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Crystal structures in NaBa_{1-x}Ca_xPO₄ system changed depending on the Ca substitution. Three kind of crystal structure were observed at x = 0, 1/3 and 0.5. New crystal structures were formed rather than formation of solid solutions between NaBaPO₄ and NaCaPO₄. Eu-doped samples exhibited emission maximum between 435 nm and 460 nm, depending on the amount of Ca.



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Crystal Structures and Luminescence Properties of Eu²⁺-activated new NaBa_{0.5}Ca_{0.5}PO₄ and Na₃Ba₂Ca(PO₄)₃

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 $NaBa_{1-x}Ca_xPO_4:Eu^{2+}$ were synthesized by polymerizable complex method. New phases were observed at x = 1/3 and 0.5, which were identified by single-crystal XRD analysis as $Na_3Ba_2Ca(PO_4)_3$ and $NaBa_{0.5}Ca_{0.5}PO_4$ with trigonal system. Though both phases pretend to be the solid solutions between NaBaPO₄ and NaCaPO₄, they have different coordination environments and PO₄ orderings. 1 mol% Eu²⁺-activated NaBaPO₄, Na₃Ba₂Ca(PO₄)₃, and NaBa_{0.5}Ca_{0.5}PO₄ exhibited emission maximum at 435 nm, 458 nm, and 460 nm, respectively. The shift of the emission maximum might be due to a change in the Eu-O bond length.

Introduction

Exploration of new compounds is required to meet demands from the modern society, because finding novel compounds often produce high-functional materials. At the same time, precise characterization of new compounds gives us novel knowledge of material chemistry, resulting in material design. For many years, a variety of approaches such as combinatorial method has been applied to finding new compounds. As a result, huge number of compounds has been found and their properties has been clarified. Nevertheless, new and useful compounds are reported in recent years¹. The fact indicates that evolutional materials with high and unique functions are still hidden elsewhere.

Phosphates are widely recognized as important functional and structural materials and used in various fields. For example, tricalcium phosphate and hydroxyapatite are famous biomaterials because of their chemical similarity to natural bone, and good biocompatibility and bioactivity.² LiFePO₄ has excellent thermal stability, high cell voltage, and environmental benign property, therefore, it is applied in Li-batteries.³ Also, rare-earth activated phosphate compounds are one of potential phosphors due to high brightness and stable physical and chemical properties.⁴

To date, we have succeeded in development of new thioaluminates through synthesis of solid solutions employing a reliable and compositionally-controllable synthesis method⁵. Studies on solid solution seem to be a effective way to find new compounds. Solid solutions of phosphate compounds have also been widely investigated, and several kinds of solid solution phosphates have been developed.⁶ Examples of such solid solution phosphates include NaSrPO₄-NaBaPO₄, KSrPO₄-

NaSrPO₄, and KSrPO₄-(Ba,Sr)₂SiO₄. Solid solutions of phosphate compounds with the formula ABPO₄, where A and B are mono- and divalent cations, respectively, have been investigated extensively. However, to the best of our knowledge, there are few reports on synthesis and properties of NaBaPO₄-NaCaPO₄ (Na(Ba,Ca)PO₄) solid solutions. One of the reasons may be due to differences between the crystal systems of NaBaPO₄ (trigonal) and NaCaPO₄ (orthorhombic) caused by large difference in ionic radius of Ba²⁺ and Ca²⁺.

In this study, we have attempted the solution-based synthesis of NaBaPO₄-NaCaPO₄ solid solutions *via* polymerizable complex (PC) method using a water-soluble and stable P source developed by our group,⁷ aiming at application for phosphor. Two novel compounds, Na₃Ba₂Ca(PO₄)₃ and NaBa_{0.5}Ca_{0.5}PO₄, were developed and their crystal structures were determined by single crystal X-ray analysis. In addition, photoluminescence properties of Eu²⁺-doped samples were investigated.

Experimental Section

Synthesis of NaBa_{1-x}Ca_xPO₄:Eu²⁺

Eu²⁺-doped NaBa_{1-x}Ca_xPO₄ phosphors were synthesized *via* the PC method with polyethylene glycol-conjugated phosphate ester (PEG-P)⁷ as a P source. PEG-P was synthesized from reactions among polyethylene glycol 300, phosphorus pentoxide, and polyphosphoric acid under a N₂ atmosphere at 353 K. Details of the PEG-P preparation procedure are described elsewhere.⁷ Na₂CO₃ (99%, Kanto Chemical), BaCO₃ (99%, Kanto Chemical), CaCO₃ (99.99%, Kanto Chemical), and Eu(NO₃)₃ (prepared by the dissolution of Eu₂O₃ (99.9%, %,

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Furuuchi Chemical) in HNO₃) were dissolved in an aqueous solution of citric acid (CA) at a molar ratio of Na : Ba : Ca : Eu : P : CA = 1 : (1-x-y) : x : y : 1 : 12. In the present research, y was fixed to 0.01, that is, the 1 mol% Eu-doped samples were synthesized. To assist chelation, the mixture was heated at 353 K for 2 h, after which PEG-P and propylene glycol (PG) were added into the solution at a molar ratio of 1 : 8. The temperature was subsequently increased to 423 K to initiate gel formation by polyesterification.⁸ After gel formation, the reaction mixture was heated at 1123 K in air to remove organic residues, and then reduced at 1273 K under a flow of Ar containing 4 % H₂ for 3 h. For crystal structure analysis, single crystals were prepared using the flux growth method. Samples without Eu dopant (x = 0.3 and 0.5) were mixed with NaCl as a flux at a weight ratio of 1:2 using an agate mortar and pestle. The mixture was formed into pellets, sealed under vacuum in a quartz ampoule, heated at 1273 K for 5 h, and then slowly cooled to 1073 K at a rate of 100 K h⁻¹. After subsequent cooling to room temperature, the single crystals were washed with distilled water. Colorless crystals with dimensions of 0.093 mm \times 0.073 mm \times 0.048 mm (x = 0.5) and 0.106 mm \times 0.101 mm \times 0.037 mm (x = 1/3) were used for single crystal Xray diffraction (XRD) analysis.

Measurements and characterization

The crystal phases of the samples were identified by powder XRD (Bruker AXS; D2 Phaser) using a Cu K α source (λ = 1.5418 Å) scanning 2θ from 10° to 70°. Rietveld analysis was conducted using the TOPAS software supplied by Bruker Co. Ltd. The emission and excitation spectra were collected at room temperature using a fluorescence spectrophotometer (Hitachi; F-4500) scanning the wavelength range of 200 nm to 600 nm. A quartz sample chamber was filled with phosphor powder and aligned within the fluorescence spectrometer to ensure that all the samples were subjected to measurements under the same conditions. Quantum efficiencies of the samples were evaluated with another fluorescence spectrometer (Jasco; FP-6500) equipped with a 150 W xenon lamp and an integrating sphere (Jasco; ISF-513). Emission lifetime (decay) was examined at room temperature by other fluorescence spectrometer (HORIBA; FluoroCube) employing a UV diode laser at 375 nm and their emission was monitored at 440 nm.

A single crystal was fixed to the tip of a glass fiber with epoxy resin and mounted to the goniometer of a single-crystal X-ray diffractometer (Rigaku; R-AXIS RAPID-II). X-ray diffraction data of the single crystals were collected using Mo K α radiation with a graphite monochromator and an imaging plate. Unit cell refinement and absorption collection were performed with the programs RAPID-AUTO⁹ and NUMABS,¹⁰ respectively. The crystal structure was solved by direct methods using the SIR2004 program,¹¹ and structure parameters were refined by full-matrix least-squares on F² using the SHELXL-97 program.¹² All calculations were conducted on using the WinGX software package.¹³ Crystal structure illustrations were prepared with the VESTA program.¹⁴

Result and discussion

Synthesis of NaBa_{1-x}Ca_xPO₄ solid solutions

Fig. 1 shows the XRD patterns of NaBa_{1-x}Ca_xPO₄:0.01Eu²⁺ with x = 0.0, 0.1, 0.2, 0.3, 0.4 and 0.5 reduced at 1273 K for 3 h in Ar/4 % H₂ atmosphere, and a simulated pattern of NaBaPO₄ from the Inorganic Crystal Structure Database (ICSD) #73704. The XRD pattern of the sample without Ca (x = 0) was in good agreement with that of trigonal (P-3m1) NaBaPO₄. The diffraction patterns of samples with x = 0.1 and 0.2 contained several additional peaks at 18.77°, 24.31°, 29.89°, and 32.80° as compared with NaBaPO₄. These additional peaks were not assigned to any known substances, but instead indicated the formation of a new crystal phase, denoted here as phase 1. The intensity of the peaks from phase 1 increased with increase of Ca substitution until x = 0.3, decreased at x = 0.4, and finally, the peaks disappeared at x = 0.5. Another unknown phase, denoted here as phase 2, was also observed. Phase 2 appeared from x = 0.3, and the corresponding peak intensity increased with increasing Ca content.

Crystal structures of new phases in NaBa_{1-x}Ca_xPO₄

The single crystal data are compared with that of NaBaPO₄ (ICSD #73704) in Table 1 (Crystallographic Information Frameworks (CIFs) of the crystals are provided as Supplementary Material). The single crystal analysis revealed that phase 1 was a trigonal system (P31c) with a composition of Na₃Ba₂Ca(PO₄)₃ (abbreviated as NBC321) and phase 2 was



Fig. 1 XRD patterns of NaBa_{1-x}Ca_xPO₄:0.01Eu²⁺ solid solutions for $x = 0 \sim 0.5$ reduced at 1273 K for 3 h in Ar/4% H₂ atmosphere, and a simulated patterns of NaBaPO₄ (ICSD #73704); unknown phase 1 ($\mathbf{\nabla}$) and phase 2 ($\mathbf{\bullet}$).

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also a trigonal system (*P*-3*m*1, the same as NaBaPO₄) with a composition of NaBa_{0.5}Ca_{0.5}PO₄ (abbreviated as NBCP). The lattice constants of NBC321 were a = 5.4515(2) Å and c = 23.1283(8) Å, and those of NBCP were a = 5.4474(4) Å and c = 7.3624(5) Å. The cell volume (*V*) decreased from 198.37 Å³ (NaBaPO₄) to 189.20(2) Å³ (NBCP).

Table 1 Comparison of single crystal data of $Na_3Ba_2Ca(PO_4)_3$, $NaBa_0 {}_{5}Ca_0 {}_{5}PO_4$, and crystal data of $NaBaPO_4$ (ICSD #73704).

Formula		NaBaPO ₄	Na ₃ Ba ₂ Ca(PO ₄) ₃	NaBa _{0.5} Ca _{0.5} PO ₄
Abbr.		-	NBC321	NBCP
Crystal system		Trigonal	Trigonal	Trigonal
Space group		<i>P</i> -3 <i>m</i> 1	P31c	<i>P</i> -3 <i>m</i> 1
Lattice parameters	a (Å)	5.617(1)	5.4515(2)	5.4474(4)
	c (Å)	7.260(1)	23.1283(8)	7.3624(5)
	$V(\text{\AA}^3)$	198.37	595.24(6)	189.20(2)
Z		2	2	2
R indices (all data)		<i>R</i> = 0.057	$R_1 = 0.0388$ w $R_2 = 0.0744$	$R_1 = 0.0168$ w $R_2 = 0.0408$



Fig. 2 Crystal structures of the (a,d) NaBaPO₄, (b,e) Na₃Ba₂Ca(PO₄)₃ and (c,f) NBCP visualized using VESTA crystal drawing software.¹⁴

Fig. 2 shows the crystal structures of (a) NaBaPO₄, (b) NBC321, and (c) NBCP. Atomic arrangements in the three crystals are similar. Both NaBaPO₄ and NBCP are isotropic structures of glaserite and were determined to have the same space group. However, the coordination numbers (CN) for each cation in NaBaPO₄ and NBCP were different. NaBaPO₄ and NBCP have three metal cation sites with coordination numbers 6, 10, and 12. In NaBaPO₄, Na⁺ and Ba²⁺ exist at the CN 10 site with half occupancy. The remaining Na⁺ and Ba²⁺ occupy the CN 6 and

12 sites, respectively. In NBCP, Ca^{2+} , Na^+ , and Ba^{2+} occupy the CN sites 6, 10 and 12, respectively. The two compounds have the same crystal structure but different their coordination environments, therefore, NBCP is a new phase. The c axis of NBC321 is approximately three times larger than those of NaBaPO₄ and NBCP. In NBC321, PO₄ units are tilted with respect to the c axis, while those in NaBaPO₄ and NBCP are aligned with the axis. In addition, regularity of PO₄ unit direction in the NBC321 is different from others, though a series of NaBa_{1-x}Ca_xPO₄ pretend to be the solid solutions. In NaBaPO₄ and NBCP, Ba and Na/Ca alternate along the c axis, whereas in NBC321, a set of two Ba and Ca/Na propagates along the c axis. In a series of $NaBa_{1-x}Ca_xPO_4$, one of faces at PO₄ units faces to *ab* plane constructing by Na/Ca sites. In other words, the ab plane exists in between PO₄ faces. The ionic radius of Ba2+ is the largest of the three cations, which means that the space between Na^+/Ca^+ on *ab* plane is free in comparison with that between Ba^{2+} . As a result, PO₄ faces can exist on the side of the ab plane of Ca⁺/Na⁺. Therefore, the difference of arrangement of cations along c-axis leads to development of new phase Na₃Ba₂Ca(PO₄)₃. One Na site in NBC321 was analysed as a split, which could be due to the



Fig. 3 Rietveld refinement of $NaBa_{1-x}Ca_xPO_4$ powder diffraction for (a) x = 1/3 and (b) x = 0.5 (solid curve: calculated, '×': observed and '|': Bragg peaks for (a) $Na_3Ba_2Ca(PO_4)_3$ and (b) $NaBa_{0.5}Ca_{0.5}PO_4$.

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space, created by oppositely ordered PO₄ units.

Rietveld refinement of the powder diffraction data for x = 1/3and 0.5 was conducted using the single crystal data as a model structure as shown in Fig. 3. The differences between the calculated and observed patterns are shown at the bottom of each figure. To confirm whether a single phase of NBC321 can be obtained, the sample with x = 1/3 was synthesized. Rietveld refinement using the powder pattern for x = 1/3 revealed that the single phase NBC321 was successfully synthesized. The final reliability factors, $R_{\rm p}$, $R_{\rm wp}$ and χ^2 were 6.40 %, 8.58 % and 1.42, respectively. It was also confirmed that NBC321 and its solid solutions were formed with Ca substitution at x = 0.1 - 0.4, and the single phase Na₃Ba₂Ca(PO₄)₃ could be obtained at x =1/3. The single crystal data of NBCP matched the powder diffraction for x = 0.5. Reliability factors, $R_{\rm p}$, $R_{\rm wp}$ and χ^2 were 5.21 %, 7.30 %, and 1.46, respectively, indicating that the powder sample for x = 0.5 was a single phase of NBCP without any impurities or secondary phases. Samples with x > 0.5 were also synthesized by 0.1 for x. The samples with x = 1.0consisted of NaCaPO₄ without any other phases. At $0.6 \le x \le$ 0.9, mixtures of solid solutions of NBCP and NaCaPO₄ were formed. No other new phase was obtained at x > 0.5 in the present study.

Photoluminescence properties of Eu²⁺-activated NaBaPO₄, NBC321, and NBCP

Fig. 4 shows the normalized excitation and emission spectra of 1 mol% Eu^{2+} -activated (a) NaBaPO₄, NBC321, and (c) NBCP excited at 330 nm. In the absence of Eu, the present samples exhibit practically no emission. Therefore, the observed excitation and emission peaks are attributed to *f*-*d* transition in Eu^{2+} . NaBaPO₄: Eu^{2+} exhibited a maximum emission center at 435 nm, which agrees with a previous report.¹⁵ Ca substitution causes a redshift of the emission center. NBC321:0.01Eu²⁺ and NBCP:0.01Eu²⁺ showed emission maxima at 458 nm and 460 nm, respectively.

Emission lifetime (τ) plots and fitting curves for each sample are shown in Fig. 5. All curves were primarily fitted to a single exponential function. However, to carry out precise fitting, average values calculated using double exponential function were considered in the present study. The results for 1 mol% Eu-doped samples indicated $\tau = 598$ ns for NaBaPO₄, 461 ns for NBC321 and 546 ns for NBCP. The value for 1 mol% Eu²⁺-doped NaBaPO₄ is in good agreement with the one (570 ns) reported previously,¹⁵ and the others are in the range of the values reported in Eu²⁺-doped ABPO₄.¹⁶ The τ values for NBC321 and NBCP were smaller than that of the known NaBaPO₄ phosphor, however, no clear correlation between τ and the content of Ca in the samples was found.

Eu²⁺ ion is thought to substitute preferentially for Ba²⁺ site considering the ionic radius (Ba²⁺ = 1.61 Å at CN 12) and valence at the Ca²⁺ site. The averages of Ba–O bond lengths in NBC321 and NBCP were found to be 2.938 Å and 2.915 Å, which were shorter than that in NaBaPO₄ (3.016 Å). If the relationship between bond lengths remains the same after Eu substitution, a shorter Eu–O bond length would increase the crystal field splitting of the Eu 5*d* orbitals, and as a result, the



Fig. 4 Normalized excitation and emission spectra of 1 mol% Eu²⁺-activated (a) NaBaPO₄, (b) NBC321, and (c) NBCP.



Fig. 5 Emission lifetime (decay) plots and fitting curves for 1 mol% Eu^{2+} -doped (a) NaBaPO₄, (b) NBC321 and (c) NBCP (dot: observed, line: fitted).

emission center would be shifted to lower energy with Ca substitution. The internal quantum efficiencies of Eu²⁺-activated NaBaPO₄, NBC321, and NBCP excited at 330 nm were 84 %, 7 %, and 51%, respectively, with the corresponding absorption rates of 76 %, 50 %, and 72 %. One of the reasons for the rather small quantum efficiency in NBC321 system might be concentration quenching in Eu²⁺ ions residing at adjacent Ba sites. It is expected that the photoluminescence properties of new phases can be enhanced by optimization of the synthesis conditions. The excitation spectra covered a range from UV to near UV region, and the phosphors could be excited efficiently under 330 nm. Thus the NBC321 and NBCP may be considered as candidate phosphors for W-LEDs¹⁷ after

the luminescence properties such as emission intensity are improved.

Conclusions

The two new phases, $Na_3Ba_2Ca(PO_4)_3$ and $NaBa_0 {}_5Ca_0 {}_5PO_4$, were found during the synthesis of NaBa_{1-x}Ca_xPO₄ solid solutions by the PC method employing PEG-P. The crystal structures of the new phases were determined to be described as trigonal systems (P31c for NBC321 and P-3m1 for NBCP) by the single crystal XRD analysis. Regularity of PO₄ unit alignment is different among NaBa_{1-x}Ca_xPO₄ due to different arrangements of cations. Eu²⁺-activated samples exhibited blue emission under UV or near UV irradiations. The Ba-O bond length was shortened by Ca ion substitution, and as a result, the wavelength giving the maximum emission in the Eu²⁺-activated phosphors was red-shifted from 435 nm (for x = 0) to 458 nm (for x = 1/3) and 460 nm (for x = 0.5) under excitation at 330 nm.

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