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Journal:	<i>Catalysis Science & Technology</i>
Manuscript ID:	CY-ART-11-2014-001524.R3
Article Type:	Paper
Date Submitted by the Author:	07-Jan-2015
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Cite this: DOI: 10.1039/c0xx00000x

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ARTICLE TYPE

Electrochemical activation of oblique angle deposited Cu catalyst film for H₂ production

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⁵ Received (in XXX, XXX) Xth XXXXXXXXX 20XX, Accepted Xth XXXXXXXXX 20XX
DOI: 10.1039/b000000x

A novel Cu catalyst film was prepared by oblique angle physical vapour deposition (OAD) on a K-βAl₂O₃ solid electrolyte (alkaline ionic conductor) for catalytic/electrocatalytic purposes. This technique allowed to obtain a highly porous and electrically conductive Cu catalyst electrode which was tested in the partial oxidation of methanol (POM) reaction for H₂ production and its catalytic activity was in-situ enhanced via electrochemical promotion of catalysis (EPOC). The electropromotional effect was reversible and reproducible, and allowed to increase both hydrogen and methyl formate production rates by almost three times under optimal promotion conditions (320 °C, 2.2 x 10⁻⁷ mol K⁺ transferred). The observed promotional effect was attributed to a decrease of the Cu catalyst work function as a consequence of the controlled migration of electropositive K⁺ ions which favoured the chemisorption of electron acceptor molecules (O₂) at the expense of the electron donor ones (CH₃OH). Under reaction conditions these ions formed some kind of potassium surface compounds as demonstrated by SEM, EDX and XPS post-reaction characterization analysis. The obtained results demonstrate the interest of the used catalyst-electrode preparation technique for the electrochemical activation of non-noble metal catalyst films.

Introduction

Alkali ions have been widely employed as promoters of metal catalysts to modify their activity and selectivity. In this sense, the electrochemical promotion of catalysis (EPOC) is a straightforward technique to study the effect of electronic promoters on the reaction rate.¹ The EPOC phenomenon is based on the electrochemical pumping of promoter ions from a solid electrolyte support to the catalytically active metal film.¹ Hence, while the conventional catalytic promotion is carried out by adding a specific amount of promoter during the preparation step of the catalyst, in the case of the electrochemical promotion, the electrically induced back-spillover of promoter species enables to in-situ control and enhance the catalytic performance of the catalyst film during the reaction step.² This phenomenon has been applied with a large variety of catalysts and solid electrolytes (cationic, anionic or mixed conductors) in a wide variety of catalytic reactions of industrial and environmental interest.³ Nowadays, some of the main challenges of EPOC for further technological progress are the design of scaled-up reactors and material cost minimization. With regard to the former, increasingly more compact and efficient reactors designs based, for example, on monolithic configurations or hollow fibre membranes can be found in literature.⁴⁻⁸ Several EPOC studies have also dealt with the improvement of catalytic materials and the development of electrodes consisting of catalysts highly

dispersed on gold,⁹ mixed ionic electronic conductors,¹⁰ carbonous materials¹¹⁻¹³ and yttria-stabilized zirconia (YSZ),¹⁴⁻¹⁷ or catalysts based on non-noble (lower cost) metals such as Ni,^{11, 18-21} Fe^{4, 22, 23} or Cu^{7, 24-27}. A summary of these works along with the studied catalytic reaction in each case is reported in Table 1.

Important features of these metallic catalyst films such as their porosity, surface area or metal dispersion strongly depend on the preparation method. Different techniques have been used in EPOC studies for the preparation of the active catalyst film such as: deposition and calcination of an organometallic paste,^{4, 17, 20, 22} impregnation of a metal precursor solution,^{9, 10, 18} spray deposition in a carbon matrix¹² or other less conventional techniques which enable a better control of the microstructure of the film, including Physical Vapour Deposition (PVD) methods such as sputtering,^{5-7, 14, 24, 25} Cathodic Arc Deposition (CAD)¹³ or Pulsed Laser Deposition (PLD).²⁸ In the present work, we propose for the first time in literature a modification of the PVD technique called Oblique or Glancing Angle Deposition (OAD or GLAD) for the preparation of the film. By this method the substrate is placed in an oblique or glancing angle configuration with respect to the evaporated flux of deposition material to enhance the shadowing effects during the film growth.²⁹ As a result, highly porous films formed by tilted nanocolumns are obtained, which are characterized by a high gas-exposed surface area and a controlled microstructure depending on the vapour incident angle, the rotation speed of the substrate, and the temperature during the deposition, among other factors. The open

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Table 1 Most relevant EPOC studies in the search for scale-up reactors and material cost minimization.

Efficient and compact reactor designs					
Reactor configuration	Electrochemical catalyst	Reaction under study	Ref.		
Multi-pellet configuration	Fe/CaIn _{0.1} Zr _{0.9} O _{3-α}	NH ₃ synthesis	4		
Monolithic electropromoted reactor (MEPR)	Rh/YSZ/Pt	C ₂ H ₄ oxidation and NO reduction by C ₂ H ₄ in presence of O ₂	5,6		
Hollow fibre membranes	Cu-TiO ₂ /YSZ	CO ₂ hydrogenation	7		
	Pt/LSCF	C ₂ H ₄ oxidation	8		

Highly dispersed electrochemical catalysts			Non noble metal catalysts		
Electrochemical catalyst ^a	Reaction under study	Ref.	Electrochemical catalyst ^a	Reaction under study	Ref.
Pt-Au/YSZ	C ₂ H ₄ oxidation	9	Ni/K-βAl ₂ O ₃	Water-gas shift	18
Pt-LSCF-GDC/GDC	C ₃ H ₈ oxidation	10	Ni/CsHSO ₄	C ₂ H ₄ hydrogenation	19
Ni-CNF/YSZ	CO ₂ hydrogenation	11	Ni/YSZ (solid oxide fuel cell)	CH ₄ steam reforming	20
Ru-CNF/YSZ			Ni-CNF/YSZ	CO ₂ hydrogenation	11
Pt-C/K-βAl ₂ O ₃	CO and C ₃ H ₆ oxidation	12	Ni/YSZ (tubular reactor)	CO ₂ hydrogenation	21
Pt-DLC/K-βAl ₂ O ₃	CH ₃ OH partial oxidation	13	Fe/K ₂ YZr(PO ₄) ₃	NH ₃ decomposition	22
	CH ₃ OH steam reforming		Fe/SZY	NH ₃ synthesis	
Au-YSZ/K-βAl ₂ O ₃	CH ₃ OH partial oxidation	14	Fe/CaIn _{0.1} Zr _{0.9} O _{3-α}	NH ₃ synthesis	4
Pt/YSZ	NO reduction by C ₃ H ₆	15	(multi-pellet reactor)		
Pd/YSZ (honeycomb monolith)	CH ₄ oxidation	16	Cu/Na-βAl ₂ O ₃	NO reduction by CO	24,25
			PtCu/Nafion (PEM fuel cell)	PROX, water-gas shift	
Pt-YSZ/Na-βAl ₂ O ₃	CH ₄ steam reforming	17	Cu-TiO ₂ /YSZ	CO ₂ hydrogenation	7
	CH ₄ partial oxidation		(monolithic reactor)		
	CH ₄ autothermal reforming		Cu/ K-βAl ₂ O ₃ (tubular reactor)	CO ₂ hydrogenation	

^a Unless otherwise stated, the employed reactor presented a single pellet configuration.

porosity of these films is very useful to prepare host materials for devices with optical, photonic or magnetic applications^{30,31} or for the development of gas and liquid sensors.²⁹ They have also been used for different energy related applications including photoelectrochemical cells,²⁹ solid-state hydrogen storage³² and electrocatalysis for oxygen reduction in polymer electrolyte membrane fuel cells³³ and 2-propanol oxidation in alkaline direct alcohol fuel cells.³⁴

In the present study, a novel Cu electrode prepared by OAD with both suitable catalytic and electrical properties has been applied in the electrochemical promotion of the partial oxidation of methanol (POM) reaction. This exothermic reaction is especially interesting for on board H₂ production due to the liquid nature of methanol, its high H/C ratio and its availability from a wide variety of sources. The selection of a Cu catalyst is justified by its lower cost in comparison with noble metals such as Pt or Pd and its proven catalytic activity for the POM reaction.³⁵⁻³⁹ For this selection we have also taken into account previous works showing the suitability of Cu-based catalysts to study fundamental aspects of the EPOC phenomenon⁴⁰ and its application in different catalytic reactions such as NO reduction by CO,^{24, 25} preferential oxidation of CO²⁶ and CO₂ hydrogenation.^{7,27} However, to the best of our knowledge, this is the first time that this non-noble metal catalyst is

electrochemically promoted in a H₂ production reaction.

Experimental

Electrochemical catalyst preparation

The electrochemical catalyst consisted of a continuous thin Cu layer (geometric area of 2.01 cm²), which also behaved as working electrode (W), deposited on one of the sides of a 19-mm-diameter, 1-mm-thick K-βAl₂O₃ (Ionotec) pellet which was used as cationic solid electrolyte (i.e. as source of K⁺ promoter ions). In first place, inert Au counter (C) and reference (R) electrodes were prepared on the other side of the electrolyte by applying thin coatings of gold paste (Fuel Cell Materials 233001) followed by calcination at 800 °C for 2 h (heating ramp of 5 °C/min). Then, the active Cu catalyst/working electrode film was deposited by evaporation of a Cu target (Goodfellow, 99.9999 % purity) under vacuum conditions by bombardment with a high kinetic energy (< 5 keV) and intensity (150 mA) electron beam. The vapour was condensed onto the surface of the substrate (K-βAl₂O₃ pellet) at room temperature in two steps by varying the zenithal angle, α, formed between the perpendicular to the substrate surface and the evaporation direction. Firstly, to provide a good electrical conductivity to the catalyst/working electrode, a fairly compact Cu layer was grown at α = 0° on the K-βAl₂O₃ pellet. The

microstructure of this compact film consisted of adjacent straight nanocolumns perpendicular to the substrate ($\beta = 0^\circ$) and an approximate thickness of 0.8 μm . Subsequently, a porous Cu layer with a tilted columnar microstructure was deposited in a similar way than the former but fixing the zenithal evaporation angle at $\alpha = 80^\circ$. This top layer presented a porosity of around 50 % associated with large void spaces between separated nanocolumns tilted by an angle $\beta \approx 60^\circ$ with respect to the perpendicular to the substrate. It was expected that the high porosity of this outer layer favours the catalytic activity of the copper film. The total thickness of the obtained Cu catalyst/working electrode was 1.6 μm approximately, and the final metal loading was 1.08 mg Cu/cm² (1.69 x 10⁻⁵ mol Cu/cm²). Thus, this novel preparation technique allowed to prepare a suitable copper electrode combining both good electrical and catalytic properties, as shown below. Similar layers were also prepared at different evaporation angles on silicon supports for characterization purposes. More details about the experimental setup employed in the thin catalyst film preparation can be found elsewhere.^{41, 42}

The resultant Cu/K- $\beta\text{Al}_2\text{O}_3$ /Au electrochemical catalyst was placed into a single pellet, continuous stirred tank reactor (CSTR) where all electrodes were exposed to the same gas atmosphere. Although the Cu film had a high electrical conductivity after its preparation (surface electrical resistance around 8 Ω), prior to the catalytic activity measurements it was subjected to a 25 % H₂ stream (Ar balance) while heating to 280 °C (ramp of 5 °C/min) to ensure its complete reduction. The three electrodes (working, counter and reference) were connected to an Autolab PGSTAT320-N potentiostat-galvanostat (Metrohm Autolab) using gold wires (Alfa Aesar, 99.95 % purity). Hence the electrochemical promotion (EPOC) experiments were carried out by varying the applied catalyst potential measured between the working and reference electrodes (V_{WR}) according to the procedure generally used in conventional three-electrodes electrochemical cells.¹

Electrochemical catalyst characterization

The deposited porous Cu layer was firstly characterized by X-Ray Diffraction (XRD) analysis using a Philips PW-1710 instrument with Cu K α radiation ($\lambda = 1.5404 \text{ \AA}$). The surface and in-depth microstructure of the Cu films deposited on silicon substrates were examined by plan-view and cross-sectional scanning electron microscopy (SEM) analysis using a Hitachi S4800 field emission microscope operated at 2 keV. Given the possibility that the Cu electrode could be oxidized under reaction conditions or damaged by the development of cracks and thus lose its electrical conductivity, the in-plane surface electrical resistance was continuously measured by connecting the catalyst/working electrode to an additional gold wire and a digital multimeter. Cyclic voltammetry was also performed at a scan rate of 5 mV/s with the potentiostat-galvanostat before the EPOC experiments. In this way, a potential range between +1 and -1 V was bounded.

Moreover, the electrochemical catalyst was characterized after the electrochemical promotion experiments. Previously, the Cu catalyst film was exposed to the reaction mixture (CH₃OH/O₂ = 4.4 %/0.3 %) at 320 °C while applying a negative potential, $V_{\text{WR}} = -0.5 \text{ V}$ in order to electrochemically supply K⁺ from the K-

$\beta\text{Al}_2\text{O}_3$ pellet to the Cu electrode. After 1 hour, the electrochemical catalyst was cooled down to room temperature under reaction atmosphere. The applied potential was interrupted (open circuit conditions) at 100 °C. The aim of this procedure was to “freeze out” the catalyst surface conditions pertaining to its electropromoted state. Then the electrochemical catalyst was transferred to different characterization equipments. In first place, the used catalyst film was characterized by XRD to examine the final crystalline structure. SEM was also performed along with Energy-Dispersive X-ray spectroscopy (EDX) elemental mapping analysis by means of a Bruker X-Flash Detector 4010 to identify the surface segregation of different elements. X-ray photoelectron spectra (XPS) were also recorded with a PHOIBOS-100 spectrometer with Delay Line Detector (DLD) from SPECS, which worked in the constant pass energy mode fixed at 30 eV. Monochromatic Mg K α radiation was used as excitation source and the binding energy (BE) scale of the spectra referenced to the C1s of graphitic carbon taken at 284.6 eV.

Catalytic activity measurements

The catalytic experiments were carried out in an experimental setup employed previously.¹⁴ The reaction gases (Praxair, Inc.) were certified standards (99.999 % purity) of air (as source of O₂ for the methanol partial oxidation reaction), H₂ (reductant agent) and Ar (carrier gas). The gas flow rates were controlled by a set of mass flowmeters (Bronkhorst EL-FLOW) while methanol was fed by sparging Ar through a thermostated saturator containing liquid CH₃OH (Panreac, 99.8 % purity). All lines placed downstream from the saturator were heated above 100 °C to prevent condensation. Methanol partial oxidation (POM) experiments were carried out at atmospheric pressure with an overall gas flow rate of 6 NL h⁻¹, temperatures from 280 °C to 360 °C and a feed composition of CH₃OH/O₂ = 4.4 %/0.3 % (Ar balance). Reactant and product gases were on-line analyzed by using a double channel gas chromatograph (Bruker 450-GC) equipped with Hayesep Q-Molsieve 13X consecutive columns and a CP-Wax 52 CB column, along with thermal conductivity and flame ionization detectors, respectively. The detected reaction products were: H₂, CO₂, H₂O and HCOOCH₃ (methyl formate). The error in the carbon atom balance did not exceed 5 %, indicating no consistent loss of material and no significant formation of other oxygenated species.

Results and discussion

Characterization of the Cu catalyst film as-prepared by OAD

Figure 1 shows the X-ray diffractogram of an oblique angle deposited copper film on a silicon substrate at $\alpha = 80^\circ$. This diffractogram evidences that the as-deposited Cu catalyst film exhibited a well-defined face-centered cubic (FCC) crystalline structure (JCPDS, 89-2838) depicting the (111), (200), (220), (311) and (222) diffraction peaks of copper at $2\theta = 43.2^\circ, 50.4^\circ, 74.1^\circ, 89.9^\circ$ and 95.1° , respectively. A very intense Si(400) peak was also found at $2\theta = 69.1^\circ$ (JCPDS, 35-1241) which corresponded to the substrate.

The microstructure of the Cu layers with different porosities prepared by either normal or oblique evaporation (i.e., OAD) on silicon substrates was characterized by SEM. Figures 2a and 2b show the cross-section and plan-view images, respectively, of the

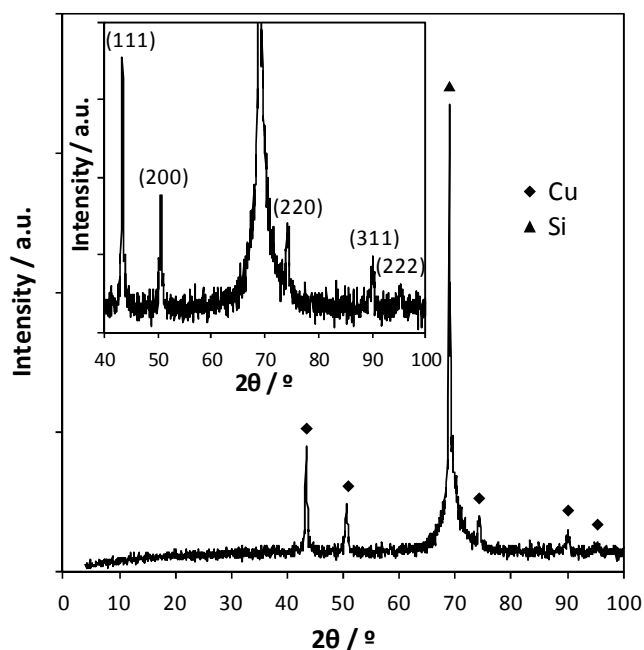


Fig. 1 XRD spectrum of the Cu film as-deposited by OAD on a silicon substrate.

rather compact layer prepared at $\alpha = 0^\circ$ and reveal that it was formed by perpendicular thin and close-packed nanocolumns as expected for metal thin films deposited under the conditions of the zone I of the zone structure model.⁴³ This first compact Cu layer constituted the inner layer of the copper electrode and provided a very good electrical conductivity (6 – 8 Ω) as well as a high mechanical stability to the electrocatalytic cell. Nevertheless, as observed in the top view of figure 2b, this film presents some diffusion surfaces at the interfacial boundaries of Cu columns which may allow the migration of potassium ions though itself to the gas-exposed Cu catalyst surface. On the other hand, Figures 2c and 2d show the microstructure of the copper layer prepared by OAD at $\alpha = 80^\circ$. A thickness of around 0.8 μm and a microstructure consisting of tilted and separated nanocolumns with $\beta = 60^\circ$ can be deduced from the cross section image. The open porosity of this layer, which in practice was extended from the interface with the dense copper underlayer up to the external surface of the catalyst, provided a free access and intimate contact with the reaction gases. Although not all columns presented exactly the same height, a quite uniform nanocolumn cross-sectional diameter of around 120 nm and a column density of the order of 10^9 columns per cm^2 can be also deduced from these images. Similar microstructures obtained by OAD have been reported for a large variety of materials (see for example previous works on Co,⁴⁴ Pt-Ni,³³ TiO₂^{30, 31, 41} or Ta₂O₅^{31, 42} films).

Hence, very interestingly, the OAD technique allowed to deposit metallic films with a suitable porous microstructure for catalytic and electrocatalytic purposes. Herein, an electrode film was developed consisting of a copper compact-porous bilayer (which will be henceforth treated as a single film) that was utilized as an electrochemical catalyst in the POM reaction.

Electrochemical promotion of methanol partial oxidation

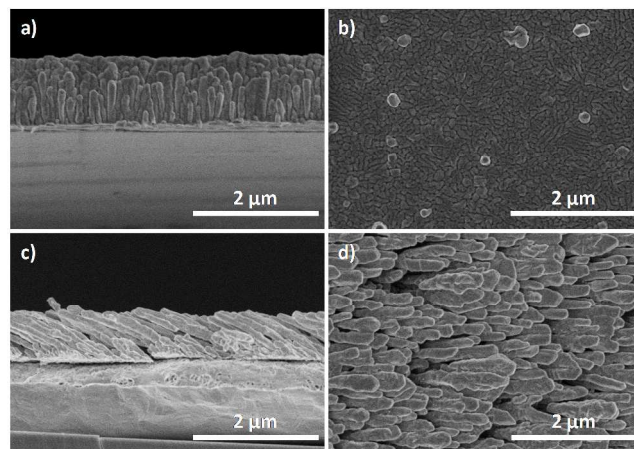


Fig. 2 Cross-sectional and top view SEM images of the Cu films as-prepared on silicon substrate at a normal geometry (a and b, respectively) and at an angle of deposition of 80° (c and d, respectively). These layers constituted the inner and outer Cu layers at the electrochemical catalyst, respectively.

Influence of the applied potential and reaction mechanism considerations

The Cu/K- $\beta\text{Al}_2\text{O}_3$ /Au solid electrolyte cell was tested in the methanol partial oxidation reaction with a feed composition of $\text{CH}_3\text{OH}/\text{O}_2 = 4.4\% / 0.3\%$ at 320°C in order to study the phenomenon of Electrochemical Promotion of Catalysis (EPOC). A potential interval of ± 1 V was selected based on cyclic voltammetry measurements. Figure 3 shows the current (I) variation with the applied potential (V_{WR}) under such reaction conditions during a cyclic voltammetry performed at a quite slow scan rate of 5 mV/s. This voltammogram was found to be very reproducible from the second cycle. A totally null oxidation current was not obtained at +1 V. However, both cathodic (negative) and anodic (positive) scans must be influenced by the charging current associated to the Cu-K $\beta\text{Al}_2\text{O}_3$ interface, which is directly proportional to its capacitance and the scan rate.⁴⁵ The most important feature is the appearance of clear cathodic and anodic peaks in the studied potential range, which can be linked to the formation and decomposition of promoter-derived surface compounds, respectively. The integration of both peaks from their respective baselines showed to be quite similar, with a difference of near 10%. Moreover, this similarity was even higher by considering the positive and negative I vs time curves obtained during the EPOC experiments as will be observed below. This means that a positive potential of 1 V led to the decomposition of practically all the promoter compounds previously formed on the catalyst surface during the cathodic scan. One can find in literature a wide range of positive unpromoted potentials employed in alkali-based electropromoted systems, from +0.1 V²⁴ or +0.7 V,⁴⁰ up to +3 V¹² or +4 V.²⁷ In the present study, a positive potential of 1 V was selected as lowest possible value to avoid the deterioration of the catalyst film and/or the solid electrolyte, while providing a completely reversible promotional effect.

Figure 4 shows the dynamic response of the reaction rate of the detected products, i.e., hydrogen, carbon dioxide and methyl formate, as well as the current (I) vs. time curves obtained upon the application of different catalyst potentials (V_{WR}) between +1 and -1 V at a temperature of 320°C . Each polarization step was

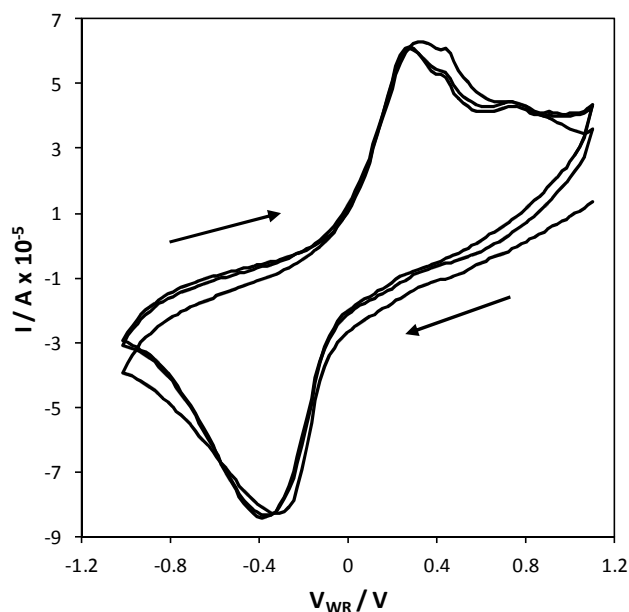
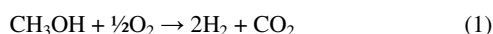


Fig. 3 Current (I) variation vs. the applied potential (V_{WR}) during the cyclic voltammetry between +2 and -2 V (scan rate = 5 mV/s). Methanol partial oxidation conditions: $\text{CH}_3\text{OH}/\text{O}_2 = 4.4\% / 0.3\%$, 320 °C.

performed for 1 hour to reach a steady-state rate value. Similar to other EPOC studies based on K^+ -conductor materials,^{12-14, 18, 22, 46, 47} the application of a positive potential ($V_{WR} = +1$ V) at the beginning of the experiment led to the removal of the potassium promoter from the catalyst/working electrode that could have thermally migrated from the solid electrolyte. In this way, $V_{WR} = +1$ V was defined as the reference state potential and its imposition before each different polarization allowed to start from the unpromoted state and to check the reversibility and reproducibility of the promotional effect. It can be observed in Figure 4a that under unpromoted conditions the Cu catalyst film already showed certain catalytic activity for the production of hydrogen and carbon dioxide, as well as water (not depicted), from the methanol partial oxidation reaction (eq 1).



Carbon dioxide was the main product obtained in this reference (unpromoted) state. No carbon monoxide was detected but an appreciable amount of methyl formate (HCOOCH_3) was also produced. This later compound is a very interesting by-product with many industrial applications; for example, as a precursor in the synthesis of formic acid, formamide and dimethylformamide. The decrease in the applied potential to $V_{WR} = +0.5$ V caused only a slight increase in H_2 and CO_2 production rates. This potential was close to the open circuit value (V_{WR}^0), which oscillated in the range 0.3-0.5 throughout this entire EPOC study performed at different reaction temperatures. Hence, this first decrease in the applied potential did not constitute a clear negative overpotential nor a significant transfer of potassium species. However, under the application of $V_{WR} = 0$ V, the reaction rate of all products (H_2 , CO_2 and HCOOCH_3) sharply increased (electrochemically promoted state), being H_2 the main reaction product. It should be noted that, in this case, the applied potential was already lower than the open circuit potential value leading to the observed negative current values (Figure 4b), i.e.,

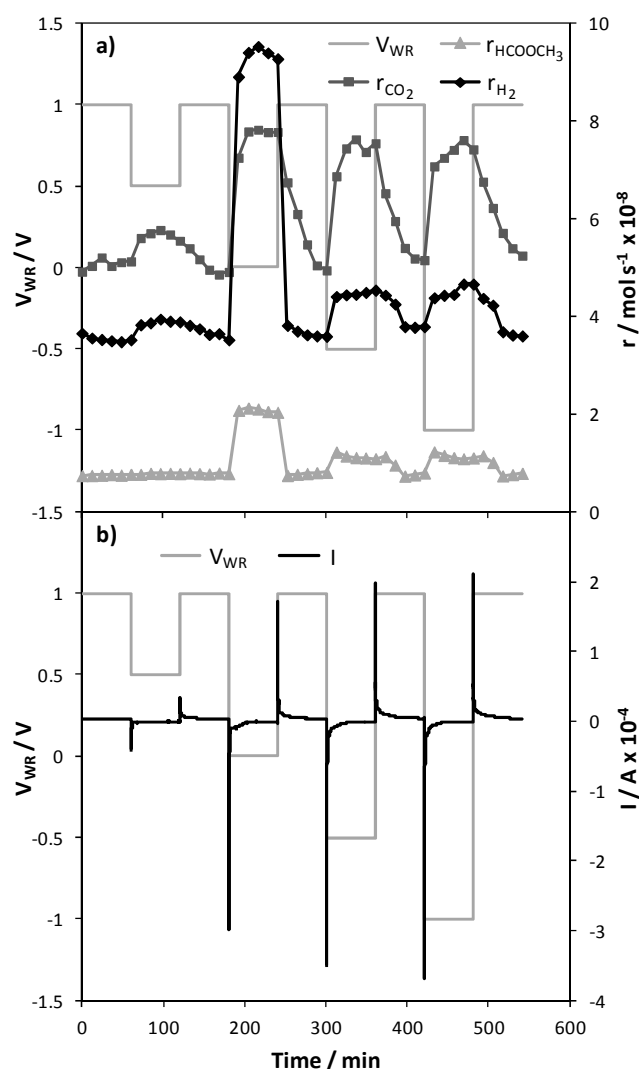
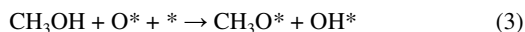


Fig. 4 Response of H_2 , CO_2 and HCOOCH_3 production rates (a) and obtained electric current (I) (b) vs. time to step changes in the applied catalyst potential (V_{WR}). Methanol partial oxidation conditions: $\text{CH}_3\text{OH}/\text{O}_2 = 4.4\% / 0.3\%$, 320 °C.

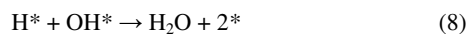
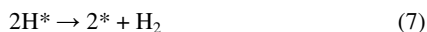
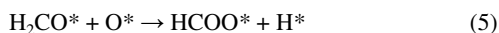
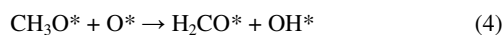
under these conditions, K^+ ions were electrochemically pumped from the $\text{K}-\beta\text{Al}_2\text{O}_3$ pellet to the Cu catalyst film. An increase in the alkali concentration on the catalyst surface upon decreasing the applied potential has been previously demonstrated, for instance, by Professor Lambert and co-workers by means of in-situ XP spectroscopy studies on Cu,^{24, 25, 40} Pt⁴⁸ and Rh.⁴⁹ Hence, the observed modification of the Cu catalytic activity with the applied potential can be attributed to a decrease in the catalyst work function, which was a consequence of the migration of electropositive ions leading to a modification of the chemisorptive properties of the Cu surface during the catalytic reaction.⁴⁰

Regarding the reaction mechanism, it is widely accepted that the first reaction step in the methanol oxidation processes is the formation of methoxy species from methanol which is favoured by the presence of surface oxygen through a dissociative adsorption mechanism:³⁶⁻³⁸

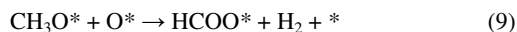




where * denotes a free adsorption site on the catalyst surface. Then, as proposed in an illustrative scheme by Sakong,³⁸ several consecutive reactions may take place leading to the production of CO_2 (eq 4-6), H_2 (eq 7) and H_2O (eq 8).



On the other hand, the formation of methyl formate can be explained by considering the large set of possible reaction pathways and intermediate species reported elsewhere^{36, 39, 50, 51} for the methanol oxidation over Cu-based catalysts. For instance, the following reaction mechanism could be proposed:⁵¹



According to the theory of the electrochemical promotion of catalysis,¹ under electropromoted conditions ($V_{\text{WR}} \leq 0$ V in this work) the back-spillover of K^+ ions from the solid electrolyte onto the catalyst/working electrode would strengthen the bond between copper and electron-acceptor adsorbates, while it would weaken the bonding with the electron-donor reactants. Under POM conditions, these molecules should be identified as O_2 and CH_3OH , respectively. Hence, the enhancement of the Cu catalytic activity experimentally observed under negative polarization is in good agreement with other POM studies³⁷ where a positive order of the reaction rate was found with respect to the oxygen partial pressure (for low values). Likewise, an increase in the methanol reaction rate with O_2 concentration was found in previous EPOC studies with different electrochemical catalysts.⁵²⁻⁵⁴ Moreover, this kind of positive promotional effect upon cathodic polarization (electrophilic EPOC behaviour) was also observed over Cu catalysts in other studies on NO reduction by $\text{CO}^{24, 25}$ and, very recently, on CO_2 hydrogenation under certain reaction conditions.²⁷ In the present study, the adsorbed oxygen would play an important role by favouring the O-H bond rupture in eq 3. Nevertheless, the rate-limiting step in this kind of process is usually considered the methoxy decomposition (eq 4 and 9).^{37, 38} The electrophilic EPOC effect could have also favoured the C-H bond cleavage in the methanol and intermediates decomposition reactions.^{53, 54}

It can also be observed in Figure 4a that all the products reaction rates (H_2 , CO_2 and HCOOCH_3) were restored to their initial values upon every positive polarization at $V_{\text{WR}} = +1$ V. This demonstrates the complete reversibility and reproducibility of the electropromoted effect, as well as the high stability of the Cu electrode along the whole experiment. Moreover, optimal promotional conditions were found at $V_{\text{WR}} = 0$ V. A further decrease of the applied potential down to -0.5 and -1 V led again to an electro-promotional effect. In this case, a less pronounced

increase of all the reaction rates with respect to those found under unpromoted conditions occurred, which can be attributed to a detrimental effect of an excess of alkali promoter and the concomitant formation of alkali-derived surface compounds that may partially block catalytic active sites. This is a common effect observed both in EPOC^{13, 14, 18, 22, 46, 47} and in conventional alkali chemical promotion studies.^{55, 56}

Regarding the possible oxidation of copper during the POM reaction, the in-plane surface electrical resistance was continuously measured leading to values lower than 10 Ω throughout the entire study. As it will be later discussed, these low resistance values would indicate the catalyst/working electrode to mainly remain on its metallic state during the reaction. It should be also mentioned that the methanol conversion obtained in this work (not depicted) did not exceed the 5 %, which was probably influenced by the characteristics of the catalyst, in film form, and thus a still low geometric area. Nevertheless, it is important to stress that both catalytic activity and selectivity of the Cu film in the POM reaction can be in-situ improved under polarization conditions and tuned depending on the applied electric current or potential via electrochemical promotion. This feature of the EPOC phenomenon has been previously shown in other works on POM over alkali-promoted noble metals catalysts.^{13, 14} In the present study, the Cu-catalyzed H_2 production was enhanced up to three times at 320 °C, the H_2 selectivity being increased from 27.4 % (unpromoted conditions, $V_{\text{WR}} = +1$ V) up to 39.1 % (optimum electropromoted conditions, $V_{\text{WR}} = 0$ V). These values were calculated as $100 \times \text{mol H}_2 / (2 \times \text{mol reacted CH}_3\text{OH})$. Moreover, from the integration of the different current vs. time curves, the amount of promoter electrochemically transferred and the promoter to copper ratio (θ_{K^+}) can be estimated at each applied potential through the following equations:

$$\text{Promoter supply} / \text{mol K}^+ = \int_0^t \frac{|I|}{nF} dt \quad (12)$$

$$\theta_{\text{K}^+} = \frac{\int_0^t \frac{|I|}{nF} dt}{N} \quad (13)$$

where n is +1 in this case, F is the Faraday constant (96485 C mol^{-1}), t is the polarization time and N is the total amount of Cu deposited ($3.4 \times 10^{-5} \text{ mol Cu}$). This parameter was estimated in this way due to the difficulty of calculating the Cu active sites in this electrocatalytic system. The potassium to copper ratio varied from 1×10^{-3} (at $V_{\text{WR}} = +0.5$ V) to 8.5×10^{-3} (at $V_{\text{WR}} = -1$ V). Hence, the EPOC phenomenon allows to determine the optimum promoter to copper ratio ($\theta_{\text{K}^+, \text{opt}}$) which leads to the maximum reaction rate. In this study, this value is $\theta_{\text{K}^+, \text{opt}} = 6.3 \times 10^{-3}$, obtained at $V_{\text{WR}} = 0$ V.

Influence of the reaction temperature

The influence of the reaction temperature on the copper catalytic activity was studied at a fix feed composition ($\text{CH}_3\text{OH}/\text{O}_2 = 4.4 \text{ \%}/0.3 \text{ \%}$) and different applied potentials. Figure 5 shows the variation of the steady-state reaction rates of the different products vs. the applied catalyst potential at different reaction temperatures between 280 and 360 °C. In order to quantify the magnitude of the electropromotional effect, the maximum rate enhancement ratios (ρ_{max}) for the optimum applied potential are also included in the figure. This parameter was calculated with

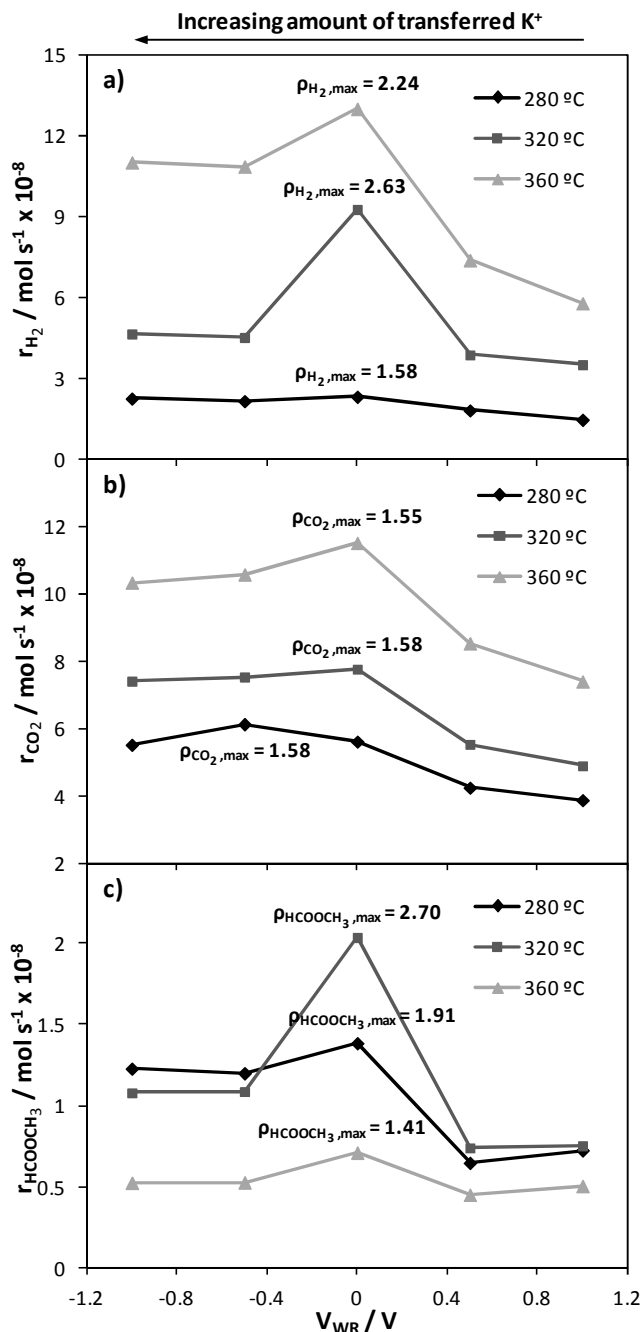


Fig. 5 Steady-state H₂ (a), CO₂ (b) and HCOOCH₃ (c) production rates vs. the applied potential (V_{WR}) as well as the corresponding maximum production rates enhancement ratios (ρ_{max}) at different reaction temperatures (280–360 °C). Methanol partial oxidation conditions: CH₃OH/O₂ = 4.4 %/0.3 %.

the following equation:

$$\rho_i = \frac{r_i}{r_{i,0}} \quad (14)$$

where, for each compound, r_i and $r_{i,0}$ are the promoted ($V_{WR} < +0.5$ V) and unpromoted ($V_{WR} = +1$ V) catalytic production rates, respectively.

Starting from the reference unpromoted state ($V_{WR} = +1$ V) and according to the previous considerations, the decrease in the applied potential caused the electrochemical pumping of K⁺ ions

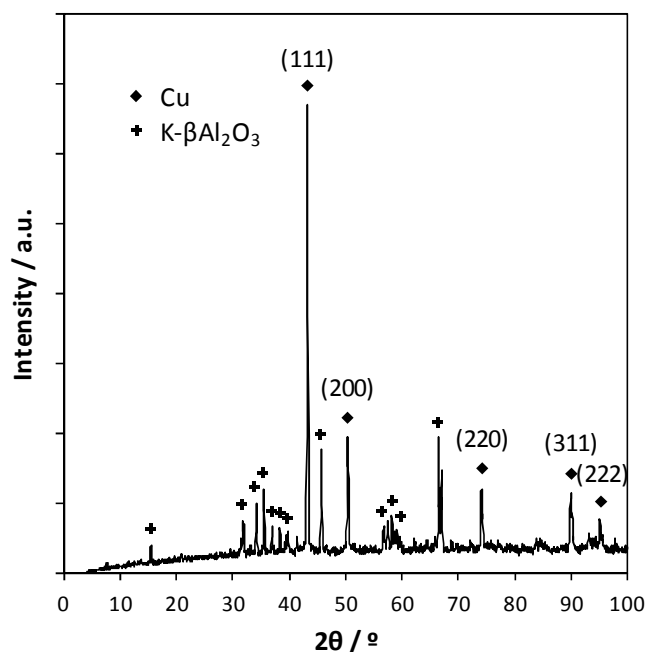


Fig. 6 XRD diffractogram of the electrochemical catalyst after the EPOC experiments (320 °C, CH₃OH/O₂ = 4.4 %/0.3 %, $V_{WR} = -0.5$ V for 1 h).

from the solid electrolyte to the Cu catalyst film. As a result, at the three studied temperatures, all the products reaction rates (H₂, CO₂, HCOOCH₃) increased because of the potassium promotional effect, evidencing an electrophilic EPOC behavior ($\Delta r > 0$, $\rho > 1$, upon negative polarization).¹ It should be noted that at every reaction temperature, the same operational procedure was carried out than in the experiment shown previously (Figure 4), i.e., a potential of +1 V was applied at the end of every experiment and before each different applied potential. In this way, both the reversibility and the reproducibility of the electropromotional effect were verified at all the reaction temperatures, as well as the stability of the catalytic activity confirmed throughout the entire study.

Under unpromoted conditions ($V_{WR} = +1$ V), the Cu catalytic activity increased with the reaction temperature in good agreement with other POM studies over conventional Cu supported catalysts (e.g., Cu/ZnO,³⁷ Cu/ZnO/Al₂O₃,^{39, 50} or Cu/ZrO₂,³⁵). As an exception, a decrease in the methyl formate production rate was found at the highest temperature (360 °C), which can be attributed to its decomposition or further oxidation to CO₂ as reported in other works with Cu-based catalysts.^{39, 50, 51} Meanwhile, under optimum electropromoted conditions ($V_{WR} = 0$ V), an increase in both the H₂ and HCOOCH₃ production rate enhancement ratios (ρ) was found when increasing the temperature from 280 to 320 °C, due to an increase in both the copper catalytic activity and the solid electrolyte ionic conductivity at fixed potential. The less pronounced EPOC effect found at 360 °C should be likely related with the higher unpromoted reaction rate (r_0). Moreover, in line with experiment in Figure 4, a possible poisoning effect by potassium-derived surface compounds can be observed under the application of the lowest applied potentials ($V_{WR} = -0.5$ and -1 V).

These POM results at different temperatures showed that the catalytic performance of this novel Cu film prepared by OAD can be enhanced in a controlled and reversible way via alkaline

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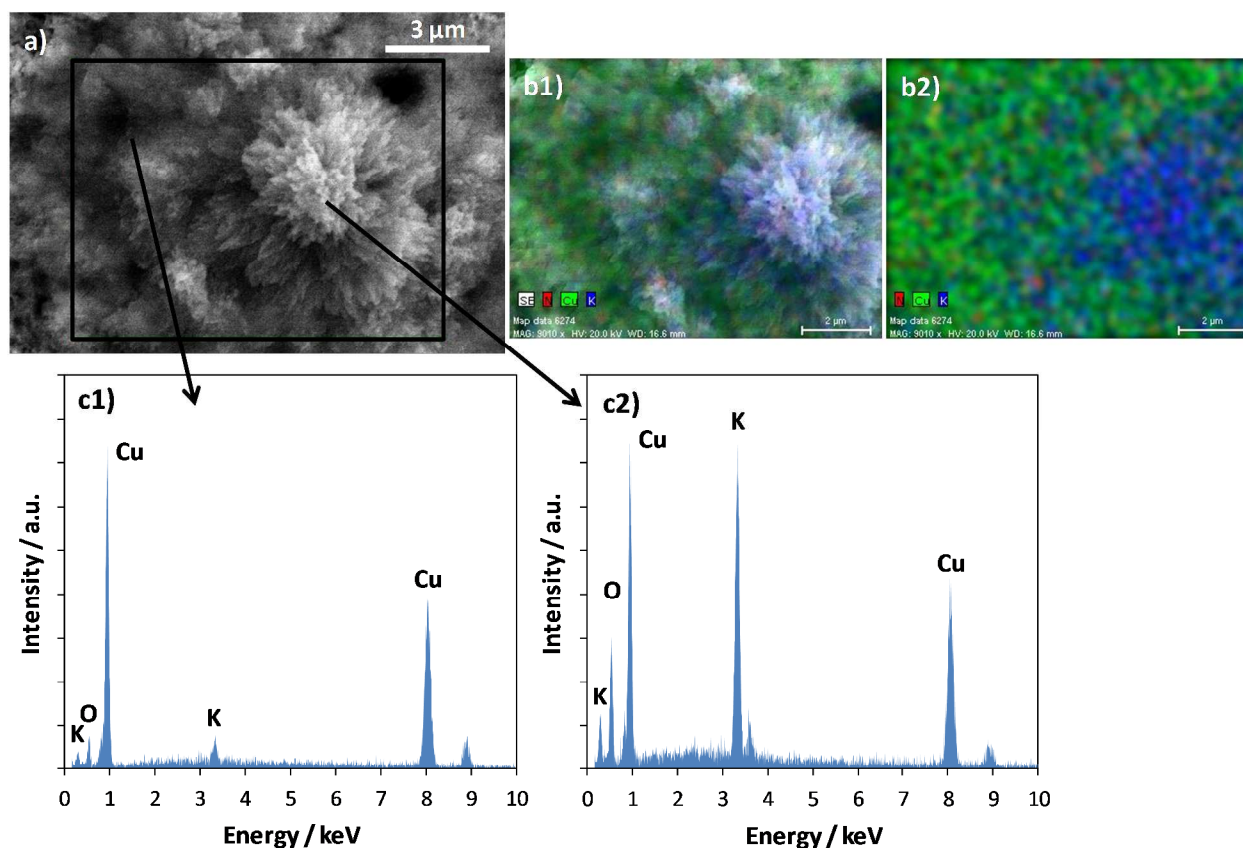


Fig. 7 Top view SEM image of a selected area of the electrochemical catalyst (a) after the EPOC experiments (320 °C, CH₃OH/O₂ = 4.4 %/0.3 %, V_{WR} = -0.5 V for 1 h), along with the corresponding elemental mapping (b1 and b2) of Cu (green), K (blue) and N (red) and the EDX spectra from different regions (c1 and c2).

5 electrochemical promotion. Under optimal reaction conditions (320 °C, V_{WR} = 0 V), the hydrogen and methyl formate production rates increased by 2.63 and 2.70 times, respectively. It must be stressed that this maximum enhancement of the H₂ production rate ($\rho_{H_2,max} = 2.63$) was higher, for instance, than
10 that previously obtained in other EPOC study (*i.e.*, $\rho_{H_2,max} = 1.63$) with an electrochemical catalyst based on platinum nanoparticles (0.014 mg Pt/cm²) and similar methanol partial oxidation conditions (320 °C and O₂/CH₃OH = 0.08)¹³. Therefore, these results show that under the explored reaction
15 conditions a non-noble metal catalyst (such as Cu) can be electrochemically activated in a similar or even more pronounced way than a noble metal catalyst such as Pt. This way, one can suggest that EPOC phenomena could be used to increase the catalytic activity of a non-noble metal up to the typically higher
20 activity of a noble metal, for example, in H₂ production processes.

Post-reaction characterization of the electrochemically promoted Cu catalyst

In first place, it should be noted that the reaction rates observed
25 under the last two potentiostatic transitions at 320 °C (before the

post-reaction characterization), *i.e.* +2 and -0.5 V, were very similar to those obtained during the first experiment performed at 320 °C (Figure 4). This verifies the good reproducibility of Cu catalytic activity even after heating up to 360 °C. The XRD
30 spectra of the used catalyst film after the EPOC experiments is shown in Figure 6. It presents five diffraction peaks corresponding to the typical face-centered cubic structure (JCPDS, 89-2838) of metallic copper. An average Cu particle size (d) of 43 nm can be estimated from the width of the main
35 diffraction peak, Cu(111), by means of the Scherrer formula. Peaks associated with the K-βAl₂O₃ pellet (JCPDS, 21-618) can also be observed. No diffraction peaks related to potassium compounds like carbonates or bicarbonates were found. Neither diffraction peaks associated with copper oxides like CuO nor
40 Cu₂O were detected. However, the minority presence of these compounds cannot be ruled out because some overlapping may take place with the peaks of alumina, for instance, in the case of the CuO peak at $2\theta = 35.4^\circ$ (JCPDS, 80-1917).

Figure 7 shows the SEM micrograph of a selected region of the
45 catalyst-electrode where highly grown surface crystals were observed. Its corresponding elemental mapping and spectra by

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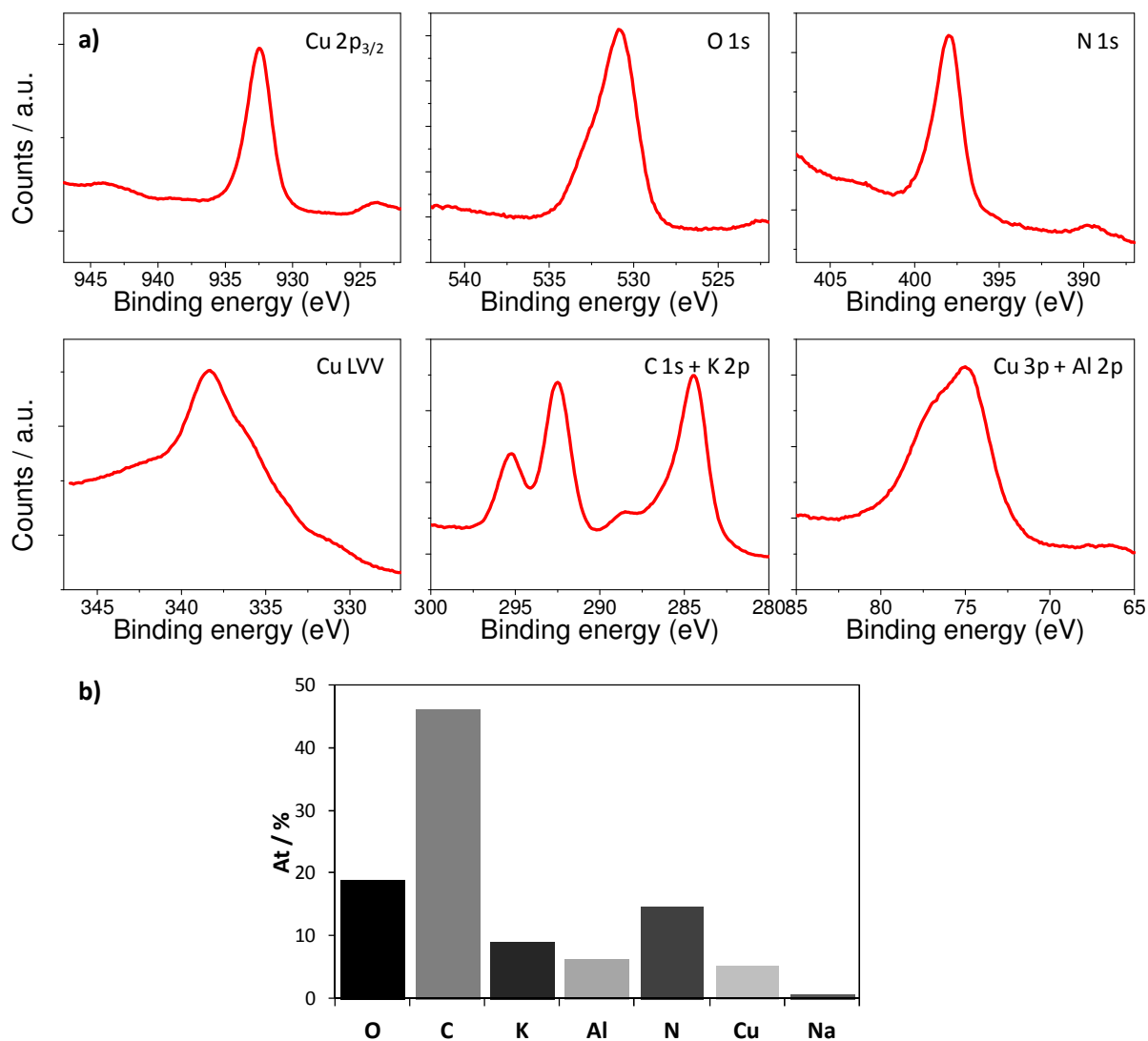
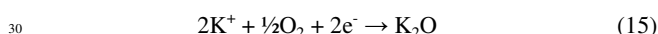
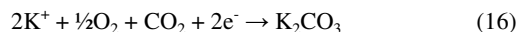


Fig. 8 XPS spectra of the electrochemical catalyst after the EPOC experiments (320 °C, CH₃OH/O₂ = 4.4 %/0.3 %, V_{WR} = -0.5 V for 1 h). Spectra taken at different binding energy regions to show the presence of the different elements present on the surface of the sample (a). The corresponding surface atomic composition expressed in percentages (b).

EDX are also reported. The columnar structure observed in Fig. 2 seems to disappear in this figure, although both micrographs were not carried out under exactly the same operation conditions. In the case of some morphology change, the most feasible reason would be certain Cu sintering that could take place during the experiment at high temperature (360 °C).⁵⁷ However, the catalyst porosity seemed to be preserved. In fact, the reversibility and reproducibility of both the catalyst activity and the promotional effect were verified in the whole temperature range studied (Figure 4 and 5), also after cooling from 360 °C. As previously highlighted, the catalyst showed the same unpromoted catalytic activity after several working hours. In Figures 7b1 and 7b2, large concentrations of potassium (in blue) were found on certain

areas of the Cu surface (in green). This seems to indicate that some potassium-derived surface compounds were formed on the Cu surface during the EPOC experiments and might block Cu active sites causing the decrease in the reaction rates observed in Figures 4 and 5 under the application of high negative potentials. Under our working conditions, the most feasible K-derived surface compounds are potassium oxides and/or carbonates formed by reaction with O₂, H₂O and carbon-containing molecules in the reaction mixture. These types of compounds were previously found over other metal catalysts such as Rh,⁵⁸ Pt⁴⁷ or Ag,⁴⁶ and may be obtained, for instance, through the following electrocatalytic reactions:





Although the potassium distribution along the catalyst thickness was not studied, it was important to demonstrate that K^+ ions were able to migrate through the catalyst film and reach the outermost surface. The presence of potassium compounds was also revealed by EDX analysis taken in different areas of the micrograph. Figure 7c2 shows that the K and O signals were much higher in the spectra taken in the agglomerates than those from the flat region (Figure 7c1). Moreover, it is also worth noting that nitrogen (red points) was found uniformly distributed on the film surface. This elemental nitrogen can only proceed from the fed air stream, and its presence on the catalyst surface will be confirmed and further discussed by XPS analysis.

The chemical state and composition of the outer surface layers of the Cu catalyst were studied by XPS. The Cu2p photoemission (BE = 932.4 eV) and Cu LVV Auger (kinetic energy 915.14 eV) spectra obtained (Figure 8a) can be used to determine the Auger parameter of copper (AP = BE photoemission peak + kinetic energy Auger peak) which presented a value of 1847.54 eV, typical of Cu^{+59} (neither Cu^0 nor Cu^{2+}). This finding would agree with previous results in the sense that the Cu active state in the methanol partial oxidation reaction could be considered Cu^+ .⁵⁰ However, it should be noted that the XPS characterization is only sensitive to a surface thickness of a few nanometers and that, therefore, the Cu_2O observed at the outermost catalyst layer could also be attributed, at least in part, to the exposure of the sample to the air atmosphere during its transfer from the reaction cell to the characterization equipment. An oxidation limited to the outermost surface layers agrees with the very low surface electrical resistance (below 10 ohms) and the XRD analysis of the utilized catalyst that should remain mainly as metallic copper under the studied reaction conditions. On the other hand, the N1s peak observed at 398 eV demonstrated the presence of some reduced nitrogen on the catalyst surface, probably derived from a certain K-promoted interaction between nitrogen from air and produced hydrogen. It is well known that ammonia synthesis is typically promoted by potassium.⁵⁶ Furthermore, ammonia synthesis reaction has been electrochemically promoted by H^+ ions in previous studies with Fe catalysts under both high pressure⁴ and atmospheric pressure.²³ The C1s signal in the spectrum of the used sample also shows the presence of surface carbon mostly in the form of graphitic or hydrogenated carbon. This indicates that a certain coking could have taken place at the highest reaction temperatures. However, at least part of the O, C and K amounts observed in this figure can be associated to promoter derived species as previously mentioned. The aluminium also found in this XPS spectrum can be attributed to some uncovered regions of the K- $\beta\text{Al}_2\text{O}_3$ electrolyte which might have appeared due to small scratches caused by the contact with the gold wires. A quantitative estimation of the elemental concentration in the examined outer layer of the utilized electrocatalyst is also included in Figure 8b.

Conclusions

From the previous results and discussion, we can conclude that the OAD technique is a straightforward method to prepare a kind of novel Cu catalytic films with a tuneable microstructure.

Combining the physical vapour deposition at normal and oblique angles for the fabrication of a bilayer film has yielded a catalytic layer with both a high surface electrical conductivity and a high porosity (around 50 %), very suitable for catalytic and electrocatalytic applications.

In this study we have also shown that a non-noble catalyst can be electrochemically activated in the partial oxidation of methanol. The catalytic activity of the Cu electrode was enhanced by electrochemically supplying of K^+ ions in a controlled, reversible and reproducible way. The observed promotional effect can be explained according to the rules of chemical/electrochemical promotion.

Under electrochemical promotion conditions, potassium-derived compounds were formed on the Cu catalyst surface as determined by post-reaction EDX and XPS characterization. The formation of some adsorbed nitrogen functional groups also seemed to take place under the promotional effect of potassium due to the presence of N_2 and H_2 in the reaction atmosphere.

Acknowledgments

We gratefully acknowledge Spanish Ministry of Economy and Competitiveness (projects MAT2013-40852-R, MAT2013-42900-P and CTQ2013-45030-R) for the financial support of this work.

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