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1 **Fabrication and characterization of the nano-composite of whey**
2 **protein hydrolysate chelated with calcium**

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4 Cai Xixi, Zhao Lina, Wang Shaoyun*, Rao Pingfan

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6 College of Bioscience and Biotechnology, Fuzhou University, Fuzhou, Fujian 350108,

7 China

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15

16 *Corresponding Author

17 Tel: +86-591-22866375

18 Fax: +86-591-22866278

19 E-mail address: shywang@fzu.edu.cn

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1 Abstract

2 The nano-composites of whey protein hydrolysate (WPH) chelated with calcium were
3 fabricated in aqueous solution at 30 °C for 20 min, with the ratio of hydrolysate to
4 calcium 15:1 (w/w). The UV scanning spectra, fluorescent spectra, Fourier transform
5 infrared spectroscopy, dynamic light scattering and atomic force microscope were applied
6 to characterize the structure of WPH-calcium chelate. The nano-composite showed the
7 successful incorporation of calcium into the WPH, indicating the interaction between
8 calcium and WPH. The chelation of calcium ions to WPH caused the molecular folding
9 and aggregating which led to the formation of WPH-calcium chelate in nanoparticle size,
10 and the principal sites of calcium-binding corresponded to the carboxyl groups and
11 carbonyl groups of WPH. WPH-calcium chelate exerted the excellent stability and
12 absorbability in both acidic and basic conditions, which was beneficial to calcium
13 absorption in gastrointestinal tract of human body. Moreover, the calcium absorption of
14 WPH-calcium chelate on Caco-2 cells was significantly higher than those of Calcium
15 gluconate and CaCl₂ *in vitro*, suggesting the possible increases in calcium bioavailability.
16 The findings suggest that WPH-calcium chelate has the potential in making dietary
17 supplements for improving the bone health of human body.

18

19 **Key words:** Whey protein hydrolysate-calcium chelate; Nanocomposite; Fabrication;
20 Characterization

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22

1 **Introduction**

2 Calcium plays an important role in the human body. The adequate intake of calcium could
3 increase the bone density of children and it is essential among the middle-aged and the
4 aged to prevent osteoporosis.^{1,2} Calcium deficiency is proved to be associated with the
5 development of diseases, including osteoporosis, osteopenia and arterial hypertension.^{3,4}
6 This deficiency could be controlled by maintaining the adequate calcium level through the
7 intake of calcium. The ionized calcium has served as main calcium supplements for
8 human beings in recent years.⁵ However, the low bioavailability of dietary ionized
9 calcium severely restricts its usage, and the inorganic calcium is inclined to form calcium
10 phosphate deposition in basic intestine environment.⁶ Bioavailability of calcium is one of
11 the most important topics in nutrition research. The possibility to enhance calcium
12 absorption at intestinal level and, subsequently, its availability for mineralized tissues, has
13 attracted numerous studies at different levels, animal and/or human.⁷ Chelated calcium, of
14 which certain substances prevent its precipitation, could be effectively absorbed by the
15 body.⁸

16 The bioavailability of dietary ionized calcium is affected by intestinal basic
17 environment. Calcium-binding peptides from soybean protein hydrolysates, can form
18 complexes with calcium to improve its absorption and bioavailability.⁸ Concerning whey
19 protein hydrolysate (WPH), our previous study has affirmed that WPH produced by
20 controllable hydrolysis conditions could bind with calcium, and therefore form soluble
21 WPH-calcium chelate. Nonetheless, it is still unclear about the structure and
22 bioavailability of the nano-composite.

1 The objective of this study was to prepare the nano-composites of whey protein
2 hydrolysate chelated with calcium, to characterize the WPH-calcium chelate through UV
3 scanning spectra, fluorescent spectra, Fourier transform infrared spectroscopy, dynamic
4 light scattering and atomic force microscope. In order to test calcium uptake efficiency *in*
5 *vitro*, cellular uptake of calcium of WPH-calcium chelate on Caco-2 cell line was
6 experimented. The study could provide basic theories for the function and activity
7 evaluation of the potential calcium supplements.

8

9 **Materials and methods**

10 **Materials**

11 Whey protein was kindly provided by Hilmar Corporation (USA). The commercial
12 protease, Flavourzyme (EC. 3.4.11.1, 2×10^6 U g⁻¹) and Protamex (EC. 3.4.24.28, $1.5 \times$
13 10^6 U g⁻¹) were purchased from Novo (Novozymes, Denmark). Dulbecco's Modified
14 Eagle's Medium (DMEM), fetal bovine serum (FBS), penicillin and streptomycin were
15 the product of Gibco BRL Life Technologies.
16 3-(4,5-dimethyl-2-thiazolyl)-2,5-diphenyl-2-H-tetrazolium bromide (MTT) was purchased
17 from Sigma Chemical Co. (USA). All the other chemicals and solvents were of analytical
18 grade.

19 **Fabrication of whey protein hydrolysate-calcium chelate**

20 In order to fabricate whey protein hydrolysate-calcium chelate, whey protein hydrolysates
21 was first prepared. 5 % (w/v) whey protein concentrate solution was heated at 80 °C for
22 20 min to get full dissolution. The sample was hydrolyzed using Flavourzyme and

1 Protamex (2:1, w/w) with substrate/ enzyme ratio of 25:1 (w/w) at 49 °C and pH 7.0, the
2 optimized temperature and the pH conditions. Sample was collected at different times (1,
3 2, 3, 4, 5, 6, 7, 8, 9, and 10 h) and immediately heated at 100 °C for 10 min to inactivate
4 the proteases and centrifuged at 16,000 g for 20 min, then the supernatant named whey
5 protein hydrolysate (WPH) was collected for the determination of the calcium-chelating
6 capacity. The degree of hydrolysis (DH) of hydrolyzed protein was determined using a
7 formaldehyde titration method.⁹ The lyophilized WPH was dissolved in distilled water,
8 and CaCl₂ solution was subsequently added to make the ratio of hydrolysate to calcium
9 1:1, 5:1, 10:1, 15:1, 20:1, 25:1, 30:1, 35:1 (w/w), respectively. The reaction was carried
10 out in a shaker at 30 °C for different time (10, 20, 30, 50, 90, and 120 min, respectively).
11 Then absolute ethanol was added continuously until the final concentration was up to
12 85 % to allow the chelate deposited, and then centrifugated at 10,000 × g for 10 min. The
13 obtained composite was collected, designated as whey protein hydrolysate-calcium
14 chelate, for the determination of properties.

15 **Calcium-binding capacity assay**

16 The calcium-binding capacity was defined as the content of calcium (μg) bound with
17 peptide (mg) after chelating reaction. Lyophilized whey protein hydrolysate was dissolved
18 in deionized water to be 1.0 mg mL⁻¹, and mixed with 5 mmol L⁻¹ of CaCl₂ in 0.2 mol L⁻¹
19 of sodium phosphate buffer (pH 8.0). The solution was stirred at 37 °C for 2 h and pH was
20 maintained at 8.0 with a pH meter. The reaction mixture was centrifuged at 10,000 g at the
21 room temperature for 10 min in order to remove insoluble calcium phosphate salts.
22 Deionized water instead of WPH mixed with 5 mmol L⁻¹ of CaCl₂ in 0.2 mol L⁻¹ of

1 sodium phosphate buffer was set as WPH-free control experiments. The calcium contents
2 in the supernatant were determined using a colorimetric method with
3 ortho-cresolphthalein complexone reagent.¹⁰ The absorbance at 570 nm was determined
4 after adding the working solution to the sample. The experiments were performed in
5 triplicate, and values were expressed as mean \pm standard deviation (SD).

6 **Ultra-violet spectroscopy**

7 The ultraviolet (UV) spectra of whey protein hydrolysate and its calcium complex were
8 recorded over the wavelength range from 190 to 400 nm by a UV-Vis spectrophotometer
9 (UV-2600, UNICO Instrument Co. Ltd., Shanghai, China) as the method described by
10 Chen *et al.*¹¹

11 **Fluorescence spectroscopy**

12 Fluorescence spectra were measured to monitor conformational changes in the WPH
13 induced by calcium chelation using a Hitachi F-4600 fluorescence spectrophotometer
14 (Hitachi Co., Japan). The excitation wavelength was 295 nm and emission wavelengths
15 between 310–400 nm were recorded.

16 **Fourier transform infrared spectroscopy**

17 Freeze-dried sample (1 mg) mixed with 100 mg of dried KBr was loaded on the Fourier
18 transform infrared spectroscopy (FTIR) spectrograph. All FTIR spectra were recorded
19 using an infrared spectrophotometer from 4000 to 400 cm^{-1} (360 Intelligent, Thermo
20 Nicolet Co., USA). The peak signals in the spectra were analyzed using OMNIC 8.2
21 software (Thermo Nicolet Co., Madison, WI, USA).

22 **Size distribution**

1 The size distribution of the WPH-calcium chelate was determined by dynamic light
2 scattering (Zetasizer 3000HS, Malvern, UK) at room temperature and recorded for a time
3 determined by the zetasizer program in the automatic mode. The samples were dispersed
4 in deionized water (RI=1.330) and passed through 0.45 μm filter membrane before
5 experiment.

6 **Atomic force microscopy**

7 Atomic force microscopy (AFM) measurements were carried out on a TM-AFM 5500
8 (Agilent Technologies, USA) at room temperature. 2 μL of WPH /WPH-calcium chelate
9 was deposited on a freshly cleaved mica surface, spread and dried with a stream of
10 nitrogen. The images were obtained in tapping mode, using micro-fabricated silicon
11 cantilevers tips with a resonance frequency of 145 kHz and a spring constant of 5 N/m.

12 **Calcium releasing percentage**

13 WPH-calcium chelate and CaCl_2 were dissolved in deionized water to a concentration of
14 $10 \mu\text{g mL}^{-1}$ respectively, and the calcium-releasing percentage was analyzed at various pH
15 values, including 2.0, 3.0, 4.0, 5.0, 6.0, 7.0, and 8.0. After incubation in a shaking water
16 bath at 37°C for 2 h, the solutions were centrifuged in a refrigerated centrifuge at $10,000$
17 $\times g$ for 10 min. The calcium content of the supernatant and the total calcium in the
18 solution were measured using a colorimetric method with ortho-cresolphthalein
19 complexone reagent.¹² The Calcium-releasing percentage was calculated as follows:

20 $\text{Calcium-releasing (\%)} = \text{Calcium in supernatant} / \text{total Calcium in solution} \times 100$

21 **Effect of WPH–calcium chelate on cellular uptake of calcium**

22 *Cytotoxicity test* The human colon adenocarcinoma, Caco-2, cell line provided by

1 Bioengineering Institute of Fuzhou University was used between passage number 20 and
2 40. Caco-2 cells were grown in DMEM supplemented with 20 % (v/v) FBS, 100 units
3 mL⁻¹ penicillin and 100 µg mL⁻¹ streptomycin and maintained at 37 °C in a humidified
4 atmosphere of 5 % CO₂ - 95 % air atmosphere. For subculturing, the cells were removed
5 enzymatically (0.25 % trypsin-EDTA, 10 min, 37 °C) and split at a ratio of 1:3 when
6 confluence was reached. Cells used in cytotoxicity test were seeded on 96-well plastic cell
7 culture clusters at a density of 1×10^4 cells cm⁻². For 24 h before the experiment, the cell
8 medium was free of fetal bovine serum. For the uptake studies, cells were seeded at a
9 density of 5×10^4 cells cm⁻² onto 6-well plastic cell culture clusters and grown for 14 days.
10 Cytotoxicity test was assessed by the MTT assay. Briefly, culture medium was removed
11 and cells were pre-incubated with the tested compounds in DMEM at 37 °C for 24 h.
12 Then 20 µL MTT (5 mg mL⁻¹ in PBS) was added to each well and the cells were
13 incubated for another 4 h. The solution was carefully aspirated and the formazan produced
14 by mitochondrial dehydrogenase activity dissolved in 150 µL DMSO. Absorbance at 490
15 nm was measured and results were expressed in % of control.

16 *Cellular uptake experiment* The cell layers were washed twice with PBS to
17 completely remove the medium. 1.5 mL of different concentration of WPH-calcium
18 chelate was applied for 1 h at 37 °C, 5 % CO₂. Then the medium was removed and the
19 cells were washed three times with PBS. The cells were placed on ice and then solubilized
20 with 1 mL 0.1 % (v/v) Triton-X (in 5 mmol L⁻¹ Tris-HCl, pH 7.4) for 30 min. The lysates
21 were transferred into 1.5 mL Eppendorf tubes and centrifuged at $10,000 \times g$ at 4 °C for 5
22 min. The supernate was collected and the total protein content and calcium content were

1 measured by the bicinchoninic acid (BCA) method and atomic absorption method¹³
2 respectively. Results of calcium uptake were expressed in $\mu\text{g mg}^{-1}$ protein.

3 **Statistical Analyses**

4 All data are presented as means (standard deviations, SDs) of three independent
5 experiments. Statistical analysis was done using Student's *t* test. A value of $P < 0.05$ was
6 considered statistically significant.

7

8 **Results and discussion**

9 **Fabrication of WPH -calcium chelate**

10 Whey proteins are globular proteins that are difficult to access enzymes. The heat
11 denaturation results in unfolding of structure and full exposure of reactive sites to enzyme,
12 which would facilitate enzymatic hydrolysis^{14,15}. The whey proteins were pre-heated at
13 80 °C for 20 min to get full denaturation.

14 The Ca-chelating capacity of whey protein hydrolysate (WPH) obtained at different
15 hydrolysis periods ranged from 23.9 to 34.9 $\mu\text{g mg}^{-1}$ (Fig. 1). These results indicated that
16 the degree of enzyme treatment influences the Ca-chelating activity of the obtained WPH.
17 The Ca-chelating capacity increased with the time of hydrolysis. The hydrolysate with a
18 DH of 25.9 %, obtained at the hydrolysis time of 7 h, possessed the Ca-chelating capacity
19 of 33.9 $\mu\text{g mg}^{-1}$. If the hydrolysis time was prolonged, there was no significant further
20 increase in Ca-chelating ability ($p < 0.05$), which meant that hydrolysis time played an
21 important role in the chelating reaction between WPH and Ca ions. A similar result was
22 reported that yak casein hydrolysate had highest Zn-chelating capacity at DH 22.8 % and

1 if the hydrolysis time was too long, the Zn-chelating ability decreased.¹² In order to get
2 the WPH with the highest Ca-chelating capacity, whey protein hydrolysate was prepared
3 with DH of 25.9 %. The obtained hydrolysate was freeze-dried, pulverized, placed in
4 sealed bags, and stored at 4 °C for further chelate preparation.

5 In order to fabricate whey protein hydrolysate-calcium chelate, the effects of chelating
6 time and mass ratio of WPH to calcium were evaluated. The chelation of WPH and
7 calcium was a fast reaction that chelating time did not seem to affect the calcium-binding
8 capacity of WPH in the selected range (Fig. 2A), whereas the influence of mass ratio of
9 WPH to calcium was significant (Fig. 2B). The increase in the WPH/calcium ratio showed
10 an increasing trend for calcium-binding capacity of WPH, when the ratio reached up to
11 15:1 (w/w), the trend slowed down (Fig. 2B). Therefore, 20 min and 15:1 (w/w) were
12 determined to be the optima chelating time and mass ratio of WPH to calcium for the
13 fabrication of WPH-calcium chelate. The lyophilized WPH was dissolved in distilled
14 water, and CaCl₂ solution was subsequently added to make the ratio of hydrolysate to
15 calcium 15:1 (w/w) and the reaction was carried out in a shaker at 30 °C for 20 min. Then
16 absolute ethanol was added continuously until the final concentration was up to 85 % to
17 allow the chelate deposited, and then centrifugated at 10,000 × g for 10 min. The obtained
18 composite was collected, designated as WPH-calcium chelate.

19 **Ultra-violet (UV) spectroscopy**

20 The UV absorption spectra of CaCl₂, WPH and WPH-calcium chelate showed obvious
21 band shifts (Fig. 3). With the addition of Ca ions, the UV absorption spectra of WPH
22 obviously shifted/changed both in band and intensity in the area of 230 to 300 nm. The

1 maximum absorption peak of WPH shifted from 272 to 277 nm, which meant that the
2 oxygen atom of the carbonyl group in peptides bound with Ca ions.¹⁶ The spatial structure
3 with the chirality of the chromospheres (C=O, -COOH) and auxochromes (-OH, -NH₂) of
4 peptides changed after binding with calcium,^{17,18} which induced intensity changes and
5 red shift in the UV spectra. Both the band shift and intensity change suggest that WPH
6 could bind with calcium ions and therefore form WPH-calcium chelate.

7 **Fluorescence spectroscopy**

8 Fluorescence spectroscopy can be used to identify the interactions among protein and
9 other molecules in composites.¹⁹ Decreased fluorescence intensity is a classic indicator for
10 peptide folding, the calcium ions caused peptides folding, and led to the formation of
11 calcium-WPH chelate.²⁰ WPHs containing different concentrations of CaCl₂ were
12 analyzed by a fluorescence spectrometer, respectively. With increasing content of calcium
13 chloride of 0, 1.0, 2.0, 4.0, 6.0, 8.0 and 10.0 mmol L⁻¹, the fluorescence intensity of
14 samples decreased in proper sequence, and the absorption peak of the samples shifted
15 from 351 to 357 nm (Fig. 4). The fluorescence intensity decreased with increasing CaCl₂,
16 which might also be due to fluorescence quenching effect of metal ions. The aromatic
17 amino acids phenylalanine, tyrosine, and tryptophan can generate endogenous
18 fluorescence at the appropriate excitation wavelength. The fluorescence absorption band
19 at 320 nm decreased as the calcium concentration increased. In particular, the endogenous
20 fluorescence decreased dramatically when 1 mmol L⁻¹ of CaCl₂ was added to the WPH
21 solution (Fig. 4). With the calcium ion concentration increased, the extent of endogenous
22 fluorescence extinction reduced. In general, calcium ion may cause fluorescence

1 quenching of calcium-binding WPH, which likely contributed to the decrease in the
2 fluorescence intensity.²¹

3 **Fourier transform infrared spectroscopy**

4 Changes in the characteristic FTIR absorption peaks of carboxylates and amides in
5 proteins can reflect the interaction of metal ions with organic ligand groups in the
6 protein.²⁰ The FTIR spectra of WPH and WPH-calcium chelate are shown in Fig. 5. After
7 binding with Ca^{2+} , some shifts occurred in the chelate complex, such as the wave number
8 shift from 3,411 to 3,407 cm^{-1} , from 1,634 to 1,646 cm^{-1} , from 1,519 to 1,552 cm^{-1} , and
9 from 1,405 to 1,401 cm^{-1} . The spectra of WPH-calcium chelate also exhibited strong
10 bands at wave number of 1,646 cm^{-1} (amide I), corresponding to C = O and 1,401 cm^{-1}
11 (amide II), corresponding to C-N and N-H. Moreover, the band at 3,411 cm^{-1} shifted to
12 become two absorption peaks, which was caused by NH^{3+} of peptide bond or side chain
13 losing a proton to exist as NH_2 . The bond of NH_2 was coordinated to Ca^{2+} inducing N-H
14 stretch and hydrogen bonds replaced by Ca-N bonds, two peaks appeared at 3,407 and
15 3,230 cm^{-1} . The results demonstrate carboxyl oxygen and amino nitrogen atoms are the
16 interaction sites between calcium and WPH. These changes of bands indicate that some
17 bonds in WPH bound with calcium ions and form WPH-calcium chelate.

18 **Size distribution**

19 Particle size, one of the important physical characteristics of composites, depends on the
20 volume of the particles. Fig. 6 shows typical size distribution of the nanoparticles of
21 WPH and WPH-Calcium chelate. The mean radius of WPH and WPH-Ca chelate were
22 104.9 ± 0.9 nm and 86.9 ± 0.4 nm, respectively. The data are presented as means of three

1 independent experiments and correspond to the particle size distributions in Fig. 6.
2 Statistical analysis was done using Student's *t* test. The particle size of WPH-Ca chelate
3 decreased when compared with unchelated WPH, which might be due to structure folding
4 between WPH and calcium ions during the chelation processing. It was in good agreement
5 with the results of fluorescence spectrometer, suggesting the presence of calcium ions
6 caused peptide folding and aggregating which led to the formation of WPH-calcium
7 chelate complex. Moreover, the particle size distribution directly proved that the
8 WPH-calcium chelate belongs to the compact nano-composite.

9 **Atomic force microscopy**

10 Tapping mode AFM images yielded information about the surface features of WPH and
11 WPH-calcium chelate. Only water instead of sample was used as control experiment.
12 Considering that the water background using water instead of sample was only a blank
13 image, it wasn't collected. Nevertheless, the images of WPH and WPH-Ca chelate could
14 obviously exhibit the particle morphology (Fig. 7). As shown in Fig. 7A, the WPH
15 demonstrated shuttle-shaped structures and sizes of peptides were concentratedly
16 distributed. The presence of calcium ions led to forming point-like domains placing
17 irregularly in the visualized area (Fig. 7B). The particle sizes of WPH and WPH-Ca
18 chelate from AFM were 200-250 nm and 160 nm (length) respectively, which matched up
19 with the results of DSL. These results suggested that a strong interaction existed between
20 WPH and calcium ions. The morphology images from AFM were in good agreement with
21 the results of fluorescence spectrometer and particle size distribution.

22 **Calcium releasing percentage**

1 The calcium-releasing percentages of WPH-Ca chelate and CaCl_2 at various pH values
2 were shown in Fig. 8. The solubility between WPH-Ca chelate and CaCl_2 were apparent
3 different. For both of them, the calcium-releasing percentage varied with the increase of
4 pH. While at any pH value, the calcium-releasing percentage of WPH-Ca chelate was
5 obviously higher than that of CaCl_2 . The calcium-releasing amount in WPH-Ca chelate
6 was relatively stable in the pH ranged from 2.0 to 8.0 maintaining above 96 %, whereas
7 that of CaCl_2 decreased significantly from 94 % at pH 2.0 to 78 % at pH 8.0. The result
8 implied that the calcium in WPH-Ca chelate had good solubility whether at pH 2.0 or pH
9 8.0. It is well known that the pH value of the human intestinal tract is higher than 7.0,
10 approximately pH 7.2, WPH-Ca chelate would remain relatively high calcium-releasing
11 percentage and keep dissolved in the basic environment of the gastrointestinal tract, which
12 could prevent calcium ion from forming precipitate so that it could be effectively
13 absorbed by intestinal epithelial cells.

14 The result suggests that the solubility of calcium supplements in the human
15 gastrointestinal tract is of great importance, and calcium nutritional supplements with high
16 solubility probably have prominent bioavailability as reported by Wang *et al.*¹² It's
17 essential to discuss the dissolved status of the peptide-calcium chelate in human
18 gastrointestinal tract because calcium ion probably reacted with phytic acid or oxalic acid
19 to become insoluble in stomach and form $\text{Ca}(\text{OH})_2$ in intestinal tract. The finding of our
20 study suggested that WPH-Ca chelate contributed to improve the solubility of calcium
21 under gastrointestinal tract pH values and effectively absorbed by intestinal epithelial cells.
22 The result suggests that it is feasible to produce natural calcium-chelating peptide as

1 functional food additives.

2 **Effect of WPH–calcium chelate on cellular uptake of calcium**

3 In order to verify whether the WPH-calcium chelate did not inactivate the cell in some
4 way, cell viability was determined. For this purpose, MTT assay was used. This is a rapid
5 colorimetric method based on the cleavage of a yellow tetrazolium salt to purple formazan
6 crystals by mitochondrial enzymes of metabolically active (but not dead) cells. The
7 intensity of the purple color is a measure of cell viability.²² As the result shown in Fig. 9,
8 the cells were not affected by the WPH-calcium chelate at a concentration of 0 to 10
9 mmol/L, while the action concentration of chelate and CaCl₂ increased to 15 mmol L⁻¹,
10 the cell viability dropped to 86.97 % and 80.07 %, respectively. However, the cell
11 morphology was still maintained normal under a microscope (data not shown). Therefore,
12 the cellular uptake experiment was performed at concentration range between 0 and 15
13 mmol L⁻¹.

14 For the uptake studies, Caco-2 cells were pre-incubated with WPH-calcium chelate
15 with different concentrations. Calcium gluconate and CaCl₂ were used as control.
16 According to results in Fig. 10, the calcium absorption increased in a dose-dependent
17 manner with the action of WPH-calcium chelate. In comparison with the control, the
18 calcium absorption caused by WPH-calcium chelate was significantly higher when the
19 concentration reached 10 mmol L⁻¹. Results indicated that WPH-calcium chelate could
20 improve calcium absorption at the intestinal level. Similarly, soybean protein hydrolysates
21 bind with calcium could promote calcium uptake in a *in vitro* Caco-2 cell model and the
22 impact was significantly different in the peptides with different MW.⁸ It has also been

1 demonstrated that caseinphosphopeptides (CPPs) can bind a great amount of calcium and
2 prevent it from being precipitated by certain substances and thus, improve calcium
3 uptake.^{23,24} This result could support the idea that some proteins/peptides could be
4 considered as mineral carriers because of their ability to bind and solubilize calcium with
5 the possible role in increasing calcium transport across intestinal epithelial cells.²⁵

6

7 **Conclusions**

8 In summary, whey protein hydrolysate possessing the Ca-binding capacity was obtained
9 through enzymatic hydrolysis, and nano-composites of whey protein hydrolysate-calcium
10 chelate was prepared under the optimum process parameters. The structure of
11 WPH-calcium chelate was fully characterized through UV scanning spectrum, fluorescent
12 spectrum, FTIR measurements, dynamic light scattering, and atomic force microscope.
13 Moreover, WPH-Ca chelate demonstrated both stability and absorbability under either
14 acidic or basic conditions. The results suggest that whey protein hydrolysate possibly has
15 the potential to be used as the raw material to produce the calcium-binding dietary
16 supplements in improving the bone health of human body.

17

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14 **Figure captions**

15 **Fig. 1**

16 Time courses of calcium binding capacity and degree of hydrolysis of whey protein
17 hydrolysates obtained with protamex and flavorzyme at different hydrolysis times.

18 **Fig. 2**

19 Effects of chelating reaction time (A), mass ratio of whey protein hydrolysate to calcium
20 (B) on the calcium-binding capacity of whey protein hydrolysate-Ca chelate. All
21 measurements were expressed as means \pm SD of 3 independent experiments.

22 **Fig. 3**

23 UV spectra of WPH and WPH-calcium chelate over the wavelength range from 190 to

1 400 nm.

2 **Fig. 4**

3 Fluorescence spectra of WPH with different CaCl_2 concentration.

4 **Fig. 5**

5 Fourier transform infrared (FTIR) spectra of WPH and WPH-calcium chelate in the
6 regions from 4,000 to 400 cm^{-1} .

7 **Fig. 6**

8 Particle size distributions of WPH and WPH-calcium chelate.

9 **Fig. 7**

10 AFM topographic images of WPH (A) and WPH-calcium chelate complex (B).

11 **Fig. 8**

12 Calcium releasing percentage of WPH-calcium chelate and CaCl_2 at pH values of 2.0, 3.0,
13 4.0, 5.0, 6.0, 7.0 and 8.0, respectively.

14 **Fig. 9**

15 Effects of different concentration of WPH-calcium chelate and CaCl_2 on Caco-2 cells
16 survival rate.

17 **Fig. 10**

18 Effect of different concentration of reagents on the calcium absorption in Caco-2 cells.

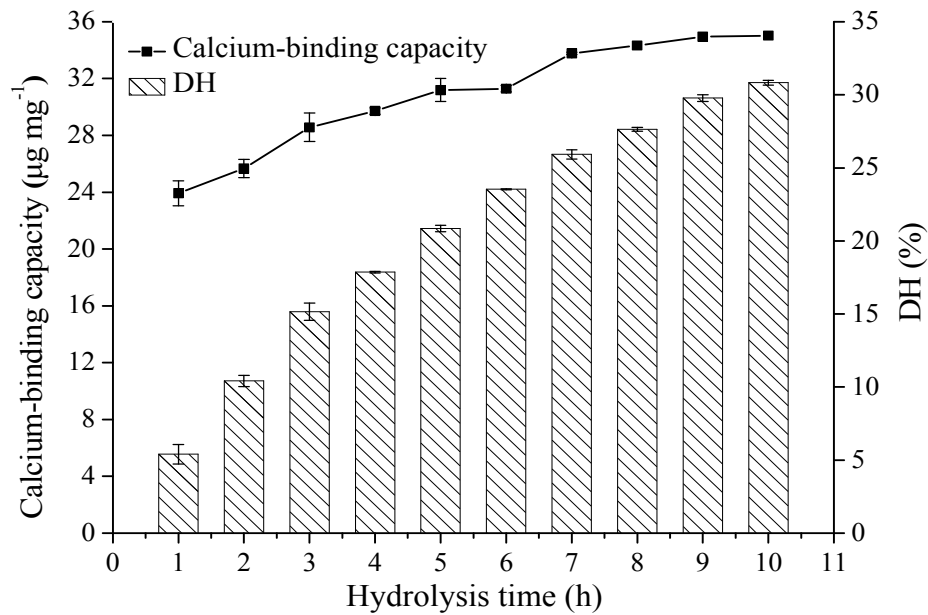


Fig. 1

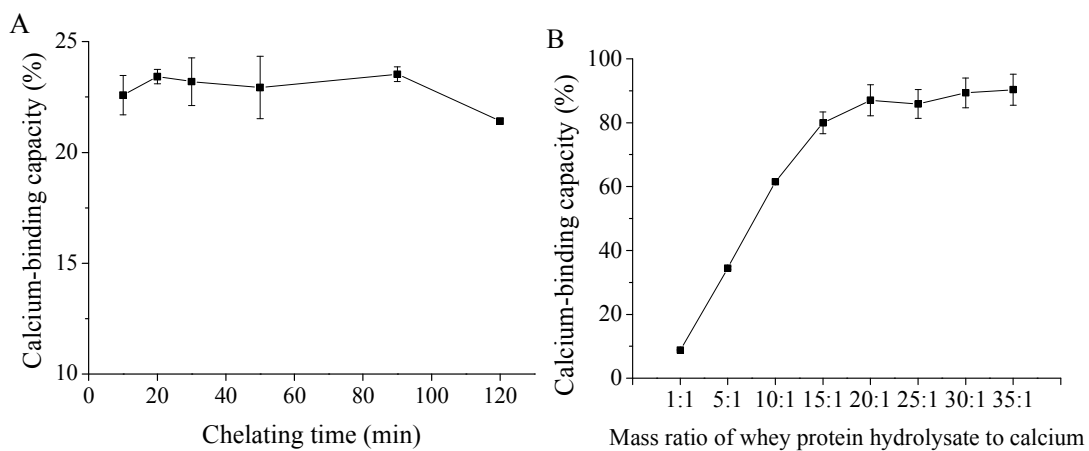


Fig. 2

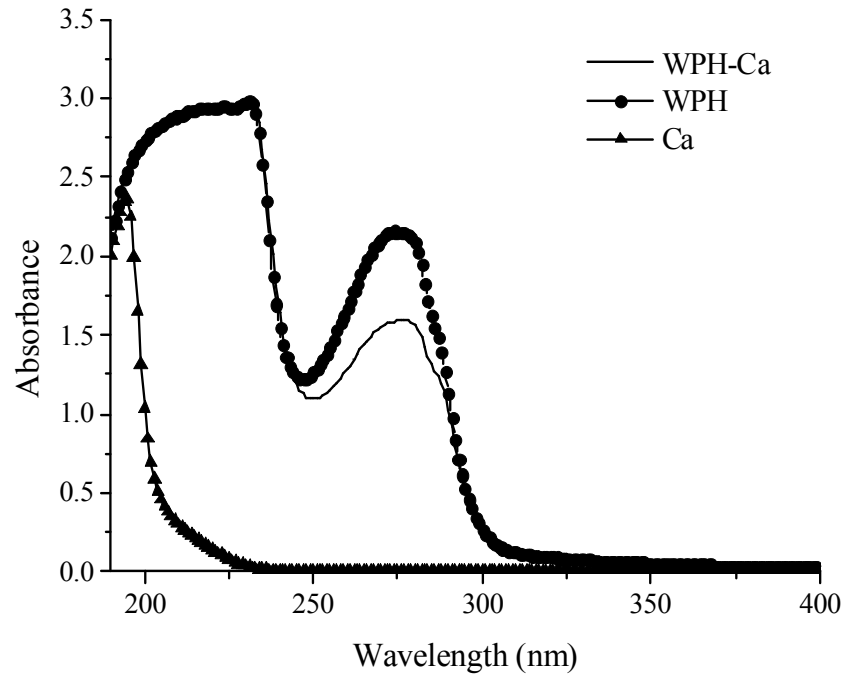


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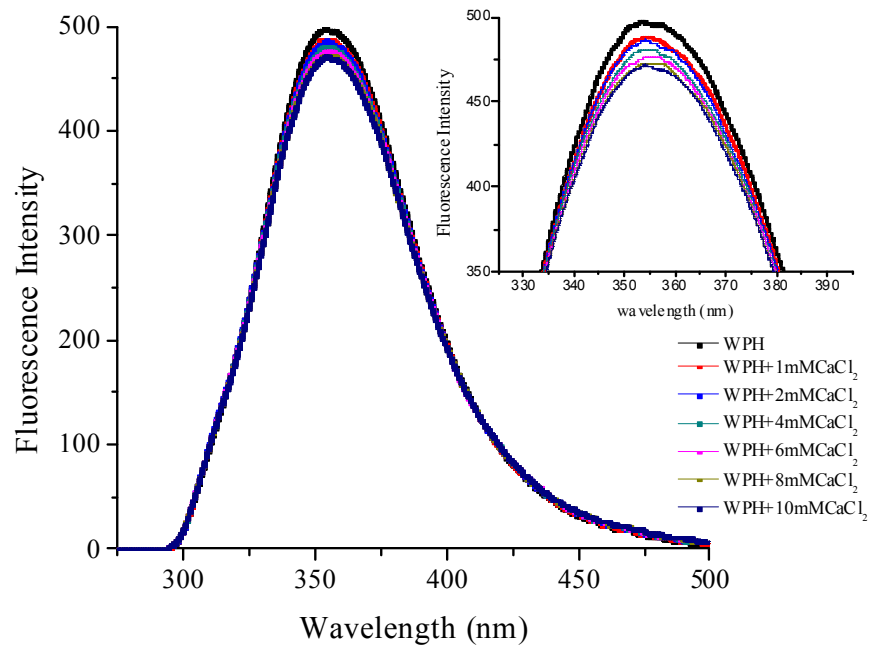


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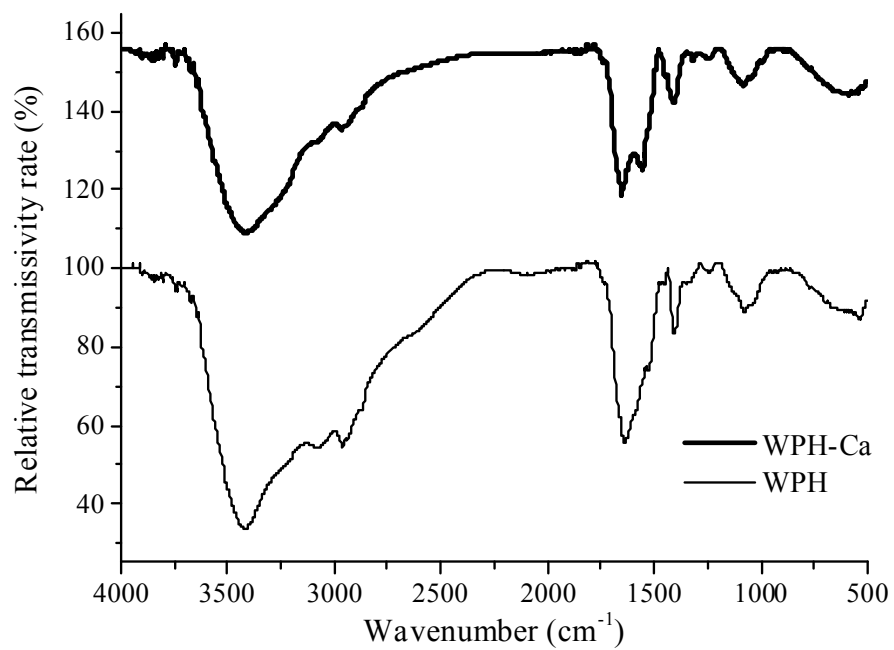


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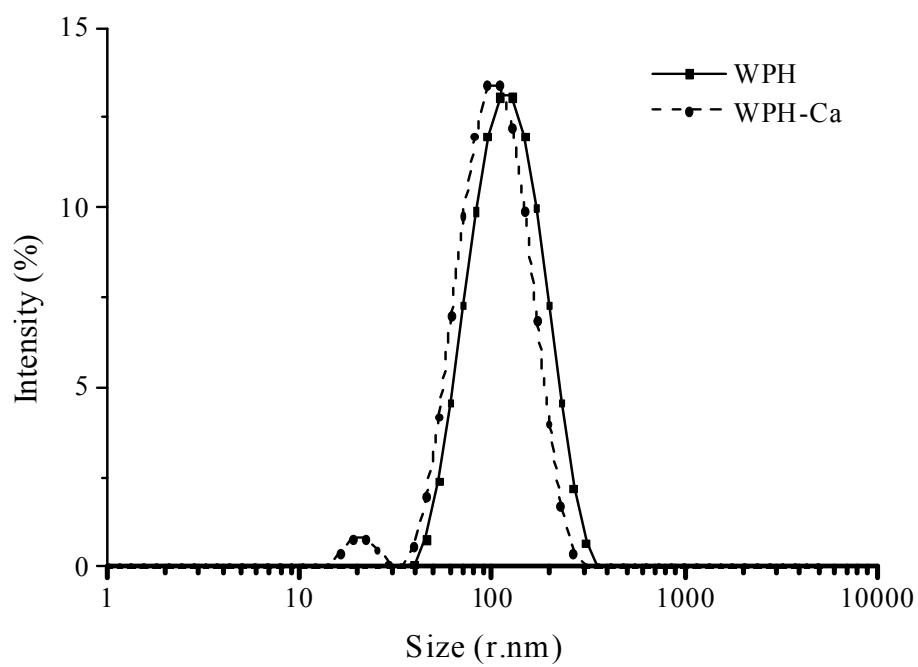


Fig. 6

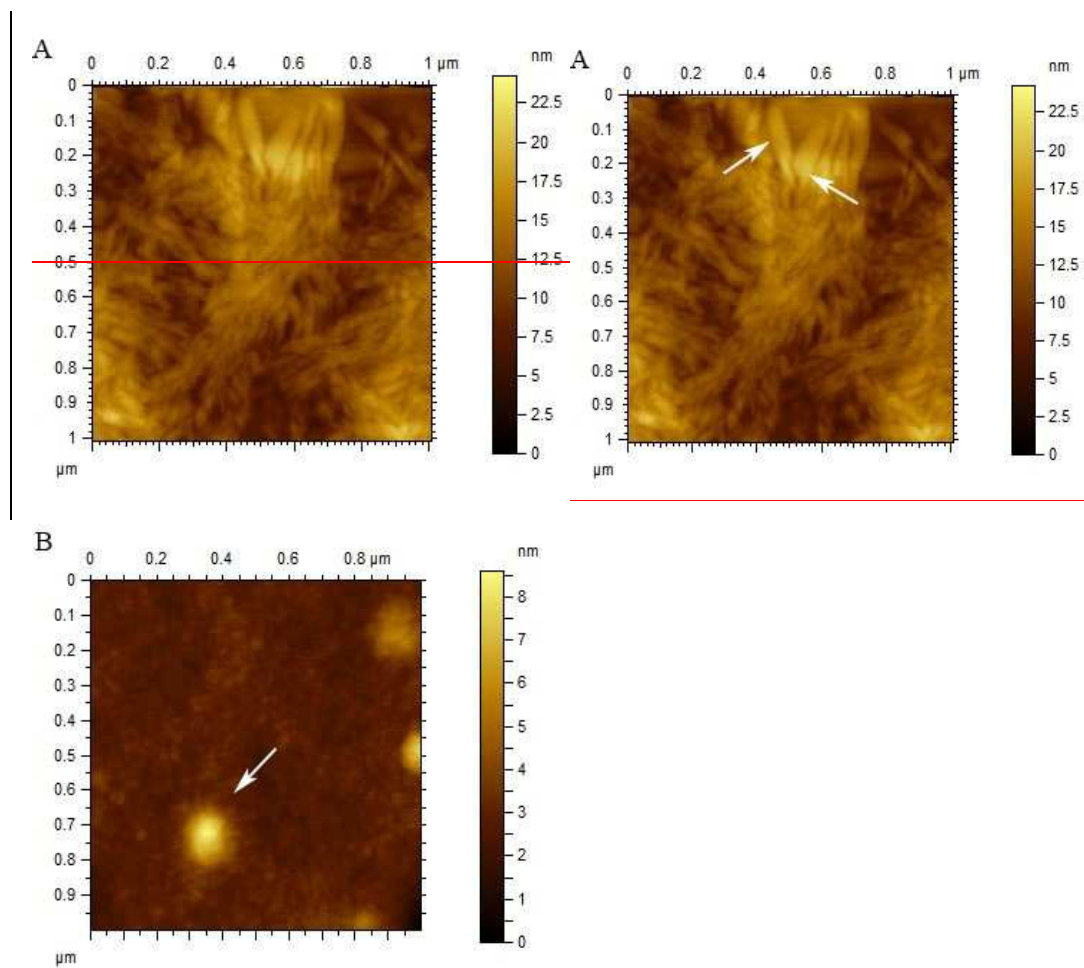


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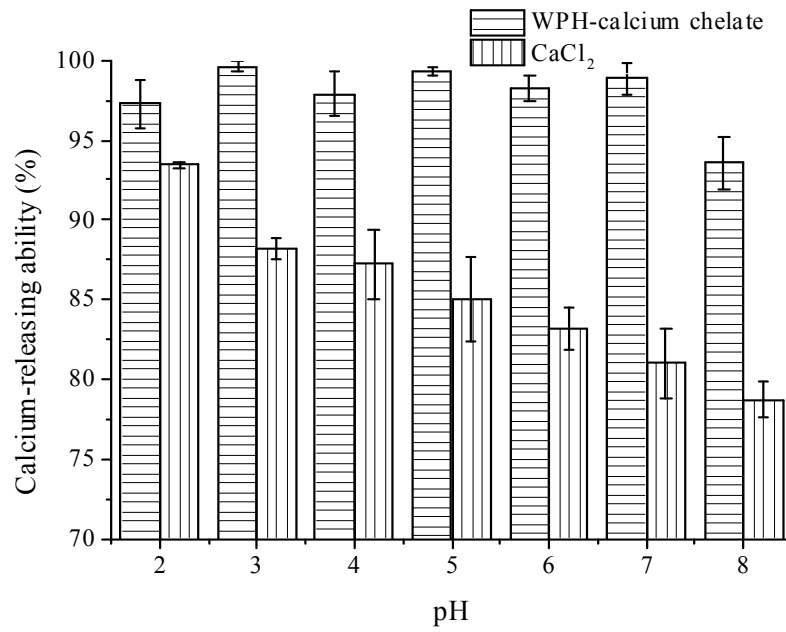


Fig. 8

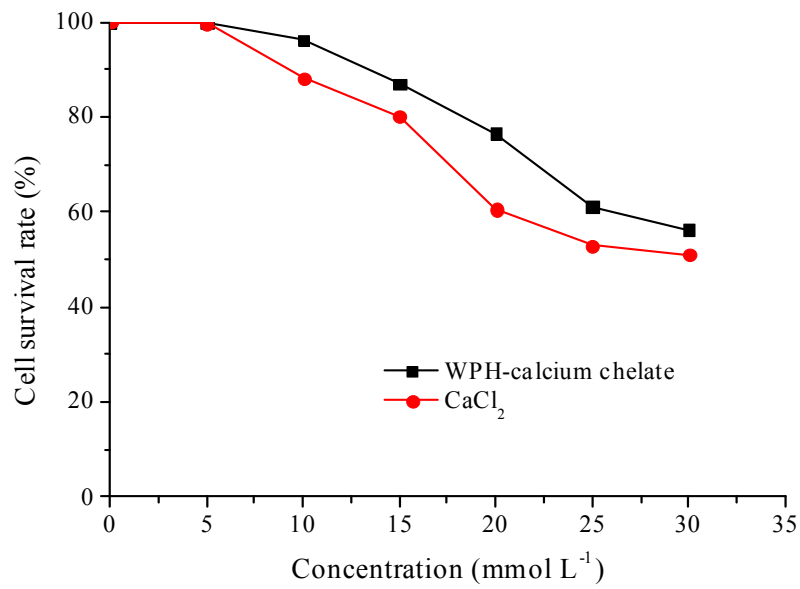


Fig. 9

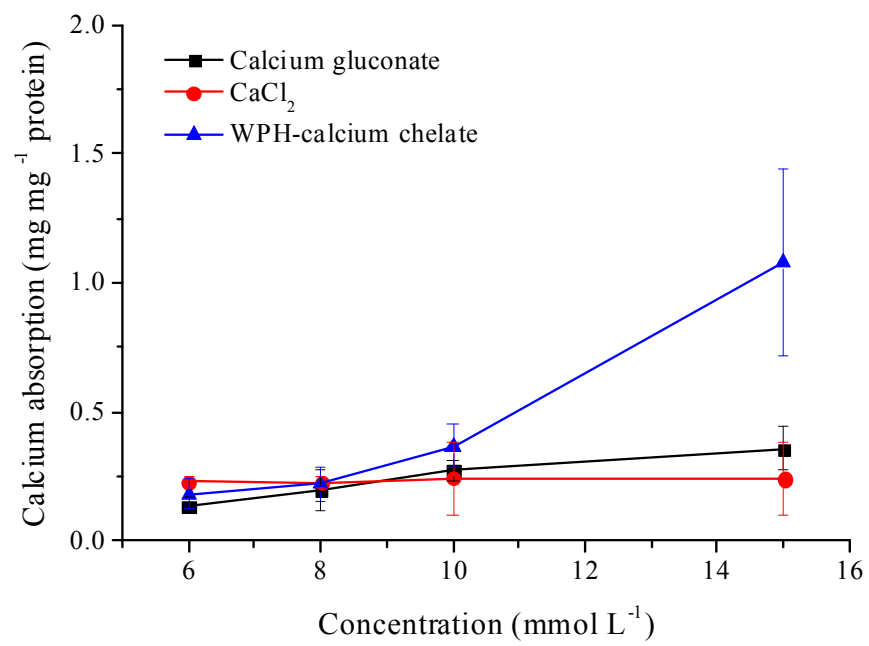


Fig.10

Fabrication and characterization of the nano-composite of whey protein hydrolysate chelated with calcium

Cai Xixi, Zhao Lina, Wang Shaoyun *, Rao Pingfan

Graphical Abstract

The chelation of calcium ions to WPH caused the molecular folding and aggregating leading to the formation of WPH-calcium chelate in nanoparticle size, and the principal sites of calcium-binding corresponded to the carboxyl groups and carbonyl groups of WPH. WPH-calcium chelate exerted the excellent stability and absorbability in both acidic and basic conditions and could significantly improve calcium absorption at the intestinal level.

