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Journal Article

3D Silicon Neural Probe with Integrated Optical Fibers for Optogenetic Modulation

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Optogenetics is a powerful modality for neural modulation that can be useful for a wide array of biomedical studies. Penetrating microelectrode arrays provide a means of recording neural signals with high spatial resolution. It is highly desirable to integrate optics with neural probes to allow for functional study of neural tissue by optogenetics. In this paper, we report the development of a novel 3D neural

¹⁰ probe coupled simply and robustly to optical fibers using a hollow parylene tube structure. Device shanks are hollow tubes with rigid silicon tips, allowing the insertion and encasement of optical fibers within the shanks. The position of the fiber tip can be precisely controlled relative to the electrodes on the shank by inherent design features. Preliminary *in vivo* rat studies indicate that these devices are capable of optogenetic modulation simultaneously with 3D neural signal recording.

15 Introduction

Optogenetics as an Approach

Optogenetics is a novel approach for optically modulating neurons with unprecedented temporal and spatial resolution. Although direct stimulation of neurons by light is possible with

- ²⁰ an infrared laser ^{1, 2}, such an approach is limited both by the ability to deliver infrared laser light with high precision and by the potential damage that a sufficiently powerful laser pulse may cause. Optogenetics instead takes advantage of opsins, which are naturally occurring light sensitive proteins, to sensitize a cell to
- ²⁵ light so that even low levels of light may be used to trigger depolarization or hyperpolarization ³⁻⁵. Well established molecular biology techniques for manipulating the genetics of cells are employed to induce the expression of opsins, and it is through these techniques that cells may be induced to be light
- ³⁰ sensitive in a highly specific way. Viral transfection, for example, may be used to target specific cell populations due to the specificity of viral infection mechanisms ⁶. In addition to this ability to target specific populations of cells, a broad variety of known opsins allows for different effects of light on sensitized
- ³⁵ cells, allowing stimulation or inhibition of these cells with different response times, sustained response durations, and sensitive light wavelengths ⁷. Thanks to this additional degree of control offered by optogenetic modulation, optogenetic systems have been applied to study a wide variety of neural functions,
- ⁴⁰ such as memory ⁸, behavioral disorders ^{9, 10}, and auditory pathways ^{11, 12}. For investigators, optogenetics offers a powerful modality for functional investigation of neural networks, with

greatly improved spatial and temporal resolution thanks to the nature of light ^{2, 13, 14}, biologic specificity thanks to ⁴⁵ microbiologically induced opsins ¹⁵⁻¹⁷, and no direct channel cross-talk.

Engineering Approaches to Optogenetic Modulation and Recording

Currently, many technical approaches to optogenetics have been ⁵⁰ developed ^{7, 18}. Some methods have focused on the use of light alone without the aid of implanted delivery mechanisms. Bovetti et al. used liquid crystal spatial light modulators to direct light through microscope objectives and onto tissue surfaces with high spatial and temporal precision ¹⁹. Szabo et al. used highly 55 controlled light stimulation and recording from a brain-surface attached fiber bundle for both light delivery and acquisition of fluorescence for observing neural signals 20. Both of these systems deliver light through the surface of the brain with the aid of external optic equipment. Another approach has used arrays of 60 micro-LEDs integrated into an ECoG (electrocorticography) electrode array at the surface of the brain, allowing for latera selectivity of light exposure without the need for an external light source ²¹⁻²³. Kim et al. used a novel technique to form arrays of interconnected, ultrathin micro-LEDs that could be placed 65 conformally on the surface of the brain. Kwon et al. incorporated SU-8 (a light curable polymer) penetrating waveguides attached at their bases to a grid of micro-LEDs to allow for light delivery at some depth beneath the surface of the brain 24 , a capability otherwise lacking in surface mounted light sources.



Fig. 1. 3D Schematic of the device design showing the topside view of the device prior to folding assembly. (insert) close-up schematic of the shank array with integrated optic fibers

In order to improve optogenetic stimulation of deeper structures, implantable optical fibers have been used to transmit light to deeper locations ²⁵, but this approach provides limited recording options. The simplest manifestation of this approach that has been ⁵ used is the implantation of a separate optical fiber and micro wire

- for modulation and recording ²⁶. Ozden et al. developed a penetrating optical fiber with integrated recording capabilities by means of a patterned insulated gold coating on the outside of the fiber, allowing for depth recording concurrent with optical modulation ²⁷. This "optrode" concept was expanded into a small
- optrode array using microfabrication methods by Chen et al. ²⁸. Optical fibers have also been patterned by focused ion beam milling to provide individually addressable optical exit ports on a single optical fiber ²⁹. To expand recording capabilities, optic
- ¹⁵ fibers have also been coupled to silicon neural probes. Royer et al. manually glued an optical fiber to a Michigan Probe using complex microassembly techniques to manipulate and properly align the components ³⁰. Blackrock's Utah arrays have also been coupled to sharpened optrodes inserted into a hole in the center of ²⁰ the array and then secured ³¹.
- Using microfabrication techniques, penetrating microelectrode arrays with integrated optical waveguides for light delivery have been developed. Fan et al integrated a single oxynitride waveguide into a silicon probe, providing light delivery to the
- ²⁵ region immediately adjacent the probe's electrodes ³². This device relied on a coupled optical fiber as a light source. Yoojin et al. took this a step further, integrating a network of interconnected SU-8 polymer waveguides on a multi-shank silicon neural probe that allows multisite light delivery from a single optical fiber at the statement of the st
- ³⁰ source ³³. In order to reduce device profile and enable individually addressable control of light delivery ports,

Schwaerzle et al. created a multi-shank silicon neural probe with multiple separate SU-8 waveguides that were each coupled to an on-chip micro-LED light source ³⁴. Zorzos et al. expanded
⁸⁵ waveguide delivery of light into 3D with a slotted modular silicon device ³⁵. Individual 2D shanks with multiple waveguides and light delivery sites along their length were slotted into a brace by micro assembly, providing a truly 3D grid of light delivery sites. However, this device has no microelectrodes and uses a light

- ⁹⁰ projection system as a source, which complicates its use in moving animal tests.
- These approaches have shown successes, but there is still a great need for optogenetic probes with 3D mapping capability. We have previously reported a novel 3D neural probe technology ¹¹⁵ based on a silicon island structure and a simple, robust folding assembly procedure ³⁶⁻³⁸. Specifically, planar devices consisting of multiple silicon islands were fabricated on silicon wafers using a flexible skin process ³⁹⁻⁴¹. Every silicon island carried a 2D multi-shank electrode array. The silicon islands were ¹²⁰ interconnected by a parylene C layer, which was embedded with metal traces for inter-island communication. The planar multiisland device was then assembled into 3D electrode arrays by a simple folding and stacking process. The simplified assembly and packaging process leads to higher yield and lower cost for these ¹²⁵ 3D electrode arrays.
- This is a very versatile platform which allows the integration of various features and functions. For example, we have demonstrated novel probes possessing both rigid silicon and flexible parylene tube regions in their shanks. Such probes aim to
- ⁹⁵ reduce mechanical mismatch and simultaneously retain the easy implantation procedures of conventional rigid probes ⁴². Based on these novel structures, we have proposed in this paper a simple,

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Fig. 2. General fabrication protocol for our optical fiber integrated 3D neural probes. The process is very similar to the one used for our previously reported hollow parylene tube shanks. Please note that we do not show the fabrication of the flexible cables and the interface island for simplicity.

effective way of reliably and precisely integrating optical fibers with fully assembled 3D penetrating microelectrode neural probes. Our parylene tube structures, if extended from the silicon tip through the bulk of the silicon island to exit on the non-shank 5 edge of the silicon island, can be used to guide the insertion of an optical fiber, as well as acting as a highly robust encasement that precisely fixes the fiber tip with respect to the electrodes. A 3D schematic of this design can be seen in figure 1.

Fabrication

- 10 The fabrication process of the design pictured in figure 1 is summarized in figure 2. This process is similar to the ones we have previously reported 36-38, 43. A batch of devices was fabricated on a <100> mono-crystalline double-side polished 300 um thick 4" silicon wafer. A layer of silicon dioxide 300 nm thick
- 15 was first grown via wet thermal oxidation and patterned by standard photolithographic techniques. This layer serves as a robust dielectric layer insulating the metal of the device from the semiconductive silicon in regions of the device where silicon is

not removed, as well as providing a bottom side encapsulation to 20 traces passing through the flexible interconnects. A thin film of metal, 20 nm/250 nm titanium/gold, was then deposited by electron beam evaporation (Temescal Model BJD-1800 e-bean evaporator). Using standard photolithography techniques the metal was patterned to form microelectrodes, contact pads, and 25 traces. These steps are summarized in figure 2-1.

Deep reactive ion etching (DRIE based on Bosch process in a Plasma-Therm 790 SLR) was used to etch 8 um wide 150 um deep trenches and holes in the silicon to act as molds for the formation of parylene sidewalls and mechanical anchoring holes 30 for the parylene film. A 5-7 µm layer of parylene C was then deposited by thermally activated chemical vapor deposition (CVD) using a Specialty Coating Systems CVD chamber (SCS PDS 2010). Parylene C tends to have poor adhesive strength to silicon and silicon oxide. In order to prevent this from becoming 35 an issue, silane adhesion promotor was used. Furthermore, trenches and holes previously etched in silicon by DRIE were



Fig. 3. Images of the fabricated device. (a) Micrograph of the hollow channels that lead from the insertion ports to the hollow shanks. (inset) micrograph showing the metal trace passing over the fiber interface channel and intersecting the line of sealed etch holes (b) Image of the hollow parylene shanks of the device. (c) silicon tip of the device shanks (left) micrograph showing the silicon parylene interface from the top side where the hollow parylene tube ends and the rigid silicon tip begins. (right) SEM image showing the backside of a shank from a similar device which has been over-etched to reveal parylene anchors. (d) SEM of the cut cross section of the parylene tube structure. Note that the rough edge was due to cutting.

surpassed half the width of the cavities. These parylene structures helped to provide robust mechanical anchoring of parylene to the silicon, as well as providing parylene walls for limiting the lateral extent of optical fiber channel formation. These parylene

- ⁵ anchoring posts and sidewalls are shown in figure 3c. After this, a linear sequences of etch holes 8 μm by 20 μm large and 20 μm apart were patterned in the parylene layer by oxygen reactive ion etching (RIE, DryTech RIE 184) and an aluminum mask, exposing silicon for XeF₂ etching. Note that the holes in the
- ¹⁰ Au/Ti layer are of smaller size (at smallest 8 μ m × 8 μ m) than the width of the metal traces and so do not cause discontinuities (see inset of figure 3a). Silicon was then etched through the etch holes by XeF₂ gas. Due to the isotropic nature of the XeF₂ etching, continuous trenches with a lateral dimension of roughly 150 μ m ×
- 15 150 μm were undercut in the silicon substrate beneath the parylene layer. These steps are summarized in figure 2-2.

In order to seal the microchannels, 10 μ m of parylene C was deposited by CVD. Due to the highly conformal deposition of parylene, the walls of the trenches were conformally coated with

⁹⁰ parylene, forming parylene microchannels for fiber insertion ^{36-38, 42, 43}. It is worth noting that parylene walls formed by refill of the DRIE etched trenches during the deposition of the first layer of parylene form the lateral walls of the channel and are thickened during the second parylene deposition. This is in contrast to the ⁹⁵ bottom of the channel which forms only with the second deposition. At this point, parylene on the top surface of the silicon reaches 15-17 µm thick, the top of the channels are 20-22 µm thick, the sidewalls of the channels are 12 µm thick, and the bottom wall 4 µm thick. These steps are summarized in figure 2-100 3.

Next, parylene was again patterned using oxygen RIE and an aluminum mask to expose gold contact pads, microelectrodes,

and the silicon surrounding the devices. Front-side DRIE was performed etching silicon around the devices to a depth of 150 μ m in order to shape the device and shanks. During this step, silicon was etched away from the area around the shanks as well

s as all around the outer boundaries of the device. These steps are summarized in figure 2-4. In figure 2-5, the wafer was etched from the backside by DRIE until the bottom of the 150 μ m deep cavities formed during the frontside etch are reached, fully releasing the shaped shanks and the device from the surrounding ¹⁰ silicon.

The fabricated devices consist of one interfacing island and two shank islands, each carrying a 3×3 electrode array on its shanks, as schematically illustrated in figure 1. These electrode arrays are comprised of three penetrating shanks with three electrodes along

- ¹⁵ their lengths. Each electrode measures 25 μ m × 75 μ m. The electrodes are spaced 250 μ m apart along the shanks and the shanks are positioned 650 μ m apart. For simplicity of insertion of optical fibers with these prototype devices, only the three shanks on the island farthest from the interface cable were designed to be
- ²⁰ hollow parylene tubes for optical fibers. In the future the remaining three shanks on the other island may be made hollow parylene tubes with a slight redesign moving the interface cable which currently blocks potential insertion ports. Images of the fabricated device can be seen in figure 3. Enlarged parylene
- ²⁵ insertion channels, shown in figure 3a, can be seen from the top of the device head, extending from insertion ports at the back of the silicon island to the base of the hollow parylene shanks. A 20X microscopy image of a metal trace as it crosses the line of XeF₂ etch holes can be seen in the inset, showing that the metal
- ³⁰ traces remain continuous. A detailed image of the hollow parylene shanks, which connect to the insertion channels on the silicon island, can be seen in figure 3b. The rigid silicon tips of the shanks, which allow for ease of insertion, can also be observed. The parylene walls of the shanks are transparent to
- ³⁵ visible light ^{44, 45}, allowing for the effective emission of light from the fiber tips. The left image of figure 3c shows a microscopy image of the interface between the hollow parylene region and the rigid silicon tip. This interface lies underneath the top layer of parylene. The right SEM image shows the backside
- ⁴⁰ of the silicon tip from a similar device with the silicon excessively etched to reveal parylene sidewalls and parylene posts that act as mechanical anchors. Figure 3d shows a scanning electron microscopy (SEM) image of the cross section of one of these hollow parylene tube shanks that was used to encase the
- ⁴⁵ optical fiber. The position of the cross section is marked by the dashed line A-A on the central shank in figure 3b. A row of sealed etch holes can be observed along the top that were used during fabrication to expose silicon for isotropic etching by XeF_2 gas. The roughened edges of the tube are the result of damage
- ⁵⁰ from the cutting of the shank by a razor blade. Curved distortions surrounding the tube are the result of charging effects on the surface of the parylene during SEM imaging.

Assembly and Packaging

Assembly

ss After releasing, the 3D grid was assembled by folding the 2D shank islands and stacking them on top of each other using the

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same procedure as our previous devices 36-38, 43. When fully assembled, the distance between the shank groups is 600 µm, producing a $2 \times 3 \times 3$ grid of electrodes. They were bonded 150 together using marine epoxy. The bending of the interconnecting cables has demonstrated no breakage of the metal traces, which was confirmed by impedance spectroscopy readings after assembly. Our original solid silicon shank neural probes 36-38, 43 have demonstrated recording stability for at least 4 weeks, 155 suggesting that these interconnects are fairly reliable. The folded device prior to coupling of optical fibers can be seen in figure 4a. Devices were then packaged for readout by wire-bonding to a custom printed circuit board (PCB) connected to an Omnetics connector. Exposed terminals from the connector and metal 160 traces on the PCB were covered in marine epoxy. At this point, the insertion points for the optical fibers on the silicon island holding the shanks were mechanically opened by a fine tipped needle. The opened insertion ports can be seen in figure 4b. 125 µm diameter, 50 µm core multimodal optical fibers (Thorlabs,



Fig. 4. Images of the assembled 3D MEA. (a) Device after folding assembly of the 3D grid of electrodes, prior to optic fiber coupling. (b)
Image of the open fiber insertion ports. (c) A device coupled to three optic cables showing green laser light emitting from the shank tips adjacent to electrodes. Note that our in vivo studies used only a single shank coupled to a fiber. (d) Micrograph of a single parylene tube shank coupled to an active optic fiber (green light emitting).



FG050LGA) were inserted to their fullest extent and fixed in place by marine epoxy placed around the insertion port.

- Coupled optical fibers were connected to a green Laser Centry ⁵ SLOC diode-pumped solid-state (DPSS) laser via a FC/PC connector. Lasers were activated to varying output power levels (above 1mW), and microscopy images were taken of the light exiting the devices adjacent to the gold microelectrodes. The fiber coupled device can be seen in figure 4c, where three optical fibers
- ¹⁰ have been coupled into three separate shanks on this six shank 3D device. Green light can be seen emitting from the tips of the fiber coupled shanks. With this design, the relative position between

the optical fiber and electrodes can be precisely controlled. As shown in figure 4d in one embodiment, the light emits between ⁴⁵ the 2nd and 3rd electrodes, just proximal to the silicon tip. The parylene encasement provides little barrier to the exiting light, as it shows very low absorption of light within the visible spectrum ^{44, 45}.

Impedance spectroscopy was performed on the devices using a ⁵⁰ high precision meter. The device microelectrodes were immersed in 1X phosphate buffered saline (PBS) and measurements taken versus a platinum counter electrode between 200Hz and 20000Hz. Microelectrodes tended to have an impedance of 1MOhm at 1kHz, comparable to our previous solid silicon shank

devices. To characterize coupling efficiency, the total power of the light emitted from the tip was measured in an integrating sphere light sensor (Thorlabs S140C) and compared to the power

from the bare fiber. The coupling efficiency was found to be -5dB $_{\text{5}}$ within the measured range between $80 \mu W$ and 4.8 m W input power. Bench-top tests measuring the voltage across device



20

10

0

0

0.09 0.19 0.38 0.76 1.52





Fig. 6. In vivo recorded average spontaneous spiking rates presented per light power level. These average spiking rates were computed for the entire 5 minute recording for each power level, including both light on and light off intervals. Although there is considerable variance, a distinct decline in spontaneous spiking can be observed as power increases. Please note that channels 9, 10, 11, and 16 were not included because they did not record a signal with sufficient signal to noise ratio to extract spiking information, presumably because they were broken.

electrodes in PBS versus a platinum counter electrode showed no voltage response to 550nm light impulses up to 32mW, suggesting that the photoelectric effect likely will not contribute to voltage signal artifacts during recording.

5 Animal Tests

All *in vivo* experimental protocols were approved by the Wayne State University Institutional Animal Care and Use Committee under protocol number A04-10-13 prior to implementation. We performed *in vivo* tests in male Sprague Dawley rats. Two weeks

¹⁰ prior to surgery, we exposed the skull along the right temporal ridge, drilled three evenly spaced 0.6mm holes above the auditory cortex, and performed microinjection at each of these sites. An adeno-associated virus vector (titer 4x1012 TU/ml) of arhaerhodopsin from the Halorubrum strain TP009 (ArchT, Gene

¹⁵ Therapy Center Vector Core, The University of North Carolina at Chapel Hill) targeted to pyramidal neurons was used. Each injection was performed in two stages, with 0.5 μ l of viral suspension injected at the depth of 900 μ m from the dura and 0.5 μ l injected at 600 μ m. Following injection, the glass micropipette ²⁰ remained in place for 5 minutes.

Anesthesia was induced by ventilation of a mixture of air (0.4 liters/min) and isoflurane (2-3% v/v) via a chamber followed by a mask. A craniotomy was performed to provide access to the right auditory cortex. Skull, temporal muscle, and dura was removed

- ²⁵ referencing anatomic landmarks to reveal the cortex. A Kopf Model 1460-61 micromanipulator was used to lower the 3D neural probe until it was 0.8-1.0 mm below the cortical surface to position microelectrodes in layers 1-3, 4, and 5-6 of the right superficial auditory cortex. During the experiment, regular
- ³⁰ irrigation with warm sterile saline was used to protect the exposed tissue.For optogenetic recording, neural probe channels were connected

to an amplifier and real-time processing system (RZ2, Tucker Davis Technologies) with a 25 kHz sampling rate and a 100-3000

- ³⁵ Hz bandpass filter. Although the device has an array of 18 electrodes total, our recording acquisition system only allows 16 channel recording. As a result, only 16 channels were connected for recording. Optics were connected to a 550nm Laser Centry DPSS laser module via a multimodal optical fiber and the total
- ⁴⁰ input power of the laser varied between recordings. 500 ms optical pulses with 500 ms inter-pulse periods were controlled by our stimulation equipment via an analog TTL control interface in the laser. During each recording period, spontaneous multi-unit spiking was acquired for 5 minutes with a fixed pulsed power
- ⁴⁵ level. A zero pulsed power level recording was included as a control. Preliminary acute *in vivo* optogenetic tests with our fiber optic 3D

neural probes have been performed in rat auditory cortex using arhaerhodopsin, which causes hyperpolarization (and thus ⁵⁰ inhibition) via a proton ion channel mechanism ^{46, 47}. In figure 5a,

- a fully packaged 3D device is pictured, ready for implantation and acute studies. Although three fibers were inserted into the demonstration device imaged in figure 4c, for simplicity only a single fiber was inserted into the central shank of the *in vivo*
- 55 device tested. Figure 5b shows the device mounted to the end of a micromanipulator arm, which was used to lower the device shanks into the superficial cerebral cortex through a small

serves as a rough diagram of the rat cerebral cortex. The numbers 60 indicate the positions of shanks, with the numbers reflecting the electrode closest to the tip. A red circle indicates the shank with the integrated optical fiber. The complete electrode number map is also shown as an inset, with the red circle indicating the point of light emission. We took recordings of spontaneous activity 65 with varying levels of pulsed laser power. After signal conditioning, recordings from individual channels are examined for spiking by means of thresholding and average spikes per second determined for each signal. A representative portion of the conditioned signals during the 0.38mW power pulsed light 70 condition used to detect and quantify spiking activity is shown in figure 5c. Both synchronized and desynchronized spontaneous spiking activity (in the form of bursts) can be observed, indicating separate recording from individual channels. Note that the broad regular spike clusters synchronized to each channel are 75 breathing artifacts. A clear difference in spiking rate was not observed between pulse and inter-pulse intervals within each channel. However, a clear difference was observed in the average spiking rate (including both pulse and inter-pulse intervals) between each power level for individual channels. The lack of 80 obvious pulse effect on activity within each recording could be due to an inter-pulse interval that was too short to observe restoration of normal activity. This could also have been due to the confounding signals from multiple neurons from this multiunit recording. Figure 6 shows the average spiking rate per light 85 power level recorded by each active electrode. Please note that channels 9, 10, 11, and 16 were excluded due to low signal to noise ratios that prevented spike quantification, possibly due to damage or mis-wiring during assembly. The averaged spiking rates between all electrodes decreases with increasing laser ⁹⁰ power, with statistically significant separation (p < 0.01) achieved at 0.76 mW and 1.52 mW total delivered power (using a two sample t-test for unequal variances to compare groups to the initial zero power condition). It should be noted that the power levels were attempted in the order 0, 0.38, 0.19, 0.09, 0.76, and

craniotomy hole in the rat's skull. A divided red oval on the figure

- ⁹⁵ 1.52 mW, not in numeric order. All light power levels are reported in direct power delivery to the neural tissue accounting for the 5dB coupling loss of the device. A trend can be observed of decreasing spontaneous spiking activity with increasing light simulation power. This trend is consistent with the expected ¹⁰⁰ inhibition induced by arhaerhodopsin. Unexpectedly, the multichannel recording seems to show weak location specific optical modulation of neural activity, instead showing more universal optical modulation. This may be the result of a number of issues, including weak optogenetic transfection, non-optimal positioning ¹⁰⁵ of micro injection of transfection vector, confounding multi-unit signals, and insufficiently small increments in optical power
- levels to properly identify individual modulation thresholds for different locations within the grid. This unexpected behaviour will be examined in future *in vivo* studies.
- ¹¹⁰ In order to achieve threshold power for optogenetic modulation, a range around 1 mW/mm² has been reported to be required ⁴⁸. With a 100 mW laser at our disposal, the required power density for stimulation can be easily achieved. In our preliminary acute *in vivo* optogenetic studies, we found that 0.76 mW and 1.52 mW
 ¹¹⁵ total delivered power showed statistically significant optogenetic

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effects. Clear spontaneous activity recording from individual microelectrodes was observed as it has been with our previous devices, demonstrating the 3D recording capabilities of this device. Combined with an observable suppression of activity at

s higher light power injection, this study has demonstrated our optical fiber integrated 3D implantable neural probe based on our hybrid silicon-parylene design. It should be emphasized that these preliminary *in vivo* results are simply intended as validation of device functionality. More comprehensive *in vivo* studies are planned to provide more rigorous animal data.

Discussion

Our novel device provides improvements on the recording capabilities and assembly simplicity, precision, and robustness compared to other optical fiber integrated devices. Although 2D

- ¹⁵ silicon devices can be stacked to form a 3D array, our approach provides another simple yet robust approach to the assembly of a 3D electrode array. Further, the integration of an optical fiber in other devices is usually reliant on micro assembly techniques for precisely positioning the fiber with respect to the microelectrode
- 20 array. Thanks to the parylene tube structures, our approach precisely and robustly positions optical fibers with respect to the electrode array without the need of micro manipulating aids. However, our technology does not seek to provide the same high density multi-site optical modulation that integrated waveguides
- 25 offer. In our case, although the integration of multiple optical fibers is possible, it would significantly complicate device implantation and chronic use. In addition, the insertion of only a single fiber per shank restricts the total number of possible light delivery sites to one per shank. Though still constrained by the
- ³⁰ same limits as other optical fiber based devices, this novel approach offers advantages for optical fiber integration into a true 3D array of recording electrodes for 3D neural activity mapping of deeper structures within the superficial cortical layers. We are currently working on novel waveguide and optical switching
- ³⁵ technology that could enable high density multi channel optical stimulation.

Conclusions

Using methods that we have previously reported to generate parylene-walled microchannels and hollow parylene tube shanks ⁴⁰ ^{36, 38, 42, 43}, we have demonstrated a 3D recording neural probe with simply and robustly integrated optical fibers for optogenetic study. Microchannels in the device guide optical fibers from insertion points on the silicon island into hollow parylene shanks, which encase fibers and hold the light emitting tips adjacent to

- ⁴⁵ recording microelectrodes in a highly precise and robust fashion. In a preliminary *in vivo* study in the auditory cortex of a rat using the opsin arhaerhodopsin transfected by an adeno-virus vector via micro-injection, clear neural electrical activity was recorded in a 3D array of electrodes, sufficient to quantify the spontaneous
- ⁵⁰ spiking rate at individual electrodes. Suppression of spontaneous spiking rates was noted with increasing pulsed light power exposure, offering a preliminary validation of the functionality of these devices. In the future, we will seek to integrate waveguides into our 3D neural probe technology for high-density multi-site ⁵⁵ optogenetic stimulation.

Notes and references

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