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Lattice defects and thermoelectric properties: The case of p-type CuInTe₂ chalcopyrite by introduction of zinc

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ABSTRACT I-III-VI2 chalcopyrites have unique inherent crystal structure defects, hence have a potential to be thermoelectric candidates. Here we identified mixed polyanionic/polycationic site defects $(Zn_{In}, V_{Cu}, In_{Cu}^{2+} \text{ and/or } Zn_{Cu}^{+})$ upon Zn substitutions for either Cu or In or both in CuInTe₂, with species Zn_{In} originating from the site preference of Zn on the cation 4b site. Because of the mutual reactions among these charged defects, Zn substitution in CuInTe₂ alters the basic conducting mechanism, and simultaneously to changes the lattice structure. The alteration of the lattice structure can be embodied in an increased anion position displacement (u), or reduced bond length difference (Δd) between $d_{(\text{Cu-Te})4a}$ and $d_{(\text{In-Te})4b}$ with Zn content increasing. Because of that, the lattice distortion diminishes and the lattice thermal conductivity ($\kappa_{\rm L}$) enhances. However, the material with Zn simultaneous substitutions for Cu and In gives low lattice κ_1 , therefore, we attained the highest ZT value of 0.69 at 737K, which is 1.65 times that Zn-free CuInTe₂.

1. Introduction

15 Thermoelectric (TE) technology has a great potential to directly convert waste heat into electricity, hence it has attracted much attention in recent years. However, the relatively low efficiencies of current TE modules limit their large-scale commercialization. At issue is that three physical parameters including Seebeck 20 coefficient (α), electrical conductivity (σ) and thermal conductivity (κ) that govern the TE performance are interrelated, which makes it hard to optimize them simultaneously. In order to improve the TE performance, we need to further explore new materials like chalcopyrites which have inherent low κ and high $_{25}$ α values usually. However, their electrical conductivities have to be improved.

CuInTe₂ (CIT) is a member of ternary I-III-VI₂ compounds with diamond-like structure (I=Cu, Ag; III=Al, Ga, In; VI=S, Se, Te). Its direct bandgap (E_g) is around 1.02eV. The crystal of 30 CuInTe₂ often shows a tetragonal distortion due to $u\neq 0.25$ and $\eta = c/2a \neq 1$ and unequal cation-anion distance $d_{\text{Cu-Te}} \neq d_{\text{In-Te}}$ (here the u and η are the anion position displacement parameters, and aand c are the lattice parameters).³ Any occupations of foreign elements in the cation sites of CuInTe2 will cause the 35 redistribution of the bond charges between Cu-Te and In-Te, thus leading to a tiny adjustment of the crystal structure.⁴ In addition, upon the occupations of impurity atoms (Me) in the cation sites, the simple conducting mechanisms will become more complicated by the presence of donor-acceptor defect pairs $_{40} (2V_{Cu}^{-} + In_{Cu}^{2+})^{3,5}$ and potential creation/annihilation of those in the Me-substituted compounds, thus modifying physical properties. For example, in Mn-substituted CuGaSe₂ there are two antisite defects (Mn_{Cu}⁺ and Mn_{Ga}⁻) created, the Mn_{Cu}⁺ of which decreases the concentration of Cu vacancies (V_{Cu}-), which 45 thereby reduces the p-type carrier concentration. While the effect of p-type Mn_{Ga} could neutralize that of inherent Ga_{Cu}²⁺, so that the material exhibits ferromagnetic behavior. In Mn-substituted CuInTe₂, the samples with 3% Mn substitution in Cu sites are paramagnetic, but at higher Mn concentration (9% < x < 12%),

50 they show antiferromagnetic coupling. Moreover, the site preference of some elements in ternary I-III-VI2 could form unexpected functional units. For instance, in Mn-substituted CuInSe₂ Mn prefers the Cu site⁸ or In site under Cu-rich and In-poor conditions, which helps forming the antisite defect 55 $\mathrm{Mn_{Cu}}^+$ or $\mathrm{Mn_{In}}^-$. The formation of $\mathrm{Mn_{Cu}}^+$ could help to create the electrically conducting unit Mn–Se, 10 thus enhancing the electrical conductivity of CuInSe₂.

Since element Zn has an electronegativity of 1.65, smaller than those of In (1.78) or Cu (1.9), we believe that upon the addition 60 of Zn in CIT, Zn occupies the cation (In or Cu) sites, rather than anion (Te) sites. Such occupations favour the formation of slab ZnTe, which reduces the Te p-Cu d repulsion near the upper valence band (VBM)¹¹ and cause a splitting of the valence band into two subbands due to band-anticrossing effect (BAC). 12 This $_{65}$ effect was also observed when Cu was introduced into As₂Se₃ 13 and oxygen into ZnSe. 14,15 In this light, the bandgap narrows due to an appearance of extended states or impurity level into the midgap region, thus increasing the Seebeck coefficient. 15

In this work, we identified multiple antisite defects (Zn_{In}, $_{70}$ V_{Cu}^{-} , In_{Cu}^{2+} and/or Zn_{Cu}^{+}) via the substitutions of element Zn for either Cu or In or both in the CuInTe2. Such substitutions alter the basic conducting mechanism and lattice structures, tuning the TE performance of CuInTe₂.

75 2. Experimental

Sample preparations Three sorts of compounds $Cu_{1-x}In_{1-x}Zn_{2x}Te_2$ (CI-poor), $CuIn_{1-x}Zn_xTe_2$ (In-poor) and $Cu_{1-x}InZn_xTe_2$ (Cu-poor) (x=0, 0.02, 0.05, 0.1, 0.2) were synthesized in different evacuated silica tubes 80 high-temperature, solid-state reactions of four elements (Cu, In, Te and Zn) with the purity of 5N at 1373K for 24h in a programmable furnace. The melts were then slowly cooled to 650 °C, and dwelled at this temperature for 240h in vacuum. Subsequently, the ingots were cooled in furnace to room 85 temperature (RT). Such a synthesis process assures near-equilibrium chemical compositions only chalcopyrite-type structure to be obtained without phase transtion. 16

The as-solidified ingots were pulverized and then ball-milled 5 in stainless steel bowls which contain benzinum at a rotation rate of 350 rpm for 5 h. The dried powders were quickly sintered by using spark plasma sintering apparatus (SPS-1030) with a designed sintering program under a pressure of 50 MPa. The densities of the sintered samples were measured by using 10 Archimedes' method. Each sample was cut into 3-mm slices measuring 2.5 mm×12 mm out of the sintered block with a size of \$\phi20\$ mm×2.5 mm for electrical property measurements.

Physical measurements The Seebeck coefficients (α) and electrical conductivity (σ) as a function of temperature were 15 measured by using a ULVAC ZEM-2 instrument system in helium atmosphere from RT to 740K. A temperature difference of around 5 °C has been applied between two terminals of the sample to measure the Seebeck coefficient, whereas the electrical conductivity was measured by using the 4-probe method. 20 According to several repeated measurements in the same samples, it is evidenced that the data corrected are of good accuracy with the errors of both the Seebeck coefficient and electrical conductivity below 10.0%. The thermal conductivities (κ) at RT~735K were calculated as the products of material 25 densities, thermal diffusivities (with the error below 10.0%) and specific heats (with the error below 6.0%) measured by a laser flash method (TC-1200RH apparatus). The Hall coefficient (R_h) measurements at RT were conducted on a Physical Property Measurement System (PPMS, Model-9) by using a four-probe 30 configuration with a magnetic field sweeping between ± 1.0 T and then performed on rectangular samples with the size of 2×2×8 cm³. The Hall mobility (u) and carrier concentration (n) were subsequently calculated from the relations $\mu = R_b \sigma$ and $n=1/(eR_b)$ respectively, where e is the electron charge. The current and Hall 35 voltage leads were fine copper wires, and the contacts were made of silver paste. The absorption coefficient measurements were carried out by using Perkine-Elmer Lambda 950 UV-VIS-NIR spectrophotometer, and absorption spectra for the powders were recorded between the visible and part of infrared regions 40 (200–900 nm). 17

Structural analysis The structural analysis of the powders was made by powder x-ray diffractometer (D8 Advance) operating at 50 kV and 40 mA, using Cu K α radiation (λ =0.15406 nm) and a scan rate of 4° min⁻¹ to record the patterns ranging from 10° to 45 100°. Rietveld refinements using XRPD were performed using FULLPROF, and X-ray diffraction peakshapes were quantified by a Pseudo-Voigt function and a Pseudo-Voigt function with the Finger-Cox-Jephcoat asymmetry correction, respectively. The background was described as a shifted Chebyschev type. In 50 chalcopyrite-type CuInTe₂, there are two cation sites, Cu on site 4a (0, 0, 0) and In on site 4b (0, 0, 0.5). The anion Te atoms on site 8d (x_{Te} , 0.25, 0.125 with $x_{Te} \sim 0.25$) are coordinated by two Cu and two In cations. The following parameters were refined: lattice parameters, peak shape parameters, atomic coordinates, isotropic 55 displacement parameters ($U_{\rm iso}$) and site occupation factors (SOFs). Each structural model was refined to convergence.

Band structure and formation energy calculations The ab inito calculation was performed by using plane-wave pseudopotential technique with CASTEP software 18 based on density functional 60 theory (DFT). The generalized gradient approximation (GGA) 19 was used, and the Perdew, Burke, Ernzerhof (PBE) functional was adopted as the exchange-correlation energy. We used the norm conserving pseudopotential with a cutoff energy of 500eV and a k mesh of $4\times4\times2$ for geometry optimizations. The $3d^{10}4s^{1}$,

 $65 5s^25p^1$, and $5s^25p^4$ were treated as valence states of Cu, In, and Te respectively. In the geometrical optimization, all forces on atoms are converged to less than 0.03eVÅ⁻¹. The maximum ionic displacement is confined within 1×10^{-3} Å and the total stress tensor is reduced to the order of 0.05GPa.

We used four formula units per conventional cell model, which was composed of four Cu, four In and eight Te atoms. The doping conditions are assumed to retain the same structure, but Zn was arranged in Cu, or In or both lattice sites, which corresponds to Zn occupations in the Cu (25.0 at.%) and In (25.0 75 at.%) lattice sites.

When calculating the formation energies, we have also used generalized gradient approximation (GGA) but with a cutoff energy of 400 eV and a k mesh of $4\times4\times3$.

X-ray photoelectron spectroscopy X-ray photoelectron spectra 80 (XPS) were measured on a AXIS ULTRA DLD equipped with a monochromatic Al Ka X-ray source (30mA, 15 kV) and a hybrid lens. Samples were sputter-cleaned with an Art ion beam until core-line peaks associated with surface oxides were no longer observed in the XPS spectra. High-resolution core-line spectra of 85 Zn $2p_{3/2}$, Cu $2p_{3/2}$, In $3d_{5/2}$, and Te $3p_{5/2}$ were collected. Because of low concentration of Zn in the Cu (In)- and CI-poor compounds, only three Zn-rich members $(Cu_{0.9}In_{0.9}Zn_{0.2}Te_2, Cu_{0.9}InZn_{0.1}Te_2)$ and CuIn_{0.9}Zn_{0.1}Te₂) were examined. CuInTe₂ was examined for comparison.

3. Results and discussions

X-ray diffraction patterns for three kinds of samples are shown in Fig.S1. No visible impurity phases were identified at x < 0.2. This indicates that almost Zn atoms have been incorporated into the 95 crystal lattice, and the materials crystallize in a single chalcopyrite structure (PDF 34–1498). At x=0.2, a minor ZnTe phase (PDF 19–1482) was indentified in the In(Cu)-poor systems, we therefore stop the investigations of the materials that contain x > 0.2 Zn contents.

The band structure of CIT and its density of states (DOS) are presented in Fig.S2(a,b), where a direct band gap was observed $(E_{\rm g}$ =1.09eV). The Fermi level $(E_{\rm F})$ lies in the valence band maximum (VBM). When Zn atoms (25.0 at.%) occupy Cu and In sites simultaneously, the E_g value gets small (E_g =0.75eV), and a 105 relatively flat band was observed near the $E_{\rm F}$ compared to CIT (see Fig.S2c,d), suggesting that there is a potential increase in the effective mass of the valence band. When Zn atoms (25.0 at.%) settle in the Cu sites only, $E_{\rm F}$ moves to the conduction band with E_g =0.95eV, as shown in Fig.S3(a,b), suggesting that material exhibits n-type conduction. However, $E_{\rm F}$ drops to the valence band with E_g =0.30eV as Zn settles in In sites (25.0 at.%) (Fig.S3c,d). Such a significant reduction of the bandgap E_g upon Zn occupation in In sites seems to be caused by the impurity level of ZnTe just above the VBM (red line In Fig.S3c) that enters the midgap region. 12,15 However, we did not observe the so-called impurity-induced peak in the density of states (DOS) caused by the BAC effect, ¹² even though there is a relatively high DOS near the Fermi level, as shown in Fig.S3d.

Above calculations reveal that the different occupations of Zn 120 have different effects on band structures. However, in the actual materials upon Zn substitutions we have only observed a little widening tendency of the bandgap compared to Zn-free CIT. The $E_{\rm g}$ value remains almost unchanged (0.8~0.85eV) in three Zn-substituted materials, regardless of the Zn content (see 125 Fig.S4a-c). This implies that in the actual materials the creation of the defects due to an introduction of Zn is not so simple as what we anticipated. There must be multiple antsite defects, each of which plays its own role.

In order to determine the exact locations of Zn and antisite defects in Zn-substituted CIT in the real materials, we have calculated the formation energies when Zn occupies either Cu or In or both sites based on the following reactions:

⁵ Cu₄In₄Te₈+Zn=Cu₄In₃ZnTe₈+In (Occupying In lattice sites) (1) Cu₄In₄Te₈+Zn=Cu₃ZnIn₄Te₈+Cu (Occupying Cu lattice sites) (2) Cu₄In₄Te₈+2Zn=Cu₃In₃Zn₂Te₈+Cu+In (Occupying both Cu and In lattice sites)

Then, we attain:

$$E_f = E_f (Cu_4 In_3 ZnTe_8) + E_T (In) - E_T (Cu_4 In_4 Te_8) - E_T (Zn)$$
 (4)

$$E_f = E_f (Cu_3 Zn In_4 Te_8) + E_T (Cu) - E_T (Cu_4 In_4 Te_8) - E_T (Zn)$$
 (5)

 $E_f = E_f(Cu_3In_3Zn_2Te_8) + E_T(Cu) + E_T(In) - E_T(Cu_4In_4Te_8) - 2E_T(Zn)(6)$ Where $E_{\rm f}$ is the formation energy and $E_{\rm T}$ is the total energy of 15 each material.

The results reveal that the formation energies (E_f) are -5.943eV, -4.549eV and -2.184eV, respectively, which corresponds to the Zn occupation in the In, Cu and both lattice sites. This suggests that Zn has a site preference on In rather than 20 on Cu sites, and the simultaneous occupations of Zn in Cu and In sites have least possibilities.

To further confirm the site preferences of Zn, we have calculated the SOFs for CI-poor, Cu(In)-poor systems using Rietveld refinement, according to the two models proposed

Model A: $(Cu, In, Zn)_{4a}(In, Cu, Zn)_{4b}(Te_{2-\delta})_{8d}$

Model B: $(In, Zn)_{4a}(In, Cu, Zn)_{4b}(Te_{2-\delta})_{8d}$

In model A, the cation sites (4a and 4b) are proposed to be occupied by Cu, Zn, and In ions simultaneously, while in model 30 B the 4a sites are only occupied by In and Zn ions, that is,

for model A,

$$SOF(Cu)_{4a} + SOF(Zn)_{4a} + SOF(In)_{4a} = 1$$

$$(7)$$

$$SOF(Cu)_{4b} + SOF(Zn)_{4b} + SOF(In)_{4b} = 1$$
(8)

$$SOF(Zn)_{4a} + SOF(Zn)_{4b} = 0.02, 0.05 \text{ and } 0.1$$
 (9)

35 for model B,

$$SOF(In)_{4a} + SOF(Zn)_{4a} = 1$$

$$\tag{10}$$

$$SOF(Cu)_{4b} + SOF(Zn)_{4b} + SOF(In)_{4b} = 1$$

$$(11)$$

$$SOF(Zn)_{4a} + SOF(Zn)_{4b} = 0.02, 0.05 \text{ and } 0.1$$
 (12)

The final results using model B for the sample at x=0.1 are 40 shown in Table I. The preliminary fitting results are presented in Table SI-III and Fig.S5. We observed that Zn has a site preference on In rather than on Cu sites in three materials, which is in accordance with those obtained by energy formation calculation. Besides, Cu has little possibility to occupy In sites, 45 and indium has an increasing tendency to occupy the Cu sites as Zn content increases, which is specified in model B.

Because of the site preference of Zn, the materials create a large quantity of site defect Zn_{In}. However, we can not rule out the defects Zn_{Cu}^+ and In_{Cu}^{2+} as donors originated from the 50 occupations of Zn and expelled In ions in the Cu sites. Such creations of defects could reduce the inherent Cu vacancies (V_{Cu}^{-}) in CIT, and disturbs the original Coulomb attraction between ${\rm In_{Cu}}^{2+}$ and $2{\rm V_{Cu}}^{-20}$ As a consequence, there must be mixed polyanionic/polycationic species in Zn-substituted CIT, 55 with each making its own contributions.

In order to confirm the existence of the species (Zn_{In}^-, Zn_{Cu}^-) and In_{Cu}^{2+}), we need to determine the oxidation states of Cu, Zn and In using XPS spectra of Cu2p, Zn2p and In3d, the results are shown in Fig.1. The average binding energy (BE) values with 60 uncertainties estimated at $\sim \pm 0.01$ eV are listed in Table II, where we observed that the BE values of $Zn2p_{3/2}$ (1021.8~1022.0eV) are all higher than that of single element Zn (1021.45eV), but very close to that of ZnTe.²¹ We therefore confirm the existence

of ionic Zn²⁺. On the other hand, the absence of a satellite (at 65 940-945 eV) above the $2p_{3/2}$ core-line peak in the Cu2p spectra (see Fig.1) and resemblance of Cu2p spectra to the reported in ref. [10] and copper (I) halides (e.g. CuBr, CuI) 22 can confirm the presence of Cu^+ . In addition, the In $3d_{5/2}$ BE (444.6 eV) in three materials is higher than that of elemental In (443.8eV), but 70 almost equals to those in In₂O₃ (444.7eV) and In₂Se₃ (444.6 eV),²¹ which indicates the presence of positively charged In³⁺ species. Therefore, the antisite defects $Z{n_{Cu}}^{\scriptscriptstyle +}$ and $Z{n_{In}}^{\scriptscriptstyle -}$ can be confirmed upon Zn settling in the Cu or In sites. The formation of In_{Cu}²⁺ is attributed to the occupation of expelled In ions in the Cu 75 sites, as mentioned above. The schematic model of a cell upon creations of these defects in CuInTe₂ chalcopyrite is shown in

The creation of the defect Zn_{In}^{-} (Zn_{Cu}^{+}) drops (moves) E_{F} into the acceptor (donor) level, which might narrow (widens) the 80 bandgap (see Fig.S3), while the reduction or creation of V_{Cu}^{-1} could conserve or increase the bandgap in Cu-Ga(In)-Te(Se)2 systems. That is why we did not observe a visible change of the bandgap in three sort of materials. On the other hand, the response of each species to the carrier concentration n is also 85 different. Some species acts as donors, while the others as acceptors. The detailed responses are estimated and summarized in Table III. Taken together, the p-type carrier concentration (n) in CI-poor system has an increasing tendency, while those in Inand Cu-poor systems show a decreasing tendency. In order to 90 verify these estimations, we have measured Hall coefficients (R_h) and carrier concentrations (n) at RT, and found that the n value in CI-poor system enhances from 7.74×10^{25} (x=0.02) to 9.65×10^{25} (m^{-3}) (x=0.1), which is more than one order of magnitude higher than that in Zn-free CIT $(2.65 \times 10^{24} \text{m}^{-3})$. 1(d) While the *n* value in 95 In (Cu)-poor system decreases from 2.86 (11.90)× 10^{24} (x=0.02) to $2.33(7.79)\times10^{24}$ (m⁻³) (x=0.1) (see Table IV), thus clearly confirming the above estimations shown in Table III. However, the carrier concentrations in In- or Cu-poor system are about one to two orders of magnitude smaller than the optimal one (10^{25}) to 100 10²⁶ m⁻³),²⁴ which implies that there is still a big room for the improvement of TE performance.

The TE properties of CI-poor system are presented in Fig.2, where we observed that the Seebeck coefficients (a) at x>0.02increases with temperature over all the measuring temperature 105 range, but gradually decreases with Zn content increasing (Fig.2a). Although the α values are lower than those of CIT when T<670K, they gradually approach at T > 700K. The maximum α value (x=0.02) is 212.0 (μ V/K) at 737K. The electrical conductivity (σ) upon Zn addition, which is much higher than 110 those of Zn-free CIT, decreases with temperature (Fig.2b). At 737K the σ value (x=0.02) is 2.16×10⁴ (Ω^{-1} m⁻¹), increasing by about a factor of 1.5 compared to Zn-free CIT. In addition, the CI-poor system gives much lower κ_L values (~0.65 w κ^{-1} m⁻¹) when x < 0.05 at 737K, however, it shows an increasing tendency with Zn content increasing above 650K. At x=0.1 the κ_L value reaches $\sim 3.05 \text{ w} \text{k}^{-1} \text{m}^{-1}$ at 737K (Fig.2c), an insert in Fig.2c is the relation of total $\kappa(T)$ that presents almost the same temperature dependence as κ_L . Combining the three parameters we have attained the highest ZT value 0.69 at 737K at x=0.02 (Fig.2d), increasing by a factor of 1.65 compared to Zn-free CIT. The ZT value is much higher than those of CuInTe₂ (ZT=0.27~0.5 at $600\sim710\text{K})^{1(d-f)}$ and $Zn_{0.03}Cu_{0.97}FeS_2$ (ZT=0.04 at 400K)²⁵, and it can be comparable to that of $Ag_{0.95}GaTe_2$ (ZT=0.77 at 850K). ^{1(c)} However, it is much lower than that of CuGaTe₂^{1(a)} (ZT=1.45 at 125 940K) and reported CuInTe₂ (ZT=1.18 at 850K). 1(b)

In In (Cu)–poor systems, the temperature dependences of both α and σ are also quite different from those of CIT, as shown in Fig.3(4)a,b. However, these two sorts of materials exhibits similar temperature dependence of the Seebeck coefficient, so do $_5$ their α values for each Zn content. The reason is that the effective masses m^* and carrier concentration (n) optimize, according to

the relation: $\alpha = \frac{8\pi^2 K_B^2 T}{3eh^2} m_d^* \left(\frac{\pi}{3n}\right)^{\frac{2}{3}},$ the relation: addition, the σ value increases with Zn content increasing in both systems. Relatively high electrical conductivities in In (Cu)-poor 10 systems might be that the widening of the bandgap prevents the minority carriers from thermally activation at high temperatures,²⁷ rather than due to the introduction of the impurity level that narrows the bandgap and then facilitates the thermal activation of electrons from the conduction band.²⁸ Moreover, 15 two sorts of materials give high lattice $\kappa_{\rm L}$ values compared to CI-poor counterparts, which show increasing tendency with Zn content increasing above ~550K (an insert is the relation of total $\kappa(T)$), see Fig.3(4)c. Therefore, we can only attain limited ZT values (0.34 (0.43) at x=0.02 to 0.20 (0.21) at x=0.1) in these two 20 systems (Fig. 3(4) d).

Although three sorts of materials reveal similar Zn content dependences of electrical properties, the Zn substitution in CIT alters the basic conducting mechanism in that these materials give different carrier concentrations and mobility (see Table III and 25 IV). In CI-poor samples, the p-type carrier concentrations are high as they form a large quantity of antisite defect Zn_{In} and copper vacancy V_{Cu}^{-} as acceptors, even though there are small quantities of Zn_{Cu}⁺ and In_{Cu}²⁺ which tends to cancel the p-type carriers to some degree. In this regard, the negative effect of the $_{30}$ increased n value on the Seebeck coefficient seems to be cancelled by the large effective masses m^* ($m^*=1.03\sim1.09$) in CI-poor samples. However, in In-poor samples the situation has changed. In spite of the fact that the carrier concentrations are not high due to an increased donor defect In_{Cu}²⁺ and limited p-type 35 copper vacancy V_{Cu} , but the effective masses m^* are low compared to those in the CI-poor counterparts, hence the α values can still be comparable to those in the CI-poor samples (Fig.3a). In Cu-poor samples they have large quantities of Zn_{In} and V_{Cu} as acceptors due to Cu deficiency, but there are a certain 40 amount of Zn_{Cu}^{-1} and significantly increased In_{Cu}^{-2+} . Therefore, the total carrier concentration n in Cu-poor samples reveals a decreasing tendency (Table IV). Because the effective masses m^* (0.32 at x=0.02 to 0.17 at x=0.1) are not high, hence the Cu-poor systems do not give much high α values yet (Fig.4a). Likewise, 45 the electrical conductivity bears little relation to the chemical compositions either (Fig.3,4a,b), because the σ values are governed by two competing parameters n and μ simultaneously (Table IV).

In the present CIT and its based chalcopyrites, the bond lengths 50 between cation-anion are determined to be 0.26~0.28nm using Rietveld refinements, which is comparable to the size of the mean free path of the phonons in solids (~0.3 nm).²⁹ In this light, any tiny adjustment of the crystal distortion will alter the phonon scattering mechanism, changing the lattice part (κ_L) at high 55 temperatures. On the other hand, the parameters $u(\eta)$, representing the anion position displacement in the chalcopyrites, 3(b),30 show an increasing (decreasing) tendency with the Zn content increasing, and all approaches the

equilibrium values $(u=0.25, \eta=1)^{3(b)}$ (Table IV). This suggests 60 that the lattice distortion gets diminished, which accounts for the enhancement of κ_L . To further confirm this issue, we have calculated the bond lengths of $d_{(\mathrm{Cu-Te})4a}$ and $d_{(\mathrm{In-Te})4b}$ values through Rietveld refinements using the parameters shown in Table 1. The results are shown in Fig.5, where we observed that 65 the $d_{(C)-T_e)4a}$ exhibits an linear tendency of increasing, while the $d_{(In-Te)4h}$ shows a decreasing tendency with Zn content increasing. These results clearly reveal that the bond length differences (Δd) between Cu-Te and In-Te is gradually reduced, thus clarifying the diminution of the lattice distortion.

On the other hand, the lattice part κ_L has a direct correlation with the phonon relaxation time τ which mainly consists of point defects (τ_D), phase/grain boundaries (τ_B), Umklapp (τ_U) and normal processes (τ_N) , 31 Which is:

 $\tau^{-1} = \tau^{-1}_{D} + \tau^{-1}_{B} + \tau^{-1}_{U} + \tau^{-1}_{N}$ (13)

75 However, we only need to concentrate on the point defects (τ_D) in the present material systems in that three sorts of materials give similar τ_{B} , τ_{U} and τ_{N} . In CI-poor system there are increased p-type defects upon Zn substitutions, which thereby tends to reduce τ_D and κ_L value significantly at high temperatures. While 80 in the Cu(In)-poor systems the p-type carriers all show decreasing tendency, therefore, the τ_D values tend to be increased. That is why we have observed the relatively high $\kappa_{\rm L}$

4. Conclusions

Upon different Zn settling in CuInTe₂ we observed multiple 85 polyanionic/polycationic antisite defects $(Zn_{In}^-, V_{Cu}^-, In_{Cu}^{-2+})$ and/or Zn_{Cu}⁺), each of which makes its own contribution to the band structure and transport properties. In general, the Zn substitution in CuInTe₂ alters the basic conducting mechanism, but both the Seebeck coefficient and electrical conductivity bear 90 little relation on the Zn content. The lattice thermal conductivity $(\kappa_{\rm L})$ enhances with Zn content increasing due to diminished lattice distortion, which is confirmed by the reduced difference of the bond length (Δd) between $d_{(Cu-Te)4a}$ and $d_{(In-Te)4b}$ and gradually increased anion position displacement u. However, the CI-poor ₉₅ sample (x=0.02) gives a higher lattice distortion and lower $\kappa_{\rm L}$ compared to Cu(In)-poor counterparts, so that we have attained the highest ZT value (0.69 at 737K), which is increased by a factor of 1.65 compared to Zn-free CIT.

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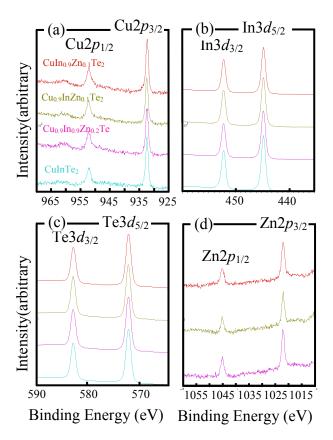


Fig. 1 XPS spectra of (a) Cu2p, (b) In3d, (c) Te3d, and (d) Zn2p for $CuInTe_2, Cu_{0.9}In_{0.9}Zn_{0.2}Te_2, Cu_{0.9}InZn_{0.1}Te_2, and CuIn_{0.9}Zn_{0.1}Te_2.$

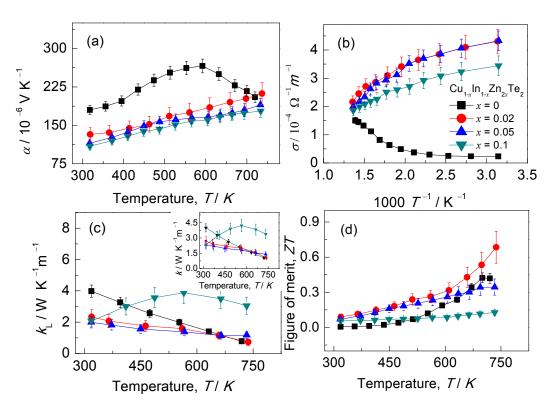


Fig.2 Thermoelectric properties of $Cu_{1-x}In_{1-x}Zn_{2x}Te_2$, (a) Seebeck coefficients (α), (b) electrical conductivities (σ), (c) lattice thermal conductivities (κ_L), an insert is the relation κ –T, (d) ZT values.

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400 Culn_{1-x}Zn_xTe₂ 6 (a) (b) x = 0.05lpha / 10 $^{-6}$ V K $^{-1}$ 300 $\sigma/10^{-4}\,\Omega^{-1} {m M}^{-1}$ 200 2 100 0 2.5 300 450 600 750 1.5 2.0 3.0 3.5 1.0 Temperature, T/K1000 T^{-1} / K $^{-1}$ K⁻¹m⁻¹ (c) % Figure of merit, Z7 0.4 (d) 6 $k_L/W K^{-1}m^{-1}$ *k*/ W 300 450 600 4 0.2 750 Temperature, T/K 2 0.0 0 300 450 600 750 500 300 400 600 700 Temperature, T/K Temperature, T/K

Fig.3 Thermoelectric properties of $\text{CuIn}_{1-x}Z\text{n}_x\text{Te}_2$, (a) Seebeck coefficients (α), (b) electrical conductivities (σ), (c) lattice thermal conductivities (κ_L), an insert is the relation κ –T, (d) ZT values.

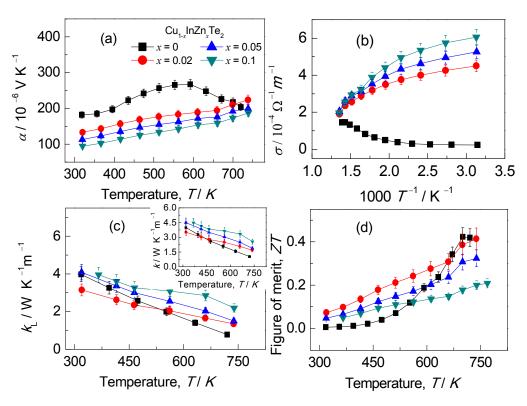


Fig.4 Thermoelectric properties of $Cu_{1-x}InZn_xTe_2$, (a) Seebeck coefficients (α), (b) electrical conductivities (σ), (c) lattice thermal conductivities (κ_L), an insert is the relation κ –T, (d) ZT values.

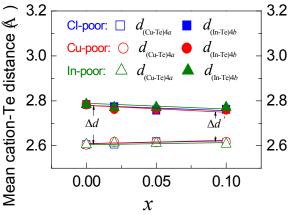


Fig.5 Zn content (x) versus mean cation—Te distance derived from Rietveld refinements using X-ray powder diffraction experiment.

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Table I Structural parameters and refinement details for CI-poor, Cu-poor and Inpoor compounds (x=0.1) obtained by Rietveld refinements

Parameters	CI-poor	Cu-poor	In-poor			
	Model B	Model B	Model B			
Cation 4a						
SOF(Cu)	0.9000	0.9000	1.0000			
SOF(In)	0.1297	0.1615	0.0891			
SOF(Zn)	0.0297	-0.0615	0.0891			
100Uiso (Å ²)	1.0950	1.4010	1.1720			
	Cation 4b					
SOF(In)	0.8448	0.9090	0.8997			
SOF(Cu)	0.0000	0.0000	0.0000			
SOF(Zn)	0.1552	0.0910	0.1003			
100Uiso (Å ²)	2.0490	1.5530	2.3910			
Anion 8d						
SOF(Te)	1.0044	0.9929	0.9997			
100Uiso (Å ²)	2.1460	1.9780	2.1100			
x_{Te}	0.2312	0.2299	0.2269			
Reliability factors						
χ^2	1.570	1.6290	1.9870			
WRp	0.0883	0.0887	0.0999			
Rp	0.0681	0.0688	0.0767			

Table II Binding energies of $Zn2p_{3/2}$, $Cu2p_{3/2}$, $In3d_{5/2}$, and $Te3d_{5/2}$ core-level photoelectron spectra for $CuInTe_2,\ Cu_{0.9}In_{0.9}Zn_{0.2}Te_2,\ Cu_{0.9}InZn_{0.1}Te_2\ and\ CuIn_{0.9}Zn_{0.1}Te_2\ compounds$

Compounds	$Zn2p_{3/2} (eV)$	$Cu2p_{3/2}$ (eV)	$In3d_{5/2}$ (eV)	$Te3d_{5/2}$ (eV)
CuInTe ₂		932.5	444.6	572.6
$Cu_{0.9}In_{0.9}Zn_{0.2}Te_2$	1022.0	932.4	444.6	572.6
$Cu_{0.9}InZn_{0.1}Te_2$	1021.8	932.6	444.6	572.7
$CuIn_{0.9}Zn_{0.1}Te_2$	1021.9	932.4	444.6	572.6

Table III Formations of cations (anions) and estimated changes of the carrier concentration (n) in different Zn-substituted CuInTe₂

Possible		Estimated carrier	Estimated change in n with x		
formations of defects	Conducting type	concentration (n)			
Zn_{In}^{-}	acceptor	A large quantity	Increase with <i>x</i> increasing		
V_{Cu}^{-}	acceptor	A relatively large quantity	Increase with x increasing		
$Zn_{Cu}^{^+}$	donor	A small quantity	No significant change		
${\rm In_{Cu}}^{2+}$	donor	A small quantity	Increase with x increasing		
Taken together, CI–poor	p-type carrier cond	Increasing tendency			
	Cu	$In_{1-x}Zn_xTe_2$ (In-poor)			
$\mathrm{Zn_{In}}^{-}$	acceptor	A large quantity	Increase with x increasing		
V_{Cu}^-	acceptor	A limited quantity	Decrease with x increasing		
$Zn_{Cu}^{^+}$	donor	/	/		
${\rm In_{Cu}}^{2^+}$	donor	A small quantity	Increase with x increasing		
Taken together, p-type carrier concentration (n) in In-poor			Decreasing tendency		
	Cu_1	$_{-x}$ InZn $_x$ Te $_2$ (Cu-poor)			
$\mathrm{Zn_{In}}^{-}$	acceptor	A large quantity	increase with x increasing		
V_{Cu}^{-}	acceptor	A large quantity	Relative increase with <i>x</i> increasing		
Zn_{Cu}^{+}	donor	A certain quantity	Increase with <i>x</i> increasing		
${\rm In_{Cu}}^{2^+}$	donor	A small quantity	Significant increase with <i>x</i> increasing		

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Table IV Solid state parameters of the solid solutions $CuInTe_2$ based compounds measured at RT

Samples	Hall coefficient, R_h , (m^3C^{-1})	Carrier concentration, n , $(1/m^3)$	Mobility, μ ,($m^2 V^{-1} s^{-1}$)	Electrical conductivity, σ , (W ⁻¹ m^{-1})	Seebeck coefficients, $\alpha (\mu V K^{-1})$	Effective mass, <i>m</i> *	и	η
CuInTe ₂ (CIT)								
	2.36×10^{-6}	2.65×10^{24}	5.48×10^{-3}	2.32×10^{3}	181.98	0.16	0.2482	1.0035
	$Cu_{1-x}In_{1-x}Zn_{2x}Te_2$ (CI-poor)							
x = 0.02	8.08×10^{-8}	7.74×10^{25}	3.64×10^{-3}	4.32×10^4	129.03	1.09	0.2482	1.0036
x = 0.05			N/A	A			0.2484	1.0031
x = 0.1	6.48×10^{-8}	9.65×10^{25}	2.27×10^{-3}	3.48×10^4	105.34	1.03	0.2485	1.0029
	$CuIn_{1-x}Zn_{x}Te_{2}$ (In-poor)							
x = 0.02	2.19×10^{-6}	2.86×10^{24}	6.90×10^{-2}	3.09×10^4	145.12	0.13	0.2482	1.0035
x = 0.05			N/A	A			0.2483	1.0033
x = 0.1	2.68×10^{-6}	2.33×10^{24}	1.76×10^{-1}	6.41×10^4	105.23	0.09	0.2485	1.0030
$Cu_{1-x}InZn_xTe_2$ (Cu-poor)								
x = 0.02	5.24×10^{-7}	1.19×10^{25}	2.37×10^{-2}	4.54×10^4	131.72	0.32	0.2481	1.0037
x=0.05			N/A	A			0.2483	1.0035
x=0.1	8.03×10^{-7}	7.79×10^{24}	4.93×10^{-2}	6.13×10^4	92.53	0.17	0.2483	1.0034

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10 Notes and references

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Table of Contents (TOC)

Multiple defects identified in Zn-substituted CuInTe₂ are responsible for the reduced difference between $d_{(\text{In-Te})4b}$ and $d_{(\text{Cu-Te})4a}$, improvement of thermoelectric performance.

