgNP-Tan, and AgNP-Lem as
function of the average size and its position compared to the laser line at 633 nm.

265

# 266 **3.2. Preparation of self-assembled AgNP substrates**

267 The strategy of self-assembling plasmonic nanostructures has been employed 268 with great success by many researches aiming to prepare efficient materials for specific applications.<sup>48</sup> For example, the organization of AgNP using APTMS sol gel molecules 269 270 as linker offers a favorable condition for coupling surfaces plasmons of adjacent 271 nanoparticles and enhancing the electric field in interparticle gaps (in the so-called "hot 272 spots"). Due to hot spots generation and consequently amplification of Raman signals this approach has been employed for preparing SERS substrates.<sup>49,50</sup> In Fig. 5 is shown 273 274 a representative scheme showing the strategy employed in the present work to prepare 275 the self-assembled AgNP structures.

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Figure 5. Representation of the bilayer AgNP structure on NH<sub>2</sub>-modified glass slide.
The APTMS sol gel molecules are the linker between the AgNP layers. Drawing out of
scale, only for illustration.

281 Fig. 6 shows the SEM images of the AgNP substrates prepared with one 282 deposition and two depositions of AgNP. As can be seen in Fig. 6, one deposition is not 283 enough to cover the glass surface of AgNP as well as leads to formation of small AgNP 284 aggregates, which are dispersed on glass surface. The AgNP-Lem 1D substrate presents 285 few small aggregates comparing with other two 1D substrate due to its low 286 concentration and/or small size of the AgNP in this colloid (Fig. 6(c)). As can be 287 observed in Fig. 6 (images on the right side), after two depositions of AgNP, the 288 aggregates are larger than before, forming rich areas of AgNP, even for the AgNP-Lem 289 substrate. This result shows that the self-assembly strategy is efficient in the preparation 290 of the AgNP substrate, promoting interparticle nanogaps generation and stability due 291 the formation of chemical bonds between the AgNP and the available  $-NH_2$  groups 292 (Fig.5).



Figure 6. SEM images of the 1D substrates (left side) and 2D substrates (right side) for
AgNP-Ora (a), AgNP-Tan (b), and AgNP-Lem (c).

296

297 EDS elemental analysis data show the same elements composition for all three 298 AgNP 1D substrates (Fig. 7). The two peaks around 3.0 keV are characteristic of 299 metallic Ag, which are assigned to Ag-L<sub> $\alpha$ </sub> and Ag-L<sub> $\beta$ </sub> lines. The difference of the 300 percentage of silver is related to the position where the EDS analysis was recorded on 301 the AgNP aggregates. Also, the high percentage of silver observed for the AgNP-Tan 302 1D substrate is in agreement with the SEM data, which showed the formation of larger 303 AgNP aggregates than the other two AgNP substrates. Carbon and oxygen are from the 304 organic compounds present in citrus peel extracts. Also, the oxygen signal may be a 305 contribution from the glass, used as support, as well as the other observed glass 306 components such as sodium, magnesium, silicon, and calcium.



Figure 7. EDS data of the 1D substrates: AgNP-Ora (a), AgNP-Tan (b), and AgNP-Lem (c).

310

# 311 **3.3. SERS activity of the AgNP 2D substrates**

To evaluate the SERS activity of the AgNP 2D substrates 4-aminobenzenethiol, rhodamine 6G, and methylene blue were chosen as Raman probe molecules. As can be seen in Fig. 8, it is possible to detect the three molecules  $(10^{-6} \text{ mol } \text{L}^{-1})$  on AgNP-Ora substrates. It is not our intention here to discuss in detail all assignments for the bands in all SERS spectra. The main bands for 4-ABT (at 1070 cm<sup>-1</sup> assigned to  $v_{CS+CC}$ ), MB (at 1615 cm<sup>-1</sup> assigned to  $v_{C=C}$ ), and Rd6G (at 1500 cm<sup>-1</sup> assigned to  $v_{C=C}$ ) are in agreement with previous works reported in the literature.<sup>51-53</sup> The most important issue

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in this work is to show that the as-prepared AgNP, using citrus peel extracts, can be
employed as efficiency in SERS, similar to the silver nanoparticles prepared by other
synthetic approaches. However, the method reported here is simply, eco-friendly and
cheap.

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324

Figure 8. SERS spectra of 10<sup>-6</sup> mol L<sup>-1</sup> 4-ABT (black), MB (blue), and Rd6G (red) on
AgNP-Ora substrates.

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328 As can be visualized in Figs. 9 and 10, the substrates prepared using the AgNP-329 Tan or AgNP-Lem also exhibited SERS activity, being possible to detect the three 330 molecules probe. For the AgNP-Tan substrate the signal-to-noise Raman signal from 4-331 ABT is higher than the Raman signal for the two dyes. A similar result is observed 332 when analyzing the SERS spectra in Fig. 10 for AgNP-Lem, where can be observed a 333 better quality in the SERS spectrum for 4-ABT. The main difference is the Rd6G SERS spectrum, where is not observed the band around 1500 cm<sup>-1</sup>, as observed in Figs. 8 and 334 9. However, it can be observed a band at 1544 cm<sup>-1</sup>, which also can be attributed to this 335 336 molecule. This fluctuation of the position of some bands is commonly observed in

- 337 SERS studies, and it can be related to specific orientation of the probe molecule
- adsorbed on substrate surface as well as single molecule behavior.<sup>51-53</sup>
- 339



340

- 341 **Figure 9.** SERS spectra of 10<sup>-6</sup> mol L<sup>-1</sup> 4-ABT (black), MB (blue), and Rd6G (red) on
- 342 AgNP-Tan substrates.
- 343

344



345

Figure 10. SERS spectra of 10<sup>-6</sup> mol L<sup>-1</sup> 4-ABT (black), MB (blue), and Rd6G (red) on

347 AgNP-Lem substrates.

349 One of the most interesting result here is the SERS activity of the AgNP-Lem 350 substrate for the three Raman probe molecules. As discussed above, the as-prepared 351 silver nanoparticles using the lemon extracts is lack in LSPR due the low yield of the 352 reaction. However, the HRTEM images show the presence of silver nanoparticles larger 353 than 5 nm, which posses plasmonic properties. This explains the SERS activity of the 354 AgNP-Lem substrate. Also, other important aspect here is the strategy of using the self-355 assembly approach to prepare the AgNP substrates. When the particles are in close 356 packed assembly, then the electromagnetic field influences its neighbor. Consequently, 357 the oscillating electrons in one particle feel the electric field due to the oscillation of the 358 second particle, which can lead to plasmon coupling and generation of collective plasmon oscillations of the aggregate structures.<sup>48,54</sup> The plasmon coupling is an 359 important contribute to amplification of the optical and surface-enhanced Raman 360 scattering signals. This explain the SERS activity of the all AgNP aggregates substrates 361 and also, being extremely decisive for the AgNP-Lem substrate SERS activity. 362

363

#### 364 4. Conclusions

365 In this work, we present a green synthesis approach to prepare silver 366 nanoparticles using citrus peel extracts and their self-assembly on glass slides to be used 367 as SERS substrate. The as-synthesized AgNP are stable and exhibit LSPR band at 368 visible range. The nanoparticles were self-assembled onto amine-modified glass slides, 369 forming AgNP aggregates substrates. Self-assembled substrates of AgNP-Ora, AgNP-370 Tan, and AgNP-Lem have been further tested for SERS of 4-ABT, MB, and Rd6G at  $10^{-6}$  mol L<sup>-1</sup> concentration. It was possible to detected with high signal-to-noise the 371 372 SERS spectral pattern of all probe molecules for all the three AgNP substrates. 373 Furthermore, the Raman results show that the SERS intensities for all AgNP substrates

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374	are high when using 4-ABT probe molecule than the SERS intensities of the dyes probe.
375	This simple, low cost, and greener method for synthesize silver nanoparticles may be
376	valuable in SERS sensors development and can be extended for others fields such as
377	catalytic applications.
378	
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