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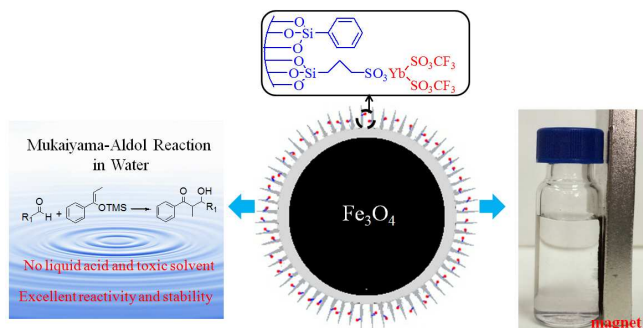
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Graphic Abstract



Multifunctional magnetic mesoporous silica supported $Yb(OTf)_3$ composite was demonstrated as efficient and easily recyclable catalyst for Mukaiyama-Aldol reaction in water.

Highly Active, Water-Compatible and Easily Separable Magnetic Mesoporous Lewis Acid Catalyst for Mukaiyama-Aldol Reaction in Water

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Abstract

A novel magnetic mesoporous Lewis acid catalyst was prepared through immobilizing $\text{Yb}(\text{OTf})_3$ on sodium propylsulphonate and phenyl groups co-functionalized magnetic core-mesoporous silica shell composite. The obtained $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst had a typical core-shell structure with Fe_3O_4 magnetic core, a middle amorphous silica layer and a multifunctional mesoporous silica shell with radial pore channels. In water-medium Mukaiyama-Aldol reactions, it exhibited higher catalytic reactivity than those of homogeneous catalyst $\text{Yb}(\text{OTf})_3$, $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na-MCMSS}$ catalysts without phenyl groups inside mesoporous channels, $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCSS}$ catalyst without mesoporous structure, $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCSS}$ mesoporous catalyst with irregular morphology and nonporous $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na-Amberlyst-15}$ ion-exchange resin. The systematic analysis demonstrated that this excellent catalytic performance could be attributed to the synergetic effect resulted from its radial mesoporous channel and the pore surface hydrophobicity, leading to the increased accessibility of active sites and the decreased diffusion limitation of reactants. More importantly, this catalyst was stable in water and could be easily recycled by a simple magnet and used repetitively for at least six times.

Introduction

Homogeneous acid catalysts are mostly common used in the large-scale production of industrial chemicals and fine chemicals.¹ However, their inherent drawbacks such as the corrosivity, the environmental hazards as well as the high cost of separating the acids from the reaction system, are very difficult to meet the requirements of environmentally friendly chemical processes.² Moreover, some of them generally must be used under anhydrous conditions, which necessitates massive toxic, flammable organic solvents and specialized reaction vessels.³ On the contrary, enzymes have unparalleled ability to accomplish many biological processes in aqueous medium, which inspired significant research activities in the development of solid acid catalysts for chemical synthesis in water.⁴ The remarkable advantages of this catalytic system are that it could simultaneously reduce the pollution and cost resulting from liquid acids and organic solvents, coupled with the ease of recovery and recycling of homogeneous acid catalysts. Although extensive efforts have been devoted to the fabrication of solid acid catalysts, they usually displayed the inferior catalytic efficiencies in water-medium organic synthesis compared to their homogeneous counterparts. The intrinsic problems in the heterogeneous catalytic systems are the decreased accessibility of active sites and the enhanced diffusion limitation of reactants, leading to the declined catalytic reactivity and selectivity.⁵ Recently, homogeneous acids immobilized on the solid matrix with high surface area or nanoscale size represented a viable solution to these circumstances because these supports could guarantee the high dispersion of active sites and the reduced mass transfer resistance.⁶ However, the consequent challenge is that conventional separation methods such as filtration or centrifugation may become inefficient for these nanocatalysts.⁷ To overcome this drawback, magnetically supported acid catalysts were increasingly recognized since it can be easily removed from the reaction mixture by the external magnetic separation.⁸ Nevertheless, the low surface area and rapid aggregation of the typical iron oxide support are hard to maximize catalyst dispersion and activity.⁹ Meanwhile, the rare functionality in the iron oxide surface limited the optimization of surface chemistry such as hydrophobicity property, resulting in unfavorable chemical microenvironment for water-medium organic reactions.¹⁰ Therefore, one challenging strategy for the fabrication of highly active, water-

compatible and easily separable solid acid catalysts for chemical synthesis in water, is to form multifunctional nanocomposites that combine the advantages of both nanoporous support and magnetic material, which favor the high surface area, tunable chemical composition and convenient separation.

Magnetic mesoporous materials have attracted enormous interest for the development of novel heterogeneous catalysts owing to their outstanding features such as unique magnetic response, large surface area, tunable pore structure and surface functionality.¹¹ In the context, magnetic core-mesoporous silica shell composite (MCMSS) that comprised of a superparamagnetic Fe_3O_4 core and an outer shell of ordered mesoporous silica with radial pore channels has a great potential. Owing to their distinctive advantages of both short pore channel and highly open pore structure, several different MCMSS supported catalysts containing metal nanoparticles or metal oxides have shown the remarkable enhancement of catalytic activity.¹² However, to our knowledge, Lewis acids bonded to the mesoporous channel of MCMSS support for water-medium organic synthesis has not been reported so far. Additionally, insight into the adsorption and diffusion behaviors in the confined microenvironment of MCMSS supported catalysts is rarely addressed. Herein, we reported for the first synthesis of a novel magnetic mesoporous Lewis acid catalyst ($\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$) through immobilizing $\text{Yb}(\text{OTf})_3$ on sodium propylsulphonate and phenyl groups co-functionalized magnetic core-mesoporous silica shell composite. Noted that it exhibited higher catalytic activity compared to $\text{Yb}(\text{OTf})_3$ homogeneous catalyst and the control catalysts including $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na-MCMSS}$ without phenyl groups inside mesoporous channels, $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCSS}$ without mesoporous structure, $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCSS}$ mesoporous catalyst with irregular morphology and nonporous $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na-Amberlyst-15}$ ion-exchange resin in water-medium Mukaiyama-Aldol reaction. This excellent catalytic performances could be attributed to the synergic effect resulted from the radially short mesoporous channel and the surface hydrophobicity, which efficiently enriched the reactants and meanwhile decreased the mass transfer limitation. Moreover, it could be easily separated using an external magnet and reused up to 6 times without loss of catalytic activity.

Experimental Section

1. Sample preparation

1.1 Synthesis of amorphous silica coated Fe₃O₄ microspheres (SiO₂@Fe₃O₄)

Fe₃O₄ microspheres were prepared according to the method previously described by Zhao et al.^{12a} In a typical run of synthesis, 0.12 g Fe₃O₄ was added into 100 ml HCl aqueous solution (0.10 M) and then the mixture was treated by ultrasonication for 30 min and washed by ethanol and water. The solid was filtrated and subsequently dispersed in the solution containing 160 ml ethanol and 30 ml deionized water. The solution was adjusted to pH 10 by 28 wt% aqueous ammonia solution. After that, 0.25 ml tetraethyl orthosilicate (TEOS) was introduced into the solution at 25°C under mechanical stirring for 6.0 h. The products were collected and washed with ethanol and water, followed by drying at 60°C for 12 h.

1.2 Preparation of multifunctional magnetic mesoporous silica support (SO₃Na&Ph-MCMSS)

0.20 g SiO₂@Fe₃O₄ particles were dispersed in a aqueous solution containing 0.64 g CTAB, 100 ml deionized water, 2.0 ml ammonia solution (28 wt %), and 140 ml ethanol. This mixture was ultrasonicated for 30 min and then mechanically stirred for another 30 min. Then, 0.625 ml TEOS was added dropwise to the above solution. After pre-hydrolysis for 30 min, 0.116 ml mercaptopropyltrimethoxysilane (MPTS) and 0.117 ml phenyltrimethoxysilane (PhTS) were introduced. After stirring for 12 h at 25°C, the products were collected with a magnet and washed repeatedly with ethanol and deionized water. Finally, CTAB template was removed by repeated ethanol extraction under reflux condition. Next, 0.20 g solid sample was suspended into 30 ml H₂O₂ solution and stirred for 24 h. The obtained solid was washed and then added into 30 ml saturated NaCl solution for ion-exchange treatment, resulting in sodium propylsulphonate and phenyl groups co-functionalized magnetic core-mesoporous silica shell composite.

1.3 Fabrication of magnetic mesoporous Lewis acid catalyst (Yb(OTf)₂-SO₃Na&Ph-MCMSS)

The SO₃Na&Ph-MCMSS support was introduced into 35 ml ethanol solution containing 0.50 g Yb(OTf)₃ under mechanical stirring for 3.0 h at 80°C. The black powder product was filtered and

washed thoroughly with absolute ethanol to eliminate un-coordinated $\text{Yb}(\text{OTf})_3$ compound, followed by vacuum drying at 60°C for 24 h.

2. Characterization

The Ytterbium loading was measured by inductively coupled plasma optical emission spectrometer (Varian VISTA-MPX). The sulfur content was determined by elemental analysis on an Element Vario EL III analyzer. Fourier transform infrared (FTIR) spectra were obtained using Thermo Nicolet Magna 550 spectrometer. X-ray powder diffraction (XRD) data were acquired on a Rigaku D/maxr B diffractometer using $\text{Cu K}\alpha$ radiation. N_2 adsorption-desorption isotherms were analyzed by Quantachrome NOVA 4000e analyzer. Specific surface areas (S_{BET}) and average pore diameter (D_{p}) are calculated by using BET and BJH models, respectively. The morphologies were observed by transmission electron microscopy (TEM, JEM-2011). The surface electronic states were analyzed by X-ray photoelectron spectroscopy (XPS, Perkin-Elmer PHI 5000C ESCA). All the binding energy values were calibrated by using $\text{C}_{1\text{S}} = 284.6$ eV as a reference. The magnetic property was measured by a superconducting quantum interference device magnetometer (SQUID). The hysteresis loops of these samples were recorded at temperatures of 300 K. Water and toluene vapour absorption measurements were carried out on an intelligent gravimetric analyse (Hiden Isochema IGA-002/3) by introducing a dosed amount of high-purity vapor directly into the sample chamber and recording the weight change after stable equilibrium pressure was reached.

3. Activity Test

In a typical run of water-medium Mukaiyama-aldol reactions, a catalyst containing 0.050 mmol $\text{Yb}(\text{III})$, 0.5 mmol benzaldehyde, 1.0 mmol trimethyl-(1-phenylprop-1-enyloxy)silane and 3.0 ml distilled water were mixed and allowed to react at 20°C for 16 h under mild stirring. The products were extracted with ethyl acetate, followed by analysis on a high performance liquid chromatography analyzer

(HPLC, Agilent 6410 series Triple Quad) equipped with Agilent C18 column. The reaction conversion was calculated based on benzaldehyde since trimethyl(1-phenylprop-1-enyloxy)silane was in excess.

In order to determine the catalyst recyclability, the catalyst was allowed to settle down by a magnet after each run of reactions and the clear supernatant liquid was decanted slowly. The residual solid catalyst was reused with fresh charge of water and reactant for subsequent recycle under the same reaction conditions. In all the tests, the reproducibility was checked by repeating each result at least three times and was found to be within $\pm 5\%$. Meanwhile, the liquid phase of the reaction mixture was collected for ICP analysis after each reaction to test the Yb leaching.

4. Adsorption Test

To determine the adsorption performances of magnetic catalysts, 50 mg catalyst was firstly soaked in 100 ml water and oscillated at 25°C for 12 h. Then, 100 ml aqueous solution including 10 ppm benzaldehyde was added into the above solution. The solution was sampled at given time intervals and the concentration of the left benzaldehyde in the solution was determined on a HPLC analyzer. The adsorption capacity was measured after reaching saturation adsorption.

Results and Discussion

The synthetic protocol of magnetic mesoporous Yb(OTf)₂-SO₃Na&Ph-MCMSS catalyst was presented in Scheme 1. We started from depositing a thin silica layer on the prefabricated Fe₃O₄ microspheres through a sol-gel coating strategy and then employed a surfactant-directed assembly approach to further generate the thiol- and phenyl-functionalized mesostructured silica/CTAB composite on the SiO₂@Fe₃O₄ surface by using cetyltrimethyl ammonium bromide (CTAB) as pore template, tetraethyl orthosilicate [TEOS, Si(OEt)₄], mercaptopropyltrimethoxysilane [MPTS, SH(CH₂)₃Si(OMe)₃] and phenyltrimethoxysilane [PTS, PhSi(OMe)₃] as functional precursors. After removing CTAB by

ethanol extraction, this bifunctionalized magnetic core-mesoporous silica shell composite was treated by H_2O_2 oxidation and the subsequent NaCl ion-exchange processes, resulting in the SO_3Na and Ph groups co-functionalized support ($\text{SO}_3\text{Na}\&\text{Ph-MCMSS}$). Then, Yb(III) Lewis acids can be introduced in the mesoporous channel of the $\text{SO}_3\text{Na}\&\text{Ph-MCMSS}$ support by exposure to Yb(OTf)_3 solution to form the final catalyst, denoted as $\text{Yb(OTf)}_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$. For comparison, Yb(III) Lewis acids immobilized on the SO_3Na -functionalized magnetic core-mesoporous silica shell support without hydrophobic phenyl groups inside mesoporous channel, named as $\text{Yb(OTf)}_2\text{-SO}_3\text{Na-MCMSS}$, was also synthesized by using the similar protocol. Besides, Yb(III) Lewis acids grafted on the SO_3Na - and Ph-functionalized magnetic core-silica shell support without mesoporous structure, denoted as $\text{Yb(OTf)}_2\text{-SO}_3\text{Na}\&\text{Ph-MCSS}$, was also prepared through directly coordinating Yb(OTf)_3 with SO_3Na and Ph groups terminally bonded to $\text{SiO}_2\text{@Fe}_3\text{O}_4$ microspheres (Scheme S1). Meanwhile, two non-magnetic control catalysts were fabricated including $\text{Yb(OTf)}_2\text{-SO}_3\text{Na}\&\text{Ph-MCM-41}$ that prepared by immobilizing Yb(OTf)_3 in the SO_3Na - and Ph-functionalized traditional mesoporous support MCM-41 and $\text{Yb(OTf)}_2\text{-SO}_3\text{Na-Amberlyst-15}$ catalyst that synthesized by immobilizing Yb(OTf)_3 on SO_3Na -functionalized commercial ion-exchange resin Amberlyst-15.

We firstly optimized the sulfur content of the functionalized support through changing the molar ratio between TEOS and MPTS silanes and obtained 1.39 mmol/g sulfur amount in the $\text{SO}_3\text{Na}\&\text{Ph-MCMSS}$ support (Table S1). Next, we investigated the immobilization conditions by using different solvents and the molar ratio between Yb(OTf)_3 catalyst and the SO_3Na -ligands, resulting in the optimal catalyst with 0.265 mmol/g Yb(III) loading (Table S2). The elaborated $\text{Yb(OTf)}_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst was characterized before and after each functionalization step. FT-IR spectra (Figure 1) revealed the as-made Fe_3O_4 microspheres displayed the vibration band at 580 cm^{-1} indicative of typical Fe-O bond.¹³ The $\text{SiO}_2\text{@Fe}_3\text{O}_4$ sample showed the new broad peaks at 1084 and 800 cm^{-1} attributed to the asymmetric stretching bonds of Si-O-Si,¹⁴ suggesting the successful coating of a thin silica layer on the Fe_3O_4 surface. In comparison with $\text{SiO}_2\text{@Fe}_3\text{O}_4$ sample, $\text{Yb(OTf)}_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ sample exhibited several addition absorption peaks. Two additional absorbance peaks around 650 and 1461 cm^{-1}

¹ were indicative of the $\delta_{\text{C-H}}$ and $\nu_{\text{C-C}}$ vibrations of the phenyl groups while two additional absorbance bands around 2925 and 2855 cm^{-1} were attribute to the asymmetric and symmetric stretching modes of the C-H bond in propyl groups, revealing the co-existence of phenyl and SO_3Na moieties.¹⁵ Meanwhile, the new peaks around 1172 cm^{-1} was ascribed to the C-F stretching absorption of CF_3 groups. In addition, the sulfate stretching vibration absorption at 1250 cm^{-1} could also be found.¹⁶ These result clearly demonstrated the successful incorporation of $\text{Yb}(\text{OTf})_3$ complex in the multifunctional magnetic mesoporous silica support.

The chemical state of $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst was investigated by XPS spectrum. As shown in Figure 2, the results revealed that the $4d_{5/2}$ and $4d_{3/2}$ electronic states of all the Yb species for $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst were observed at 187.6 eV and 202.6 eV, suggesting that Yb element was present in a trivalence oxidation state.¹⁷ In comparison with $\text{Yb}(\text{OTf})_3$ sample, the binding energy of the ytterbium species in the $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst shifted negatively by 0.70 eV. This shift could be ascribed to the stronger electron-donating property of sulfur element in propylsulphonate groups than that in triflate ligands. This explanation could be further confirmed by XPS analysis of the sulfur element. The binding energy of the sulfur species in the $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst shifted positively by 0.40 eV compared to $\text{Yb}(\text{OTf})_3$ sample. Thus, the presence of the electron transfer between $\text{Yb}(\text{OTf})_3$ and functionalized support correlated with the observation of FT-IR spectrum, confirming that the $\text{Yb}(\text{III})$ Lewis acid was immobilized by replacing one triflate ligand in $\text{Yb}(\text{OTf})_3$ with a SO_3Na ligand in the mesoporous channels of $\text{SO}_3\text{Na}\&\text{Ph-MCMSS}$ support.

We then investigated the morphological properties of the $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst. TEM image (Figure 3a) indicated that it had regular spherical shape with around 500 nm size. It further revealed that a typical core-shell structure of the $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst was formed with the magnetic core (Fe_3O_4 , dark) surrounded by silica shell (SiO_2 , bright). Moreover, the silica shell consisted of a middle thin silica with the thickness of ca. 15 nm and a top mesoporous silica with the thickness of about 70 nm. Notably, the HRTEM image of the $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst

(Figure 3b) demonstrated that the wormhole-like mesopore with the diameter of ca. 2-3 nm were observed and its pore channels were radially aligned in the top mesoporous silica shell, which resulted from the unique co-assembly of CTAB/silica on the surface of $\text{SiO}_2@Fe_3O_4$ microsphere.¹² The mesostructure of the $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst was further analyzed by using low-angle XRD analysis. It exhibited a well-resolved diffraction peak at around 2.2° peak indicative of (100) reflection and the other two peaks at 3.8° and 4.4° corresponding to (110) and (200) reflections, suggesting that the hexagonal arrayed pore structure (p6mm) could be well preserved after anchoring Yb Lewis acid catalyst (Figure 4a).¹⁸ N_2 sorption curve of the $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ sample (Figure 4b) exhibited a type IV isotherm with the capillary condensation step in the low pressure region and an almost constant adsorption in the high pressure region, confirming the existence of uniform mesoporous structure.¹⁹ The narrow and sharp pore size distribution profile derived from the adsorption branch (inset) further suggested that the mesopore was uniform. And the calculated BET surface area and total pore volume were $248\text{ m}^2/\text{g}$ and $0.14\text{ cm}^3/\text{g}$, indicating a high degree of porosity. Compared to the $\text{SO}_3\text{Na}\&\text{Ph-MCMSS}$ support (Table 1), the $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ sample displayed the slightly decreased value of S_{BET} , V_{P} and D_{P} due to the presence of the bulky Lewis acid moieties inside the mesoporous channels.

Mukaiyama-Aldol reaction is an important carbon-carbon bond formation process that has the ability to obtain β -hydroxycarbonyl compounds in a regio-, stereo-, and enantioselective manner.²⁰ To investigate the utility of our novel $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst, water-medium Mukaiyama-Aldol reaction involved with benzaldehyde and trimethyl-(1-phenylprop-1-enyloxy)silane was firstly carried out under the procedure described in the experimental section. Firstly, the control experiments indicated that the blank experiments with $\text{SiO}_2@Fe_3O_4$ and $\text{SH}\&\text{Ph-MCMSS}$ samples could not give any products in water-medium Mukaiyama-Aldol reaction, indicating Yb^{3+} Lewis acid were the really active species (Table S3). Furthermore, the preliminary experiments demonstrated that the optimum reaction temperature was 20°C (Figure S1). By adjusting the catalyst amount in the reaction system, the total Yb(III) amount in each reaction was fixed with 0.05 mmol loading (Figure S2). Under this optimal

reaction conditions, $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst proceeded rapidly and cleanly to the coupling product with 97.2% yield after 16 h (Figure 5). Interestingly, homogeneous $\text{Yb}(\text{OTf})_3$ catalyst displayed the significant decreased catalytic efficiency with 72.4% yield in the same conditions. The different catalytic reactivities of $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ and $\text{Yb}(\text{OTf})_3$ catalysts could be interpreted based on the reaction mechanism. The carbonyl groups in benzaldehyde firstly interacted with $\text{Yb}(\text{III})$ Lewis acid through σ bonding coordination and trimethyl(1-phenylprop-1-enyloxy)silane attacked the activated benzaldehyde to generate the final aldol product. Owing to the low solubility of two reactants in water, the diffusion and adsorption of reactants played a critical role in determining the yield. Therefore, the excellent catalytic reactivity of $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst could be attributed to the strong surface hydrophobicity derived from the location of phenyl groups in the mesoporous channels. Accordingly, we used the control $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na-MCMSS}$ catalyst without phenyl groups inside the mesoporous channels to confirm the merit of hydrophobic surface.²¹ As expected, it exhibited the remarkable declined catalytic activity with 56.2% yield. To further validate the enhanced hydrophobicity of $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst, both water and toluene adsorption experiments were tested (Figure 6). All the isotherms were of type V indicative of weak adsorbent-adsorbate interaction.²² However, $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ sample had a higher affinity for toluene than that of $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na-MCMSS}$ sample, indicating that it was more hydrophobic. Meanwhile, the adsorption capacity of $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ for toluene (24.2 wt.%) was much higher than that of water (2.41 wt.%). On the contrary, $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na-MCMSS}$ showed the higher adsorption capacity (16.4 wt.%) of water than that of toluene (4.59 wt.%) and water. These results demonstrated that $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na-MCMSS}$ was selective adsorption for hydrophobic organic substance.

Moreover, $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst was more active than the other control $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCSS}$ catalyst with 69.5% yield in the same reaction. Firstly, it had the similar chemical microenvironment with that of the $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst due to the same $\text{Yb}(\text{OTf})_3$ immobilization approach (Experimental section in Supporting Information). Moreover, we

also calculated the density of Yb(III) active sites in the supports for these two catalysts. Moreover, the C_{Yb}/S_{BET} value that calculated from the Yb content and the specific surface area of the Yb(OTf)₂-SO₃Na&Ph-MCSS and Yb(OTf)₂-SO₃Na&Ph-MCSS catalysts was 1.07×10^{-3} and 1.02×10^{-3} mmol/m², respectively. The approximate data confirmed almost the identical active site density. Furthermore, we considered the diffusion distance for the reactants since the longer reaction distance decreased the molecule interaction and thus led to the lower catalytic activity.²³ However, TEM image (Figure 7) revealed that the Yb(OTf)₂-SO₃Na&Ph-MCSS catalyst was presented in uniform spheres with the diameter of about 440 nm. Meanwhile, it displayed the core-shell structure with a magnetic core and a thin silica shell with around 30 nm thickness, demonstrating the reaction should be happened in the catalyst surface without significant diffusion resistance. Therefore, the higher catalytic efficiency of the Yb(OTf)₂-SO₃Na&Ph-MCSS catalyst could be mainly attributed to the existed mesoporous structure with radial pore alignment, in which unique confined environment concentrated the reactants and thus led to the enhanced activity.²⁴ In order to prove the above hypothesis, benzaldehyde adsorption test in water over Yb(OTf)₂-SO₃Na&Ph-MCMSS and Yb(OTf)₂-SO₃Na&Ph-MCSS catalysts were measured. As shown in Figure 8a, Yb(OTf)₂-SO₃Na&Ph-MCMSS catalyst displayed higher saturated adsorption capacity (65.0%) than Yb(OTf)₂-SO₃Na&Ph-MCSS catalyst (42.3%). Thus, we concluded that the higher enrichment capacity of the organic reactants promoted the catalytic reactivity of the Yb(OTf)₂-SO₃Na&Ph-MCMSS catalyst in water-medium organic reactions.

In addition, we also compared the catalytic performance of Yb(OTf)₂-SO₃Na-MCMSS catalyst with two non-magnetic catalysts including SO₃Na- and Ph-functionalized MCM-41 supported Yb(OTf)₃ catalyst (Yb(OTf)₂-SO₃Na&Ph-MCM-41) and conventional ion-exchange resin supported Yb(OTf)₃ catalyst (Yb(OTf)₂-SO₃Na-Amberlyst-15). XRD pattern, N₂ sorption isotherm and TEM picture of Yb(OTf)₂-SO₃Na&Ph-MCM-41 demonstrated its two-dimensional hexagonal ordered mesoporous structure. However, SEM images revealed that it displayed an irregular morphology with a very broad particle size distribution (Figure S3). SEM image and TEM picture of Yb(OTf)₂-SO₃Na-Amberlyst-15 catalyst showed that it was nonporous solid (Figure S4). In the same reaction conditions

(Table S3), $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCM-41}$ obtained the relative high yield of 87.3% while $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na-Amberlyst-15}$ got the yield of 75.4%. The inferior catalytic efficiency for $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCM-41}$ could be attributed to its increased diffusion resistance while the low surface area of $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na-Amberlyst-15}$ caused the decreased catalytic activity (Table 1), furthermore demonstrating the advantage of $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na-MCMSS}$ catalyst.

Encouraged by these results, we examined the scope of $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCSS}$ catalyzed Mukaiyama-Aldol coupling on a series of substances. Similarly, 4-substituted benzaldehyde derivatives having either the electron-accepting group (NO_2 -) or the electron-donating group (CH_3O -) also led to high yields of coupling products. Notably, 2-naphthaldehyde with large molecular size also could be converted to product with excellent yield around 90%. Next, we investigated the conversion of aliphatic aldehydes with trimethyl(1-phenylprop-1-enyloxy)silane, especially for water-soluble aldehyde such as formaldehyde. As shown in Table 2, the good yields were observed for all the aliphatic aldehydes. In the same way, $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCSS}$ catalyst exhibited higher catalytic activity and selectivity than those of $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na-MCMSS}$ and $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCSS}$ catalysts for all the reactants, demonstrating its universal advantage in the water-medium Mukaiyama-Aldol reaction.

To determine whether the heterogeneous or the dissolved homogeneous $\text{Yb}(\text{III})$ compound was the real acid active species, the following procedure that proposed by Sheldon group was carried out.²⁵ After reacting for 8.0 h that the conversion exceeded 50% in Mukaiyama-Aldol reaction between benzaldehyde and trimethyl(1-phenylprop-1-enyloxy)silane, the mixture was separated by an external magnet to remove the solid catalyst and then allowed the mother liquor to react for another 10 h under the same reaction conditions. No significant change in the benzaldehyde conversion was observed, suggesting that the catalytic reactivity by the leaching $\text{Yb}(\text{III})$ catalyst could be approximately excluded in the present reaction. Moreover, the liquid phase of the reaction mixture was collected after each reaction. ICP-AES analysis confirmed very low amount of Yb (less than 2.0 ppm) in the reaction mixture. Even if a long time reaction (36 h) was carried out or a large amount of the catalyst (0.50 g) was added, a low Yb leaching amount (less than 3.5 ppm) was detected after reaction for both cases.

Therefore, the present catalysis indeed was heterogeneous in nature rather than any dissolved acid species leached from the $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCSS}$ catalyst.

An attractive advantage of $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCSS}$ catalyst was its easy separation using external magnet, which drastically reduce the operating time and cost arose from the separation of products from a reaction mixture. The reusability of magnetic mesoporous catalysts relied on their magnetic-response property since the external coating on Fe_3O_4 surface usually decreased their magnetic responsivity.²⁶ Wide-angle XRD pattern of exhibited well resolved diffraction peaks for the $\text{Pd-PPh}_2\text{-MCMS}$ catalyst (Figure 9a). All the peaks can be exactly indexed to the diffractions of Fe_3O_4 crystal in cubic spinel structure, suggesting the coating process and surface modification have no effect on the crystalline properties of magnetite. We furthermore analyzed its magnetic behaviors using a magnetometer at 300 K (Figure 9b). The result indicated that $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCSS}$ catalyst had magnetization saturation value of 21.3 emu/g, demonstrating its superparamagnetic behavior.²⁷ Thus, it could simply be recovered in a short time (< 10 s) by fixing a magnet near to the reaction vessel (Figure 9c-d). Figure 10 showed the recyclability of the $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCSS}$ catalyst during water-medium Mukaiyama-Aldol reaction between benzaldehyde and trimethyl-(1-phenylprop-1-enyloxy)silane. No remarkable decrease could be found in the catalytic activity after being used repetitively six times, revealing its superiority over the corresponding $\text{Yb}(\text{OTf})_3$ homogeneous catalyst for reducing cost and diminishing environmental pollution from homogeneous acid and organic solvents. The ICP analysis confirmed that only about 4.8% of the Yb species leached off after six cycles in the recycled $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCSS}$ catalyst, demonstrating that the existence of mesoporous structure could effectively restrict the active sites leaching.²⁸ In addition, N_2 sorption isotherm and low-angle XRD pattern (Figure S5) confirmed that ordered 2-D mesostructure and high surface area were also well preserved. Moreover, TEM image (Figure S6) of the recycled $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst after six repetitions indicated that it could retain the spherical morphology and mesoporous structure and only partial particle aggregation existed, suggesting the relatively high structure stability in water-medium organic synthesis.

Conclusion

In summary, we have developed a novel approach to prepare highly active and water-compatible magnetic mesoporous Lewis acid catalyst ($\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$) by introducing $\text{Yb}(\text{OTf})_3$ into the mesoporous channel of $\text{SO}_3\text{Na-}$ and Ph-functionalized magnetic core-silica shell support. Notably, it displayed a remarkable enhancement in the catalytic activity for water-medium Mukaiyama-Aldol reaction compared to $\text{Yb}(\text{OTf})_3$ homogeneous catalyst. In comparison with that bonded to magnetic core-silica shell catalyst without mesoporous structure, $\text{SO}_3\text{Na-}$ functionalized magnetic core-silica shell support without phenyl groups inside the mesoporous channel, $\text{SO}_3\text{Na-}$ and Ph-functionalized mesoporous support with irregular morphology and nonporous $\text{SO}_3\text{Na-}$ functionalized conventional ion-exchange resin support, it also exhibited the higher catalytic reactivity and selectivity. Control experiments and systematic characterizations confirmed that its unique mesoporous confinement effect and surface hydrophobicity could enrich the reactants and simultaneously reduce the diffusion transfer limitation in water, resulting in the enhanced catalytic efficiency. Moreover, it could be easily recycled by using an external magnet and reused at least six times without loss of catalytic activity. This work provides the novel synthetic approach towards the preparation of highly efficient and easily recycled heterogeneous catalysts for more environmental friendly chemical transformations.

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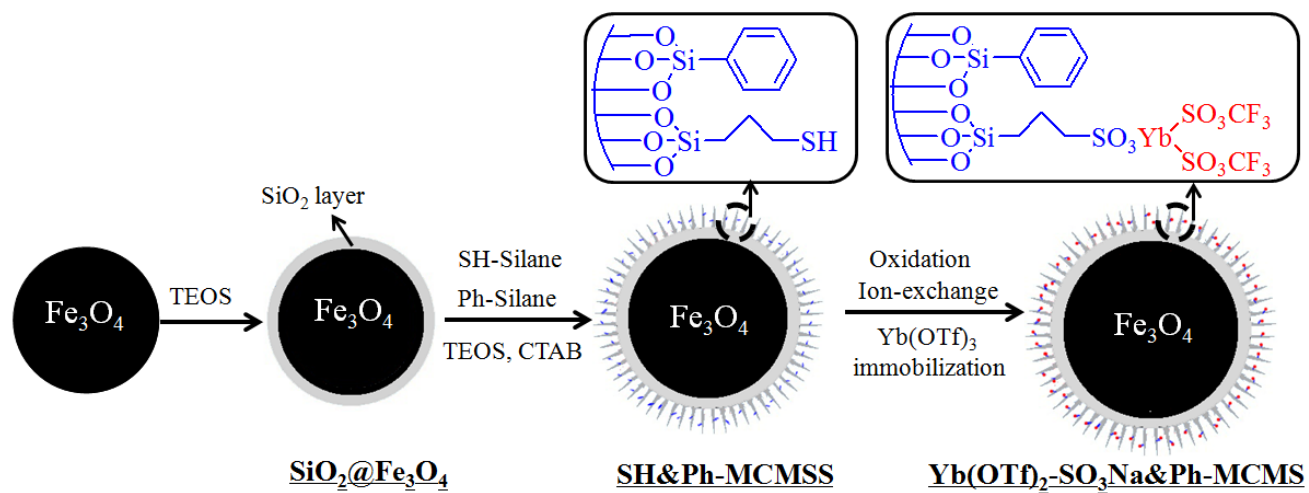
Table 1 Chemical composition and physical parameter of different Yb catalysts.

Sample	S content (mmol/g)	Yb loading (mmol/g)	S _{BET} (m ² /g)	V _p (cm ³ /g)	D _p (nm)
SO ₃ Na&Ph-MCMSS	1.39	/	289	0.21	2.5
Yb(OTf) ₂ -SO ₃ Na&Ph-MCMSS	1.39	0.265	248	0.14	2.2
Yb(OTf) ₂ -SO ₃ Na-MCSS	1.41	0.270	265	0.17	2.3
Yb(OTf) ₂ -SO ₃ Na&Ph-MCSS	0.20	0.0370	36	0.02	1.2
Yb(OTf) ₂ -SO ₃ Na&Ph-MCM-41	1.80	0.385	515	0.55	2.5
Yb(OTf) ₂ -SO ₃ Na-Amberlyst-15	0.17	0.0320	40	/	/

Table 2 Catalytic performances of different Yb catalysts in water-medium Mukaiyama-Aldol reaction.^a

Catalyst	R ₁	Conversion (%)	Selectivity (%)	Yield (%)
Yb(OTf) ₂ -SO ₃ Na&Ph-MCMSS		92.5	99	92.4
Yb(OTf) ₂ -SO ₃ Na-MCSS		53.6	99	53.5
Yb(OTf) ₂ -SO ₃ Na&Ph-MCSS		64.3	99	64.2
Yb(OTf) ₂ -SO ₃ Na&Ph-MCMSS		95.5	99	95.4
Yb(OTf) ₂ -SO ₃ Na-MCSS		62.3	99	62.2
Yb(OTf) ₂ -SO ₃ Na&Ph-MCSS		68.6	99	68.5
Yb(OTf) ₂ -SO ₃ Na&Ph-MCMSS		90.0	99	89.9
Yb(OTf) ₂ -SO ₃ Na-MCSS		47.8	99	47.7
Yb(OTf) ₂ -SO ₃ Na&Ph-MCSS		62.1	99	62.0
Yb(OTf) ₂ -SO ₃ Na&Ph-MCMSS		95.2	99	95.1
Yb(OTf) ₂ -SO ₃ Na-MCSS	C ₅ H ₁₁ ^b	59.2	99	59.1
Yb(OTf) ₂ -SO ₃ Na&Ph-MCSS		71.0	99	70.9
Yb(OTf) ₂ -SO ₃ Na&Ph-MCMSS		92.1	84 ^c	77.3
Yb(OTf) ₂ -SO ₃ Na-MCSS	H ^b	75.9	56	42.5
Yb(OTf) ₂ -SO ₃ Na&Ph-MCSS		83.5	68	56.8

^aReaction conditions: 0.50 mmol benzaldehyde, 1.0 mmol silane, 0.050 mmol Yb, 3.0 ml water, 20°C, 16 h. ^b10 mmol HCHO in 37% aqueous solution, 1.0 mmol silane. ^c The selectivity was determined based on its ratio to the byproduct propiophenone from hydrolysis of silane.



Scheme 1 Schematic illustration of the synthesis of magnetic mesoporous Yb(OTf)₂-SO₃Na&Ph-MCMSS catalyst.

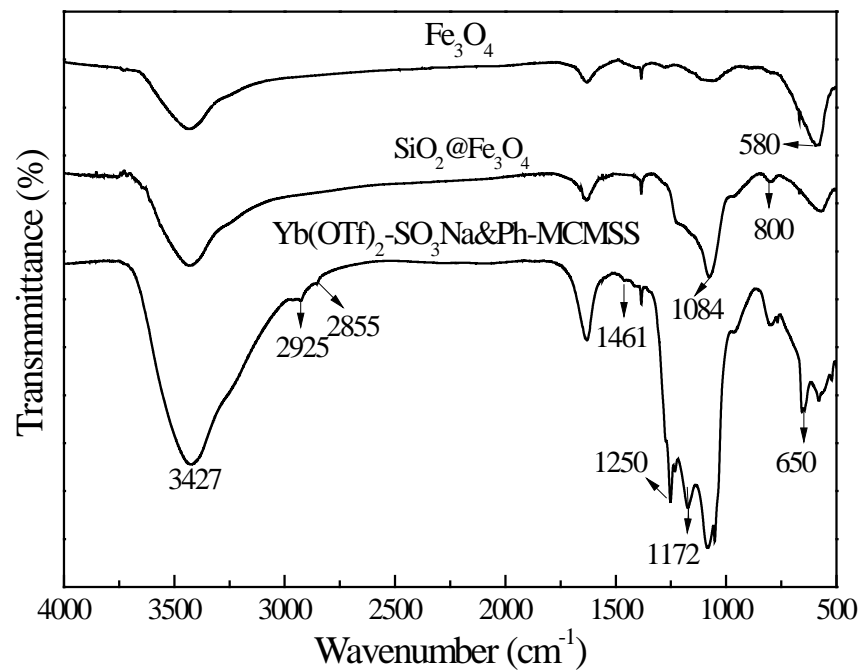


Figure 1 FTIR spectra of Fe₃O₄, SiO₂@ Fe₃O₄ and Yb(OTf)₂-SO₃Na&Ph-MCMSS samples

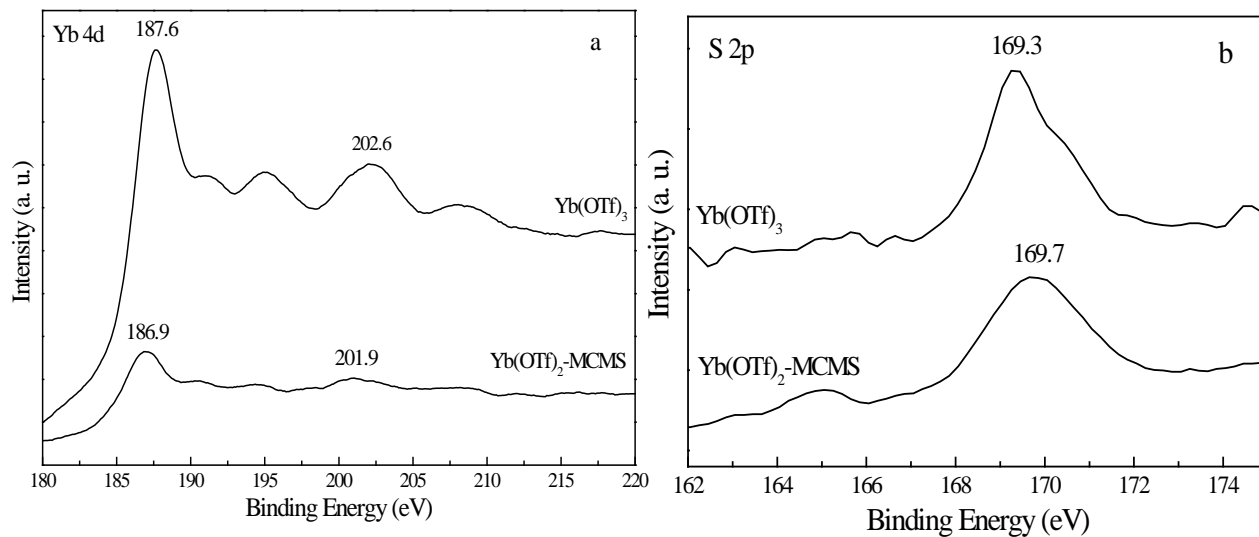


Figure 2 XPS spectra of $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst (a. Yb 4d; b. S 2p).

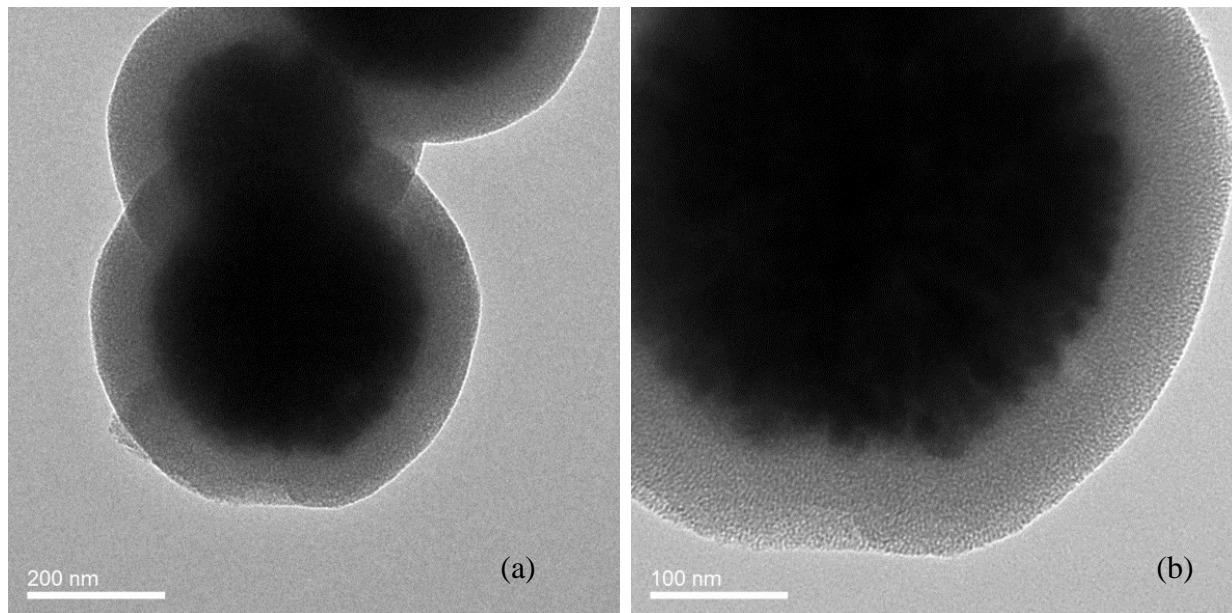


Figure 3 TEM pictures of $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst.

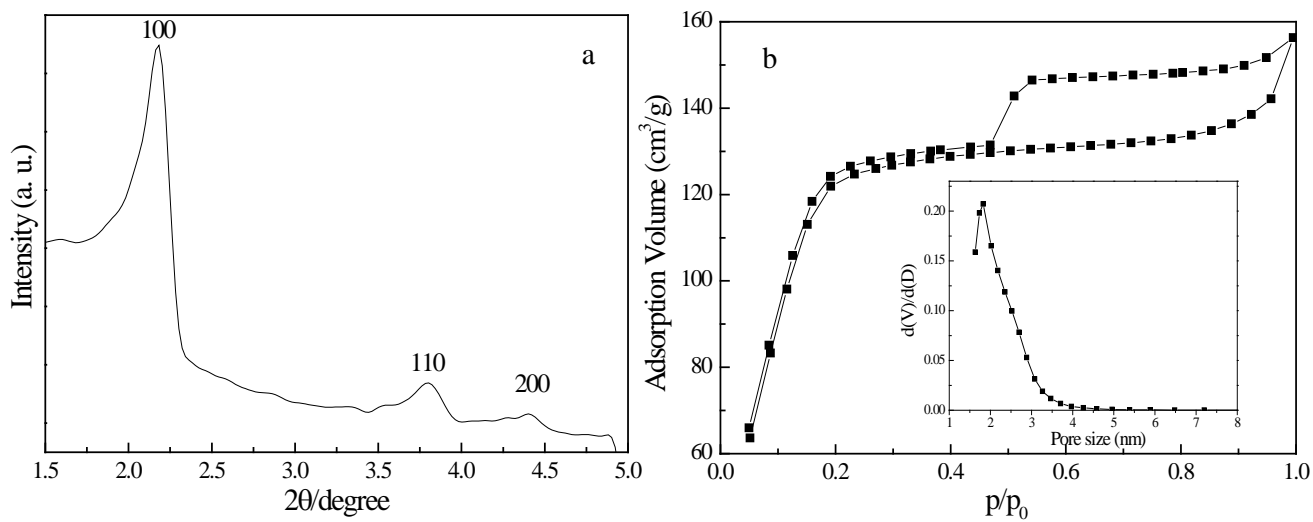


Figure 4 Low-angle XRD pattern (a), N_2 sorption curve (b) and pore size distribution (inset) of $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCMSS}$ catalyst.

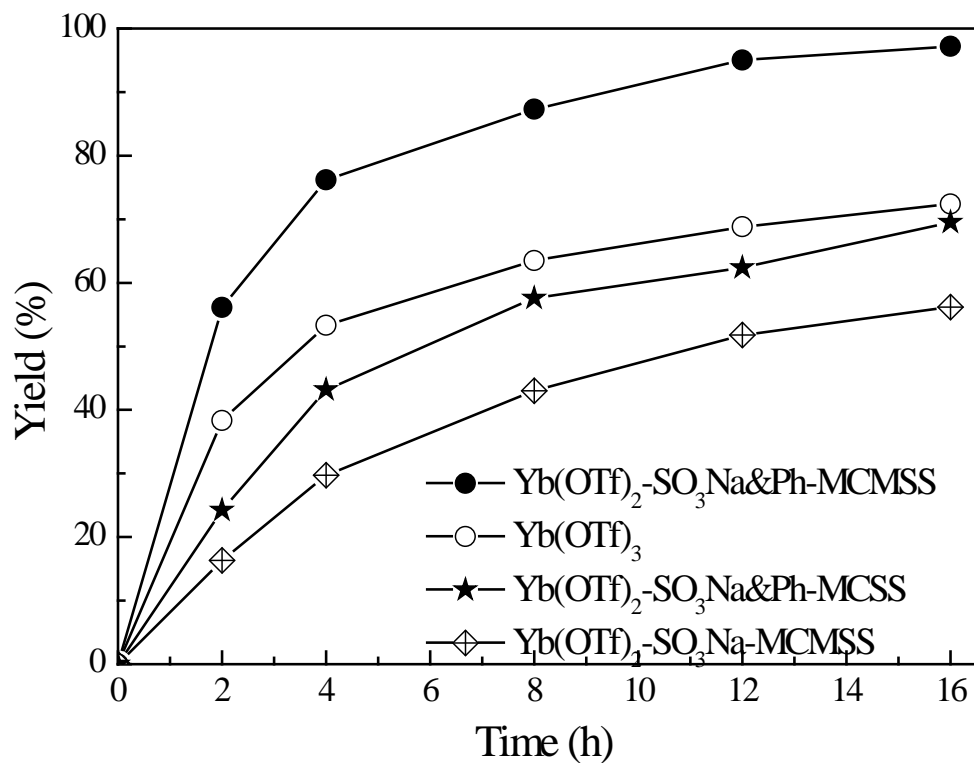


Figure 5 Reaction profiles over time in water-medium Mukaiyama-Aldol reaction between benzaldehyde and trimethyl(1-phenylprop-1-enyloxy)silane over different catalysts. Reaction conditions are given in Table 1.

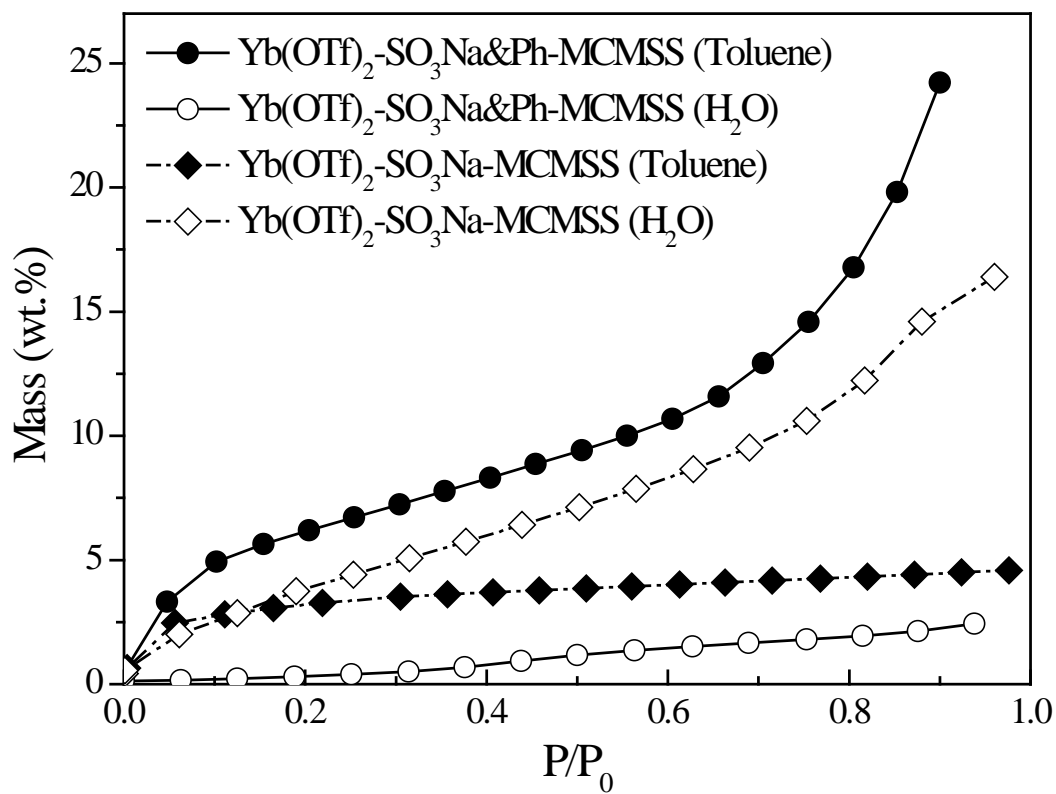


Figure 6 Hydrophobicity tests of Yb(OTf)₂-SO₃Na&Ph-MCMSS and Yb(OTf)₂-SO₃Na-MCMSS catalysts.

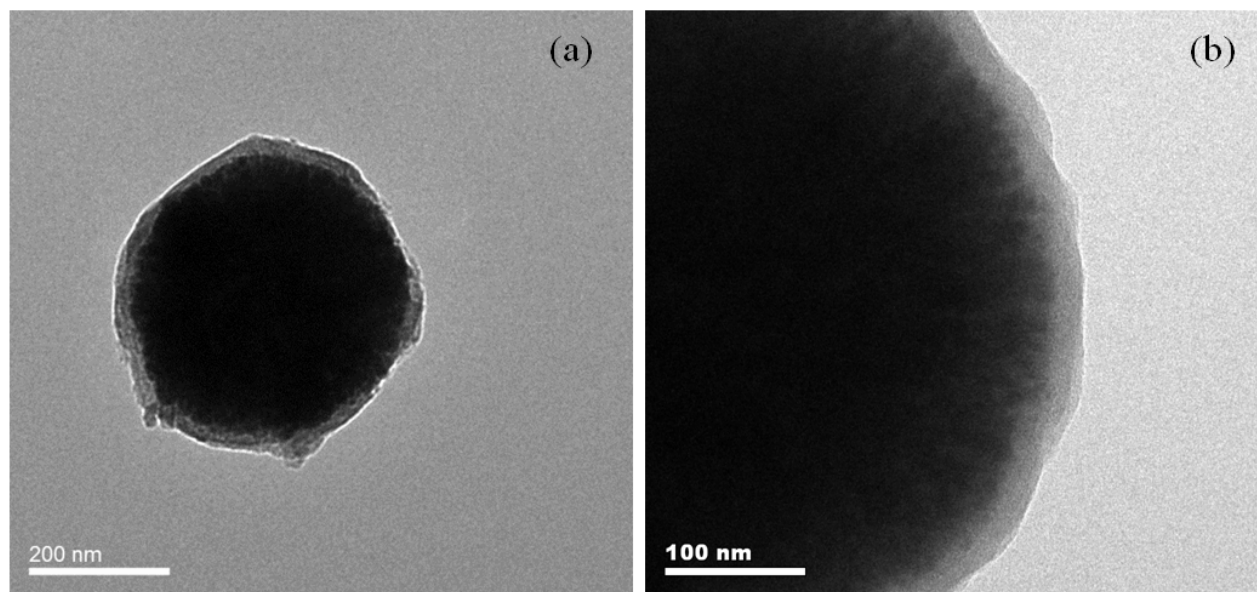


Figure 7 TEM images of $\text{Yb}(\text{OTf})_2\text{-SO}_3\text{Na}\&\text{Ph-MCSS}$ catalyst.

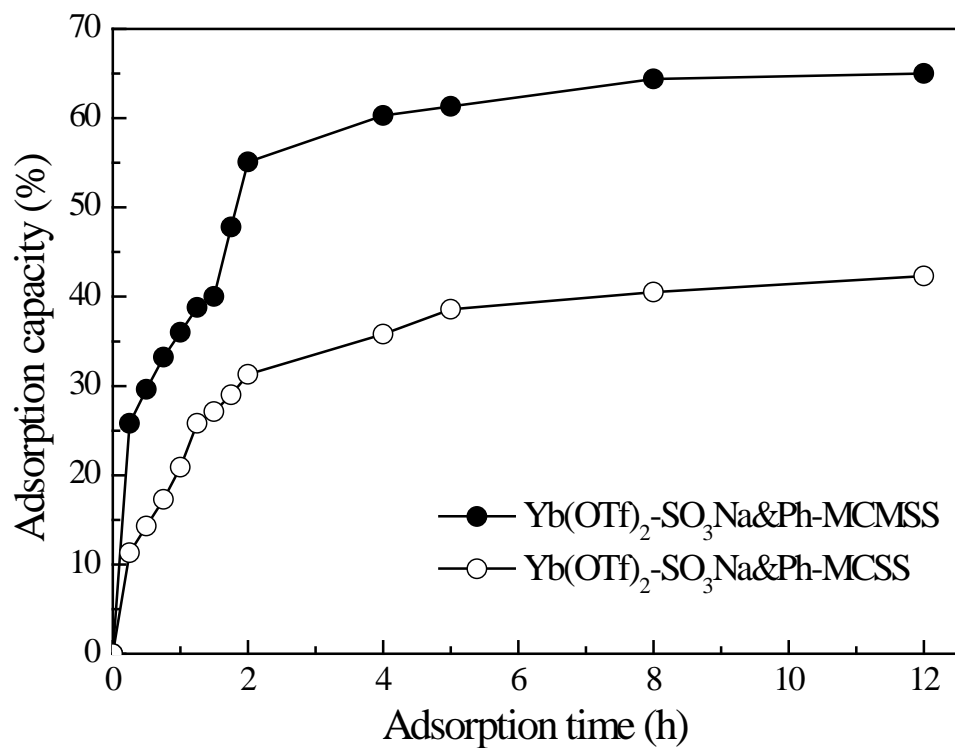


Figure 8 Benzaldehyde adsorption profiles over Yb(OTf)₂-SO₃Na&Ph-MCMSS and Yb(OTf)₂-SO₃Na&Ph-MCSS catalysts.

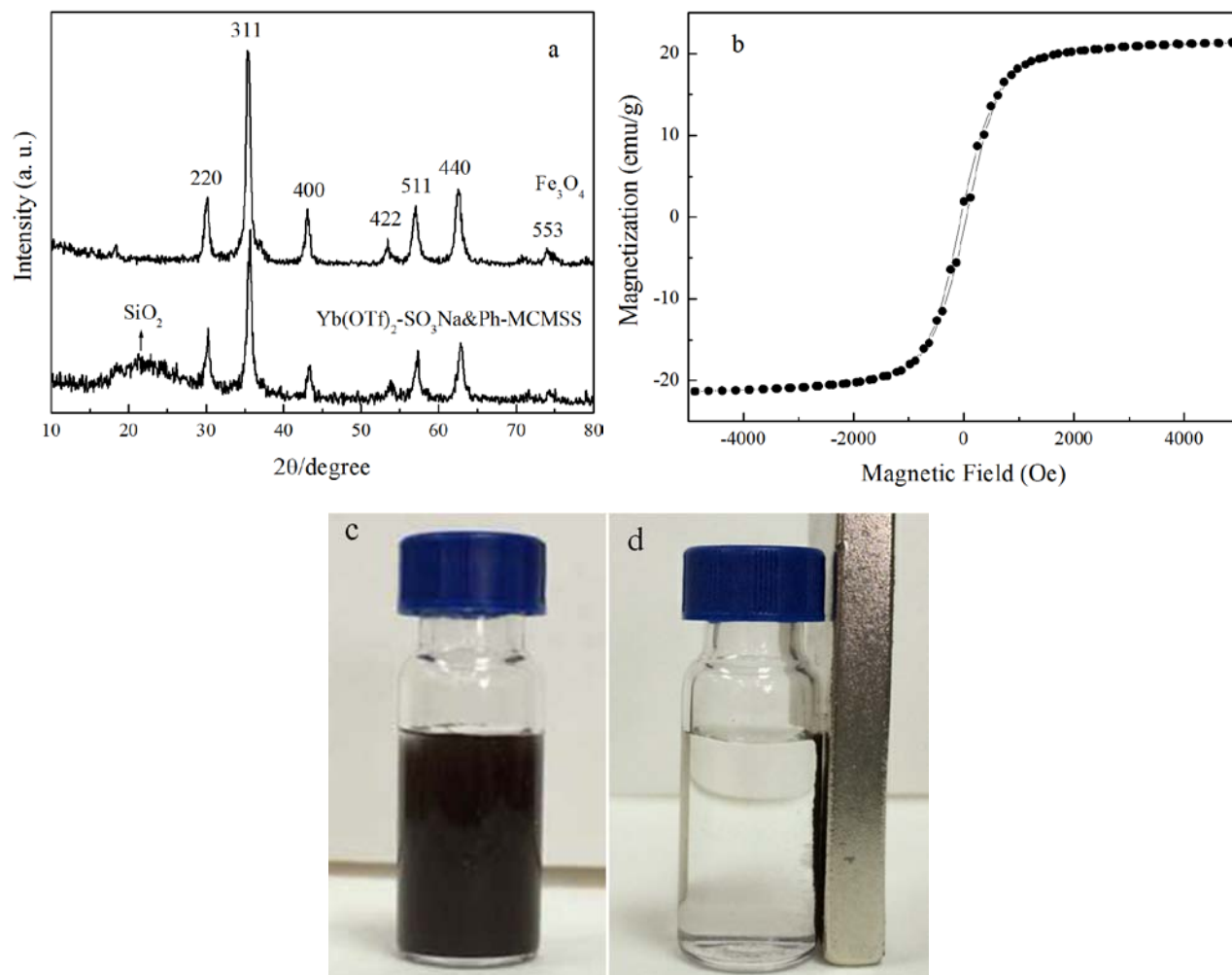


Figure 9 (a) Wide-angle XRD patterns of Fe₃O₄ and Yb(OTf)₂-SO₃Na&Ph-MCMSS samples, (b) Magnetization curve of the Yb(OTf)₂-SO₃Na&Ph-MCMSS catalyst determined at room temperature, (c) the reaction mixture containing the Yb(OTf)₂-SO₃Na&Ph-MCMSS catalyst, and (d) the reaction mixture containing the Yb(OTf)₂-SO₃Na&Ph-MCMSS catalyst with the application of a magnet.

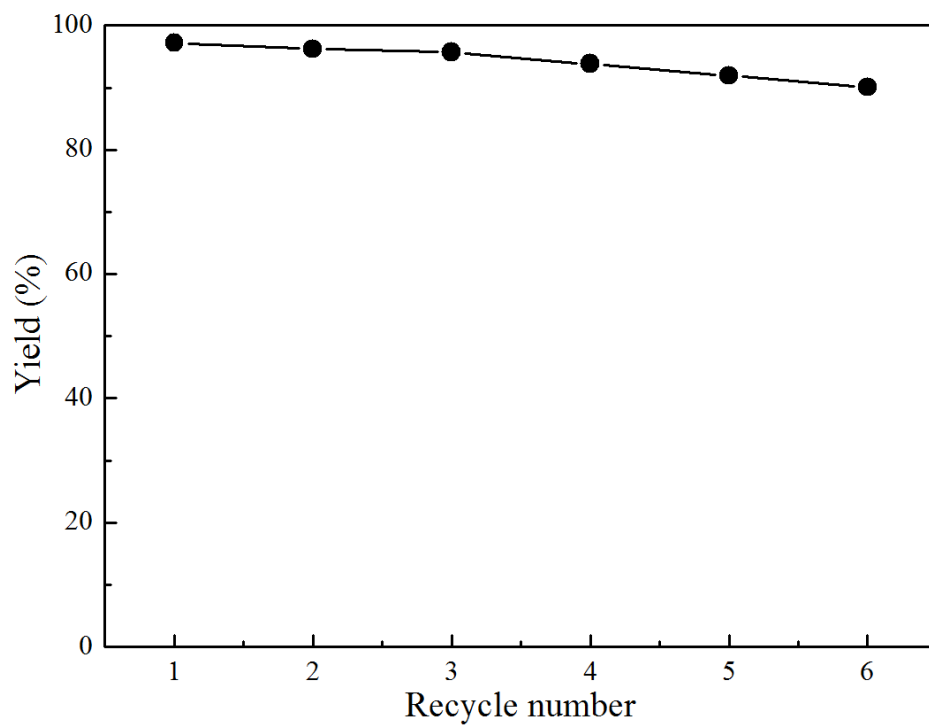


Figure 10 The recycling tests of Yb(OTf)₂-SO₃Na&Ph-MCMSS catalyst in water-medium Mukaiyama-Aldol reaction. Reaction condition was shown in Table 1.