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Magnetic chitosan-based core-shell composites have been prepared employing phosphotungstic acid as layer-linker and chitosan as green reducing agent.

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In situ preparation of uniform Ag NPs onto multifunctional Fe₃O₄@SN/HPW@CG towards efficient reduction of 4-nitrophenol

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Novel protocol towards multifunctional magnetic organic-inorganic core-shell nanostructured catalysts of Fe₃O₄@SN/HPW@CG-Ag with tailored properties was presented in this work. Such designed nanocomposites congregated the properties and functions of single component into a whole. For instance, Fe₃O₄ cores protected by amino-functionalized SiO₂ shell endowed the composites with superparamagnetism (28.6 emu g^{-1}) and thereby facilitated the process of separation and recovery. Phosphotungstic acid, as a bridging agent, provided strong interaction for the anchoring of glutaraldehyde cross-linked chitosan onto the surface of Fe₃O₄@SN. More interestingly, chitosan could simultaneously behave as stabilizer and reductant for the in situ synthesis of "green" Ag NPs without addition any other reducing agent or organic solvent, and Ag NPs furnished the compounds with catalytic performance. Further the size, loading of Ag NPs and the thickness of chitosan layer were all controllable. Meaningfully, the as-synthesized catalyst Fe₃O₄@SN/HPW@CG-Ag exhibited exceptional catalytic performance for the reduction of 4-nitrophenol in the presence of sodium borohydride (the reaction was accomplished within 7 min) and could be reused at least 10 times with good stability by means of convenient magnetic separation. Thence, the design philosophy of the multifunctional robust Ag-based nanocatalysts may offer a reference for the synthesis of other catalyst systems with long-term stability.

Introduction

For the past few years, multifunctional organic-inorganic coreshell nanostructured composites are burgeoning as an interesting family, which have received comprehensive attention for their applications in various realms such as biomedicine^{1,2} and catalysis,³⁻⁶ because they could integrate diversiform functions and features of the individual component within a single part. That is such nanocomposites not only have flexibility and varieties of functional groups from polymers, also have thermal stability along with mechanical strength of inorganic components.7,8 Especially, hierarchical organicinorganic core-shell nanocatalysts have received widespread attraction for their outstanding properties. Over the years, nanosized noble-metal particles have attracted extraordinary interest for their unexpectedly highly catalytic properties toward varieties of reactions,^[9-13] due to their extremely high surface area-to-volume ratio. Amongst them, Ag NPs have been one of the most interesting topics in consideration of its relatively cheap price. Whereas, there are several drawbacks that greatly prohibit it from large-scale use.¹⁴ To begin with, the neat Ag NPs are apt to aggregation due to their higher surface energy, resulting in a significant reduction of their catalytic activity; on the side, the separation of smaller Ag NPs from the catalytic system is tough and could not be reused afterwards. Moreover, the preparation procedure of Ag NPs always

involved in various reagents such as sodium borohydride, hydrazine hydrate, which are hazardous, toxic to both environment and organism. As remarked above, it still remains a bottleneck problem to design and synthesis "green" NPs^{15,16} with long-term stability and reusability.

In the first place, to overcome the separation and recovering problems, magnetic nanoparticles are generally used for inorganic supports in the synthesis of organic-inorganic composite materials in view of their distinct physical properties and superparamagnetic nature. Speaking of which, Fe₃O₄ NPs have attracted much attention because they could be expediently separated from reaction system by applying an external magnetic field and recovered for iterative use.17-22 Hence, it is possible to control reactions on or off and accordingly reduce the operational costs. However, Fe₃O₄ NPs are liable to conglobation, thus the surface modification or coating seems to be of prime importance. As is known to all, silica is one of the most ideal materials to inhibit Fe₃O₄ NPs from damage and aggregation and endows the magnetic nanoparticles with functionality. Hereafter, silica shell could be functionalized by 3-aminopropyltrimethoxysilane (APTMS) through the saline coupling reaction²³ for further application (denoted as $Fe_3O_4@SN$).

During the past decade, to prevent Ag NPs from aggregation, the most effective approach is to immobilize them on various supports such as activated carbon, silica,

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Paper dendrimers, and polymers. Taking into consideration of the development of cost-efficient and environmentally benign

development of cost-efficient and environmentally benign heterogeneous catalysts, it remains a great challenge to select a suitable material to green synthesize and efficiently stabilize Ag NPs.²⁴⁻²⁷ Noteworthily, chitosan (CS), a naturally occurring, biodegradable, biocompatible, and non-toxic polysaccharide, contains abundant hydroxyl, amino active functional groups, what make it an efficient adsorbent and stabilizer as well as reductant for metal ions and metal nanoparticals and is receiving increasing attention as matrix materials.²⁸⁻³⁵ Thence, we choose CS as the in situ green reductant and stabilizer of Ag NPs in aqueous solution without addition any other reducing agent or organic solvent. Furthermore, in order to increase the amount of Ag⁺ absorbed, the stabilization and mechanical strength of CS layer,³⁶ we prefer glutaraldehyde (GLA), a more effective cross-linking agent than other aldehydes,³⁷ as crosslinker to release more free amino and hydroxyl active groups to bind with more Ag^+ . Even though there are several reports on the adsorption of metal ions with GLA cross-linked CS (CG),³⁸ 40 but to the best of our knowledge, this is the first time to use CG to adsorb and in situ reduce Ag⁺ in aqueous solution and the impact of different volume of GLA solution was further investigated hereinbelow. As discussed above, the problems of separation, recovering, aggregation and reduction of Ag NPs are all overcome.

Nonetheless, how to effectively integrate CG onto the surface of Fe_3O_4 @SN to form an intact whole is a big deal because they are both positively charged. Herein, phosphotungstic acid (HPW), a typical polyanion, was chosen as a bridging agent for the immobilization process and provided strong electrostatic interactions between CG and Fe_3O_4 @SN. As far as we know, this is the first time to use the support containing HPW to immobilize Ag NPs. In addition, the influence of addition amount of HPW is also discussed below. Up to this point, the multifunctional magnetic organic-inorganic hierarchical core-shell nanostructured catalysts are finally achieved (Scheme 1).

The as-prepared Fe₃O₄@SN/HPW@CG-Ag catalysts successfully realize the combination of functions and features from single component. For example, Fe₃O₄ core predigests the separation and recovery process, thereby saving energy and more environmentally benign. CG provides a method for the preparation of "green" NPs without introducing any other reducing agent or organic solvent. The structure and composition of the composite nanocatalysts were thoroughly characterized by Scanning Electron Microscope (SEM), Transmission Electron Microscope (TEM), X-ray Diffraction (XRD), Energy Dispersive X-ray Analysis (EDX), Fourier Transform Infrared Spectroscopy (FTIR), X-Ray Photoelectron Spectroscopy (XPS) and Vibrating Sample Magnetometer (VSM). Furthermore, as a robust magnetically recoverable nanocatalyst, its catalytic performance, reusability along with the corresponding kinetic were also investigated applying the reduction of 4-nitrophenol (4-NP) in the presence of NaBH₄. Considering that 4-NP is one of the most common organic contaminants in wastewaters and has been listed as "priority pollutant" by US Environmental Protection Agency (EPA) as a result of its high solubility and stability in water. On the other hand, its daughter derivatives 4-aminophenol (4-AP) is a vital intermediate for the preparation of many analgesic/antipyretic drugs and at the same time is also highly important in photographic development, corrosion inhibition and dyeing agent and so on.



Scheme 1 Preparation process of multifunctional Fe₃O₄@SN/ HPW@CG-Ag composites with tailored properties.

Experimental section

Chemicals

Ferric chloride hexahydrate (FeCl₃·6H₂O), tetraethoxysilane (TEOS), ethanol (EtOH), ethylene glycol (EG), methanol (CH₃OH) and glacial acetic acid (CH₃COOH) were purchased from Tianjin Kermel Chemical Reagent Factory, China. Trisodium citrate dihydrate (Na₃Cit), phosphotungstic acid hydrate (HPW), and chitosan (CS) were purchased from Sinopharm Chemical Reagent Co., Ltd., China. Sodium acetate anhydrous (NaOAc) and ammonia water (NH₃·H₂O, 25~28 wt%) were supplied by Shenyang Chemical Plant, China. 3-Aminopropyl trimethoxysilane (APTMS), glutaraldehyde (GLA, 50%), 4-nitrophenol (4-NP), and sodium borohydride (NaBH₄) were purchased from Aladdin Chemistry Co., Ltd., China. Silver nitrate (AgNO₃) was obtained from Tianjin chemical corporation, China. All chemicals were analytical grade and used as received without any further purification.

Synthesis of Fe₃O₄@SN/HPW@CG

Based on the work of our group.^[41,42] The magnetic Fe₃O₄ NPs were firstly synthesized through a solvothermal method. Briefly, FeCl₃·6H₂O (1.62 g), NaOAc (4.0 g) and Na₃Cit (1.5 g) were dissolved in EG (60 mL) with magnetic stirring at room temperature for 1 h. The obtained homogeneous yellow solution was then transferred into a Teflon-lined stainless-steel autoclave (100 mL) and sealed to heat at 200 °C for 12 h. Thereafter, the autoclave was naturally cooled to room temperature. The obtained black Fe₃O₄ NPs were collected with a magnet and washed, finally re-dispersed in deionized water (80 mL) to form magnetofluid. Later on, the magnetofluid (20 mL) was mixed with ethanol (150 mL) under continuous mechanical stirring for 15 min at 30 °C in advance of the addition of NH₃·H₂O (0.6 mL). After being continuous stirring for 30 min, TEOS (1.0 mL) was added drop wise slowly. The mixture was stirred for another 35 min before the addition of APTMS (0.07 ml). After stirring for 4 h, the resulting Fe₃O₄@SN was collected and washed. Whereafter the dried Fe₃O₄@SN (1.5 g) was added to methanol solution (30 mL) of HPW (0.1, 0.25, 0.35 and 0.5 g HPW) under mechanical stirring at 50 °C for 3 h. Then the resulting Fe₃O₄@SN/HPW was dried. The impact of HPW amount on the thickness of CG layer was investigated in this step. The as-prepared Fe₃O₄@SN/HPW NPs above were dispersed into deionized water (20 mL) with constant stirring at 50 °C. Then under continuous mechanical stirring, acetic acid solution (20 mL) of

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CS (1.0 g CS in 100 mL 2% HOAc) was added to the mixture, GLA aqueous solution (10, 20, 30 mL, 5 wt%) was added drop wise subsequently and the reaction was continued for another 1.5 h. Afterwards, the resultant products were rinsed and dried for further application.

Preparation of multifunctional Fe₃O₄@SN/HPW@CG-Ag

To prepare Fe₃O₄@SN/HPW@CG-Ag, in a typical procedure, Fe₃O₄@SN/HPW@CG (0.5 g) was dispersed into AgNO₃ aqueous solution (60 mL). After continuing stirring at 80 °C for 4 h, the reaction product was cooled naturally to room temperature and separated with a magnet. The precipitate was then washed with deionized water to remove those free Ag NPs that were not embedded into the CG layer. Finally, the asprepared Fe₃O₄@SN/HPW@CG-Ag was dried. Furthermore, the relationship between the size and quantity of Ag NPs stabilized by CG layer and the feeding concentration of AgNO₃ was studied. When the concentration of AgNO₃ was $X \times 10^{-3}$ as-prepared catalyst Μ the was denoted as Fe₃O₄@SN/HPW@CG-Ag_X. The Fe₃O₄@SN/HPW@CG-Ag in the article refers to Fe₃O₄@SN/HPW@CG-Ag₁₀, unless otherwise noted.

Catalytic reduction of 4-NP in aqueous medium

For purpose of assessing the catalytic properties of the asprepared multifunctional catalyst Fe₃O₄@SN/HPW@CG-Ag, the reduction of 4-NP with NaBH₄ at room temperature in aqueous solution was conducted as a model reaction. Typically, 4-NP aqueous solution (0.7 mL, 5 mM), deionized water (17 mL), and freshly prepared NaBH₄ aqueous solution (1.3 mL, 0.2 M) were mixed in three-necked flask under nitrogen of atmosphere, followed by the addition Fe₃O₄@SN/HPW@CG-Ag aqueous solution (1.0 mL, 1 mg mL^{-1}). As the catalytic reaction proceeded, the bright yellow color of the solution faded gradually and the catalytic activity was monitored by a UV-vis spectrophotometer at a time interval of 1 min.

The reusability of the catalyst $Fe_3O_4@SN/HPW@CG-Ag$ was also studied. After the reduction of 4-NP was completed, the catalysts were separated from the mixture with a magnet and washed with deionized water, then reused in the next cycle. This procedure was repeated for 11 times.

Characterization

morphology of the as-prepared multifunctional The nanoparticles was observed by JSM-6460LV scanning electron (SEM, JEOL, Japan) and JEM-2000EX microscopy transmission electron microcopy (TEM, JEOL, Japan). The Fe₃O₄@SN/HPW@CG-Ag elemental composition of composites was analyzed by X-MaxN energy dispersive X-ray analyzer (EDX, OXFORD, UK). X-ray diffraction (XRD) conducted by Shimadzu patterns were XRD-6100 diffractometer using CuK α radiation ($\lambda = 1.54060$ Å) for a 2 θ range of 10° to 80° at the scanning speed of 8° min⁻¹. Fourier transform infrared (FTIR) spectra were recorded on One-B FTIR spectrometer over KBr pressed pellets. The magnetization curve of the catalyst was measured through Lake Shore 7410 vibrating sample magnetometer (VSM) at room temperature. X-Ray photoelectron spectroscopy (XPS) measurements were performed by applying Thermo Scientific ESCALAB250 spectrometer (Thermo VG, USA) with monochromatic AlKa



Results and discussion

The morphology and structure of the as-prepared samples at different stages were characterized by SEM and TEM. Firstly, the magnetic Fe₃O₄ NPs were synthesized by solvothermal method via high temperature reduction of Fe³⁺ salts with ethylene glycol.⁴³ As revealed in Fig. 1A, the Fe₃O₄ NPs are evidently spherical, uniform (~ 200 nm) and monodisperse. Then, amino-functionalized SiO₂ (SN) was coated on the surface of Fe₃O₄ through one-pot sol-gel method to form Fe₃O₄@SN core-shell structured composites. From Fig. 1B, Fe₃O₄@SN composite kept up the morphological properties of pure Fe₃O₄ and at the same time a slightly larger in size about 240 nm was observed, thus the thickness of SN is approximately 20 nm.



Fig. 1 SEM images of (A) Fe_3O_4 , (B) $Fe_3O_4@SN$, (C) $Fe_3O_4@SN/HPW@CG$ and (D) TEM image of $Fe_3O_4@SN/HPW@CG$.



Fig. 2 TEM images of $Fe_3O_4@SN/HPW@CG$ obtained with different HPW amounts: (A) 0 g, (B) 0.1 g, (C) 0.25 g and (D) 0.35 g.

To effectively introduce and three-dimensionally stabilize CG, we choose HPW to play the role of a bridging layer to strengthen the interaction between Fe₃O₄@SN cores and polymeric CS macromolecules, taking into account that CS layers would be swelled and accordingly leached away from preformed Fe_3O_4 (a) SN. Meanwhile, because the surface of both Fe₃O₄@SN and CG are all positively charged under mild acidic conditions, it is difficult for the direct integration of CG onto the surface of Fe_3O_4 @SN due to the electrostatic repulsion. As shown in Fig. 2A, CG is prone to self polymerization instead of coating/deposition on the surface of $Fe_3O_4(a)SN$ in the absence of HPW. Conversely, the addition of HPW, as a typical polyanion, is found to be an effective method to reverse the surface positive charge of Fe_3O_4 (a) SN to negative charge; whereby, the electrostatic attachment for negatively charged Fe₃O₄@SN/HPW with positively charged CG is favorable.

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Noting that, as far as we know, this is the first time to utilize the support containing HPW to immobilize CS macromolecules and subsequently Ag NPs. The effect of HPW amount on Fe₃O₄@SN/PTA@CG is also studied by a set of experiments while keeping the other parameter unchanged. Fig. 2B-D and Fig. 1D shows the TEM images of the resultant Fe₃O₄@SN/HPW@CG composites by changing HPW amount from 0.1 g, 0.25 g, 0.35 g to 0.5 g, respectively. As illustrated in TEM images, with increasing of HPW amount, the phenomenon of CG self polymerization gradually disappear and the thickness of the outer CG shell increase visually, which show a positive correlation relationship between the shell thickness and the amount of HPW. Considering that thicker CS layers might be favorable for in-situ stabilization of uniform Ag NPs, the HPW amount used in the following experiments was fixed to 0.5 g. The introduction of CG is observed from Fig. 1C that the resultants remain spherical in shape and the size is further increased in contrast with Fe₃O₄@SN. Meanwhile, no obvious aggregation could be observed, which is crucial for the deposition of Ag. On the other hand, it could also be evident from TEM micrograph (Fig. 1D) that Fe₃O₄@SN/HPW@CG composites possess a well-defined core-shell structure with distinguishable three-layer structure including a Fe₃O₄ core (dark colored), a SN interlayer (gray colored), and a CG outerlayer (light colored) due to the distinct density.



Fig. 3 TEM images of Fe₃O₄@SN/HPW@CG-Ag obtained with different AgNO₃ concentrations (volume of GLA is fixed to 20 mL): (A) 5×10^{-3} M (Fe₃O₄@SN/HPW@CG-Ag₅), (B) 8×10^{-3} M (Fe₃O₄@SN/HPW@CG-Ag₈), (C) 10×10^{-3} M (Fe₃O₄@SN/HPW@CG-Ag₈), and (D) 12×10^{-3} M (Fe₃O₄@SN/HPW@CG-Ag₁₂).

As is known to all, CS is capable to absorb, stabilize and reduce metal ions. In this study, we attempt to use the sturdy multifunctional core-shell material of Fe₃O₄@SN/HPW@CG to absorb, stabilize and in situ green reduce Ag⁺. From Fig. 3, Ag NPs are formed apparently and the size and loading of Ag NPs have a lot to do with the concentration of AgNO₃. From the micrographs in Fig. 3, it was observed apparently that the amount of Ag NPs increased and the size of Ag NPs increased first and then decreased as AgNO₃ concentration is increased. In detail, when the concentration of AgNO₃ is 5×10^{-3} M , $8 \times$ 10⁻³ M, few and large-size Ag NPs are appeared on the surface of Fe₃O₄@SN/HPW@CG (Fig. 3A, B). When the concentration increased to 10×10^{-3} M, we could appreciate that Ag NPs are mainly small-size (~ 8 nm), monodispersed and distributed in the inner and outer surfaces of CG shell (Fig. 3C). However, while the concentration further increases to 12×10^{-3} M, bigger Ag NPs are observed and the proportion of small Ag NPs decreases because of the apparent agglomeration (Fig. 3D). This trend was also observed in the literature of Zeng et al.⁴⁴

The composite catalyst Fe₃O₄@SN/HPW@CG-Ag discussed below refers to the catalyst prepared at the concentration of 10 × 10⁻³ M, unless otherwise noted. The deposition of Ag on the Fe₃O₄@SN/HPW@CG NPs could also be confirmed by energy dispersive X-ray (EDX) spectroscopy. As shown in Fig. 4, the analysis of EDX spectrum proves the existence of C, N, O, Fe, Si, P, W, and Ag elements. Furthermore, a more detailed elemental Ag distribution of Fe₃O₄@SN/HPW@CG-Ag NPs is gained from the EDX mapping (Fig. 4, inset), clearly showing that Ag is evenly distributed in the composite. In addition, the mass fractions of Ag with different AgNO₃ concentrations (V_{GLA} = 20 mL) and GLA volumes (C_{AgNO₃} = 10 × 10⁻³ M) are summarized in Table 1.



Fig. 4 EDX and elemental Ag EDX mapping (inset) of Fe₃O₄@SN/HPW@CG-Ag nanocomposite.

Table 1	The	loading c	of Ag	in	Fe ₃ O ₄ @SN/HP	W@C	G-Ag
obtained	with	different	AgN	O3	concentrations	and	GLA
volumes.							

Entry	CAgNO	[a]			V _{GLA} [b]	
	(1×10	⁻³ M)			(mL)		
	5	8	10	12	10	20	30
wt%(Ag)	5.52	6.98	7.92	8.48	5.96	7.92	7.46
$[a] V_{CLA} =$	20 mL	[b] C _A	-NO =1	0×10 ⁻³ 1	M		

The crystallographic structure of the supports at different preparation stages and thus resultant catalysts were attested by the typical wide-angle XRD patterns (Fig. 5). The characteristic peaks at $2\theta = 30.31^{\circ}$, 35.59° , 43.27° , 53.61° , 57.09° , and 62.61° , corresponding to (112), (211), (220), (024), (303), and (224) planes of the orthorhombic phase of Fe_3O_4 ,^[45] are observed in all samples, revealing that the crystalline structure of the Fe₃O₄ particles was well maintained after a series of functionalizations. For Fig. 5(b), (c), (d), and (e), the apparent broad peak at around $2\theta = 23^{\circ}$ corresponded to the amorphous peak of SiO₂, indicates SiO₂ have been successfully coated on the surface of Fe₃O₄ NPs. As shown in Figure. 5(c), the XRD pattern of Fe₃O₄@SN/HPW, some additional peaks appeared, which are assigned to the Keggin structure of HPW, indicating the surely introduction of HPW as expected. After coated with CG, the diffraction peaks of HPW no longer appeared (Figure. 5(d)), which further confirm the covering of CG onto the Fe₃O₄@SN/HPW. surface of In the case of Fe₃O₄@SN/HPW@CG-Ag catalysts (Figure. 5(e)), with the exception of the characteristic peaks of Fe₃O₄, four new peaks at 2θ values of 38.1° , 44.3° , 64.5° and 77.5° (labeled with the symbol \bullet), corresponding to the (111), (200), (220), and (311) planes of the face centered cubic (fcc) of Ag,46 are clearly observed, which not only prove the formation of Ag NPs but also the narrow peaks imply that Ag NPs have good crystal



Fig. 5 Wide-angle XRD patterns of as-prepared Fe_3O_4 (a), $Fe_3O_4@SN$ (b), $Fe_3O_4@SN/HPW$ (c), $Fe_3O_4@SN/HPW@CG$ (d) and $Fe_3O_4@SN/HPW@CG-Ag$ (e), respectively.

Fig. 6 shows the FT-IR spectra of sample prepared at various stages. For all the samples studied, the peak at 567 cm⁻ is assigned to the Fe-O stretching vibration of Fe₃O₄,¹⁴ confirming the existence of Fe₃O₄ in all the materials. Those prominent peaks at 1081 cm⁻¹, 808 cm⁻¹, 955 cm⁻¹, and 461 cm⁻¹ are corresponded to the asymmetric stretching vibration of Si-O-Si, symmetric stretching vibration of Si-O-Si, the stretching modes of surface Si–OH and the bending vibration of O–Si–O, respectively.^[47,48] In addition, the typical peaks at 2940 cm⁻¹ is attributed to the –CH₂– stretching vibrations from APTMS component and the enhanced wide band at around $3400\ \text{cm}^{-1}$ is attributed to the vibration of overlapping –OH and -NH₂ groups. These results suggest that the Fe₃O₄ NPs were successfully coated with SN layer. In Fig. 6(b), the detection of weak fingerprint bands of the Keggin structure in 800-1100 cm⁻¹ region also indicate the introduction of HPW onto the surface of Fe₃O₄@SN. After the incorporation of CG on the surface of Fe₃O₄@SN/HPW (Fig. 6(c)), new peaks appeared at 1550 cm⁻¹ and 1415 cm⁻¹ belong to bending vibrations of $-NH_2$ and secondary alcoholic -OH, respectively, and the wide band at around 3400 cm^{-1} is further enhanced due to $-\text{NH}_2$ groups from CG, all these results highlight the successful conjugation of CG. At the same time, the disappearance of the fingerprint bands of HPW proves strong interaction between CG and the heteropolyacids, which is in good agreement with XRD analysis results. However, aforementioned the characteristic peaks of CG aforementioned considerably weaken in intensities and undergo position migrations after the immobilization of Ag NPs (Fig. 6(d)), it is easy to perceive that the amino groups and hydroxyl groups of CG have participated in the reduction and stability of Ag NPs, as expected.



Fig. 6 FTIR spectra of $Fe_3O_4@SN$ (a), $Fe_3O_4@SN/HPW$ (b), $Fe_3O_4@SN/HPW@CG$ (c) and $Fe_3O_4@SN/HPW@CG-Ag$ (d), respectively.

To further confirm the combination of CG and the formation of Ag NPs, the wide scan survey XPS of Fe₃O₄@SN/HPW@CG-Ag and the high resolution core level spectrum of the Ag element were carried out. According to the survey scan spectrum (Fig. 7A), we could only observe the signals of C, N, O, and Ag element indicating the successful modification of Fe₃O₄@SN/HPW by CG. Using the binding energy of C1s (284.6 eV) as a reference, the high resolution spectrum of Ag element was analyzed. It is clearly seen from Fig. 7B that the signals of Ag 3d are composed of doublet peaks at 367.8 and 373.8 eV corresponding to Ag 3d_{5/2} and Ag 3d_{3/2}, respectively, which exhibit no obvious shift in comparison with those of bulk Ag (368.3 eV for Ag 3d_{5/2} and 374.3 eV for Ag $3d_{3/2}$.^[49] Moreover, the gap between the two states is 6.0 eV. All the results demonstrate unambiguously that Ag in the composite is zero-valent and further testify that AgNO₃ has been reduced to Ag NPs by CG. The results are in accordance with the TEM, EDX, XRD and FTIR characterization results.



Fig. 7 (A) XPS survey spectra of $Fe_3O_4@SN/HPW@CG-Ag$ catalysts and (B) high resolution core level spectra of Ag 3d .

The magnetic properties of Fe₃O₄@SN/HPW@CG-Ag catalysts were characterized through a vibrating sample magnetometer (VSM) at room temperature. Neither hysteresis loops nor remanence is detected in the magnetization curve (Fig. 8), suggesting that Fe₃O₄@SN/HPW@CG-Ag composites are superparamagnetic and the saturation magnetization value is measured to be 28.6 emu g⁻¹. Thus the as-prepared catalyst is capable of magnetic separation and recovery. As soon as the placement of a magnet beside the cuvette (Fig. 8, inset), Fe₃O₄@SN/HPW@CG-Ag in aqueous solution are attracted to the side of the cuvette leaving the solution transparent, which is the intuitive proof of their magnetic nature.



Fig. 8 Room temperature magnetization curve of $Fe_3O_4@SN/HPW@CG-Ag$ catalysts .The inset photograph is the recovery process of $Fe_3O_4@SN/HPW@CG-Ag$ aqueous solution by a magnet.

Catalytic test of Fe₃O₄@SN/HPW@CG-Ag NPs for 4-NP reduction. In order to assess the catalytic capability of Fe₃O₄@SN/HPW@CG-Ag nanocomposites, the reduction of 4-NP by NaBH₄ at room temperature was chosen as a model reaction, which is widely used as evaluation criteria of catalytic activity of metal nanoparticles.

The pure 4-NP solution exhibited a maximum absorption at 317 nm, no sooner than the addition of freshly prepared $NaBH_4$ solution, the absorption peak red shifted to 400 nm owing to the

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formation of 4-nitrophenolate ion in alkaline condition (Fig. 9A). Meanwhile, the change occurring in the solution could also be observed visually (Fig. 9A, inset,), the light yellow color of 4-NP aqueous solution changed to bright yellow after adding NaBH₄ solution. It is noteworthy that, without suitable catalysts, the reduction of 4-NP with an excess amount of NaBH₄ could not occur even if it is thermodynamically favorable (E_0 for 4-NP/4-AP and H₃BO₃/BH₄⁻ are -0.76 and -1.33 V, respectively).



Fig. 9 (A) UV-vis absorption spectra of 4-NP with and without NaBH₄ solution. (B) Time-dependent UV-vis absorption spectra during the catalytic reduction of 4-NP by $Fe_3O_4@SiO_2/HPW@CS-Ag$ at room temperature. (C) UV-vis absorption spectra of 4-NP with the addition of $Fe_3O_4@SiO_2/HPW@CS$ after 20 min. The relationship between $ln(C_t/C_0)$ and the reaction time for $Fe_3O_4@SiO_2/HPW@CS-Ag$ with different AgNO₃ concentrations (D) and different GLA volumes (E). (F) The reusability of $Fe_3O_4@SN/HPW@CG-Ag$ catalysts for the reduction of 4-NP by NaBH₄.

However, introducing on small amount of Fe₃O₄@SN/HPW@CG-Ag nanoparticles (1 mL, 1.0 mg mL⁻¹), the reaction was performed. As shown in Fig. 9B, timedependent UV-vis spectra of this catalytic reaction system displayed explicitly that the intensity of the characteristic absorption peak at 400 nm markedly decreased over time and nearly disappeared within 7 min coupled with the appearance of new peaks at 298 nm and 231 nm, which are the characteristic peaks of 4-AP, revealing the reduction of 4-NP to 4-AP. At the same time, the reduction of 4-NP could also be visually witnessed the bright vellow reaction solution gradually became colorless within 7 min (Fig. 9B, inset). Besides, bare Fe₃O₄@SN/HPW@CG instead of Fe₃O₄@SN/HPW@CG-Ag as catalyst was also studied as a control experiment. From Fig. 9C, no obvious change in the intensity of the absorption at 400 nm could be detected even after 20 min, undoubtedly confirming that the reduction of 4-NP by NaBH₄

solely catalyzed Ag NPs stabilized is by on $Fe_3O_4(a)SN/HPW(a)CG.$ These results indicated that Fe₃O₄@SN/HPW@CG-protected Ag NPs indeed could catalyze the reduction process and the catalytic property is extremely high. Simply put, Ag NPs in the reaction system play the role of electronic transfer station between BH₄ ions and 4nitrophenolate ions. It was worth mentioning here that the reaction started immediately after the addition of catalysts, that is to say, there was no induction time needed, which might greatly facilitate the practical applications.

Considering the concentration of NaBH₄ is higher than that of 4-NP, the reaction rate constant could be assumed to be independent of the concentration of NaBH₄, thus the rate constant for the reduction of 4-NP could be evaluated by the pseudo-first-order kinetics. The ratios of C_t (the concentration of 4-NP at time t) to C_0 (the initial concentration of 4-NP) were calculated from the standard curve of absorbance versus concentration of 4-NP at 400 nm. As shown in Fig. 9D and e, a good linear relationship between $ln(C_t/C_0)$ and reaction time is displayed, which is well consistent with the first-order kinetics. The kinetic reaction rate constants k calculated from the slope of the straight line in Fig. 9D are 0.3211, 0.4205, 0.5309 and \min^{-1} Fe₃O₄@SN/HPW@CG-Ag₅, 0 3 3 2 1 for $Fe_3O_4@SN/HPW@CG-Ag_8, \ \ Fe_3O_4@SN/HPW@CG-Ag \ \ and$ Fe₃O₄@SN/HPW@CG-Ag₁₂, respectively. These results clearly indicated that Fe₃O₄@SN/HPW@CG-Ag possessed much higher catalytic activity than others, which is in good agreement with the result of TEM. This should be mainly attributed to the relatively uniform size and high density effects of Ag NPs in the composites. In contrast with the other three, Fe₃O₄@SN/HPW@CG-Ag posses more and much smaller Ag NPs as discussed above (Fig. 3C), which would significantly expedite the accessibility of 4-NP to active sites, therefore enhanced the catalytic activity. In other words, the amount of AgNO₃ plays an important role in the formation of Ag NPs and subsequent catalytic performance.

On the other hand, to investigate the impact of GLA on Ag^+ adsorption capacity, we have made a comparison of their catalytic reaction rates for 4-NP. As shown in Fig. 9E, when the volume of GLA were 10, 20, 30 mL (the concentration of AgNO₃ was set to 10×10^{-3} M), the corresponding rate constants k were calculated to be 0.3332, 0.5309 and 0.4725 min⁻¹, respectively. This could be explained that, when the volume of GLA was increased from 10 to 20 mL, more amino and hydroxyl active groups were released to adsorb more Ag⁺. However, as the volume further increased to 30 ml, the adsorption capacity decreased slightly because the higher mechanical strength of CG layer affect the diffusion of Ag⁺ into Fe₃O₄@SN/HPW@CG, which were supported by the results from EDX (Table 1) datum that the mass fraction of Ag were 5.96, 7.92, 7.46 for 10, 20, 30 mL, respectively.

Given the ability of practical or industrial applications, the regeneration capacity of catalytic activity seems to be important. Hence, the of extremely reusability Fe₃O₄@SN/HPW@CG-Ag was investigated via the reduction of 4-NP in this article. After each run of catalysis, the catalysts were separated from the reaction mixture rapidly and conveniently with an external magnetic field, rinsed with deionized water, and then reused in the next cycle. As shown in Fig. 9F, the nanocatalysts were successfully recycled and reused ten times with a conversation of $\geq 97\%$, which certified that Fe₃O₄@SN/HPW@CG could serve as a robust support for the deposition of Ag NPs, expectedly leading to highperformance nanocatalyst towards the reduction of 4-NP under aqueous reaction conditions.

Conclusions

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In summary, the magnetic recyclability of Fe_3O_4 , the protective effect of SiO₂, the adsorption, stability, and green reduction ability of chitosan as well as the catalytic activity of Ag NPs were successfully integrated into a whole with a sturdy construction through the introduction of polyanion phosphotungstic acid. During this process, Ag NPs were in-situ green synthesized in aqueous solution and stabilized by chitosan in the absence of any other reducing agent or organic solvent, which were environmentally benign. In addition, the size and amount of the Ag NPs embedded in the chitosan shell could be readily controlled through varying the concentration of AgNO₃ and the volume of glutaraldehyde. Besides, the thickness of chitosan shell could be easily controlled by varying the addition amount of phosphotungstic acid. And above all, the as-prepared Fe₃O₄@SN/HPW@CG-Ag NPs exhibited excellent catalytic performance (e.g. completed within 7 min) and reusability (reused at least 10 times without significant loss of activity) for the reduction of 4-nitrophenol in the presence of sodium borohydride. Furthermore, the design strategy based on Fe₃O₄@SN/HPW@CG-Ag may provide a novel platform for the preparation of other multifunctional organic-inorganic hybrid nanocatalyst systems with long-term stability.

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